

Paper Feed Unit TK1230
(M407)
Parts Catalog

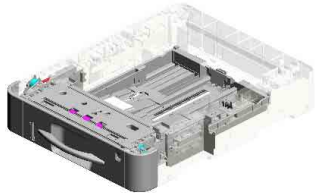
Parts change information sample

 **Add**

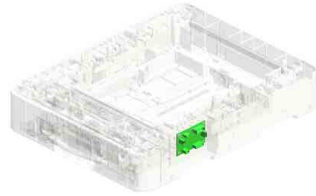
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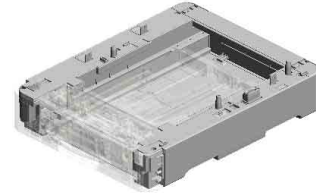
Unit All



U001
PAPER FEED



U002
ELECTRICAL



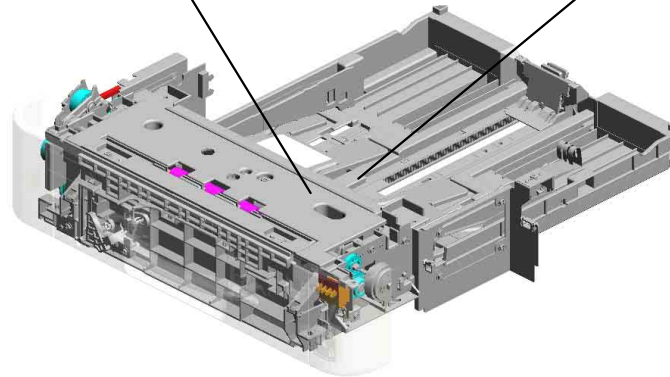
U003
MAIN FRAME

U001.PAPER FEED

U001_S002
M4072650
PAPER FEED UNIT:ASS'Y



U001_S001
M4072550
PAPER TRAY:ASS'Y

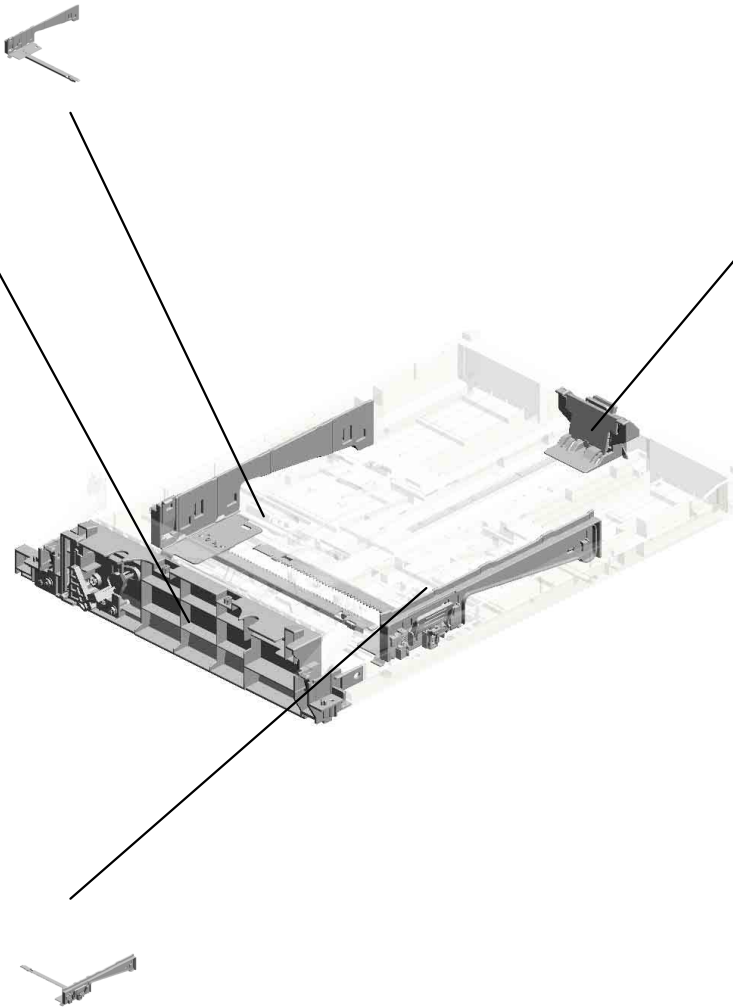


U001_S001.PAPER TRAY:ASS'Y

U001_S001_S003
M4072860
SIDE FENCE:LEFT:ASS'Y

U001_S001_S004
M4072580
PAPER TRAY:FRONT:250TY
PE:ASS'Y

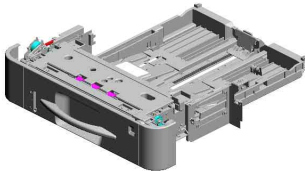
U001_S001_S001
M4052616
END FENCE:ASS'Y



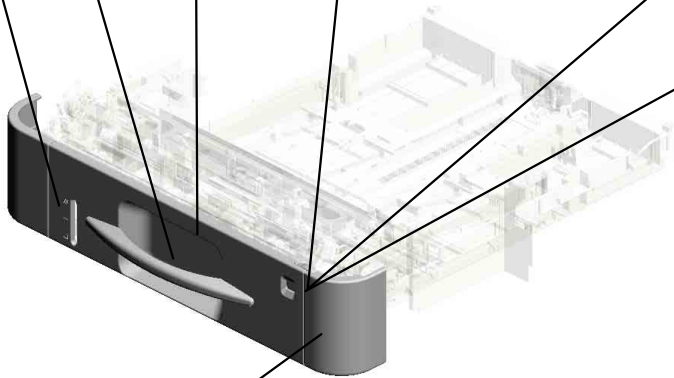
U001_S001_S002
M4072850
SIDE FENCE:RIGHT:ASS'Y

