Modification Bulletin

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Model: Model G-P2	2		Da	ate: 3-Oct-0	06	No.: MG160001
Modified Article:	Laser Diode Unit			Prepared	by: K. Mo	priizumi
From: 1st Tech. Support Sec. Service Support Dept.						
Reason for	☐ Parts catalog correction	☐ Vendor	cha	ange		
Modification:	☐ To facilitate assembly	☐ To impr	ove	e reliability	☐ To mee	et standards
	☐ Part standardization	☐ Product	Sa	afety	()

ľ	Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
	G1021960	G1021955	Laser Diode Unit	1-1	O/O	17	9	

Change: The materials for these parts were changed to more environmentally-friendly

types.

Reason: This is part of Ricoh's ongoing application of in-house environmental standards.

Modification Bulletin

PAGE: 1/1

Model: Model G-P	Model: Model G-P2 D			ate: 27-Nov	/- 06	No.: MG160002		
Modified Article:	Photointerruptor			Prepared	by: S. To	moe		
From: 1st Tech. Support Sec. Service Support Dept.								
Reason for	□ Parts catalog correction	☐ Vendor	ch	ange	Other			
Modification:	☐ To facilitate assembly ☐ To improv		OV	e reliability	☐ To meet standards			
		☐ Product	t Safety		()		

Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number						
AW020020	GW020020	Photointerruptor: LG248NL1	2-2		29	11	

Change/Reason: The part number in the Parts Catalog was corrected.

Model: G-P2

Reason for

Modification:

Modification Bulletin

	D	ate: 16-Jan	-07	No.: MG160003
	moe			
ept.				
☐ Vendor change			Other	
☐ To improve reliability			☐ To med	et standards

PAGE: 1/1

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
Hamboi	G1591850	Imaging Unit Assembly	0-1		17	*	

☐ Product Safety

Change: This part was added.

Modified Article: Imaging Unit

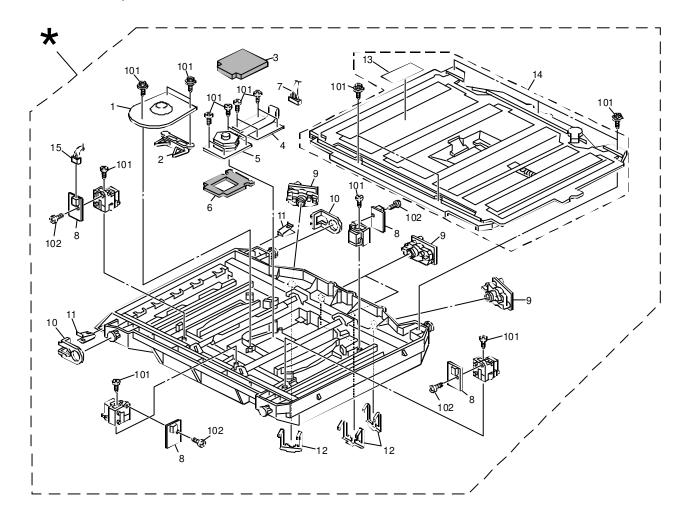
Reason: A request was received from the field.

From: 1st Tech. Support Sec. Service Support Dept.

☐ Parts catalog correction

☐ To facilitate assembly

☐ Part standardization





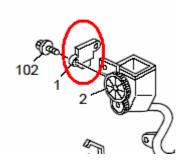
Modification Bulletin

PAGE: 1/1

Model: G-P2			Date	e: 10-Jul-07	,	No.: MG160004				
Modified Article: T	odified Article: Toner End Sensor					Prepared by: K. Moriizumi				
From: 1st Tech. Support Sec. Service Support Dept.										
Reason for	□ Parts catalog correction	☐ Vend	lor ch	ange	☐ To n	neet standards				
Modification:	☐ To facilitate assembly	☐ To improve reliability		()					
	☐ Part standardization	☐ Othe	r							

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
Hullibei	Humber						
	GW230006	Toner End Sensor	4		33	1	

Change: This part was added. **Reason:** In accordance with a request from the field



Modification Bulletin

PAGE: 1/2

Model: G-P2			Da	ate: 21-Sep	-07	No.: MG160005
Modified Article:	Modified Article: New part numbers for Model G-P2L				by: K. Mo	oriizumi
From: 1st Tech. Support Sec. Service Support Dept.						
Reason for	□ Parts catalog correction	☐ Vendor	cha	ange	Other	
Modification:	☐ To facilitate assembly	☐ To impre	ove	e reliability	☐ To me	et standards
	☐ Part standardization	☐ Product	Sa	afety	()

The new parts have been added for Model G-P2L (Aficio C400DN) as shown below. The color of the cover for Model G-P2L is different from Model G-P2.

