

Model: Model C-P2		Date: 12-Jan-05	No.: MG112001
Modified Article: Parts catalog correction: Choke Coil		Prepared by: A. Ishiyama	
From: 1st Technical Support Sec. Service Support Dept.			
Reason for Modification:	<input checked="" type="checkbox"/> Parts catalog correction <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> Part standardization	<input type="checkbox"/> Vendor change <input type="checkbox"/> To improve reliability <input type="checkbox"/> Other	<input type="checkbox"/> To meet standards ()
Modification Schedule:	From first mass production.		

Please apply the following P/N corrections to your Parts Catalogs.

Incorrect Part Number	Correct Part Number	Description	Q'ty	Int	Page	Index	Note
G0965205	G1295205	Choke Coil	1→1	O/O	25	17	

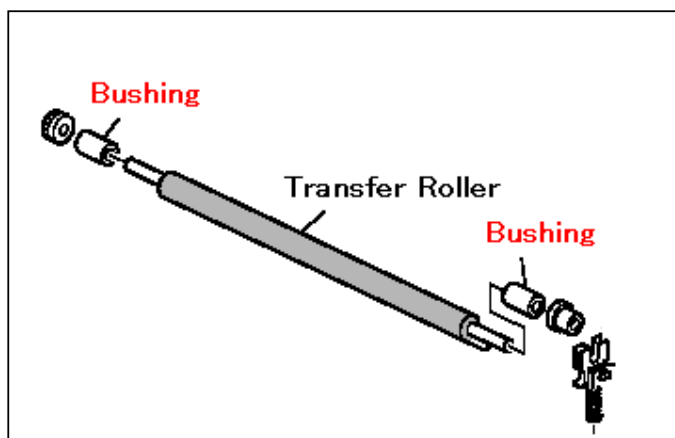
Reason:

1. Change of the materials used in the part in accordance with environmental restrictions.

Model: Model C- P2		Date: 7-Apr-05	No.: MG112002
Modified Article: Bushing - Transfer Roller		Prepared by: A. Ishiyama	
From: 1st Technical Support Sec. Service Support Dept.			
Reason for Modification:	<input checked="" type="checkbox"/> Parts catalog correction <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> Part standardization	<input type="checkbox"/> Vendor change <input type="checkbox"/> To improve reliability <input type="checkbox"/> Other	<input type="checkbox"/> To meet standards ()
Modification Schedule:	From first mass production		

Please apply the following P/N corrections to your Parts Catalogs.

Old Part Number	New Part Number	Description	Q'ty	Int	Page	Index	Note
	G1296255	Bushing	0→2	-	15	25	



Model: Model C- P2		Date: 25-Mar-05	No.: MG112003
Modified Article: Bypass Tray Paper Pick-up Mechanism		Prepared by: A. Ishiyama	
From: 1st Technical Support Sec. Service Support Dept.			
Reason for Modification:	<input checked="" type="checkbox"/> Parts catalog correction <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> Part standardization	<input type="checkbox"/> Vendor change <input type="checkbox"/> To improve reliability <input type="checkbox"/> Other	<input type="checkbox"/> To meet standards ()
Modification Schedule:	From first mass production		

Original Part Number	Temporary Part Number	Description	Q'ty	Int	Page	Index	Note
G1292551		Magnetic Clutch : 1 turn:Z41	1→1	X/X	23	5	*
	► G0883297	Spring Clutch : Manual Feed					
G1292550		Stopper : Magnetic Clutch	1→0	-	23	21	
	G0523388	Solenoid – DC24V	0→1	-	23	4	
G1292552		Paper Feed Roller : Manual Feed	1→1	X/X	11	28	
	► G0963288	Manual Paper Feed Roller					

Clutch
System

Solenoid
System

Change: The paper feed mechanism was **temporarily** changed from a clutch system to a solenoid system. (This is the same system that is used on the C-P1/K-P3.)

Reason: To ensure high reliability of the paper feed system.

