

SR840 (B478)

This parts catalog is includes MB No. 1 to 15

SR840 (B478)

PARTS CATALOG

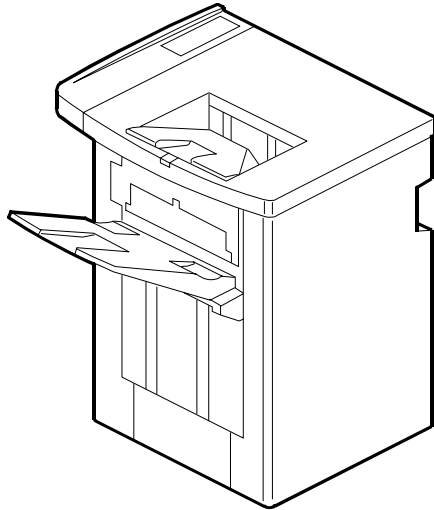
This catalog gives the numbers and names of parts on this machine.

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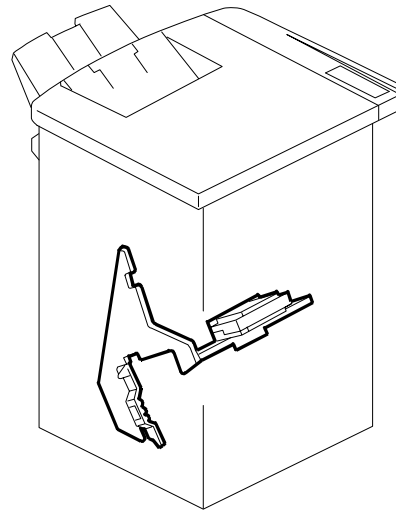
LOCATIONS OF UNITS

1. EXTERIOR (B478)



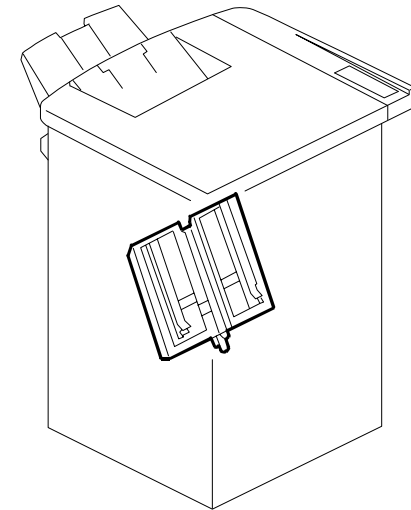
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2. STAPLE TRAY 1 (B478)



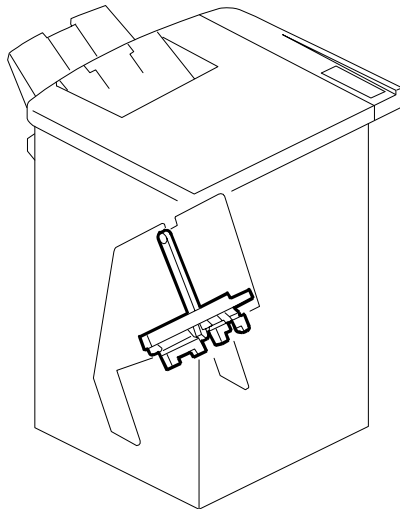
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3. STAPLE TRAY 2 (B478)



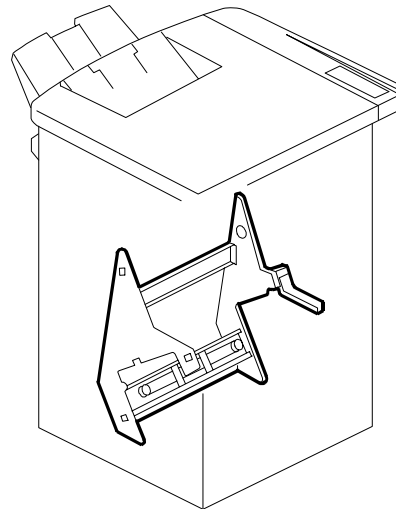
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4. STAPLE TRAY 3 (B478)



