

Model: FresaWin+		Date: 25-Jan-02	No.: MG047001
Modified Article: Cleaning Blade Fusing Unit		Prepared by: Y.Tamaoka	
From: Technical Service Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

To increase reliability, the Cleaning Blade was modified from December 2000 production.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
G0244764	G0474763	Cleaning Blade	1	X/O	23	10	



Model: FresaWin+		Date: 24-Jun-02	No.: MG047002
Modified Article: Fusing Unit		Prepared by: H. Someya	
From: Technical Services sec. Service Planning Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☒ Other	☐ To meet standards ()

To increase the durability of the hot roller, the material of the roller surface (silicone rubber) has been changed.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
G0474504	G0474507	Fusing Unit - 120V (G047)	1-1	X/O	29	14	
G0474505	G0474508	Fusing Unit - 230V (G047)	1-1	X/O	29	14	
G0484504	G0484507	Fusing Unit - 120V (G048)	1-1	X/O	29	14	
G0484505	G0484508	Fusing Unit - 230V (G048)	1-1	X/O	29	14	
G0474600	G0474608	Hot Roller	1-1	X/O	35	15	

RCL (Japan) Production

Model	V/Hz	Destination	Code	Serial Number
Ricoh Color Laser AP306 Savin SLP624s Gestetner C7006w	120V, 60Hz	USA, Canada	G047-15	P33204xxxxx
Ricoh Color Laser AP306 Savin SLP624s Gestetner C7006w	120V, 60Hz	USA, Canada	G047-17	P33204xxxxx
Gestetner C7006w Nashuatec C7006w Rex Rotary C7006W	220 - 240V, 50/60Hz	Europe, Asia, etc.	G047-22	P3320300001
Infotec CP 600	220 - 240V, 50/60Hz	Europe, etc.	G047-26	4E7032xxxx
Ricoh Color Laser AP306	220 - 240V, 50/60Hz	Europe, Asia, etc.	G047-27	P3320200003
Ricoh Color Laser AP306D Savin SLP624d Gestetner C7006dw	120V, 60Hz	USA, Canada	G048-15	P34204xxxxx
Ricoh Color Laser AP306D Savin SLP624d Gestetner C7006dw	120V, 60Hz	USA, Canada	G048-17	P34204xxxxx
Gestetner C7006dw Nashuatec C7006dw Rex Rotary C7006DW	220 - 240V, 50/60Hz	Europe, Asia, etc.	G048-22	P34203xxxxx
Infotec CP 600 D	220 - 240V, 50/60Hz	Europe, etc.	G048-26	4E8032xxxx
Ricoh Color Laser AP306D	220 - 240V, 50/60Hz	Europe, Asia, etc.	G048-27	P3420200011

Model: FresaWin+		Date: 24-Jun-02	No.: MG047003
Modified Article: Bias Terminal Assembly		Prepared by: H. Someya	
From: Technical Services sec. Service Planning Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☒ Other	☐ To meet standards ()

To ensure a proper contact between the development bias terminal and the revolver, the contact angle has been changed and the thickness of the terminal has been increased. This will also ensure that CMYK bands do not appear on printouts.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
G0241770	G0481770	Bias Terminal Assembly	1-1	X/O	63	9	

RCL (Japan) Production

Model	V/Hz	Destination	Code	Serial Number
Ricoh Color Laser AP306 Savin SLP624s Gestetner C7006w	120V, 60Hz	USA, Canada	G047-15	P33201xxxxx
Ricoh Color Laser AP306 Savin SLP624s Gestetner C7006w	120V, 60Hz	USA, Canada	G047-17	P33201xxxxx
Gestetner C7006w Nashuatec C7006w Rex Rotary C7006W	220 - 240V, 50/60Hz	Europe, Asia, etc.	G047-22	P3311200001
Infotec CP 600	220 - 240V, 50/60Hz	Europe, etc.	G047-26	4E7012xxxx
Ricoh Color Laser AP306	220 - 240V, 50/60Hz	Europe, Asia, etc.	G047-27	P3320200001
Ricoh Color Laser AP306D Savin SLP624d Gestetner C7006dw	120V, 60Hz	USA, Canada	G048-15	P34201xxxxx
Ricoh Color Laser AP306D Savin SLP624d Gestetner C7006dw	120V, 60Hz	USA, Canada	G048-17	P34201xxxxx
Gestetner C7006dw Nashuatec C7006dw Rex Rotary C7006DW	220 - 240V, 50/60Hz	Europe, Asia, etc.	G048-22	P34201xxxxx
Infotec CP 600 D	220 - 240V, 50/60Hz	Europe, etc.	G048-26	4E8012xxxx
Ricoh Color Laser AP306D	220 - 240V, 50/60Hz	Europe, Asia, etc.	G048-27	P3420200001

