



Part Change Information List

Date: January 31, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
Trimmer Unit TR5020	D455	201008		D4553177		PAN HEAD SCREW:M3X4P2	1	0	X/O		21	9					V1001373	10040717
Trimmer Unit TR5020	D455	201008		D4556131		FRAME:TRAY:YZ2-08408123	1	0	X/O		29	5					V1001373	10040717

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
Trimmer Unit TR5020	D455	201010		D4553209	03130200N	PAN HEAD SCREW:M3X20	1	1	X/X		17	104	J		Y			
Trimmer Unit TR5020	D455	201010		D4553211	03140300N	PAN HEAD SCREW:M4X30	1	1	X/X		17	105	K		Y			
Trimmer Unit TR5020	D455	201010		D4553209	07030030N	SPRING WASHER:DIA3	1	1	X/X		17	107	J		Y			
Trimmer Unit TR5020	D455	201010		D4553209	07010030N	WASHER DIA3	1	1	X/X		17	108	J		Y			
Trimmer Unit TR5020	D455	201010		D4553211	07030040N	SPRING WASHER:DIA4	1	1	X/X		17	109	K		Y			
Trimmer Unit TR5020	D455	201010		D4553211	07010040N	WASHER:DIA4	1	1	X/X		17	110	K		Y			
Trimmer Unit TR5020	D455	201010		D4553177	03130040N	SCREW:M3X4	1	1	X/X		21	104	G		Y			
Trimmer Unit TR5020	D455	201010		D4553177	07030030N	SPRING WASHER:DIA3	1	1	X/X		21	106	G		Y			
Trimmer Unit TR5020	D455	201010		D4553129	03140080N	PHILIPS PAN HEAD SCREW - M4X8	1	1	X/X		25	106	D		Y			
Trimmer Unit TR5020	D455	201010		D4553129	07030040N	SPRING WASHER:DIA4	1	1	X/X		25	107	D		Y			
Trimmer Unit TR5020	D455	201010		D4553129	07080040N	WASHER - DIA4	1	1	X/X		25	108	D		Y			
Trimmer Unit TR5020	D455	201010		D4553204	03140250N	PAN HEAD SCREW:M4X25	1	1	X/X		27	104	I		Y			
Trimmer Unit TR5020	D455	201010		D4553204	07030040N	SPRING WASHER:DIA4	1	1	X/X		27	108	I		Y			
Trimmer Unit TR5020	D455	201010		D4553178	03140100N	PAN HEAD SCREW:M4X10	1	1	X/X		33	104	H		Y			
Trimmer Unit TR5020	D455	201010		D4553178	07030040N	SPRING WASHER:DIA4	1	1	X/X		33	106	H		Y			
Trimmer Unit TR5020	D455	201010		D4553178	07080040N	WASHER - DIA4	1	1	X/X		33	108	H		Y			
Trimmer Unit TR5020	D455	201010		D4553128	03140060N	SCREW - M4X6	1	1	X/X		35	103	C		Y			
Trimmer Unit TR5020	D455	201010		D4553128	07030040N	SPRING WASHER:DIA4	1	1	X/X		35	104	C		Y			
Trimmer Unit TR5020	D455	201010		D4553127	07030030N	SPRING WASHER:DIA3	1	1	X/X		5	106						
											25	104	B		Y			
Trimmer Unit TR5020	D455	201010		D4553127	07010030N	WASHER DIA3	1	1	X/X		5	107			Y			
											25	105	B					
Trimmer Unit TR5020	D455	201010		D4553127	03130080N	PAN HEAD SCREW:M3X8	1	1	X/X		5	108			Y			
											25	103	B					
Trimmer Unit TR5020	D455	201010		D4553137	03140080N	PHILIPS PAN HEAD SCREW - M4X8	1	1	X/X		5	109						
											25	106						
Trimmer Unit TR5020	D455	201010		D4553137	07030040N	SPRING WASHER:DIA4	1	1	X/X		33	105	E		Y			
											5	110						
Trimmer Unit TR5020	D455	201010		D4553137	07030040N	SPRING WASHER:DIA4	1	1	X/X		25	107						
											33	106	E		Y			
Trimmer Unit TR5020	D455	201010		D4553137	07010040N	WASHER:DIA4	1	1	X/X		5	111						
											25	109						
Trimmer Unit TR5020	D455	201010		D4553137	07010040N	WASHER:DIA4	1	1	X/X		33	107	E		Y			
Trimmer Unit TR5020	D455	201010									5	105						
											9	107						
											11	102						
											15	106						
											17	106						
											27	105						
Trimmer Unit TR5020	D455	201010		D4553126	03130060N	SCREW - M3X6	1	1	X/X		31	104	A		Y			
Trimmer Unit TR5020	D455	201010									5	106						
											9	108						
											11	103						
											15	107						
											17	107						
											27	106						
Trimmer Unit TR5020	D455	201010		D4553126	07030030N	SPRING WASHER:DIA3	1	1	X/X		31	105	A		Y			
Trimmer Unit TR5020	D455	201010									5	107						
											9	109						
											11	104						
											15	108						
											17	108						
											27	107						
Trimmer Unit TR5020	D455	201010		D4553126	07010030N	WASHER DIA3	1	1	X/X		31	106	A		Y			
Trimmer Unit TR5020	D455	201010									9	107						
											15	106						
											17	106						
											21	105						
											27	105						
											31	104						
Trimmer Unit TR5020	D455	201010		D4553153	03130060N	SCREW - M3X6	1	1	X/X		35	105	F		Y			
Trimmer Unit TR5020	D455	201010									9	108						
											15	107						
											17	107						
											21	106						
											27	106						
											31	105						
Trimmer Unit TR5020	D455	201010		D4553153	07030030N	SPRING WASHER:DIA3	1	1	X/X		35	106	F		Y			