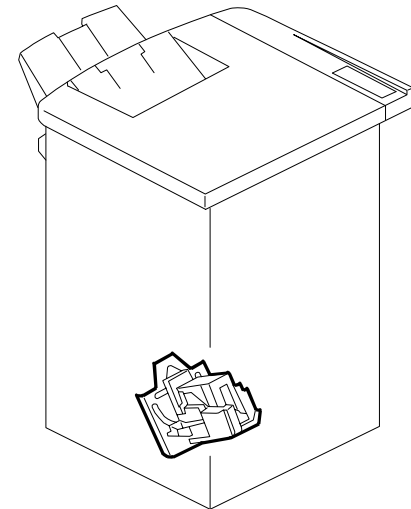
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5. STAPLE TRAY 4 (B478)



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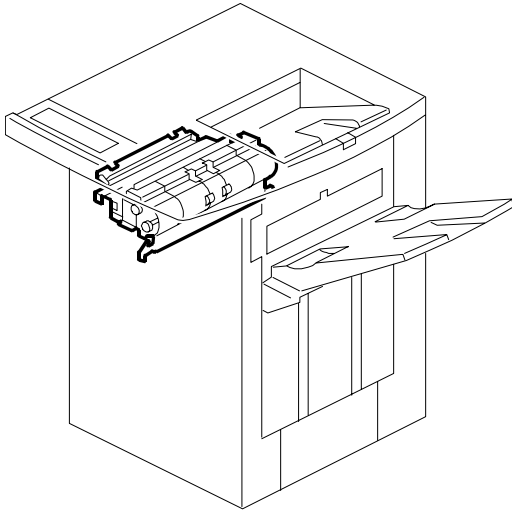
6. STAPLER UNIT (B478)



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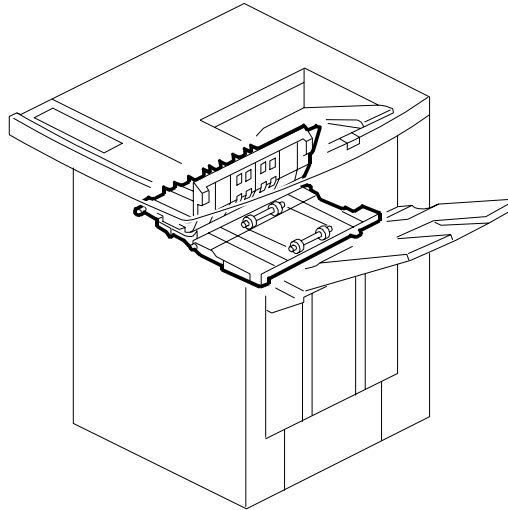
LOCATIONS OF UNITS

7. STAPLE TRANSPORT 1 (B478)



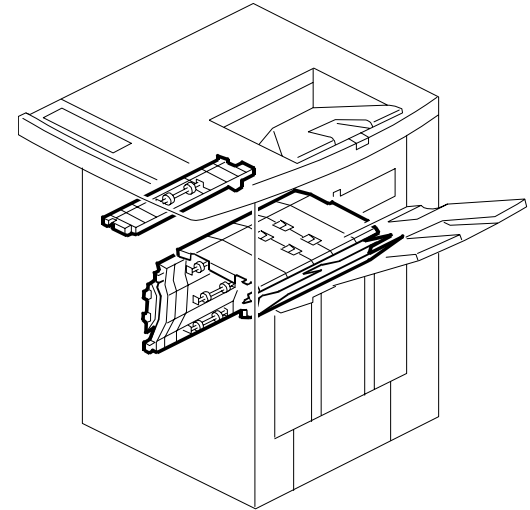
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8. STAPLE TRANSPORT 2 (B478)