No.	New part	Description	Q'ty	Page	Index	Note
	number	·				
1	G1581421	REAR EXIT COVER	1	3	3	
2	G1581423	FRONT EXIT COVER	1	3	14	
3	G1581425	STAY:OVERFLOW	1	3	17	
4	G1582720	UPPER GUIDE PLATE - MANUAL FEED	1	5	12	
5	G1582711	LOWER GUIDE PLATE - MANUAL FEED	1	5	24	
6	G1582707	COVER - MANUAL FEED UNIT	1	5	26	
7	G1582701	COVER - MANUAL FEED TABLE	1	5	29	
8	G1582786	PAPER GUIDE	1	5	30	
9	G1582527	PAPER TRAY ASS'Y	1	7	*	
10	G1582811	COVER:PAPER TRAY	1	7	34	
11	G1584513	LEVER: - FRONT COVER	1	11	2	
12	G1580410	PLATE:LOGO:P2L	1	11	19	
13	G1584510	FRONT COVER	1	11	20	
14	G1581401	OPERATION PANEL	1	11	35	
15	G1581210	DECAL:NAME PLATE:RIC:C400DN	1	11	45	
16	G1584512	LEVER - INNER LEFT	1	13	9	
17	G1584511	LEVER - INNER RIGHT	1	13	17	
18	G1587491	SHEET:COLOR_CHART:G-P2L	1	19	7	
19	G1581074	STOPPER:TONER SUPPLY:P2L	1	23	36	1
20	G1581075	COVER:SCREW:P2L	2	23	37	1
21	G1581076	DECAL:OPERATE:TONER SUPPLY:P2L	1	23	38	1
22	G1585123	PCB:EGB-GP2A:ASS'Y	1	37	25	
23	G1585327	PCB:CTL:GAIA-P2L:EXP:SUB-ASS'Y	1	41	4	
24	GA003219	DECAL:OPERATE:MANUAL FEED	1	45	25	
25	GA003217	DECAL:CAUTION:INKJET	1	45	27	
26	GA003218	DECAL:PAPER FEED:DISPLAY	1	45	30	
27	GA001045	DECAL:PS:ENERGY-STAR	1	45	*	

Note 1

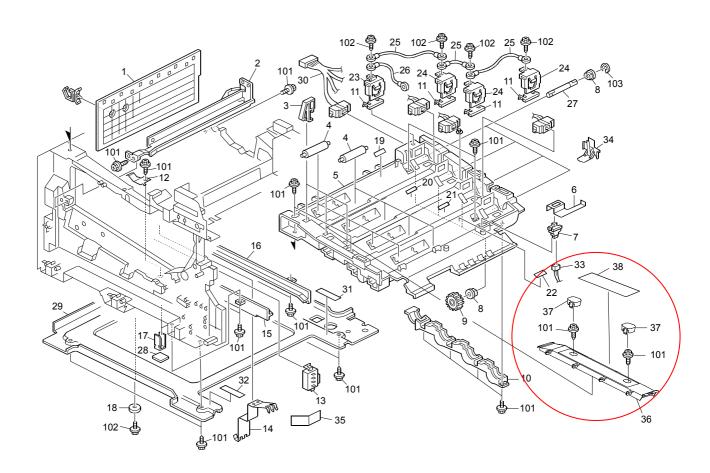
The new parts have been added for Model G-P2L. Please refer to the picture on the next page.



