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PAGE: 1/1

Model: Model K- P	3		Date	e: 2-Oct-03		No.: MG091001
Modified Article: F	Parts catalog correction			Prepared	by: T.S	Shintani
From: 1st Technical	Support Sec. Service Support	Dept.				
Reason for Modification:	☑ Parts catalog correction☐ To facilitate assembly☐ Part standardization	☐ Vende☐ To im☐ Other	prove	ange e reliability	☐ To m	neet standards)
Modification Schedule:	From first mass production.					

Please note the following changes.

Old	New	Description		Int	Page	Index	Note
Part Number	Part Number						
G0918617	G0918625	Operating Instructions – AP600N	1→1	-/-	37	9	1
G0881940B	G0881930F	Operation Panel NA Ass'y	1→1	-/-	3	10	2
G0884643	G0524644	Upper Fusing Entrance guide (EU)	1→1	-/-	15	22	3
G0563270	G0763270	Manual Feed Table : Ass'y	1→1	-/-	3	18	4
G0563271 7		Bypass Front Cover –RIC Europe/Asia	1→0	-/-	3	19	4
L	G0523272	Bypass Front Cover	0→1	-/-	3	19	4

Notes:

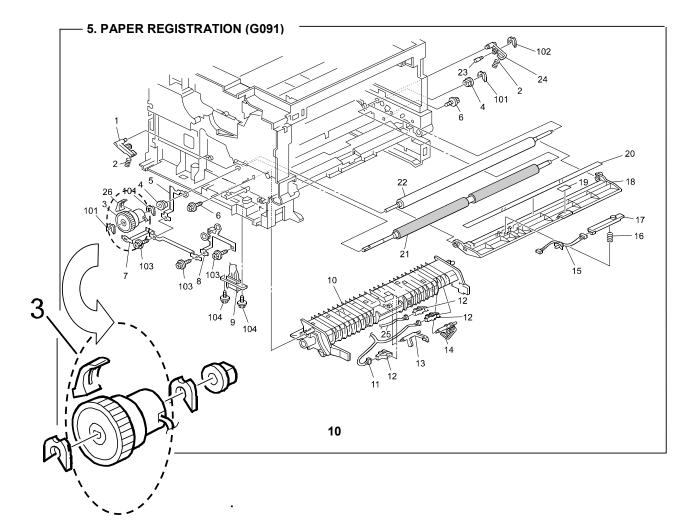
- 1. The O/I have been standardized with those for the General model (G091-11/G091-17).
- 2. The operation panel assembly for the EU model has been standardized with the assembly for the NA model (display changed from symbols to English).
- 3. (P/N misprint).
- **4.** The bypass front cover has been standardized to the cover for the NA model ("Aficio" logo deleted).

Model: Model K- P3 D			te: 17-Nov-0)3	No.: MG091002		
Modified Article: P	Prepared by: T. Shintani						
From: 1st Technical Support Sec. Service Support Dept.							
Reason for Modification:	☑ Parts catalog correction☐ To facilitate assembly☐ Part standardization	☐ Vendor c ☐ To impro ☐ Other	Ü	□ To n	neet standards)		
Modification Schedule:	From first mass production.			•			

Please apply the following P/N corrections to your Parts Catalogs.

Incorrect	Correct	Description	Q'ty	Int	Page	Index	Note
Part Number	Part Number	•					
AX200208 ¬		Magnetic Clutch – Z45	1→0	-/-	11	3	*
G0763321		Clutch Sleeve Cover	1→0	-/-	11	26	*
	→ G0763205	Magnetic Clutch : Registration : Ass'y	0→1	-/-	11	3	*
11050292 —		Wire Saddle	1→0	-/-	23	110	
	→ 08025276	Tapping Screw With Washer – M3×6	0→1	-/-	23	106	

Note: The illustration for the magnetic clutch assembly has been corrected as follows:



PAGE: 1/1

Model: Model K- P3 Date			e: 26-Apr-04	4	No.: MG091003			
Modified Article: Engine Board				Prepared by: A. Ishiyama				
From: 1st Technical Support Sec. Service Support Dept.								
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reli ☐ Other		•	☐ To n	neet standards)		
Modification Schedule:	From first mass production.							

Two new engine boards have been registered in place of the one G0885123 board (service parts correction).

