

ST33 (A831)

This parts catalog is includes MB No. 1 to 3

ST33 (A831)

PARTS CATALOG

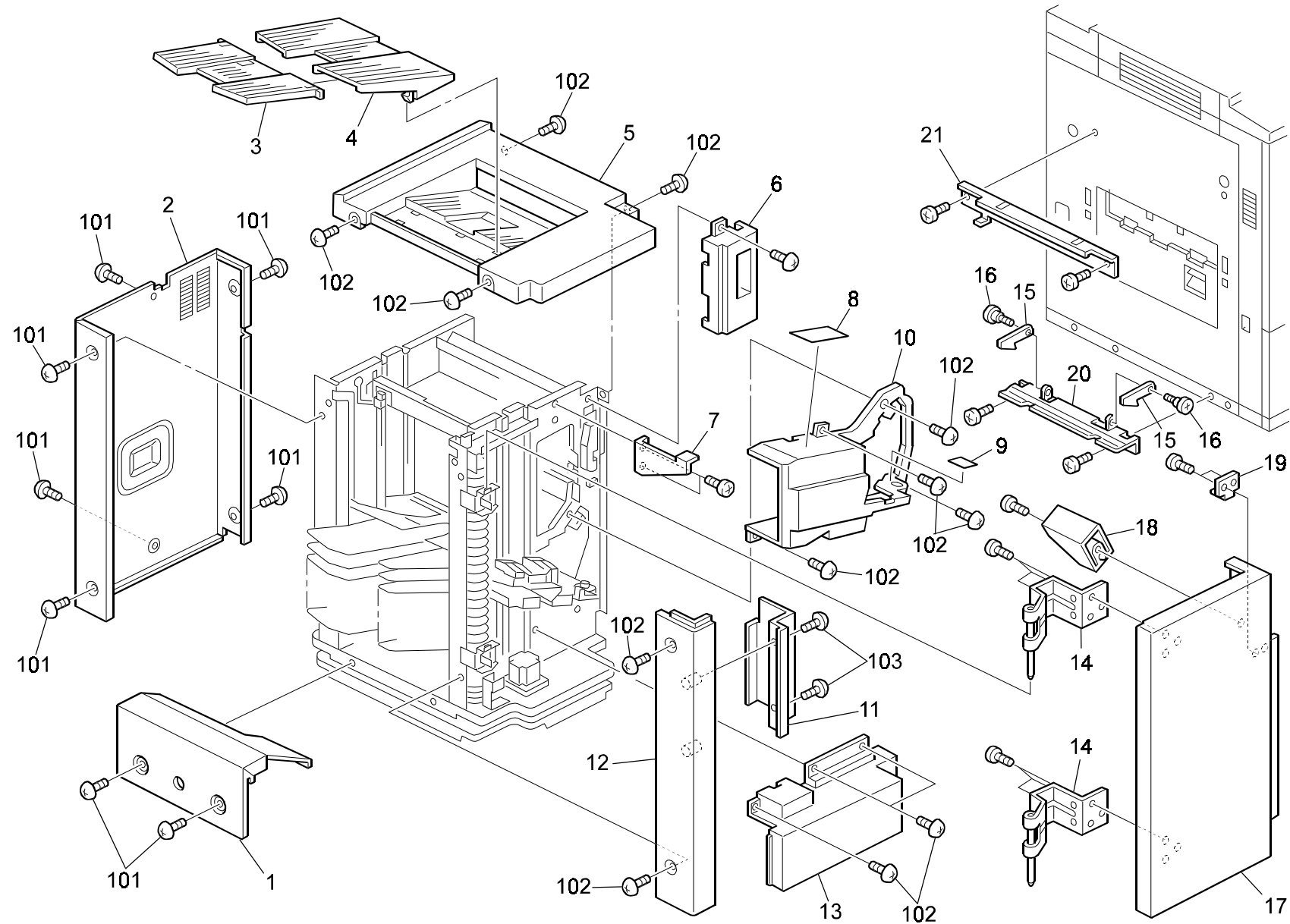
This catalog gives the numbers and names of parts on this machine.

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January ,30 ' 2001

1.EXTERIOR (A831)

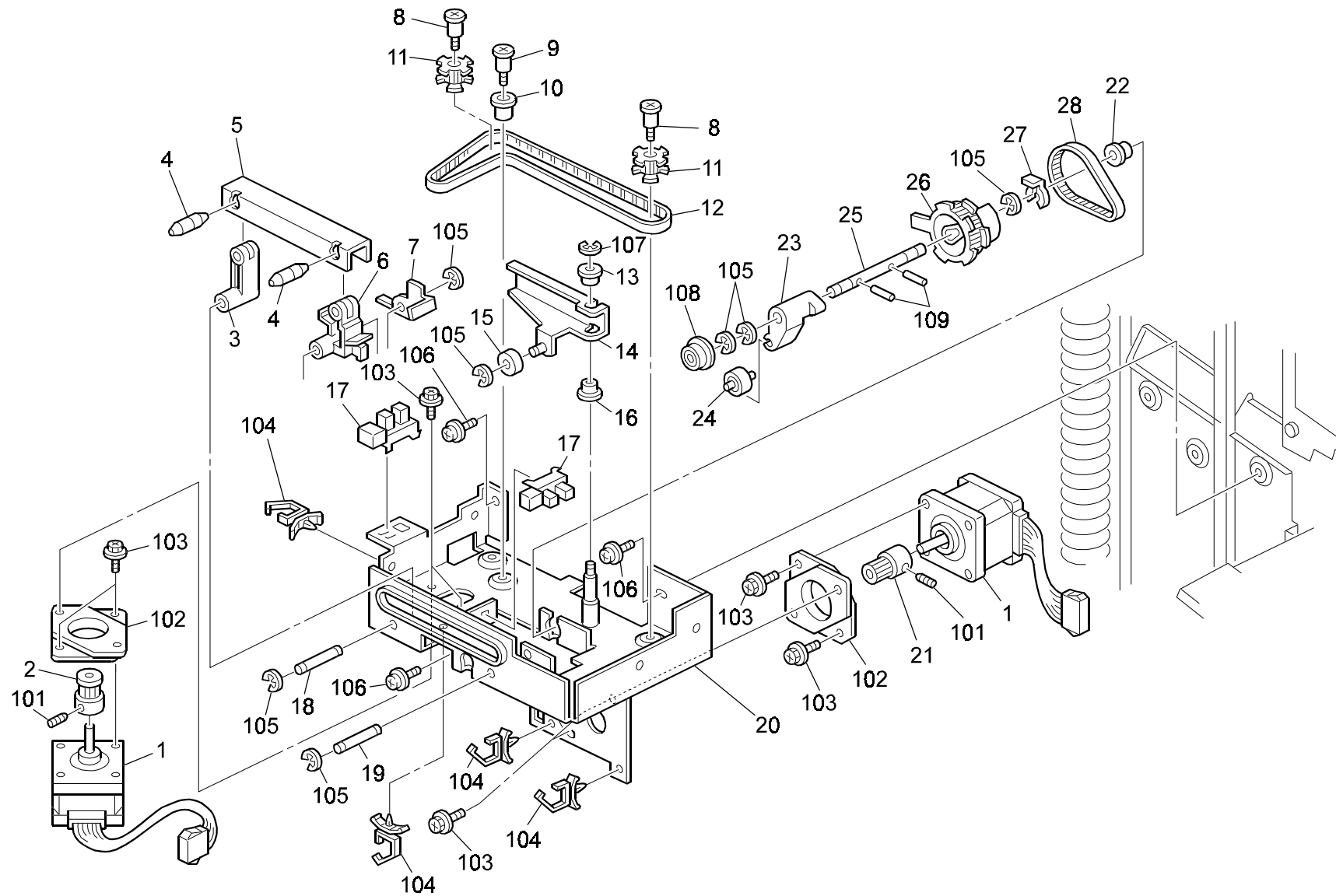


1.EXTERIOR (A831)

Index No.	Part No.	Description	Q'ty Per Assembly
1	A831 2711	Left Lower Cover	1
2	A831 2751	Rear Cover	1
3	A831 3781	Inner Proof Tray	1
4	A831 3771	Outer Proof Tray	1
5	A831 3711	Upper Cover	1
6	A831 3751	Grip Cover	1
7	A831 2684	Cover Bracket	1
8	A821 1860	Decal - Add Staple	1
9	A821 1865	Decal - R4	1
10	A831 3201	Inner Cover - Chack	1
11	A377 1631	Upper Wheel Cover	1
12	A831 3741	Front Left Cover	1
13	A831 3721	Front Lower Cover	1
14	A831 1645	Hinge Bracket	2
15	A831 2562	Joint Arm	2
16	A831 4511	Stud Screw - M4	1
17	A831 3731	Front Door	1
18	A606 1595	Small Door Cover	1
19	A377 1651	Magnet Catch Plate	1
20	A831 2561	Lower Joint Stay	1
21	A831 2504	Upper Joint Stay	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0344 0060B	Philips Truss Head Screw - M4x6	
102	0344 0080F	Philips Truss Head Screw - M4x8	
103	0452 4010B	Tapping Bind Screw - M4x10	
104	0354 0060B	Screw - M4X6	
105	0314 0060B	Philips Pan Head Screw - M4x6	
106	0344 0060F	Philips Truss Head Screw - M4x6	

2.STAPLEER SECTION 1 (A831)