Model: FresaWin+		Date: 24-Jun-02	No.: MG047004
Modified Article: Fusing Unit		Prepared by: H. Someya	
From: Technical Services sec. Service Planning Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☒ Other	☐ To meet standards ()

To ensure that the drive gear does not wear down prematurely, lock or cause noise, grease has been applied to the Ball Bearing.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
G0474501	G0474504	Fusing Unit - 120V (G047)	1-1	X/O	29	14	
G0474502	G0474505	Fusing Unit - 230V (G047)	1-1	X/O	29	14	
G0484501	G0484504	Fusing Unit - 120V (G048)	1-1	X/O	29	14	
G0484502	G0484505	Fusing Unit - 230V (G048)	1-1	X/O	29	14	
AE030024	08053380	Ball Bearing - 25X37X7MM	1-1	X/O	35	14	

RCL (Japan) Production

Model	V/Hz	Destination	Code	Serial Number
Ricoh Color Laser AP306 Savin SLP624s Gestetner C7006w	120V, 60Hz	USA, Canada	G047-15	P33204xxxxx
Ricoh Color Laser AP306 Savin SLP624s Gestetner C7006w	120V, 60Hz	USA, Canada	G047-17	P33204xxxxx
Gestetner C7006w Nashuatec C7006w Rex Rotary C7006W	220 - 240V, 50/60Hz	Europe, Asia, etc.	G047-22	P3320300001
Infotec CP 600	220 - 240V, 50/60Hz	Europe, etc.	G047-26	4E7032xxxx
Ricoh Color Laser AP306	220 - 240V, 50/60Hz	Europe, Asia, etc.	G047-27	P3320200003
Ricoh Color Laser AP306D Savin SLP624d Gestetner C7006dw	120V, 60Hz	USA, Canada	G048-15	P34204xxxxx
Ricoh Color Laser AP306D Savin SLP624d Gestetner C7006dw	120V, 60Hz	USA, Canada	G048-17	P34204xxxxx
Gestetner C7006dw Nashuatec C7006dw Rex Rotary C7006DW	220 - 240V, 50/60Hz	Europe, Asia, etc.	G048-22	P34203xxxxx
Infotec CP 600 D	220 - 240V, 50/60Hz	Europe, etc.	G048-26	4E8032xxxx
Ricoh Color Laser AP306D	220 - 240V, 50/60Hz	Europe, Asia, etc.	G048-27	P3420200011

Model: FresaWin+		Date: 23-Jul-02	No.: MG047005
Modified Article: Inlet Fan		Prepared by: H. Someya	
From: Technical Services sec. Service Planning Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☒ Other	☐ To meet standards ()

The Inlet Fan Motor has been changed to ensure the proper temperature around the DTM and PCU, because temperature rises can cause toner blockages inside the DTM, scratches on the development roller surface, or damage to the DTM drive gear.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AX640099		Fan Motor - DC24V 1.92W	1-1	X/O	63	8	
	AX640140	Fan Motor - DC24V 4.08W					

Note: In addition to the new motor above, Inlet Fan Motor #AX640071 can also be used on this machine since these two parts are identical.

RCL (Japan) Production

Model	V/Hz	Destination	Code	Serial Number
Ricoh Color Laser AP306 Savin SLP624s Gestetner C7006w	120V, 60Hz	USA, Canada	G047-15	P33206xxxxx
Ricoh Color Laser AP306 Savin SLP624s Gestetner C7006w	120V, 60Hz	USA, Canada	G047-17	P33206xxxxx
Gestetner C7006w Nashuatec C7006w Rex Rotary C7006W	220 - 240V, 50/60Hz	Europe, Asia, etc.	G047-22	P33206xxxxx
Infotec CP 600	220 - 240V, 50/60Hz	Europe, etc.	G047-26	4E7062xxxx
Ricoh Color Laser AP306	220 - 240V, 50/60Hz	Europe, Asia, etc.	G047-27	P33206xxxxx
Ricoh Color Laser AP306D Savin SLP624d Gestetner C7006dw	120V, 60Hz	USA, Canada	G048-15	P34206xxxxx
Ricoh Color Laser AP306D Savin SLP624d Gestetner C7006dw	120V, 60Hz	USA, Canada	G048-17	P34206xxxxx
Gestetner C7006dw Nashuatec C7006dw Rex Rotary C7006DW	220 - 240V, 50/60Hz	Europe, Asia, etc.	G048-22	P34206xxxxx
Infotec CP 600 D	220 - 240V, 50/60Hz	Europe, etc.	G048-26	4E8062xxxx
Ricoh Color Laser AP306D	220 - 240V, 50/60Hz	Europe, Asia, etc.	G048-27	P34206xxxxx