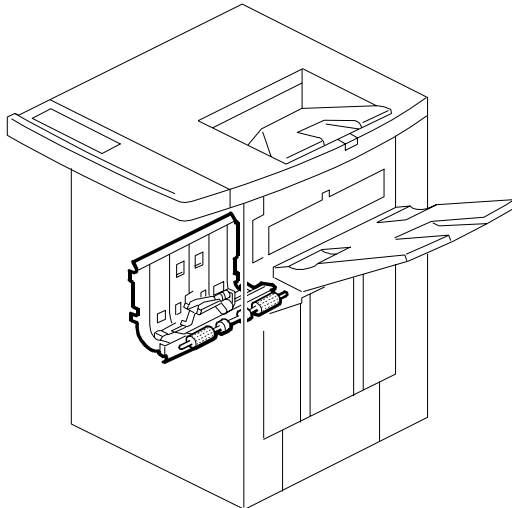
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9. STAPLE TRANSPORT 3 (B478)



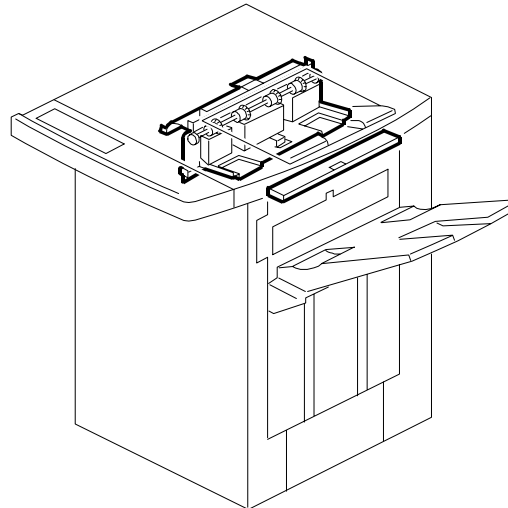
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10. STAPLE TRANSPORT 4 (B478)



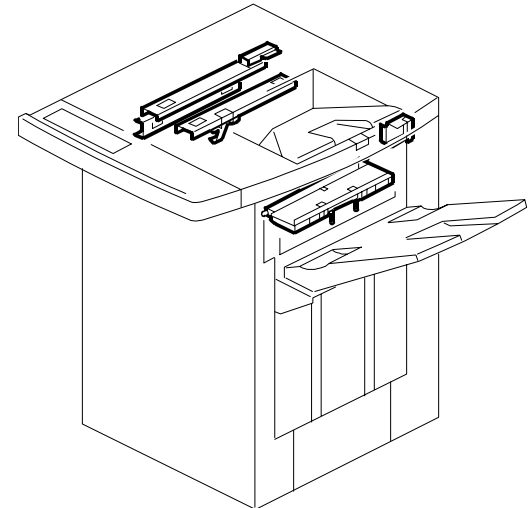
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11. TRANSPORT SECTION 1 (B478)



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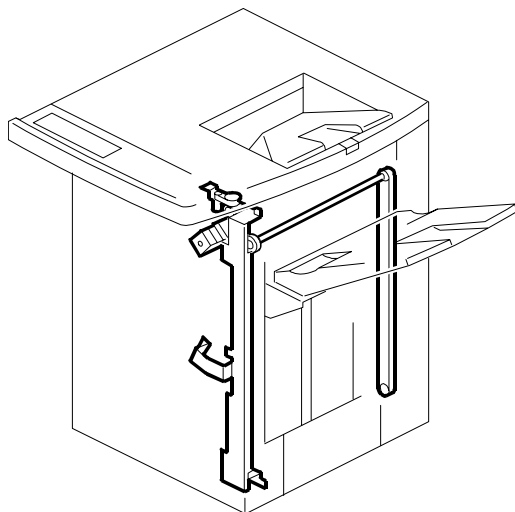
12. TRANSPORT SECTION 2 (B478)



