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Reason for

Modification:

Modification Schedule:

Model: Model K-P2

Modified Article: Paper Exit Cover

Modification Bulletin

	Date	e: 6-Sep-02		No.: MG073001	
Prepared			by: A. I	shiyama	
ept.					
☐ Vend	lor ch	ange	☐ To m	neet standards	
⊠ To in	nprove	e reliability	()	
☐ Othe	r				
n					

PAGE: 1/1

The Paper Exit Cover has been modified to ensure that it does not open during printing, which can happen if the cover is not closed correctly.

Note: This applies to all models: K-P2:G073/G074.

From: Technical Services sec. Service Planning Dept.

☐ Parts catalog correction ☐ To facilitate assembly

From April 2002 production run

☐ Part standardization

Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number						
G0521505	G0521512	Paper Exit Cover	1	X/O	3	35	

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PAGE: 1/1

Model: Model K-P2 Date			ite: 7-Jan-03		No.: MG073002	
Modified Article: Font ROM on the Controller Board			Prepared by: A. Ishiyama			
From: Technical Services sec. Service Planning Dept.						
Reason for	☐ Parts catalog correction	☐ Vendor change☑ To improve reliability		ange	☐ To n	neet standards
Modification:	☐ To facilitate assembly			e reliability	()
	☐ Part standardization	☐ Othe	r			
Modification	From December 2002 produc	ction run				
Schedule:						

The font ROM on the controller board has been modified in order to print the Euro currency symbol.

Please refer to RTB Rgene011 for details.

Note: This applies to all models: K-P2: G073/G074 models.

Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number						
G0735712N	G0735713	Controller Board – G073 Model	1 → 1	X/O	23	5	
G0745712N	G0745713	Controller Board – G074 Model	1 → 1	X/O	23	5	
G0565901		Mask ROM - PCL	1 → 0	V/O	00	4	
	→ G0565903	Mask ROM – PCL/Euro	0 → 1	X/O	29	1	

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Model: Model K-P2 Date			e: 10-Sep-03		No.: MG073003	
Modified Article: Controller Board			Prepared by: A. Ishiyama			
From: 1st Technical Support Sec. Service Support Dept.						
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other		☐ To m	neet standards)	
Modification Schedule:	From February 2003 producti	ion				

Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number						
G0735713B	G0735714	Controller Board - G073 Model	1→1	X/O	23	5	
14075678—		USB - KL5KUSB200CCFP	1→1	X/O	29	128	
L	→ 14076060	USB2.0 - KL5KUSB200HCFP		7	29	120	
G0695911B-		IC - U2PCI-KL5BUDV002CCFP	1→1	X/O	29	2	
l l	→ 14076061	IC - USB2.0 I/F : KL5BUDV002ECFP		7	29		
G0745713B	G0745714	Controller Board - G073 Model	1→1	X/O	23	5	
14075678—		USB - KL5KUSB200CCFP	1→1	X/O	29	128	
	→ 14076060	USB2.0 - KL5KUSB200HCFP		7/0	29	120	
G0695911B-		IC - U2PCI-KL5BUDV002CCFP	1→1	X/O	29	2	
	→ 14076061	IC - USB2.0 I/F : KL5BUDV002ECFP		7	29		

Reissued: 2-Oct-03

Modification Bulletin

PAGE: 1/2

Model: Model K-P2 Date: 22-Sep-03 No.: MG073004a

MB Correction

The items in bold italics have been corrected or added.

Modified Article: Base - Manual Feed : adhesion			Prepared by: T.Shintani		
From: 1st Technical Support Sec. Service Support Dept.					
Reason for Modification:	☐ Parts catalog correction☐ To facilitate assembly☐ Part standardization	☐ Vendor cha	-	☐ To meet standards ()	
Modification Schedule:	From September 2002 produc	ction			

Base - Manual Feed (Bypass Tray) in the K-P3 has been modified to prevent paper feed noise during developing. The same change was also applied to these products: K-P1/K-P2. **Note:** This applies to all models: K-P2, G073/G074 as well as K-P1, G056/G058.

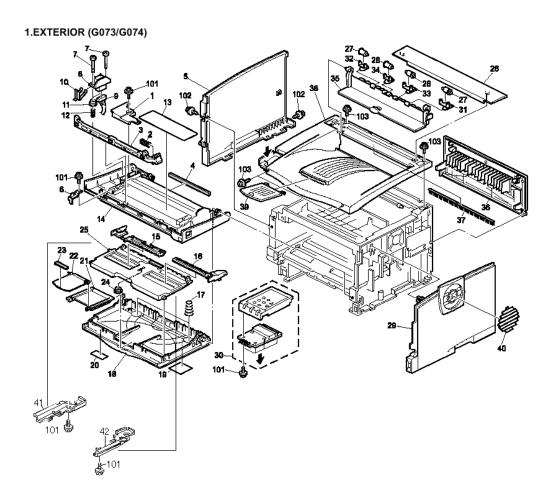
Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number						
G0523273B	G0763273	Base - Manual Feed : Adhesion	1→1	X/O	3	25	1
	G0763281	Supporting Plate:Base:ManualFE	0→1		3	41	1
	G0763282	Supporting Plate:Base:ManualFE	0→1		3	42	1
	G04503008B	Tapping Screw – M3×8	0→1		3	101	1
	04503008B						

Note1: The above parts should be replaced together as a set.



