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Model: Pomelo-P3 Date					1	No.: MG063001
Modified Article: Parts Catalogue				Prepared by: H.K.		
From: Technical S	ervice Dept., GTS Division					
Reason for	□ Parts catalog correction	☐ Vendor change ☐ To improve reliability		ange	☐ To n	neet standards
Modification:	☐ To facilitate assembly			()	
	☐ Part standardization	☐ Other				

P/N correction

Please correct your parts catalogue as follows:

Incorrect	Correct part	Description	Q'ty	Int	Page	Index	Note
part number	number						
V127395	V126697	Paper Guide D2(2pcs)	1	-	7	35	
V126660	V127434	Paper Exit Filter	1	ı	5	22	

Model Name	V/Hz	Destination	Code	Serial Number
Ricoh Color Laser AP206 Gestetner C7006 Savin SLP6c	120/60	USA	G063-17	
Gestetner C7006 nasuatec C7006 Rex-Rotary C7006	220,230,240/ 50,60	Europe, etc	G063-22	
Ricoh Color Laser AP206	220,230,240/ 50,60	Europe, etc	G063-27	

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Model: Pomelo-P3 Date				: 06-Mar-0	1	No.: MG063002
Modified Article: Parts Catalogue				Prepared by: H.K.		
From: Technical Sei	rvices Dept., GTS Division					
Reason for	□ Parts catalog correction	☐ Vendor change		inge	⊠ To m	neet standards
Modification:	☐ To facilitate assembly	embly		reliability	()
	☐ Part standardization	☐ Other				

P/N correction

Please correct your parts catalogue as follows:

Incorrect	Correct part	Description	Q'ty	Int	Page	Index	Note
part number	number	-	_		_		
V127374	V127465	Top Cover Ass'y 2(RI) U (-17 version only)	1		5	1	a)
V127378	V127462	Front Cover 2(RI)U (-17)	1		5	5	
V127378	V127464	Front Cover 2(RI)EA - NRG (-22)	1	·	5	5	
V127378	V127463	Front Cover 2(RI)E (-27)	1		5	5	

Note

a): V127374 is still used for the European version machines. Please correct the description in your parts catalogue as follows:

Pa	rt number	Incorrect description	Correct description	Page	Index	Note
,	V127374	Top Cover Ass'y 2(RI)	Top Cover Ass'y 2(RI) (-22, -27 version)	5	1	

Model Name	V/Hz	Destination	Code	Serial Number
Ricoh Color Laser AP206 Gestetner C7006	120/60	USA	G063-17	
Savin SLP6c				
Gestetner C7006	220,230,240/	Europe, etc	G063-22	
nasuatec C7006	50,60			
Rex-Rotary C7006				
Ricoh Color Laser AP206	220,230,240/ 50,60	Europe, etc	G063-27	

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Reason for

Modification:

Model: Pomelo-P3

Modification Bulletin

	Date	e: 11-Jan-02	2	No.: MG063003
		Prepared	by: H.k	⟨ .
		•	,	
☐ Vendor change		☐ To n	neet standards	

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Illustration correction

Modified Article: Parts Catalogue

From: Technical Services Dept., GTS Division

□ Parts catalog correction

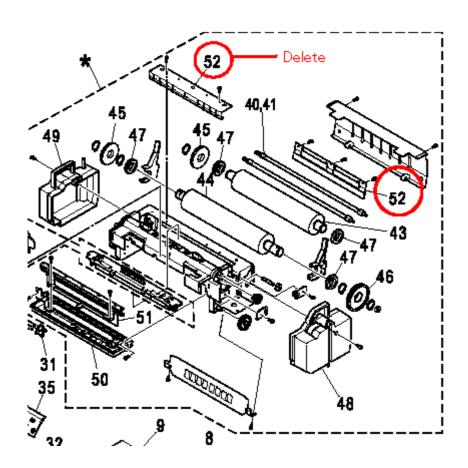
☐ To facilitate assembly

☐ Part standardization

There are two callout number "52" indexes on page 6 in the parts catalogue. One is incorrect and should not be registered as a spare part. Please delete the callout shown in the illustration below.

☐ Other

☐ To improve reliability



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Model: Pomelo-P3			Date	e: 4-Sep-02	1	No.: MG063004
Modified Article: Fusing Heater				Prepared	by: H.Ł	<.
From: Technical Services sec. Service Planning Dept.						
Reason for	Parts catalog correction			☐ To n	neet standards	
Modification:	☐ To facilitate assembly	☐ To improve reliability ☐ Other		()	
	☐ Part standardization					