U001
PAPER FEED

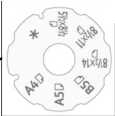
73.M4082529 59.M4072530 38.M4062515
GRIP:COVER:FRO COVER:FRONT:PA STOPPER:DIAL
NT PER TRAY



3.04583010N
(x5)
HEXAGON HEAD T
APPING SCREW:3
X10



70.M4082514
DIAL:PAPER SIZE
SENSOR



72.M4082527
DECAL:DIAL:PAPE
R SIZE SENSOR



39.M4062516
LEVER:DIAL:PAPE
R SIZE SENSOR

U001_S001 PAPER TRAY:ASS'Y

47.M4062630
FRICTION PAD:AD
HESION

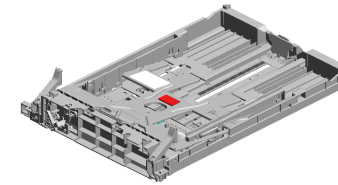
71.M4082522
COIL SPRING:SEP
ARATION

44.M4062626
SHEET:HOLDER:A
UXILIARY

27.GF013001
BOTTOM PLATE P
AD

68.M4081451
LABEL:PAPER TRA
Y:OPERATE

60.M4072550
PAPER TRAY:ASS'
Y

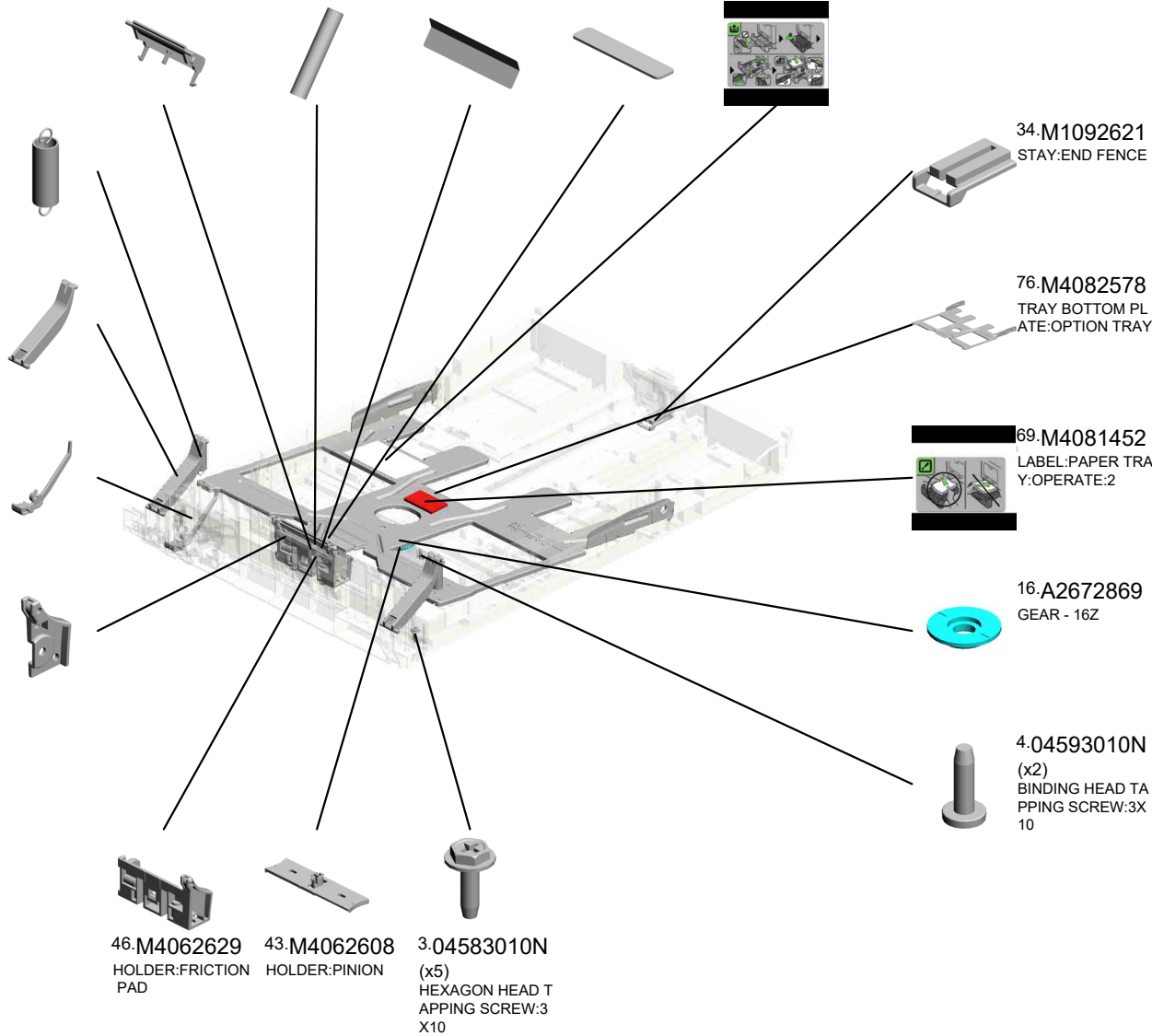


62.M4072603
(x2)
TENSION SPRING:
PAPER FEED PRE
SSURE

23.G0963071
(x2)
PAPER TRAY ARM

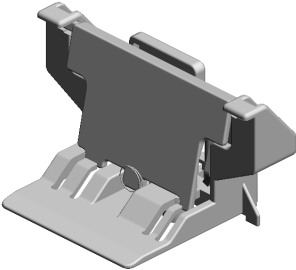