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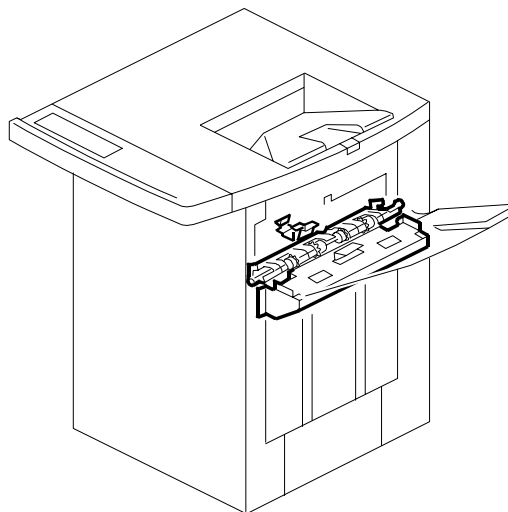
LOCATIONS OF UNITS

13. PAPER EXIT SECTION 1 (B478)



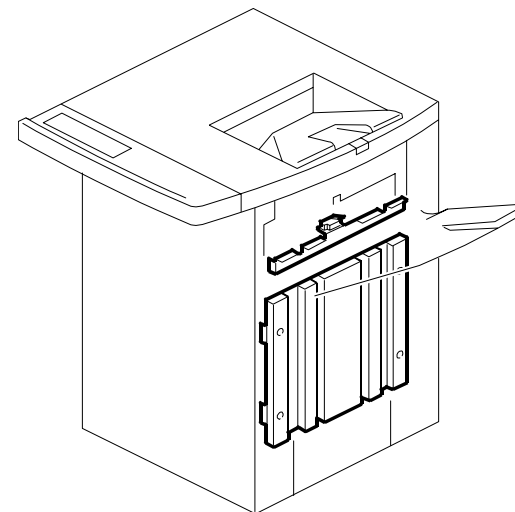
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14. PAPER EXIT SECTION 2 (B478)



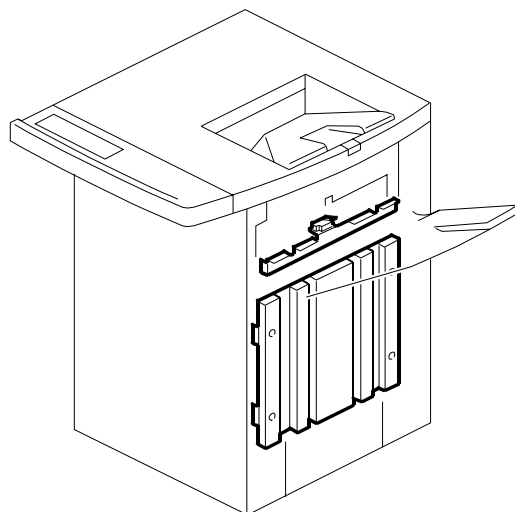
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15. PAPER EXIT SECTION 3 (B478)



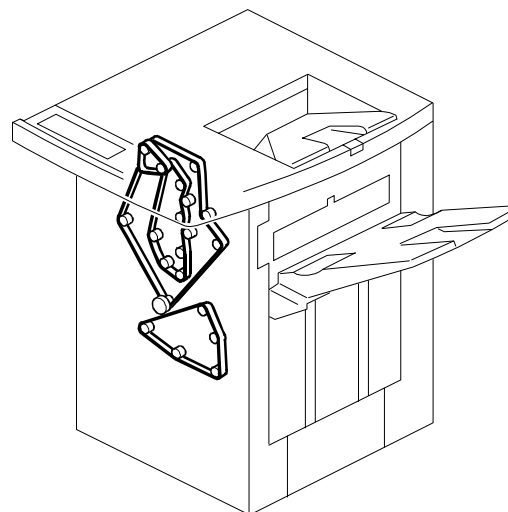
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16. PAPER EXIT SECTION 4 (B478)



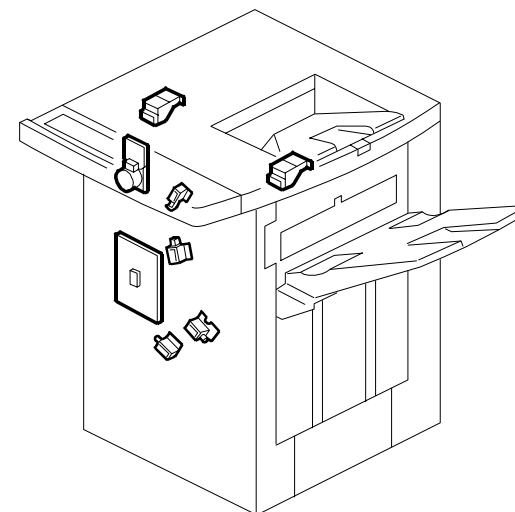
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17. DRIVE SECTION (B478)



