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## Technical Bulletin

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Model: Cattleya 2		Date: 26-Feb-01			No.: RB023001	
Subject: Main ROM upgrade for Cattleya2				Prepared by: H. Matsui		
From: Technical Services Dept., GTS Division						
Classification:	Troubleshooting	☐ Part information		tion	Action	required
	☐ Mechanical	☐ Electric	al		] Servic	e manual revision
	☐ Paper path	☐ Transmit/receive		eive	☐ Retrofit information	
	☐ Other ( )					

### **Symptom**

Paper jams with the sorter stapler jogging function can occur under the following conditions:

- 1. When ST33 (20 bin S/S) is used with Cattleya 2 (B023). NOTE: If it is used for Cattleya 1(A257/A269), this will not occur.
- 2. When LT (11"X8 1/2") sideways is used when making 2 or more copies of an original.

#### Cause

The S/S main ROM software cannot compensate for the higher copy speed of Cattleya 2. The timing of the jogger function and paper feeding does not match that of Cattleya 2.

### Solution

When installing the ST33 on Cattleya 2, replace the S/S main ROM with ver "G" or newer. The ROM version of the S/S main board can be viewed with copier SP7-801-005. The last digit (for example G) indicates the ROM version. Version G can also be used for Cattleya1. The part number of this new main ROM is A8315111.



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Program upgrade in mass production

The main ROM upgrade (ver G) has been applied from the first January 2001 production run for each S/S. The cut-in serial numbers are as follows:

A831-17: H141130001 (see NOTE-1). A831-26: 3T60110001 (see NOTE-2).

A831-55: L0551XXXXXX (see NOTE-3).

### NOTE

- 1. "H14" is the prefix number. The 4th digit refers to the production year (1 = 2001). The 5th and 6th digits refer to the production month (13=January, 14=February, ......., 23=November, 24=December).
- 2. "3T6" is the prefix number. The 4th and 5th digits refer to the production month (01=January, 02=February,......,11=November, 12=December). The 6th digit refers to the production year (1 = 2001).
- 3. "L055" is the prefix number, The 5th digit refers to the production year (1 = 2001) and the 6th and 7th digits refer to the production month (01=January, 02=February,......,11=November, 12=December). Because there are currently no A831-55 models in production, there is no cut-in S/N at the moment. Please note that although the Cattleya 2 has no Lanier model at present, there are cases in which A831-55 is used with models other than Lanier.

For the A831-17 model, machines with the following S/N have already been upgraded at the factory:

H1402400031 H1402400050

H1402400054 to 57

H1402400059 to 63

H1402400068 to 69

H1402400076

H1402400090

H1402400117 to 154

### <<Service parts>>

Service parts will be changed as follows:

S/S main board: A8315100 to A8315110 interchangeability: X/O

EPROM: A8315103 to A8135111 interchangeability: X/O

NOTE: The new main board and EPROM can also be used for the S/S which is installed on the Cattleya 1.

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## S/S main ROM replacement procedure

- 1. Remove the rear cover [A] (4 screws).
- 2. Replace the main ROM [B] with ver "G" or newer. The part number of this new main ROM is A8315111.
- 3. Confirm the ROM version with copier SP7-801-005. The last digit (for example G) indicates the ROM version.



