

Model: Model A-P3		Date: 1-May-02	No.: MG065001
Modified Article: Feed Shaft and Tightener Bracket		Prepared by: E. Fukuyama	
From: Technical Services sec. Service Planning Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

The following changes have been made to reduce noise.

A. Noise generated by vibration of the Electrical Clutch Feed Shaft and Drive Gear:
See the replacement procedure on the next page.

To support the free end of the shaft with a bushing:

1. Lengthened the Feed Shaft from 229mm to 249mm.
2. Added a Bushing and e-ring.
3. Modified the shape of the Tightener Bracket to accommodate the new bushing (hole added).

To hold the clutch firmly in place:

1. Added a Roller to be pressed closely against the clutch.
2. Added a Pressure Plate to attach the Roller.

B. Noise from the Bushing of the Driven Roller Shaft:
 Changed the material of the Bushing.

Old part number	New part number	Description	Q'ty	Int	Page	Index
AA140660	AA140753	Feed Shaft	1-1	X/X	11	21
A2326061	G0656801	Tightener Bracket	1-1	X/O	11	38
A2326057	G0656800	Bracket-by-pass Feed Drive	1-1	X/O	11	41
A2326065	G0656802	Rail By-pass Feed	1-1	X/O	11	39
-	GA080002	Bushing – 6mm	0-1	-	11	35
-	07200040E	Retaining Ring – M4	0-1	-	11	104
-	B0046062	Pressure Plate	0-1	-	11	42
	AF040575	Driven Roller	0-1	-	11	43
08053480	GA080002	Bushing – 6mm	1-1	X/O	11	102-35

Note: Whenever replacing the old Feed Shaft with the new one, the following parts from the above list must all be replaced together as a set:

AA140753, G0656801, G0656802, GA080002, 07200040E

Model: Adonis-P3		Date: 21-Sep-07	No.: MG065015
Modified Article: Toner Overflow Sensor		Prepared by: K. Takagi	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☒ To meet standards (RoHS) ☐ Part standardization ☐ Product Safety		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AW310006	AW310007	Toner Overflow Sensor	1-1	O/O	25	22	

Change: The materials of these parts were changed.

Reason: RoHS compliance

Model: Model A-P3

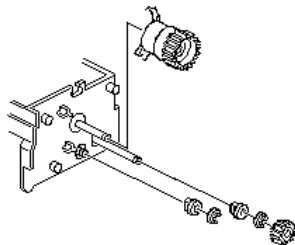
Date: 1-May-02

No.: MG065001

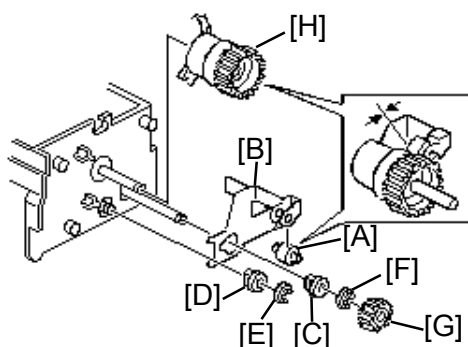
Replacement Procedure for parts modified in section A above

Prep:

Remove the Tightener Bracket, Retaining Ring, Bushing and Electrical Clutch as shown below.



1. Replace the Feed Shaft with AA140753.

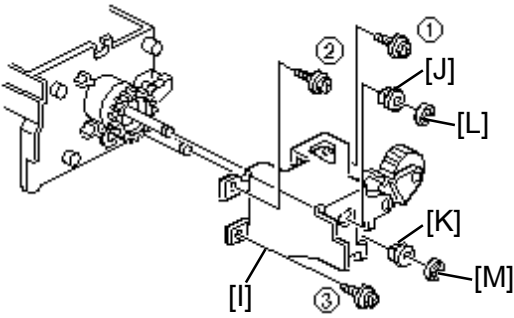


2. Attach the Driven Roller [A] to the Pressure Plate [B], then peel off the outer layers of the double-sided tape (2 places) on the Pressure Plate.
3. Set the Bushing [C] in the hole in the Pressure Plate, then mount the two together onto the Feed Shaft.
Note: Be careful not to let the exposed double-sided tape contact the Side Plate.
4. Set Bushing [D] in the cutout on the side of the Pressure Plate, then push in the Pressure Plate along with the two bushings. After it is set in position, attach e-rings [E] and [F].
5. Press the Pressure Plate firmly against the Side Plate so that the double-sided tape catches and secures the two together.
6. Attach the Gear [G].
7. Attach the Electrical Clutch [H].