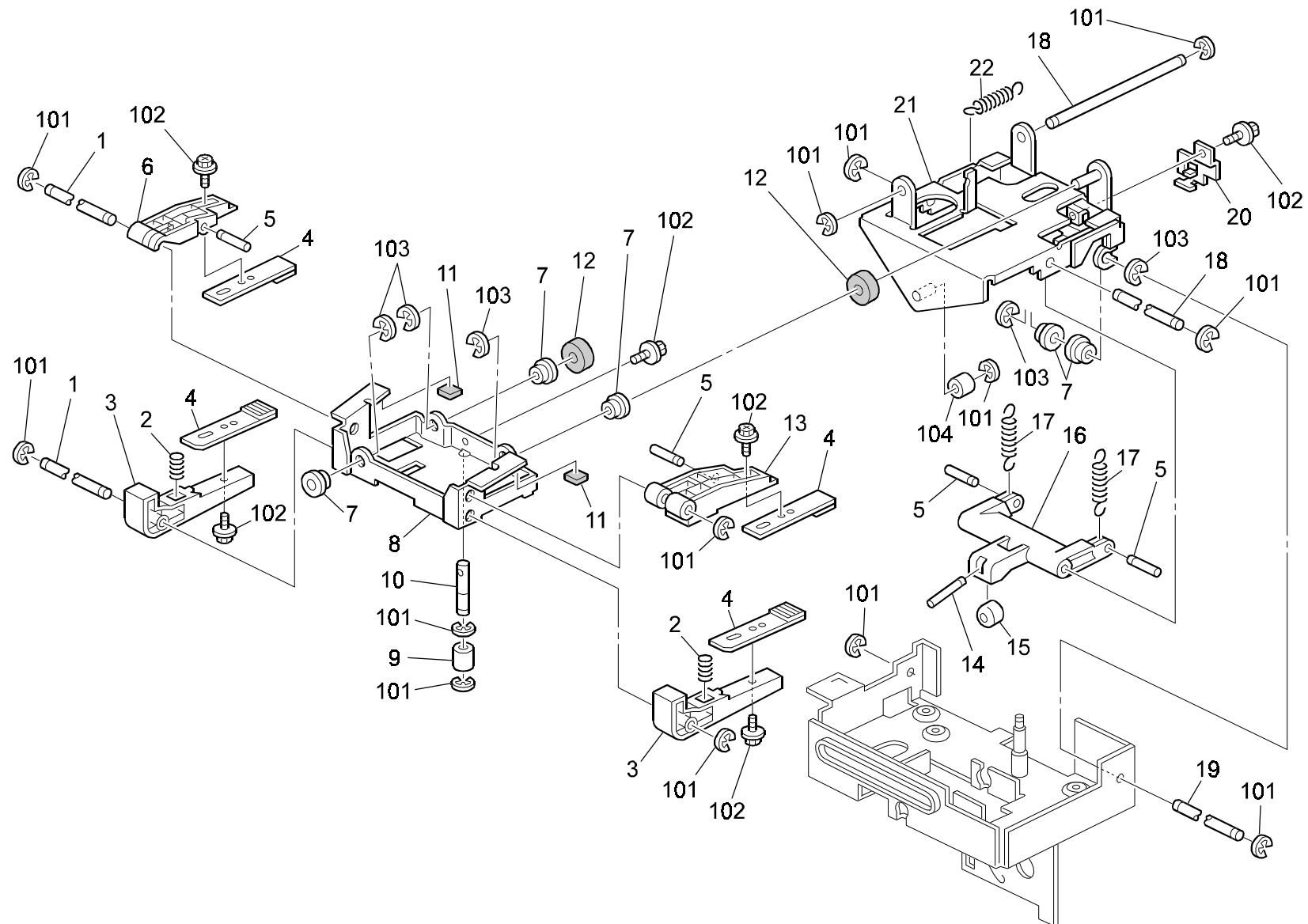


2.STAPLEER SECTION 1 (A831)

Index No.	Part No.	Description	Q'ty Per Assembly
*	A821 4400	Grip Assembly	1
1	AX05 0129	DC Stepper Motor - 7W	2
2	AB03 0216	Pulley - 15Z	1
3	A821 4543	Left Link	1
4	A821 4556	Shaft - Pressure Plate	2
5	A821 4551	Pressure Plate	1
6	A821 4541	Right Link	1
7	A821 4561	Return Lever	1
8	AA14 3314	Stepped Screw - M4x4	2
9	AA14 3444	Stepped Screw	1
10	A079 4914	Idle Roller - Gate Belt	1
11	AB03 0592	Timing Pulley	2
12	AA04 3904	Timing Belt - B40S2M376	1
13	5324 1658	Bushing- 4x8x4.5mm	1
14	A821 4571	Lever	1
15	5887 4400	Guide Roller - Driven Unit	1
16	AA08 0072	Bushing - 6x10x3	1
17	AW02 0075	Photointerruptor	2
18	A821 4547	Left Shaft - Short	1
19	A821 4546	Right Shaft - Short	1
20	A821 4511	Bracket - Gripper Fixing	1
21	AB03 0591	Timing Pulley - Drive	1
22	AA08 0071	Bushing -6x10x6	1
23	A821 4531	Pressure Lever	1
24	A499 2444	Middle Belt Roller	1
25	A821 4536	Shaft - Pressure Cam	1
26	A821 4521	Pressure Cam	1
27	5447 2681	Snap Ring	1
28	AA04 3903	Timing Belt - 186T	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0574 0040E	Hexagon Headless Set Screw - M4x4	
102	1005 0964	Cushion - Stepper Motor	
103	0451 3006B	Tapping Screw - M3x6	
104	1105 0310	Harness Clamp - LWS-1S	
105	0720 0040E	Retaining Ring - M4	
106	0951 4006B	Philips Screw With Washer - M4x6	
107	0720 0030E	Retaining Ring - M3	
108	0741 3506	Ball Bearing - 6x12x4 Mm	
109	0633 0080G	Parallel Pin - 3x8	

3.STAPLEER SECTION 2 (A831)

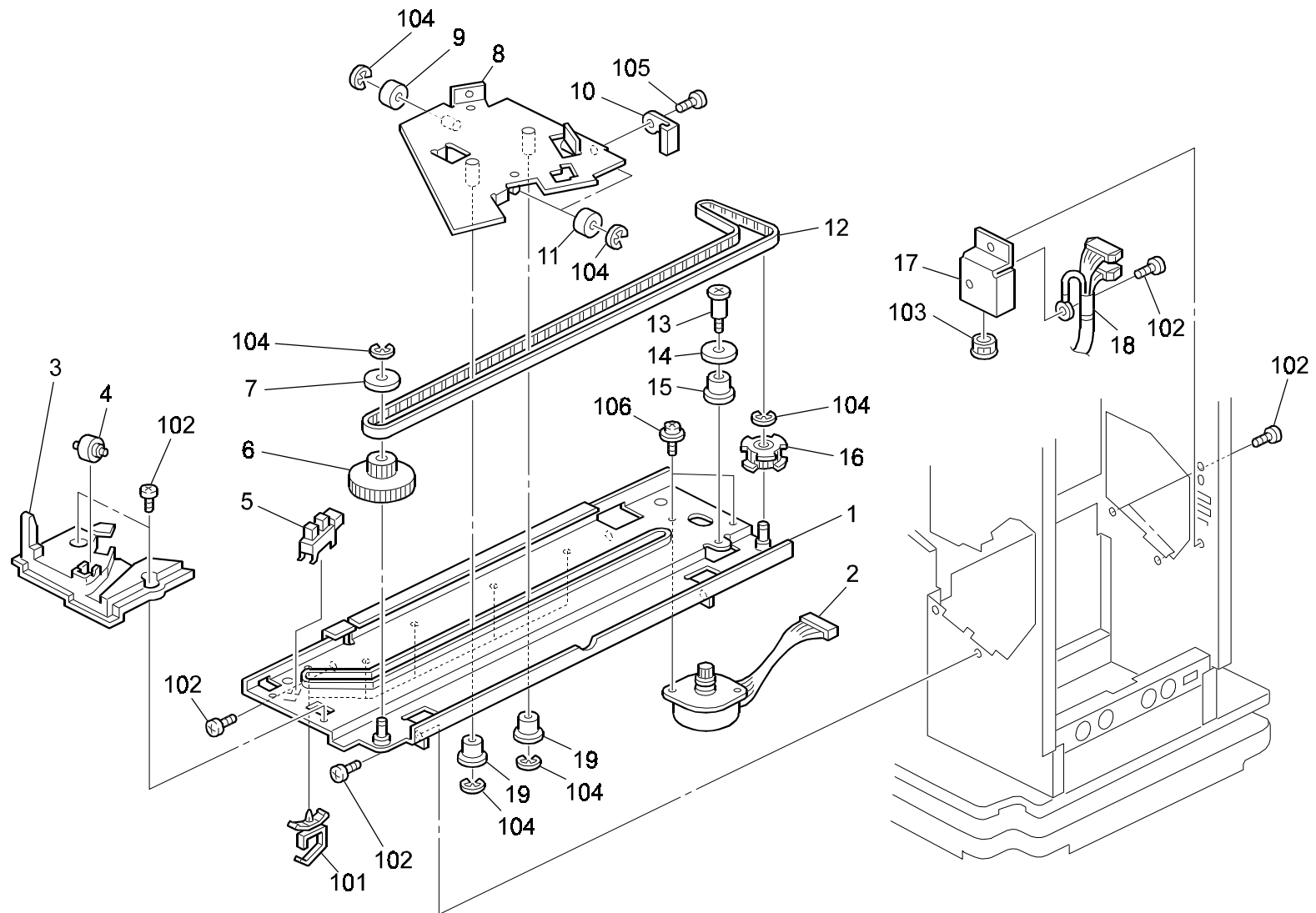


3.STAPLEER SECTION 2 (A831)

Index No.	Part No.	Description	Q'ty Per Assembly
1	A821 4441	Shaft - Gripper Arm	2
2	AA06 3528	Pressure Spring	2
3	A821 4431	Lower Arm	2
4	A821 4436	Gripper Arm	4
5	A821 4481	Pin - Pressure Spring	4
6	A821 4426	Left Upper Arm	1
7	AA08 2042	Bushing - 6x10x6.5mm	5
8	A821 4416	Gripper Bracket	1
9	A555 3231	Bin Guide Roller	1
10	A821 4446	Drive Shaft	1
11	A606 2328	Junction Gate Cushion	2
12	A377 4466	Cushion	2
13	A821 4421	Upper Right Arm	1
14	A821 4483	Pin - Roller Pressure	1
15	A821 4473	Pressure Arm Roller	1
16	A821 4471	Pressure Arm	1
17	AA06 0762	Tension Spring	2
18	A821 4486	Shaft - Gripper	2
19	A821 4581	Slide Shaft	1
20	A821 4491	Bracket - Belt Stopper	1
21	A821 4466	Gripper Middle Bracket	1
22	AA06 0547	Tension Spring	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0720 0040E	Retaining Ring - M4	
102	0451 3006B	Tapping Screw - M3x6	
103	0720 0080E	Retaining Ring - M8	
104	0805 3048	Needle Roller Bearing - 6x10x9	

4.STAPLEER SECTION 3 (A831)

