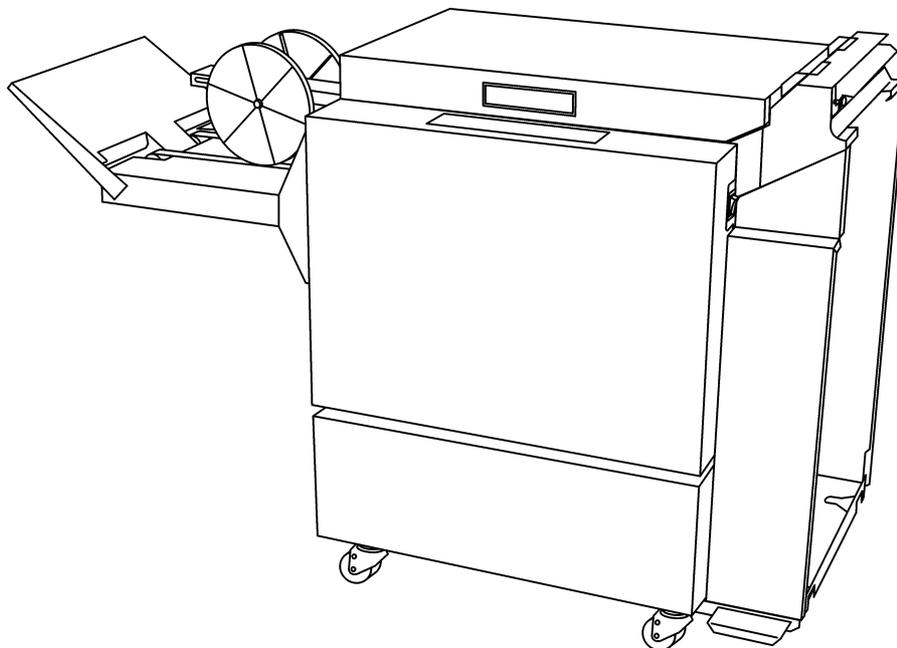

Installation Manual

Bookletmaker SR 85 and Trimmer TR 85



August 2000

Part nr. 75653

Introduction

This install manual covers the installation of the Booklet maker SR 85 and the Trimmer TR 85.

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1. Minimum space requirements

1.1 Space requirements

1. Ensure that the minimum required floor space is available for an installation of the Bookletmaker SR 85 including the Trimmer TR 85 as shown in figure 1.

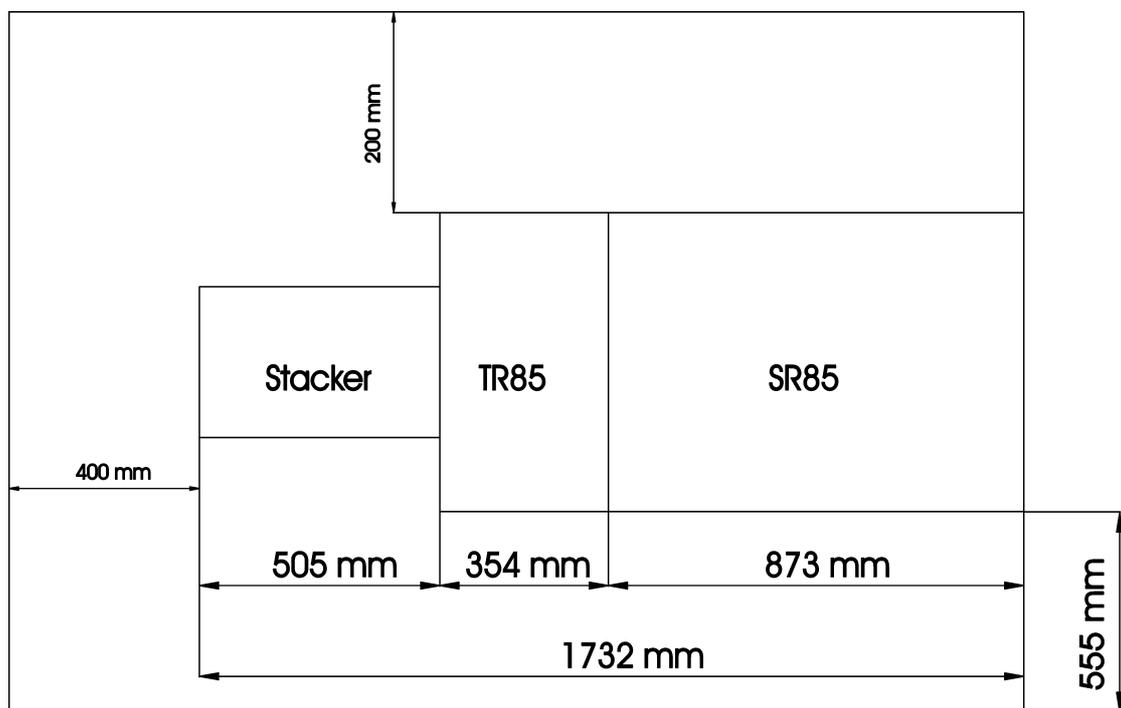


Figure 1

2. Installing the Bookletmaker

2.1 Unpacking

1. Remove all parts from the pallets.

2. Unpack installation kit.

Box 1 containing: 1. Base

Box 2 containing:

1. EPROM
2. Exit arm catcher
3. Template
4. Connection cable
5. Powercord
6. Shift tray plate with four 5.5 mm x 6 counter screws.
7. Exit tray plate with four 5.5 mm x 6 screws.
8. Docking assembly for the printer with two screws.
9. Docking assembly for the Bookletmaker with four MRX 7 mm x 8 screws.
10. Tapping cabel

Pipe 1 containing:

1. Front panel
2. Rear panel
3. Shelf

Pipe 2 containing: 1. Infeeder assembly

3. Ensure all of the packaging material is removed from the outside of the Bookletmaker.

4. Take the base (1) and turn it up side down and install the docking assembly (2) with four 7 mm screws. Turn the base around and put it on the floor. Take the Bookletmaker (3) and install it on the base, according to figure 2. (The four screws on the Bookletmaker fits in the four holes on the base).

