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PAGE: 1/2

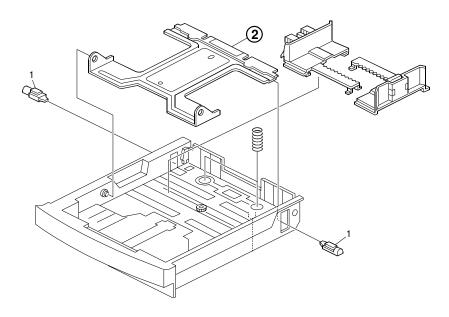
							_
Model: Model PL-P1			Date: 30-Apr-04			No.: MG108001	
Modified Article: Parts Catalog Correction				Prepared	by: H.1	Гaguchi	
From: 1st Tech. Support Sec. Service Support Dept.							
Reason for	□ Parts catalog correction	☐ Vendor change		☐ To n	neet standards		
Modification:		☐ To improve reliability		e reliability	()	
	☐ Part standardization	☐ Other					

Please apply the following correction to your Parts Catalogs:

Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number						
V128403	-	OPC Charger Roller PU	1-0		3	4	
V128444	V128403	OPC Charger Roller PU	1-1		3	16	
V128464	V126648	OHP Sensor 3	1-1		9	12	
V128479	-	Thermistor Assy FU	1-0		11	6	
V128611	V128487	Registration Roller Assy PU	1-1		13	4	
V128487	V128611	Transfer Base Assy PU	1-1		13	5	
V128612	V128612	Power Supply Bracket(110V)	1		19	2	
	V128613	Power Supply Bracket(220V)	1				
V128612	-	Power Supply Bracket(110V)	1-0		21	8	
V128613	-	Power Supply Bracket(220V)	1-0		21	8	

The illustration has been changed as follows.

Page 4: Index 2 has been revised.

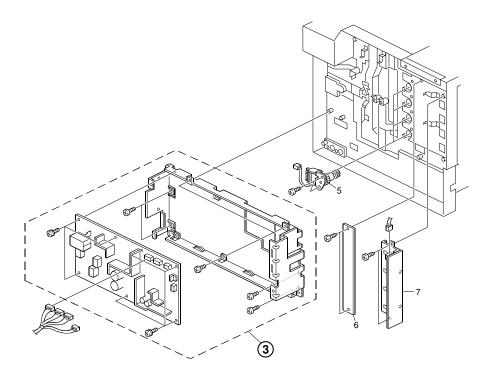




PAGE: 2/2

Model: Model PL-P1 Date: 30-Apr-04 No.: MG108001

Page 20: Index 3 has been revised and Index 8 has been deleted.



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PAGE: 1/1

Model: Model PL-P1 Date						No.: MG108002
Modified Article:	Cover	Prepared	by: H.1	Гаguchi		
From: 1st Tech. Support Sec. Service Support Dept.						
Reason for	☐ Parts catalog correction	☐ Vendor change		ange	☐ To n	neet standards
Modification:			☐ To improve reliability		()
	☐ Part standardization	Other				

The decal of the following parts has been changed to the correct one.

Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number						
V128414	V128629	OP Panel Cover EX	1 - 1	X/O	3	7	
V128420	V128628	Front Cover PU EX	1 - 1	X/O	3	15	

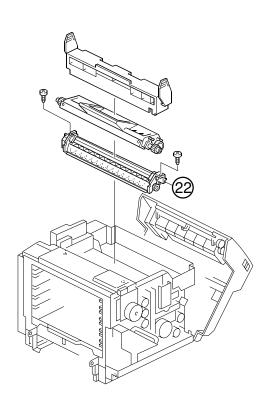
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Model: Model PL-P1 Date						No.: MG108003
Modified Article: v	Vaste Toner Auger PU	Prepared	by: H.1	Гаguchi		
From: 1st Tech. Sup						
Reason for	☐ Parts catalog correction	☐ Vendor change		☐ To n	neet standards	
Modification:	☐ To facilitate assembly	☐ To improve		e reliability	()
	☐ Part standardization	Other				

The following has been newly registered as a service part to further facilitate servicing in the field.

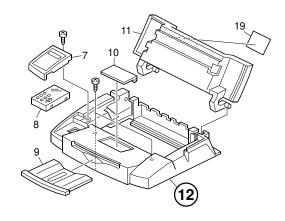
Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
	V128444	Waste Toner Auger PU	1		3	22	NEW



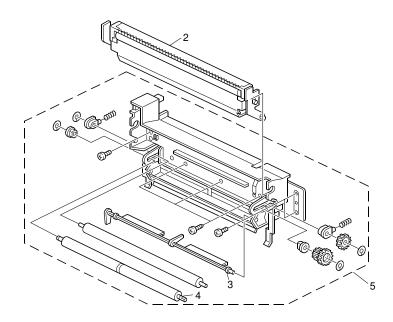
Model: Model PL-P1 Date					4	No.: MG108004
Modified Article: P	arts Catalog correction 2		Prepared by: H.Taguchi			
From: 1st Tech. Support Sec. Service Support Dept.						
Reason for	Parts catalog correction	☐ Vendor change ☐ To improve reliability ☐ Other		· ·	☐ To n	neet standards
Modification:	☐ To facilitate assembly			()	
	☐ Part standardization					

Please apply the following illustration corrections to your Parts Catalogs:

Page2: Index 12 has been revised.



• Page12: Index 5 has been revised. (The transfer roller assembly PU is not included in the transfer base assembly).



RIGOH

Modification Bulletin

Jul-04	No.: MG108005

PAGE: 1/1

Model: Model PL-P1 Date			e: 2-Jul-04		No.: MG108005	
Modified Article: Fusing Unit					by: н.1	Гаguchi
From: 1st Tech. Sup	port Sec. Service Support Dep	ot.				
Reason for	Parts catalog correction	☐ Vendor cha		ange	☐ To n	neet standards
Modification:	☐ To facilitate assembly			e reliability	()
	☐ Part standardization	☐ Other	r			

Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number						
V128405	V128622	Fusing Unit (110V) FU	1 – 1	X/O	11	*	
V128406	V128623	Fusing Unit (220V) FU	1 – 1	X/O	11	*	

Reasons for these part number changes:

- A cleaner for the pressure roller was added to minimize black dots on images. **Note:** The cleaner prevents too much toner from building up on the thermistor.
- The shape of the center pad was changed to improve fusing with thin paper types.