Modification Bulletin

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Model: G-P2 Date: 21-Sep-07 No.: MG160005



Modification **B**ulletin

PAGE: 1/1

Model: G-P2	Model: G-P2 Da				.07	No.: MG160006		
Modified Article:	Modified Article: Push SW:Paper Size Sensor				by: K. Mc	priizumi		
From: 1st Tech. Support Sec. Service Support Dept.								
Reason for	☐ Parts catalog correction		cha	ange	Other			
Modification:	☐ To facilitate assembly	To improve		e reliability	☐ To me	et standards		
☐ Part standardization ☐ Product S		t Sa	afety	()			

Old part	New part	Description C		Int	Pag	Index	Note
number	number				е		
GW500002	AW500024	Push Switch: Paper Size Sensor	1-1	X/X	23	13	1
G1025465	G1595465	Harness: Option Tray: Drawer	1-1	X/X	41	34	1

Change: The push switch was changed. **Reason:** The vendor stopped making the old part.

Note: The interchangeability of these parts as a set is O/O.

Modification **B**ulletin

PAGE: 1/1

Model: G-P2 Da				ate: 29-Jan	1-08	No.: MG160007		
Modified Article: IOB board					by: K. Mc	priizumi		
From: 1st Tech. Support Sec. Service Support Dept.								
Reason for	☐ Parts catalog correction	☐ Vendor	cha	ange	Other			
Modification: ☐ To facilitate assembly ☐ To improv			OVE	e reliability	☐ To me	et standards		
	☐ Product Sa			afety	()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
G1595150	G1905150	PCB: IOB-GP2	1-1	0/0	41	14	

Reason: Part standardization

Modification **B**ulletin

PAGE: 1/1

Model: G-P2 Date			ate: 29-Jan	1-08	No.: MG160008		
Modified Article: PSU - EU/Asia					by: K. Mc	priizumi	
From: 1st Tech. Support Sec. Service Support Dept.							
Reason for	☐ Parts catalog correction	☐ Vendor	cha	ange	Other		
Modification:	☐ To facilitate assembly ☐ To improv		OVE	e reliability	☐ To me	et standards	
☐ Product S			t Sa	afety	()	

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
GZ230029	GZ230041	Power Supply Unit: EU/Asia	1-1	0/0	39	5	

Reason: Part standardization

Modification **B**ulletin

PAGE: 1/1

Model: G-P2 Dat				ate: 29-Jar	n-08	No.: MG160009			
Modified Article: Power Supply Cord					Prepared by: K. Moriizumi				
From: 1st Tech. Support Sec. Service Support Dept.									
Reason for	☐ Parts catalog correction	☐ Vendor	cha	ange	Other				
Modification:	odification:			e reliability	☐ To me	et standards			
			t Sa	afety	()			

Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number						
G1025501	G1905501	Power Supply Cord: NA	1-1	0/0	39	1	
G1025502	G1905502	Power Supply Cord: EU	1-1	0/0	39	1	

Reason: Part standardization

Modification **B**ulletin

PAGE: 1/1

Model: G-P2 Da				ate: 8-Feb-	08	No.: MG160010		
Modified Article: EGB board					Prepared by: K. Moriizumi			
From: 1st Tech. Support Sec. Service Support Dept.								
Reason for	☐ Parts catalog correction	☐ Vendor	cha	ange	Other			
Modification:	Indification:			e reliability	☐ To me	et standards		
	☐ Part standardization ☐ Product S			afety	()		

Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number						
G1585121	G1585123	PCB: EGB-GP2A: Ass'y	1-1	0/0	37	25	
G1595121	G1595123	PCB: EGB-GP2: Ass'y	1-1	0/0	37	25	

Change: The printed circuit pattern was changed (the jumper wire was deleted). **Reason:** To facilitate assembly.

Modification **B**ulletin

PAGE: 1/1

Model: Model G-P	Model: Model G-P2			ate: 8-May-	08	No.: MG160011		
Modified Article: DDR-DIMM				Prepared by: K. Moriizumi				
From: 1st Tech. Support Sec. Service Support Dept.								
Reason for	☐ Parts catalog correction	⊠ Vendor o	cha	ange	Other			
Modification:	☐ To facilitate assembly ☐ To improve		ove	e reliability	☐ To me	et standards		
	□ Part standardization	☐ Product	Sa	afety	()		

Old part	New part	Description		Int	Page	Index	Note
number	number						
B5845030	B5845050	PCB: DDR-DIMM: 128MB: Ass'y	1-1	O/O	41	18	
B5855030	B5855040	PCB: DDR-DIMM: 256MB: Ass'y	1-1	0/0	41	18	

Change/Reason: Vendor change.

