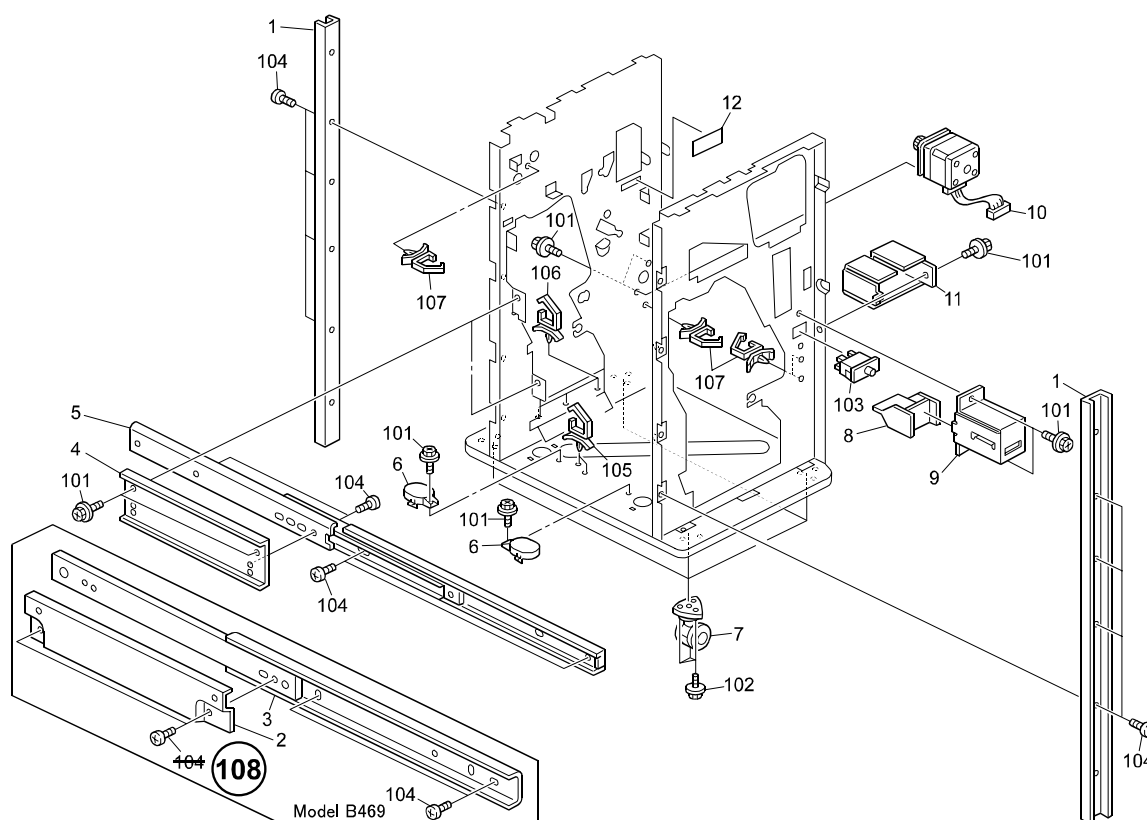


Model: Martini-C1 Finisher (SR860/SR850)		Date: 13-Nov-02	No.: MB468001
Modified Article: Slide Rail Bracket Screw		Prepared by: M.Tsuyuki	
From: Technical Services sec. Service Planning Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> Part standardization	<input type="checkbox"/> Vendor change <input checked="" type="checkbox"/> To improve reliability <input type="checkbox"/> Other	<input type="checkbox"/> To meet standards ()

The screws that fixed slide rail bracket may loosen because of vibration during transportation. To prevent this, the following part has been changed:

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
04533006B		Tapping Screw - M3x6			45	104	
	→09503006B	Sem,s Screw - M3x6		X/O	45	108	



Model: Martini-C1 Finisher (SR860/SR850)	Date: 13-Nov-02	No.: MB468001
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[RCL (Japan) Production]

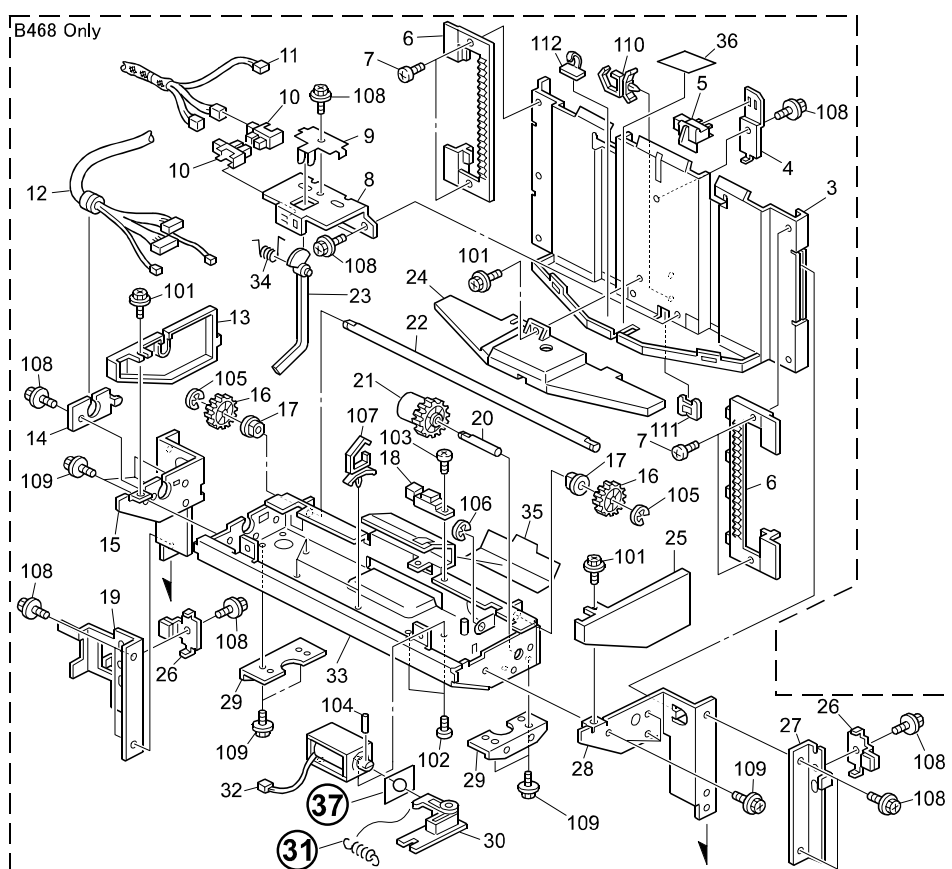
MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
SR850	120/60	USA,	B469-17	J4620900447
SR850	220-240/50, 60	Europe, etc.	B469-26	8P30920001

Model: Martini-C1 Finisher (SR860/850)		Date: 17-Dec-02	No.: MB468002
Modified Article: Tension Spring (B468 Only)		Prepared by: K. Miura	
From: Technical Services sec. Service Planning Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> Part standardization	<input type="checkbox"/> Vendor change <input checked="" type="checkbox"/> To improve reliability <input type="checkbox"/> Other	<input type="checkbox"/> To meet standards ()

The tension of the spring for the End Fence Spring Clutch has been reduced to ensure the clutch is not damaged when the solenoid turns off. In addition, a cushion has been added to ensure noise does not occur between the solenoid and release lever from the reduced spring tension.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B4683146	B4683145	Tension Spring	1	X/O	33	31	
	B4683143	Cushion - Solenoid Spring Clutch	1		33	37	

Note: These parts must be replaced together as a set.



Model: Martini-C1 Finisher (SR860/850)	Date: 17-Dec-02	No.: MB468002
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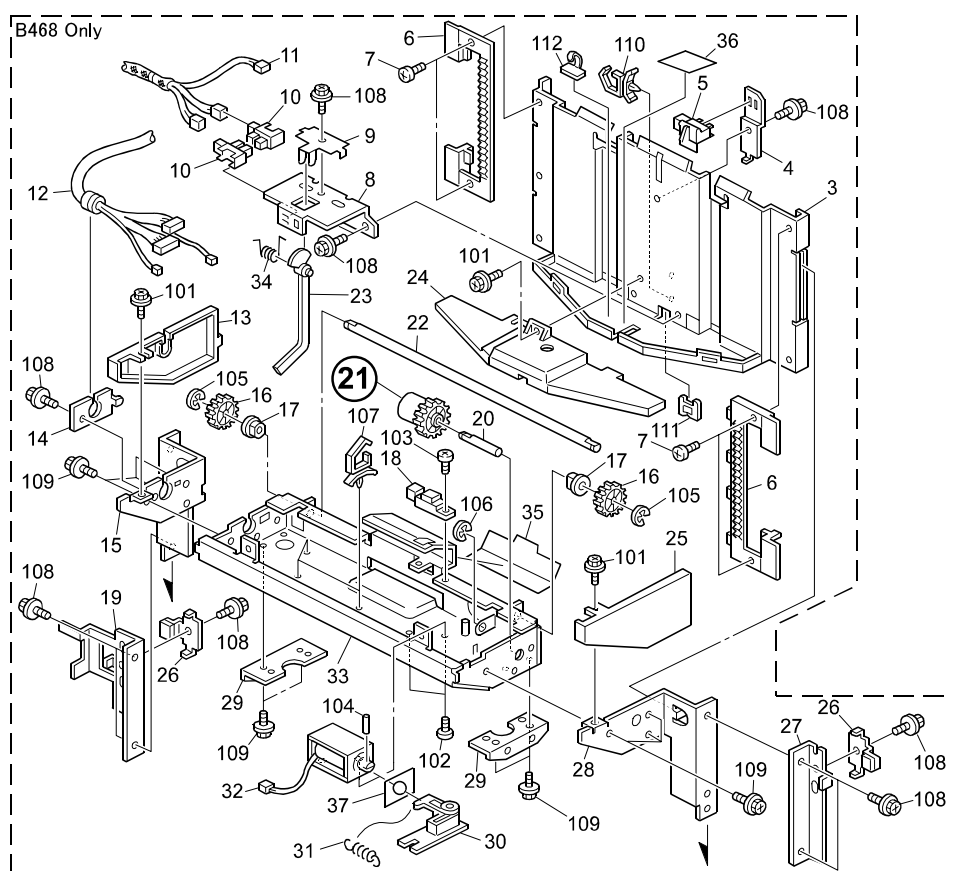
[RCL (Japan) Production]

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
SR860	120/60	USA	B468-17	J4520500001
SR860	220-240/50, 60	Europe, etc.	B468-26	8P40520001

Model: Martini-C1 Finisher (SR860/SR850)		Date: 17-Dec-02	No.: MB468003
Modified Article: End Fence Spring Clutch (B468 Only)		Prepared by: K. Miura	
From: Technical Services sec. Service Planning Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> Part standardization	<input type="checkbox"/> Vendor change <input checked="" type="checkbox"/> To improve reliability <input type="checkbox"/> Other	<input type="checkbox"/> To meet standards ()

The material of the spring in the Spring Clutch has been changed to metal to increase clutch durability.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B4683149	B4683196	Spring Clutch - End Fence	1	X/O	33	21	



Model: Martini-C1 Finisher (SR860/SR850)	Date: 17-Dec-02	No.: MB468003
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[RCL (Japan) Production]

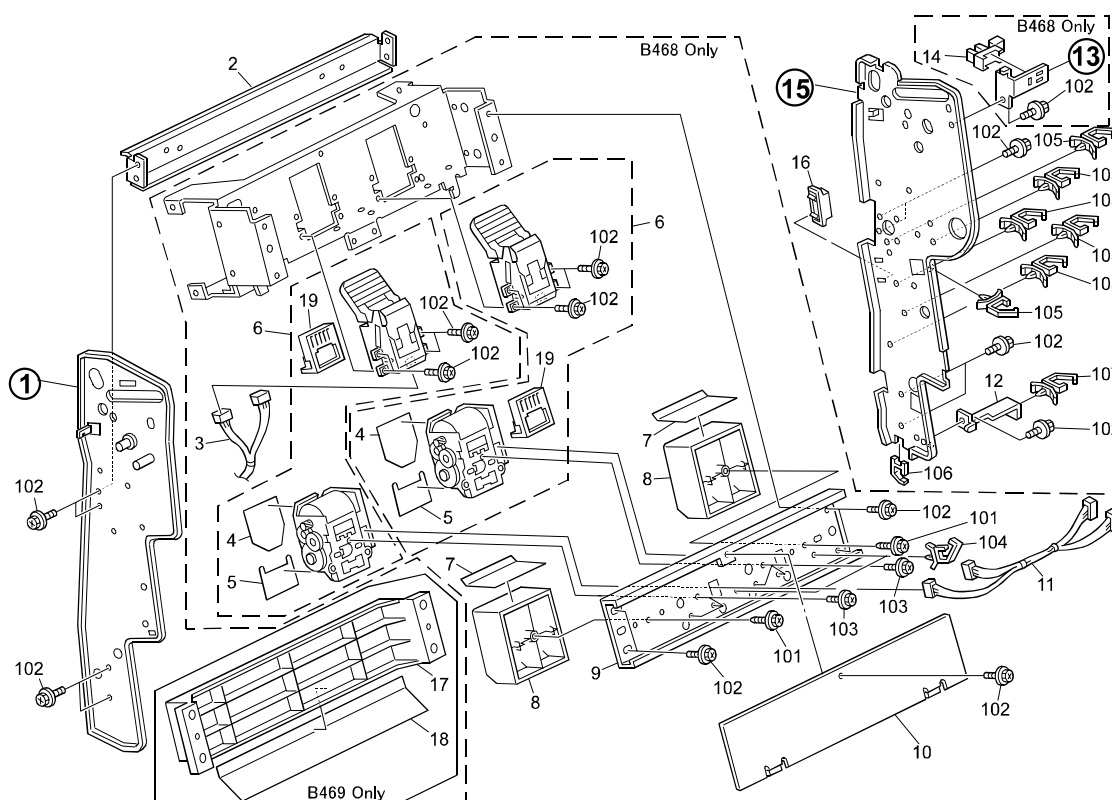
MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
SR860	120/60	USA	B468-17	J4520900117
SR860	220-240/50, 60	Europe, etc.	B468-26	8P41020001

Model: Martini-C1 Finisher (SR860/SR850)		Date: 17-Dec-02	No.: MB468004
Modified Article: Side Plates, other		Prepared by: K. Miura	
From: Technical Services sec. Service Planning Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> Part standardization	<input type="checkbox"/> Vendor change <input checked="" type="checkbox"/> To improve reliability <input type="checkbox"/> Other	<input type="checkbox"/> To meet standards ()

The following have been changed to ensure that when selecting two-position stapling, the staple stay is not deformed by the weight of the staple unit, which can cause the rear staple to shift to the left.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B4684211	B4684215	Front Side Plate (B468)	1	X/X	25	1	A
B4684212	B4684216	Front Side Plate (B469)	1	X/X	25	1	B
B4684221	B4684225	Rear Side Plate (B468)	1	X/X	25	15	A
B4684222	B4684226	Rear Side Plate (B469)	1	X/X	25	15	B
B4684555	B4684556	Stapler Guide Rod	1	X/X	27	13	A, B

Note: Replace all parts marked "A" together as a set, as well as parts marked "B" together as a set.