PAGE: 2/2

Model: Model K-P2 Date: 22-Sep-03 No.: MG073004a



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PAGE:	1	1
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Model: Model K-P2		Date	Date: 22-Sep-03		No.: MG073005	
Modified Article: Separation Pad - Bypass			Prepared by: T.Shintani			
From: 1st Technical Support Sec. Service Support Dept.						
Reason for	Parts catalog correction	☐ Vendor change ☐ To improve reliability		☐ To m	neet standards	
Modification:	To facilitate assembly			e reliability	(,
	☐ Part standardization	☐ Other	ſ			
Modification	From October 2002 production	on				
Schedule:						

Separation Pad - Bypass has been modified. When using special paper in the Japanese market, the paper does not pass correctly and the tip part of the paper bends

Note: This applies to all models K-P2:G073/G074 as well as:K-P1:G056/G058.

Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number						
G0523290F	G0763290	Separation Pad - Bypass	1→1	X/O	7	13	

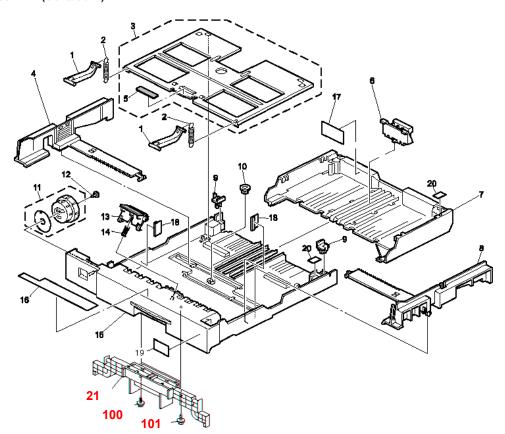
PAGE: 1/1

Model: Model K-P2 Date		e: 26-Sep-03		No.: MG073006		
Modified Article: Paper Tray Ass'y			Prepared by: T.Shintani			
From: 1st Technical Support Sec. Service Support Dept.						
Reason for	☐ Parts catalog correction	☐ Vendor change		☐ To m	neet standards	
Modification:	☐ To facilitate assembly	⊠ To in	nprove	e reliability	()
	☐ Part standardization	☐ Other				
Modification	This item is now available as a service part .					
Schedule:						

These changes come from the addition of the Paper Tray Grip in order to improve pulling and pushing the paper tray. These changes are the same as for the K-P1. This applies to all models K-P2:G073/G074.

Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number						
G0763032	G0763049	Paper Tray Ass'y – EUR/Asia	1→1	X/O	15	*	
G0763031	G0763048	Paper Tray Ass'y – NA	1→1	X/O	15	*	
G0523061	G0763061	Paper Tray - Front	1→1	X/O	15	15	
	G0763063	Grip - Paper Tray Ass'y	0→1	X/O	15	21	
	04503008B	Tapping Screw - M3×8	0→1	X/O	15	101	

7.CASSETTE (G073/G074)



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Model: Model K- P2 Date		ite: 1-Jun-04		No.: MG073007		
Modified Article: Discharge Brush at paper exit			Prepared by: A. Ishiyama			
From: 1st Technical Support Sec. Service Support Dept.						
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other		☐ To n	neet standards)	
Modification Schedule:	The new part is available at S	SPC.				

The following has been modified to further improve charge removal performance, especially for print jobs made in duplex mode or under low-humidity conditions.

Note: The new part is common to Model K-P3 (G091).

Old Part Number	New Part Number	Description	Q'ty	Int	Page	Index	Note
G0524886	ramber	Discharge Brush – Paper Exit	1→0	X/O	2	37	
	➤ G0524889	Discharge Brush: Exit: Ass'y	0→1	,	3	37	

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Model: Model K- P2 Date				e: 20-Jan-0	5	No.: MG073008	
Modified Article: Stay – Paper Feed				Prepared by: A. Ishiyama			
From: 1st Technical Support Sec. Service Support Dept.							
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other		☐ To n (neet standards)		
Modification Schedule:	From January '05 production						

Old Part Number	New Part Number	Description	Q'ty	Int	Page	Index	Note
G0523100	G1112571	Stay – Paper Feed	1→1	X/O	9	7	

Change/Reason: Parts standardization with the next model (Model K-P4).