Model: Model A-P3

Date: 1-May-02

No.: MG065001

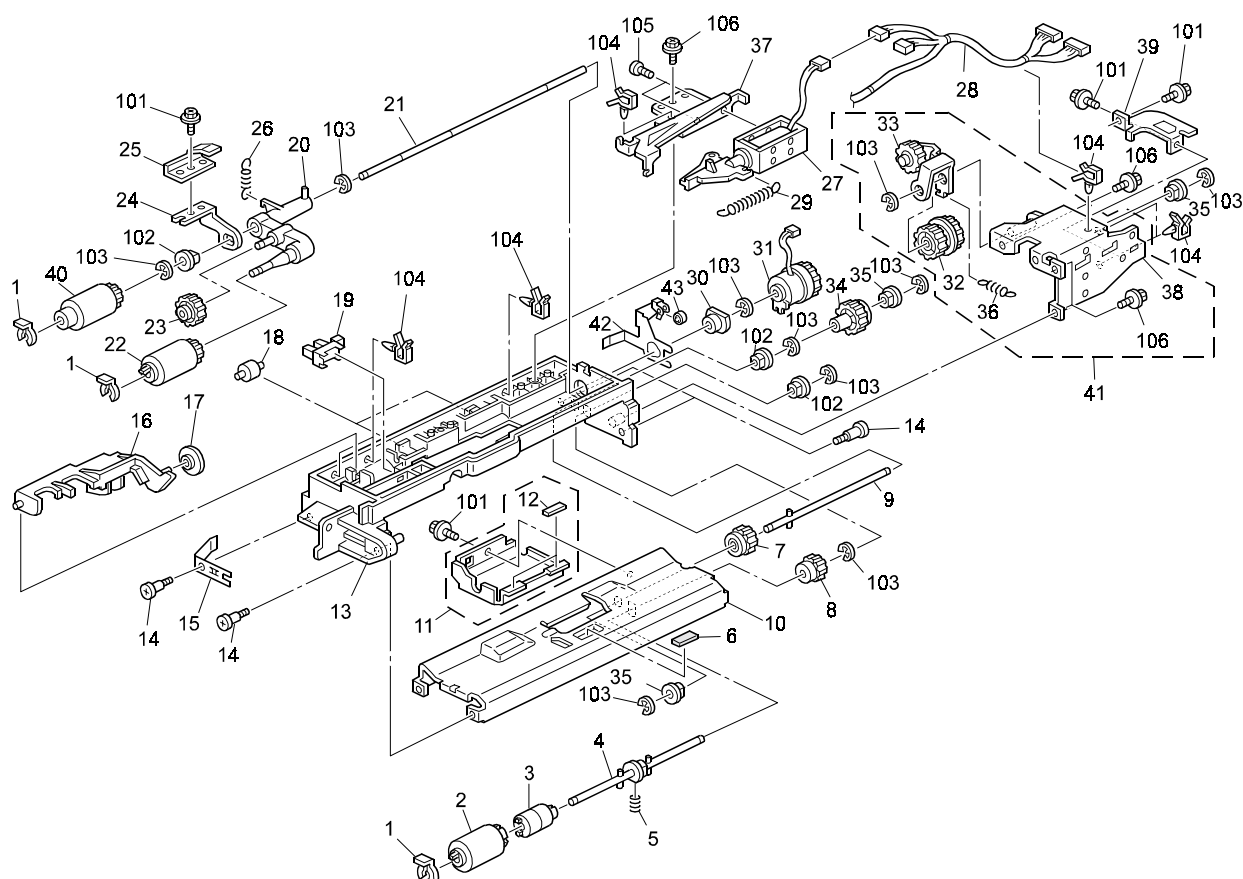


8. Remove the Arm Tightener, Gear and Spring attached to the Tightener Bracket removed in the Prep stage above, then attach them to the new Tightener Bracket [I].
9. Attach the Tightener Bracket [I] and Bushings [J] and [K]. Then, tighten the screws in the order shown.
10. Attach e-rings [L] and [M].