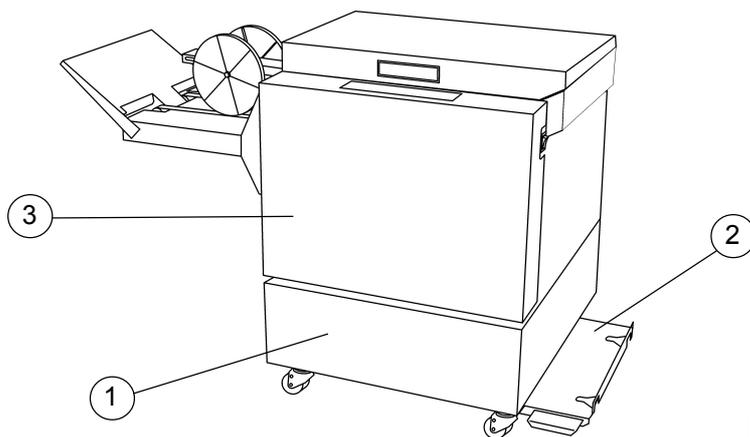
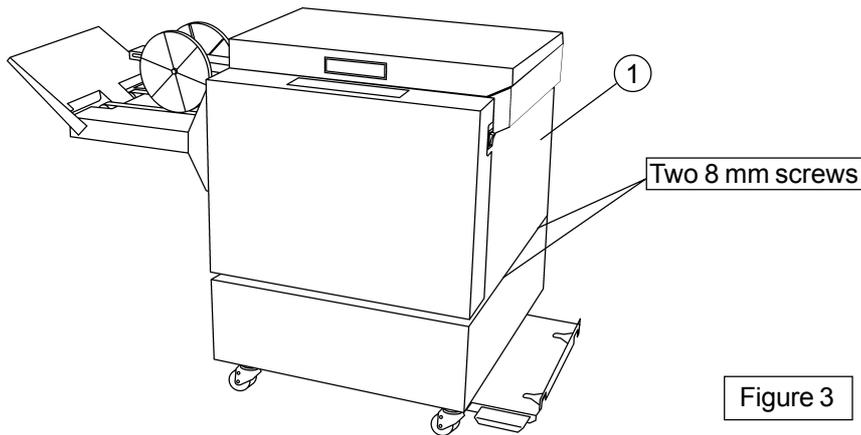


Figure 2

2.2 Power Requirements

Configuration	Nom. Voltage (V)	Bookletmaker Max. Current (A)	With Trimmer Max. Current (A)
Europe	220/230/240	0.5 A	2.0 A
N&S America	105/115/125	1.0 A	4.0 A

1. Remove the right cover (1) by loosen two 8 mm screws, figure 3.



2. Check wall outlet voltage.
3. Check the transformer (2) tapping for the correct configuration, figure 4.
(Machines are tapped for 230V or 115V depending on configuration)