Incorrect	Correct	Description	Q'ty	Int	Page	Index	Note
Part Number	Part Number	•					
G0885123		PCB EGB EXP ASS'Y	1→0		25	15	1
	G0885121F	PCB EGB ASS'Y - NA	0→1	X/O	25	15	2
	G0885122F	PCB EGB ASS'Y - EU	0→1	X/O	25	15	2

Important Notes:

1. Old boards are still usable:

If the old G0885123 engine board has been ordered (in stock) or is installed on a machine in the field, please modify the board at the next service visit. See RTB RG091003 for the specific procedure and other details.

2. Usage with each model:

Part No.			G091	•	•
i ait ivo.	11	17	22	27	69
G0885121	V	V			
G0885122			V	V	V

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	PAGE: 1/	1
1	No.: MG091004	

Model: Model K– P3 Date			e: 18-Aug-0	4	No.: MG091004	
Modified Article: Controller Board			Prepared by: A. Ishiyama			
From: 1st Technical Support Sec. Service Support Dept.						
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	_	Vendor change To improve reliability		neet standards)	
Modification Schedule:	From July '04 production					

This change was made to stabilize the initialization of ASIC at the time power is turned on or reset:

 Resistor R524 (P/# 16504103) has been removed. A jumper wire was added to make a short circuit.

Old	New	Description	Q'ty	Int	Page	Index	Note
Part Number	Part Number	•	,		•		
G0915701	G0915702	PCB Main EXP NIC	1→1	X/O	25	7	
16504103		Resistor – $10K\Omega \pm 5\% 1/10W$	53→52	1	31	179	

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Reason for

Modification:

Modification Schedule:

Model: Model K-P3

Modified Article: Stay - Paper Feed

From: 1st Technical Support Sec. Service Support Dept.

☐ Parts catalog correction

From January '05 production

☐ To facilitate assembly

□ Part standardization

Modification **B**ulletin

Date: 20-Jan-05			No.: MG091005		
		Prepared	by: A.	Ishiyama	
Dept.					
☐ Vend	lor ch	ange	☐ To n	neet standards	
☐ To improve reliability		()		
☐ Othe	r				

PAGE: 1/1

Old Part Number	New Part Number	Description	Q'ty	Int	Page	Index	Note
G0523100	G1112571	Stay – Paper Feed	1→1	X/O	11	10	

Other

Change/Reason: Parts standardization with the next model (Model K-P4).

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	PAGE: 1/	1
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Model: Model K- P3		Date: 20-Jan-05		5	No.: MG091006	
Modified Article: Power Cord – 230V			Prepared by: A. Ishiyama			
From: 1st Technica	I Support Sec. Service Support	Dept.				
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vend☐ To im☐ Other	nprove	ange e reliability	☐ To n	neet standards)
Modification Schedule:	From January '05 production					

Old Part Number	New Part Number	Description	Q'ty	Int	Page	Index	Note
GZ000003	G1025502	Power Cord – 230V	1→1	0/0	23	10	

Change/Reason: Parts standardization with the next model (Model K-P4).

Note: This applies only to the EU models (230V).



PAGE: 1/1

Reissued: 12-May-05

Model: Model K– P3	Date: 24-Feb-05	No.: MG091007a
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MB Correction

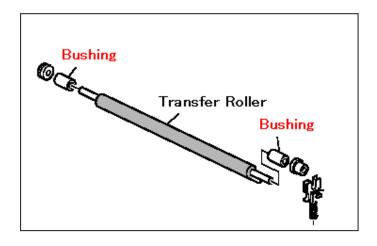
The items in bold italics have been corrected or added.

Modified Article: Transfer Roller			Prepared by: A. Ishiyama		
From: 1st Technical	Support Sec. Service Support	Dept.			
Reason for Modification:	☐ Parts catalog correction☐ To facilitate assembly☑ Part standardization	☐ Vendor change To improve ☐ Other	J	☐ To meet standards ()	
Modification Schedule:	From January '05 production				

Old Part	New Part	Description	Q'ty	Int	Page	Index	Note
Number	Number	·					
G0523616	G1116256	Transfer Roller	1→1		13	5	
G0523618	G1296251	Positioning Roller - Transfer	1→1	See	13	6	
G0763619	G1296252	Gear – Transfer Roller	1→1	Note	13	4	
	G1296255	Bushing	0→2		13	28	

Change/Reason: Parts standardization with the next model (Model K-P4).