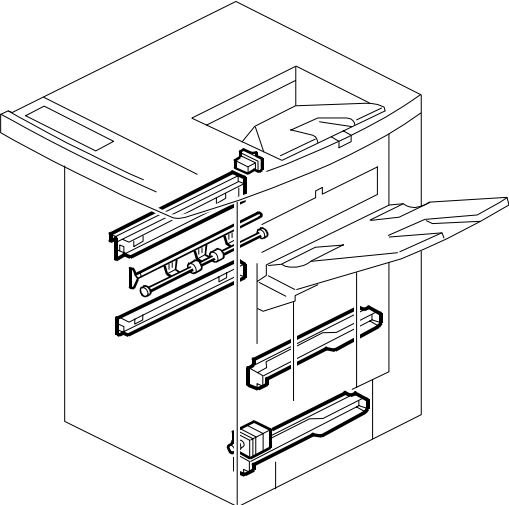
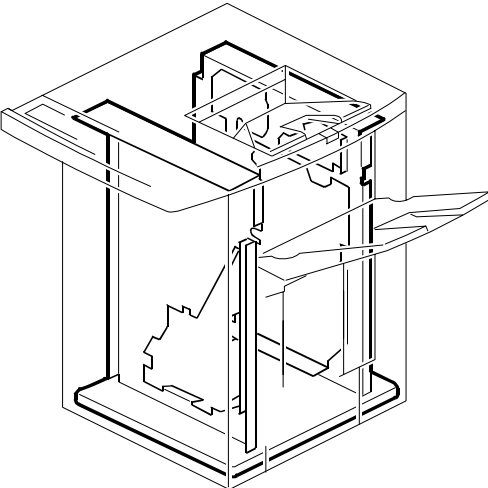
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18. ELECTRICAL SECTION (B478)