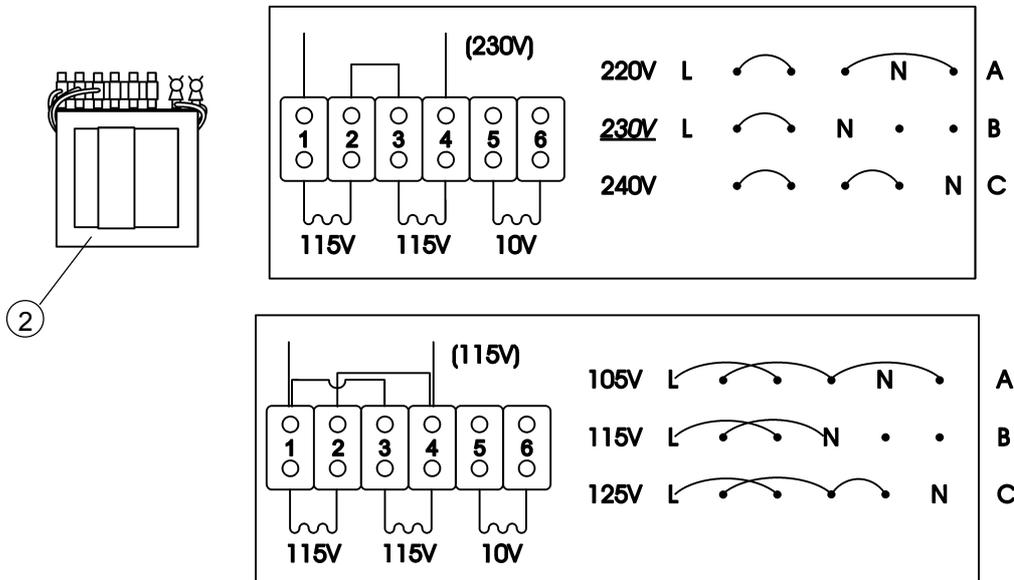


Figure 4

4. Reinstall the right cover.

2.3 Installing the infeeder

1. Take the infeeder assembly (1) and install it on the Bookletmaker with four 7mm screws, figure 5.

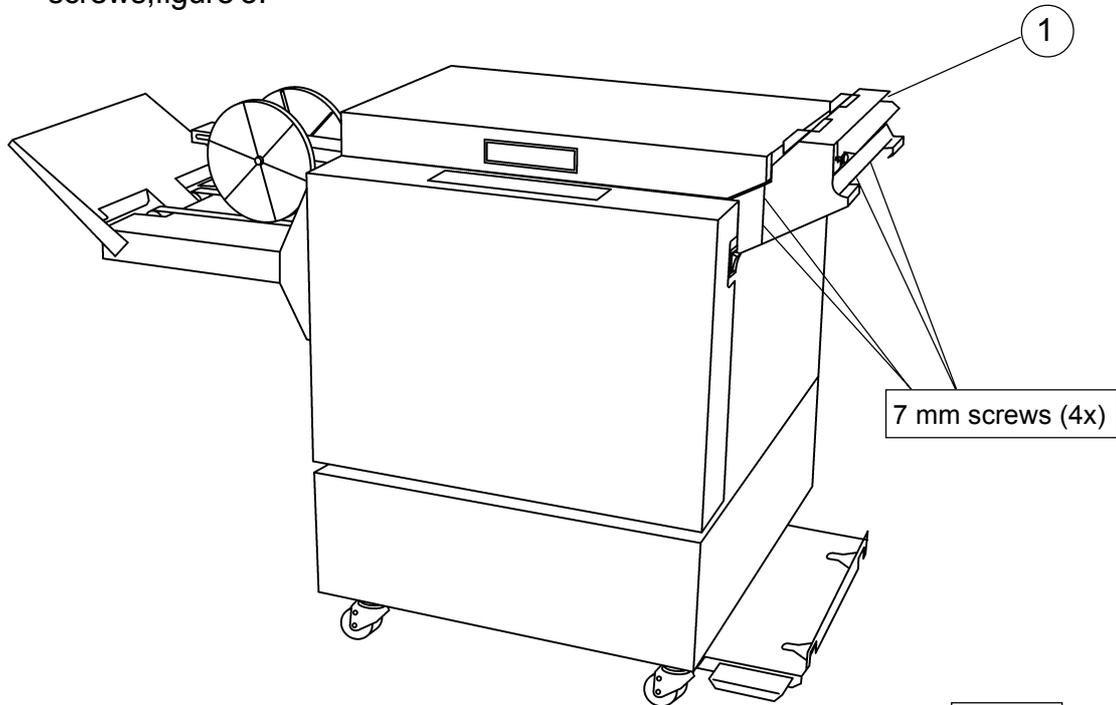


Figure 5

2.4 Preparing the printer

1. Take the exit arm catcher (1), remove the adhesive from the back of the catcher. Take the mounting template (2) and hold it to the output on the printer finisher (3). Install the catcher on the printer. Lift up the exit paper arm and set onto the catcher (4). Figure 6

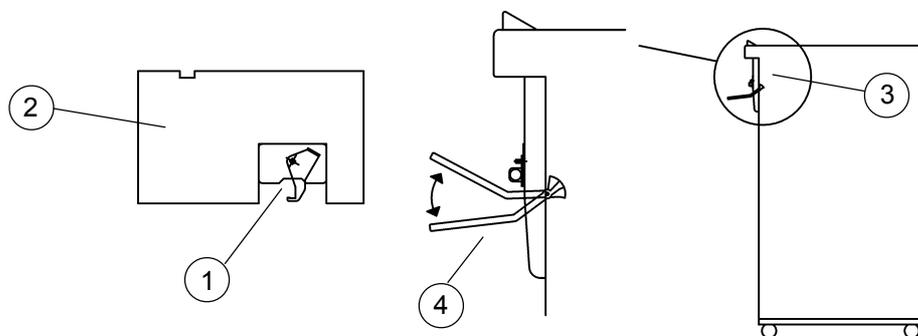


Figure 6

2. Remove the rear cover on the printer finisher (1), figure 7.
3. Open the printer finisher door and pull out the stapling tray.
4. Remove the two black plastic covers (2) at the bottom of the printer finisher by removing two 5.5 mm screws, figure 7.
5. Take the docking assembly (3) and install it with two positioning screws (4) in the holes who were under the black plastic covers (2). Make sure you turn the screws correct, one side for the small hole and one side for the big hole.
There shall be no play in the Docking assembly if mounted correctly.