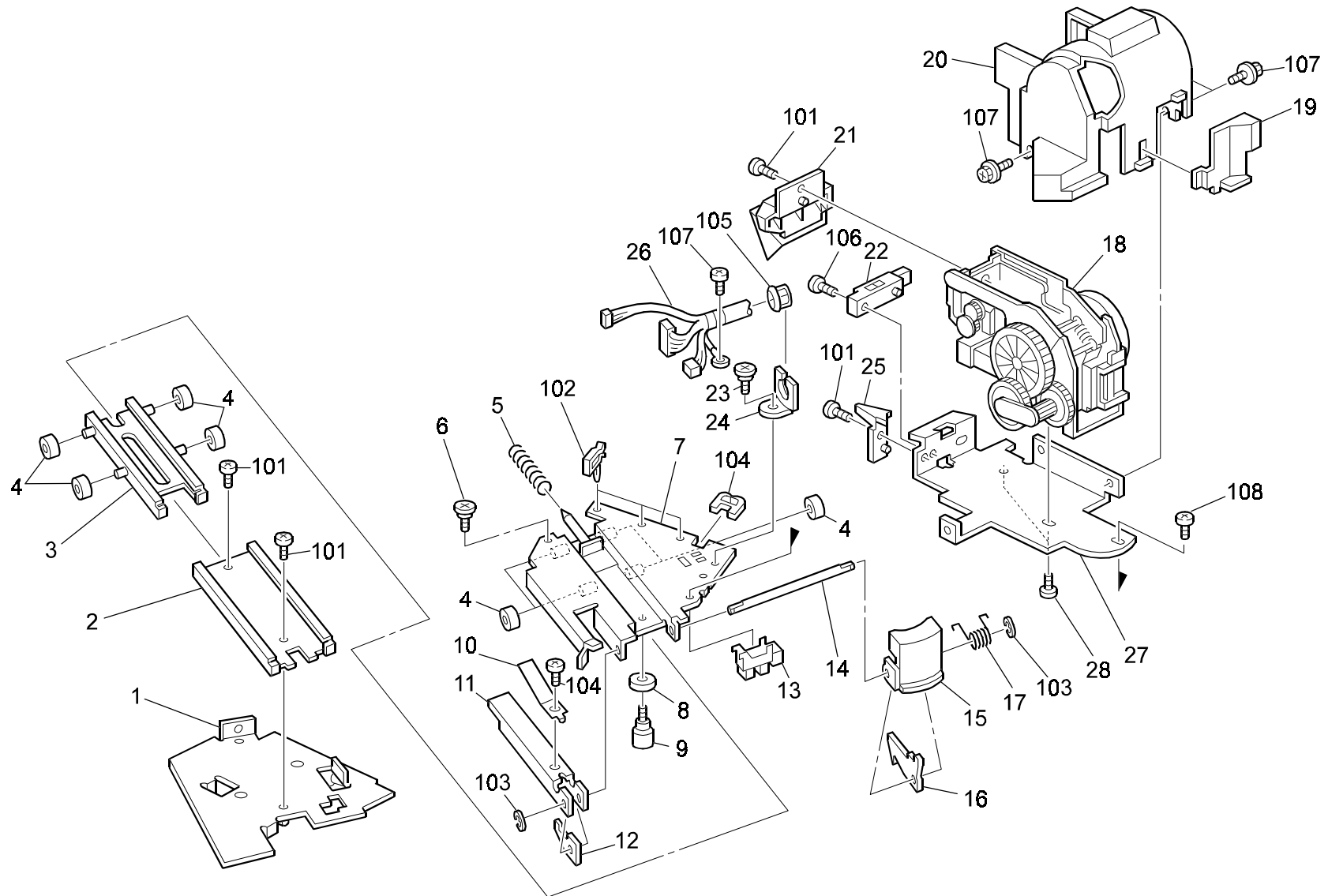


4.STAPLEER SECTION 3 (A831)

Index No.	Part No.	Description	Q'ty Per Assembly
1	A831 1201	Stapler Guide Stay	1
2	AX04 0109	DC Stepper Motor - 9W	1
3	A606 4882	Guide Plate	1
4	A499 2444	Middle Belt Roller	1
5	AW02 0075	Photointerruptor	1
6	A606 4728	Pulley - 30Z	1
7	A300 3812	Spacer - 6x22x1.5	1
8	A606 4831	Stapler Slider	1
9	A606 4837	Roller - 12	1
10	A377 4736	Timing Belt Stopper	1
11	A377 4741	Roller - M14	2
12	AA04 3357	Timing Belt - 1110P2M6	1
13	A377 4726	Stepped Screw - M4x8x14	1
14	AA13 2152	Spacer - 8x20x1	1
15	5887 4185	Idler Pulley	1
16	AB03 0394	Timing Pulley - 30Z	1
17	A664 4745	Haness Cover	1
18	A831 5230	Stapler Harness	1
19	A377 4742	Slider Guide	2
20	A831 5240	Stapler H.P Harness	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	1105 0310	Harness Clamp - LWS-1S	
102	0451 4006B	Tapping Screw - 4x6	
103	1106 0193	Bushing - 7.9mm	
104	0720 0040E	Retaining Ring - M4	
105	0354 0060B	Screw - M4X6	
106	0951 3005B	Philips Screw With Flat Washer M3x5	

5.STAPLEER SECTION 4 (A831)

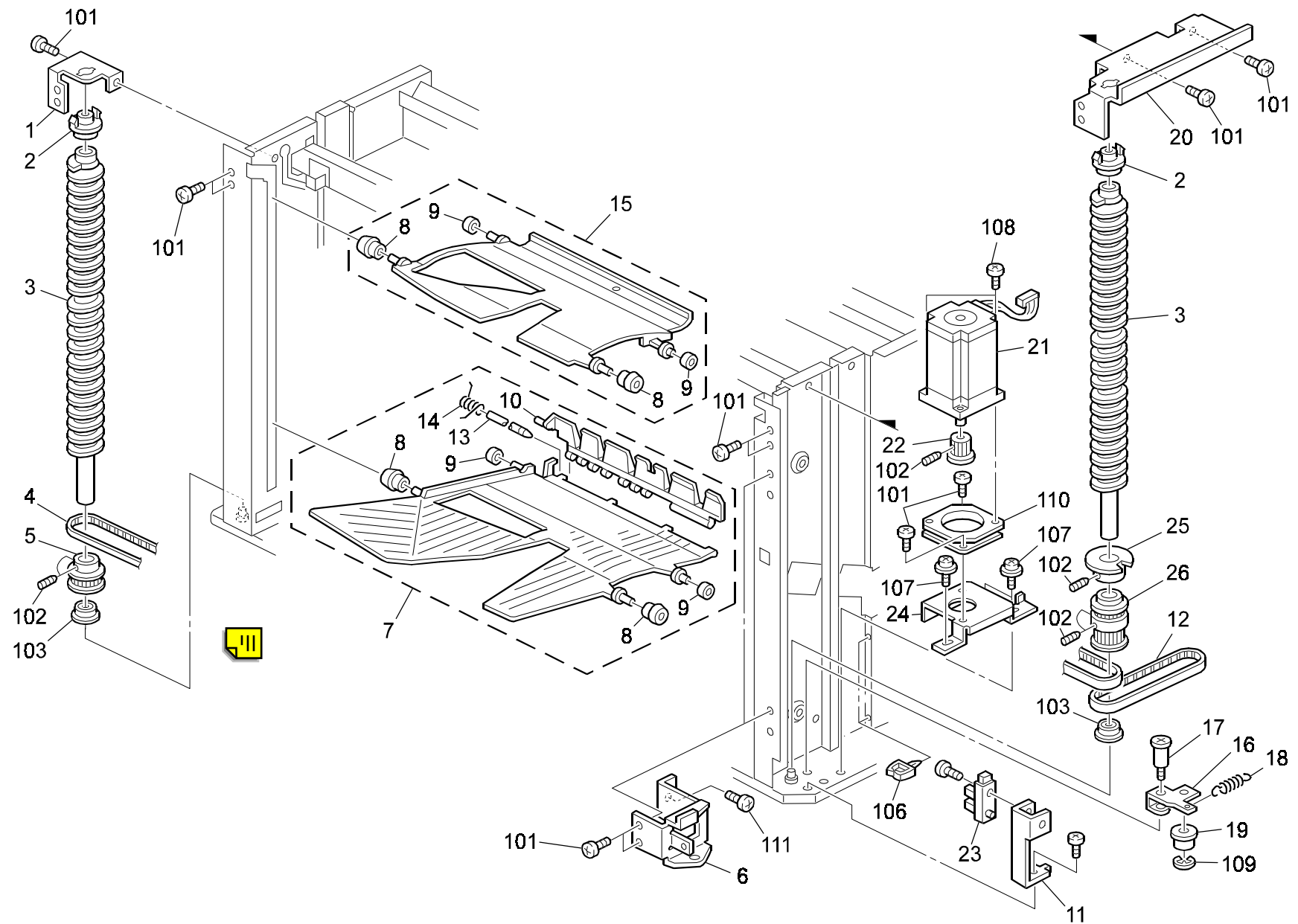


5.STAPLEER SECTION 4 (A831)

Index No.	Part No.	Description	Q'ty Per Assembly
1	A606 4831	Stapler Slider	1
2	A606 4841	Slide Rail	1
3	A606 4851	Middle Bracket	1
4	A606 4854	Roller - 10	8
5	AA06 3544	Pressure Spring	1
6	5413 1882	Stepped Screw	1
7	A606 4861	Stapler Bracket	1
8	A606 4883	Spacer	1
9	A606 4881	Stepped Screw	1
10	A606 4873	Spring Plate	1
11	A606 4872	Stapler Stop Lever	1
12	A606 4871	Release Lever Bracket	1
13	AW02 0075	Photointerruptor	1
14	A606 4866	Lever Shaft - Long	1
15	A606 4865	Lock Lever Grip	1
16	A606 4864	Lock Lever	1
17	AA06 6558	Spring	1
18	AJ01 1010	Stapler - EH-560	1
19	A606 1606	Harness Cover	1
20	A606 1605	Stapler Cover	1
21	A606 1607	Entrance Guide	1
22	AW01 0070	Photosensor - PS-R11D1-B	1
23	5442 1659	Stepped Screw - M4	1
24	A377 4738	Harness Bracket	1
25	A606 4712	Stapler Entrance Guide	1
26	A831 5230	Stapler Harness	1
27	A606 4711	Stapler Solenoid	1
28	5875 2088	Shoulder Screw - M4	2