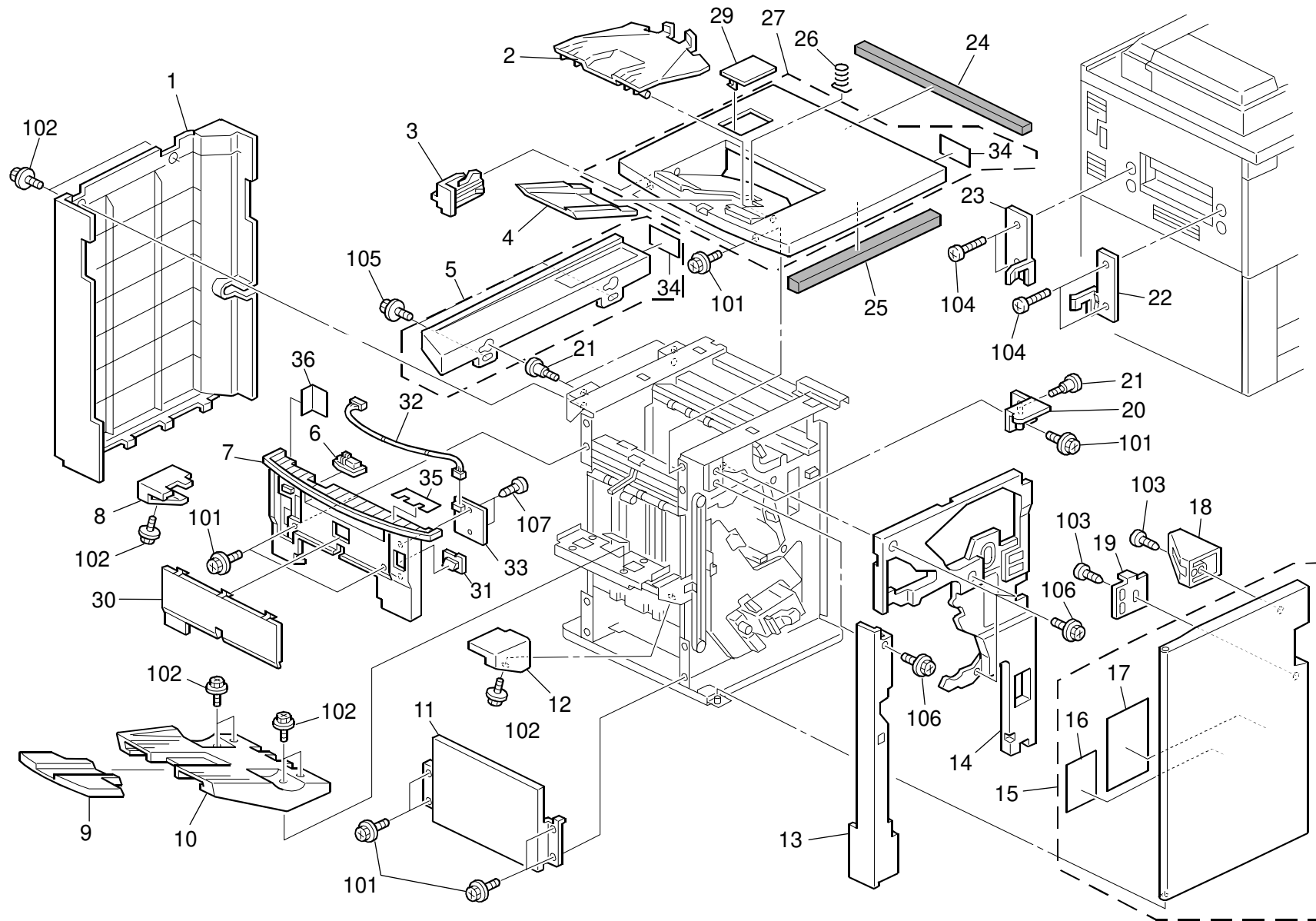


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LOCATIONS OF UNITS

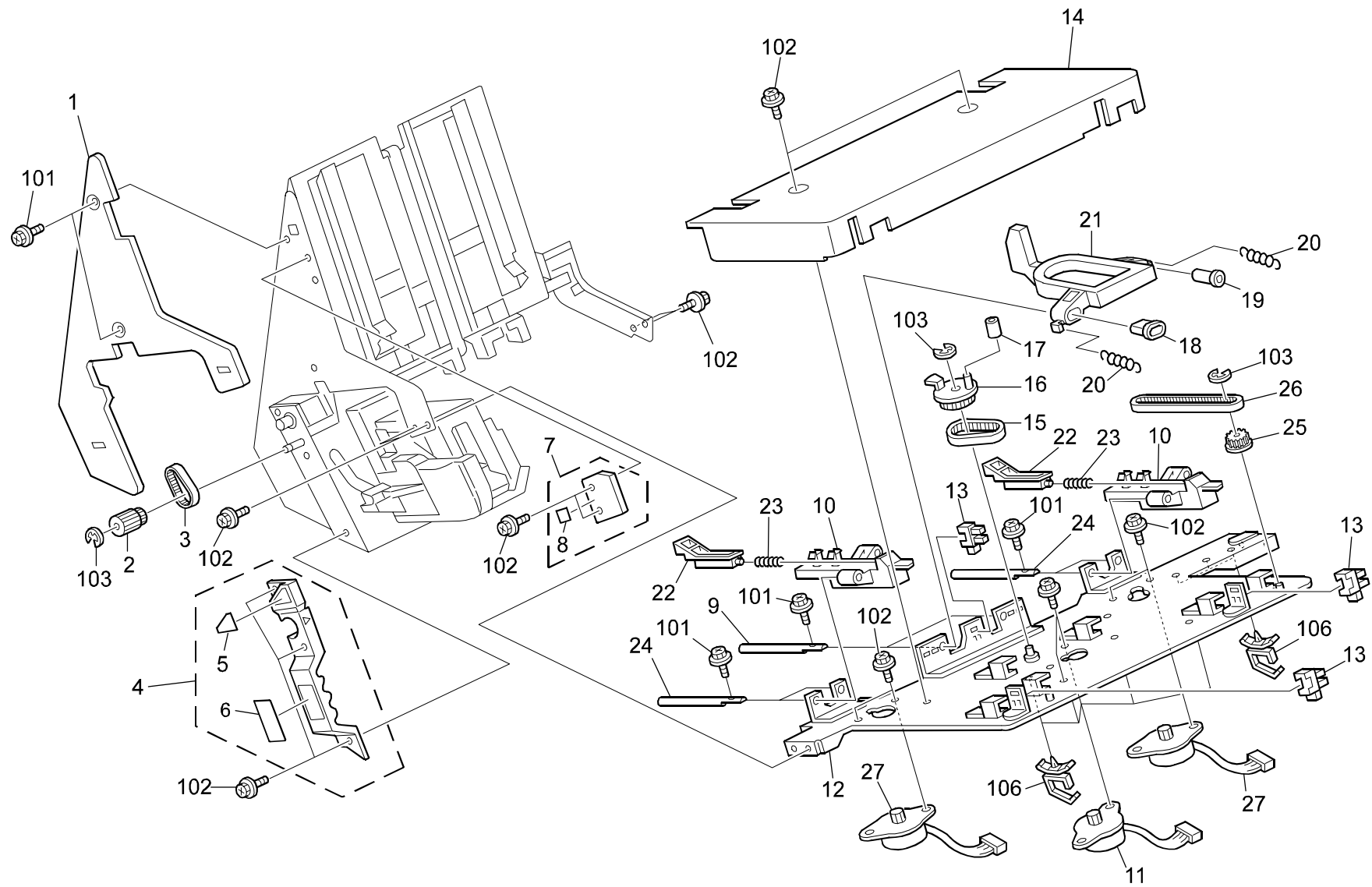
19. FRAME SECTION 1 (B478)  See Page 43	20. FRAME SECTION 2 (B478)  See Page 45	

1.EXTERIOR (B478)





2.STAPLE TRAY 1 (B478)