Note:

- Temporary change begins: From first machine of mass-production
Temporary change ends: Around August 2005
 - At this time, the paper feed system will be changed back to a clutch system.
 - Cut-in S/N: TBA.
- See **RTB RG112009** for more details.
- This change is for the C-P2b/P2c and K-P4.

Model: Model C- P2		Date: 25-Mar-05	No.: MG112004
Modified Article: Environmental Correspondances		Prepared by: A. Ishiyama	
From: 1st Technical Support Sec. Service Support Dept.			
Reason for Modification:	<input checked="" type="checkbox"/> Parts catalog correction <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> Part standardization	<input type="checkbox"/> Vendor change <input type="checkbox"/> To improve reliability <input checked="" type="checkbox"/> Other	<input type="checkbox"/> To meet standards ()
Modification Schedule:	From first mass production		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
G0963053	G1022818	Tray Bottom Plate Adhesion	1→1	X/O	9	14	
G0292608	52152713	Base Pad	1→1	X/O	9	15	

Change/Reason: The material used in these parts (lead) was changed to a non-toxic type.

Model: Model C- P2		Date: 19-Apr-05	No.: MG112005
Modified Article: Model Name Plate and Front Door Ass'y		Prepared by: A. Ishiyama	
From: 1st Technical Support Sec. Service Support Dept.			
Reason for Modification:	<input checked="" type="checkbox"/> Parts catalog correction <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> Part standardization	<input type="checkbox"/> Vendor change <input type="checkbox"/> To improve reliability <input type="checkbox"/> Other	<input type="checkbox"/> To meet standards ()
Modification Schedule:	From first mass production		

Old Part Number	New Part Number	Description	Q'ty	Int	Page	Index	Note
	G1291260	Front Door Ass'y - EU (G112/G113)	0→1	-	3	13	
	G1291280	Front Door Ass'y - NA (G112/G113)	0→1	-	3	13	
	G1126651	MODEL NAME PLATE:SAVIN:NA:G112	0→1	-	3	12	*1
	G1126652	MODEL NAME PLATE:GES:NA:G112	0→1	-	3	12	*1
	G1126655	MODEL NAME PLATE:LAN:NA:G112	0→1	-	3	12	*1
	G1136655	MODEL NAME PLATE:SAVIN:NA:G113	0→1	-	3	12	*1
	G1136652	MODEL NAME PLATE:GES:NA:G113	0→1	-	3	12	*1
	G1136657	MODEL NAME PLATE:LAN:NA:G113	0→1	-	3	12	*1
	G1136653	MODEL NAME PLATE:LAN:G113-24	0→1	-	3	12	Lanier EU
	G1127051	MODEL NAME PLATE:NST:G112-22	0→1	-	3	12	NRG EU
	G1127052	MODEL NAME PLATE:REX:G112-22	0→1	-	3	12	NRG EU
	G1127053	MODEL NAME PLATE:GES:G112-22	0→1	-	3	12	NRG EU
	G1137051	MODEL NAME PLATE:NST:G113-22	0→1	-	3	12	NRG EU
	G1137052	MODEL NAME PLATE:REX:G113-22	0→1	-	3	12	NRG EU
	G1137053	MODEL NAME PLATE:GES:G113-22	0→1	-	3	12	NRG EU
	G1167050	MODEL NAME PLATE:GES:G116-22	0→1	-	3	12	NRG EU
	G1167051	MODEL NAME PLATE:REX:G116-22	0→1	-	3	12	NRG EU
	G1167052	MODEL NAME PLATE:NST:G116-22	0→1	-	3	12	NRG EU
	G1167053	MODEL NAME PLATE:SAN:NA:G116	0→1	-	3	12	*1
	G1167054	MODEL NAME PLATE:LAN:NA:G116	0→1	-	3	12	*1
	G1167055	MODEL NAME PLATE:GES:NA:G116	0→1	-	3	12	*1

*1: These parts are for North America only.

Change: These parts were added.

Reason: They were missing from the Parts Catalog.