(17							
Model	V/Hz	Destination	Code	Serial Number			
RICOH Aficio CL 1000N	120V, 60Hz	USA, Canada	G108-17	Q1540600001			
Gestetner:P7431cn	220 - 240V, 50/60Hz	Europe, etc.	G108-22	Q1540600001			
Nashuatec:P7431cn							
Rex-Rotarv:P7431cn							
RICOH Aficio CL 1000N	220 - 240V, 50/60Hz	Europe, etc.	G108-27	Q1540600001			

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Reason for

Modification:

Model: Model PL-P1

Modified Article: Additional information (Model PL-P1a)

□ Parts catalog correction

☐ To facilitate assembly

☐ Part standardization

From: 1st Tech. Support Sec. Service Support Dept.

Modification Bulletin

Date	e: 2-Aug-04		No.: MG108006	
P1a)	Prepared	by: H.T	「aguchi	
t.				
Uendor ch	ange	☐ To m	neet standards	
☐ To improve	e reliability	()	

PAGE: 1/1

The parts below were added in accordance with the launch of Model PL-P1a. These parts are only for Model PL-P1a.

☐ Other

Note: The mechanical parts for Model PL-P1a and Model PL-P1 are the same, except for the operation panel and printer controller board.

Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number						
	V128639	OP Panel RG	1		3	8	
	V128640	OP Panel Cover RG	1		3	7	
	V128638	Printer Controller RNE	1		19	14	
	G1328103	Manual_Setup_NA	1		3	20	
	G1328108	Manual_Option_NA	1		3	20	
	G1328700	Decal_Ricoh_NA_Pluto_P1a	1		3	18	
	G1328702	Decal_NAS_Pluto_P1a	1		3	18	
	G1328703	Decal_REX	1		3	18	
	G1328704	Decal_GES_Pluto_P1a	1		3	18	

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Reason for

Modification:

Model: Model PL-P1

Modified Article: Part catalgue collection

From: 1st Tech. Support Sec. Service Support Dept.

Modification **B**ulletin

	Oate: 2-Aug-04	No.: MG108007
	Prepared	l by: H.Taguchi
t.		
☐ Vendo	r change	☐ To meet standards
☐ To imp	rove reliability	()

PAGE: 1/1

The following parts were added for the China model (newly released).

□ Parts catalog correction

☐ To facilitate assembly

☐ Part standardization

Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number						
	GZ000005	Power Code – 230V	1		3	14	
	GA003065	Decal – Inkjet Caution (China)	1		3	19	

Other

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Model: Model PL-F	odel: Model PL-P1 Dat			e: 13-Sep-0	4	No.: MG108008	
Modified Article: Left Side Cover PU					by: H.1	Гаguchi	
From: 1st Tech. Su	pport Sec. Service Support Dep	ot.					
Reason for	☐ Parts catalog correction	☐ Vend	or ch	ange	☐ To n	neet standards	
Modification:	□ To facilitate assembly	☐ To improve reliabilit		e reliability	()	
	☐ Part standardization	☐ Othe	r				

The rib on the following part has been removed to facilitate assembly.

Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number						
V128418	V128652	Left Side Cover PU 2	1 - 1	X/O	3	3	

RIGOH

Modification Bulletin

PAGE: 1/1

Model: Model PL-P1		Date: 24-Sep-04		4	No.: MG108009	
Modified Article: N	VRAM			Prepared	by: н.т	Гaguchi
From: 1st Tech. Sup	port Sec. Service Support Dep	ot.				
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vend☐ To in☐ Othe	nprove	ange e reliability	☐ To m	neet standards)

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
	G1089590	NVRAM ZERO COUNTER	1		19	14	NEW

Change: Part newly added

Reason: 0-counter modification (see RTB #Rgene013).

Replacement Procedure

- 1. Print out the SMC report from SP5990 (when possible).
- 2. Turn off the main switch and unplug the power cord.
- 3. Remove the NVRAM on the controller board
- 4. Install the new 0-counter NVRAM.
- 5. Contact your supervisor to enter the destination code and controller serial number. **Note:** The default destination code is Japan.
- 6. Do a RAM clear for the controller settings:
 - SCS (SP5-801-003): System settings
 - PRT (SP5-801-008): Printer settings
 - NCS (SP5-801-011): System default and I/F settings
- 7. Do a Counter Clear (SP7-808).
- 8. Do these settings:
 - Meter charge mode (SP5-930-001)
 - Counter Method (SP5-045)
 - Telephone Number Setting (SP5-812)

Note: These are related to service contracts.

- 9. For any SP mode that was changed from its original design default or factory default, input the most recent value.
 - > Refer to the SMC report for the most recent values.

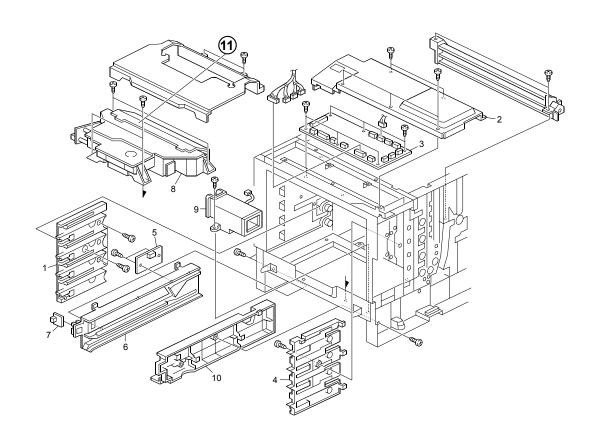
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PAGE: 1

Model: Model PL-P1 D			Da	ate: 10-Feb	o-05	No.: MG108010
Modified Article:		Prepared	by: H.Tag	guchi		
From: 1st Tech. Su	pport Sec. Service Support D	Dept.				
Reason for	☐ Parts catalog correction	☐ Vendor	ch	ange		
Modification:	☐ To facilitate assembly	☐ To impr	OVE	e reliability	☐ To mee	et standards
	☐ Part standardization	☐ Product	t Sa	afety	()

The dust proof cover is newly registered as a service part.

Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number						
	V128662	OU5 FRONT CASE	1		7	11	NEW



Modification Bulletin

Model: Model PL-P1 Da			ate: 29-Ma	y-06	No.: MG108011	
Modified Article:	Guide Set & FFC Harness			Prepared	by: H.K.	
From: 1st Tech. Support Sec. Service Support Dept.						
Reason for	□ Parts catalog correction	☐ Vendor	cha	ange	Other	
Modification:	☐ To facilitate assembly	☐ To impr	ove	e reliability	☐ To me	et standards
	☐ Part standardization	☐ Product	Sa	afety	()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
	V128663	PP5 GUIDE SET	1		13	*9	
	V128499	FFC Harness PU	1		18	*14	

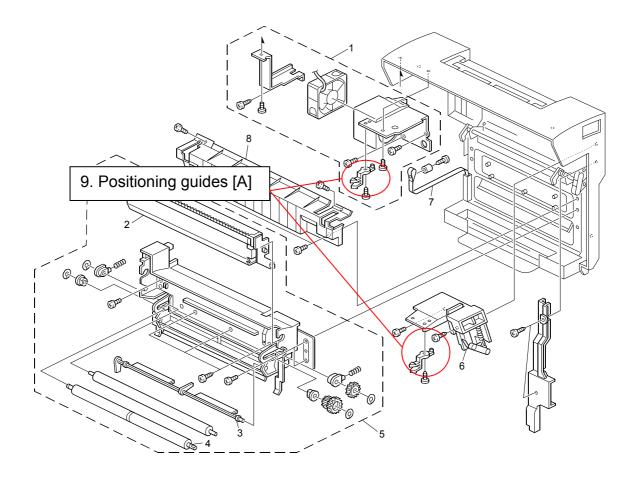
*: New index

PAGE: 1/2

Change: The parts in the table were newly registered. Reason: A request was received from the field.

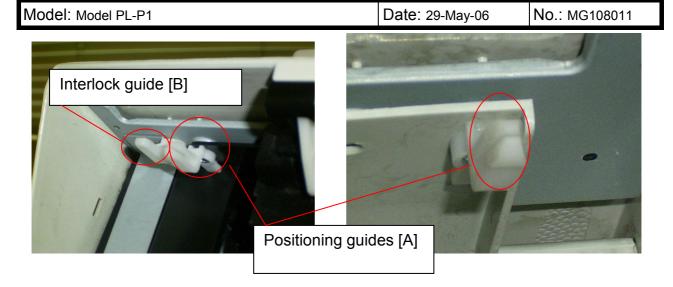
Note:

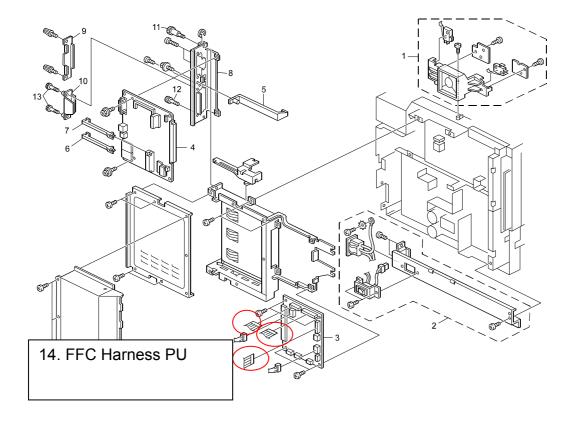
- The PP5 Guide Set includes two positioning guides [A] and one interlock guide [B]. The FFC Harness PU includes three harness cables.





etin page: 2/2





Modification Bulletin

PAGE: 1/1

Model: Model PL-P1 Date			9:13-Jul-06		No.: MG108012	
Modified Article: P		Prepared by: H.K.				
From: Technical Service Dept., GTS Division						
Reason for	Parts catalog correction	☐ Vend	lor ch	ange		neet standards
Modification:		☐ To improve reliability		e reliability	(Ro	HS)
	☐ Part standardization	☐ Othe	r			

Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number						
G1085217	G1085218	PCB:PLUTO-P1:RAM:EXP (G108)	1	X/O	19	4	
V128638	V128679	PRINTER CONTROLLER RNE (ROHS) (G132)	1	X/O	19	4	

Change:

The materials of the other parts in the table were changed.

Reason:

RoHS compliance.

Note: The functions of these parts were not changed.

IMPORTANT:

The materials for the parts were changed before the part numbers were changed.
 To make sure the correct parts are used on the correct machines, please handle the parts as follows:

Parts with the **old** P/N: **Non-RoHS** compliant parts Parts with the **new** P/N: **RoHS** compliant parts

	RoHS	Non-RoHS
	Compliant Parts	Compliant Parts
RoHS Compliant Machines	OK	DO NOT USE
Non-RoHS Compliant Machines	OK	OK

- Continue using non-RoHS compliant parts on non-ROHS compliant machines until
 the stock of these parts runs out. Then, start using RoHS compliant parts on the
 non-RoHS compliant machines.
- DO NOT use <u>non-RoHS</u> compliant parts on <u>RoHS</u> compliant machines.
 Note: This is to make sure that all machines are in full compliance with the RoHS Directive.