Index No.	Part No.	Description	Q'ty Per Assembly
101	0354 0060B	Screw - M4X6	
102	1105 0267	Harness Clamp - YMC-10-0	
103	0720 0040E	Retaining Ring - M4	
104	1105 0328	Harness Clamp - ES-0505	
105	1106 0193	Bushing - 7.9mm	
106	0353 0100B	Screw - M3X10	
107	0451 4006B	Tapping Screw - 4x6	
108	0314 0080B	Philips Pan Head Screw - M4x8	

6.BIB DRIVE SECTION 1 (A831)

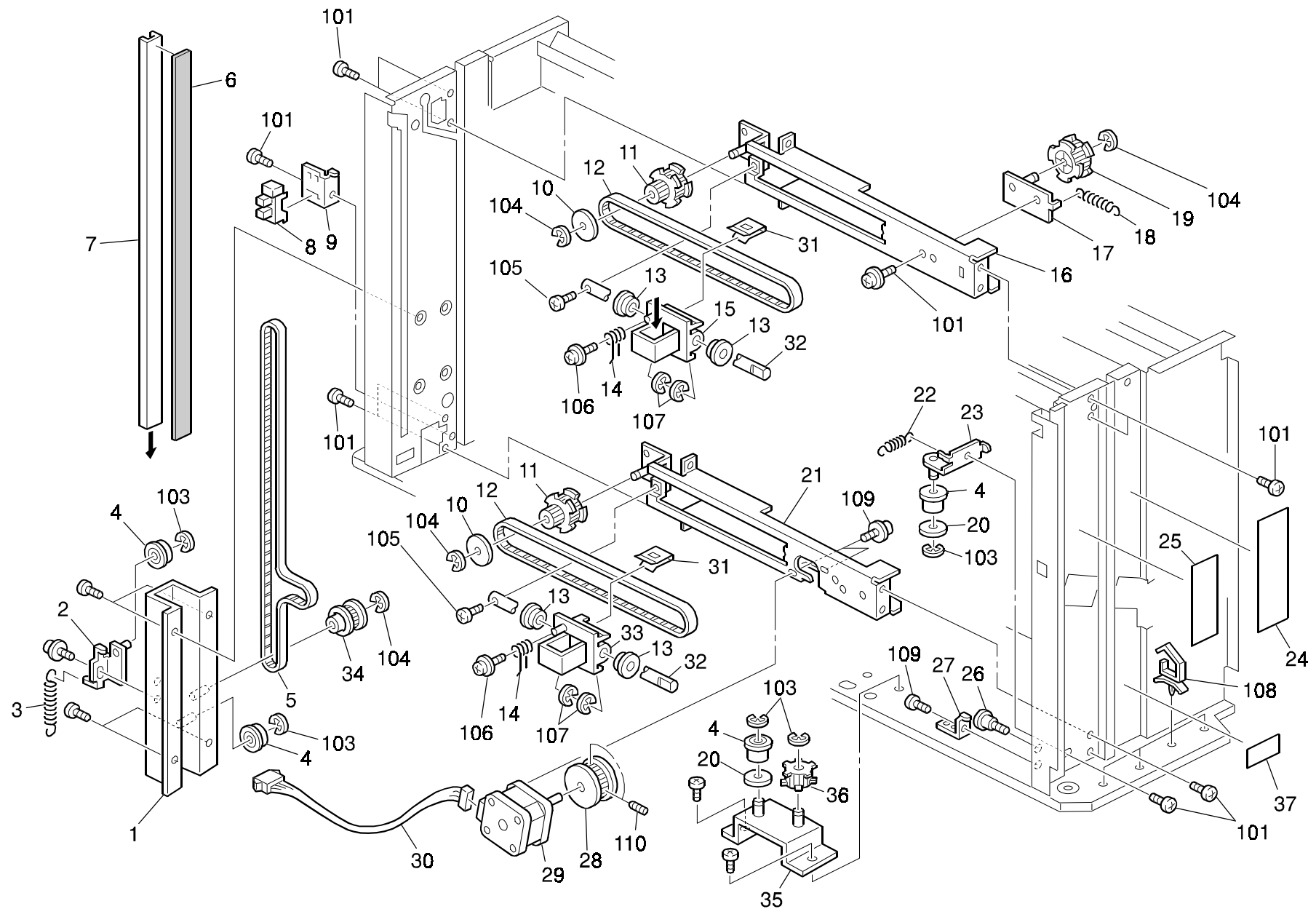


6.BIB DRIVE SECTION 1 (A831)

Index No.	Part No.	Description	Q'ty Per Assembly
1	A377 3136	Rear Left Fixing Plate	1
2	A377 3145	Helical Wheel Bushing	2
3	A606 3112	Long Helical Wheel	2
4	A831 6622	Timing Belt - B40S3M999	1
5	A377 3151	Timing Pulley - 36Z	1
6	A377 1641	Hinge Bracket	1
7	A831 3111	Bin	20
8	A377 3546	Guide Roller	42
9	A377 3447	Small Guide Roller	42
10	A831 3121	Bin End Fence	20
11	A377 3212	Posioning Sensor Bracket	1
12	AA04 3353	Timing Belt - B100S3M300	1
13	A831 4121	End Fence Shaft	20
14	A831 6106	Bin Spring	20
15	A831 3131	Supporting Bin	1
16	A377 3262	Tension Bracket	1
17	A469 3142	Idle Pulley Stud - Long	1
18	A831 6658	Pressure Spring	1
19	5887 2291	Idle Roller	1
20	A831 2641	Front Wheel Bracket	1
21	A831 5801	Stepped Motor - DC5.7V 5.9A	1
22	AB03 0437	Timing Pulley - 18Z	1
23	AW02 0022	Photointerruptor	1
24	A377 3202	Stepping Motor Bracket	1
25	A377 3166	Bin Posioning Shutter	1
26	A377 3161	Timing Pulley - 36Z L8/L12	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0314 0060B	Philips Pan Head Screw - M4x6	
102	0574 0040E	Hexagon Headless Set Screw - M4x4	
103	0741 3006	Ball Bearing - 6x17x6mm	
104	0451 4006B	Tapping Screw - 4x6	
105	0314 0100B	Philips Pan Head Screw - M4x10	
106	1105 0231	Clamp	
107	0951 4006B	Philips Screw With Washer - M4x6	
108	0314 0080B	Philips Pan Head Screw - M4x8	
109	0720 0060E	Retaining Ring - M6	
110	1005 0946	Stepping Motor Cushion	
111	0354 0060B	Screw - M4X6	

7.JOGGER DRIVE SECTION (A831)

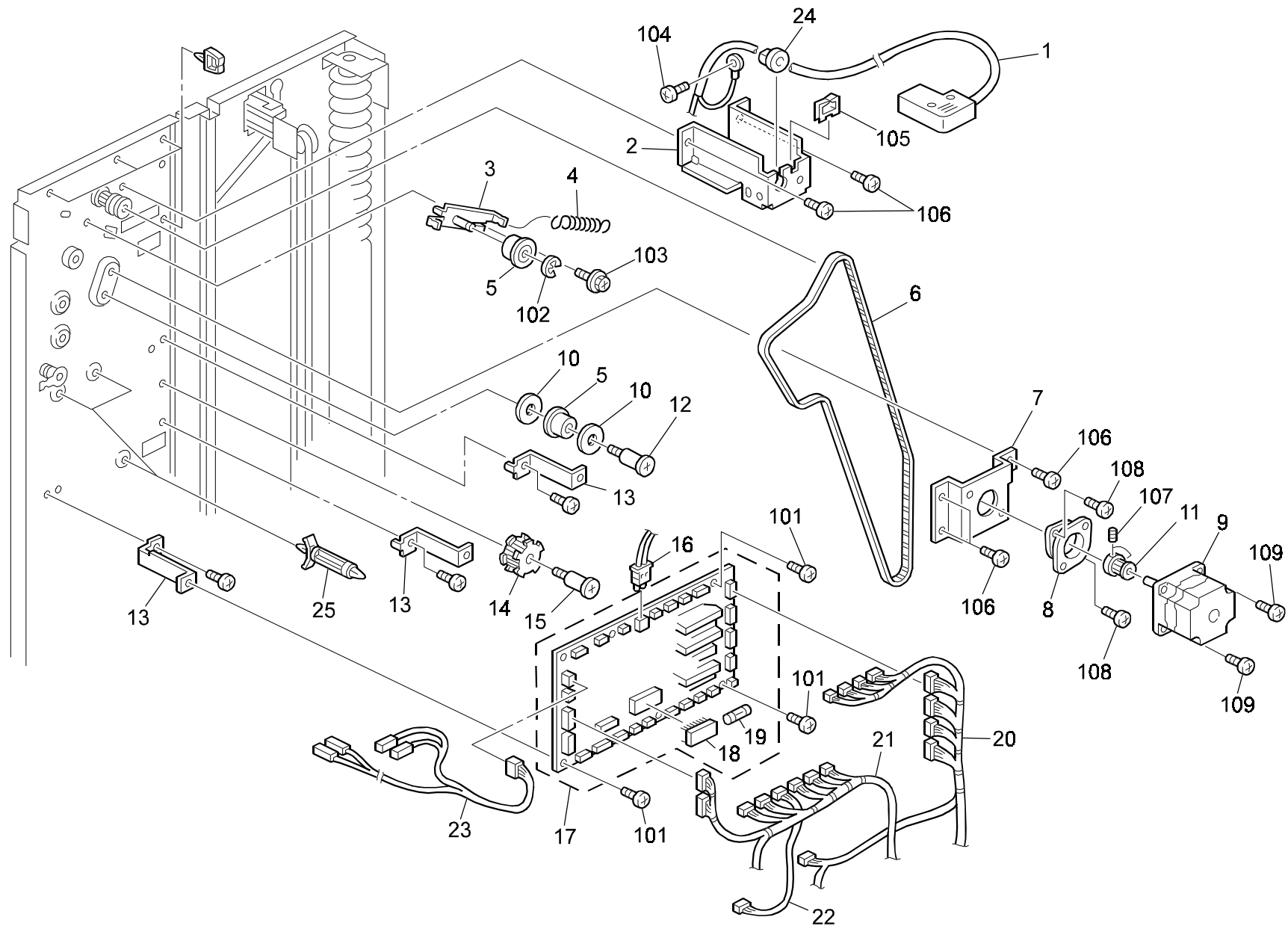


7.JOGGER DRIVE SECTION (A831)