Model: Model C- P2c		Date: 8-Jun-05	No.: MG112006
Modified Article: Controller NVRAM		Prepared by: A. Ishiyama	
From: 1st Technical Support Sec. Service Support Dept.			
Reason for Modification:	<input checked="" type="checkbox"/> Parts catalog correction <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> Part standardization	<input type="checkbox"/> Vendor change <input type="checkbox"/> To improve reliability <input type="checkbox"/> Other	<input type="checkbox"/> To meet standards ()
Modification Schedule:	From first mass production		

Old Part Number	New Part Number	Description	Q'ty	Int	Page	Index	Note
14076249		RAM:FM25L256-PG	1→0	O/O	60, 65	130	
	14076465	RAM:FM25L256-PG(REV.AG)	0→1				

Change/Reason: Parts standardization.

Note: This applies only to the G113 models.

Model: Cassis-P2		Date: 7-Aug-06	No.: MG112007
Modified Article: Brushless Motor:24V:20W:RoHs		Prepared by: Y.Murata	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction <input type="checkbox"/> Vendor change <input type="checkbox"/> Other <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> To improve reliability <input checked="" type="checkbox"/> To meet standards (RoHs compliant) <input type="checkbox"/> Part standardization <input type="checkbox"/> Product Safety		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
G1291050	G1111035	Brushless Motor:24V:20W:RoHs	1	O/O	23	1	

Change: The materials for these parts were changed.

Reason: To comply with the RoHS Directive.

Model: C-P2		Date: 7-Aug-06	No.: MG112008
Modified Article: Power Pack BCT		Prepared by: Y.Murata	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction <input type="checkbox"/> Vendor change <input type="checkbox"/> Other <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> To improve reliability <input checked="" type="checkbox"/> To meet standards (RoHs compliant) <input type="checkbox"/> Part standardization <input type="checkbox"/> Product Safety		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
G00965300	G1295300	Power Pack BCT	1	O/O	25	5	

Change: The materials for these parts were changed.

Reason: To comply with the RoHS Directive.

Model: Kir-P4		Date: 7-Aug-06	No.: MG112009									
Modified Article: Brushless Motor:24V:20W:RoHs		Prepared by: Y.Murata										
From: 1st Tech. Support Sec. Service Support Dept.												
Reason for Modification:	<table border="0"><tr><td><input type="checkbox"/> Parts catalog correction</td><td><input type="checkbox"/> Vendor change</td><td><input type="checkbox"/> Other</td></tr><tr><td><input type="checkbox"/> To facilitate assembly</td><td><input type="checkbox"/> To improve reliability</td><td><input checked="" type="checkbox"/> To meet standards (RoHs compliant)</td></tr><tr><td><input type="checkbox"/> Part standardization</td><td><input type="checkbox"/> Product Safety</td><td></td></tr></table>			<input type="checkbox"/> Parts catalog correction	<input type="checkbox"/> Vendor change	<input type="checkbox"/> Other	<input type="checkbox"/> To facilitate assembly	<input type="checkbox"/> To improve reliability	<input checked="" type="checkbox"/> To meet standards (RoHs compliant)	<input type="checkbox"/> Part standardization	<input type="checkbox"/> Product Safety	
<input type="checkbox"/> Parts catalog correction	<input type="checkbox"/> Vendor change	<input type="checkbox"/> Other										
<input type="checkbox"/> To facilitate assembly	<input type="checkbox"/> To improve reliability	<input checked="" type="checkbox"/> To meet standards (RoHs compliant)										
<input type="checkbox"/> Part standardization	<input type="checkbox"/> Product Safety											

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
G1291050	G1111035	Brushless Motor:24V:20W:RoHs	1	O/O	23	1	

Change: The materials for these parts were changed.

Reason: To comply with the RoHS Directive.

Model: Cassis-P2		Date: 7-Aug-06	No.: MG112010
Modified Article: Imaging Unit:EXP:Ass'y		Prepared by: Y.Murata	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction <input type="checkbox"/> Vendor change <input type="checkbox"/> Other <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> To improve reliability <input checked="" type="checkbox"/> To meet standards (RoHS compliant) <input type="checkbox"/> Part standardization <input type="checkbox"/> Product Safety		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
G1291904	G1291905	Imaging Unit:EXP:Ass'y	1	O/O	7	2	

Change: The materials for these parts were changed.