63.M4072606
LEVER:PAPER VO
LUME SENSOR

45.M4062628
COVER:FRICTION
PAD

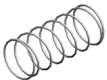


U001_S001_S001
END FENCE:ASS'Y

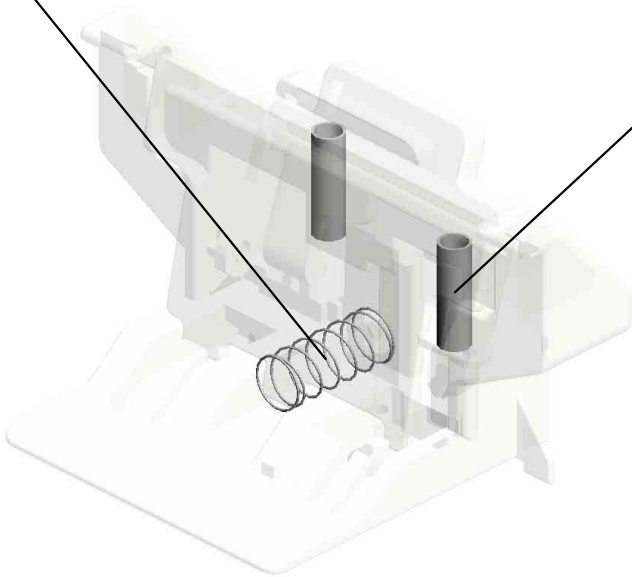
26.GA063084
COMPRESSION SP
RING:AUXILIARY:S
IDE FENCE



36.M4052616
END FENCE:ASS'Y

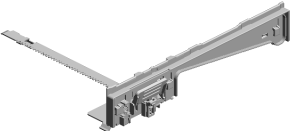
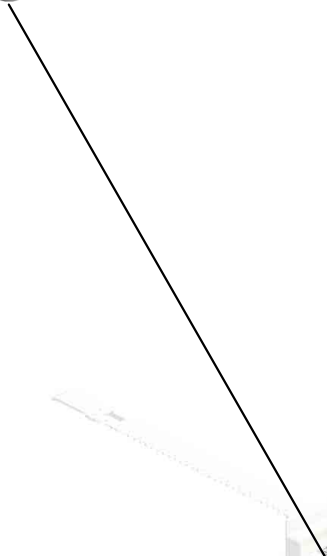


32.M0752610
(x2)
COMPRESSION SP
RING:LOCK:SIDE F
ENCE



U001_S001_S002
SIDE FENCE:RIGHT:ASS'Y

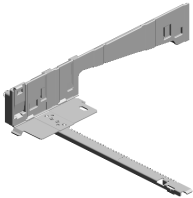
32.M0752610
(x2)
COMPRESSION SP
RING:LOCK:SIDE F
ENCE



66.M4072850
SIDE FENCE:RIGH
T:ASS'Y

U001_S001_S003
SIDE FENCE:LEFT:ASS'Y

26.GA063084
COMPRESSION SP
RING:AUXILIARY:S
IDE FENCE

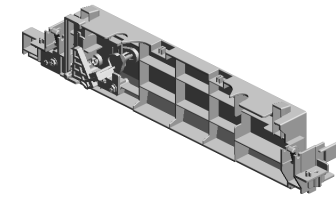
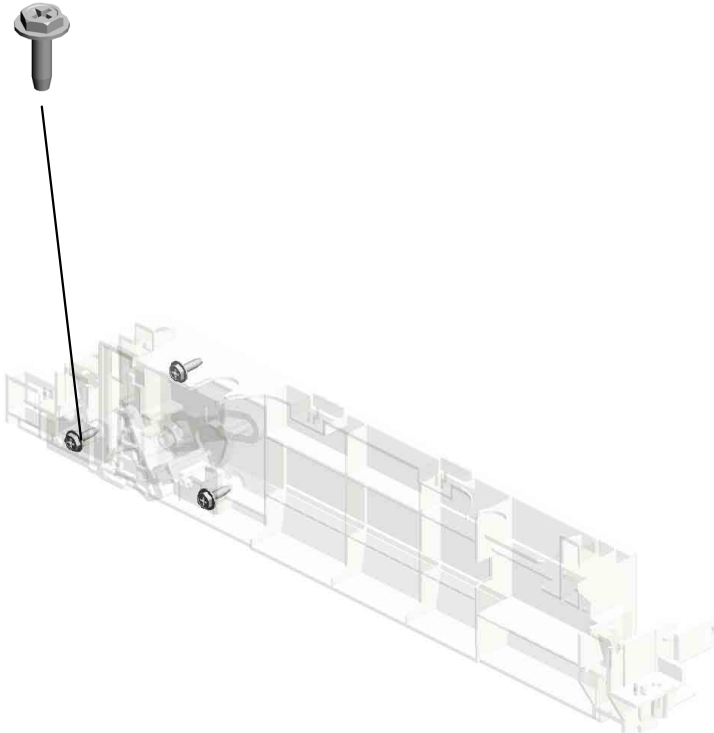