Part Change Information List

Date: November 30, 2010

Model	Code	PCIL Nr.	PCIL Correctio	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
Trimmer Unit TR5020	D455	201011		D4556131	D4556137	FRAME:TRAY:YZ2-08408128	1	1	O/O		29	5			RD455002		V1002561	



Part Change Information List

Date: September 30, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Qty	New Qty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
Trimmer Unit TR5020	D455	201103			D4551350	HOLDER:SENSOR:YZ4-08407218	0	1			13	8			RD455005		V1001251	10040147
Trimmer Unit TR5020	D455	201103			D4551381	CUTTER:YZ3-08400095:ASS'Y	0	1			23	11			RD455004		V1002607	10100059
Trimmer Unit TR5020	D455	201103			D4551382	DRIVER	0	1			23	12			RD455004		V1002607	10100059



Part Change Information List

Date: December 28, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
Trimmer Unit TR5020	D455	201111		D4556136	D4556139	FRAME:TRAY:YZ3-08409502	0	1	X/O		29	6	A		RD455007		V1102765	10100727
Trimmer Unit TR5020	D455	201111			D4553225	PAN HEAD SCREW:M2X10(P3)	0	2			29	12	A		RD455007		V1102765	10100727
Trimmer Unit TR5020	D455	201111			D4556140	BRACKET:MICRO SWITCH:YZ4-09069601	0	1			29	13	A		RD455007		V1102765	10100727



Part Change Information List

Date: January 31, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
Trimmer Unit TR5020	D455	201201		D4551349	D4551383	GUIDE:MOVEABLE:YZ3-08407616	2	2	X/O		17	4			RD455007		V1102765	10100727
Trimmer Unit TR5020	D455	201201		D4553203	D4551384	FLAT CONVEYER BELT:B-2H40WX525L	2	2	X/O		27	1			RD455006		V1102766	10101184



Part Change Information List

Date: December 26, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
TRIMMER UNIT TR5020	D455	201307		D4555147		MOTOR CONTROL:YZ4-08145102:ASSY	1	0	X/O		33	4					V0901480	



Part Change Information List

Date: July 31, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Trimmer Unit TR5020	D455	201407			D4551268	SHAFT:YZ3-08407001	0	1			27	22			Y		V1400946	



Part Change Information List

Date: May 8, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Trimmer Unit TR5020	D455	201504		11500373	11500438	POWER SUPPLY CODE:AC125V:15A:NA	1	1	O/O	N	3	102					V1500997	15031308



Part Change Information List

Date: April 28, 2016

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Trimmer Unit TR5020	D455	201605			D4551278	SHAFT:ROLLER:FRONT:Z4-08407008	---	1		N	27	23			Y		V1601387	
Trimmer Unit TR5020	D455	201605			D4551366	FRAME:TRAY:YZ2-08408122	---	1		N	30	20			Y		V1503414	15110918