Model: Martini-C1 Finisher (SR860/SR850)	Date: 17-Dec-02	No.: MB468004
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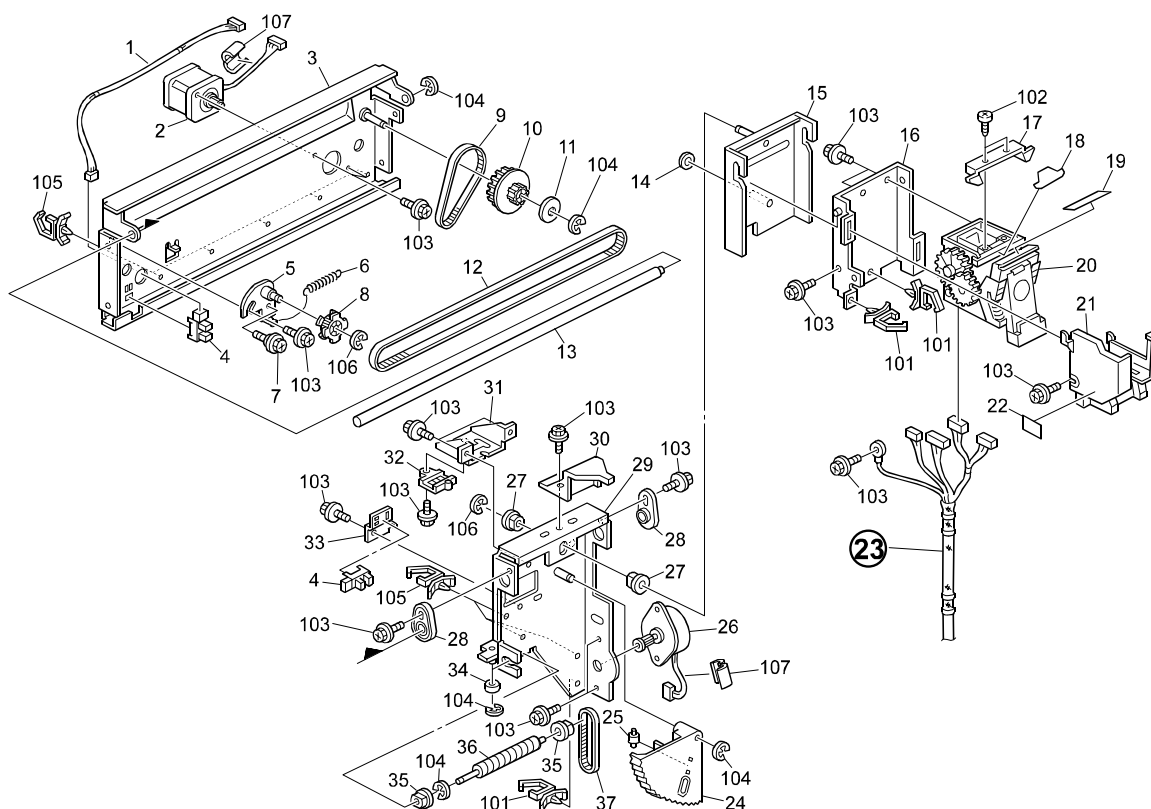
[RCL (Japan) Production]

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
SR860	120/60	USA	B468-17	J4520800028
SR860	220-240/50, 60	Europe, etc.	B468-26	8P40820001
SR850	120/60	USA,	B469-17	J4620600179
SR850	220-240/50, 60	Europe, etc.	B469-26	8P30620001

Model: Martini-C1 Finisher (SR860/SR850)		Date: 17-Dec-02	No.: MB468005
Modified Article: Stapler Harness		Prepared by: K. Miura	
From: Technical Services sec. Service Planning Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction <input checked="" type="checkbox"/> To facilitate assembly <input type="checkbox"/> Part standardization	<input type="checkbox"/> Vendor change <input type="checkbox"/> To improve reliability <input type="checkbox"/> Other	<input type="checkbox"/> To meet standards ()

To facilitate assembly, the following part has been changed:

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B4685450	B4685455	Stapler Harness	1	O/O	27	23	



Model: Martini-C1 Finisher (SR860/SR850)		Date: 27-Dec-02	No.: MB468006
Modified Article: Main Control Board and EPROM		Prepared by: K. Miura	
From: Technical Services Sec. Service Planning Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> Part standardization	<input type="checkbox"/> Vendor change <input checked="" type="checkbox"/> To improve reliability <input type="checkbox"/> Other	<input type="checkbox"/> To meet standards ()

The main control EPROM and Main Control Board have been changed as follows:

Step	Main control board for B468 (P. 43-12) (P. 51-*)	Main control board for B468 (P. 43-12) (P. 57-*)	EPROM (P. 51-1) (P. 57-1)	Reason for Modification
—	B4685111 B4685200	B4695111 B4695200	B4685123	(Mentioned in Parts Catalog)
1	B4685200	B4695200	—	Parts Catalog correction
2	B4685201	B4695201	B4685124	Jamming, which may occur under the following conditions: - LT LEF - Punching - Shift mode
3	B4685202	B4695202	B4685125	To minimize damage to the center of the paper edge that can occur during 2-spot stapling.
4	B4685112	B4695112	B4685126	Jamming, which may occur under the following conditions: - LT LEF - Punching - 75cpm machine - Proof tray exit
5	B4685113	B4695113	B4685127	Jamming, which was a side effect of a previous modification.

[Step 2]

[RCL (Japan) Production]

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
SR860	120/60	USA	B468-17	J4520500196
SR860	220-240/50, 60	Europe, etc.	B468-26	8P40620001
SR850	120/60	USA,	B469-17	J4620500011
SR850	220-240/50, 60	Europe, etc.	B469-26	8P30520031

Model: Martini-C1 Finisher (SR860/SR850)

Date: 27-Dec-02

No.: MB468006

[Step 3]

[RCL (Japan) Production]

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
SR860	120/60	USA	B468-17	J4520600255
SR860	220-240/50, 60	Europe, etc.	B468-26	8P40720001
SR850	120/60	USA,	B469-17	J462602994x
SR850	220-240/50, 60	Europe, etc.	B469-26	8P30720001

[Step 4]

No Production

[Step 5]

[RCL (Japan) Production]

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
SR860	120/60	USA	B468-17	J4521000001
SR860	220-240/50, 60	Europe, etc.	B468-26	8P41020001
SR850	120/60	USA,	B469-17	J4621000027
SR850	220-240/50, 60	Europe, etc.	B469-26	8P31120001

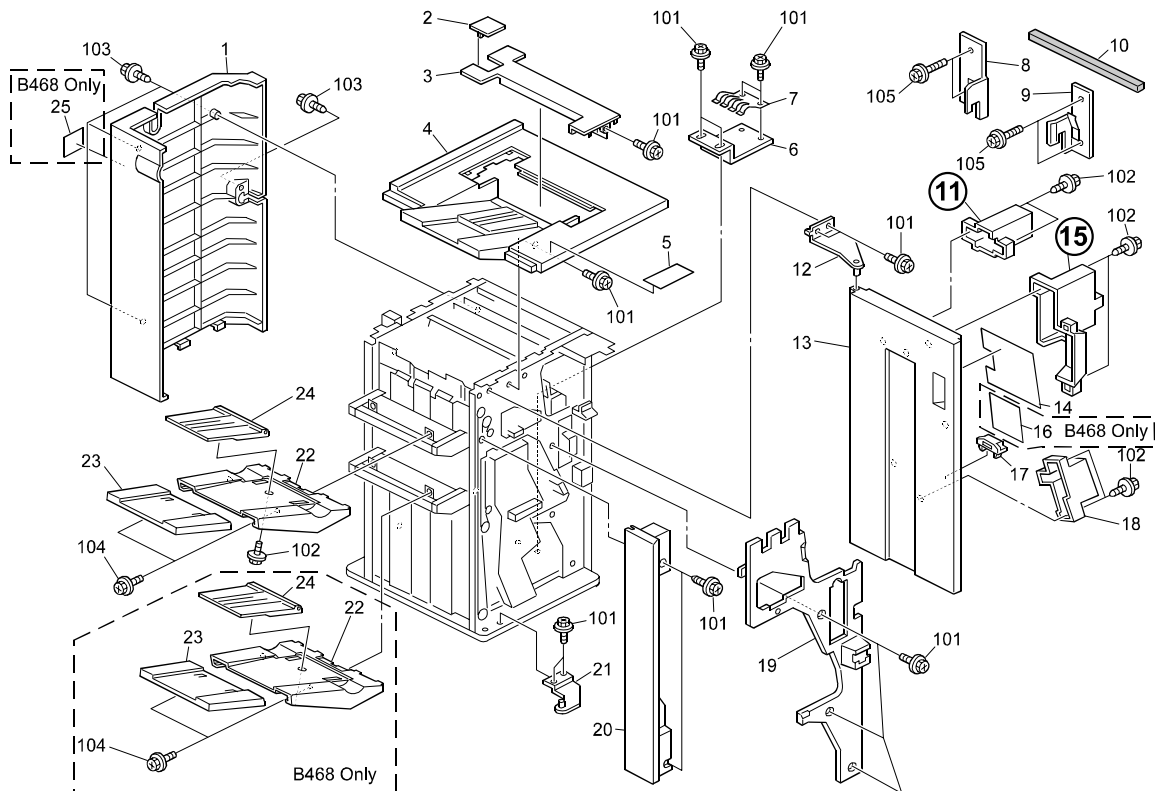
Model: Martini-C1 Finisher (SR860/SR850)		Date: 17-Jan-03	No.: MB468007
Modified Article: Front grip, Upper stopper, Upper guide plate		Prepared by: K. Miura	
From: Technical Services Sec. Service Planning Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> Part standardization	<input type="checkbox"/> Vendor change <input checked="" type="checkbox"/> To improve reliability <input type="checkbox"/> Other	<input type="checkbox"/> To meet standards ()

When closing the front door without repositioning the R2 or R3 lever, the shaft of the lever may be damaged. To prevent this, the following parts have been changed:

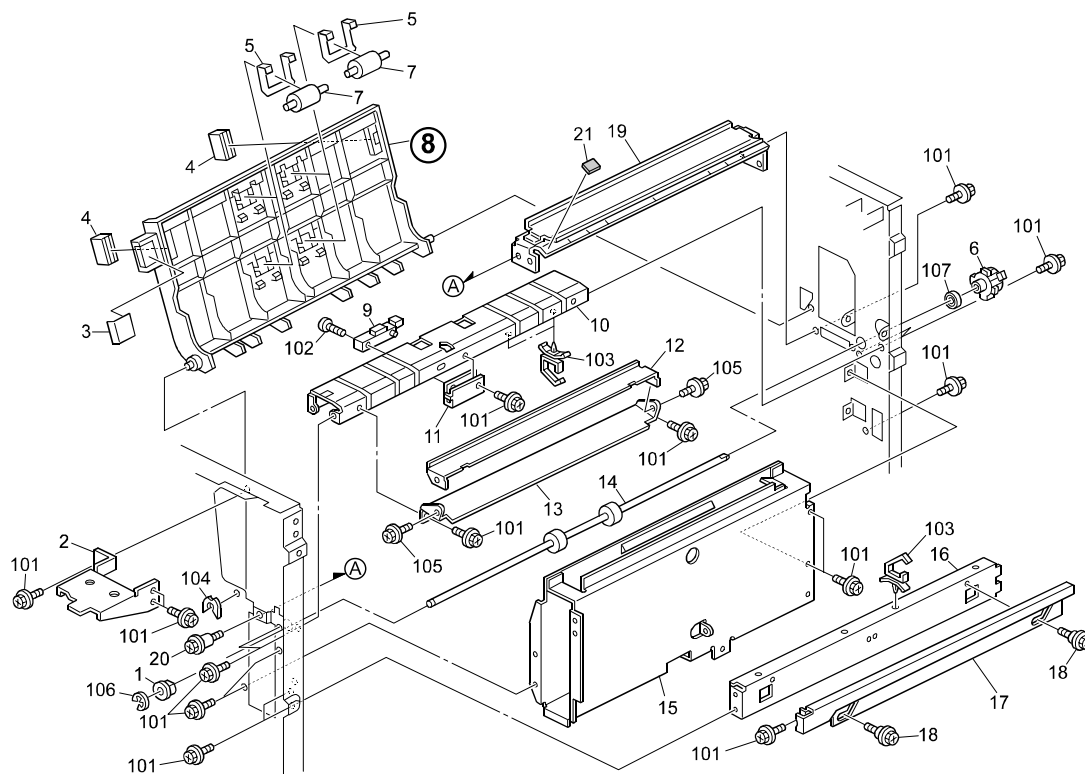
Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B4681622	B4681627	Front Grip	1	X/X	7	15	
B4681623	B4681628	Upper Stopper	1	X/X	7	11	
B4682152	B4682153	Upper Guide Plate	1	X/X	9	8	

Note: These parts must be replaced together as a set.