67.M4072860
SIDE FENCE:LEFT:
ASS'Y

U001_S001_S004
PAPER TRAY:FRONT:250TYPE:ASS'Y

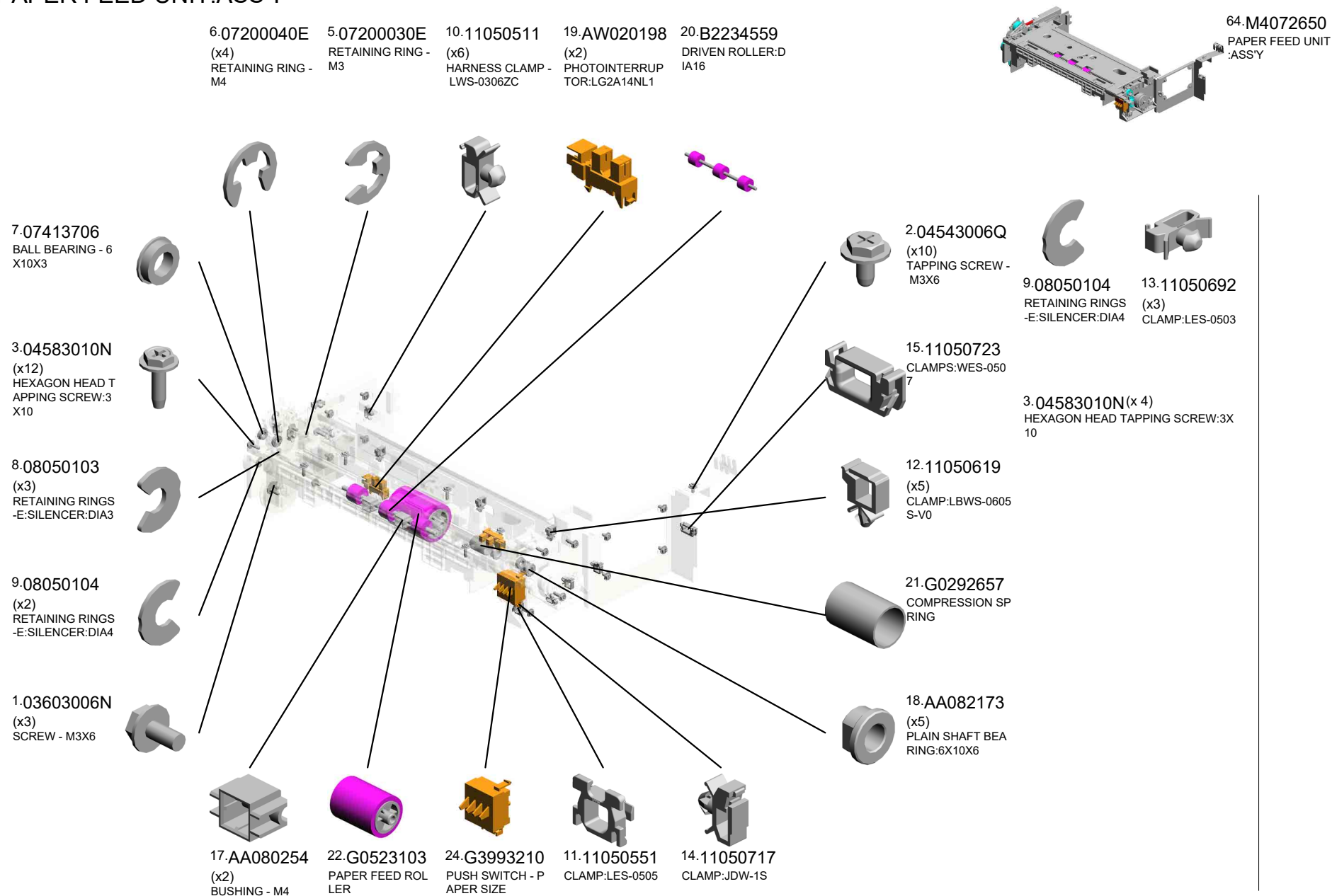
3.04583010N

(x3)
HEXAGON HEAD T