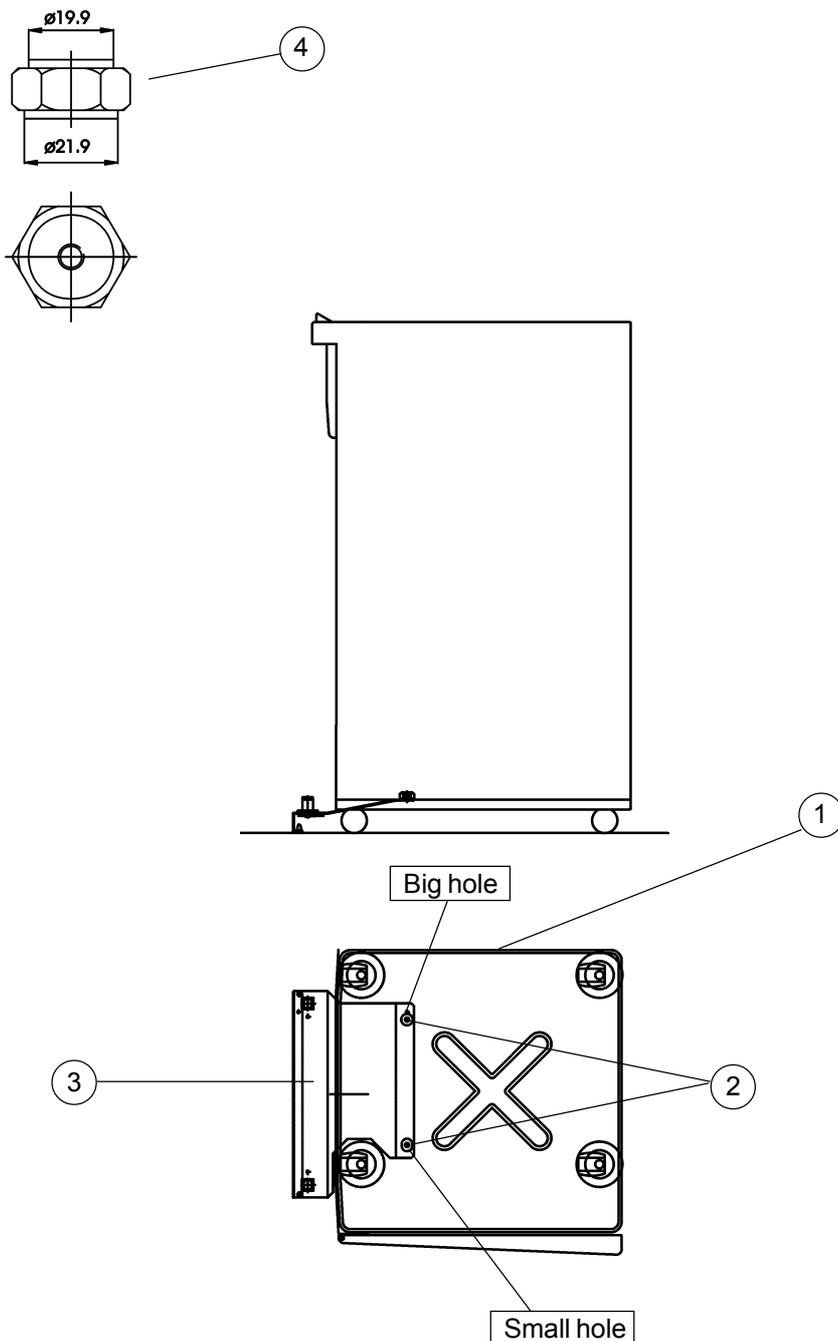


Figure 7

6. Remove the shift tray (1) from the printer by removing four 5.5 mm screws, figure 8.
7. Take the shift tray plate (2) with the four counter holes and install it on the printer with four 5.5 x 6 mm counter screws (from the installation kit),