Model: Model A-P3

Date: 1-May-02

No.: MG065001



RAI (China) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Lanier 2145 AG	115/60	USA, Canada	G065-14	
Savin MLP45 Gestetner P7145	115/60	USA, Canada	G065-15	P7226300158
Ricoh Aficio AP4510	115/60	USA	G065-17	P7226300169
Gestetner P7145 nashuatec P7145 Rex-Rotary P7145	220/50	Europe, Asia, etc.	G065-22	P7226400014
Lanier 2145 AH	220/50	Europe	G065-24	
Infotec IP 4510	220/50	Europe	G065-26	
Ricoh Aficio AP4510	220/50	Europe, Asia, etc.	G065-27	P7226300156

Reissued: 7-Jan-03

Model: Model A-P3	Date: 18-Jun-02	No.: MG065002a
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MB Correction

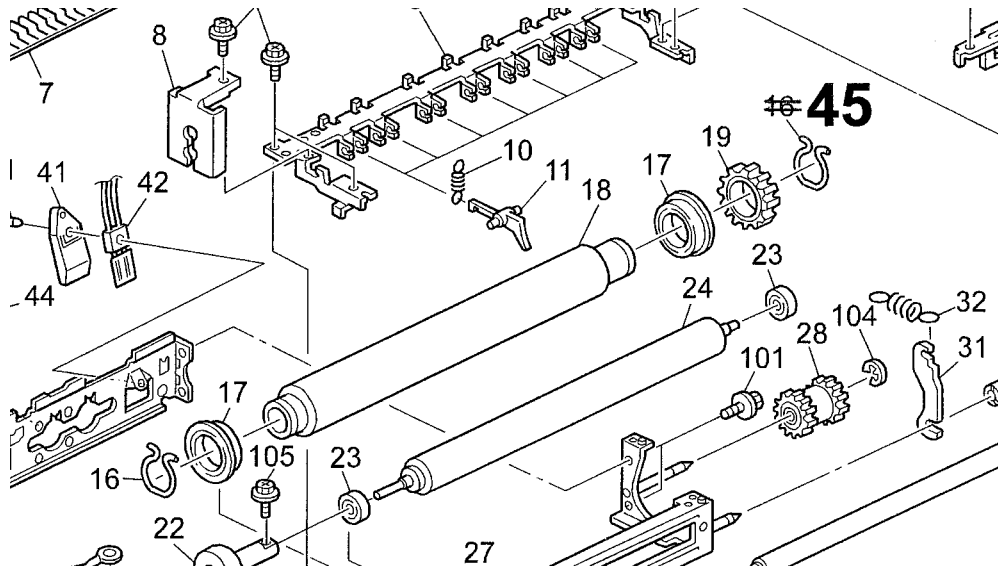
The items in bold italics have been corrected or added.

Modified Article: C - Ring - Hot Roller		Prepared by: K.Takagi	
From: Technical Services sec. Service Planning Dept.			
Reason for Modification:	☐ Parts catalog correction	☐ Vendor change	☐ To meet standards ()
	☐ To facilitate assembly	☒ To improve reliability	
	☐ Part standardization	☐ Other	

Previously, a pressure-release device was added to the fusing unit maintenance kit to prevent deformation of the Pressure Roller during long periods of storage. However there are cases in the field where this device is not properly removed, and the Hot Roller C-ring detaches when the fusing knob is turned.

The shape of the C-ring ***on the gear side*** has been changed so that it will stay in place even in such cases. Although this only occurs with the maintenance kit, this modification was made because the same C-ring is common to both the kit and the mainframe.

Old part number	New part number	Description	Q'ty	Int	Page	Index
A2324064	G0654140	C Ring - Hot Roller	2-1	X/O	31	45

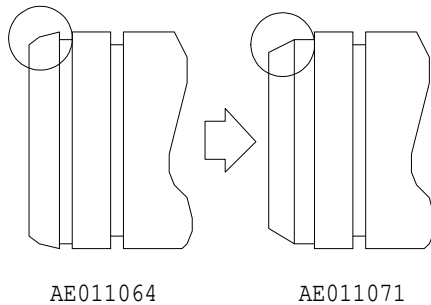


Model: Model A-P3		Date: 1-Jul-02	No.: MG065003
Modified Article: Hot Roller		Prepared by: K. Takagi	
From: Technical Services sec. Service Planning Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☒ Other	☐ To meet standards ()

As previously announced in MB #MG065002, the C-ring was modified to ensure that it does not slip off the Hot Roller. However due to variations in roller diameter, it became necessary to separate the thicker rollers out from stock for use on the A-P3. To eliminate this need, and to ensure that all C-rings will stay properly fastened, the outer diameter of the Hot Roller has been increased by 0.2 mm.

Visual distinction:

The old roller (left) contains a groove on the fusing knob end.