Important: All of the new parts in the table must be installed <u>together as a set</u>. You cannot install the new parts individually.



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PAGE: 1/1

Model: Model K-P3		Date: 27-Jul-06			No.: MG091008	
Modified Article: Environmental Correspondence: Choke Coil			Prepared	by: Y.	Murata	
From: 1st Technical	Support Sec. Service Support	Dept.				
Reason for Modification:	☐ Parts catalog correction☐ To facilitate assembly☒ Part standardization		•	ange e reliability	□ To n	neet standards)
Modification Schedule:	From January '06 production.					

Old Number	New Number	Description	Q'ty	Int	Page	Index	Note
G0523522	G1113522	Discharge Lamp:P3	1	O/O	19	21	
G0525404	G1115404	Harness-Tonner End Sesor	1	0/0	11	15	
G0885400	G1115600	Harness:FST:Conn ecting	1	O/O	11	11	
G0885424	G1165424	Harness:Fusing:EU	1	O/O	19	17	
G0885403	G0915403	Harness:Polygon Mirror Motor:Sync	1	O/O	5	8	
G0525413	G0915413	Harness:Exit:Option	1	O/O	25	9	
G0883539	G1113539	Internal Thermistor	1	O/O	3	6	

Reason:

1. Change of the materials used in the part in accordance with environmental restrictions.

Modification Bulletin

PAGE: 1/1

Model: K-P3			Da	ate: 7-Aug-	06	No.: MG091009
Modified Article:	Manual Feed Table:Ass'y			Prepared	by: Y.Mui	rata
From: 1st Tech. Su	pport Sec. Service Support D	ept.				
Reason for Modification:	•	☐ Vendor ☐ To impr ☐ Product	OVE	e reliability		et standards compliant)

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
G0763273	G0763274	Base:Manual Feed:Adhesion	1	0/0	3	24	

Change: The materials for these parts were changed. **Reason:** To comply with the RoHS Directive.

Modification Bulletin

PAGE: 1/1

Model: K-P3			Da	ate: 7-Aug-	06	No.: MG091010
Modified Article:	Power Supply Unit 124W EU			Prepared	by: Y.Mui	rata
From: 1st Tech. Su	pport Sec. Service Support D	ept.				
Reason for	☐ Parts catalog correction	☐ Vendor	cha	ange	☐ Other	
Modification:	☐ To facilitate assembly	☐ To impr	OVE	e reliability		et standards
	☐ Part standardization	☐ Product	t Sa	afety	(RoHs	compliant)

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
G0885211	G1115211	Power Supply Unit 124W EU	1	0/0	23	12	

Change: The materials for these parts were changed. **Reason:** To comply with the RoHS Directive.

Modification Bulletin

PAGE: 1/1

Reissued:21-Aug-06

Model: Model K-P3	Date: 7-Aug-06	No.: MG091011a
Wodel K-1 3	Date. 1-Aug-00	140 MO031011a

MB Reissue

The items in bold italics have been corrected or added.

Modified Article:	Modified Article: POWER PACK BCT			Prepared by: Y. Murata				
From: 1st Tech. Su	ipport Sec. Service Support [Dept.						
Reason for	☐ Parts catalog correction	☐ Vendor ch	ange	Other				
Modification:	☐ To facilitate assembly	☐ To improve	e reliability					
	☐ Part standardization	☐ Product Sa	afety	(RoHs compliant)				

Old parts number	New parts number	Description	Q'ty	Int	Page	Index	Note
G0885300	G1295300	Power Pack BCT	1	0/0	23	9	

Change: The materials for these parts were changed. **Reason:** To comply with the RoHS Directive.

Modification **B**ulletin

PAGE: 1/1

Model: Model K-P3			Date	e: 14-Sep-0	ared by: Y.Yoshida			
Modified Article: F	riction Pad			Prepared by: Y.Yoshida				
From: 1st Technical	Support Sec. Service Support	t Dept.						
Reason for	☐ Parts catalog correction	☐ Vendor change			⊠ To n	neet standards		
Modification:	☐ To facilitate assembly	☐ To im	prove	e reliability	()		
	☐ Part standardization	☐ Other	•					
Modification								
Schedule:								

Old Part Number	New Part Number	Description	Q'ty	Int	Page	Index	Note
G0883135	G1112588	Friction Pad	1→1	X/O	7	6	

Change: The material of this part was changed. **Reason:** To conform to the RoHS Directive.