APPING SCREW:3
X10

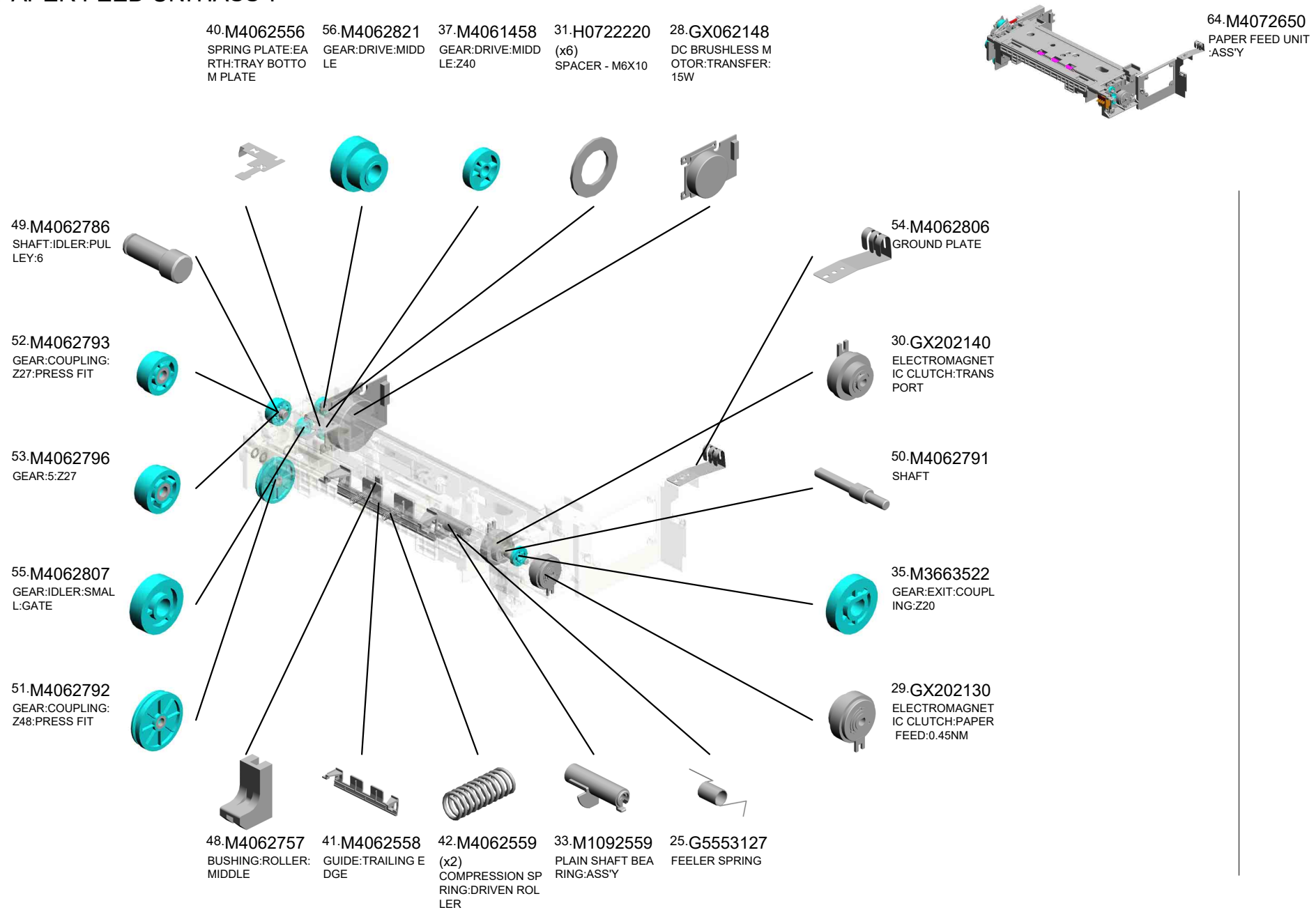


61.M4072580
PAPER TRAY:FRO
NT:250TYPE:ASS'Y

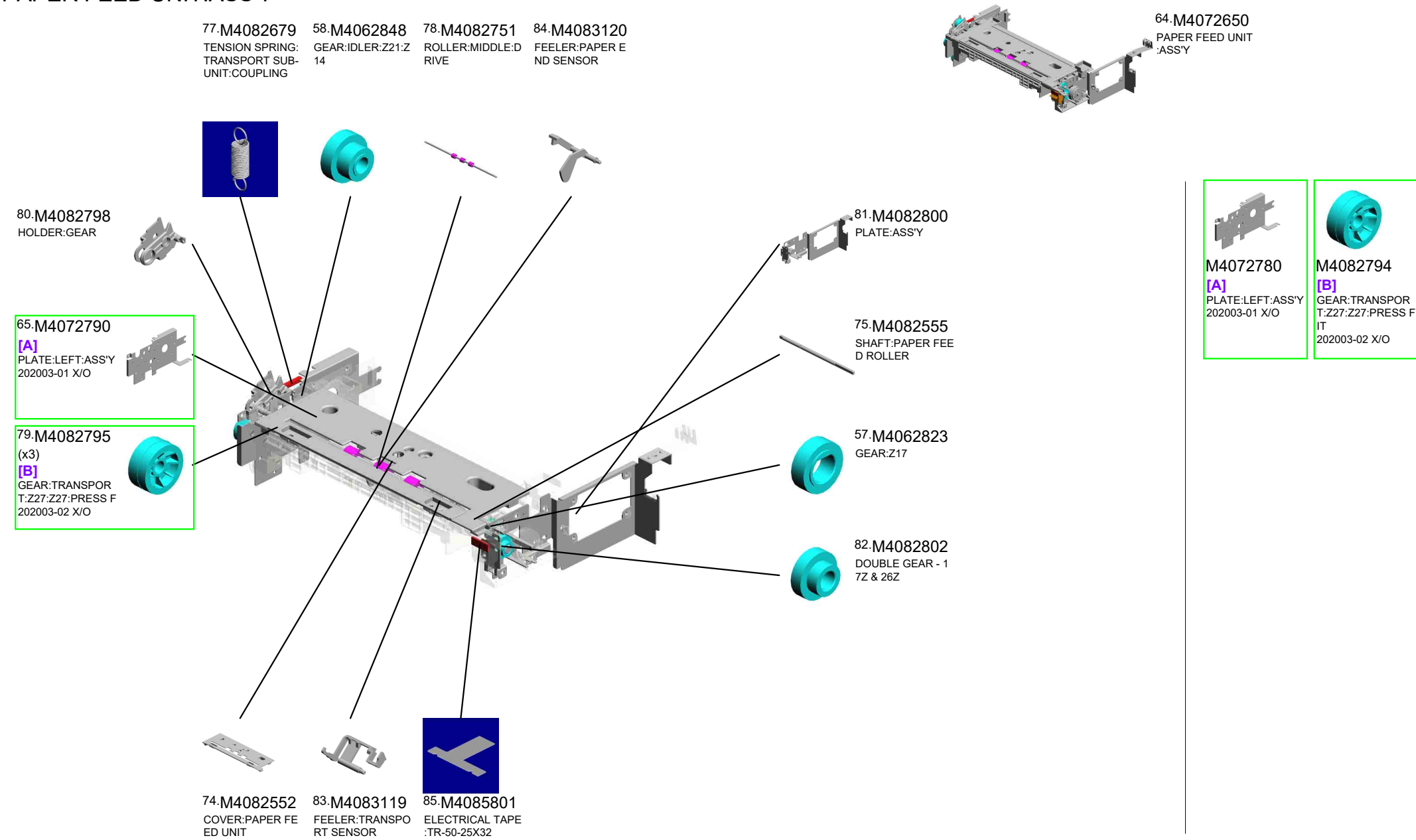