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Model: Model PL-P1 Date:13-Jul-06 No.: MG108012

Model	V/Hz	Destination	Code	Serial Number
RICOH Aficio CL 1000N	120V, 60Hz	USA, Canada	G108-17	Q15603xxxxx
	220 - 240V, 50/60Hz	Europe, etc.	G108-22	Q15603xxxxx
Nashuatec:P7431cn				
Rex-Rotarv:P7431cn				
RICOH Aficio CL 1000N	220 - 240V, 50/60Hz	Europe, etc.	G108-27	Q15603xxxxx
RICOH Aficio CL 800	220 - 240V, 50/60Hz	China	G132-21	Q22603xxxxx
Gestetner:P7431c	220 - 240V, 50/60Hz	Europe, etc.	G132-22	Q22603xxxxx
Nashuatec:P7431c				
Rex-Rotarv:P7431c				
RICOH Aficio CL 800	220 - 240V, 50/60Hz	Europe, etc.	G132-27	Q22603xxxxx

Modification Bulletin

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Model: Model PL-P1 Date			e: 4-Aug-06	1	No.: MG108013	
Modified Article: Knobs & Panel			Prepared by: H.K.			
From: Technical Ser	vice Dept., GTS Division					
Reason for Modification:	☐ Parts catalog correction☐ To facilitate assembly☐ Part standardization	☐ Vend☐ To in☐ Othe	nprov	ange e reliability	⊠ To n (Ro	neet standards HS)

Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number						
B0706895	B1325836	PANEL - INTERFACE	1	X/O	19	10	
B0706898	AA141008	PANEL KNOB SCREW	2	X/O	19	13	
G1085104	G1085134	KNOB SCREW:DRUM STAY:LOWER	1	X/O	19	12	

Change:

The materials of the parts in the table were changed.

Reason:

RoHS compliance.

Note: The functions of these parts were not changed.

IMPORTANT:

The materials for the parts were changed before the part numbers were changed.
 To make sure the correct parts are used on the correct machines, please handle the parts as follows:

Parts with the **old** P/N: **Non-RoHS** compliant parts Parts with the **new** P/N: **RoHS** compliant parts

	RoHS	Non-RoHS
	Compliant Parts	Compliant Parts
RoHS Compliant Machines	OK	DO NOT USE
Non-RoHS Compliant Machines	OK	OK

- Continue using non-RoHS compliant parts on non-ROHS compliant machines until
 the stock of these parts runs out. Then, start using RoHS compliant parts on the
 non-RoHS compliant machines.
- DO NOT use <u>non-RoHS</u> compliant parts on <u>RoHS</u> compliant machines.
 Note: This is to make sure that all machines are in full compliance with the RoHS Directive.

Modification Bulletin

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Model: Model PL-P1 Date: 4-Aug-06 No.: MG108013

Model	V/Hz	Destination	Code	Serial Number
RICOH Aficio CL 1000N	120V, 60Hz	USA, Canada	G108-17	Q15603xxxxx
Gestetner:P7431cn	220 - 240V, 50/60Hz	Europe, etc.	G108-22	Q15603xxxxx
Nashuatec:P7431cn		-		
Rex-Rotarv:P7431cn				
RICOH Aficio CL 1000N	220 - 240V, 50/60Hz	Europe, etc.	G108-27	Q15603xxxxx
RICOH ARCH CL 800	220 - 240V - 50/60Hz	CMMe	C432.23	
Gestetnerd99431x	220 - 240V - 50/60Hz	Europe etc	C132:32:	
Nashuate: 5743 te				
Rex Roserv P7431c				
ROCOR Atelo CL 800	220 - 2400 - 80/6042	Eurone en	(3.1.3/2./7)	

Modification Bulletin

PAGE: 1/2

Model: Model PL-P1			Date	e: 25-Aug-0	6	No.: MG108014
Modified Article: LV Power Supply (220V version only)				Prepared	by: H.Ł	⟨.
From: Technical Ser	vice Dept., GTS Division					
Reason for Modification:	☐ Parts catalog correction☐ To facilitate assembly☐ Part standardization	☐ Vend☐ To in☐ Othe	nprove	ange e reliability	☐ To m (Ro	neet standards Hs)

Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number						
V128453	V128676	LV POWER SUPPLY (220 V) ROHS	1	X/O	21	3	

Change:

The materials of the parts in the table were changed.

Reason:

RoHS compliance.

Note: The functions of these parts were not changed.

IMPORTANT:

The materials for the parts were changed before the part numbers were changed.
 To make sure the correct parts are used on the correct machines, please handle the parts as follows:

Parts with the **old** P/N: **Non-RoHS** compliant parts Parts with the **new** P/N: **RoHS** compliant parts

	RoHS	Non-RoHS
	Compliant Parts	Compliant Parts
RoHS Compliant Machines	OK	DO NOT USE
Non-RoHS Compliant Machines	OK	OK

- Continue using non-RoHS compliant parts on non-ROHS compliant machines until
 the stock of these parts runs out. Then, start using RoHS compliant parts on the
 non-RoHS compliant machines.
- DO NOT use <u>non-RoHS</u> compliant parts on <u>RoHS</u> compliant machines.
 Note: This is to make sure that all machines are in full compliance with the RoHS Directive.

Modification Bulletin

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Model: Model PL-P1 Date: 25-Aug-06 No.: MG108014

Model	V/Hz	Destination	Code	Serial Number
RICOH Aficio CL 1000N	120V, 60Hz	USA, Canada	G108-17	
Gestetner:P7431cn	220 - 240V, 50/60Hz	Europe, etc.	G108-22	Q15603xxxxx
Nashuatec:P7431cn				
Rex-Rotarv:P7431cn				
RICOH Aficio CL 1000N	220 - 240V, 50/60Hz	Europe, etc.	G108-27	Q15603xxxxx
RICOH Aficio CL 800	220 - 240V, 50/60Hz	China	G132-21	Q22603xxxxx
Gestetner:P7431c	220 - 240V, 50/60Hz	Europe, etc.	G132-22	Q22603xxxxx
Nashuatec:P7431c				
Rex-Rotarv:P7431c				
RICOH Aficio CL 800	220 - 240V, 50/60Hz	Europe, etc.	G132-27	Q22603xxxxx

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PAGE: 1/1

Model: Model PL-P1	Date: 3-Oct-06	No.: MG108 015

MB Reissue

The MB number was corrected (MG10801 $\underline{4} \rightarrow$ MG10801 $\underline{5}$).

Modified Article: Transfer Roller			Prepared	by: H.K.
From: Technical Service Dept., GTS Division				
Reason for	☐ Parts catalog correction		ange	☐ To meet standards
Modification:	☐ To facilitate assembly	☐ To improve reliability		()
	☐ Part standardization	☐ Other		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
V128488	V128698	TRANSFER ROLLER ASSY PU 1	1	0/0	13	2	

Change: The material of the transfer roller was changed.