Due to a vendor change, the P/N for the Fusing Lamp and Fusing Unit have been changed.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
V127189	V127479	Fusing Unit (US)H2 - 120V	1	0/0	3	1	
V 127 109	V127473	1 dsing onit (03) 12 - 120 v	'	õ	7	*	
V127190	V127480	Fusing Unit (FC)H2 230V	1	0/0	3	1	
V 127 190	V127460	Fusing Unit (EC)H2 - 230V		0/0	7	*	
V127268	V127470	Fusing Heater (US)H2 - 120V	1	0/0	7	40	
V127269	V127471	Fusing Heater (EC)H2 - 230V	1	0/0	7	41	

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No · Mc0e300E	

Model: Pomelo-P3		·	Date	ate: 3-Dec-02		No.: MG063005
Modified Article: BD Gear Ass'y			Prepared by: H.K.			
From: Technical Services sec. Service Planning Dept.						
Reason for	☐ Parts catalog correction	☐ Vend	lor ch	ange	☐ To n	neet standards
Modification:	☐ To facilitate assembly	☐ To improve reliability		()	
	☐ Part standardization	Other				

The material of the BD Gear Assembly has been changed to improve its durability.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
V127247	V127709	BD Gear Ass'y 2A	1	X/O	7	9	

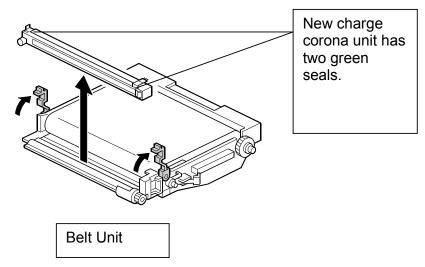
Model Name	V/Hz	Destination	Code	Serial Number
Ricoh Color Laser AP206 Gestetner C7006 Savin SLP6c	120/60	USA	G063-17	P69211XXXXX
Gestetner C7006 nasuatec C7006 Rex-Rotary C7006	220,230,240/ 50,60	Europe, etc	G063-22	P6921000001
Ricoh Color Laser AP206	220,230,240/ 50,60	Europe, etc	G063-27	P6921000076

Model: Pomelo-P3			Date: 21-Apr-03		3	No.: MG063006
Modified Article: charge Corona - Belt Cartridge			Prepared by: H.K.			
From: 1st Tech. Support Sec. Service Support Dept.						
Reason for	☐ Parts catalog correction	☐ Vend	or ch	ange	☐ To n	neet standards
Modification:			e reliability	()	
	☐ Part standardization	Other				

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
	1/1//431	Charge Corona - Belt Cartridge	1		3	*14	*:New index

The charge corona unit (Charge Corona – Belt Cartridge) has been modified for field removal from the belt unit (Photo Conductor Unit), and registered as an individual service part. This has been applied to machines in production from May 2001.

Note: The newly registered charge corona unit can be identified by two green seals, one on either end of the unit.



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Reason for

Modification:

Model: Pomelo-P3

Modified Article: IOD2 P.W.B.

From: 1st Tech. Support Sec. Service Support Dept.

☐ Parts catalog correction

☐ To facilitate assembly

☐ Part standardization

Modification Bulletin

Date	e: 1-Sep-03		No.: MG063007	
	Prepared	by: H.k	⟨.	
t.				
☐ Vendor change		☐ To m	neet standards	
☐ To improve reliability		()	

PAGE: 1/1

An insulating sheet has been added to the IOD2 board to ensure proper connection between the board and transfer cam clutch, minimizing occurrences of code 72 due to interference from the ferrite core between the two components.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
V127262	V127713	IOD2 P.W.B 2	1	0/0	7	27	

Other

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Model: Pomelo-P3 Date			ate: 28-Nov-03		No.: MG063008	
Modified Article:	Fusing Roller		Prepared	by: H.Ł	<.	
From: 1st Tech. Su						
Reason for	☐ Parts catalog correction	⊠ Vend	lor ch	ange	☐ To n	neet standards
Modification:	☐ To facilitate assembly	☐ To improve reliab		e reliability	()
	☐ Part standardization	☐ Othe	r			

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
V127272	V127729	Fusing Roller N	1	0/0	7	44	
V127479	V127710	Fusing Unit (US) H2A	1	0/0	3	1	
V127479	V 1277 10	Fusing Offit (03) HZA	'	0/0	7	*	
V127480	V127711	Fusing Unit (EC) H2A	1	0/0	3	1	
V 127400	V 12// 11	I using offit (EC) FIZA	ı	õ	7	*	

The above have been changed due to a vendor change.

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Reason for

Modification:

Model: Pomelo-P3

Modified Article: MCTL P.W.B

From: 1st Tech. Support Sec. Service Support Dept.

Modification Bulletin

	Da	ate: 16-Nov	/-05	No.: MG063009
MCTL P.W.B		Prepared	by: H.K.	
pport Sec. Service Support D	ept.			
Parts catalog correction	∨ Vendor char	ange	Other	
☐ To facilitate assembly	☐ To improve	e reliability	☐ To mee	et standards

PAGE: 1/1

Due to a vendor change, the part number has been changed.