U001_S002 PAPER FEED UNIT:ASS'Y

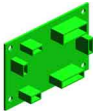
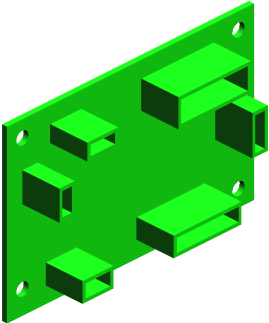
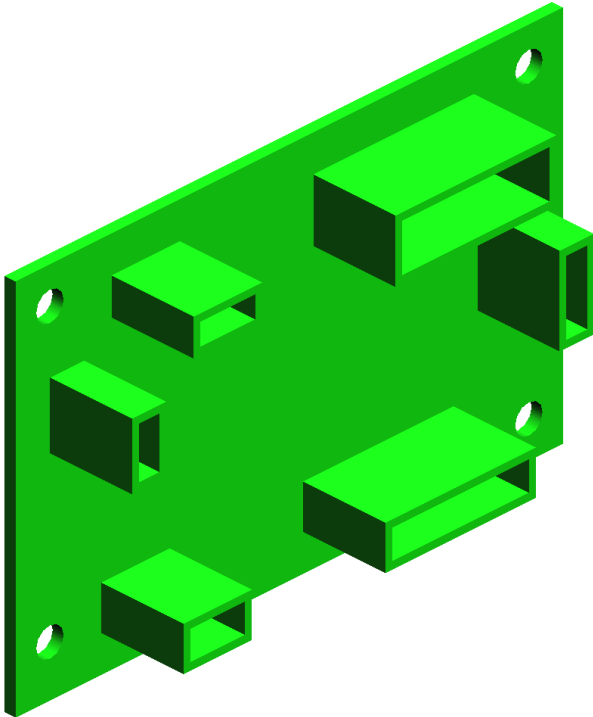