Reason: Vendor change

Modification Bulletin

PAGE: 1/2

Model: Model PL-P1 Date			e: 30-Oct-06	6	No.: MG108016	
Modified Article: F	Prepared by: H.K.					
From: Technical Service Dept., GTS Division						
Reason for	☐ Parts catalog correction	☐ Venc	lor ch	ange		neet standards
Modification: ☐ To facilitate assembly ☐ To improve			rove reliability (RoHS)		HS)	
	☐ Part standardization	☐ Othe	r			

Old part	New part	Description		Int	Page	Index	Note
number	number						
V128622	V128699	FUSING UNIT (110V) FU2	1	X/O	11	*	
V128623	V128701	FUSING UNIT (220V) FU2	1	X/O	11	*	

Change:

The materials of the parts in the table were changed.

Reason:

RoHS compliance.

Note: The functions of these parts were not changed.

IMPORTANT:

The materials for the parts were changed before the part numbers were changed.
 To make sure the correct parts are used on the correct machines, please handle the parts as follows:

Parts with the **old** P/N: **Non-RoHS** compliant parts Parts with the **new** P/N: **RoHS** compliant parts

	RoHS	Non-RoHS
	Compliant Parts	Compliant Parts
RoHS Compliant Machines	OK	DO NOT USE
Non-RoHS Compliant Machines	OK	OK

- Continue using non-RoHS compliant parts on non-ROHS compliant machines until
 the stock of these parts runs out. Then, start using RoHS compliant parts on the
 non-RoHS compliant machines.
- DO NOT use <u>non-RoHS</u> compliant parts on <u>RoHS</u> compliant machines.
 Note: This is to make sure that all machines are in full compliance with the RoHS Directive.

Modification Bulletin

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Model: Model PL-P1 Date: 30-Oct-06 No.: MG108016

Model	V/Hz	Destination	Code	Serial Number
RICOH Aficio CL 1000N	120V, 60Hz	USA, Canada	G108-17	Q1560700186
Gestetner:P7431cn	220 - 240V, 50/60Hz	Europe, etc.	G108-22	Q1560700890
Nashuatec:P7431cn				
Rex-Rotarv:P7431cn				
RICOH Aficio CL 1000N	220 - 240V, 50/60Hz	Europe, etc.	G108-27	Q1560600335
RICOH Aficio CL 800	220 - 240V, 50/60Hz	China	G132-21	Q2260700049
Gestetner:P7431c	220 - 240V, 50/60Hz	Europe, etc.	G132-22	Q22607xxxxx
Nashuatec:P7431c				
Rex-Rotarv:P7431c				
RICOH Aficio CL 800	220 - 240V, 50/60Hz	Europe, etc.	G132-27	Q2260600041

Modification Bulletin

PAGE: 1/2

Model: Model PL-P1 Date			e: 30-Oct-06	6	No.: MG108017	
Modified Article: Operation Panel					by: H.k	<.
From: Technical Se	rvice Dept., GTS Division					
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vend☐ To im☐ Othe	nprove	ange e reliability		neet standards HS)

Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number						
V128413	V128702	OP PANEL (P1b)(G108)	1	X/O	3	8	
V128639	V128703	OP PANEL RG (P1a) (G132)	1	X/O	3	8	

Change:

The materials of the parts in the table were changed.

Reason:

RoHS compliance.

Note: The functions of these parts were not changed.

IMPORTANT:

• The materials for the parts were changed before the part numbers were changed. To make sure the correct parts are used on the correct machines, please handle the parts as follows:

Parts with the **old** P/N: **Non-RoHS** compliant parts Parts with the **new** P/N: **RoHS** compliant parts

	RoHS	Non-RoHS
	Compliant Parts	Compliant Parts
RoHS Compliant Machines	OK	DO NOT USE
Non-RoHS Compliant Machines	OK	OK

- Continue using non-RoHS compliant parts on non-ROHS compliant machines until
 the stock of these parts runs out. Then, start using RoHS compliant parts on the
 non-RoHS compliant machines.
- DO NOT use <u>non-RoHS</u> compliant parts on <u>RoHS</u> compliant machines.
 Note: This is to make sure that all machines are in full compliance with the RoHS Directive.

Modification Bulletin

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Model: Model PL-P1 Date: 30-Oct-06 No.: MG108017

Model	V/Hz	Destination	Code	Serial Number
RICOH Aficio CL 1000N	120V, 60Hz	USA, Canada	G108-17	Q1560700186
Gestetner:P7431cn	220 - 240V, 50/60Hz	Europe, etc.	G108-22	Q1560700890
Nashuatec:P7431cn				
Rex-Rotarv:P7431cn				
RICOH Aficio CL 1000N	220 - 240V, 50/60Hz	Europe, etc.	G108-27	Q1560700001
RICOH Aficio CL 800	220 - 240V, 50/60Hz	China	G132-21	Q2260700049
Gestetner:P7431c	220 - 240V, 50/60Hz	Europe, etc.	G132-22	Q22607xxxxx
Nashuatec:P7431c				
Rex-Rotarv:P7431c				
RICOH Aficio CL 800	220 - 240V, 50/60Hz	Europe, etc.	G132-27	Q2260600041

Modification **B**ulletin

PAGE: 1/1

Model: Model PL-P1 Date			e: 23-Apr-07	7	No.: MG108018	
Modified Article: Cleaning Roller P					by: H.Ł	<.
From: Technical Se	rvice Dept., GTS Division					
Reason for	☐ Parts catalog correction	☐ Vend	dor ch	ange	☐ To n	neet standards
Modification:	☐ To facilitate assembly	☐ To in	nprov	e reliability	()
	☐ Part standardization	Othe	r			

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
V128404	V128696	CLEANING ROLLER PU 1	1	0/0	3	2	

Change: The material used for the brush on the Cleaning Roller was changed from rayon

to nylon.

Reason: The vendor stopped production of the rayon brush.

Modification Bulletin

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Model: Model PL-P1 Date			e: 18-May-0)7	No.: MG108019		
Modified Article: TR Cam Clutch				Prepared by: H.K.			
From: Technical Ser	vice Dept., GTS Division						
Reason for Modification:	☐ Parts catalog correction ☐ Vend		prove	ange e reliability	⊠ To n (Ro	neet standards HS)	

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
V126639	V126788	TR CAM CLUTCH 2PU	1	X/O	17	7	See note

Note:

• The new P/N is listed in the Parts Catalog 2nd Edition.