Old part number	New part number	Description	Q'ty	Int.	Page	Index	Note
AE011064	AE011071	Hot Roller – 39.8 mm T0.4	1	O/O	31	18	

Model: Model A-P3		Date: 29-Jul-02	No.: MG065004
Modified Article: Transfer Unit Case		Prepared by: K. Takagi	
From: Technical Services sec. Service Planning Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☒ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other	☐ To meet standards ()

To make it easier for service technicians to clean the Used Toner Tank on the A-C2, the Toner Tank Cover was fixed to the Transfer Unit Case with screws. To improve serviceability of these components on the A-P3, and to standardize parts, the Transfer Unit Case has been changed over to the one used on the A-C2.

Old part number	New part number	Description	Q'ty	Int.	Page	Index	Note
G0353900	B0043900	Case – Transfer Unit	1	O/O	25	12	

RAI (China) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Lanier 2145 AG	115/60	USA, Canada	G065-14	P72264xxxxx
Savin MLP45 Gestetner P7145	115/60	USA, Canada	G065-15	P7226400034
Ricoh Aficio AP4510	115/60	USA	G065-17	P7226400042
Gestetner P7145 nashuatec P7145 Rex-Rotary P7145	220/50	Europe, Asia, etc.	G065-22	P7226400014
Lanier 2145 AH	220/50	Europe	G065-24	P72264xxxxx
Infotec IP 4510	220/50	Europe	G065-26	P72264xxxxx
Ricoh Aficio AP4510	220/50	Europe, Asia, etc.	G065-27	P7226400001

Model: Model A-P3		Date: 31-Mar-03	No.: MG065005
Modified Article: Development Roller Assy		Prepared by: K.Takagi	
From: Technical Services Sec. Service Planning Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

The DG has been narrowed from $0.4 \pm 0.05\text{mm}$ to $0.38 \pm 0.03\text{mm}$ to ensure that toner does not stick to the operator side of the Development Roller.

Old part number	New part number	Description	Q'ty	Int.	Page	Index	Note
B0043100	B0043101	Development Roller Assy	1	O/O	29	4	

RAI (China) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Lanier 2145 AG	115/60	USA, Canada	G065-14	P72361xxxxx
Savin MLP45 Gestetner P7145	115/60	USA, Canada	G065-15	P7227200094
Ricoh Aficio AP4510	115/60	USA	G065-17	P7227200094
Gestetner P7145 nashuatec P7145 Rex-Rotary P7145	220/50	Europe, Asia, etc.	G065-22	P7227200166
Lanier 2145 AH	220/50	Europe	G065-24	P72361xxxxx
Infotec IP 4510	220/50	Europe	G065-26	P72361xxxxx
Ricoh Aficio AP4510	220/50	Europe, Asia, etc.	G065-27	P7227200001

Model: Model A-P3		Date: 4-Jul-03	No.: MG065006
Modified Article: Chromium Free		Prepared by: Y.Urushihara	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☒ Other	☐ To meet standards ()

The following have been changed to Chromium-free components to further minimize the potential impact on the environment.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AW010090	AW010061	Exit Sensor - Fusing	1-1	O/O	27	18	

Model: Model A-P3		Date: 19-Mar-04	No.: MG065007
Modified Article: Fusing Unit		Prepared by: Y.Urushihara	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☒ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other	☐ To meet standards ()

The pressure lever has been changed in accordance with parts standardization with Model A-C2/C3.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
G0657320	G0657321	Fusing Unit-NA	1-1	O/O	31	2	
G0657720	G0657721	Fusing Unit-NA	1-1	O/O	31	2	
B0044056	B0774056	Pressure Lever	1-1	O/O	31	31	

Model: Model A-P3		Date: 25-Mar-04	No.: MG065008
Modified Article: Heater		Prepared by: Y.Urushihara	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☒ Vendor change ☐ To improve reliability ☐ Other	☐ To meet standards ()

The following has been changed due to a vendor change.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AX440149	AX440198	Heater – 120V 650W 215mm	1-1	O/O	31	20	
AX440150	AX440199	Heater – 230V 650W 215mm	1-1	O/O	31	20	