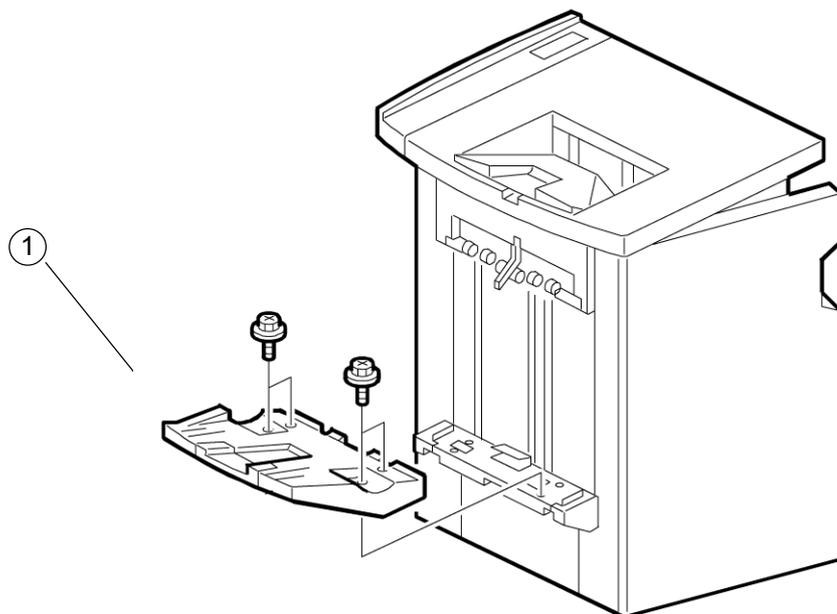


Figure 8

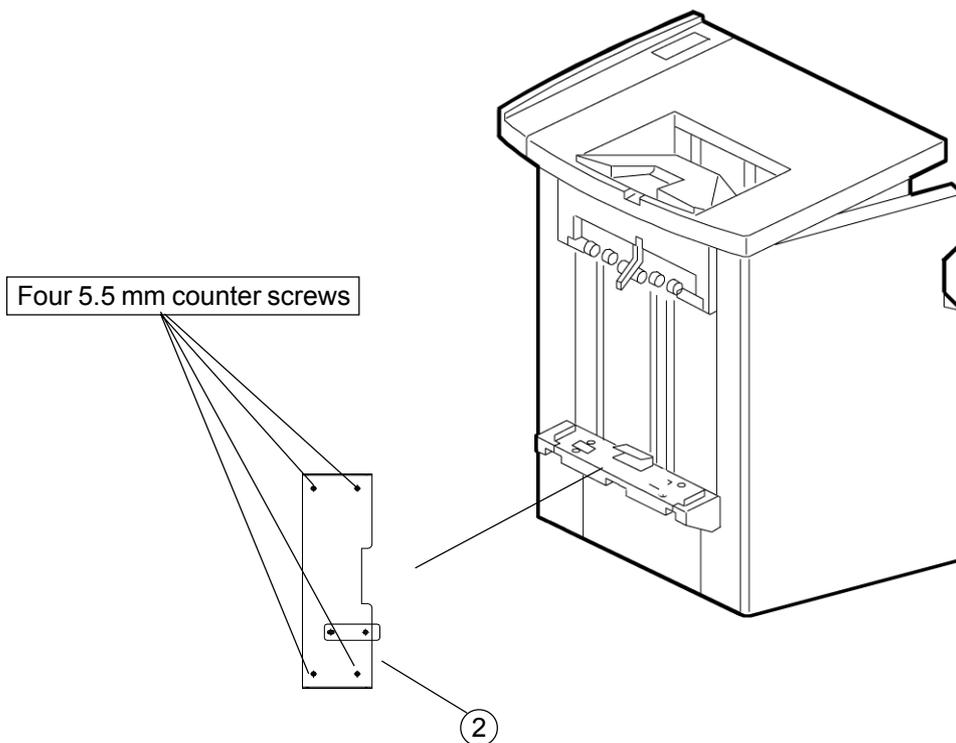
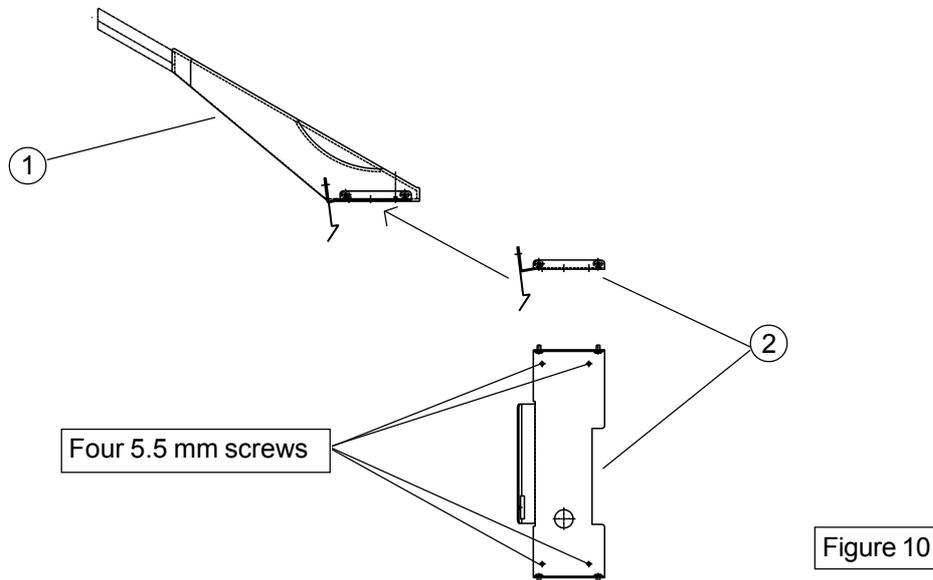


Figure 9

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8. Take the printer exit tray (1). Take the exit tray plate (2) and install it with four 5.5 x 6 mm screws (from the installation kit) at the bottom of the exit tray, figure 10.



2.5 Interface

1. Change EPROM on the Main board PCB1 in the printer finisher.
2. Remove the printer finisher connectors CN115, CN120 and CN125 from the Main board PCB1, figure 11.
3. Take the harness from the installation kit and connect connectors CN115, CN120 and CN125 on the Main board PCB1. Note, make sure you connect the connectors correctly, the yellow wire should always be on top, figure 12.
4. Connect the printer finisher connectors CN115, CN120 and CN125 to the harness.
5. Secure the harness in the finisher with tie raps from the installation kit.