Index No.	Part No.	Description	Q'ty Per Assembly
1	A831 1593	Adjusting Plate	1
2	A377 4186	Idle Bracket	1
3	AA06 0548	Tension Spring	1
4	5887 4185	Idle Pulley	4
5	AA04 3356	Timing Belt - B60S3M1680	1
6	A606 4156	Jogger Cushion	1
7	A377 4151	Jogger Plate	1
8	AW02 0075	Photointerruptor	1
9	A377 4161	Jogger Sensor Bracket	1
10	A300 3812	Spacer - 6x22x1.5	2
11	AB03 3051	Timing Pulley - 25Z	2
12	A831 6102	Timing Belt - B40S3M741	2
13	AA08 2042	Bushing - 6x10x6.5mm	4
14	AA06 6549	Jogger Plate Spring	2
15	A377 4112	Upper Jogger Plate Holder	1
16	A831 1582	Upper Jogger Stay	1
17	A377 4141	Pulley Bracket	1
18	A831 6104	Tension Spring	1
19	AB03 0393	Timing Pulley - 25Z	1
20	AA13 2152	Spacer - 8x20x1	2
21	A831 1587	Lower Jogger Stay	1
22	AA06 0555	Tension Spring	1
23	A377 3242	Adjusting Bracket	1
24	A821 1850	Decal - Misfed Removal	1
25	A831 7812	Decal - Misfeed Remobal	1
26	5206 2684	Shoulder Screw - M3	1
27	5887 2245	Spring Anchor	1
28	A377 4216	Timing Pulley - 34Z	1
29	A831 5128	Stepping Motor - DC14.5V 1.36A	1
30	A831 5250	Jogger Harness	1
31	A354 4475	Timing Belt Stopper - Side Fence	2
32	A831 4112	Jogger Slide Shaft	2
33	A377 4122	Lower Jogger Plate Holder	1
34	5214 1811	Idle Pulley - 20z	1
35	A831 1610	Tightener Bracket	1

Index No.	Part No.	Description	Q'ty Per Assembly
36	AB03 0278	Idler - 20z	1
37	A831 7655	Model Name Plate - Lanier	1
101	0451 4006B	Tapping Screw - 4x6	
102	0951 4006B	Philips Screw With Washer - M4x6	
103	0720 0060E	Retaining Ring - M6	
104	0720 0040E	Retaining Ring - M4	
105	0313 0100B	Philips Pan Head Screw - M3x10	
106	0452 3008B	Tapping Screw - M3x8	
107	0720 0080E	Retaining Ring - M8	
108	1105 0310	Harness Clamp - LWS-1S	
109	0951 3005B	Philips Screw With Flat Washer M3x5	
110	0574 0040E	Hexagon Headless Set Screw - M4x4	
111	0314 0060B	Philips Pan Head Screw - M4x6	

8.ELECTRICAL SECTION 1 (A831)

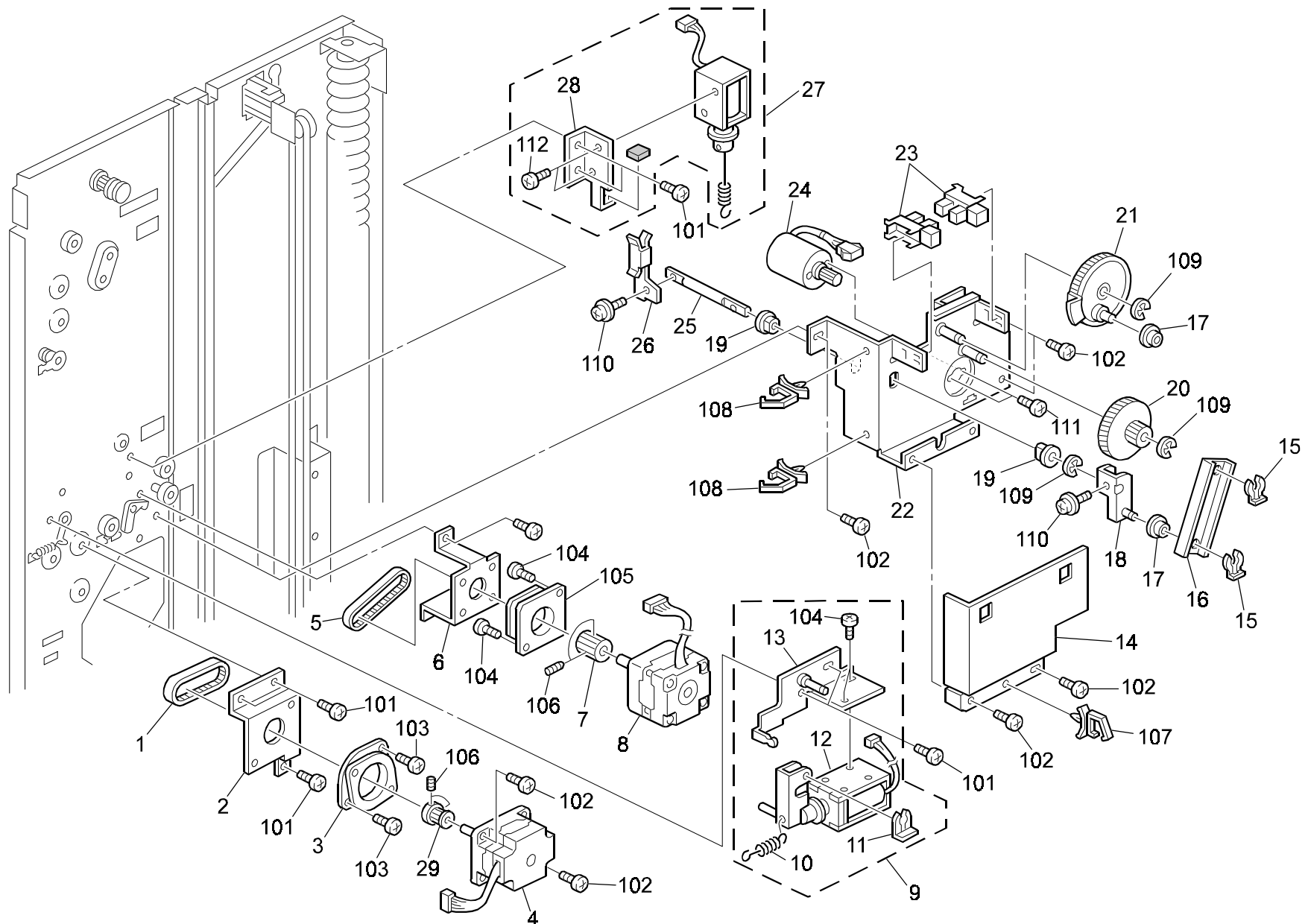


8.ELECTRICAL SECTION 1 (A831)

Index No.	Part No.	Description	Q'ty Per Assembly
1	A831 5220	Sorter Harness	1
2	A831 2609	Sorter Harness Bracket	1
3	A377 2221	Tightener	1
4	A831 6309	Tension Spring	1
5	5887 4185	Idler Pulley	2
6	A831 6621	Timing Belt - B40S3M999	1
7	A831 2302	Reverse Motor Bracket	1
8	A831 5913	Locking Support	3
9	A831 1342	Reverse Motor - DC2.3V 3A	1
10	AA13 2152	Spacer - 8x20x1	2
11	A831 1442	Timing Pulley - 12Z	1
12	A377 4726	Stepped Screw - M4x8x14	1
13	5442 5839	Angle - Cord Clamp 30	3
14	AB03 0278	Idler - 20z	1
15	AA14 3462	Idler Stud - M4	1
16	A831 5215	Optical Fiber	1
17	A831 5100	Main Control Board	1
18	A831 5103	EPROM	1
19	A094 5121	Fuse - 3.15A 250V	1
20	A831 5200	Drive Harness	1
21	A831 5210	Sensor Harness	1
22	A831 5295	Inverter Harness	1
23	A831 5225	Sorter Set Harness	1
24	A831 5912	Power Cord Bushing	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0314 0080M	Philips Pan Head Screw - M4x8	
102	0720 0060E	Retaining Ring - M6	
103	0951 4006B	Philips Screw With Washer - M4x6	
104	0314 0080B	Philips Pan Head Screw - M4x8	
105	1105 0328	Harness Clamp - ES-0505	
106	0314 0060B	Philips Pan Head Screw - M4x6	
107	0574 0040E	Hexagon Headless Set Screw - M4x4	
108	0314 0100B	Philips Pan Head Screw - M4x10	

9.ELECTRICAL SECTION 2 (A831)