Change: The materials of the parts in the table were changed.

Reason: RoHS compliance.

Note:

The function of this part was not changed.

IMPORTANT:

The materials for the parts were changed before the part numbers were changed.
 To make sure the correct parts are used on the correct machines, please handle the parts as follows:

Parts with the **old** P/N: **Non-RoHS** compliant parts Parts with the **new** P/N: **RoHS** compliant parts

	RoHS Compliant Parts	Non-RoHS Compliant Parts
RoHS Compliant Machines	OK	DO NOT USE
Non-RoHS Compliant Machines	OK	OK

- Continue using non-RoHS compliant parts on non-ROHS compliant machines until
 the stock of these parts runs out. Then, start using RoHS compliant parts on the
 non-RoHS compliant machines.
- DO NOT use <u>non-RoHS</u> compliant parts on <u>RoHS</u> compliant machines.
 Note: This is to make sure that all machines are in full compliance with the RoHS Directive.



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Model: Model PL-P1 Date: 18-May-07 No.: MG108019

Model	V/Hz	Destination	Code	Serial Number
RICOH Aficio CL 1000N	120V, 60Hz	USA, Canada	G108-17	Q15603xxxxx
Gestetner:P7431cn Nashuatec:P7431cn	220 - 240V, 50/60Hz	Europe, etc.	G108-22	Q15603xxxxx
Rex-Rotary:P7431cn				
RICOH Aficio CL 1000N	220 - 240V, 50/60Hz	Europe, etc.	G108-27	Q15603xxxxx
RICOH Aficio CL 800	220 - 240V, 50/60Hz	China	G132-21	Q22603xxxxx
Gestetner:P7431c Nashuatec:P7431c Rex-Rotarv:P7431c	220 - 240V, 50/60Hz	Europe, etc.	G132-22	Q22603xxxxx
RICOH Aficio CL 800	220 - 240V, 50/60Hz	Europe, etc.	G132-27	Q22603xxxxx

Modification Bulletin

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Model: Model PL-P1 (110V version only) Date:			e: 31-May-0)7	No.: MG108020
Modified Article: L	V Power Supply	Prepared	by: H.Ł	<.	
From: Technical Se	rvice Dept., GTS Division				
Reason for	☐ Parts catalog correction	☐ Vendor ch	nange	☐ To n	neet standards
Modification:	☐ To facilitate assembly	☐ To improve reliability		()
	□ Part standardization	☐ Other			

Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number						
V128452	V128675	LV POWER SUPPLY (110 V)	1	0/0	21	3	

Reason: Part standardization

Change: Material

Model	V/Hz	Destination	Code	Serial Number
RICOH Aficio CL 1000N	120V, 60Hz	USA, Canada	G108-17	Spare part only

Modification Bulletin

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Reissued: 19-May-08

Model: Model PL-P1	Date: 22-Oct-07	No.: MG108021a

MB Reissue

The items in *bold italics* were corrected or added.

Modified Article: Transfer Unit			Prepared by: H.K.		
From: 1st Tech. Support Sec. Service Support Dept.					
Reason for	☐ Parts catalog correction		ange	Other	
Modification:	☐ To facilitate assembly	☐ To improve	e reliability	☐ To meet standards	
	☐ Part standardization	☐ Product Sa	afety	()	

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
V128463	V128718	TRANSFER UNIT PU 2	1 - 1	0/0	9	8	

Reason & change: Vendor change:

Modification Bulletin

Model: Model PL-P1 Da			Oate: 20-Dec	c-07	No.: MG108022
Modified Article: Regist Ground Spring			Prepared	by: H.K.	
From: 1st Tech. Su	upport Sec. Service Support D	Dept.			
Reason for	☐ Parts catalog correction	☐ Vendor ch	nange		
Modification:	☐ To facilitate assembly	☐ To improv	e reliability	☐ To med	et standards
	☐ Part standardization	☐ Product S	Safety	()

Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number						
	V121382	REGIST GROUND SRING	0 - 1		15	*13	

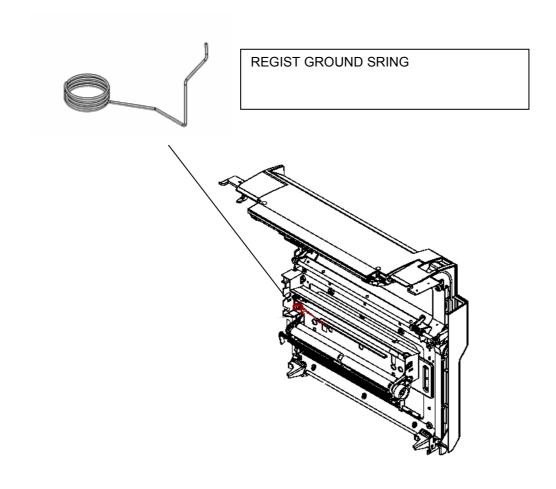
*:New index

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Change: The part in the table was added.

Reason: Requests were received from the field.

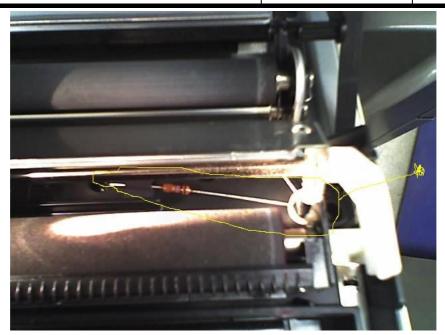
Important: Handle this spring carefully. Make sure not to deform or bend the spring, as this can cause jams, noise, or poor image transfer.