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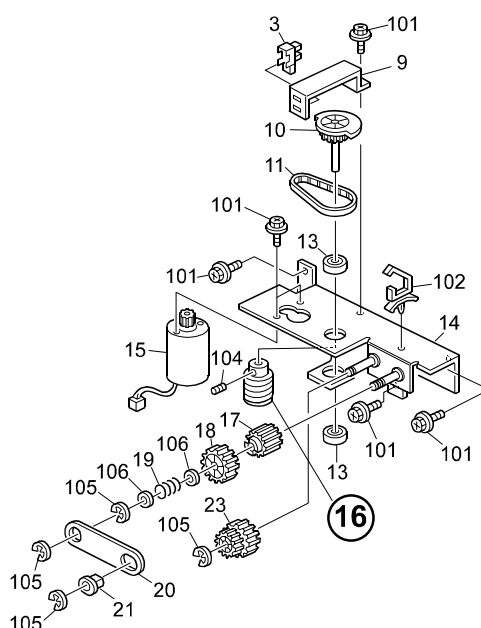
[RCL (Japan) Production]

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
SR860	120/60	USA	B468-17	J4521000001
SR860	220-240/50, 60	Europe, etc.	B468-26	8P41020001
SR850	120/60	USA,	B469-17	J4620903693
SR850	220-240/50, 60	Europe, etc.	B469-26	8P30920001

Model: Martini-C1 Finisher (SR860/SR850)		Date: 17-Jan-03	No.: MB468008
Modified Article: Worm Gear		Prepared by: K. Miura	
From: Technical Services Sec. Service Planning Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> Part standardization	<input type="checkbox"/> Vendor change <input checked="" type="checkbox"/> To improve reliability <input type="checkbox"/> Other	<input type="checkbox"/> To meet standards ()

To prevent abrasion, the following parts have been changed:

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AB013709	A3002736	Worm Gear	1	X/O	39	16	



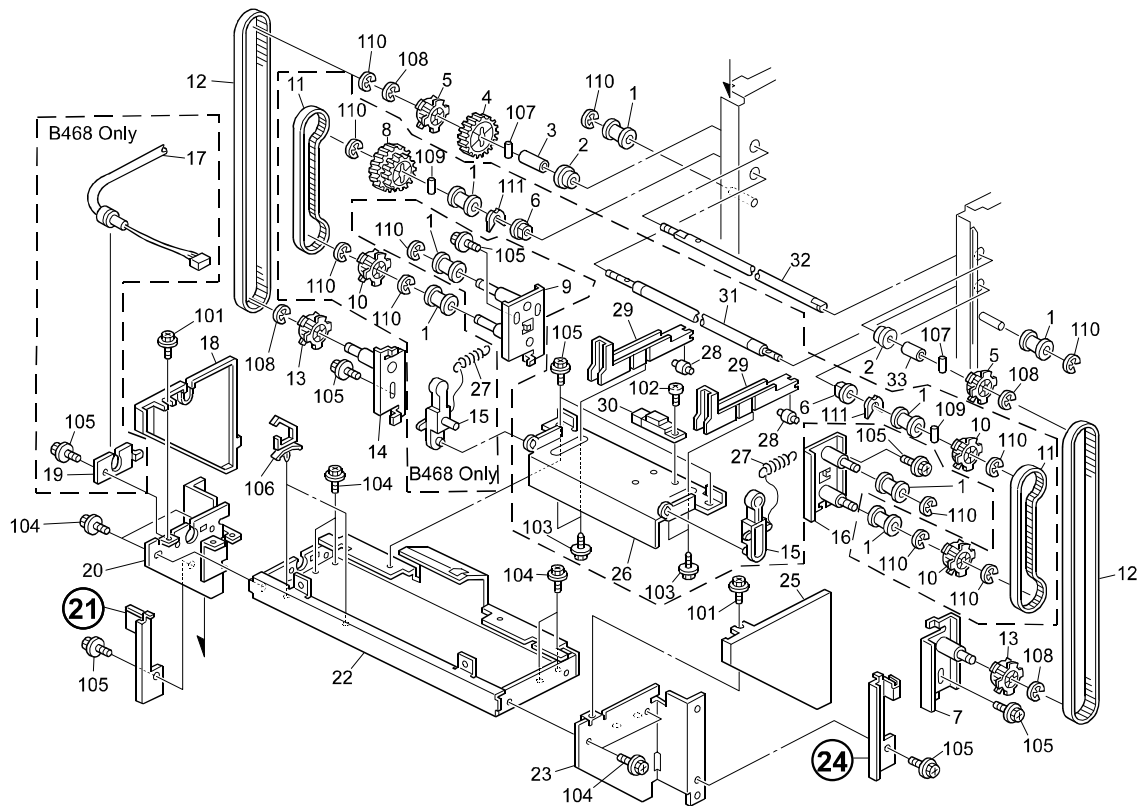
[RCL (Japan) Production]

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
SR860	120/60	All	B468-17	J4520800001
SR860	220-240/50, 60	Europe, etc.	B468-26	8P40820001
SR850	120/60	All	B469-17	J4620703370
SR850	220-240/50, 60	Europe, etc.	B469-26	8P30820001

Model: Martini-C1 Finisher (SR860/SR850)		Date: 17-Jan-03	No.: MB468009
Modified Article: Front/Rear Stopper		Prepared by: K. Miura	
From: Technical Services Sec. Service Planning Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> Part standardization	<input type="checkbox"/> Vendor change <input checked="" type="checkbox"/> To improve reliability <input type="checkbox"/> Other	<input type="checkbox"/> To meet standards ()

To prevent damage to the timing belt, the following parts have been changed:

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B4683231	B4683233	Front Stopper	1	X/O	35	21	
B4683232	B4683234	Rear Stopper	1	X/O	35	24	



Model: Martini-C1 Finisher (SR860/SR850)	Date: 17-Jan-03	No.: MB468009
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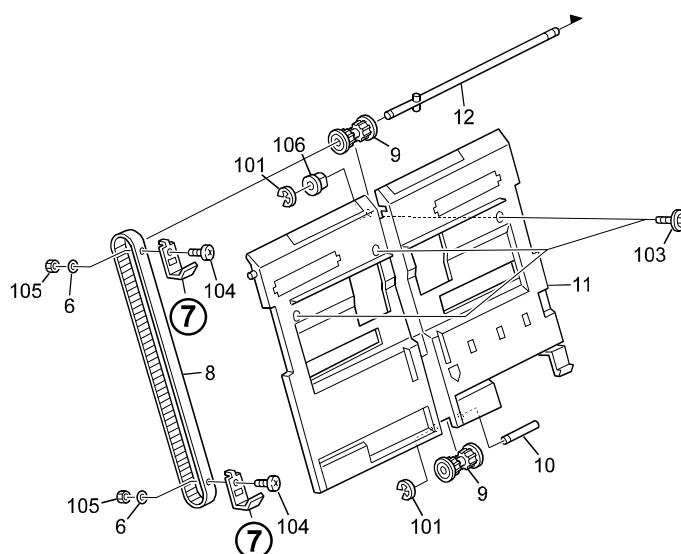
[RCL (Japan) Production]

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
SR860	120/60	All	B468-17	J4521000001
SR860	220-240/50, 60	Europe, etc.	B468-26	8P41020001
SR850	120/60	All	B469-17	J4620900510
SR850	220-240/50, 60	Europe, etc.	B469-26	8P30920001

Model: Matini-C1 Finisher (SR860/SR850)		Date: 20-Jan-03	No.: MB468010
Modified Article: Exit Belt Pawl		Prepared by: K. Miura	
From: Technical Services Sec. Service Planning Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> Part standardization	<input type="checkbox"/> Vendor change <input checked="" type="checkbox"/> To improve reliability <input type="checkbox"/> Other	<input type="checkbox"/> To meet standards ()

To prevent the deformation of the exit belt pawl, the following part has been changed:

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B4684144	B4684147	Exit Belt Pawl	2	X/O	23	7	



[RCL (Japan) Production]

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
SR860	120/60	All	B468-17	J4521000157
SR860	220-240/50, 60	Europe, etc.	B468-26	8P41120001
SR850	120/60	All	B469-17	J4621000301
SR850	220-240/50, 60	Europe, etc.	B469-26	8P31120001

Reissued: 8-Jan-04

Model: Martini-C1/Bellini-C2 Finisher (SR860/SR850)	Date: 17-Jan-03	No.: MB468011a
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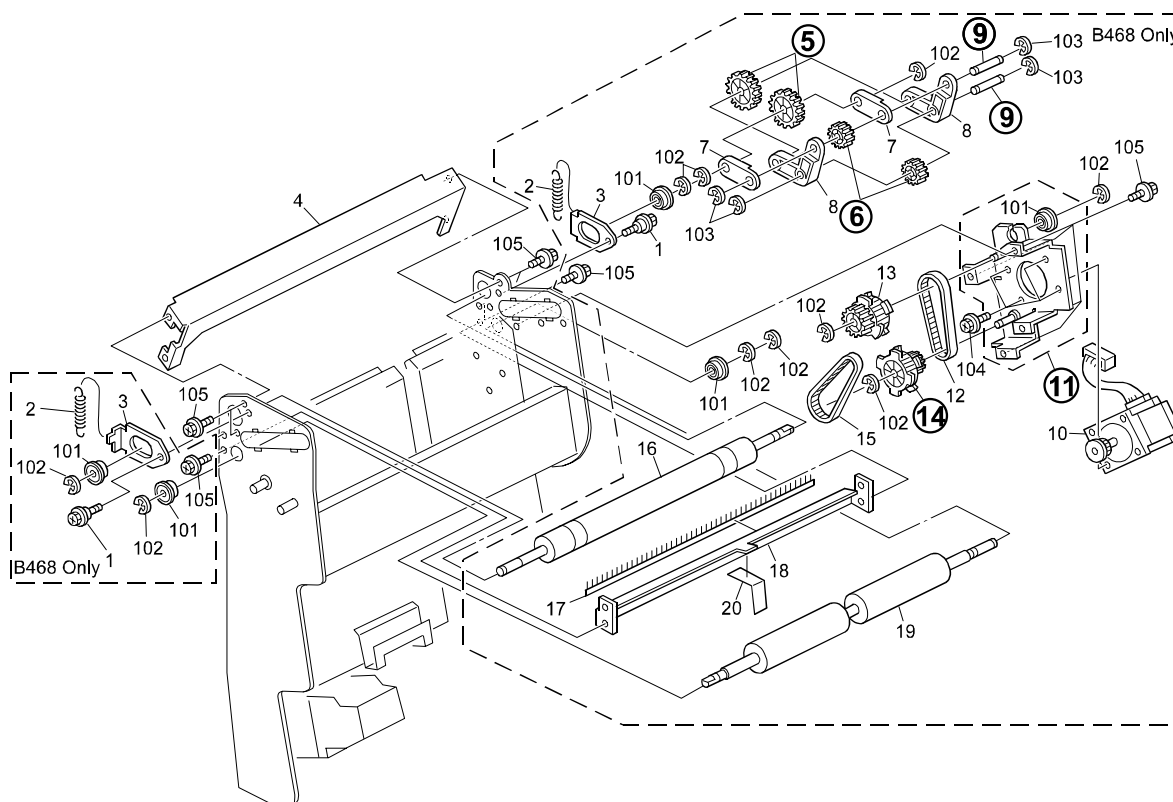
MB Correction

The items in bold italics have been corrected or added.

Modified Article: Drive Gear, other		Prepared by: M.Matsuda	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction	<input type="checkbox"/> Vendor change	<input type="checkbox"/> To meet standards ()
	<input type="checkbox"/> To facilitate assembly	<input checked="" type="checkbox"/> To improve reliability	
	<input type="checkbox"/> Part standardization	<input type="checkbox"/> Other	

To increase durability, the materials of the following parts have been changed:

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B4684651	B4684628	Drive Gear	2	X/O	31	5	
B4684624	B4684627	Gear - 18Z	2	X/O	31	6	
B4684623	B4684629	Roller Shaft	2	X/O	31	9	
B4684635	B4684634	Bracket	1	X/O	31	11	
<i>B4684652</i>		<i>Idler Pulley - T20P5MZ20</i>	1	X/O	31	<i>13</i>	
	B4684649	Idler Pulley - T20P5M	1	X/O	31	<i>13</i>	



Reissued: 8-Jan-04

Model: Martini-C1/Bellini-C2 Finisher (SR860/SR850)	Date: 17-Jan-03	No.: MB468011a
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[RCL (Japan) Production]

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
SR860	120/60	All	B468-17	J4521000001
SR860	220-240/50, 60	Europe, etc.	B468-26	8P41020001

Reissued: 4-Jun-03


Model: Martini-C1/Bellini-C2 Finisher (SR860/SR850)	Date: 14-Feb-03	No.: MB468012a
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MB Correction

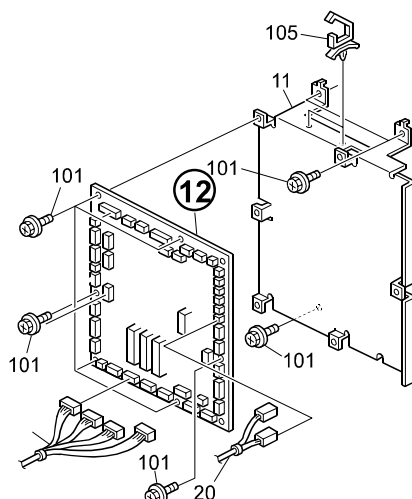
The items in bold italics have been corrected or added.

Modified Article: Main Control Board and EPROM		Prepared by: K. Miura	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction	<input type="checkbox"/> Vendor change	<input type="checkbox"/> To meet standards ()
	<input type="checkbox"/> To facilitate assembly	<input checked="" type="checkbox"/> To improve reliability	
	<input type="checkbox"/> Part standardization	<input type="checkbox"/> Other	

The Main Control EPROM and Main Control Board have been changed as follows:

Step	Main control board for B468 (P. 43-12) (P. 51-*)	Main control board for B469 (P. 43-12) (P. 57-*)	EPROM (P. 51-1) (P. 57-1)	Reason for Modification
—	B4685113	B4695113	B4685127	(Mentioned in MB #MB468006)
1	B4685115	B4695115	B4685128	-Modified so the option can also be used on the Bellini-C2. -To reduce the stress to the stapler movement motor.
2	B4685117	B4695117	B4685129	- To ensure wrinkling does not occur (as shown below).  - Corrected: The "Hole punch receptacle is full" message is displayed when the punch unit is not installed and the client PC is using SmartNet Monitor for Admin. on a Win98/2000 platform.

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Reissued: 4-Jun-03

Model: Martini-C1/Bellini-C2 Finisher (SR860/SR850)	Date: 14-Feb-03	No.: MB468012a
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[Step 1]

[RCL (Japan) Production]

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
SR860	120/60	USA	B468-57	J4530200001
SR860	220-240/50, 60	Europe, etc.	B468-66	9R30230001
SR850	120/60	USA,	B469-17	J4630102173
SR850	220-240/50, 60	Europe, etc.	B469-26	8P30230001

[Step 2]

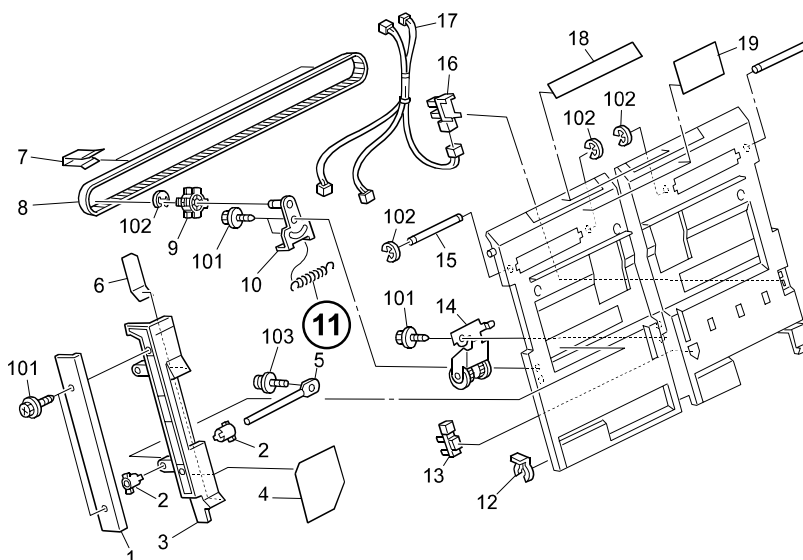
[RCL (Japan) Production]

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
SR860	120/60	USA	B468-57	J4530200001
SR860	220-240/50, 60	Europe, etc.	B468-66	9R30230001
SR850	120/60	USA,	B469-17	J4630102173
SR850	220-240/50, 60	Europe, etc.	B469-26	8P30230001