Modification **B**ulletin

PAGE: 1/1

Model: Model G-P	Model: Model G-P2			ate: 8-May-	08	No.: MG160012		
Modified Article: Logo Plate				Prepared	by: K. Mo	priizumi		
From: 1st Tech. Support Sec. Service Support Dept.								
Reason for	☐ Parts catalog correction	☐ Vendor o	cha	ange	Other			
Modification:	☐ To facilitate assembly ☐ To improve		ove	e reliability	☐ To me	et standards		
	□ Part standardization	☐ Product	Sa	afety	()		

Old part	New part	Description		Int	Page	Index	Note
number	number						
G1392690	J0071510	Plate – Logo: Ric	1-1	O/O	11	19	
GA001052	J0071511	Plate – Logo: GES	1-1	O/O	11	19	
GA001053	J0071512	Plate – Logo: NSA	1-1	O/O	11	19	
GA001054	J0071513	Plate – Logo: REX	1-1	0/0	11	19	

Change/Reason: Parts standardization.

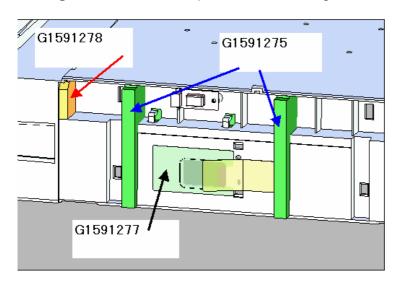
Modification **B**ulletin

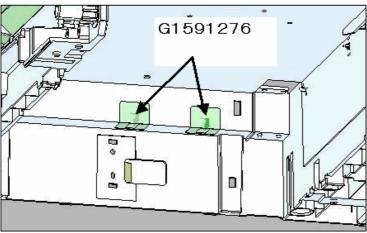
PAGE: 1/1

Model: Model G-P2			ate: 8-May-08	No.: MG160013			
Modified Article: Seals			Prepared by: K. Moriizumi				
From: 1st Tech. Support Sec. Service Support Dept.							
Reason for Modification:	☐ Parts catalog correction ☐ Vendor☐ To facilitate assembly ☐ To imp	rove	e reliability To mee	et standards)			

Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number						
-	G1591275	Seal: Sponge: Paper Size Sensor	2	O/O	41		
-	G1591276	Seal: Temperature & Humidity Sensor	2	0/0	41		
-	G1591277	Seal: Paper Size Sensor: Main	1-1	0/0	41		
-	G1591278	Seal: Sponge: Paper Size Sensor:	1-1	0/0	41		
		Harness					

Change/Reason: These parts were missing from the Parts Catalog.





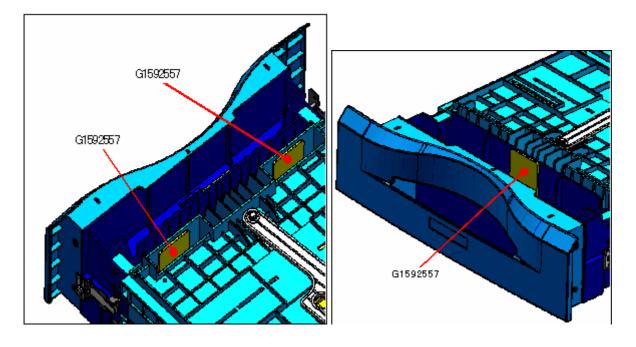
Modification **B**ulletin

PAGE: 1/1

Model: Model G-P2			Da	ate: 8-May-	08	No.: MG160014		
Modified Article: Plate - Paper Tray				Prepared by: K. Moriizumi				
From: 1st Tech. Support Sec. Service Support Dept.								
Reason for	□ Parts catalog correction	☐ Vendor	cha	ange	Other			
Modification:	☐ To facilitate assembly	☐ To improve		e reliability	☐ To me	et standards		
	☐ Part standardization	☐ Product	Sa	afety	()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
-	G1592557	Plate: Paper Tray	3	0/0	7		

Change/Reason: This part was missing from the Parts Catalog.