Reason: To comply with the RoHS Directive.

Model: Cassis-P2		Date: 7-Aug-06	No.: MG112011
Modified Article: Power Supply Unit:124W:RoHs		Prepared by: Y.Murata	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction <input type="checkbox"/> Vendor change <input type="checkbox"/> Other <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> To improve reliability <input checked="" type="checkbox"/> To meet standards (RoHs compliant) <input type="checkbox"/> Part standardization <input type="checkbox"/> Product Safety		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
GZ230020	GZ230023	Power Supply Unit:124W:RoHs	1	O/O	25	4	

Change: The materials for these parts were changed.

Reason: To comply with the RoHS Directive.

Model:C-P2		Date: 29-Aug-06	No.: MG112012
Modified Article: Imaging Unit		Prepared by: Y.Murata	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction <input type="checkbox"/> Vendor change <input type="checkbox"/> Other <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> To improve reliability <input checked="" type="checkbox"/> To meet standards (RoHs compliant) <input type="checkbox"/> Part standardization <input type="checkbox"/> Product Safety		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
G1291905	G1291906	Imaging Unit:EXP:Ass'y	1	O/O	7	2	

Change: The materials of these parts have changed.

Reason: To comply with RoHs Directive

Model: C-P2		Date: 9-Sep-08	No.: MG112013
Modified Article: EEPROM (Engine Board)		Prepared by: Y.Gaman	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction <input type="checkbox"/> Vendor change <input type="checkbox"/> Other <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> To improve reliability <input type="checkbox"/> To meet standards <input checked="" type="checkbox"/> Part standardization <input type="checkbox"/> Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
14075271	14076588	EEPROM - M24C02- WBN6P	1	O/O	73	138	

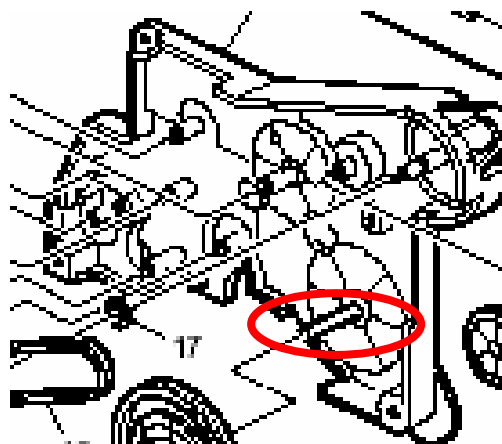
Change/Reason: Parts standardization.

Model: Model C-P2		Date: 24-Oct-08	No.: MG112014
Modified Article: Drive Unit Bracket		Prepared by: Y.Yoshida	
From: 1st Technical Support Sec. Service Support Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> Part standardization	<input type="checkbox"/> Vendor change <input checked="" type="checkbox"/> To improve reliability <input type="checkbox"/> Other	<input type="checkbox"/> To meet standards ()
Modification Schedule:			

Old Part Number	New Part Number	Description	Q'ty	Int	Page	Index	Note
G0521102	M0011122	Drive Unit Bracket	1→1		23	2	

Change: The material of the shaft was changed.

Reason: To further improve the performance of the drum drive mechanism.