U001_S002 PAPER FEED UNIT:ASS'Y



U001_S002
PAPER FEED UNIT:ASS'Y





3.M4065101
PCB:MAIN CONTR
OL:ASS'Y

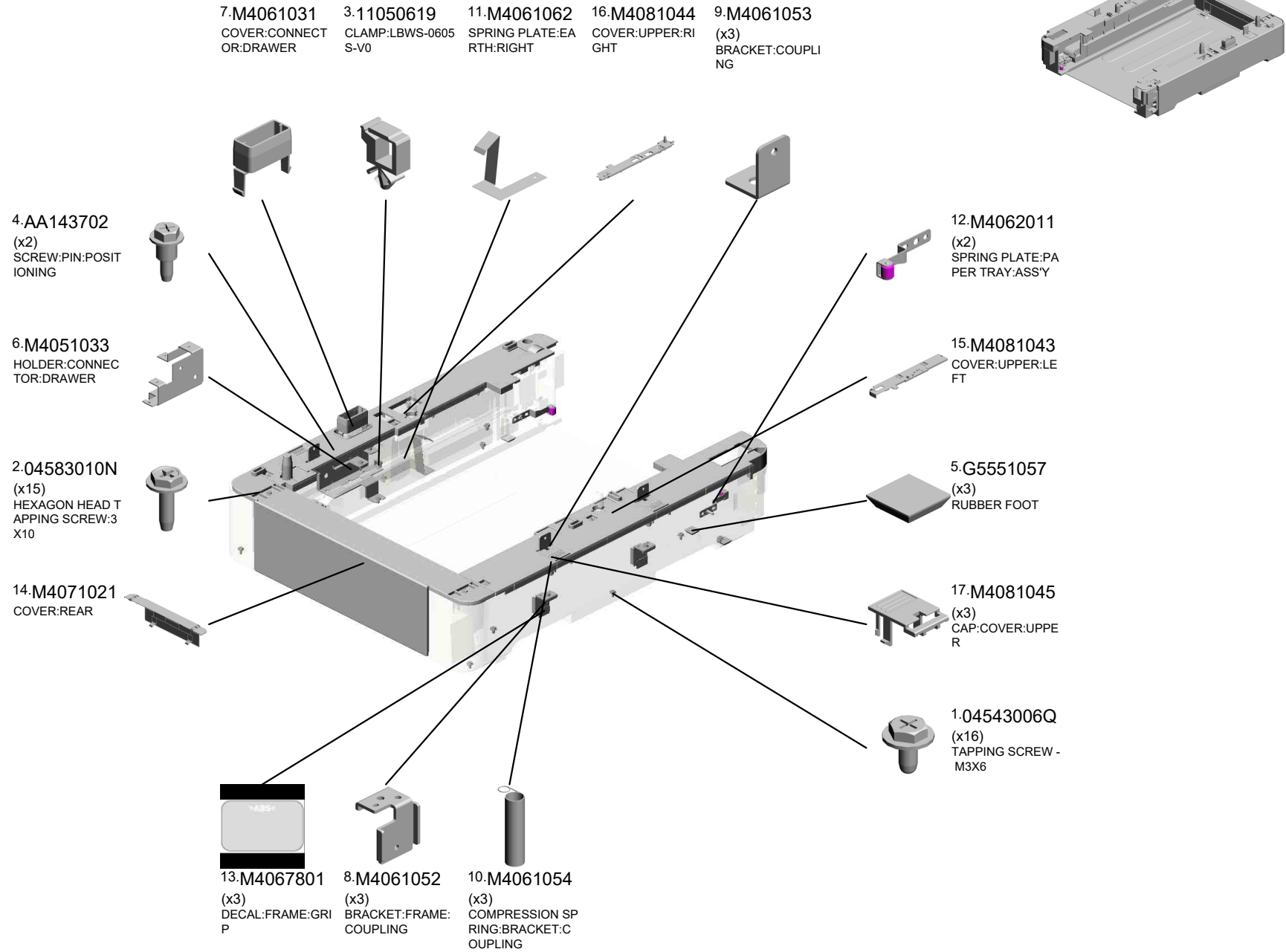


1.16072240
FERRITE CORE:K3
T 16.00X8.00X10.0
0



2.16072536
FERRITE CORE:G
RFC-6

U003 MAIN FRAME



Exclusive Parts

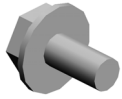
Number	Part Name	Group	ID
A2672869	GEAR - 16Z	U001_S001	16
AA080254	BUSHING - M4	U001_S002	17
AA082173	PLAIN SHAFT BEARING:6X10X6	U001_S002	18
AA143702	SCREW:PIN:POSITIONING	U003	4
AW020198	PHOTOINTERRUPTOR:LG2A14NL1	U001_S002	19
B2234559	DRIVEN ROLLER:DIA16	U001_S002	20
G0292657	COMPRESSION SPRING	U001_S002	21
G0523103	PAPER FEED ROLLER	U001_S002	22
G0963071	PAPER TRAY ARM	U001_S001	23
G3993210	PUSH SWITCH - PAPER SIZE	U001_S002	24
G5551057	RUBBER FOOT	U003	5
G5553127	FEELER SPRING	U001_S002	25
GA063084	COMPRESSION SPRING:AUXILIARY:SIDE FENCE	U001_S001_S001	26
		U001_S001_S003	26
GF013001	BOTTOM PLATE PAD	U001_S001	27
GX062148	DC BRUSHLESS MOTOR:TRANSFER:15W	U001_S002	28
GX202130	ELECTROMAGNETIC CLUTCH:PAPER FEED:0.45NM	U001_S002	29
GX202140	ELECTROMAGNETIC CLUTCH:TRANSPORT	U001_S002	30
H0722220	SPACER - M6X10	U001_S002	31
M0752610	COMPRESSION SPRING:LOCK:SIDE FENCE	U001_S001_S001	32
		U001_S001_S002	32
M1092559	PLAIN SHAFT BEARING:ASS'Y	U001_S002	33
M1092621	STAY:END FENCE	U001_S001	34
M3663522	GEAR:EXIT:COUPLING:Z20	U001_S002	35
M4051033	HOLDER:CONNECTOR:DRAWER	U003	6
M4052616	END FENCE:ASS'Y	U001_S001_S001	36
M4061031	COVER:CONNECTOR:DRAWER	U003	7
M4061052	BRACKET:FRAME:COUPLING	U003	8
M4061053	BRACKET:COUPLING	U003	9
M4061054	COMPRESSION SPRING:BRACKET:COUPLING	U003	10
M4061062	SPRING PLATE:EARTH:RIGHT	U003	11
M4061458	GEAR:DRIVE:MIDDLE:Z40	U001_S002	37
M4062011	SPRING PLATE:PAPER TRAY:ASS'	U003	12