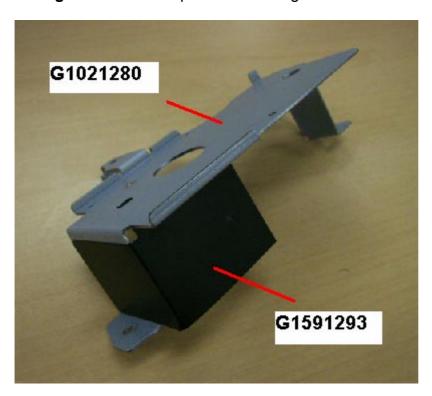
Modification **B**ulletin

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Model: Model G-P2			Da	ate: 8-May-	08	No.: MG160015		
Modified Article: Cover - Development Drive				Prepared by: K. Moriizumi				
From: 1st Tech. Support Sec. Service Support Dept.								
Reason for	□ Parts catalog correction	☐ Vendor o	cha	ange	Other			
Modification:	☐ To facilitate assembly	☐ To improve		reliability	☐ To me	et standards		
oaoa	☐ Part standardization	☐ Product	Sa	fety	()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
-	G1591293	Cover: Development: Drive	1	0/0	36		

Change/Reason: This part was missing from the Parts Catalog.



Modification Bulletin

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Model: Model G-P	Model: Model G-P2			ate: 8-May	-08	No.: MG160016		
Modified Article: Energy Star Decal				Prepared	by: K. Mc	priizumi		
From: 1st Tech. Support Sec. Service Support Dept.								
Reason for	☐ Parts catalog correction	☐ Vendor	cha	ange	Other			
Modification:	Modification:		ove reliability		⊠ To me	et standards		
☐ Part standardization ☐ Product Sat		afety	()				

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
-	AA001477	Decal: Energy Star	1	0/0	45		

Change: The Energy Star decal was added. **Reason:** Compliance with the "Energy Star" requirements.

Modification **B**ulletin

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Model: Model G-P2 Da			ate: 3-Jun-	08	No.: MG160017			
Modified Article: Fusing Decal				Prepared by: K. Moriizumi				
From: 1st Tech. Support Sec. Service Support Dept.								
Reason for	☐ Parts catalog correction		cha	ange	Other			
Modification: ☐ To facilitate assembly ☐ To improve		e reliability	☐ To me	et standards				
	☐ Part standardization	☐ Product Safety		()			

Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number						
GA000041	GA003241	Decal: High Temperature	1-1	O/O	45	3	
GA000042	GA003242	Decal: High Temperature	1-1	O/O	45	4	
GA003112	GA003243	Decal: Fusing: Open and Close	1-1	O/O	45	14	
GA003119	GA003244	Decal: Fusing	1-1	0/0	45	18	
G1584052	G1584054	Fusing Unit: G-P2A: EU	1-1	0/0	19	4	

Change/Reason: Vendor change.

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Model: Model G-P2			Da	ıte: 3-Jun-(08	No.: MG160018		
Modified Article: Harness				Prepared by: K. Moriizumi				
From: 1st Tech. Support Sec. Service Support Dept.								
Reason for	☐ Parts catalog correction	☐ Vendor o	cha	nge				
Modification:			prove reliability		☐ To me	et standards		
		☐ Product	Saf	fety	()		

Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number	, , , , , , , , , , , , , , , , , , ,	_, _,				
G1021224	G1901224	Drive Unit: Ass's	1-1	0/0	33	10	
G1025435	G1905435	Harness: Power Supply Unit	1-1	O/O	39	6	
G1025436	G1905436	Harness: IOB-PSU: Connecting: +24V	1-1	O/O	41	33	
G1025438	G1905438	Harness: EGB-PSU: Control	1-1	O/O	37	34	
G1024539	G1905439	Harness: EGB-HVP1	1-1	O/O	37	22	
G1025440	G1905440	Harness: EGB-HVP2	1-1	0/0	37	35	
G1025447	G1905447	Harness: IL-SW: On-Off: Ass'y	1-1	O/O	41	40	
G1025452	G1905452	Harness: Paper Feed: Magnetic Dlutch		0/0	41	29	
G1025453	G1905453	Harness: Paper Feed: Sensor	1-1	O/O	9	23	
		·			41	28	
G1025458	G1905458	Harness: Duplex: Motor: Connecting	1-1	0/0	11	29	
G1025461	G1905461	Harness: Duplex: Manual Feed	1-1	0/0	5	35	
G1025466	G1905466	Harness: Temperature/Humidity Sensor		0/0	41	35	
G1025474	G1905474	Harness: Motor: Toner Supply	1-1	0/0	41	37	
G1025476	G1905476	Harness: Toner End Sensor	1-1	0/0	41	38	
G1025477	G1905477	Harness: Exit: Cover: Sensor	1-1	O/O	23	33	
					41	41	
G1025495	G1905495	Harness: Duplex: Sensor: Connecting	1-1	0/0	41	39	
G1025498	G1905498	Harness: Duplex: Connecting	1-1	0/0	13	21	
G1025499	G1905499	Harness: Fusing: Drawer	1-1	0/0	9	22	
					27	35	
G1025535	G1905535	Harness: Front: Cover: Sensor	1-1	0/0	15	27	
G1025538	G1905538	Harness: Drive: Unit: Sensor	1-1	O/O	33	10	
					41	36	
G1595456	G1905456	Harness: Exit: Sensor	1-1	0/0	29	33	
G1595460	G1905460	Harness: Duplex: Front Door: Connecting	1-1	0/0	41	31	
G1595463	G1905463	Harness: Duplex: OPU: Connecting	1-1	0/0	11	34	
G1595465	G1905465	Harness: Option Tray: Drawer	1-1	0/0	41	34	
G1595468	G1905468	Harness: Drive: Motor:	1-1	0/0	33	21	
		Photoconductor			41	30	

Change: The material of the wire covering was strengthened.

Reason: Parts standardization.

Modification Bulletin

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Model: Model G-P2	2	Da	ate: 14-Jul-(08	No.: MG160019		
Modified Article:	Hot Riller - Fusing Unit			Prepared	by: K. Mo	riizumi	
From: 1st Tech. Su	pport Sec. Service Support D						
Reason for	☐ Parts catalog correction	☐ Vendor	cha	ange	Other		
Modification:	ove	e reliability	☐ To me	et standards			
	☐ Part standardization	☐ Product	Sa	afety	()	

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
GE010001	GE010006	Hot Roller : DIA20	1 - 1	0/0	25	26	

Change: The coating on the inside surface of the hot roller was changed. **Reason:** To further reduce environmental impact.

Modification Bulletin

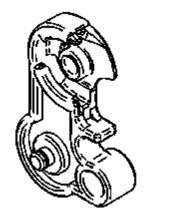
PAGE: 1/1

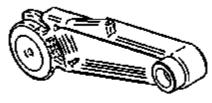
Model: Model G-P	2]	Date: 26-Auເ	g-08	No.: MG160020
Modified Article:	Releas lever - Fusing Unit		Prepared	by: K. Mc	priizumi
From: 1st Tech. Su	ipport Sec. Service Support [Dept.			
Reason for	□ Parts catalog correction	☐ Vendor o	hange	Other	
Modification:	☐ To facilitate assembly	☐ To impro	ve reliability	☐ To me	et standards
	☐ Part standardization	☐ Product 9	Safety	()

Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number						
<u> </u>	G1024204	Lever:Pressure Release:Left:Lower	0 - 1	-	25		
	G1024206	Lever:Pressure Release:Left:Upper	0 - 1	-	25		
-	G1022408	Torsion Spring:Pressure Release:Left	0 - 1	-	25		
-	G1024224	Lever:Pressure Release:Right:Lower	0 - 1	-	25		
-	G1022426	Lever:Pressure Release:Right:Upper	0 - 1	-	25		
-	G1022408	Torsion Spring:Pressure	0 - 1	-	25		
		Release:Right					

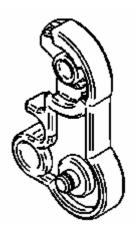
Change/Reason: These parts were missing from the Parts Catalog.

