Modification Bulletin

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Model: Model AR-P2 Da			ate: 16-Mai	r-06	No.: MG139001	
Modified Article: Engine Control Board					by: K. Mo	priizumi
From: 1st Tech. Support Sec. Service Support Dept.						
Reason for	Parts catalog correction	U Vendor	cha	ange	Other	
Modification:	Iodification To facilitate assembly			e reliability	🗌 To mee	et standards
	Part standardization	Product Saf		afety	()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
G1392202	G1392200	Engine Control Board	1 -> 1		27	47	

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Model: AR-P2 Da			Date:	26-Dec-06	No.: MG139002
Modified Article:	Paper Holder - By-pass tray		Pre	pared by: K. I	Moriizumi
From: 1st Tech. Support Sec. Service Support Dept.					
Reason for	Parts catalog correction	U Vendor o	change	🗌 Othe	r
Modification:	To facilitate assembly	🗌 To impro	ove relia	ability 🗌 To m	neet standards
Part standardization Product Sa			Safety	()

Old part	New part	Description Q		Int	Page	Index	Note
number	number						
G1391802	G1202402	Paper Holder	1 -> 1	-	5	11	
G0812492	G1391802	MTP Paper Holder Spring	1 -> 1	-	5	12	

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Model: AR-P2 Da				ate: 14-Ma	r-07	No.: MG139003
Modified Article: Solenoid for PCU Black					by: K. Mo	priizumi
From: 1st Tech. Support Sec. Service Support Dept.						
Reason for	Parts catalog correction	Vendor	cha	ange	Other	
Modification:	lification.			e reliability	🗌 To mee	et standards
	Part standardization	Product	t Sa	afety	()

Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number						
G1390802	G1390809	Bk Solenoid	1 – 1	X/O	25	30	
G1390808	G1390810	Main Drive Unit	1 – 1	X/O	25	1	

Reason:

The vender has changed the parts in order to improve reliability.

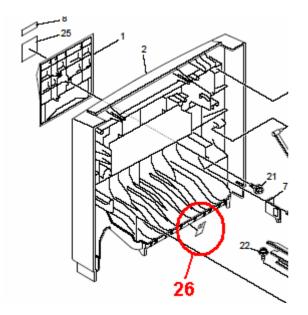
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Model: AR-P2 Da			ate: 18-Jan	-08	No.: MG139004	
Modified Article: Sensor Sheet of By-pass Tray					by: K. Ma	priizumi
From: 1st Tech. Su	pport Sec. Service Support	Dept.				
Reason for	Parts catalog correction	U Vendor	ch	ange	Other	
Modification:		e reliability	🗌 To mee	et standards		
	Part standardization	Product Sa		afety	()

Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number						
	G1201302	MTP Sensor Sheet	0 – 1		17	26	

Change: This part was added. **Reason:** It was missing from the Parts Catalog.



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Model: Model AR-P2 Dat				ate: 10-Apr	-08	No.: MG139005
Modified Article: PCU shutter seal and cover					by: K. Mc	oriizumi
From: 1st Tech. Su	pport Sec. Service Support	Dept.				
Reason for	Parts catalog correction	U Vendor	cha	ange	Other	
Modification:	Addification To facilitate assembly To improve		e reliability	🗌 To mee	et standards	
	Part standardization	Product Safety		afety	()

Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number						
-	G1392301	PC shutter seal	0 – 1	0/0	II	-	
-	G1392302	PC shutter cover	0 – 1	0/0		-	

Change: The parts in the table were added.

Reason: To make it possible to replace these parts in the field, as a solution to the "black spots" symptom described in RTB **RG139008**.

Note: See the above-mentioned RTB for the replacement procedure and other details.