#### Modification Bulletin

Model: Model PL-F	<sup>2</sup> 2L		Da	ate: 20-Dec	:-07	No.: MG162001
Modified Article:	Regist Ground Spring			Prepared	by: H.K.	
From: 1st Tech. Su	ipport Sec. Service Support [	Dept.				
Reason for	☐ Parts catalog correction	☐ Vendor o	cha	ange		
Modification:	☐ To facilitate assembly	☐ To impro	ove	reliability	☐ To mee	et standards
	☐ Part standardization	☐ Product	Sa	ıfety	(	)

Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number						
	V121382	REGIST GROUND SRING	0 - 1		7	*13	

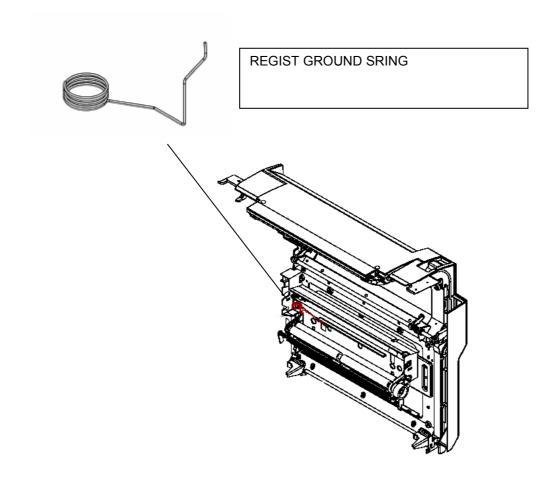
\*:New index

**PAGE: 1/2** 

**Change:** The part in the table was added.

Reason: Requests were received from the field.

**Important:** Handle this spring carefully. Make sure not to deform or bend the spring, as this can cause jams, noise, or poor image transfer.

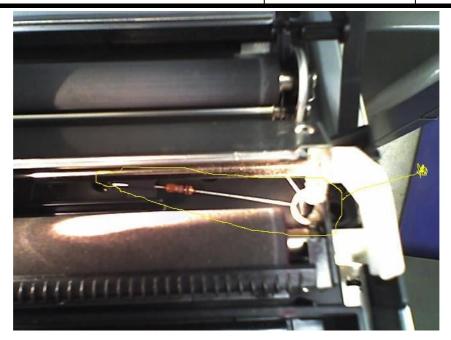




# Modification Bulletin

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Model: Model PL-P2L Date: 20-Dec-07 No.: MG162001



# **M**odification **B**ulletin

**PAGE: 1/1** 

Model: Model PL-P2L Date					8	No.: MG162002	
Modified Article: N	fain Motor			Prepared	by: H.Ł	ζ.	
From: Technical Sei	vice Dept., GTS Division						
Reason for Modification:	<ul><li>☐ Parts catalog correction</li><li>☐ To facilitate assembly</li><li>☐ Part standardization</li></ul>	∇enc To in Othe	nprove	ange e reliability	☐ To m	neet standards )	

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
V128423	V128717	MAIN MOTOR PU - DC53W	1	0/0	5	12	

Due to a vendor change, the part number has been changed.

## **M**odification **B**ulletin

**PAGE: 1/1** 

Model: Model PL-F	P2L		Da	ate: 15-Ma	y-08	No.: MG162003
Modified Article:	Transfer Unit			Prepared	by: H.K.	
From: 1st Tech. Su	ipport Sec. Service Support D	Dept.				
Reason for	☐ Parts catalog correction		cha	ange	Other	
Modification:	☐ To facilitate assembly	☐ To impr	ove	e reliability	☐ To me	et standards
	☐ Part standardization	☐ Product	Sa	afety	(	)

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
G1627340	G1627341	TRANSFER UNIT PU 2	1 - 1	O/O	7	1	

Reason for change: Vendor change:

### **M**odification **B**ulletin

RICOH	<b>M</b> odifica	tion <b>B</b> ulletin				PAGE: 1/1		
Model: Model PL-I	P2L		Date	e: 9-Jun-08		No.: MG162004		
Modified Article:	Fusing Unit			Prepared	by: H.K	ζ.		
From: Technical S	ervice Dept., GTS Division							
Reason for	☐ Parts catalog correction	☐ Vendo		ū	☐ To m	neet standards		
Modification:	☐ To facilitate assembly	☐ To im	prove	e reliability	(	)		
	□ Part standardization	☐ Other						

Old part number	New part number	Description		Int	Page	Index	Note
V128699	V128713	FUSING UNIT (110V) FU2	1	0/0	9	*	

Change & Reason: Due to parts standardization, the fusing unit has been changed.

## Modification Bulletin

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Model: Model PL-P2L Date			ate: 10-Jun	ı-08	No.: MG162005	
Modified Article:	Laser Unit			Prepared	by: H.K.	
From: 1st Tech. Su	ipport Sec. Service Support [	Dept.				
Reason for	☐ Parts catalog correction		cha	ange	Other	
Modification:	☐ To facilitate assembly	☐ To impr	OV	e reliability	☐ To me	et standards
	☐ Part standardization	☐ Product	t Sa	afety	(	)

Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number						
G1627210	G1627211	LASER UNIT	1 - 1	O/O	5	24	

Reason & Change: Vendor change