Model: Martini-C1 Finisher (SR860/SR850)		Date: 30-Apr-03	No.: MB468014
Modified Article: Tension Spring		Prepared by: K. Miura	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> Part standardization	<input type="checkbox"/> Vendor change <input checked="" type="checkbox"/> To improve reliability <input type="checkbox"/> Other	<input type="checkbox"/> To meet standards ()

The following has been changed to ensure that proper tension is maintained in the jogger drive belt under low temperature conditions.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A6971518		Spring - Oil Blade	1		21	11	
	B4684333	Tension Spring - 10.6N	1	X/O	21	11	



[RCL (Japan) Production]

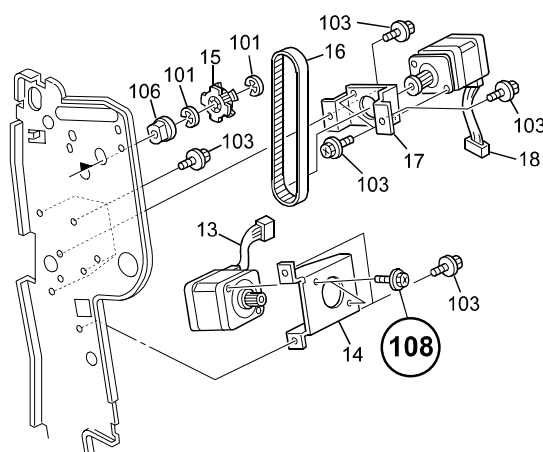
MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
SR860	120/60	USA, Europe, Russia	B468-17	Service Parts Only
SR860	220-240/50, 60	Europe, etc.	B468-26	Service Parts Only
SR860	120/60	USA	B468-57	J4530100001
SR860	220-240/50, 60	Europe, etc.	B468-66	9R30130001
SR850	120/60	USA,	B469-17	J4630100001
SR850	220-240/50, 60	Europe, etc.	B469-26	8P30130001

Model: Martini-C1 Finisher (SR860/SR850)		Date: 1-May-03	No.: MB468015
Modified Article: Screws		Prepared by: K. Miura	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction <input checked="" type="checkbox"/> To facilitate assembly <input type="checkbox"/> Part standardization	<input type="checkbox"/> Vendor change <input type="checkbox"/> To improve reliability <input type="checkbox"/> Other	<input type="checkbox"/> To meet standards ()

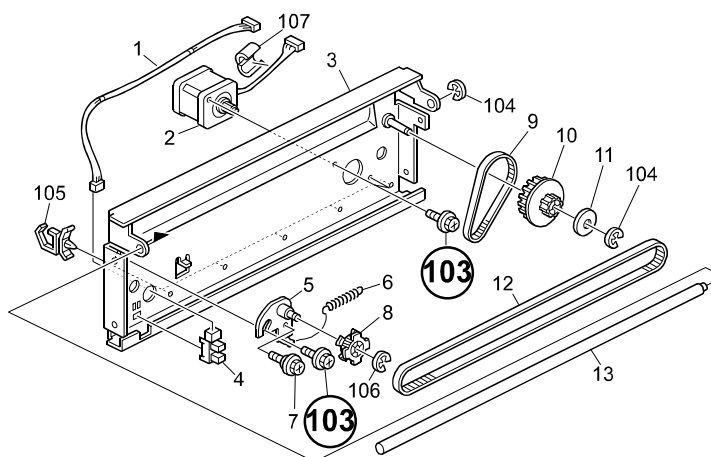
The following part has been changed to facilitate assembly.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
04513006B		Tapping Screw - M3x6			23	103	
	09503005B	Phillips Screw With Spring Washer		X/O	27	108	

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Model: Martini-C1 Finisher (SR860/SR850)

Date: 1-May-03

No.: MB468015

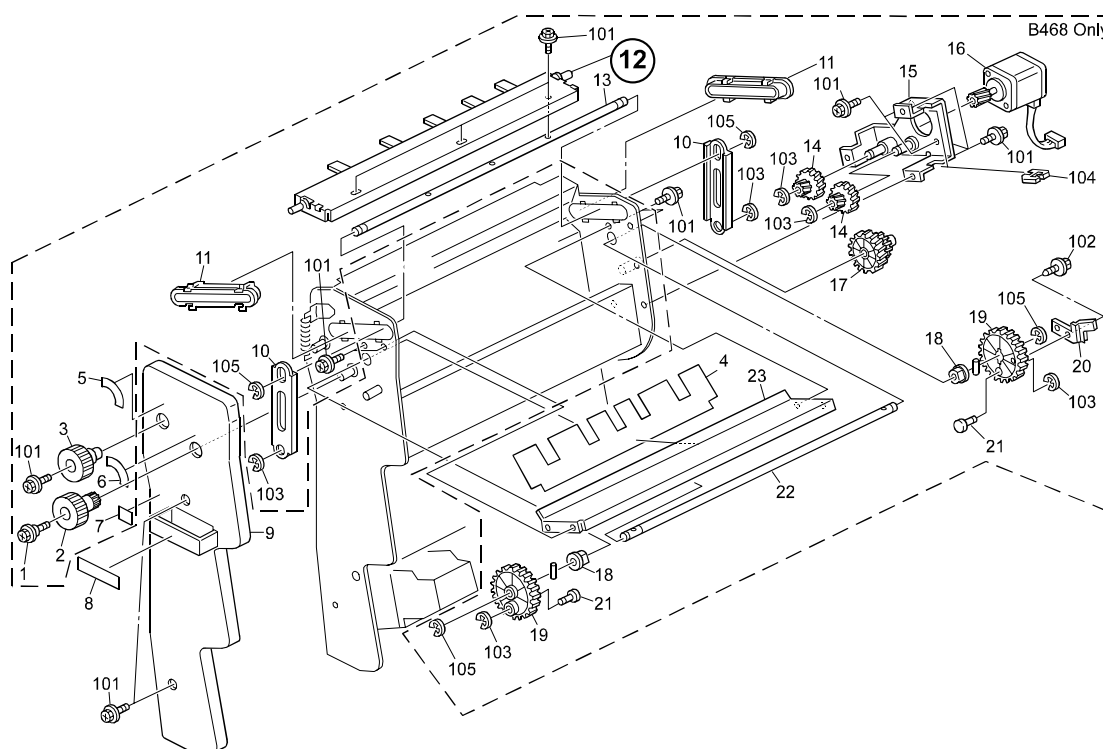
[RCL (Japan) Production]

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
SR860	120/60	USA, Europe, Russia	B468-17	Service Parts Only
SR860	220-240/50, 60	Europe, etc.	B468-26	Service Parts Only
SR860	120/60	USA	B468-57	J4530100001
SR860	220-240/50, 60	Europe, etc.	B468-66	9R30130001
SR850	120/60	USA,	B469-17	J46302xxxxx
SR850	220-240/50, 60	Europe, etc.	B469-26	8P31120001

Model: Martini-C1 Finisher (SR860/SR850)		Date: 30-Apr-03	No.: MB468016
Modified Article: Fold Paper Bracket		Prepared by: K. Miura	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> Part standardization	<input type="checkbox"/> Vendor change <input checked="" type="checkbox"/> To improve reliability <input type="checkbox"/> Other	<input type="checkbox"/> To meet standards ()

The following paper-folding bracket has been changed to ensure that its Teflon layer does not dirty the paper, which can occur during the early period following finisher installation.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B4684711	B4684716	Bracket	1	X/O	29	12	



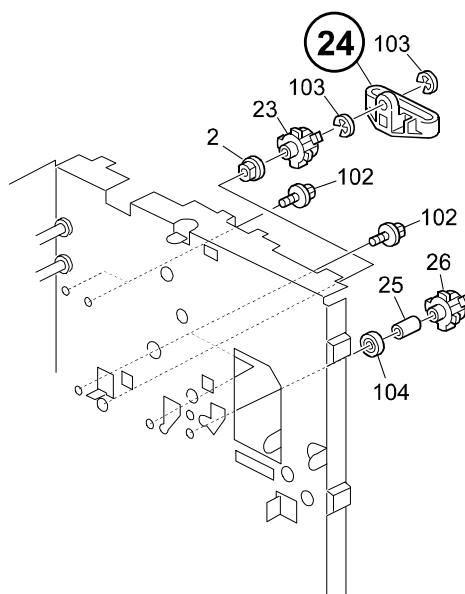
[RCL (Japan) Production]

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
SR860	120/60	USA, Europe, Russia	B468-17	Service Parts Only
SR860	220-240/50, 60	Europe, etc.	B468-26	Service Parts Only
SR860	120/60	USA	B468-57	J4521100690
SR860	220-240/50, 60	Europe, etc.	B468-66	9R3122xxxx

Model: Martini-C1 Finisher (SR860/SR850)		Date: 1-May-03	No.: MB468017
Modified Article: Roller Slide Arm		Prepared by: K. Miura	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> Part standardization	<input type="checkbox"/> Vendor change <input checked="" type="checkbox"/> To improve reliability <input type="checkbox"/> Other	<input type="checkbox"/> To meet standards ()

The following part has been changed to increase durability.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B4082314	B4682415	Arm - Roller Slide	1	X/O	13	24	



[RCL (Japan) Production]

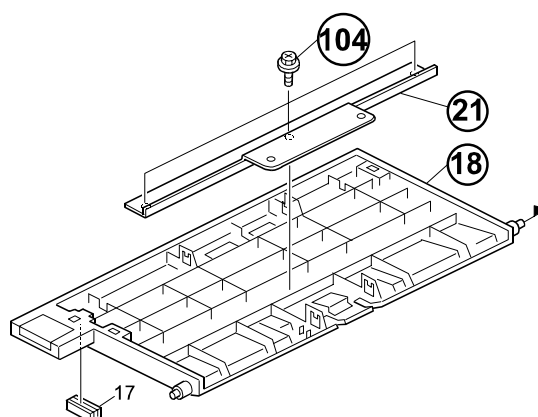
MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
SR860	120/60	USA, Europe, Russia	B468-17	Service Parts Only
SR860	220-240/50, 60	Europe, etc.	B468-26	Service Parts Only
SR860	120/60	USA	B468-57	J4530100001
SR860	220-240/50, 60	Europe, etc.	B468-66	9R30130001
SR850	120/60	USA,	B469-17	J4630101101
SR850	220-240/50, 60	Europe, etc.	B469-26	8P30230001

Model: Martini-C1 Finisher (SR860/850)		Date: 9-May-03	No.: MB468018
Modified Article: Guide Plate		Prepared by: K. Miura	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> Part standardization	<input type="checkbox"/> Vendor change <input checked="" type="checkbox"/> To improve reliability <input type="checkbox"/> Other	<input type="checkbox"/> To meet standards ()

The following have been changed to ensure warping does not develop in the Guide Plate.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B4682172	B4682174	Guide Plate	1	X/X	11	18	
	B4682175	Supporting Plate	1		11	21	
	04504008B	Tapping Screw - 4x8			11	104	

Note: These 3 parts must be replaced together as a set.



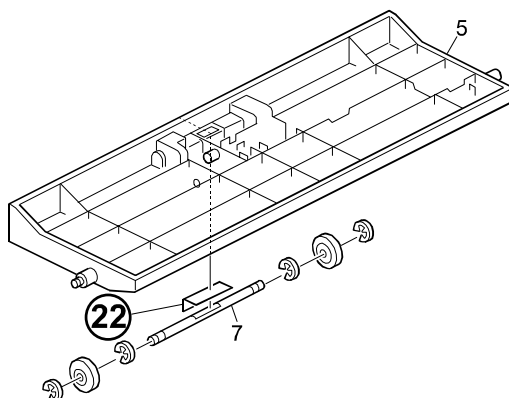
[RCL (Japan) Production]

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
SR860	120/60	USA	B468-57	J4530100001
SR860	220-240/50, 60	Europe, etc.	B468-66	9R30130001
SR850	120/60	USA,	B469-17	J4630100702
SR850	220-240/50, 60	Europe, etc.	B469-26	8P30230001

Model: Martini-C1 Finisher (SR860/SR850)		Date: 9-May-03	No.: MB468019
Modified Article: Exit Roller Shaft Mylar		Prepared by: K. Miura	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> Part standardization	<input type="checkbox"/> Vendor change <input checked="" type="checkbox"/> To improve reliability <input type="checkbox"/> Other	<input type="checkbox"/> To meet standards ()

The following has been added to improve the durability of the Exit Guide Plate (B4682811, P/C pg. 11, #5) when used on the Bellini-C2.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
	B4682835	Mylar - Exit Roller Shaft	1		11	22	



[RCL (Japan) Production]

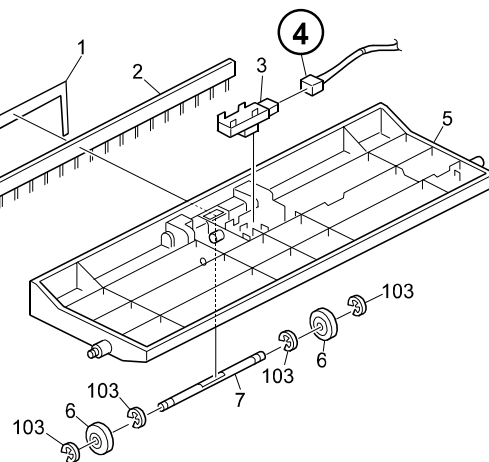
MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
SR860	120/60	USA	B468-57	J4530100001
SR860	220-240/50, 60	Europe, etc.	B468-66	9R30130001

Model: Martini-C1 Finisher (SR860/SR850)		Date: 16-May-03	No.: MB468020
Modified Article: Harnesses, others		Prepared by: K. Miura	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> Part standardization	<input type="checkbox"/> Vendor change <input type="checkbox"/> To improve reliability <input type="checkbox"/> Other	<input checked="" type="checkbox"/> To meet standards ()