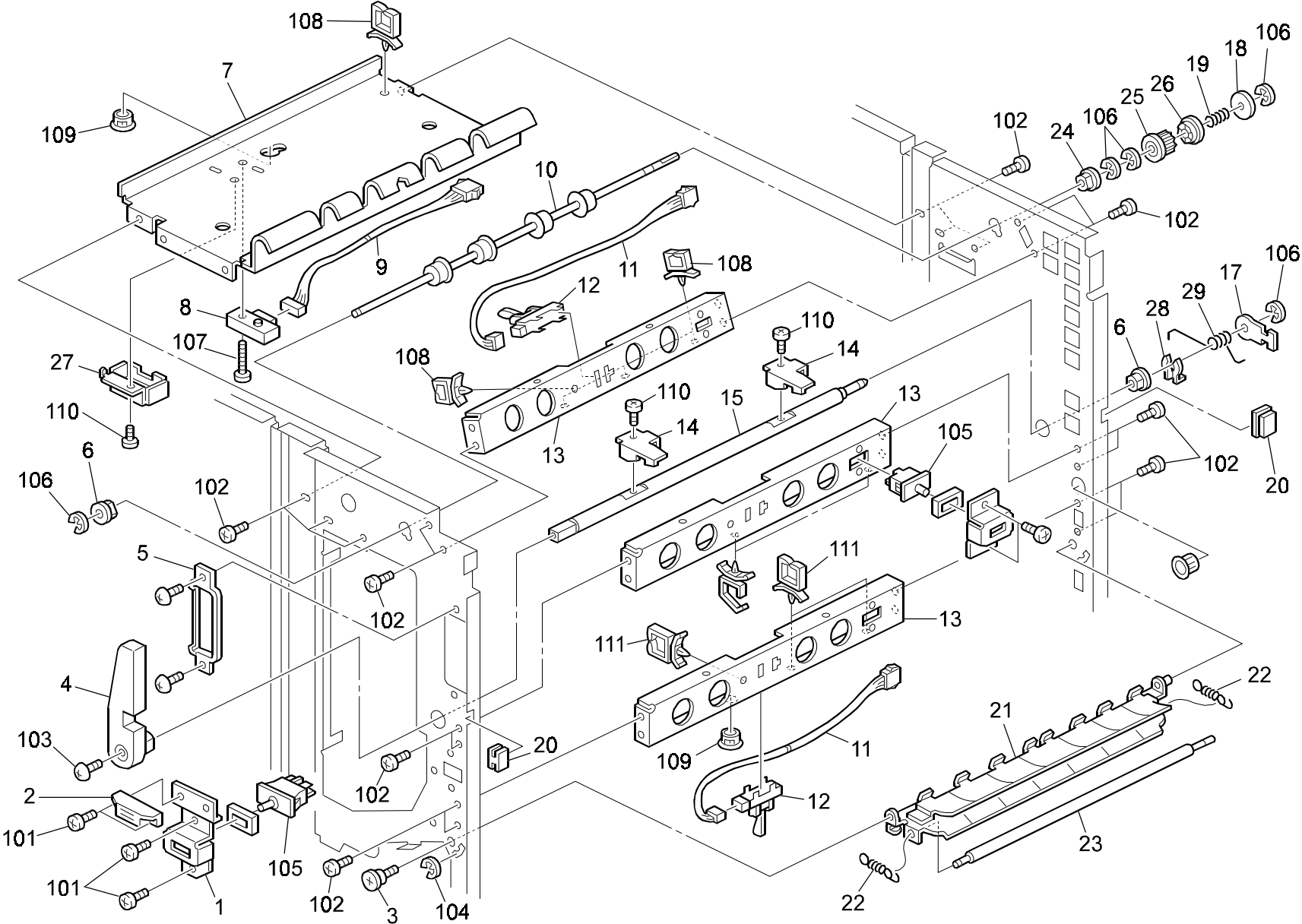


9.ELECTRICAL SECTION 2 (A831)

Index No.	Part No.	Description	Q'ty Per Assembly
1	A831 6325	Timing Belt - B60S3M177	1
2	A831 2302	Reverse Motor Bracket	1
3	A606 2381	Solenoid Link	1
4	A831 1342	Reverse Motor - DC2.3V 3A	1
5	AA04 3348	Timing Belt - 150P3M6	1
6	A831 2303	Exit Motor Bracket	1
7	AB03 0435	Timing Pulley - 16Z	1
8	A831 5057	Stepping Motor - DC3.2V 2.4A	1
9	A831 1414	Solenoid Bracket	1
10	A831 6422	Tension Spring	1
11	5206 2686	Snap Ring	1
12	AX11 0027	DC Solenoid - 5W	1
13	A831 6354	Solenoid Cushion	1
14	A377 3331	Harness Cover	1
15	5447 2681	Snap Ring	2
16	A377 3322	End Fence Link	1
17	AA08 0072	Bushing - 6x10x3	2
18	A377 3315	Link Bracket	1
19	5053 0447	Bushing - 6mm	1
20	AB01 7305	Gear -18/78Z	1
21	A377 3326	Gear - 70Z	1
22	A664 3311	End Fence Bracket	1
23	AW02 0075	Photointerruptor	2
24	AX04 0053	DC Motor - 24V/2.2W	1
25	A377 3323	Link Shaft	1
26	A377 3321	End Fence Guide	1
27	A831 6351	DC Solenoid - DC24V	1
28	A831 2304	Reverse Solenoid Bracket	1
29	A831 1442	Timing Pulley - 12Z	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0314 0060B	Philips Pan Head Screw - M4x6	
102	0434 0060B	Pan Head Self-tapping Screw - M4x6	
103	0314 0100B	Philips Pan Head Screw - M4x10	
104	0313 0050B	Philips Pan Head Screw - M3x5	
105	1005 0944	Stepping Motor Cushion	
106	0574 0040E	Hexagon Headless Set Screw - M4x4	
107	1105 0310	Harness Clamp - LWS-1S	
108	1105 0291	Harness Clamp - LWS-3S	
109	0720 0040E	Retaining Ring - M4	
110	0951 3005B	Philips Screw With Flat Washer M3x5	
111	0800 0072	Philips Pan Head Screw - M2.6x4	
112	0313 0040B	Philips Pan Head Screw - M3x4	

10.TRANSFER SECTION 1 (A831)

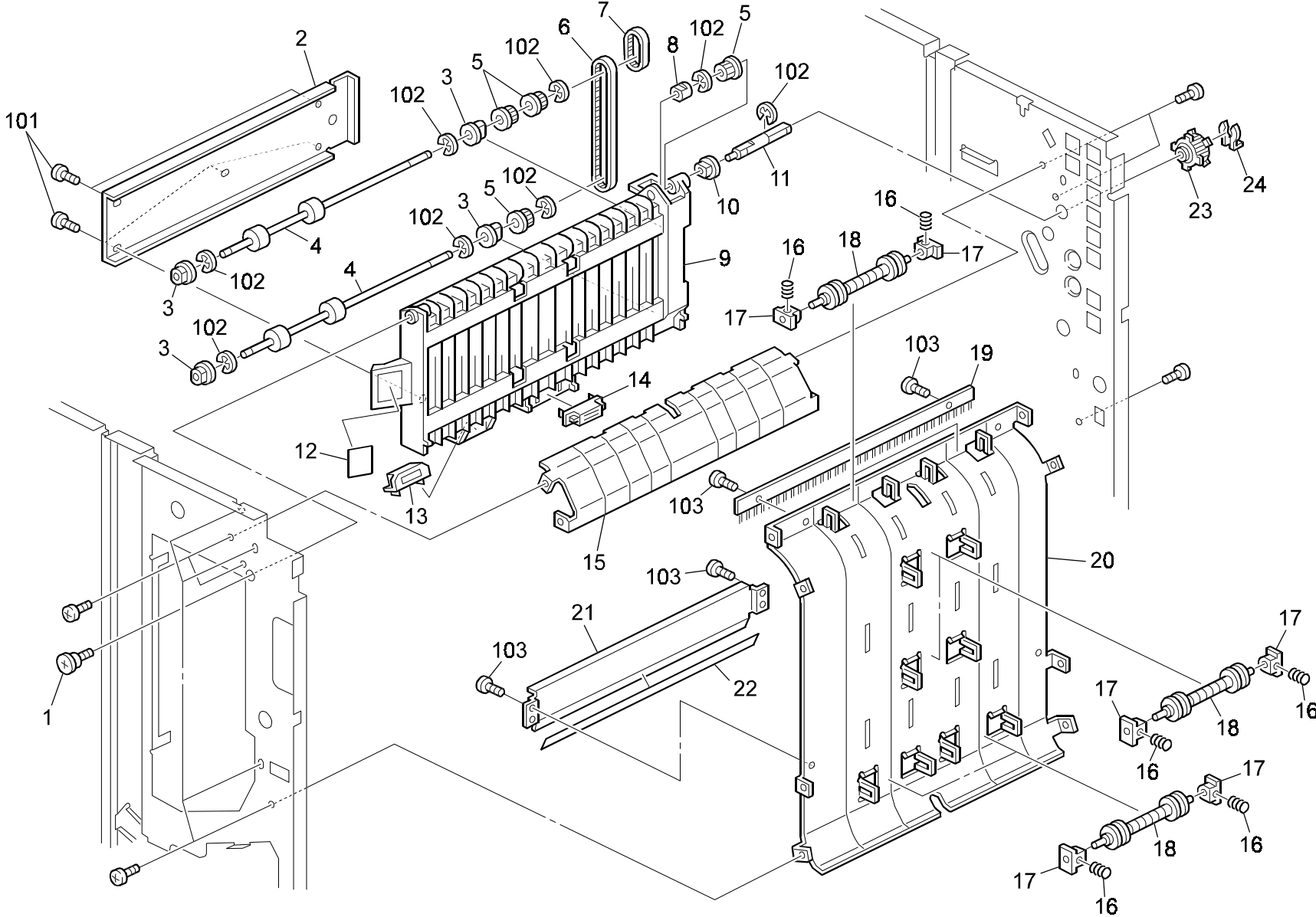


10.TRANSFER SECTION 1 (A831)

Index No.	Part No.	Description	Q'ty Per Assembly
1	A377 1661	Door Switch Cover	1
2	AG07 0004	Magnetic Catch	1
3	5413 1882	Stepped Screw	1
4	A831 3511	Release Knob	1
5	A831 3631	Small Grip Cover	1
6	5053 0447	Bushing - 6mm	2
7	A831 2428	Upper Stay	1
8	AW02 0087	Photosensor - LNB4301	1
9	A831 5270	Bin Sensor Harness - Upper	1
10	A831 6412	Exit Driven Roller	1
11	A831 5260	Sensor Harness	2
12	AW02 0049	Photointerruptor - OS - 580213-703	2
13	A831 2651	Stay	3
14	A831 2502	Release Arm	2
15	A831 4504	Release Shaft	1
16	A377 1662	Door Switch Actuator	2
17	A831 2503	Release Arm Stopper	1
18	A300 3812	Spacer - 6x22x1.5	1
19	A300 3826	Pressre Spping	1
20	A831 6112	Cushion - 17x25x16.5	2
21	A831 1432	Entrance Guide	1
22	A831 6424	Tension Spring	2
23	A831 4438	Entrance Guide Shaft	1
24	AA08 0238	Bushing - M6	1
25	A354 1261	Pulley - 20Z	1
26	A354 1266	Torque Limiter Collar	1
27	A831 2441	Sensor Cover	1
28	5447 2681	Snap Ring	1
29	A831 6511	Tension Spring	1
30	A831 2607	Safety Switch Cover	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0313 0050B	Philips Pan Head Screw - M3x5	
102	0434 0060B	Pan Head Self-tapping Screw - M4x6	
103	0344 0080B	Philips Truss Head Screw - M4x8	
104	0720 0030E	Retaining Ring - M3	
105	1204 2384	Interlock Switch	
106	0720 0040E	Retaining Ring - M4	
107	0313 0140B	Philips Pan Head Screw - M3x14	
108	1105 0196	Harness Clamp	
109	1106 0193	Bushing - 7.9mm	
110	0314 0060B	Philips Pan Head Screw - M4x6	
111	1105 0291	Harness Clamp - LWS-3S	
112	0344 0060F	Philips Truss Head Screw - M4x6	