G1024204 G1024206

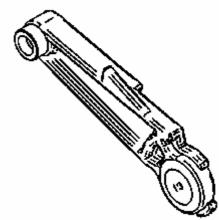




G1024224







Modification **B**ulletin

PAGE: 1/1

Model: Model G-P2	2		Da	ate: 22-Sep	o-08	No.: MG1600)21
Modified Article:	LD Unit		Prepared	by: K. Mo	riizumi		
From: 1st Tech. Su	pport Sec. Service Support D	Dept.					
Reason for	☐ Parts catalog correction	☐ Vendor	cha	ange	Other		
Modification:	☐ To facilitate assembly	☐ To impre	ove	e reliability	☐ To me	et standards	
	□ Part standardization	☐ Product	Sa	afety	()	

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
G1021955	G1591955	Laser Diode Unit: Ass'y	1 - 1	0/0	17	9	

Change/Reason: Part standardization with the model G-P3.

Modification Bulletin

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Model: Model G-P2	2	ate: 9-Oct-	08	No.: MG160022		
Modified Article:	Stepper Motor: Drive Unit	Prepared	by: K. Mo	priizumi		
From: 1st Tech. Su	ipport Sec. Service Support [
Reason for	☐ Parts catalog correction		cha	ange	Other	
Modification:	☐ To facilitate assembly	☐ To impr	OVE	e reliability	☐ To me	et standards
	☐ Part standardization	☐ Product	t Sa	afety	()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
G1591345	G1901345	Stepper Motor:DC24V:16.8W	1 - 1	O/O	33	18	

Change: The specifications (accuracy of the dimensions) of the gear were changed. **Reason:** To improve the reliability of the gear.

Modification Bulletin

PAGE: 1/2

Reissued: 29-Oct-08

Model: Model G-P2	Date: 26-Aug-08	No.: MG160020a

MB Reissue

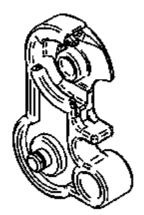
The items with a line drawn through them have been corrected.

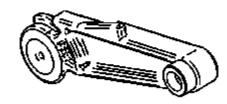
Modified Article:	Releas lever - Fusing Unit	Prepared	by: K. M	oriizumi		
From: 1st Tech. Su	pport Sec. Service Support D	Dept.				
Reason for	□ Parts catalog correction	☐ Vendor cha	ange	Other		
Modification:	☐ To facilitate assembly	☐ To improve	e reliability	☐ To me	eet standards	
	☐ Part standardization	☐ Product Sa	afety	()	

Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number						
-	G1024204	Lever:Pressure Release:Left:Lower	0 - 1	ı	25		
-	G1024206	Lever:Pressure Release:Left:Upper	0 - 1	-	25		
-	G1022408	Torsion Spring:Pressure Release:Left	0 - 1	-	25		
	G1024208						
-	G1024224	Lever:Pressure Release:Right:Lower	0 - 1	-	25		
-	G1022426	Lever:Pressure Release:Right:Upper	0 - 1	-	25		
	G1024226						
-	G1022408	Torsion Spring:Pressure	0 - 1	-	25		
	G1024228	Release:Right					

Change/Reason: These parts were missing from the Parts Catalog.

G1024204 G1024206





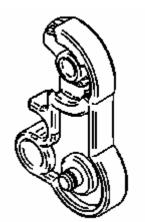
Modification **B**ulletin

PAGE: 2/2

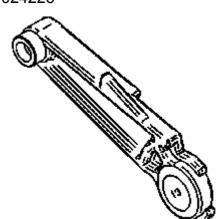
Reissued: 29-Oct-08

Model: Model G-P2 Date: 26-Aug-08 No.: MG160020a

G1024224



G1024226





Part Change Information List

Date: March 18, 2009

		PCIL	PCIL	Old	New											
Model	Code	Number	Correction	part number	part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int RTB	Note	Ref Number
Model G-P2	G160	200903		B5845030	B5845031	PCB:DDR-DIMM:128MB:ASS'Y	1	1	X/O		41	18				V0803454