2.6 Wiring communication cable

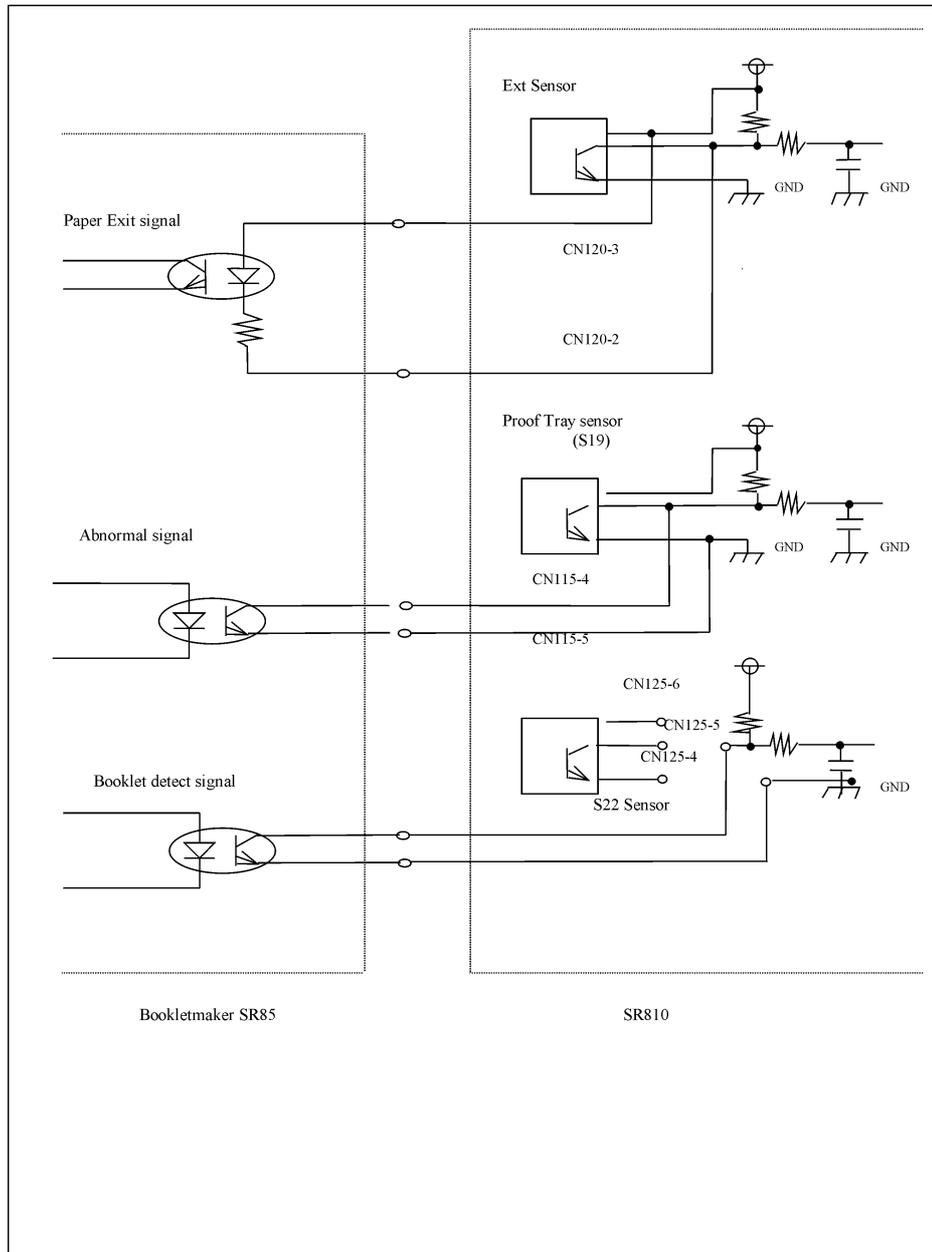


Figure 11

2.8 Adjustments

1. Make sure the exit paper arm is in the upper position (1), figure 13. Turn on the printer the shift tray will go down to the lower position. Turn off the printer.
2. Take the template (2) and hold it to the output on the printer. Adjust the height on the Bookletmaker by adjusting the four nuts on the Bookletmaker with the caster tool (3). The caster tool is located behind the front cover on the Bookletmaker. Raise or lower the casters to achieve the correct height. The lower edge on the template should be against the stainless plate at the infeder (4), figure 13.
3. Adjust the gap between the infeder assembly and the printer, adjust by moving the two positioning pins (5) with the caster tool. The two black studs on the infeder assembly should have contact with the printer cover (6), figure 13.
4. Adjust the distance between the front of the Bookletmaker infeder and the front of the Printer panel (7). Adjust by moving the two positioning pins (5) with the castor tool. The distance should be 5 - 7 mm, figure 13.

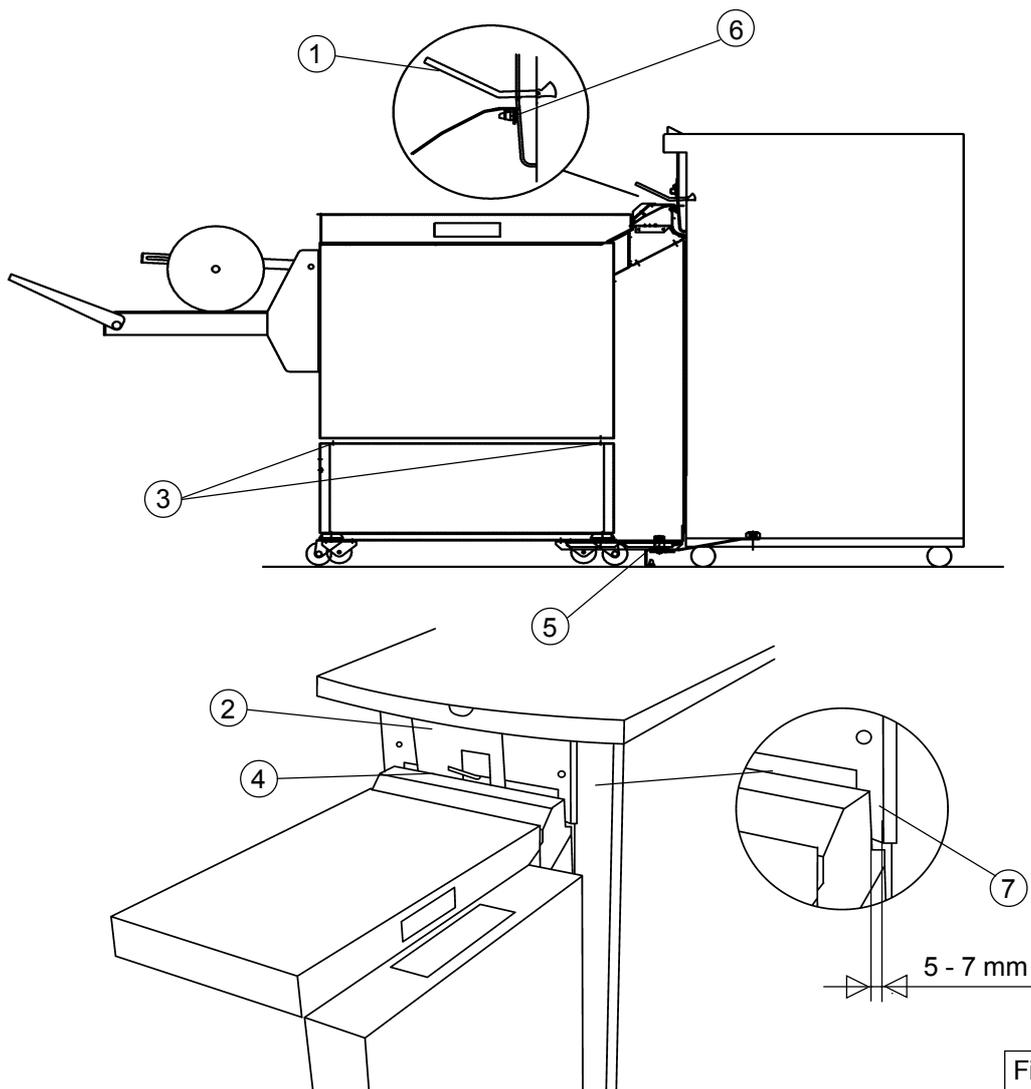


Figure 13

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5. Tighten the two positioning pins.
 6. Undock the Bookletmaker.
 7. Take the front (1) and the rear (2) panels, slide them with the bottom first onto the docking bracket put the shelf (3) between the panels and slide the top of the panels under the screws on the infeeder. Tighten the four 7 mm screws. Take the printer exit tray and put it on the shelf, figure 14.