Modification **B**ulletin

PAGE: 1/1

Model: Model K-P3	3		Date	e: 11-Jan-0	8	No.: MG091013		
Modified Article: F	Paper Tray EU Ass'y			Prepared by: Y.Yoshida				
From: 1st Technical Support Sec. Service Support Dept.								
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other			⊠ To n (neet standards)		
Modification Schedule:								

Old Part Number	New Part Number	Description	Q'ty	Int	Page	Index	Note
G0883046	G0883047	Paper Tray EU Ass'y (G091)	1→1	X/O	7	1	

Change: The material of this part was changed. **Reason:** To conform to the RoHS Directive.

KICOH	iviodificat	tion E	3 ul	lletin		PAGE:	1/1
Model: Model K-P3			Date	e: 4-Feb-08		No.: MG091014	
Modified Article: P	arts number change-Clutch			Prepared	by: Y.	Yoshida	
rom: 1st Technical	Support Sec. Service Support	Dept.					
Reason for	□ Parts catalog correction	☐ Vend	or ch	ange	☐ To n	neet standards	
Modification:	☐ To facilitate assembly	⊠ To im	prove	e reliability	()	
	☐ Part standardization	☐ Other					
Modification							

Old Part Number	New Part Number	Description	Q'ty	Int	Page	Index	Note
G0763205	G1292585	Magnetic Clutch Ass'y – Regist (G091 G116)	1→1		11	3	
AX200209		Magnetic Clutch-Z25(G091)	1→0		21	2	
G1202582	GX200026	Magnetic clutch registration :0.35N·M:Z45 (G091 G116)	1→1		21	2	
G1112590	GX200027	Magnetic clutch – internal :0.25N· M:Z25 (G091 G116)	1→1		21	2	

Change:

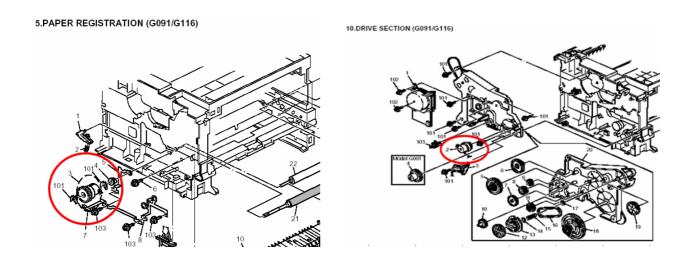
Schedule:

- 1) P/N AX200209 was deleted from the Parts Catalog
- 2) The type of grease applied to the clutches on the production line was changed.

Reason:

- 1) P/N AX200209 and its description were incorrect.
- 2) To improve the reliability of these clutches.

Note: P/N G1292585 (pg. 11, index #3) includes P/N GX200026.



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PAGE: 1/1

Model: Model K- P	3		Date	e: 13-Feb-0	8	No.: MG091015
Modified Article: 0	Controller Board			Prepared	by: Y.	Yoshida
From: 1st Technical	Support Sec. Service Support	t Dept.				
Reason for Modification:	☑ Parts catalog correction☐ To facilitate assembly☐ Part standardization	☐ Vend☐ To im☐ Other	nprove	ange e reliability	⊠ To m	neet standards)
Modification Schedule:						

Old Part Number	New Part Number	Old Description	Description	Q'ty	Int	Page	Index	Note
G0915702	G0915703	PCB:TYPE-K3: EXP:NIC	PCB:TYPE-K3: EXP:NIC	1→1	0/0	25	7	MB4
G0915702	G1165317	PCB:TYPE-K3: EXP:NIC	PCB:KIR-P4D:PROGRAM: EXP:NIC	1→1	0/0	25	7	

Change:

- 1) The material for the G0915702 PCB was changed. (Kir-P3)
- 2) P/N G1165317 was added to the Parts Catalog. (Kir-P4)

Reason:

- 1) RoHS compliance
- 2) The P/N was missing from the catalog. (Kir-P4)

Modification **B**ulletin

PAGE: 1/1

Model: Kir-P3			Da	ate: 2-Sep-	08	No.: MG0910	16
Modified Article:	EEPROM and DIP Switch (E	ngine Board	d)	Prepared	by: Y.Gar	man	
From: 1st Tech. Su	pport Sec. Service Support D	Dept.					
Reason for	☐ Parts catalog correction	☐ Vendor	cha	ange	Other		
Modification:	☐ To facilitate assembly	☐ To impr	ove	e reliability	☐ To me	et standards	
	□ Part standardization	☐ Product	t Sa	afety	()	

Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number						
14075271	14076588	EEPROM - M24C02- WBN6P	1	0/0	63	131	
12042415	12042801	DIP SWITCH	1	0/0	63	120	

Change/Reason: Parts standardization.