11.TRANSFER SECTION 2 (A831)

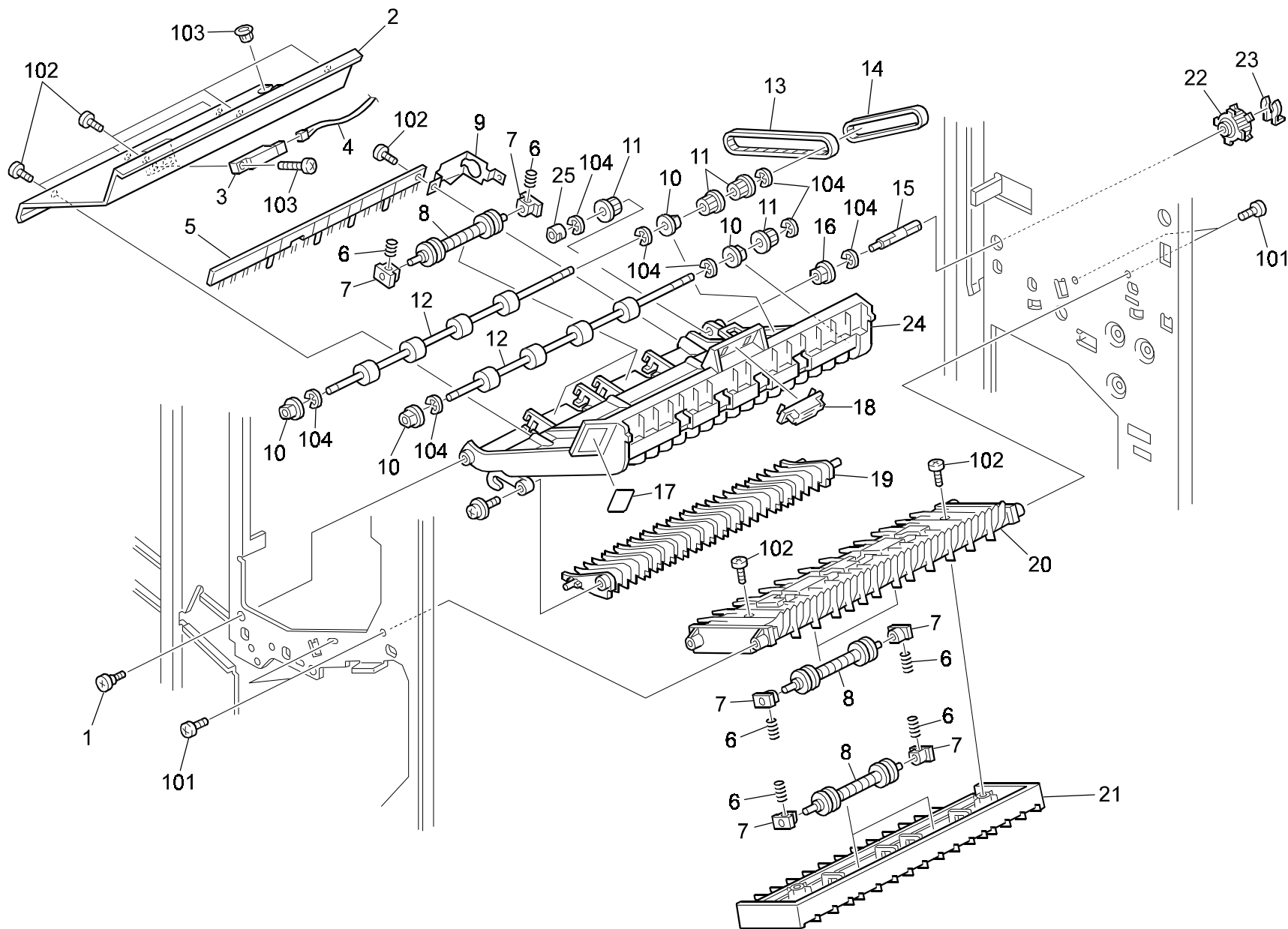


11.TRANSFER SECTION 2 (A831)

Index No.	Part No.	Description	Q'ty Per Assembly
1	A831 4499	Screw - M4x10	1
2	A831 1431	Left Support Plate	1
3	5053 0709	Bushing - 6x10x6mm	4
4	A831 6302	Drive Roller 1	2
5	A831 3498	Timing Pulley - 18Z	4
6	A831 6434	Timing Belt - B40S2M278	1
7	A831 6432	Timing Belt - B40S2M90	1
8	A831 2604	Bushing - 4mm	1
9	A831 3422	Left Guide Plate	1
10	5053 0447	Bushing - 6mm	1
11	A831 4302	Drive Shaft - Guide Plate	1
12	A831 7855	Decal - R5	1
13	AG07 1010	Magnet Catch	1
14	G020 2630	Magnetic Catch	1
15	A831 2426	Middle Guide Plate	1
16	AA06 3529	Pressure Spring - 14.5mm	12
17	A831 3034	Bushing	12
18	AF02 2097	Driven Roller	6
19	A831 6402	Discharge Brush	1
20	A831 2422	Right Guide Plate	1
21	A831 1423	Right Guide Plate	1
22	A831 6405	Guide Plate Mylar	1
23	AB03 0374	Timing Pulley - 20Z	1
24	5447 2681	Snap Ring	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0452 4010B	Tapping Bind Screw - M4x10	
102	0720 0040E	Retaining Ring - M4	
103	0434 0060B	Pan Head Self-tapping Screw - M4x6	

12.TRANSFER SECTION 3 (A831)

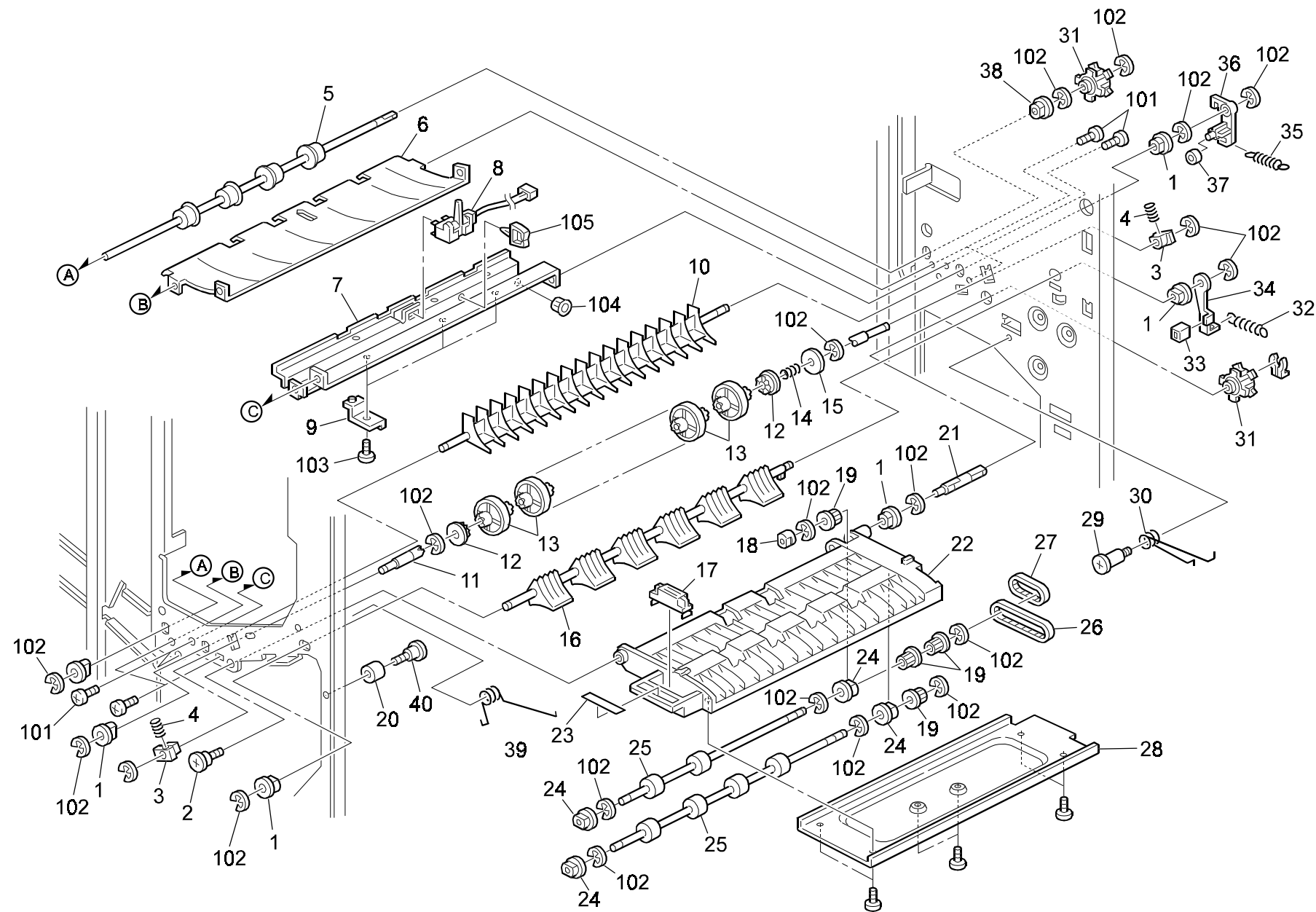


12.TRANSFER SECTION 3 (A831)