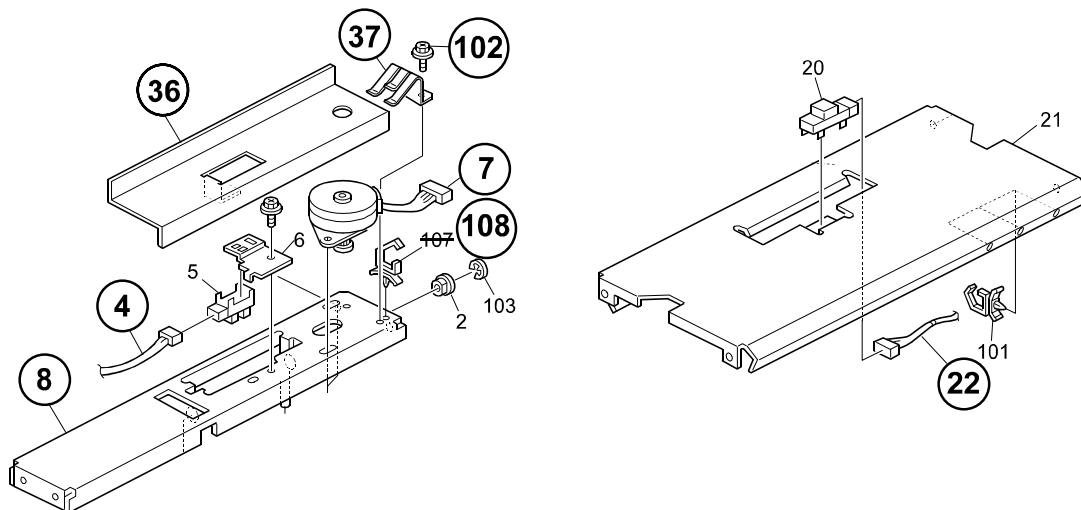
The following have been changed to conform to the high specification heat standards on the Bellini-C2.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B4685422	B4685522	Exit Harness	1	X/O	11	4	
B4685423	B4685523	Guide Harness	1	X/O	13	4	
B4085520		Stepper Motor	1		13	7	
	B4685780	Stepper Motor - DC 20.4W	1	X/O	13	7	
B4682851	B4682848	Guide Plate Stay	1	X/O	13	8	
B4685422	B4685522	Exit Harness	1	X/O	13	22	
	B4682897	Heat Sink - Guide Plate	1		13	36	
	B4682899	Plate - Heat Sink	1		13	37	
	04513006B	Tapping Screw - M3x6			13	102	
11050487		Harness Clamp			13	107	
	11050348	Clamp		X/O	13	108	
B4085520		Stepper Motor	1		27	26	
	B4685780	Stepper Motor - DC 20.4W	1	X/O	27	26	
B4685470	B4685570	Upper Tray Harness	1	X/O	33	12	
B4685474	B4685574	Lower Tray Harness	1	X/O	35	17	
B4685473	B4685583	Lower Motor Harness	1	X/O	37	33	
B4682421	B4682418	Motor Bracket	1	X/O	39	4	
B4085520		Stepper Motor	1		39	5	
	B4685780	Stepper Motor - DC 20.4W	1	X/O	39	5	
	11050511	Harness Clamp-LW50306ZC	1		39	103	
	B4682429	Heat Sink-Motor Roller Shift	1		39	35	
	B4682899	Plate - Heat Sink	1		39	36	
B4685991		Harness Bracket	8->7		43	5	
B4685420	B4685520	Main Sensor Harness (B468)	1	X/O	43	9	
B4685410	B4685510	Main Motor Harness	1	X/O	43	13	
B4685490	B4685590	Interface Harness - Option	1	X/O	43	14	
B4685460	B4685560	Harness - Punch Unit	1	X/O	43	15	
B4685478	B4685578	Upper Motor Harness (B468)	1	X/O	43	20	
04513006B		Tapping Screw - M3x6			43	101	
11050488		Harness Clamp			43	103	
	11050487	Harness Clamp			43	105	
	11050516	Clamp			43	106	

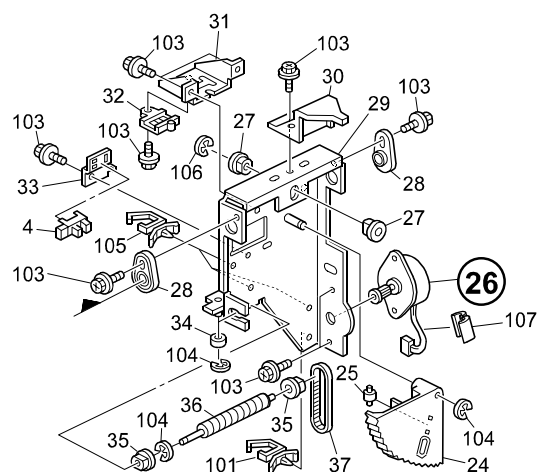
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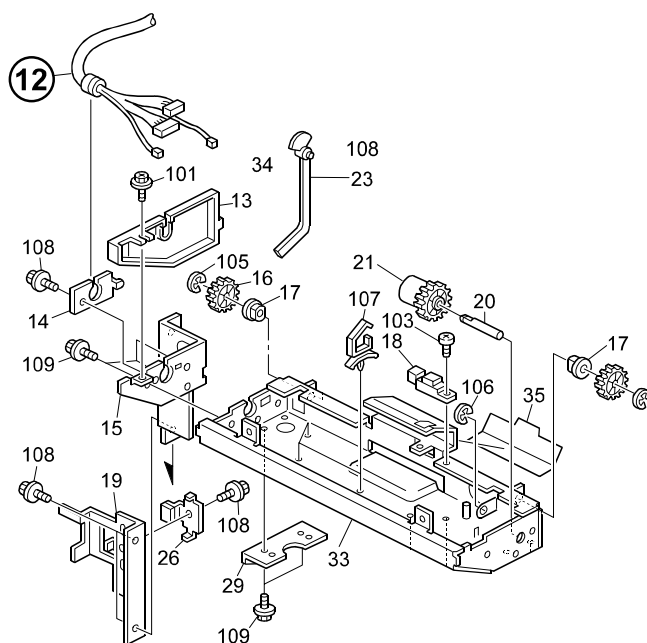
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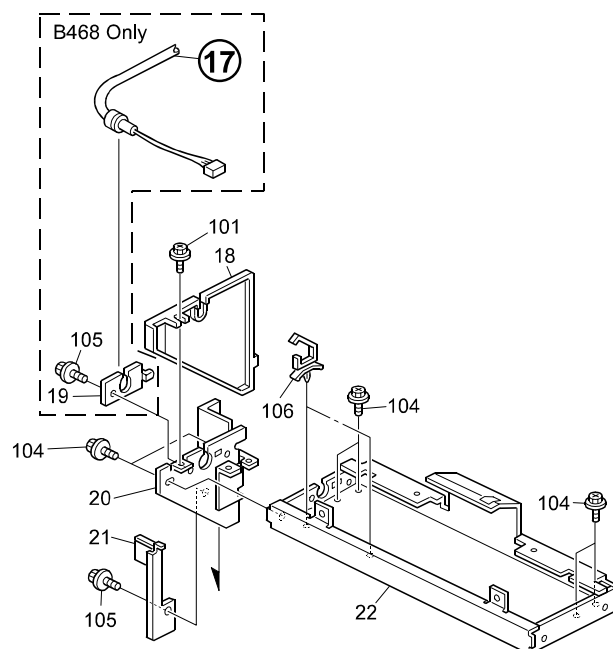
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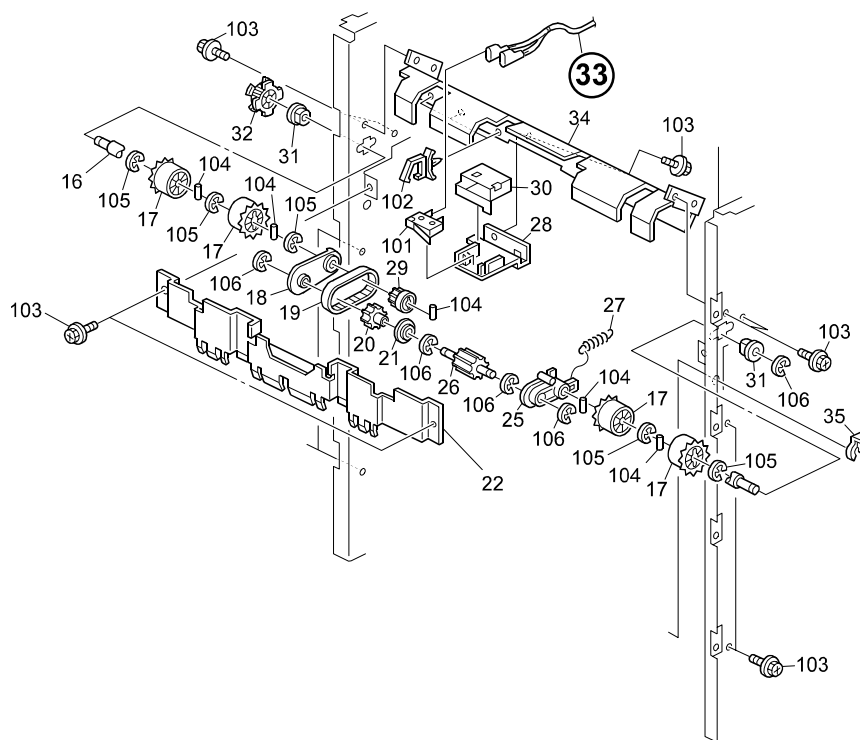
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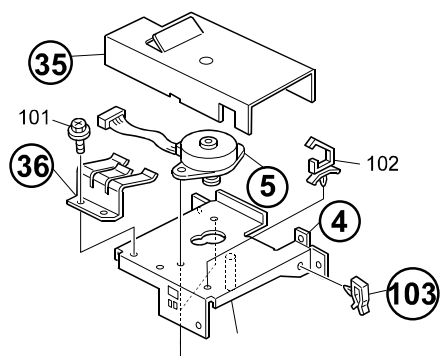
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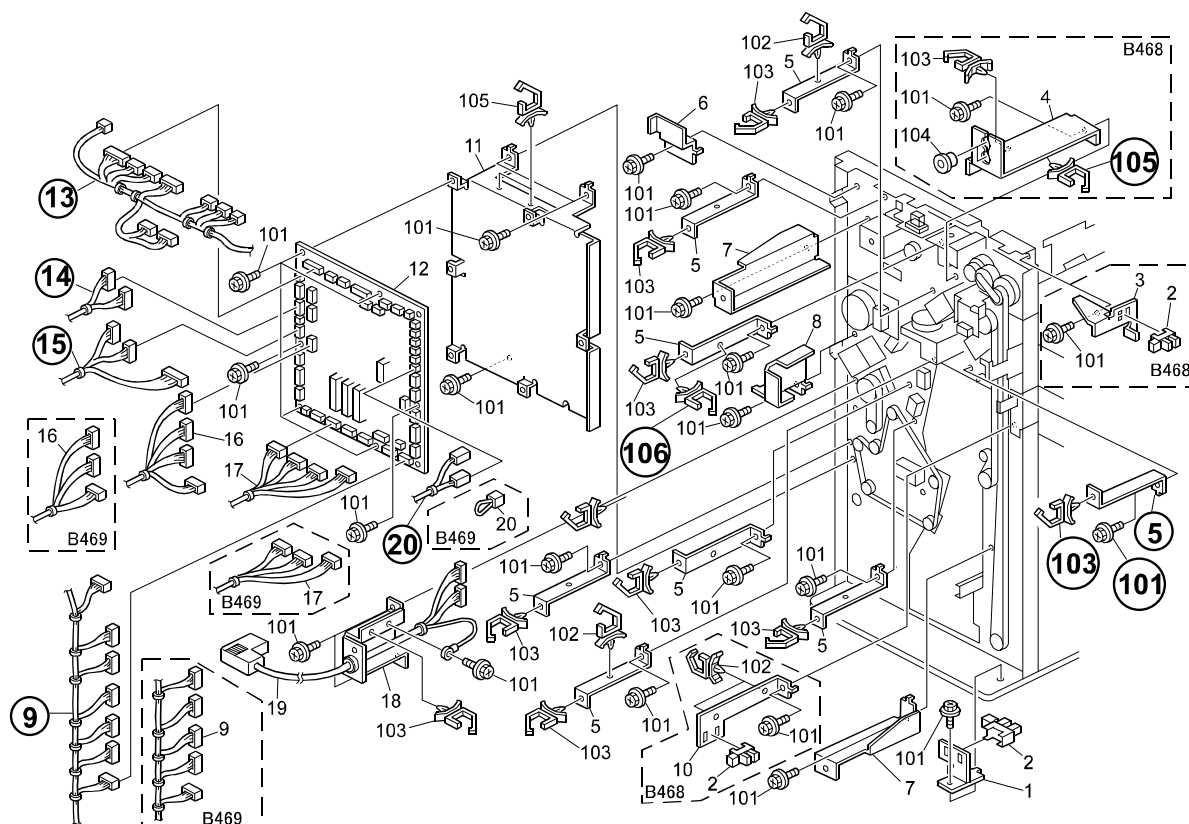
<Page 37>



<Page 39>



<Page 43>



Model: Martini-C1 Finisher (SR860/SR850)

Date: 16-May-03

No.: MB468020

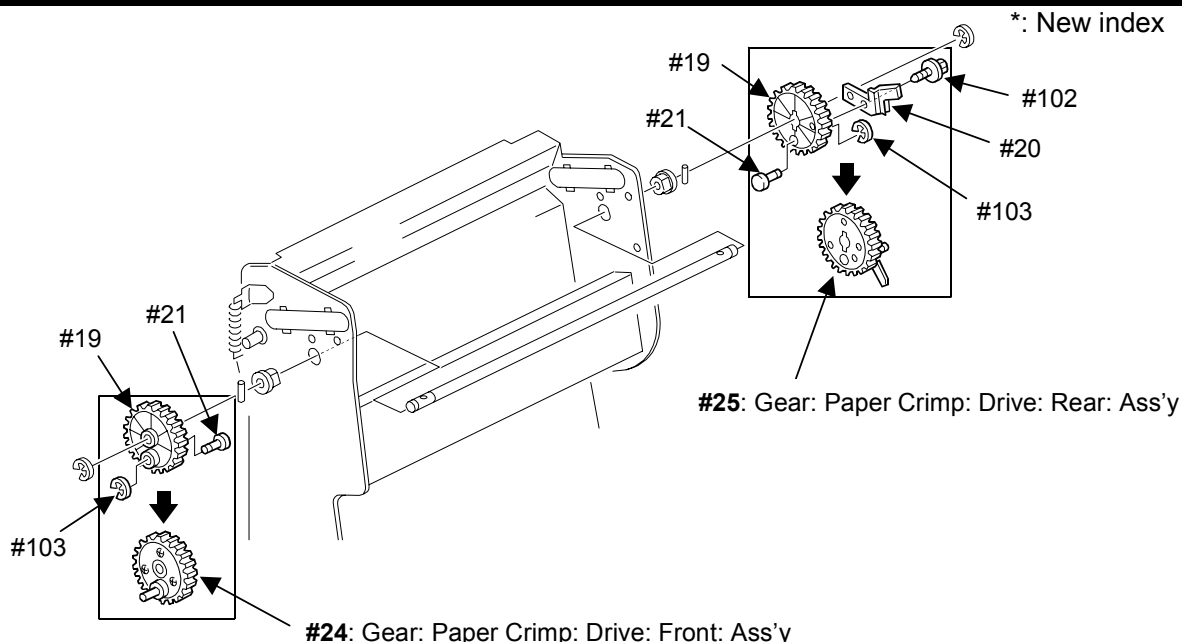
[RCL (Japan) Production]

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
SR860	120/60	USA, Europe, Russia	B468-17	Service Parts Only
SR860	220-240/50, 60	Europe, etc.	B468-26	Service Parts Only
SR860	120/60	USA	B468-57	J4530100001
SR860	220-240/50, 60	Europe, etc.	B468-66	9R30130001
SR850	120/60	USA,	B469-17	J4630301601
SR850	220-240/50, 60	Europe, etc.	B469-26	8P30430001

Model: Finisher (SR850/860) for Martini-C1/Bellini-C2		Date: 22-May-03	No.: MB468021
Modified Article: Drive Gear/ Link Shaft etc. (for B468 only)		Prepared by: F.Noguchi	
From: 2nd Tech Support Sec. Service Support Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> Part standardization	<input type="checkbox"/> Vendor change <input checked="" type="checkbox"/> To improve reliability <input type="checkbox"/> Other	<input type="checkbox"/> To meet standards ()

To ensure the Drive Gear is not damaged, support plates have been added to both sides. To facilitate serviceability, the parts below are supplied as assemblies.