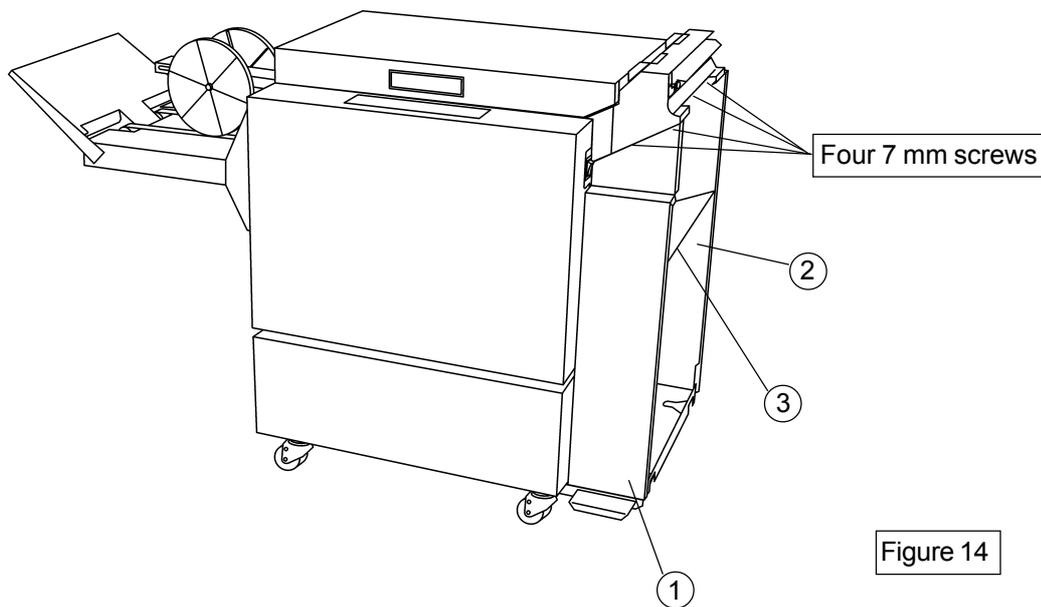


Figure 14

8. Connect the communication cable and the power cord through the hole in the rear panel.
9. Make sure the exit paper arm is in the upper position. Move the Bookletmaker up to the printer and dock it.
10. Power on the Bookletmaker.
11. Set up the Bookletmaker for A4 saddle stapling and folding according to the operation manual 4.2. Press the yellow Run / Adjustment button on the Bookletmaker.
12. Send one A4 proof set from the Printer by pressing the “proof button on the printer”.
13. Check for the correct feeding of the paper. The paper should enter in the middle of the infeeder if not perform Adjustment 2.8 on page 2-9.

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14. Open the top cover on the Bookletmaker the set is now in the stapling area, Check length and width, adjust if needed according to the operation manual 4.2.
 15. Close the top cover, press the yellow Run / Adjustment button. Take the book from the stacker and check the fold and the staples, adjust if needed.
 16. Set up the Bookletmaker for A3 saddle stapling and folding according to the operation manual 4.2. Press the yellow Run / Adjustment button on the Bookletmaker.
 17. Send one A3 proof set from the Printer by pressing the “proof button on the printer”.
 18. Open the top cover on the Bookletmaker the set is now in the stapling area. Check length and width, adjust if needed according to the operation manual 4.2.
 19. Close the top cover, press the yellow Run / Adjustment button. Take the book from the stacker and check the fold and the staples, adjust if needed.
 20. If installing a Trimmer TR85 go to the Trimmer installation.

3. Installing the Trimmer

3.1 Unpacking

1. Remove all parts from the pallets.
2. Unpack installation kit.

Box 1 containing:
 1. Exit guide bracket
 2. Two 8 mm screws with 20 mm washers and two nuts (to secure the trimmer to the Booklet maker)
 3. Plastic distance with one M5x25 screw
 4. Black studs (2x)
 5. Knife protection plate
 6. Tapping cable
3. Ensure all of the packaging material is removed from the outside of the Trimmer TR85.
4. Remove the front cover (1) on the Trimmer by loosen two 8 mm screws, figure 15

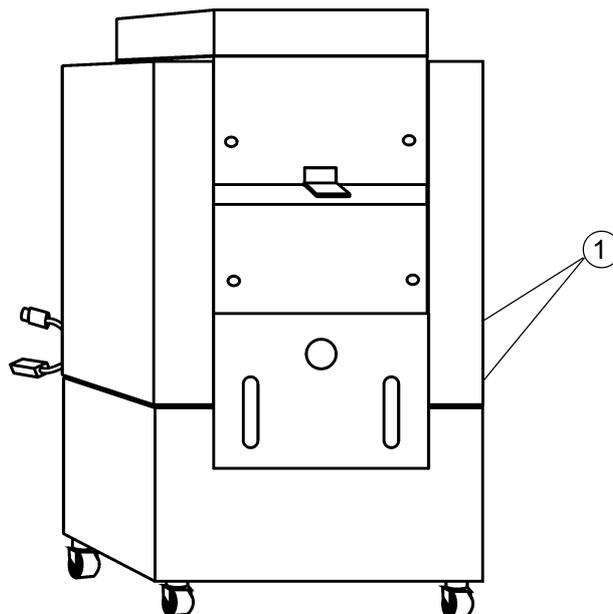


Figure 15

3.2 Power requirements

1. Power requirements, see page 2-2
2. Check wall outlet voltage.
3. Check the transformer (2) tapping for the correct configuration, figure 16.
(Machines are tapped for 230V or 115V depending on configuration)
4. Reinstall the rear cover.