Index No.	Part No.	Description	Q'ty Per Assembly
1	A831 4499	Screw - M4x10	1
2	A831 2310	Guide Plate Bracket	1
3	A422 5270	Photosensor	1
4	A831 5290	Reverse Sensor Harness	1
5	A831 6304	Antistatic Brush	1
6	AA06 3529	Pressure Spring - 14.5mm	12
7	A831 3034	Bushing	12
8	AF02 2097	Driven Roller	6
9	A831 2307	Spring Plate	1
10	5053 0709	Bushing - 6x10x6mm	4
11	A831 3498	Timing Pulley - 18Z	4
12	AF02 2097	Drive Roller	1
13	A831 6324	Timing Belt - B40S2M264	1
14	A831 6323	Timing Belt - B40S2M180	1
15	A831 4302	Drive Shaft - Guide Plate	1
16	5053 0447	Bushing - 6mm	1
17	A831 7852	Decal - R2	1
18	AG07 1010	Magnet Catch	1
19	A831 3305	Left Guide Plate	1
20	A831 3302	Middle Guide Plate - Upper	1
21	A831 3303	Middle Guide Plate - Lower	1
22	AB03 0374	Timing Pulley - 20Z	1
23	5447 2681	Snap Ring	1
24	A831 3311	Upper Guide Plate - Left	1
25	A831 2604	Bushing - 4mm	1
26	A377 2146	Exit Guide Mylar	4

Index No.	Part No.	Description	Q'ty Per Assembly
101	0452 3010B	Tapping Bind Screw - M3x10	
102	0452 4010B	Tapping Bind Screw - M4x10	
103	1106 0241	Bushing - 6.7mm	
104	0720 0040E	Retaining Ring - M4	
105	0313 0100B	Philips Pan Head Screw - M3x10	

13.TRANSFER SECTION 4 (A831)

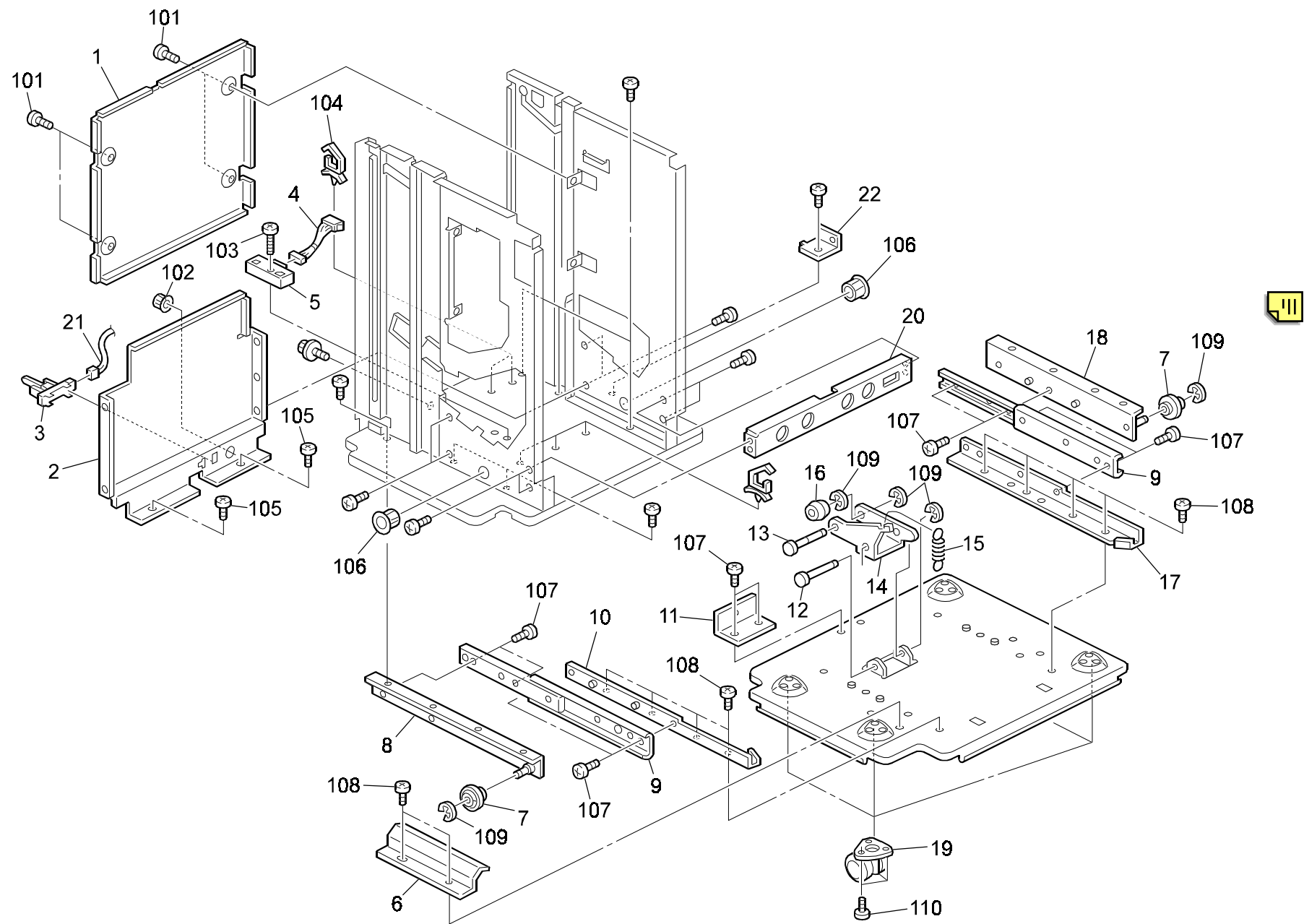


13.TRANSFER SECTION 4 (A831)

Index No.	Part No.	Description	Q'ty Per Assembly
1	5053 0447	Bushing - 6mm	5
2	A831 4499	Screw - M4x10	1
3	A831 3034	Bushing	2
4	AA06 3529	Pressure Spring - 14.5mm	2
5	A831 6301	Exit Drive Roller	1
6	A831 2301	Exit Guide Plate	1
7	A831 2771	Exit Stay	1
8	A831 5687	Photointerruptor	1
9	A821 1176	Paper Stopper	3
10	A831 3306	Reverse Gate Pawl	1
11	A831 4301	Idler Shaft	1
12	A354 1266	Torque Limiter Collar	2
13	A831 3308	Idler Roller	4
14	A300 3826	Pressre Spping	1
15	A300 3812	Spacer - 6x22x1.5	1
16	A831 3412	Gate Pawl	1
17	AG07 1010	Magnet Catch	1
18	A831 2604	Bushing - 4mm	1
19	A831 3498	Timing Pulley - 18Z	4
20	5887 4185	Idler Pulley	1
21	A831 4302	Drive Shaft - Guide Plate	1
22	A831 3304	Lower Righht Guide Plate	1
23	A831 7851	Decal - R1	1
24	5053 0709	Bushing - 6x10x6mm	4
25	A831 6303	Drive Roller 2	2
26	A831 6322	Timing Belt - B40S2M152	1
27	A831 6321	Timing Belt - B40S2M76	1
28	A831 2311	Support Plate - Lower Guide	1
29	AA14 3462	Idler Stud - M4	1
30	A831 6307	Guide Plate Spring - Lower Right	1
31	AB03 0374	Timing Pulley - 20Z	2
32	A831 6422	Tension Spring	1
33	A831 6492	Lever Cushion	1
34	A831 2412	Gate Pawl Lever	1
35	A831 6306	Gate Pawl Spring	1

Index No.	Part No.	Description	Q'ty Per Assembly
36	A831 3307	Gate Pawl Stopper	1
37	A831 6355	Gate Pawl Rubber	1
38	AA08 0238	Bushing - M6	2
39	A831 6308	Front Spling	1
40	A377 4726	Stepped Screw - M4x8x14	1
101	0434 0060B	Pan Head Self-tapping Screw - M4x6	
102	0720 0040E	Retaining Ring - M4	
103	0353 0080B	Screw - M3X8	
104	1106 0241	Bushing - 6.7mm	
105	1105 0234	Clamp	
106	0720 0030E	Retaining Ring - M3	
107	0452 4010B	Tapping Bind Screw - M4x10	

14.FRAME SECTION (A831)



14.FRAME SECTION (A831)

Index No.	Part No.	Description	Q'ty Per Assembly
1	A831 2622	Upper Separation Plate	1
2	A831 2621	Lower Separation Plate	1
3	AW02 0049	Photointerruptor - OS - 580213-703	1
4	A831 5280	Bin Sensor Harness - Lower	1
5	AW02 0088	Photosensor - PNB4301	1
6	A831 2557	Guide Rail Bracket	1
7	A831 3522	Roller - 20mm	2
8	A831 1553	Front Rail	1
9	A831 6531	Slide Rail	2
10	A831 2555	Rail Bracket - Front Lower	1
11	A831 2552	Base Bracket	1
12	A831 4501	Positioning Pin	1
13	A831 4502	Roller Shaft	1
14	A831 2558	Guide Roller Bracket	1
15	A831 6512	Spring	1
16	A606 4837	Roller - 12	1
17	A831 2556	Rail Bracket - Rear Lower	1
18	A831 1554	Rear Rail	1
19	AH01 2010	Caster - 50m	4
20	A831 2651	Stay	1
21	A831 5260	Sensor Harness	1
22	A377 1637	Lower Rear Cover Bracket	1
23	A831 1552	Base Plate - Lower	1
24	A831 4521	Asjusting Shaft	2
25	A681 6122	Stand Adjuster	2
26	A831 6522	Cushion - 10x18	2

Index No.	Part No.	Description	Q'ty Per Assembly
101	0344 0060B	Philips Truss Head Screw - M4x6	
102	1106 0193	Bushing - 7.9mm	
103	0313 0140B	Philips Pan Head Screw - M3x14	
104	1105 0310	Harness Clamp - LWS-1S	
105	0314 0060B	Philips Pan Head Screw - M4x6	
106	1106 0459	Bushing - 20.2mm	
107	0354 0060B	Screw - M4X6	
108	0434 0060B	Pan Head Self-tapping Screw - M4x6	
109	0720 0040E	Retaining Ring - M4	
110	0315 0080B	Philips Pan Head Screw - M5x8	
111	1105 0291	Harness Clamp - LWS-3S	

15.DECAL AND DOCUMENT (A831)

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15.DECAL AND DOCUMENT (A831)

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1	A821 1860	Decal - Add Staple	1
2	A664 1875	Decal - Bin Caution	1
3	A821 1850	Decal - Misfed Removal	1
4	A831 7812	Decal - Misfeed Remobal	1
5	A821 1865	Decal - R4	1
6	A831 7855	Decal - R5	1
7	A831 7852	Decal - R2	1
8	A831 7851	Decal - R1	1

Index No.	Part No.	Description	Q'ty Per Assembly

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A831 1432	Entrance Guide	21- 21
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