Part Change Information List

Date: September 30, 2009

Model	Code	PCIL Nr.	PCIL	Old part	New part	Description	Old O'ty	New O'ts	/ Int	3DPC Page	Indev	Set	Set Int	RTB	Note	Ref Nr	ECN Nr.
Model	Code	I CIL IVI.	Correction	number	number	Description	Old Q ty	INCW Q I	IIIC	JDI C Tage	IIIuex	Jei	Set IIIt	KID	NOLE	INGI. INI.	LON IVI.
G-P2	G102	200909		G1905499	G1025413	HARNESS:POWER SUPPLY UNIT:HEATER	1		1 0/0	9	22						
G-P2	G102	200909		G1905499	G1025414	HARNESS:POWER SUPPLY UNIT:HEATER	1	,	1 0/0	9	22						
G-P2	G102	200909		G1025413	G1905499	HARNESS:FUSING:DRAWER	1	,	1 0/0	9	28						
G-P2	G102	200909		G1025414	G1905499	HARNESS:FUSING:DRAWER	1		1 0/0	9	28						

Part Change Information List

Date: June 30, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number		Description	Old Q'ty	New Q'	y Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
G-P2	G160	201105		AA082101	AA082118	USHING - M6		2		8 X/O		11	6					V1100977	11041465
G-P2	G158	201105		AA082101	AA082118	USHING - M6		2	2	8 X/O		11	6					V1100977	11041465

Part Change Information List

Date: February 28, 2014

		PCIL	PCIL	Old part	New part		Old	New					(Set				ECN
Model	Code	Number	Correction	number	number	Description	Q'ty	Q'ty	Int	3DPC	Page	Index	Set	nt	RTB	Note	Ref Number	Number
G-P2L	G158	201310		G1022809	G1902904	PAPER VOLUME SENSOR BOARD:BASE:ADHESION	1	1	X/O		7	15		F	G190020		V1302509	13061782
G-P2	G160	201310		G1022809	G1902904	PAPER VOLUME SENSOR BOARD:BASE:ADHESION	1	1	X/O		7	15		F	G190020		V1302509	13061782
G-P2	G160	201310		G1592527	G1592528	PAPER TRAY:ASS'Y	1	1	X/O		7	*		F	G190020		V1302509	13061782

Part Change Information List

Date: February 28, 2014

		PCIL	PCIL	Old part	New part		Old	New					Set				ECN
Model	Code	Number	Correction	number	number	Description	Q'ty	Q'ty	Int	3DPC	Page Inde	x Set	Int	RTB	Note	Ref Number	Number
Model G-P1, Model G-P2	G104/G105	201402		G2352034	G2352037	PCU:GAIA-P1K:M:ASS'Y	1	1	O/O		18	1				V1302788	13060692
Model G-P1, Model G-P2	G104/G105	201402		G2352036	G2352039	PCU:GAIA-P1K:Y:ASS'Y	1	1	O/C		18	3				V1302788	13060692



Part Change Information List

Date: April 30, 2014

		PCIL	PCIL	Old part	New part		Old	N b	ew				Set				ECN
Model	Code	Number	Correction	number	number	Description	Q't	y Q	'ty Int	3DPC	Page	Index Set	Int	RTB	Note	Ref Number	Number
G-P2L	G158	201404		G2352035	G2352038 PCU:GAIA-P1K:C:ASS'Y			1	1 0/0		19	2				V1302788	13060692
G-P2	G160	201404		G2352035	G2352038 PCU:GAIA-P1K:C:ASS'Y			1	1 0/0		19	2				V1302788	13060692



RICOH Part Change Information List

Date: Octorber 4, 2016

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
G-P2L	G158	201609		G1022846	G0292657	COMPRESSION SPRING	1	1	X/O	N	9	18					V1602904	
G-P2	G160	201609		G1022846	G0292657	COMPRESSION SPRING	1	1	X/O	N	9	18					V1602904	

Part Change Information List

Date: September 1, 2017

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
G-P2L	G158	201707		G1592818	M0AM2818	TRAY BOTTOM PLATE: ADHESION	1	1	X/O	N	7	11					V1701159	
G-P2	G160	201707		G1592818	M0AM2818	TRAY BOTTOM PLATE:ADHESION	1	1	X/O	Ν	7	11					V1701159	
G-P2	G160	201707		G1592528	M0AM2528	PAPER TRAY:ASS'Y	1	1	X/O	N	7						V1701159	