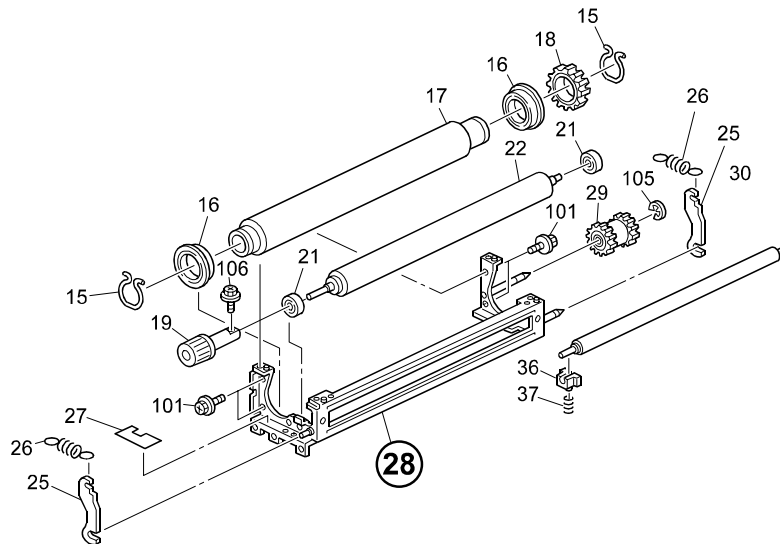
RAI (China) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Lanier 2145 AG	115/60	USA, Canada	G065-14	P72362xxxxx
Savin MLP45 Gestetner P7145	115/60	USA, Canada	G065-15	P7236100106
Ricoh Aficio AP4510	115/60	USA	G065-17	P7236100120
Gestetner P7145 nashuatec P7145 Rex-Rotary P7145	220/50	Europe, Asia, etc.	G065-22	P7236100001
Lanier 2145 AH	220/50	Europe	G065-24	P72362xxxxx
Infotec IP 4510	220/50	Europe	G065-26	P72362xxxxx
Ricoh Aficio AP4510	220/50	Europe, Asia, etc.	G065-27	P7236100031

Model: Model A-P3		Date: 17-Aug-04	No.: MG065009
Modified Article: Frame – Fusing Unit		Prepared by: Y.Urushihara	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☒ Vendor change ☐ To improve reliability ☐ Other	☐ To meet standards ()

The following has been changed due to a vendor change.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A2324051	B0774051	Frame – Fusing Unit	1-1	O/O	31	27	



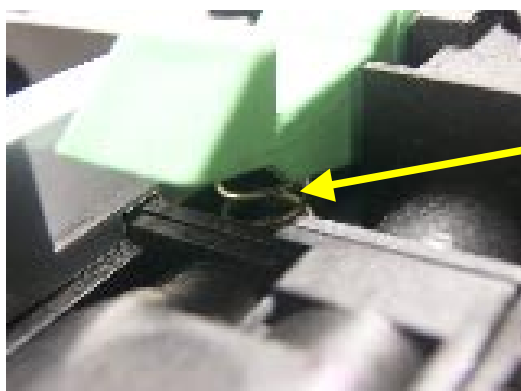
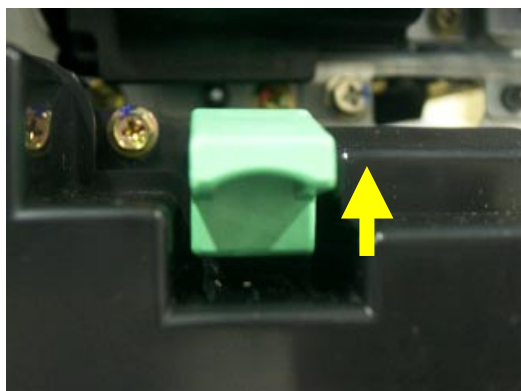
Model: Model A-P3		Date: 7-Jan-05	No.: MG065010
Modified Article: SPRING: STOPPER: PCU		Prepared by: K. Takagi	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AA063646	G0652219	SPRING: STOPPER: PCU	1	O/O	21	34	

Change: The pressure of the PCU stopper spring was increased (9.8N to 20N).

Reason: To make sure the stopper does not move when drive is supplied to the PCU.

Note: If the stopper moves, the PCU can move out of position a few millimeters. This can cause poor connection of the TD sensor, or incorrect development bias on the development roller.