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PAGE:	1/1
No. 110070000	

Model: Model K- P2 Date				5	No.: MG073009		
Modified Article: Power Cord – 230V				Prepared by: A. Ishiyama			
From: 1st Technical	Support Sec. Service Support	Dept.					
Reason for Modification:	☐ Parts catalog correction☐ To facilitate assembly☐ Part standardization	☐ Vendor ch☐ To improv☐ Other	Ü	☐ To m	neet standards)		
Modification Schedule:	From January '05 production						

Old Part Number	New Part Number	Description	Q'ty	Int	Page	Index	Note
GZ000003	G1025502	Power Cord – 230V	1→1	0/0	11	18	

Change/Reason: Parts standardization with the next model (Model K-P4).

Note: This applies only to the EU models (230V).



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Reissued: 04-Aug-06

Model: Model K- P2	Date: 04-Aug-06	No.:MG073010a
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MB Correction

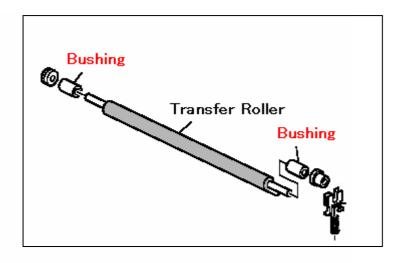
The items in bold italics have been corrected or added.

Modified Article: Transfer Roller				Prepared by: A. Ishiyama		
From: 1st Technical	Support Sec. Service Support	Dept.				
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor ch ☐ To improve ☐ Other	· ·	☐ To meet standards ()		
Modification Schedule:	From January '05 production					

Old Part	New Part	Description	Q'ty	Int	Page	Index	Note
Number	Number						
G0523616	G1116256	Transfer Roller	1→1		13	3	
G0523618	G1296251	Positioning Roller - Transfer	1→1	See	13	5	
G0763619	G1296252	Gear – Transfer Roller	1→1	Note	13	4	
	G1296255	Bushing	0→2		13	30	

Change/Reason: Parts standardization with the next model (Model K-P4).

Important: All of the new parts in the table must be installed <u>together as a set</u>. You cannot install the new parts individually.



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Model: Model K-P2			Date: 27-Jul-06			No.: MG073011
Modified Article: Environmental Correspondence: Choke Coil				Prepared	by: Y.	Murata
From: 1st Technical	Support Sec. Service Support	Dept.				
Reason for Modification:	☐ Parts catalog correction☐ To facilitate assembly☑ Part standardization	☐ Vend☐ To ir☐ Othe	nprov	ange e reliability	□ To n (neet standards)
Modification Schedule:	From January '06 production.					

Old Number	New Number	Description	Q'ty	Int	Page	Index	Note
G0523522	G1113522	Discharge Lamp:P3	1	0/0	11	25	
G0525412	G1115412	Harness:Paper Feed:Option	1	0/0	23	17	
G0525425	G1115425	Harness:SCB	1	0/0	3	9	
G0525413	G0915413	Harness:Exit:Option	1	O/O	23	8	
G0525404	G1115404	Harness-Tonner End Sesor	1	0/0	9	16	
G0525400	G1115400	Harness-FST Connecting	1	0/0	9	21	-

Reason:

1. Change of the materials used in the part in accordance with environmental restrictions.

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Modification Bulletin

PAGE: 1/1

Model: K-P2		ate: 7-Aug-	06	No.: MG073012		
Modified Article:	Manual Feed Table:Ass'y			Prepared	by: Y.Mu	rata
From: 1st Tech. Su	pport Sec. Service Support D	ept.				
Reason for	☐ Parts catalog correction	☐ Vendor	cha	ange	☐ Other	
Modification:	☐ To facilitate assembly	☐ To impr	rove reliability		=	et standards
	☐ Part standardization	☐ Product	Sa	afety	(RoHs	compliant)

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
G0523272	G0763274	Base:Manual Feed:Adhesion	1	O/O	3	25	

Change: The materials for these parts were changed. **Reason:** To comply with the RoHS Directive.