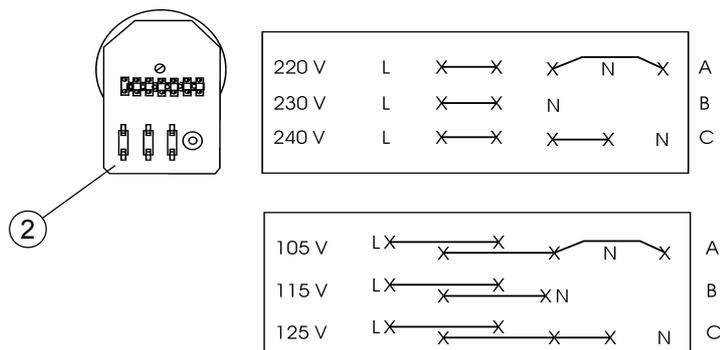


Figure 16

3.3 Attaching the Trimmer to the Bookletmaker

1. Remove the two screws which secures the Beltstacker.
2. Remove the two black hangers for the Beltstacker (1) from the Bookletmaker, figure 17.
3. Remove the exit guide bracket (2) from the Bookletmaker and replace it with the new one (3), figure 16. Note: Install it as high as possible!
4. Install the two black studs (4) on the Bookletmaker base, figure 17.
5. Move the Trimmer up to the Bookletmaker connect the communication cable (5) and the power cord (6), figure 16. Make sure the cable not interferes with the fold pocket.
6. Take the two screws with the 20 mm washers , install them in the holes where you removed the two black positioning pins (1), figure 17.
7. Take the allen screw and the plastic distance and attach it to the Trimmer and the Bookletmaker (7), figure 17.
8. Take the stacker and install it on the Trimmer (8), turn the two stacker height brackets (9) a half turn so that the stacker is in the up position, figure 17.
9. Secure the Beltstacker with two screws to obtain correct grounding.

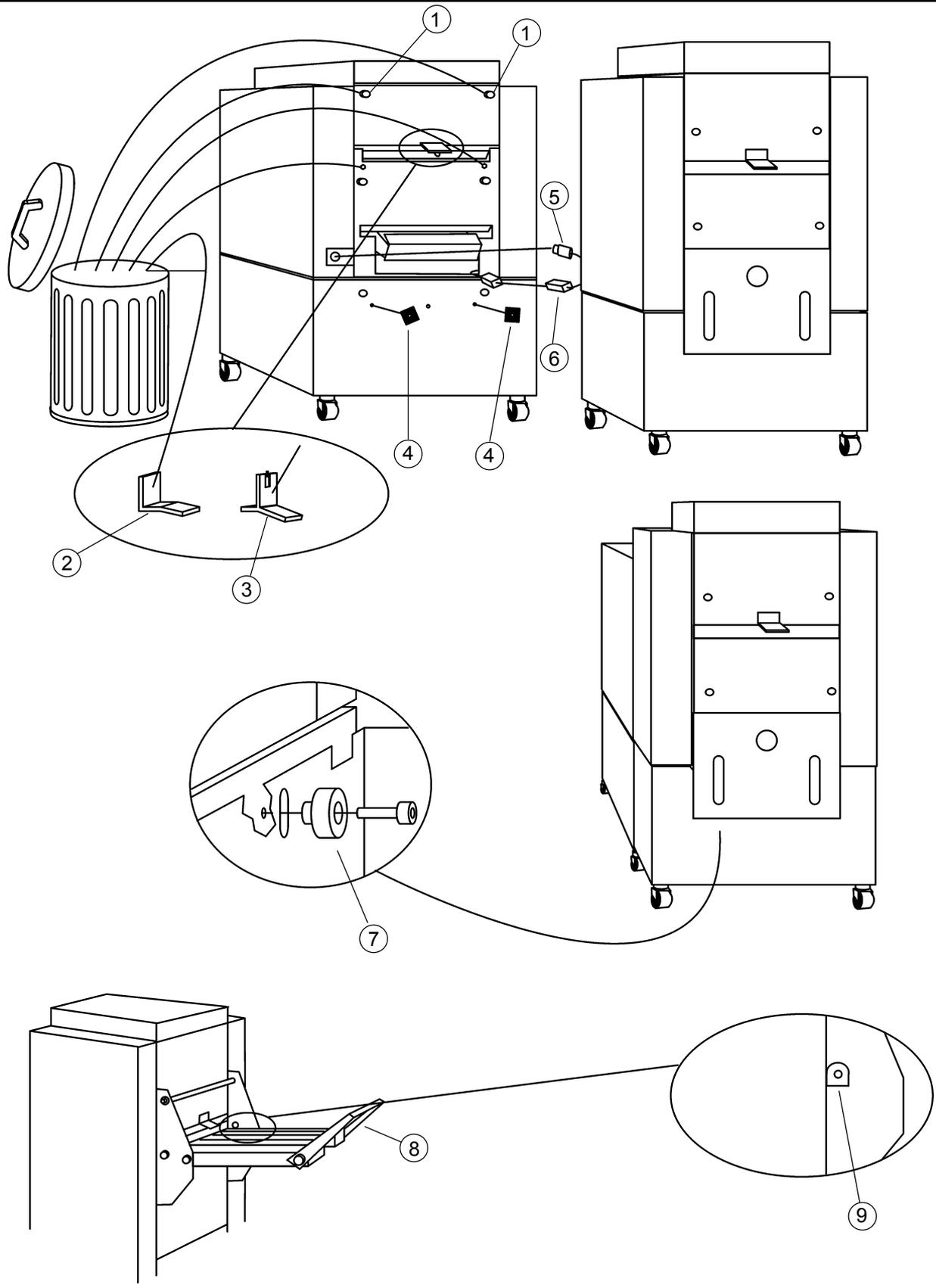


Figure 17