PCU Stopper Spring

Model: Model A-P3

Date: 7-Jan-05

No.: MG065010

RAI (China) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Lanier 2145 AG	115/60	USA, Canada	G065-14	P72365xxxxx
Savin MLP45 Gestetner P7145	115/60	USA, Canada	G065-15	P7236400260
Ricoh Aficio AP4510	115/60	USA	G065-17	P7236400168
Gestetner P7145 nashuatec P7145 Rex-Rotary P7145	220/50	Europe, Asia, etc.	G065-22	P7236400001
Lanier 2145 AH	220/50	Europe	G065-24	P72365xxxxx
Infotec IP 4510	220/50	Europe	G065-26	P72365xxxxx
Ricoh Aficio AP4510	220/50	Europe, Asia, etc.	G065-27	P7236300183

Model: Model A-P3		Date: 24-Nov-05	No.: MG065011
Modified Article: Harness		Prepared by: Y.Urushihara	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☒ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A2327756	B2135603	Harness - Circuit Breaker	1-1	O/O	51	19	
B0045609	B2135609	Main Harness - Fusing Unit (120V)	1-1	O/O	51	4	
B0045608	B2135608	Main Harness - Fusing Unit (230V)	1-1	O/O	51	4	

Change: The materials for these parts were changed to more environmentally-friendly types.

Reason: Part of Ricoh's ongoing application of in-house environmental standards.

RAI (China) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Lanier 2145 AG	115/60	USA, Canada	G065-14	
Savin MLP45 Gestetner P7145	115/60	USA, Canada	G065-15	P7256600030
Ricoh Aficio AP4510	115/60	USA	G065-17	P7256600001
Gestetner P7145 nashuatec P7145 Rex-Rotary P7145	220/50	Europe, Asia, etc.	G065-22	P7256600113
Lanier 2145 AH	220/50	Europe	G065-24	
Infotec IP 4510	220/50	Europe	G065-26	
Ricoh Aficio AP4510	220/50	Europe, Asia, etc.	G065-27	P7257000347

Model: A-P3		Date: 11-Aug-06	No.: MG065012
Modified Article: Thermostat		Prepared by: K. Hamada	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Product Safety	☐ Other ☐ To meet standards ()

Change: The following parts were changed (includes shape changes).

Reason: To improve the performance of the thermostat.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
G0654055	G0654056	Stay – Thermostat	1-1	X/X	31	40	
G0654106	G0654156	Thermostat	2-2	X/X	31	25	
G0654105	G0654155	Housing - Thermostat	2-2	X/X	31	44	
G0654117	G0654162	Harness – Fusing Unit (120V)	1-1	X/X	31	14	
G0654127	G0654163	Harness – Fusing Unit (230V)	1-1	X/X	31	14	

RAI (China) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Lanier 2145 AG	115/60	USA, Canada	G065-14	P72ymmxxxxx
Savin MLP45 Gestetner P7145	115/60	USA, Canada	G065-15	P7247000001
Ricoh Aficio AP4510	115/60	USA	G065-17	P72ymmxxxxx
Gestetner P7145 nashuatec P7145 Rex-Rotary P7145	220/50	Europe, Asia, etc.	G065-22	P72ymmxxxxx
Lanier 2145 AH	220/50	Europe	G065-24	P72ymmxxxxx
Infotec IP 4510	220/50	Europe	G065-26	P72ymmxxxxx
Ricoh Aficio AP4510	220/50	Europe, Asia, etc.	G065-27	P7247000114

Model: A-P3		Date: 11-Aug-06	No.: MG065013
Modified Article: Magnetic Catch		Prepared by: K. Hamada	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Product Safety	☒ Other ☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A6801181	AG070515	Magnetic Catch	2-2	X/O	37	25	

Change: The materials for these parts were changed to more environmentally-friendly types.

Reason: This is part of Ricoh's ongoing application of in-house environmental standards.

RAI (China) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Lanier 2145 AG	115/60	USA, Canada	G065-14	P72ymmxxxxx
Savin MLP45 Gestetner P7145	115/60	USA, Canada	G065-15	P72ymmxxxxx
Ricoh Aficio AP4510	115/60	USA	G065-17	P72ymmxxxxx
Gestetner P7145 nashuatec P7145 Rex-Rotary P7145	220/50	Europe, Asia, etc.	G065-22	P7257000253
Lanier 2145 AH	220/50	Europe	G065-24	P72ymmxxxxx
Infotec IP 4510	220/50	Europe	G065-26	P72ymmxxxxx
Ricoh Aficio AP4510	220/50	Europe, Asia, etc.	G065-27	P72ymmxxxxx

Model: Adonis-P3		Date: 11-Aug-06	No.: MG065014
Modified Article: Clutch		Prepared by: K. Hamada	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Product Safety	☒ Other ☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AX210081	AX210093	Transfer Unit Clutch	1-1	O/O	43	16	

Change: The materials for these parts were changed to more environmentally-friendly types.

Reason: This is part of Ricoh's ongoing application of in-house environmental standards.

