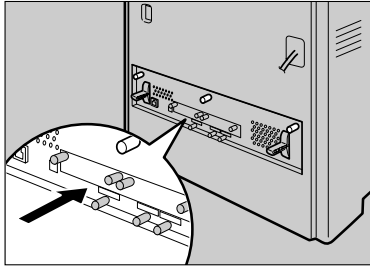


Notes for Users

This section describes handling the controller board when installing options.

- Re-install the controller board into the machine by pushing the bottom center area of the board, as shown in the illustration.



Important

- ☐ The following may occur if the controller board is not properly installed:
 - all control panel indicators light
 - no control panel indicators light
 - the "SC670" error message appears on the display