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Model: Model PL-P1 Date: 20-Dec-07 No.: MG108022



Modification **B**ulletin

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Model: Model PL-P1 Da				ate: 14-Feb	o-08	No.: MG108023
Modified Article:		Prepared	by: H.K.			
From: 1st Tech. Support Sec. Service Support Dept.						
Reason for	☐ Parts catalog correction		cha	ange	Other	
Modification:	☐ To facilitate assembly	☐ To improve reliability		e reliability	☐ To me	et standards
	☐ Part standardization	☐ Product	Sa	afety	()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
V128437	V128708	LASER ASS'Y PU2	1 - 1	0/0	7	8	

Reason & Change: Vendor change

Modification **B**ulletin

PAGE: 1/1

Model: Model PL-P1 Date				e: 31-Mar-0	8	No.: MG108024	
Modified Article: Main Motor					Prepared by: H.K.		
From: Technical Ser	vice Dept., GTS Division						
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly	To improv		•	☐ To m	neet standards)	
	☐ Part standardization						

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
V128423	V128717	MAIN MOTOR PU - DC53W	1	0/0	17	11	

Due to a vendor change, the part number has been changed.

Modification Bulletin

Model: Model PL-P1			Da	ate: 10-Apr-0	8	No.: MG108025	
Modified Article: Fan Support & Lock Lever				Prepared b	y: H.K.		
From: 1st Tech. Support Sec. Service Support Dept.							
Reason for	□ Parts catalog correction	☐ Vendor	cha	ange	Other		
Modification: ☐ To facilitate assembly ☐ To improve		ove	e reliability] To me	et standards		
☐ Part standardization ☐ Product Sa			afety	()		

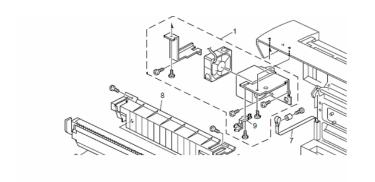
Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
	V128722	PP5F FAN SUPPORT	0 - 1		13	*10	
	V128721	SL5F LOCK LEVER ASS'Y	0 - 1		3	*23	

*: New index

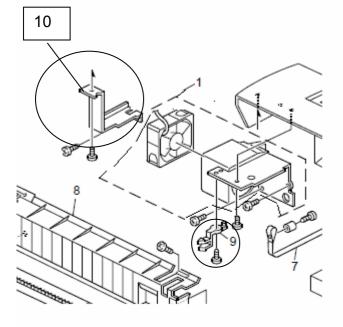
PAGE: 1/2

Change/Reason:

- The parts in the table were missing from the Parts Catalog.
 The illustration below was corrected (index #10 and circled areas were added).



Incorrect



Correct

page12



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Model: Model PL-P1 Date: 10-Apr-08 No.: MG108025

Pg. 2 P/N V128721 SL5F LOCK LEVER ASS'Y (Metal & Plastic parts) Index #23



Modification Bulletin

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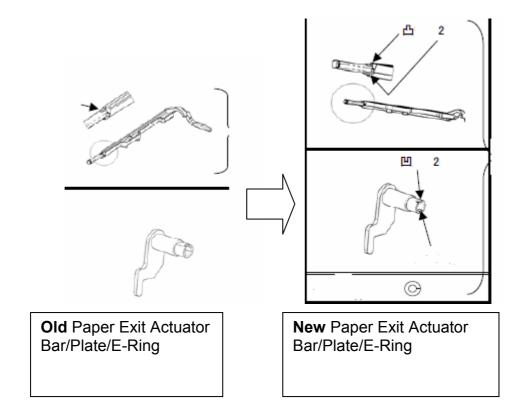
Model: Model PL-P1 D			Da	ate: 21-Apr-08		No.: MG108026
Modified Article:		Prepared by:	H.K.			
From: 1st Tech. Support Sec. Service Support Dept.						
Reason for	☐ Parts catalog correction	☐ Vendor	cha	ange 🔲 (Other	
Modification:		☐ To improve reliabilit		e reliability 🔲 🏻	o mee	et standards
	☐ Part standardization	☐ Product Safety		afety	()

Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number						
V128497	V128720	PAPER EXIT ACTUATOR PU(2)	1 - 1	X/O	15	4	

Change:

- 1) The shapes of the paper exit actuator (V128497) and bar (not a service part) were changed.
- 2) The new actuator and new bar were combined into one service part (V128720).

Reason: To facilitate assembly.



Modification Bulletin

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Model: Model PL-P1 Date: 21-Apr-08 No.: MG108026

110 = (Oupuil) 1 1 Ouli				
Model	V/Hz	Destination	Code	Serial Number
RICOH Aficio CL 1000N	120V, 60Hz	USA, Canada	G108-17	Spare Parts Only
Gestetner:P7431cn	220 - 240V, 50/60Hz	Europe, etc.	G108-22	Spare Parts Only
Nashuatec:P7431cn				
Rex-Rotarv:P7431cn				
RICOH Aficio CL 1000N	220 - 240V, 50/60Hz	Europe, etc.	G108-27	Spare Parts Only
RICOH Aficio CL 800	220 - 240V, 50/60Hz	China	G132-21	Spare Parts Only
Gestetner:P7431c	220 - 240V, 50/60Hz	Europe, etc.	G132-22	Spare Parts Only
Nashuatec:P7431c				
Rex-Rotarv:P7431c				
RICOH Aficio CL 800	220 - 240V, 50/60Hz	Europe, etc.	G132-27	Spare Parts Only

Modification Bulletin

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Model: Model PL-P1			te : 9-Jun-08		No.: MG108027
Modified Article: L	ock Knob and Top Fuser Cove	Prepared	l by: H.K	ζ.	
From: Technical Se	rvice Dept., GTS Division				
Reason for	☐ Parts catalog correction	☐ Vendor o	hange	☐ To m	neet standards
Modification:	☐ To facilitate assembly	☐ To impro	improve reliability)
	☐ Part standardization	Other			

Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number						
V128480	V128711	LOCK KNOB KIT	1	X/O	11	2	
V128606	G1627370	TOP FUSER COVER	1	X/X	11	1	
V128699	V128713	FUSING UNIT (110V) FU2	1	O/O	11	*	
V128701	V128715	FUSING UNIT (220V) FU2	1	0/0	11	*	

Change: The shapes of the fusing cover projection and lock lever were changed.

Reason: To increase the durability of these parts.

Important: If the old top fuser cover needs to be replaced, install the new top fuser cover **together with** the new lock levers in the new lock knob kit.