RAI (China) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Lanier 2145 AG	115/60	USA, Canada	G065-14	P72ymmxxxxx
Savin MLP45	115/60	USA, Canada	G065-15	P7257200001
Gestetner P7145				
Ricoh Aficio AP4510	115/60	USA	G065-17	P7257200012
Gestetner P7145	220/50	Europe, Asia, etc.	G065-22	P7257200169
nashuatec P7145				
Rex-Rotary P7145				
Lanier 2145 AH	220/50	Europe	G065-24	P72ymmxxxxx
Infotec IP 4510	220/50	Europe	G065-26	P72ymmxxxxx
Ricoh Aficio AP4510	220/50	Europe, Asia, etc.	G065-27	P72ymmxxxxx

Model: A-P3		Date: 25-Sep-07	No.: MG065016
Modified Article: PCU Parts		Prepared by: K. Takagi	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☒ To meet standards (RoHS) ☐ Part standardization ☐ Product Safety		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AX500046		Quenching Lamp	1-1	O/O	53	12	
	AX500092	LED Array: QL					
G0652290		Idler Bracket	1-1	O/O	21	16	
	B2132290	Bracket: Idler					
A2322367		ID Sensor	1-1	O/O	15	16	
	B2132367	Density Sensor					

Change: The materials of these parts were changed.

Reason: RoHS compliance

Model: A-P3		Date: 26-Sep-07	No.: MG065017
Modified Article: Quenching Lamp		Prepared by: K. Takagi	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☒ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AX500092		LED Array: QL	1-1	O/O	53	12	
→	AX500094	LED Array: QL: Ass'y					

Due to a vendor change, the part number has been changed

Model: A-P3		Date: 4-Oct-07	No.: MG065018
Modified Article: LD Unit		Prepared by: K. Takagi	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☒ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B0041891		LD Unit	1-1	O/O	7	11	
→	B0041892	Laser Diode Unit: A-C2c: Ass'y					

Change/Reason: Parts standardization with the A-P3 Japan model (G065).

Model: A-P3		Date: 19-Nov-07	No.: MG065019
Modified Article: Emblem		Prepared by: K. Takagi	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Please add the following parts to your part catalog.

Old part number	New part number	Description	Q'ty	Page	Index	Note
-	G0657210	DECAL: EMBLEM: RIC	1	3	36	
-	G0657213	DECAL: EMBLEM: GES: EU	1	3	36	
-	G0657214	DECAL: EMBLEM: NSA	1	3	36	
-	G0657215	DECAL: EMBLEM: REX	1	3	36	
-						

Model: Model A-P3		Date: 12-Feb-08	No.: MG065020
Modified Article: NV-RAM		Prepared by: K.Takagi	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
-	G0659098	NV-RAM – ZERO COUNTER	1	-	57	20	

We have registered the zero counter NV-RAM.
Please update your part catalog.



Part Change Information List

Date: March 18, 2009

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number
Model A-P3	G065	200903		A2321257	B2981257	CAP:COVER:UPPER	1	1	O/O		5	13					V0803798
Model A-P3	G065	200903		AW010048	AW010106	PAPER FEED SENSOR	2	2	O/O		15	28					V0804408
Model A-P3	G065	200903		AW010048	AW010106	PAPER FEED SENSOR	2	2	O/O		41	2					V0804408



Part Change Information List

Date: December 29, 2009

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
A-P3	G065	200912		A2326051	B2136051	DC SOLENOID:PICKUP:SUB-ASS'Y	1	1	X/O		11	27					V0903006	4071464



Part Change Information List

Date: February 26, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
A-P3	G065	201002		AE011127	AE011071	HOT ROLLER - 39.8MM T0.4	1	1	O/O		31	18					V0902747	9100700
A-P3	G065	201002		AW020126	AW020158	PAPER FEED SENSOR	1	1	X/O		41	21					V0903006	4071464



