# Modification Bulletin

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Model: Z-folding Un	it ZF4000		Date	<del>2</del> : 8-Feb-08		No.: MB660A01
Modified Article: M	1ain Board			Prepared	by: H.M	Matsui
rom: 2nd Tech. Support Sec. Service Support Dept.						
Reason for	Parts catalog correction	U Vend	or ch	ange	To meet standards	
Modification:			To improve reliability		(	)
	Part standardization	Othe	r			

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B6605543	B6605548	PCB Main Control	1-1	X/O	23	9	

**Change:** The part numbers in the table were changed. **Reason:** To support D014/D015 copier.

# Modification Bulletin

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Model: Bellini-C2/I	Martini-C2 Z-folding Unit		Da	ate: 28-Ma	r-08	No.: MB660003
Modified Article:	Harness – Inlet			Prepared	by: S. Ish	lizu
From: 2nd Tech. Support Sec. Service Support Dept.						
Reason for	Parts catalog correction	U Vendor	ch	ange	Other	
Modification:	To facilitate assembly	To improve reliability		e reliability	🗌 To mee	et standards
	Part standardization				(	)

Incorrect part number	Correct part number	Description	Q'ty	Int	Page	Index	Note
B6605233	B6605245	Harness – Inlet	1	14	23		

Change/Reason: The part number in the Parts Catalog was corrected.

# Modification Bulletin

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Model: Bellini-C2/I	Martini-C2 Z-folding Unit		Da	ate: 28-Ma	r-08	No.: MB660004
Modified Article:	Harness – Power Source			Prepared	by: S. Ish	izu
From: 2nd Tech. S	upport Sec. Service Support	Dept.				
Reason for	Parts catalog correction	U Vendor	ch	ange	Other	
Modification:	To facilitate assembly	🗌 To impr	To improve reliability		To meet standards	
Part standardization		t Sa	afety	(	)	

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B6605185	B6605186	Harness – Power Source	1	0/0	23	26	
B6605211	B6605212	Harness – AC Power Supply	1	0/0	23	35	
B6605215	B6605216	Harness – AC Power Supply	1	0/0	23	22	
B6605231	B6605234	Harness – AC Power Supply	1	0/0	23	25	

**Change:** The materials of these parts were changed. **Reason:** To comply with revisions made to Ricoh's internal product safety standards.

# Modification Bulletin

Reissued: 3-Jun-08

Model: Z-folding Unit ZF4000

Date: 12-May-08	No.: MB660A03a

#### **MB** Reissue

The items in *bold italics* were corrected or added.

Modified Article:	Modified Article: PCB Main Control			Prepared by: S. Ishizu				
From: 2nd Tech. S	upport Sec. Service Support	Dept.						
Reason for	Parts catalog correction	Vendor cha	ange	Other				
Modification:	To facilitate assembly	🖂 To improve	e reliability	🗌 To me	et standards			
	Part standardization	Product Sa	afety	(	)			

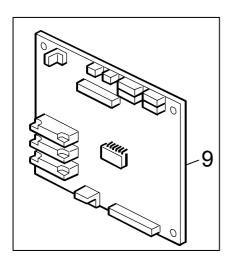
Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number						
B6605547	B6605548	PCB Main Control	1	X/O	23	9	
	B6605510	EP-ROM	1	-	23	37*	New Index

#### Change:

- The following symptom was corrected: The "Copying" message remains displayed if a jam occurs at the entrance of the Z-folding unit.
- 2. EP-ROM was newly added as a service part.

#### Reason:

- 1. To ensure this symptom does not occur.
- 2. Requests were received from the field.





B6605510

B6605548

# Modification Bulletin

Reissued: 18-Jun-08 Model: Z-folding Unit ZF4000

Date: 16-Apr-08

No.: MB660A02a

MB Reissue

The items in *bold italics* were corrected or added.

Modified Article:	PCB –Main Control		Prepared	by: S. Is	hizu	
From: 2nd Tech. S	upport Sec. Service Support	Dept.				
Reason for	Parts catalog correction	Vendor cha	ange	Other		
Modification:	To facilitate assembly	To improve	e reliability	🗌 To me	eet standards	
	Part standardization	Product Sa	afety	(	)	

Old part number	New part number	Description	Int	Page	Index	Note
B6605545	B6605547	PCB –Main Control	0/0	23	9	

**Change:** The PCB software was modified.

Reason: Standardization with the new model.

# Modification Bulletin

Model: Z-folding Unit ZF4000

**RICOH** 

Date: 22-Dec-08

No.: MB660A04

Modified Article:	Modified Article: PCB Main Control				Prepared by: H.Matsui			
From: 2nd Tech. S	upport Sec. Service Support	Dept.						
Reason for	Parts catalog correction	Vendor ch	ange	Other				
Modification:	To facilitate assembly	🛛 To improve	e reliability	🗌 To me	eet standards			
	Part standardization	Product Sa	afety	(	)			

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B6605548	B6605560	BASE:MAIN CONTROL:PF4147K50 1P:ASS'Y	1-1	X/O	23	9	
B6605510	B6605551	EP-ROM	1-1	X/O	23	37	

Change: The firmware in the EP-ROM was changed.

**Reason:** To apply the following changes:

- Symptom corrected: "Copying" is still displayed after a front door open jam occurs.
  Other change: The sending of the paper size code was shown.
- Other change: The sending of the paper size code was changed.

Date: October 30, 2009

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
Z-folding Unit ZF4000 E	0000	200910		B6605548	B6605560	BASE:MAIN CONTROL:PF4147K501P:ASS'Y	1	1	X/O		23	9			Y		V0803894	
Z-folding Unit ZF4000 E		200910		B6605522	B6605523	PCB SUB	1	1	X/O		15	9			Y		T0602648	

#### Date: September 30, 2010

Model	Code PCIL N	PCIL Correction	number			Old Q'ty	New Q'ty	Int	3DPC	Page Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
B-C2/MT-C2 Z-folding Unit	B660 201009		B6605560	B6605561	BASE:MAIN CONTROL:PF4147K501R:ASS'Y	1	1	X/O		15 9					V1001147	10050363

Old part New part Description on number number B6604146 B6604152 BRACKET:COUPLING:FIN:REAR:PF4147P406 PCIL Code PCIL Nr. Old Q'ty New Q'ty Int 3DPC Page Index Set Set Int RTB Model Ref. Nr. ECN Nr. Note Correction B-C2/MT-C2 Z-folding Unit B660 201104 1 X/O 3 30 V1002651 10100231 1 

Date: April 28, 2011

Date: June 5, 2017

	Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
B-C2	_MT-C2 Z-folding Unit	B660	201705		B6605451	B6605452	ENTRANCE SENSOR:NO.2:PF4183K631	2	2	0/0	Ν	11	35					V1603966	16120364
					•	•													

Date: November 2, 2017

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
B-C2_MT-C2 Z-folding Unit	B660	201710		11500373	11500438	POWER SUPPLY CODE:AC125V:15A:NA	1	1	0/0	Ν	3	103					V1701738	