

Model: V-C2	Date: 8-Feb-08	No.: RB660A01
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Subject: Requirements for installing Z-Folding Unit ZF4000		Prepared by: H.Matsui	
From: 2nd Tech. Support Sec. Service Support Dept.			
Classification:	<input type="checkbox"/> Troubleshooting	<input type="checkbox"/> Part information	<input type="checkbox"/> Action required
	<input type="checkbox"/> Mechanical	<input type="checkbox"/> Electrical	<input type="checkbox"/> Service manual revision
	<input type="checkbox"/> Paper path	<input type="checkbox"/> Transmit/receive	<input type="checkbox"/> Retrofit information
	<input checked="" type="checkbox"/> Other (      )		

## Important Notes for When Installing the ZF4000 (B660-57/66/67) Z-Folding Unit on the D014/D015 Copier

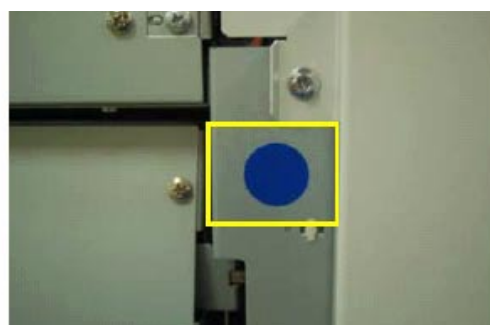
The ZF4000 supports connection with the D014/D015 copier only when both of the following conditions (1) and (2) are met:

- (1) The ZF4000 must be from **May 2007 production or later.**

Cut-in S/N:

ZF4000 machine code	Cut-in S/N	
B660-57	<b>K3070400079</b>	<b>May 2007 production</b>
B660-66	<b>8M405700001</b>	<b>May 2007 production</b>
B660-67	<b>K3070500022</b>	<b>May 2007 production</b>

**Note:** For ZF4000 folding units produced from May – December 2007, there is a blue mark on the outer box and on the folding unit itself.



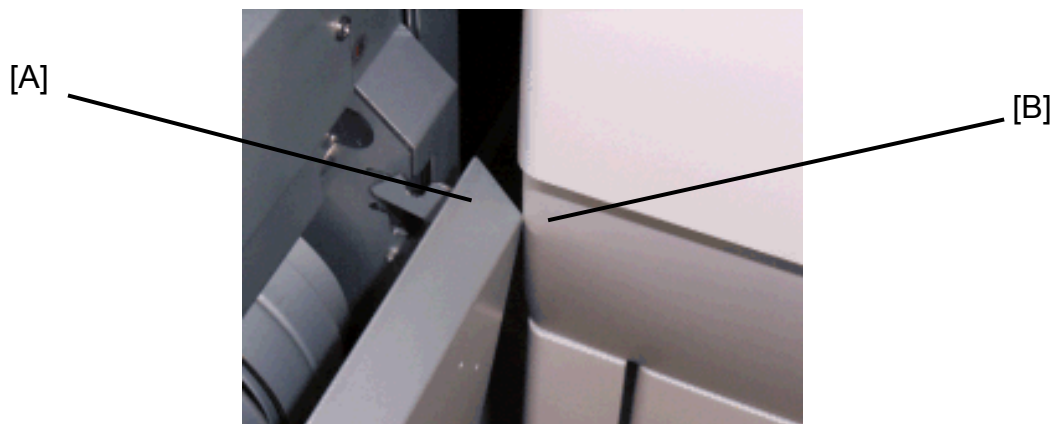
Model: V-C2

Date: 8-Feb-08

No.: RB660A01

**Note:** If you connect a ZF4000 produced **before the cut-in S/N** to a D014/D015 copier (**not supported**), the following will occur:

- When jammed paper is removed from the ZF4000, the guide plate [A] will touch the copier front cover [B].
- A paper jam will occur if the ZF4000 is used with the B835-17 two-source cover interposer.



(2) The finisher must be an **SR5000** (100-staple) or **SR4020** (saddle stitch).

**Note:** Connection to a SR4010 finisher is **not supported**.

## OTHER IMPORTANT NOTES

As mentioned above, the ZF4000 must be from **May 2007 production or later** to be supported. However, if it is absolutely necessary in the field to connect an older ZF4000 with an **SR4020** finisher:

- Make sure that the ZF4000 was produced from **July 2006 or later**. **NEVER USE** a ZF4000 produced **before July 2006** with an SR4020 finisher. If you do, the motor driver IC (IC115) may heat up and emit smoke.
- Cut-in S/N for **ZF4000** produced in July 2006:

ZF4000 machine code:	Cut-in S/N from <b>July 2006 production:</b>
B660-57	<b>K3060700015</b>
B660-66	<b>8M408600001</b>
B660-67	<b>K3060700075</b>

Model: Z-folding Unit ZF4000	Date:30-Oct-09	No.: RB660A02
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Subject:: Parts Catalog Correction (PCB)		Prepared by: T.Toriumi	
From: 2nd Tech. Support Sec. Service Support Dept.			
Classification:	<input type="checkbox"/> Troubleshooting <input type="checkbox"/> Mechanical <input type="checkbox"/> Paper path <input type="checkbox"/> Other (      )	<input checked="" type="checkbox"/> Part information <input type="checkbox"/> Electrical <input type="checkbox"/> Transmit/receive	<input type="checkbox"/> Action required <input type="checkbox"/> Service manual revision <input type="checkbox"/> Retrofit information

**Change:** The P/N and descriptions in the Parts Catalog were corrected as follows.

## 7. Folder Section 4

Incorrect part number	Correct part number	Correct Description	Q'ty	Int	Page	Index	Note
B6605543	B6605523	PCB: Sub	1	X/O	15	9	-
B6605543	B6605560	BASE:MAIN CONTROL :PF4147K501P:ASS'Y	1	X/O	23	9	Note.1

### NOTE:

1. This parts change information has already been announced by MB#MB660A01 and MB#MB660A04, so please refer to the related MB.

Model: Z-folding Unit ZF4000

Date: 22-Feb-11

No.: RB660A03

Subject:: Parts Information (Interface harness)

Prepared by: Takeshi Toriumi

From: 1st Overseas Tech Support Sec., 1st PQM Dept.

Classification:

☐ Troubleshooting

☒ Part information

☐ Action required

☐ Mechanical

☐ Electrical

☐ Service manual revision

☐ Paper path

☐ Transmit/receive

☐ Retrofit information

☐ Other ( )

## 7. Folder Section 4

Part No.	Description	Q'ty	Int	Page	Index	Note
B6606156	HARNESS: INTERFACE	1	-	23	38	New Index

**Change:** This assembly was registered as a service part.

**Reason:** To meet a request from the field.

## 11.ElectricalSection (B66057)