Part Change Information List

Date: March 31, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
A-P3	G065	201003		AF020515	AF020658	TRANSPORT ROLLER	1	1	X/O		33	15					V1000184	
A-P3	G065	201003		AF020658	AF020698	TRANSPORT ROLLER	1	1	X/O		33	15					V1000193	
A-P3	G065	201003		AF020514	AF020649	EXIT ROLLER	1	1	X/O		33	21					V1000184	
A-P3	G065	201003		AF020649	AF020694	EXIT ROLLER	1	1	X/O		33	21					V1000193	
A-P3	G065	201003		A2324484	B2134484	DC SOLENOID:EXIT:ASS'Y	1	1	X/O		33	23					V0903006	4071464
A-P3	G065	201003		B0044472	B0824472	SIDE PLATE:REAR:ASS'Y	1	1	O/O		35	2					T0202715	2090282
A-P3	G065	201003		B0824472	B2134472	SIDE PLATE:REAR:ASS'Y	1	1	X/O		35	2					V1000184	
A-P3	G065	201003		A2324793	B0774793	BRACKET:LINK	1	1	O/O		37	7					T0202855	2090423
A-P3	G065	201003		B0774793	B2134793	BRACKET:LINK	1	1	X/O		37	7					V1000184	
A-P3	G065	201003		AF020512	AF020653	ROLLER:DRIVEN	2	2	X/O		37	18					V1000184	
A-P3	G065	201003		AF020509	AF020659	REVERSE ROLLER	2	2	X/O		39	13					V1000184	
A-P3	G065	201003		AF020513	AF020654	TRANSPORT ROLLER:MIDDLE	1	1	X/O		41	5					V1000184	
A-P3	G065	201003		AF020654	AF020697	DUPLEXTRANSPORT ROLLER - MIDDLE	1	1	X/O		41	5					V1000193	



Part Change Information List

Date: April 30, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
A-P3	G065	201004		A2326049	B2136049	BRACKET:DC SOLENOID	1	1	X/O		11	37					V0903006	4071464
A-P3	G065	201004		AF021059	AF021083	REGISTRATION ROLLER:DRIVEN:MM16	1	1	X/O		15	21					V1000184	
A-P3	G065	201004		B0044486	B2134486	DC SOLENOID:ENTRANCE:ASS'Y	1	1	X/O		33	20					V0903006	4071464
A-P3	G065	201004		AF020653	AF020696	DRIVEN ROLLER-DUPLEX	2	2	X/O		37	18					V1000193	
A-P3	G065	201004		AF020659	AF020699	DUPLEXREVERSE ROLLER	2	2	X/O		39	13					V1000193	
A-P3	G065	201004		B0044690	B2134690	DC SOLENOID:UNIT	1	1	X/O		39	15					V0903006	4071464
A-P3	G065	201004		B0044664	B2134664	STEPPER MOTOR:DUPLEX:DC24V 28.8W	2	2	X/O		39	21					V0903006	4071464
A-P3	G065	201004		B0044664	B2134664	STEPPER MOTOR:DUPLEX:DC24V 28.8W	2	2	X/O		41	19					V0903006	4071464



Part Change Information List

Date: Jun 30, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
A-P3	G065	201006		B2136049	B2136048	PICKUP SOLENOID	1	1	X/O		11	37					V1001108	



Part Change Information List

Date: Jul 30, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
A-P3	G065	201007		A2323917	B0773917	LEVER:RELEASE:PRESSURE:PEEN	1	1	X/O		25	25					V1001306	
A-P3	G065	201007		B0773917	B2133917	LEVER:RELEASE:PRESSURE	1	1	X/O		25	25					V1001307	



Part Change Information List

Date: September 30, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
A-P3	G065	201009		A2322990	B2132990	SUPPORTER:PAPER TRAY	2	2	X/O		55	16					V1000184	



Part Change Information List

Date: March 31, 2011

Model	Code	PCIL Nr.	PCIL Correcti on	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
A-P3	G065	201103		A2325428	B0825428	HARNESS:PAPER FEED UNIT	2	2	O/O		13	20					V1002870	



Part Change Information List

Date: May 31, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
A-P3	G065	201105		AF020516	B2984328	DRIVEN ROLLER	1	1	O/O		27	12			RG065014		V1002546	



Part Change Information List

Date: June 29, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
A-P3	G065	201206		G0651090	B0771078	SUPPORTER:DEVELOPMENT UNIT	1	1	O/O		53	16					V1200320	



Part Change Information List

Date: September 30, 2013

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set Int	RTB	Note	Ref Number	ECN Number
A-P3	G065	201309		G0651132	B0771153	BRACKET:TRANSFER DRIVE:ASSY	1	1	X/O		45	4				V1302083	



Part Change Information List

Date: November 28, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
A-P3	G065	201411		AZ320124	AZ320145	POWER PACK:CBT	1	1	X/O		51	5					V1403102	

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
A-P3	G065	201501		B0041285	B0771285	COVER:LEFT:PAPER FEED SUB-UNIT	1	1	X/O		5	36					V1403629	