DIMM

INSTALLATION GUIDE

Preparation

For safe operation, see "Safety Information", *Setup Guide*.

A CAUTION:

• Do not touch the inside of the controller board compartment. It may cause a machine malfunction or a burn.

∰Important

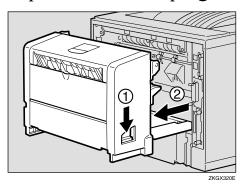
Before touching the DIMM, touch something metal to discharge any static electricity. Static electricity can damage the DIMM.

Installing the DIMM

- **1** Be sure to check the following points:
 - The power switch is turned off.
 - The interface cable is unplugged from the printer.

🖉 Note

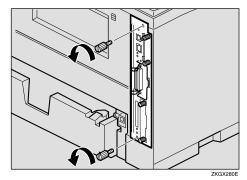
□ If the Duplex Unit is not attached, proceed to step **3**. **2** If the Duplex Unit is attached, push down the release button on the right side (①) and pull out the Duplex Unit until it stops (②).



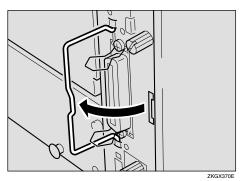
Remove the two screw using a coin.

🖉 Note

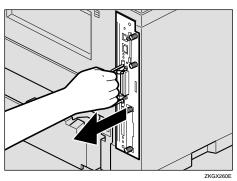
- Use a coin or similar object if the screws do not turn easily.
- □ The removed screws are required in step **[**].



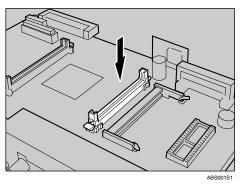
Pull out the handle of the controller board.



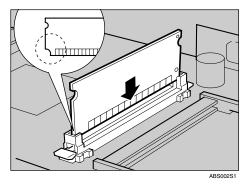
5 Pull the handle and slide the controller board out slowly.



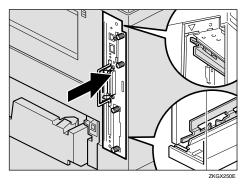
- **6** Place the controller board on a flat surface.
- **7** The DIMM is installed in the slot shown in the illustration below.



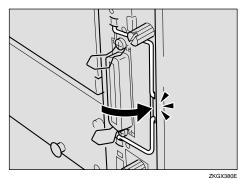
8 Insert the DIMM into the slot, and push it down until it clicks. If the DIMM is not set in the correct way, it does not click.



Align the controller board to the top and bottom rail using the "▼" mark, and then slide it into the printer slowly until it stops.



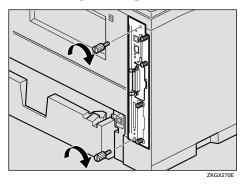
Push the handle of the controller board until it clicks.



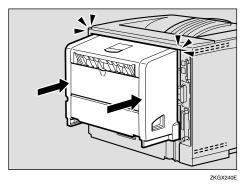
Fasten the controller board to the printer with the two screws.

🖉 Note

- Use a coin or similar object if the screws do not turn easily.
- □ If the Duplex Unit is not attached, go to step [].



While aligning the power cord to the left side groove of the Duplex Unit, slide the Duplex Unit in until it is connected to the printer.



Attach the interface cable, and then plug in the power cord.

1 Turn on the power.

🖉 Note

After finishing installation, print the configuration page from the "List/Test Print Menu" to confirm that the DIMM is installed properly. See "List/Test Print Menu", Printer Reference, on the CD-ROM lebeled "Operating Instructions".