Modification Bulletin

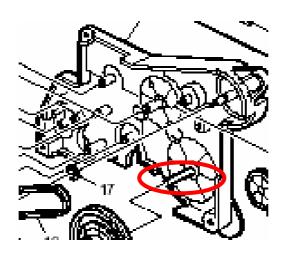
PAGE: 1/1

Model: Model K-P3		Da	te: 24-Oct-0	8	No.: MG091017
Modified Article: [Orive Unit Bracket		Prepared	l by: Y.	Yoshida
From: 1st Technical	Support Sec. Service Support	t Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor c ☐ To impro	•	☐ To n	neet standards)
Modification Schedule:					

Old Part Number	New Part Number	Description	Q'ty	Int	Page	Index	Note
G0521102	M0011122	Drive Unit Bracket	1→1		21	20	

Change: The material of the shaft was changed.

Reason: To further improve the performance of the drum drive mechanism.





	Model	Code		PCIL Correction	Old part number			Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number
K-P3		G086	200905		G0524699	G0964692	FUSING RIGHT COVER	1	1	X/O		15	10					V0901196
K-P3		G088	200905		G0524699	G0964692	FUSING RIGHT COVER	1	1	X/O		15	10					V0901196
K-P3		G091	200905		G0524699	G0964692	FUSING RIGHT COVER	1	1	0/0		15	10					V0901196
K-P3		G141	200905		G0524699	G0964692	FUSING RIGHT COVER	1	1	X/O		15	10					V0901196

Date: May 30, 2009



Date: August 31, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty New Q'ty	Int	3DPC	Page Inc	iex Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
K-P3	G091	201004			16051355	Capacitor - 680PF - ±10% - 50V	0 1			63	188		RG091010		V1000449	10021062



Date: November 30, 2010

	Model C	Code	PCIL Nr.	CIL	Old part	New part	Description	Old	Nev	V Int	3DPC	Page	Indev	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
	Wodel	oouc	Corr	ectio	number	number	Description	Q'ty	Q'ty	/ ""	301 0	i agc	IIIucx	OCI	OCT IIII	1110	NOIC	TICI. IVI.	LOIVINI.
k	K-P3 G	091	201011	(G0521518	G0521525 Spring - Lock Lever		1		1 X/O		3	12					V1001674	10050174

Part Change Information List

Date: February 28, 2011

Model	Code	PCIL Nr.	PCIL	Old part	New part	Description	Old O'ty	New Q'ty	Int	3DPC	Page	Indov	Set Set Ir	t RTB	Note	Ref. Nr.	ECN Nr.
Model	Code	I CIL IVI.	Correction	number	number	Description	Old Q ty	New Qty	1111	JDI O	i age	IIIdex	Jet Jet II	1110	Note	Hel. IVI.	LON INI.
K-P3b	G056	201102		G0523140	G1292583	MAGNETIC CLUTCH ASS'Y - PAPER FEED	1	1	0/0		7	23				V1001681	

Part Change Information List

Date: June 30, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
K-P3	G091	201106		G0525422	G0885422	Harness - Main SW 230V (G091-22/27)	1	1 X/O		23	13					V1100448	11010159
K-P3	G056	201106		G0020422	G0000422	mamess - iviain Sw 250W		1 7/0		20	3					V1100448	11010159



Date: July 30, 2013

	PCIL	PCIL	Old part	New part		Old	New						Set				ECN
Model	Code Number	Correction	number	number	Description	Q'ty	Q'ty	Int	3DPC	Page	Index	Set	Int	RTB	Note	Ref Number	Number
K-P3	G091 201307		G0525060	M0015250	PCB:SYNC DETECTOR BOARD	1	1	0/0		5	15				•	V1301110	13021099