Part Change Information List

Date: June 30, 2009

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
C-P2C(EXP)	G113	200906		G1113539	G1753539	THERMISTOR- TRANSFER	1	1	O/O		3	24					V0804443	



Part Change Information List

Date: July 31, 2009

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.
C-P2	G112	200907		G0963272	G1103272	COVER:MANUAL FEED TABLE	1	1	X/O		3	10					V0901377





Part Change Information List

Date: August 31, 2009

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
C-P2	G112	200908		G0524875	G0934875	EXIT ROLLER:MACHINE OR COPIER	2	2	X/O		5	8					V0901559	9030107



Part Change Information List

Date: October 30, 2009

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
C-P2C(EXP)	G113	200910		G0963272	G1103272	COVER:MANUAL FEED TABLE	1	1	O/O		3	10					V0901377	9040416



Part Change Information List

Date: May 31, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
C-P2	G112	201005		G0963094		TAPE - SHEET : TRAY	5	7			9	2					V1000646	10030512



Part Change Information List

Date: November 30, 2010

Model	Code	PCIL Nr.	PCIL Correctio	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
C-P2	G112	201011		G0521518	G0521525	COMPRESSION SPRING:LEVER	1	1	X/O		3	19					V1001674	10050174

RICOH**Part Change Information List**

Date: January 31, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
C-P2	G112	201101		G1291252	G1751454	COVER:REAR	1	1	O/O		5	14					V1000299	
C-P2	G113	201101		G1291252	G1751454	COVER:REAR	1	1	O/O		5	14					V1000299	



Part Change Information List

Date: February 28, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
C-P2	G112	201102		G0963050	G0963061	PAPER TRAY:ASS'Y	1	1	O/O		9	1					V1001773	10050307
C-P2	G113	201102		G0963050	G0963061	PAPER TRAY:ASS'Y	1	1	O/O		9	1					V1001773	10050307



Part Change Information List

Date: March 31, 2011

Model	Code	PCIL Nr.	PCIL Correcti on	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
C-P2	G112	201103		G0963050	G0963061	PAPER TRAY:ASS'Y	1	1	O/O		9	1					V1001773	10050307
C-P2	G112	201103		AA000301	GA000058	DECAL:H-TEMP WARNING:115:CUD	1	1	O/O		79	1					V1002478	10090261
C-P2	G113	201103		G0963050	G0963061	PAPER TRAY:ASS'Y	1	1	O/O		9	1					V1001773	10050307
C-P2	G113	201103		AA000301	GA000058	DECAL:H-TEMP WARNING:115:CUD	1	1	O/O		79	1					V1002478	10090261



Part Change Information List

Date: July 28, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
C-P2	G112	201107		G0963111	M0803111	CASSETTE COVER	1	1	X/O		5	18					V1100810	11030607
C-P2	G113	201107		G0963111	M0803111	CASSETTE COVER	1	1	X/O		5	18					V1100810	11030607



Part Change Information List

Date: December 28, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
C-P2	G112	201112		G1751654	M0791654	COVER:REAR	1	1	X/O		5	14				G1751454&G1751654->M0791654	V1103598	
C-P2	G113	201112		G1751654	M0791654	COVER:REAR	1	1	X/O		5	14				G1751454&G1751654->M0791654	V1103598	



Part Change Information List

Date: June 29, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
C-P2	G112	201204		G1751454	G1751654	COVER:REAR:EU	1	1	O/O		5	14					V1001682	09120005
C-P2	G113	201204		G1751454	G1751654	COVER:REAR:EU	1	1	O/O		5	14					V1001682	09120005



Part Change Information List

Date: May 30, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
C-P2	G112	201405		G0525060	M0015250	PCB:SYNC DETECTOR BOARD	1	1	O/O		7	27					V1301122	
C-P2C(EXP)	G113	201405		G0525060	M0015250	PCB:SYNC DETECTOR BOARD	1	1	O/O		7	27					V1301122	



Part Change Information List

Date: July 31, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
C-P2	G112	201407		G1295417	G1755417	FUSING HARNESS - 230V	1	1	O/O		25	2					V1401719	
C-P2C(EXP)	G113	201407		G1295417	G1755417	FUSING HARNESS - 230V	1	1	O/O		25	2					V1401719	



Part Change Information List

Date: October 31, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
C-P2	G112	201410		G0521274	M0791274	LEVER:MICRO SWITCH:REAR	1	1	X/O		21	8					V1402928	
C-P2C(EXP)	G113	201410		G0521274	M0791274	LEVER:MICRO SWITCH:REAR	1	1	X/O		21	8					V1402928	