Number	Part Name	Group	ID
	Y		
M4062515	STOPPER:DIAL	U001	38
M4062516	LEVER:DIAL:PAPER SIZE SENSOR	U001	39
M4062556	SPRING PLATE:EARTH:TRAY BOTTOM PLATE	U001_S002	40
M4062558	GUIDE:TRAILING EDGE	U001_S002	41
M4062559	COMPRESSION SPRING:DRIVEN ROLLER	U001_S002	42
M4062608	HOLDER:PINION	U001_S001	43
M4062626	SHEET:HOLDER:AUXILIARY	U001_S001	44
M4062628	COVER:FRICTION PAD	U001_S001	45
M4062629	HOLDER:FRICTION PAD	U001_S001	46
M4062630	FRICTION PAD:ADHESION	U001_S001	47
M4062757	BUSHING:ROLLER:MIDDLE	U001_S002	48
M4062786	SHAFT:IDLER:PULLEY:6	U001_S002	49
M4062791	SHAFT	U001_S002	50
M4062792	GEAR:COUPLING:Z48:PRESS FIT	U001_S002	51
M4062793	GEAR:COUPLING:Z27:PRESS FIT	U001_S002	52
M4062796	GEAR:5:Z27	U001_S002	53
M4062806	GROUND PLATE	U001_S002	54
M4062807	GEAR:IDLER:SMALL:GATE	U001_S002	55
M4062821	GEAR:DRIVE:MIDDLE	U001_S002	56
M4062823	GEAR:Z17	U001_S002	57
M4062848	GEAR:IDLER:Z21:Z14	U001_S002	58
M4065101	PCB:MAIN CONTROL:ASS'Y	U002	3
M4067801	DECAL:FRAME:GRIP	U003	13
M4071021	COVER:REAR	U003	14
M4072530	COVER:FRONT:PAPER TRAY	U001	59
M4072550	PAPER TRAY:ASS'Y	U001_S001	60
M4072580	PAPER TRAY:FRONT:250TYPE:ASS'Y	U001_S001_S004	61
M4072603	TENSION SPRING:PAPER FEED PRESSURE	U001_S001	62
M4072606	LEVER:PAPER VOLUME SENSOR	U001_S001	63
M4072650	PAPER FEED UNIT:ASS'Y	U001_S002	64
M4072790	PLATE:LEFT:ASS'Y	U001_S002	65
M4072850	SIDE FENCE:RIGHT:ASS'Y	U001_S001_S002	66
M4072860	SIDE FENCE:LEFT:ASS'Y	U001_S001_S003	67

Exclusive Parts

Number	Part Name	Group	ID
M4081043	COVER:UPPER:LEFT	U003	15
M4081044	COVER:UPPER:RIGHT	U003	16
M4081045	CAP:COVER:UPPER	U003	17
M4081451	LABEL:PAPER TRAY:OPERATE	U001_S001	68
M4081452	LABEL:PAPER TRAY:OPERATE:2	U001_S001	69
M4082514	DIAL:PAPER SIZE SENSOR	U001	70
M4082522	COIL SPRING:SEPARATION	U001_S001	71
M4082527	DECAL:DIAL:PAPER SIZE SENSOR	U001	72
M4082529	GRIP:COVER:FRONT	U001	73
M4082552	COVER:PAPER FEED UNIT	U001_S002	74
M4082555	SHAFT:PAPER FEED ROLLER	U001_S002	75
M4082578	TRAY BOTTOM PLATE:OPTION TRAY	U001_S001	76
M4082679	TENSION SPRING:TRANSPORT SUB-UNIT:COUPLING	U001_S002	77
M4082751	ROLLER:MIDDLE:DRIVE	U001_S002	78
M4082795	GEAR:TRANSPORT:Z27:Z27:PRESS FIT	U001_S002	79
M4082798	HOLDER:GEAR	U001_S002	80
M4082800	PLATE:ASS'Y	U001_S002	81
M4082802	DOUBLE GEAR - 17Z & 26Z	U001_S002	82
M4083119	FEELER:TRANSPORT SENSOR	U001_S002	83
M4083120	FEELER:PAPER END SENSOR	U001_S002	84
M4085801	ELECTRICAL TAPE:TR-50-25X32	U001_S002	85

Standard Parts



03603006N
SCREW - M3X6



04543006Q
TAPPING SCREW - M3X6



04583010N
HEXAGON HEAD TAPPING SCREW:3X10



04593010N
BINDING HEAD TAPPING SCREW:3X10



07200030E
RETAINING RING - M3



07200040E
RETAINING RING - M4



07413706
BALL BEARING - 6X10X3



08050103
RETAINING RINGS-E:SILENCER:DIA3



08050104
RETAINING RINGS-E:SILENCER:DIA4



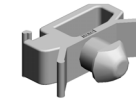
11050511
HARNESS CLAMP - LWS-0306ZC



11050551
CLAMP:LES-0505



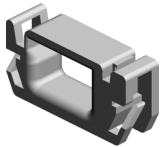
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CLAMP:LBWS-0605S-V0



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CLAMP:LES-0503



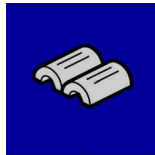
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CLAMP:JDW-1S



11050723
CLAMPS:WES-0507



16072240
FERRITE CORE:K3 T 16.00X8.00X10.00



16072536
FERRITE CORE:GRFC-6

PM Part List

Number	Part Name	Num	Group	ID
M4062630	FRICTION PAD:ADHESION	1	U001_S001	47

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
202003-01	2003 Modification	-	M4072780	PLATE:LEFT:ASS 'Y	M4072790	PLATE:LEFT:ASS 'Y	U001_S002	65	1	X/O			
202003-02	2003 Modification	-	M4082794	GEAR:TRANSPOR T:Z27:Z27:PRE SS FIT	M4082795	GEAR:TRANSPOR T:Z27:Z27:PRE SS FIT	U001_S002	79	3	X/O			