☐ Part standardization

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
V127387	V127726	MCTL P.W.B 2	1	O/O	5	16	

☐ Product Safety

Model Name	V/Hz	Destination	Code	Serial Number
Ricoh Color Laser AP206 Gestetner C7006	120/60	USA	G063-17	Spare part only
Savin SLP6c				
Gestetner C7006 nasuatec C7006 Rex-Rotary C7006	220,230,240/ 50,60	Europe, etc	G063-22	Spare part only
Ricoh Color Laser AP206	220,230,240/ 50,60	Europe, etc	G063-27	Spare part only

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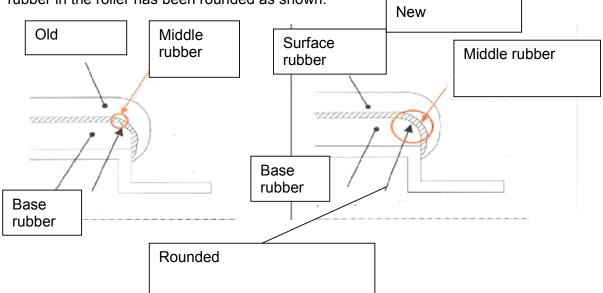
Modification Bulletin

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Model: Pomelo-P3 Dat			Date	e: 18-Nov-0	5	No.: MG063010
Modified Article: F	using Roller	Prepared	by: H.Ł	ζ.		
From: 1st Tech. Support Sec. Service Support Dept.						
Reason for	☐ Parts catalog correction	☐ Vend	or ch	ange	☐ To n	neet standards
Modification:	☐ To facilitate assembly	☐ To improve relia		ve reliability ())
	☐ Part standardization	Other	r			

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
V127710	V127732	FUSING UNIT (US) H2A	1	0/0	3 7	1 *	
V127711	V127733	FUSING UNIT (EC) H2A	1	0/0	3 7	1	
V127729	V127731	FUSING ROLLER 2A	1	O/O	7	*	

To increase the durability of the fusing roller middle rubber edge, the edge of the base rubber in the roller has been rounded as shown.



Model Name	V/Hz	Destination	Code	Serial Number
Ricoh Color Laser AP206	120/60	USA	G063-17	Spare part only
Gestetner C7006				
Savin SLP6c				
Gestetner C7006	220,230,240/	Europe, etc	G063-22	Spare part only
nasuatec C7006	50,60			
Rex-Rotary C7006				
Ricoh Color Laser AP206	220,230,240/	Europe, etc	G063-27	Spare part only
	50,60			

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Model: Pomelo-P3 Date			e: 11-Jan-06	6	No.: MG063011		
Modified Article: FP CASSETTE GUIDE				Prepared by: H.K.			
From: Technical Se	rvice Dept., GTS Division						
Reason for Parts catalog correction Vendor				J	☐ To n	neet standards	
		prove	e reliability	()		
	☐ Part standardization	Other	٢				

Incorrect part number	Correct part number	Description	Q'ty	Int	Page	Index	Note
V126200	V127467	FP CASSETTE GUIDE L2	1		5	48	

The production machines have been modified (from the first production) to add a boss for facilitating attachment to the guide on the production line.

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Modification **B**ulletin

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Model: Pomelo-P3 Date				e: 8-Jun-06		No.: MG063012		
Modified Article: Cooling Fan					Prepared by: H.K.			
From: Technical Se	ervice Dept., GTS Division							
Reason for	☐ Parts catalog correction	☐ Vend	or ch	ange	☐ To n	neet standards		
Modification:	cation:		prov	e reliability	()		
	□ Part standardization	☐ Othe	r					

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
V127218	V127263	COOLING FAN(PS)2	1	0/0	5	21	

Change: Only the part number was changed. **Reason:** Parts number management.

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PAGE: 1/1

Model: Pomelo-P3 Date				e: 4-Oct-06		No.: MG063013	
Modified Article: Cooling Fan, etc.				Prepared by: H.K.			
From: Technical Service Dept., GTS Division							
Reason for	☐ Parts catalog correction ☐ Vendor of			ange	☐ To n	neet standards	
Modification: ☐ To facilitate assembly ☐ To improv			prove	e reliability	()	
	☐ Part standardization	☐ Other	r				

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
V126163	V126645	COOLING FAN(OZ)	1	O/O	7	16	
V126164	V127686	OZONE FILTER E	1	O/O	3	5	
V127379	V127698	PAPER EXIT UNIT COVER 2 E	1	0/0	5	6	
V127383	V127703	REAR COVER U 2 E	1	O/O	5	11	
V127389	V127699	PAPER EXIT UNIT 2 E	1	O/O	5	26	
V127434	V127689	PAPER EXIT FILTER 2 E	1	0/0	5	22	

Due to vendor change, the part numbers have been changed.