Old part number	New part number	Description	Q'ty	Int	Page	Index
B4684742		Drive Gear	1 - 0		29	19
B4684743		Link Shaft	1 - 0	X/		21
07200040B		Retaining Ring – M4	n - n-1			103
	B4684741	Gear: Paper Crimp: Drive: Front: Ass'y	0 - 1	/O		*24
B4684742		Drive Gear	1 - 0		29	19
B4684732		Shielding Plate Bracket	1 - 0			20
B4684743		Link Shaft	1 - 0	X/		21
04503008B		Tapping Screw - M3x8	n - n-1			102
07200040B		Retaining Ring – M4	n - n-1			103
	B4684731	Gear: Paper Crimp: Drive: Rear: Ass'y	0 - 1	/O		*25



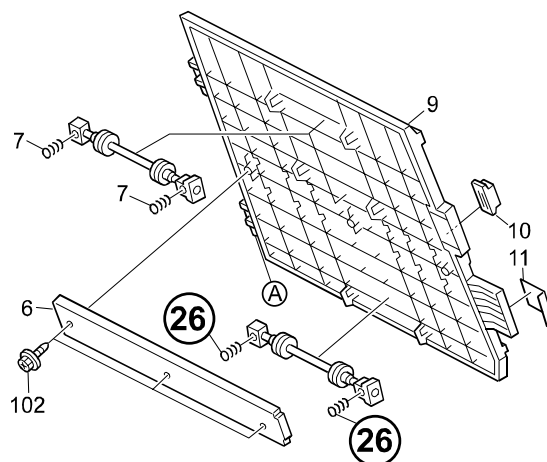
[RCL (Japan) Production]

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
SR860	120/60, 220-240/50, 60	All	B468-17	Service parts only
SR860	220-240/50, 60	Europe	B468-26	Service parts only
SR860	120/60, 220-240/50, 60	All	B468-57	J4530100001
SR860	220-240/50, 60	Europe	B468-66	9R30130001

Model: Martini-C1/Bellini-C2 Finisher (SR860/SR850)		Date: 29-May-03	No.: MB468022
Modified Article: Pressure Spring		Prepared by: K. Miura	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> Part standardization	<input type="checkbox"/> Vendor change <input checked="" type="checkbox"/> To improve reliability <input type="checkbox"/> Other	<input type="checkbox"/> To meet standards ()

The following have been changed to minimize jams with tab sheets.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AA063529	→ AA063529	Pressure Spring - 14.5mm	6-→4	-	17	7	
	→ A6972187	Pressure Spring - 14.1mm	2	X/O	17	26	



[RCL (Japan) Production]

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
SR860	120/60	USA, Europe, Russia	B468-17	Service Parts Only
SR860	220-240/50, 60	Europe, etc.	B468-26	Service Parts Only
SR860	120/60	USA	B468-57	J4530100001
SR860	220-240/50, 60	Europe, etc.	B468-66	9R30130001
SR850	120/60	USA,	B469-17	J4621201866
SR850	220-240/50, 60	Europe, etc.	B469-26	8P30130001

Reissued: 5-Jun-03

Model: Martini-C1/Bellini-C2 Finisher (SR860/SR850)	Date: 29-May-03	No.: MB468023a
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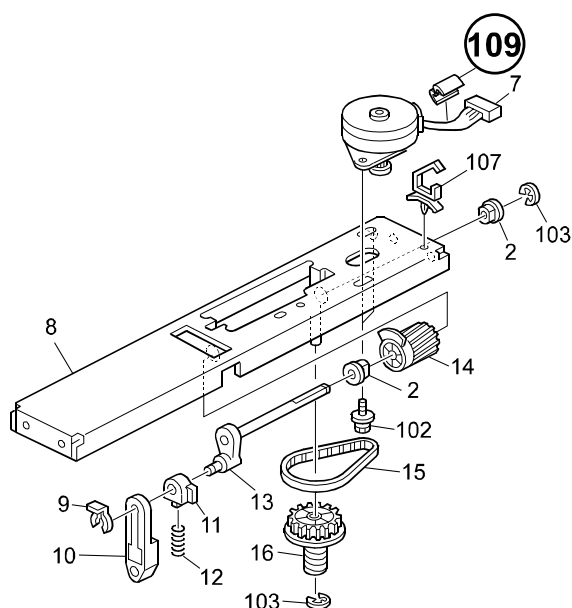
MB Correction

The items in bold italics have been corrected or added.

Modified Article: Ferrite Core		Prepared by: K. Miura	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction	<input type="checkbox"/> Vendor change	<input type="checkbox"/> To meet standards ()
	<input type="checkbox"/> To facilitate assembly	<input checked="" type="checkbox"/> To improve reliability	
	<input type="checkbox"/> Part standardization	<input type="checkbox"/> Other	

The following has been added to prevent static-electrical noise.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
	16070623	Ferrite Core - TFC-16-8-13	1		13	109	



[RCL (Japan) Production]

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
SR860	120/60	USA, Europe, Russia	B468-17	Service Parts Only
SR860	220-240/50, 60	Europe, etc.	B468-26	Service Parts Only
SR860	120/60	USA	B468-57	J4530100001
SR860	220-240/50, 60	Europe, etc.	B468-66	9R30130001

Reissued: 18-Jun-03

Model: Martini-C1/Bellini-C2 Finisher (SR860/SR850)	Date: 10-Jun-03	No.: MB468024a
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MB Correction

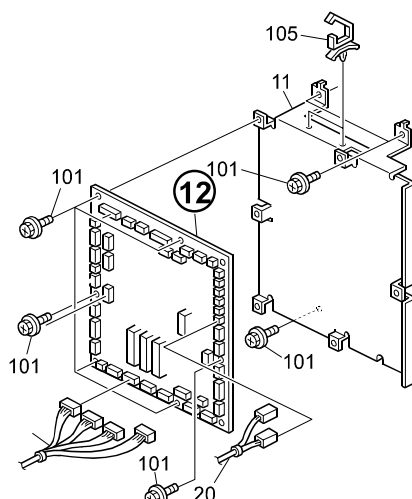
The items in bold italics have been corrected or added.

Modified Article: Main Control Board and EPROM		Prepared by: K. Miura	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction	<input type="checkbox"/> Vendor change	<input type="checkbox"/> To meet standards ()
	<input type="checkbox"/> To facilitate assembly	<input checked="" type="checkbox"/> To improve reliability	
	<input type="checkbox"/> Part standardization	<input type="checkbox"/> Other	

The Main Control EPROM and Main Control Board have been changed as follows:

Step	Main control board for B468 (P. 43-12) (P. 51-*)	Main control board for B469 (P. 43-12) (P. 57-*)	EPROM (P. 51-1) (P. 57-1)	Reason for Modification
—	B4685117	B4695117	B4685129	(Mentioned in MB #MB468012).
1	B4685118	B4695118	B4685130	To prohibit single-fold on the Bellini-C2.
2	B4685119	B4695119	B4685131	<p>- Corrected: Finisher does not stop (w/no stapling) - SC990.</p> <p>- New SP mode added (SP6120) for adjusting the jogger fence position for each paper size (see NOTE).</p> <p>- New SP mode added (SP6903) for adjusting single fold skew (Martini only). (see NOTE).</p> <p>NOTE: To activate these two new SP modes, it is necessary to install BCU firmware v4.02b:80 or later and GW controller firmware v3.52 or later.</p>
3	B4685120	B4695120	B4685132	- Corrected: SC620 (program bug).

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Reissued: 18-Jun-03

Model: Martini-C1/Bellini-C2 Finisher (SR860/SR850)	Date: 10-Jun-03	No.: MB468024a
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[Step 1]

[RCL (Japan) Production]

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
SR860	120/60	USA, Europe, Russia	B468-17	Service Parts Only
SR860	220-240/50, 60	Europe, etc.	B468-26	Service Parts Only
SR860	120/60	USA, Europe, Russia	B468-57	J4530400404
SR860	220-240/50, 60	Europe, etc.	B468-66	9R30430051
SR850	120/60	USA, Europe, Russia	B469-17	J46305xxxxx
SR850	220-240/50, 60	Europe, etc.	B469-26	8P3053xxxx

[Step 2]

[RCL (Japan) Production]

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
SR860	120/60	USA, Europe, Russia	B468-17	Service Parts Only
SR860	220-240/50, 60	Europe, etc.	B468-26	Service Parts Only
SR860	120/60	USA, Europe, Russia	B468-57	J4530500145
SR860	220-240/50, 60	Europe, etc.	B468-66	9R30530001
SR850	120/60	USA, Europe, Russia	B469-17	J4630500903
SR850	220-240/50, 60	Europe, etc.	B469-26	8P30630001

[Step 3]

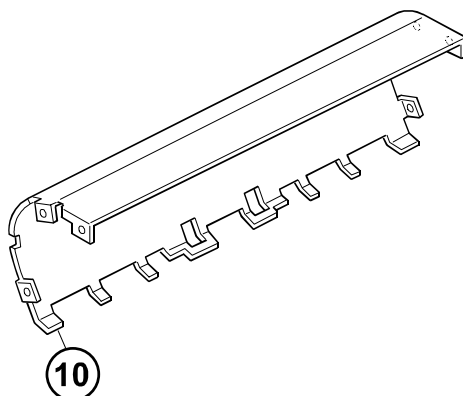
[RCL (Japan) Production]

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
SR860	120/60	USA, Europe, Russia	B468-17	Service Parts Only
SR860	220-240/50, 60	Europe, etc.	B468-26	Service Parts Only
SR860	120/60	USA, Europe, Russia	B468-57	J45306xxxxx
SR860	220-240/50, 60	Europe, etc.	B468-66	9R3063xxxx
SR850	120/60	USA, Europe, Russia	B469-17	J4630500001
SR850	220-240/50, 60	Europe, etc.	B469-26	8P30530001

Model: Martini-C1/Bellini-C2 Finisher (SR860/SR850)		Date: 12-Jun-03	No.: MB468025
Modified Article: Lower Guide Plate		Prepared by: K. Miura	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> Part standardization	<input type="checkbox"/> Vendor change <input checked="" type="checkbox"/> To improve reliability <input type="checkbox"/> Other	<input type="checkbox"/> To meet standards ()

The Lower Guide Plate has been changed so that its junctions do not bend and cause a paper jam.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B4682116	B4682120	Lower Guide Plate	1	X/O	11	10	

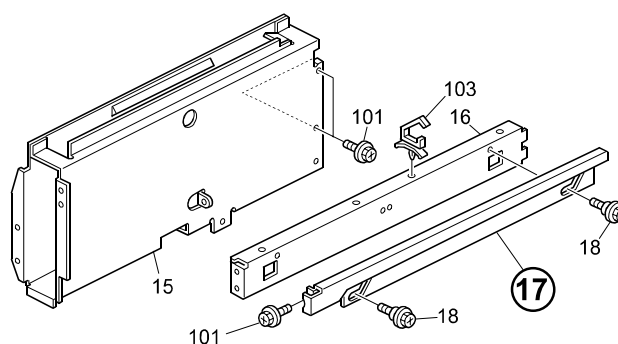

[RCL (Japan) Production]

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
SR860	120/60	USA, Europe, Russia	B468-17	Service Parts Only
SR860	220-240/50, 60	Europe, etc.	B468-26	Service Parts Only
SR860	120/60	USA, Europe, Russia	B468-57	J4530400408
SR860	220-240/50, 60	Europe, etc.	B468-66	9R30430051
SR850	120/60	USA, Europe, Russia	B469-17	J4630401203
SR850	220-240/50, 60	Europe, etc.	B469-26	8P30530001

Model: Martini-C1/Bellini-C2 Finisher (SR860/SR850)		Date: 12-Jun-03	No.: MB468026
Modified Article: Joint Lever		Prepared by: K.Miura	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> Part standardization	<input type="checkbox"/> Vendor change <input type="checkbox"/> To improve reliability <input type="checkbox"/> Other	<input checked="" type="checkbox"/> To meet standards ()

The following has been changed to confirm to Ricoh internal performance standards.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A6971127	A6971128	Joint Lever	1	X/O	9	17	



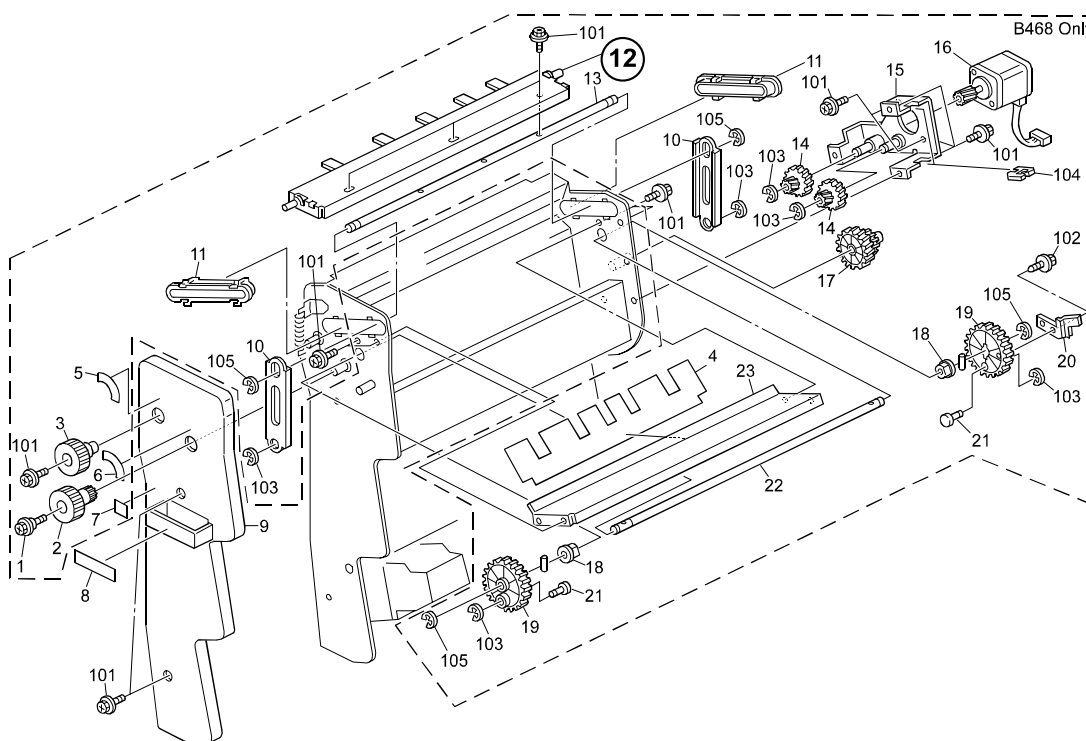
[RCL (Japan) Production]

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
SR860	120/60	USA, Europe, Russia	B468-17	Service Parts Only
SR860	220-240/50, 60	Europe, etc.	B468-26	Service Parts Only
SR860	120/60	USA, Europe, Russia	B468-57	J4530100001
SR860	220-240/50, 60	Europe, etc.	B468-66	9R30130001
SR850	120/60	USA, Europe, Russia	B469-17	J4620500001
SR850	220-240/50, 60	Europe, etc.	B469-26	8P30520001

Model: Martini-C1/Bellini-C2 Finisher (SR860/SR850)		Date: 26-Jun-03	No.: MB468027
Modified Article: Paper-folding Bracket		Prepared by: K. Miura	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> Part standardization	<input type="checkbox"/> Vendor change <input checked="" type="checkbox"/> To improve reliability <input type="checkbox"/> Other	<input type="checkbox"/> To meet standards ()

The paper-folding bracket has been changed to further minimize damage to the paper.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B4684711	B4684716	Bracket	1	X/O	29	12	



[RCL (Japan) Production]

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
SR860	120/60	USA, Europe, Russia	B468-17	Service Parts Only
SR860	220-240/50, 60	Europe, etc.	B468-26	Service Parts Only
SR860	120/60	USA, Europe, Russia	B468-57	J4530400310
SR860	220-240/50, 60	Europe, etc.	B468-66	9R30430051

Reissued: 20-Aug-03

Model: Martini-C1/Bellini-C2 Finisher (SR860/SR850)	Date: 29-Jul-03	No.: MB468028a
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MB Correction

The items in bold italics have been corrected or added.