V1301122 V1301122

RICOH

K-P3 K-P3 K-P3 K-P3b

Model

Part Change Information List

G0525060 M0015250 PCB:SYNC DETECTOR BOARD

Description

1 O/O 1 O/O

PCIL PCIL Old part New part
Code Number Correction number number

G086 201405

G088 201405

G091 201405

G141 201405

G056 201405

					Date	: M	ay 3	30, 2014	4		
Old	New						Set				ECN
Q'ty	Q'ty	Int	3DPC	Page	Index	Set	Int	RTB	Note	Ref Number	Number
1	1	O/O		5	15					V1301122	
1	1	0/0		5	15					V1301122	
1	1	0/0		5	15					V1301122	
-	- 4	$\alpha \alpha$			4.5					7/1001100	

Part Change Information List

Date: July 31, 2014

		PCIL	PCIL Old pa	art New part		Old New				Set		ECN
M	<i>l</i> lodel	Code Number	Correction number	er number	Description	Q'ty Q'ty	Int	3DPC	Page In	ndex Set Int RTB	Note	Ref Number Number
K-P3		G091 201407	140108	321 14022420 DIODE:1SS133		6 6	O/O		35	114		V1400918 14010765
•												

Part Change Information List

Date: August 29, 2014

	PCIL P	PCIL Old part	New part		Old N	lew				Set			ECN
Model Code	le Number Corr		number	Description	Q'ty C	Q'ty Int	3DPC	Page	Index Se	et Int	RTB	Note	Ref Number Number
K-P3 G091	1 201408	07200020EN	10471552	SHEET:POSITIONING CONTROL:COVER:FRONT	2	2 X/O		3	103				V1401111 14040566



Date: September 30, 2014

		PCIL PCIL Old part New part		Old New	Set		ECN
	Model	Code Number Correction number number	Description	Q'ty Q'ty Int 3DPC	Page Index Set Int RTB	Note	Ref Number Number
K-P3		G091 201409 G0291982 G0291980 DECAL - LD		1 1 0/0	5 12		V1402526 14060659



Date: October 31, 2014

			Old part	New part		Old	New									ECN
	Model	Code PCIL Number	PCIL Correction number	number	Description	Q'ty	Q'ty Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	Number
K-P3		G086 201410	G0521274	M0791274	LEVER:MICRO SWITCH:REAR	1	1 X/O		11	1					V1402928	
K-P3		G088 201410	G0521274	M0791274	LEVER:MICRO SWITCH:REAR	1	1 X/O		11	1					V1402928	
K-P3		G141 201410	G0521274	M0791274	LEVER:MICRO SWITCH:REAR	1	1 X/O		11	1					V1402928	
K-P3b		G056 201410	G0521274	M0791274	LEVER:MICRO SWITCH:REAR	1	1 X/O		11	1					V1402928	
K-P3		G091 201410	G0521274	M0791274	LEVER:MICRO SWITCH:REAR	1	1 X/O		19	1			•		V1402889	14091093



Date: November 28, 2014

		PCIL PCIL Old part New part	Old New	Set		ECN
	Model	Code Number Correction number number Desc	ption Q'ty Q'ty Int 3DPC	Page Index Set Int RTB	Note	Ref Number Number
K-P3		G091	1 1 X/O	19 1		V1402928

				Old part	New part		Old	New					;	Set				
Model	Code	PCIL Number	PCIL Correction	number	number	Description	Q'ty	Q'ty	Int	3DPC	Page	Index	Set	Int	RTB	Note	Ref Number	ECN Number
K-P3	G091	201501			G6905752	PCB:GWHDD:PBF:ASS'Y	0	1	O/O						RG091012		V1402934	



Date: April 1, 2015

		PCIL	PCIL	Old part			1	New Q'								Ref	ECN
	Model	Code Number	Correction	number	New part number	Description	Old Q'ty	ty	Int	3DPC	Page	Index	Set Set Int	RTB	Note	Number	Number
k	(-P3b	G056 201503		G0523294	G0883294	PAPER TRANSPORT GUIDE	1	1	X/O	N	13	10				V1403217	



Date: November 2, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB N	lote	Ref Number	ECN Number
K-P3	G091	201510		GZ000005	11500456	POWER SUPPLY CODE:250V:10A:CHN	1	1	O/O	N	23	10					V1502915	15100595



Date: December 2, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB N	lote	Ref Number	ECN Number
K-P3b	G056	201511		G0522701	G0522703	IMAGING UNIT:ASS'Y	1	1	O/O	N	5	*					V1501812	