PAGE: 1/1

Model: Model K-P2 Date: 23-Apr-08 No.: MG073013

Modified Article: B	ase - Manual Feed : adhesion	Prepared by: Y.Yoshida							
From: 1st Technical	Support Sec. Service Support	Dept.							
Reason for Modification:	☐ Parts catalog correction☐ To facilitate assembly☐ Part standardization	☐ Vendor ch ☐ To improve	J						
Modification Schedule:									

Ī	Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
	G0763273	G0763274	Base - Manual Feed : Adhesion	1→1	0/0	3	25	1

Change: The material of this part was changed. **Reason:** RoHS compliance

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Modification Bulletin

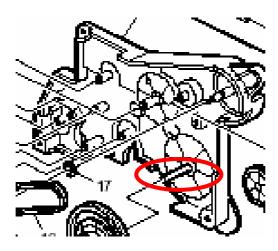
PAGE: 1/1

Model: Model K-P2		Date	e: 24-Oct-08	8	No.: MG073014					
Modified Article: D	Prive Unit Bracket	Prepared by: Y.Yoshida								
From: 1st Technical	Support Sec. Service Support									
Reason for Modification:	☐ Parts catalog correction☐ To facilitate assembly	☐ Vend		ange e reliability	☐ To n	neet standards)				
Wodincation.	☐ Part standardization	☐ Othe	r	-						
Modification										
Schedule:										

Old Part Number	New Part Number	Description	Q'ty	Int	Page	Index	Note
G0521102	M0011122	Drive Unit Bracket	1→1		21	20	

Change: The material of the shaft was changed.

Reason: To further improve the performance of the drum drive mechanism.





Int 3DPC Page Index Set RTB Note Ref. Nr. ECN Nr.

Date: March 31, 2010

Model	Code	PCIL Nr.	PCIL	Old part	New part	Description	Old Q'tv	New Q'tv	Int	3DDC	Page Ind	tav Sat	Set	RTB	Note	Pof Nr	ECN Nr.
Model	Couc	I OIL IVI.	Correction	number	number	Description	Old Q ty	New Q ty	1110	ט וענ	rage in	ick Oct	Int	IVID	NOIC	Rei. Ni.	LON IVI.
K-P2	G073	201003		G0523135	G0903135	FRICTION PAD:JDL:ADHESION	1	1	0/0		15	13				V0804744	8111416



Date: May 31, 2010

Model	Code PCIL Nr.	Old part New	art Description	Old Q'ty New Q'ty Int 3DPC Page Index Set Set Int	RTB Note Ref. Nr. ECN Nr.
Model	Code PCIL Nr. Correction	number num	er	Old Q ty New Q ty IIIL SDFC Fage IIIdex Set Set IIIL	NIB NOLE RELINIT ECHINIT
K-P2	G073 201005	AX200208 GX20	026 MAGNETIC CLUTCH - Z45	1 1 X/O 9 3	V1001097

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Part Change Information List

Date: February 28, 2011

Model Code PCIL Nr. a	IL Old part	New part	Description Old Q'ty	New Q'ty	Int	3DPC	Page	Indov	Set Set	Int RTB	Note	Ref. Nr.	ECN Nr.
Widder Corr	ction number	number	Description Oid Q ty	New Qty	1111	3DI C	ı aye	muex	Jei Jei	III IIID	Note	Hel. IVI.	LON INI.
K-P2 G073 201102	G0523140	G1292583 MAGNETIC CLUTCH ASS'Y -	PAPER FEED 1	1	0/0		7	4				V1001681	

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Part Change Information List

Date: June 30, 2011

	lodel Code	PCIL Nr.	PCIL	Old part	New part	Description	Old O't	/ New O	ty Int	3DPC	Page	Index	Sat	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
	0000		Correction		number		Old G (, item d	cty inc	0010	i age	IIIdex	OCI	OCT III	IIID	14010	Hol. IVI.	
K-P2	G073	201106		G0525422	G0885422	Harness - Main SW 230W		1	1 X/O		25	3					V1100448	11010159



Date: May 30, 2014

		PCIL	PCIL	Old part	New part		Old	New						Set				ECN
Model	Code	Number	Correction	number	number	Description	Q'ty	Q'ty	Int	3DPC	Page	Index	Set	Int	RTB	Note	Ref Number	Number
K-P2	G073	201405		G0525060	M0015250	PCB:SYNC DETECTOR BOARD	1	1 1	0/0		5	24	1				V1301122	



Date: October 31, 2014

	Old part	New part		Old New								ECN
Model	Code PCIL Number PCIL Correction number	number	Description	Q'ty Q'ty Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number Number
K-P2	G073 201410 G0521274		:MICRO SWITCH:REAR	1 1 X/O		11	1					V1402928



Date: April 1, 2015

		PCIL	PCIL	Old part				New Q'							Ref	ECN
	Model C	ode Number	Correction	number	New part number	Description	Old Q'ty	ty	Int	3DPC	Page Inde	x Set Set Int	RTB	Note	Number	Number
K-P2	G	073 201503		G0523294	G0883294	PAPER TRANSPORT GUIDE	1	1	X/O	N	13 10				V1403217	



Date: December 2, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB No	te Ref Number	ECN Number
K-P2	G073	201511		G0522702	G0522703	IMAGING UNIT:ASS'Y	1	1	0/0	Ν	5	*				V1501812	