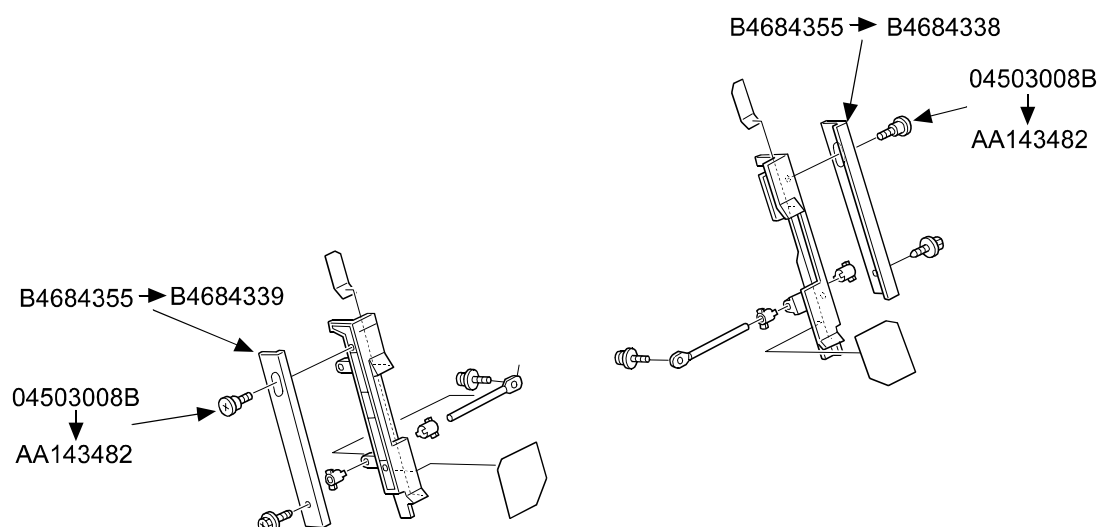
Modified Article: Support plate		Prepared by: Y.Urushihara	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction	<input type="checkbox"/> Vendor change	<input type="checkbox"/> To meet standards ()
	<input type="checkbox"/> To facilitate assembly	<input checked="" type="checkbox"/> To improve reliability	
	<input type="checkbox"/> Part standardization	<input type="checkbox"/> Other	

The following modifications have been made to ensure the jogger fences stay properly aligned even if the plastic expands by heat:

- The screw holes in the metal support plates for the fences have been lengthened to allow the jogger fence to expand.
- The shapes of the front and rear support plates have been changed.
- The upper screw for the plate and jogger fence has been changed to a stepped screw.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B4684335		Protect Bracket	2-0		21	1	
	B4684339	Support plate – front jogger fence	0-1		21	1	A
	B4684338	Support plate – rear jogger fence	0-1		21	31	A
04503008		Tapping Screw – M3x8			21	101	A

Note: When installing for the first time, these parts should be changed **together as a set**.



Reissued: 20-Aug-03

Model: Martini-C1/Bellini-C2 Finisher (SR860/SR850)	Date: 29-Jul-03	No.: MB468028a
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[RCL (Japan) Production]

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
SR860	120/60	USA, Europe, Russia	B468-17	Service Parts Only
SR860	220-240/50, 60	Europe, etc.	B468-26	Service Parts Only
SR860	120/60	USA, Europe, Russia	B468-57	J4530400164
SR860	220-240/50, 60	Europe, etc.	B468-66	9R30430051
SR850	120/60	USA, Europe, Russia	B469-17	J4630700301
SR850	220-240/50, 60	Europe, etc.	B469-26	8P30730020

Model: Martini-C1/Bellini-C2 Finisher (SR860/SR850)		Date: 7-Jan-04	No.: MB468029
Modified Article: Upper Cover etc.		Prepared by: M. Matsuda	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction <input type="checkbox"/> To facilitate assembly <input checked="" type="checkbox"/> Part standardization	<input type="checkbox"/> Vendor change <input type="checkbox"/> To improve reliability <input type="checkbox"/> Other	<input type="checkbox"/> To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B4684129	B6744129	Upper Cover	1	O/O	25	10	
B4685992	B6745991	Board Bracket	1	O/O	43	11	

Due to parts standardization with other models, the above parts have been changed.

Model: Martini-C1 Finisher (SR860/SR850)		Date: 19-Jan-04	No.: MB468030
Modified Article: Sensor Bracket		Prepared by: M. Matsuda	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> Part standardization	<input type="checkbox"/> Vendor change <input type="checkbox"/> To improve reliability <input checked="" type="checkbox"/> Other	<input type="checkbox"/> To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B4684172	B4684173	Sensor Bracket	1	X/O	23	3	

To increase the accuracy of sensor detection, the gap between the exit sensor and exit pawl has slightly increased. In accordance with this, the sensor bracket has also been changed.

[RCL (Japan) Production]

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
SR860	120/60	USA, Europe, Russia	B468-17	Service Parts Only
SR860	220-240/50, 60	Europe, etc.	B468-26	Service Parts Only
SR860	120/60	USA, Europe, Russia	B468-57	J4530900010
SR860	220-240/50, 60	Europe, etc.	B468-66	9R30930001
SR850	120/60	USA, Europe, Russia	B469-17	J4630900154
SR850	220-240/50, 60	Europe, etc.	B469-26	8P30930001

Model: Martini-C1 Finisher (SR860/SR850)		Date: 19-Jan-04	No.: MB468030
Modified Article: Sensor Bracket		Prepared by: M. Matsuda	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> Part standardization	<input type="checkbox"/> Vendor change <input type="checkbox"/> To improve reliability <input checked="" type="checkbox"/> Other	<input type="checkbox"/> To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B4684172	B4684173	Sensor Bracket	1	X/O	23	3	

To increase the accuracy of sensor detection, the gap between the exit sensor and exit pawl has slightly increased. In accordance with this, the sensor bracket has also been changed.

[RCL (Japan) Production]

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
SR860	120/60	USA, Europe, Russia	B468-17	Service Parts Only
SR860	220-240/50, 60	Europe, etc.	B468-26	Service Parts Only
SR860	120/60	USA, Europe, Russia	B468-57	J4530900010
SR860	220-240/50, 60	Europe, etc.	B468-66	9R30930001
SR850	120/60	USA, Europe, Russia	B469-17	J4630900154
SR850	220-240/50, 60	Europe, etc.	B469-26	8P30930001

Model: Martini-C1 Finisher (SR860/SR850)		Date: 22-Jan-04	No.: MB468031
Modified Article: Cover		Prepared by: S. Watanabe	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> Part standardization	<input checked="" type="checkbox"/> Vendor change <input type="checkbox"/> To improve reliability <input type="checkbox"/> Other	<input type="checkbox"/> To meet standards ()

Due to a vender request, the following parts have been changed:

Note: When installing these parts, you must replace the parts marked "A" **together as a set.**

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B4681632	B4681625	Front Cover	1	O/O	7	13	A
B4681627	B4681629	Front Grip	1	O/O	7	15	A

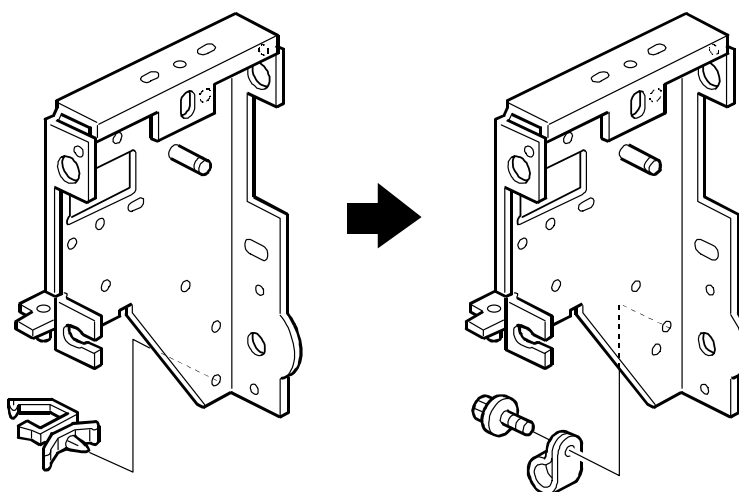
[RCL (Japan) Production]

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
SR860	120/60	USA, Europe, Russia	B468-17	Service Parts Only
SR860	220-240/50, 60	Europe, etc.	B468-26	Service Parts Only
SR860	120/60	USA, Europe, Russia	B468-57	J4531100074
SR860	220-240/50, 60	Europe, etc.	B468-66	9R31130001
SR850	120/60	USA, Europe, Russia	B469-17	J4631001739
SR850	220-240/50, 60	Europe, etc.	B469-26	8P31130001

Model: Martini-C1 Finisher (SR860/SR850)		Date: 23-Feb-04	No.: MB468032
Modified Article: Moving Bracket		Prepared by: S. Watanabe	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction <input checked="" type="checkbox"/> To facilitate assembly <input type="checkbox"/> Part standardization	<input type="checkbox"/> Vendor change <input type="checkbox"/> To improve reliability <input type="checkbox"/> Other	<input type="checkbox"/> To meet standards ()

The moving bracket was changed to facilitate assembly.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B4684531	B4684532	Moving Bracket	1	X/O	27	29	


[RCL (Japan) Production]

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
SR860	120/60	USA, Europe, Russia	B468-17	Service Parts Only
SR860	220-240/50, 60	Europe, etc.	B468-26	Service Parts Only
SR860	120/60	USA, Europe, Russia	B468-57	J4531200001
SR860	220-240/50, 60	Europe, etc.	B468-66	9R30140001
SR850	120/60	USA, Europe, Russia	B469-17	J4631200484
SR850	220-240/50, 60	Europe, etc.	B469-26	8P30140001

Reissued: 22-Mar-04

Model: Martini-C1 Finisher (SR860/SR850)	Date: 23-Feb-04	No.: MB468033a
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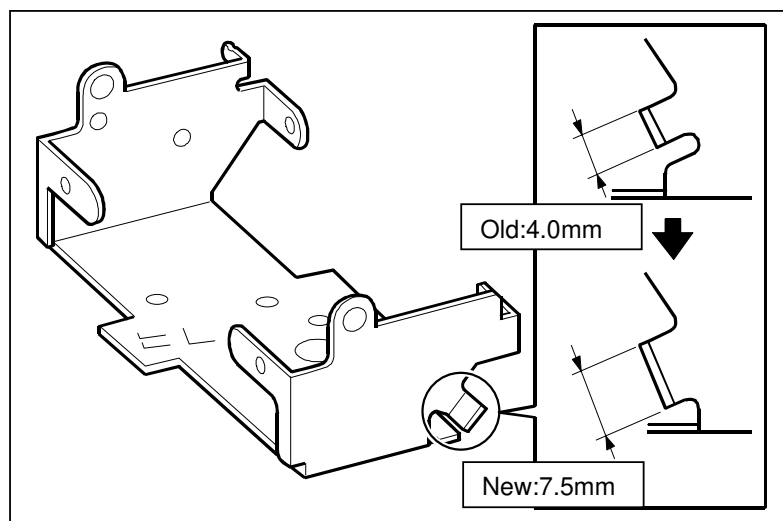
MB Correction

The items in bold/italics have been changed or added.

Modified Article: Bracket		Prepared by: S. Watanabe	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction	<input type="checkbox"/> Vendor change	<input type="checkbox"/> To meet standards ()
	<input type="checkbox"/> To facilitate assembly	<input checked="" type="checkbox"/> To improve reliability	
	<input type="checkbox"/> Part standardization	<input type="checkbox"/> Other	

The bracket has been modified to prevent the home position error.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B4683831	B4683825	Bracket	1	X/O	37	6	


[RCL (Japan) Production]

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
SR860	120/60	USA, Europe, Russia	B468-17	Service Parts Only
SR860	220-240/50, 60	Europe, etc.	B468-26	Service Parts Only
SR860	120/60	USA, Europe, Russia	B468-57	J4531100095
SR860	220-240/50, 60	Europe, etc.	B468-66	9R31230001

Reissued: 30-Mar-04

Model: Martini-C1 Finisher (SR860/SR850)	Date: 23-Feb-04	No.: MB468032a
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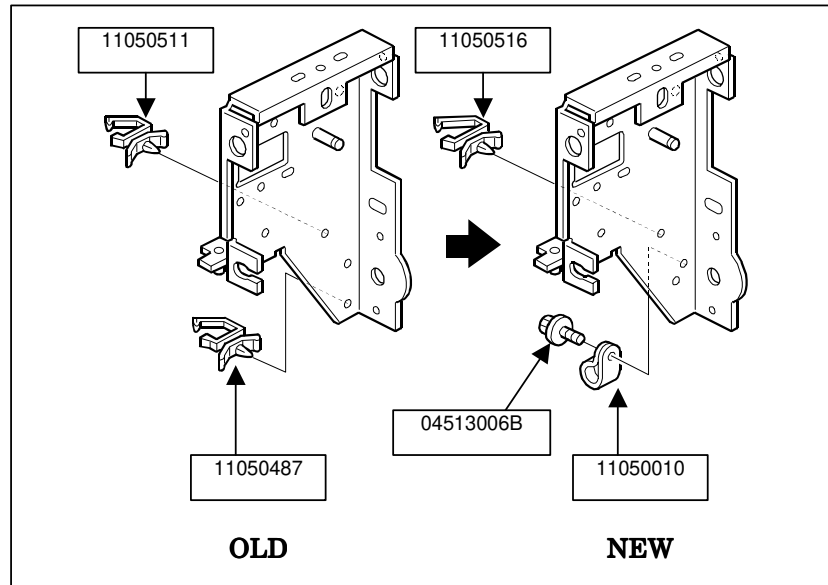
MB Correction

The items in bold italics have been added.