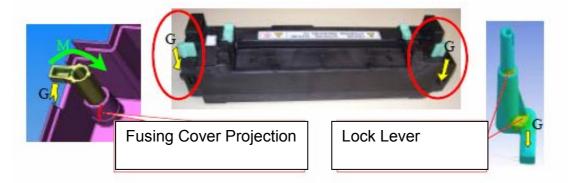
Kit

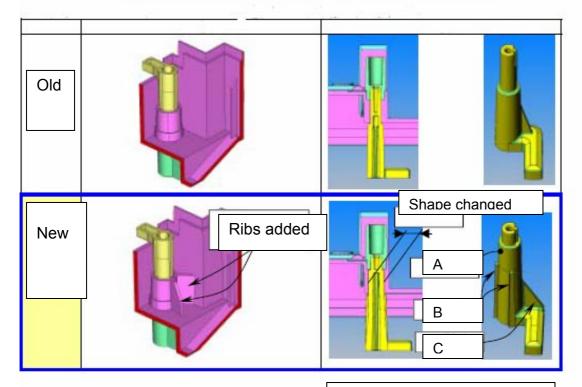
Note: The new lock knob kit contains both the old and new lock levers, so that you can replace the lock knob.



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Model: Model PL-P1 Date: 9-Jun-08 No.: MG108027





A: Shape changed

B: Rib added

C: Rib extended

rto = (oapan) r rodaotit	200 E			
Model	V/Hz	Destination	Code	Serial Number
RICOH Aficio CL 1000N	120V, 60Hz	USA, Canada	G108-17	Spare parts only
Gestetner:P7431cn	220 - 240V, 50/60Hz	Europe, etc.	G108-22	Spare parts only
Nashuatec:P7431cn				
Rex-Rotarv:P7431cn				
RICOH Aficio CL 1000N	220 - 240V, 50/60Hz	Europe, etc.	G108-27	Spare parts only
RICOH Aficio CL 800	220 - 240V, 50/60Hz	China	G132-21	Spare parts only
Gestetner:P7431c	220 - 240V, 50/60Hz	Europe, etc.	G132-22	Spare parts only
Nashuatec:P7431c		-		
Rex-Rotarv:P7431c				
RICOH Aficio CL 800	220 - 240V, 50/60Hz	Europe, etc.	G132-27	Spare parts only

Modification Bulletin

Model: Model PL-F	P1b (G108 only)		Date:22-Oct	-08	No.: MG108028				
Modified Article:	HDD Unit		Prepared	by: H.K.					
From: 1st Tech. St	ipport Sec. Service Support [
Reason for	□ Parts catalog correction	⊠ Vendor c	hange	Other					
Modification:	☐ To facilitate assembly	☐ To improve reliability		☐ To me	et standards				
	☐ Part standardization	☐ Product 9	Safety	()				

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B0955763	B0955764	HD:FUJITSU:MHW2040AT:ROHS	1 - 1	0/0	19	*17	

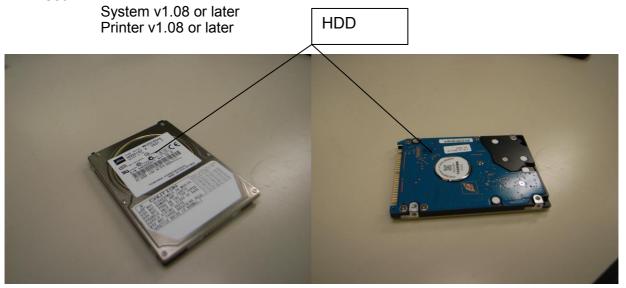
*: New index

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Change/Reason: Vendor change (to a Fujitsu-made HDD). The old part number was missing from the Parts Catalog.

Important:

1) To use the new HDD, you need to install all of the following firmware together as a set:



Model	V/Hz	Destination	Code	Serial Number
RICOH Aficio CL 1000N	120V, 60Hz	USA, Canada	G108-17	Spare Parts Only
Gestetner:P7431cn	220 - 240V, 50/60Hz	Europe, etc.	G108-22	Spare Parts Only
Nashuatec:P7431cn				
Rex-Rotarv:P7431cn				
RICOH Aficio CL 1000N	220 - 240V, 50/60Hz	Europe, etc.	G108-27	Spare Parts Only
RICOMARcio CL 800	220 - 240 V. 50/60Hz	Chra	@Y\$2:2******	
Gesterne: 97431:	220 - 240 V. 50/60 Hz	Europe, etc.	Q132-22	
N8300866C377433C				
Rex-Potacy P7431:				
RECOR Abolo CL 280	228 - 240V - S0/50H2	Eorope etc.		

Modification **B**ulletin

PAGE: 1/1

Model: Model PL-F	21	ate: 9-Dec-	.08	No.: MG108029		
Modified Article:	Cleaning Roller Cover		Prepared	by: H.K.		
From: 1st Tech. Su	ipport Sec. Service Support [
Reason for	☐ Parts catalog correction		cha	ange	Other	
Modification:	☐ To facilitate assembly	☐ To impro	ove	e reliability	☐ To me	et standards
	☐ Part standardization	☐ Product	Sa	afety	()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
V128408	V128664	CLEANING ROLLER COVER PU	1 - 1	0/0	3	1	

Due to vendor change, the part number has been changed.



Part Change Information List

Date: March 18, 2009

		PCIL	PCIL	Old	New												
Model	Code	Number	Correction	part number	part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int R	RTB	Note	Ref Number
Model PL-P1	G108	200903		V128444	V128705	WASTE TONER AUGER PU2	1	1	O/O		3	22					T0603903
Model PL-P1	G132	200903		V128444	V128705	WASTE TONER AUGER PU2	1	1	O/O		3	22					T0603903



Part Change Information List

Date: April 30, 2010

Model	Code	PCII Nr	PCIL	Old part	New part	Description	Old O'tv	New O'tv	Int 3DPC	Page	Index Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
Wibaci	Code	. 0.2	Correction	number	umber number	J.u 4.19		02. 0	. o . agoac o		000				_0	
PL-P1	G108	201004		V128410	V128723	PAPER CASSETTE(A4)PU2	1	1	O/O	5	*				V1000129	
PL-P1	G132	201004		V128410	V128723	PAPER CASSETTE(A4)PU2	1	1	0/0	5	*			•	V1000129	