Modified Article: Moving Bracket		Prepared by: S. Watanabe	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction	<input type="checkbox"/> Vendor change	<input type="checkbox"/> To meet standards ()
	<input checked="" type="checkbox"/> To facilitate assembly	<input type="checkbox"/> To improve reliability	
	<input type="checkbox"/> Part standardization	<input type="checkbox"/> Other	

The moving bracket has been changed to facilitate assembly.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B4684531	B4684532	Moving Bracket	1	X/O	27	29	
11050487		<i>Harness Clamp</i>	<i>n->n</i>	<i>X/O</i>	<i>27</i>	<i>101</i>	
	11050010	<i>Harness Clamp – 6N</i>					
	04513006B	<i>Tapping Screw – M3*6</i>	<i>0->n</i>	<i>-</i>	<i>-</i>	<i>-</i>	
11050511	11050516	<i>Harness Clamp</i>	<i>n->n</i>	<i>O/O</i>	<i>27</i>	<i>105</i>	



Reissued: 30-Mar-04

Model: Martini-C1 Finisher (SR860/SR850)	Date: 23-Feb-04	No.: MB468032a
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[RCL (Japan) Production]

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
SR860	120/60	USA, Europe, Russia	B468-17	Service Parts Only
SR860	220-240/50, 60	Europe, etc.	B468-26	Service Parts Only
SR860	120/60	USA, Europe, Russia	B468-57	J4531200001
SR860	220-240/50, 60	Europe, etc.	B468-66	9R30140001
SR850	120/60	USA, Europe, Russia	B469-17	J4631200484
SR850	220-240/50, 60	Europe, etc.	B469-26	8P30140001

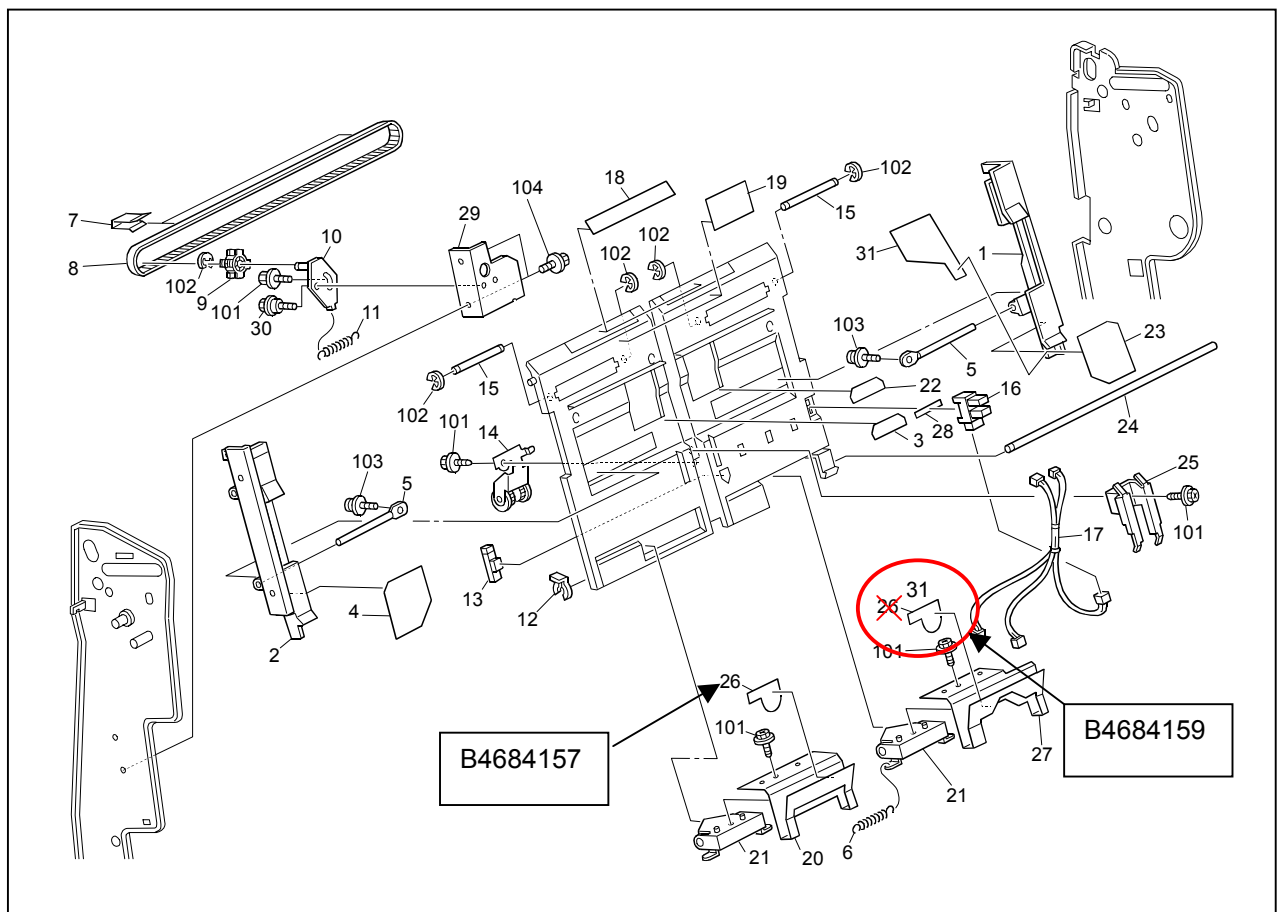
Model: Martini-C1 Finisher (SR860/SR850)		Date: 2-Nov-05	No.: MB468034
Modified Article: Guide Myler		Prepared by: S. Watanabe	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction <input type="checkbox"/> Vendor change <input type="checkbox"/> Other <input type="checkbox"/> To facilitate assembly <input checked="" type="checkbox"/> To improve reliability <input type="checkbox"/> To meet standards <input type="checkbox"/> Part standardization <input type="checkbox"/> Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B4684157	-	Guide Myler	2 -> 1	-	21	26	
-	B4684159	Guide Myler: Rear	0 -> 1	O/O	21	31	

Change: The shape of the part was changed.

Reason: To further improve the paper stack quality.

Note: B4684157 is still used in the area shown below (index 26).

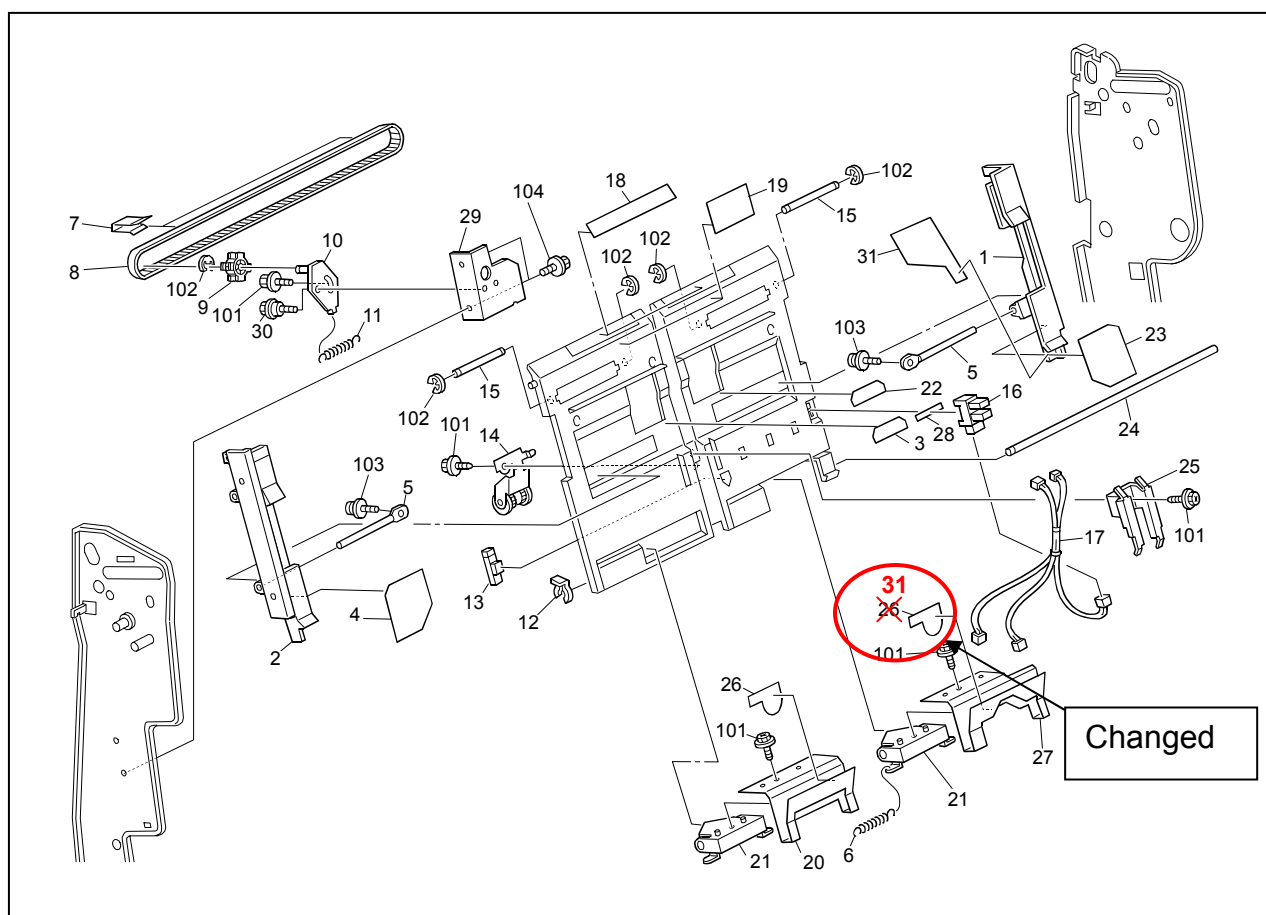


Model: Martini-C1 Finisher (SR860/SR850)		Date: 8-Aug-06	No.: MB468035
Modified Article: Film Guide Standard Fence Staple		Prepared by: S. Watanabe	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction <input type="checkbox"/> Vendor change <input type="checkbox"/> Other <input type="checkbox"/> To facilitate assembly <input checked="" type="checkbox"/> To improve reliability <input type="checkbox"/> To meet standards <input type="checkbox"/> Part standardization <input type="checkbox"/> Product Safety ()		

Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	Page	Index	Note
B4684157	-	Guide: Myler	2	1	-	20	26	
B4684157	B4684159	Film: Guide: Standard Fence: Staple	1	1	O/O	20	31	

Change: The shape of this part was changed.

Reason: To improve the quality of paper stacking.



Model: Martini-C1 Finisher(SR860/SR850)		Date: 23-Apr-07	No.: MB468036
Modified Article: STEPPER MOTOR - DC 12.4W		Prepared by: S. Ishizu	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction <input type="checkbox"/> Vendor change <input type="checkbox"/> Other <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> To improve reliability <input checked="" type="checkbox"/> To meet standards <input type="checkbox"/> Part standardization <input type="checkbox"/> Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B4685750	C6835750	STEPPER MOTOR - DC 12.4W	1	O/O	45	10	

Change: The material of this part was changed.

Reason: As part of ongoing changes at Ricoh, in accordance with in-house standards, to use more environmentally-friendly materials.

Model: Martini-C1 Finisher (SR860/SR850)		Date: 28-Mar-08	No.: MB468037
Modified Article: ANTISTATIC BRUSH		Prepared by: S. Ishizu	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction <input checked="" type="checkbox"/> Vendor change <input type="checkbox"/> Other <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> To improve reliability <input type="checkbox"/> To meet standards <input type="checkbox"/> Part standardization <input type="checkbox"/> Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A6812416	G5652253B	ANTISTATIC BRUSH	1	O/O	33 31	17 17	B674 B468/B469

Change/Reason: Vendor change

[RCL (Japan) Production]

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
SR860	120/60	USA, Europe, Russia	B468-17	Service Parts Only
SR860	220-240/50, 60	Europe, etc.	B468-26	Service Parts Only
SR860	120/60	USA, Europe, Russia	B468-57	J4560200032
SR860	220-240/50, 60	Europe, etc.	B468-66	Service Parts Only
SR850	120/60	USA, Europe, Russia	B469-17	Service Parts Only
SR850	220-240/50, 60	Europe, etc.	B469-26	Service Parts Only
SR861	120/60	USA, Europe, Russia	B468-17	K4760200005
SR861	220-240/50, 60	Europe, etc.	B468-26	Service Parts Only

Model: Martini-C1 Finisher (SR860/SR850)		Date: 12-May-08	No.: MB468038
Modified Article: Cover title for B468/469		Prepared by: S. Ishizu	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	<input checked="" type="checkbox"/> Parts catalog correction <input type="checkbox"/> Vendor change <input type="checkbox"/> Other		
	<input type="checkbox"/> To facilitate assembly <input type="checkbox"/> To improve reliability <input type="checkbox"/> To meet standards		
	<input type="checkbox"/> Part standardization <input type="checkbox"/> Product Safety ()		

Change/Reason: The model codes on the cover of the Model B468/469 Parts Catalog were corrected as shown below.

CORRECT: SR860/SR850 (B468/B469)

Model: Martini-C1 Finisher (SR860/SR850)		Date: 12-Nov-08	No.: MB468039
Modified Article: Stapler		Prepared by: S. Ishizu	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction <input checked="" type="checkbox"/> Vendor change <input type="checkbox"/> Other <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> To improve reliability <input type="checkbox"/> To meet standards <input type="checkbox"/> Part standardization <input type="checkbox"/> Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B4686200	B4686201	Stapler	1	O/O	25	6	

Change/ Reason: Vendor change.



Part Change Information List

Date: May 30, 2009

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number
MT-C1 Finisher (SR860/SR850)	B468	200905		B4085530	B4085532	STEPPER MOTOR:DC 24V 11W	1	1	X/O		37	4					V0900647



Part Change Information List

Date: August 31, 2009

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
MT-C1 Finisher (SR860/SR850)	B468	200908		12042384	12042848	SWITCH:FA1L-AJAE	1	1	X/O		45	103					V0901516	9050233



Part Change Information List

Date: September 30, 2009

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
MT-C1 Finisher (SR860/SR850)	B468	200909		B5452500	B5452502	GUIDE PLATE:AUXILIARY:PUNCH:ASS'Y	1	1	X/O		9	19					V0902196	



Part Change Information List

Date: Jul 30, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
MT-C1 Finisher (SR860/SR850)	B468	201007		B4684231	B6744231	STAY:STAPLER:SLIDE RAIL	1	1	X/O		25	2					V1001349	



ange Information List

Date: March 1, 2018

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
MT-C1 Finisher_SR860_SR850_	B468	201802		AA120099	B7002317	DISCHARGE BRUSH	2	2	O/O	N	15	9					V1700089	0