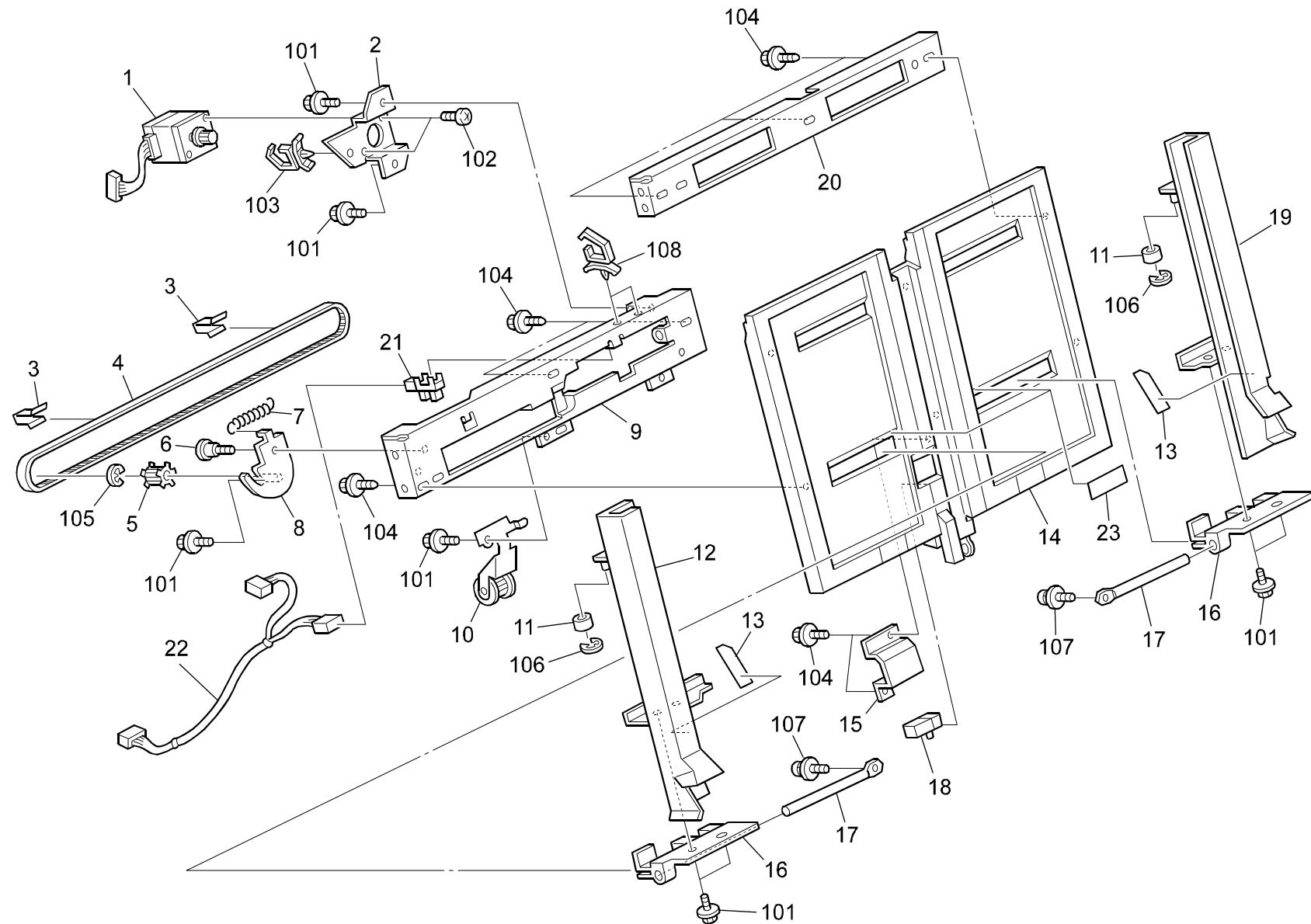


2.STAPLE TRAY 1 (B478)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B302 6651	Inner Cover - Staple Tray	1
2	B302 4273	Stapler Unit Knob	1
3	B302 4155	Timing Belt - 153P3M6	1
4	B302 7008	Cover - Stapler Unit Drive	1
5	B302 7709	Decal - R9	1
6	B302 7708	Decal - R8	1
7	B302 7007	Staple Tray Grip	1
8	B312 5715	Decal - R7	1
	B302 7707	O/O MB4	
9	B302 4151	Stack Plate Shaft	2
10	B478 4132	Slider:vibrating Plate	2
11	AX04 0120	Stepped Motor - DC 9.0W	1
12	B478 4111	Stay:swing Unit:ass'y	1
13	AW02 0086	Photointerruptor	3
14	B478 4142	Cover:vibrating Plate	1
15	B302 4155	Timing Belt - 153P3M6	1
16	B302 4141	Stack Plate Wheel	1
17	B302 4142	Stack Plate Guide	1
18	B302 4113	Bushing - 6x9mm	1
19	B302 4112	Bushing - 6mm	1
20	B302 4153	Spring - 3x29mm	2
21	B302 4115	Stack Plate	1
22	B478 4133	Vibrating Plate:paper:both Ends	2
23	B478 4134	Compression Spring:plate:moveable	2
24	B478 4137	Shaft:vibrating Plate:both Ends	4
25	B478 4135	Timing Pulley:18t	1
26	B478 4136	Timing Belt:b40s2m204	1
27	AX04 0096	Stepping Motor - DC 18w	2

Index No.	Part No.	Description	Q'ty Per Assembly
101	0451 3008B	Tapping Screw - M3x8	
102	0451 3006B	Tapping Screw - M3x6	
103	0720 0040B	Retaining Ring - M4	
105	0451 3010B	Tapping Screw - M3x10	
106	1105 0310	Harness Clamp - LWS-1S	

3.STAPLE TRAY 2 (B478)

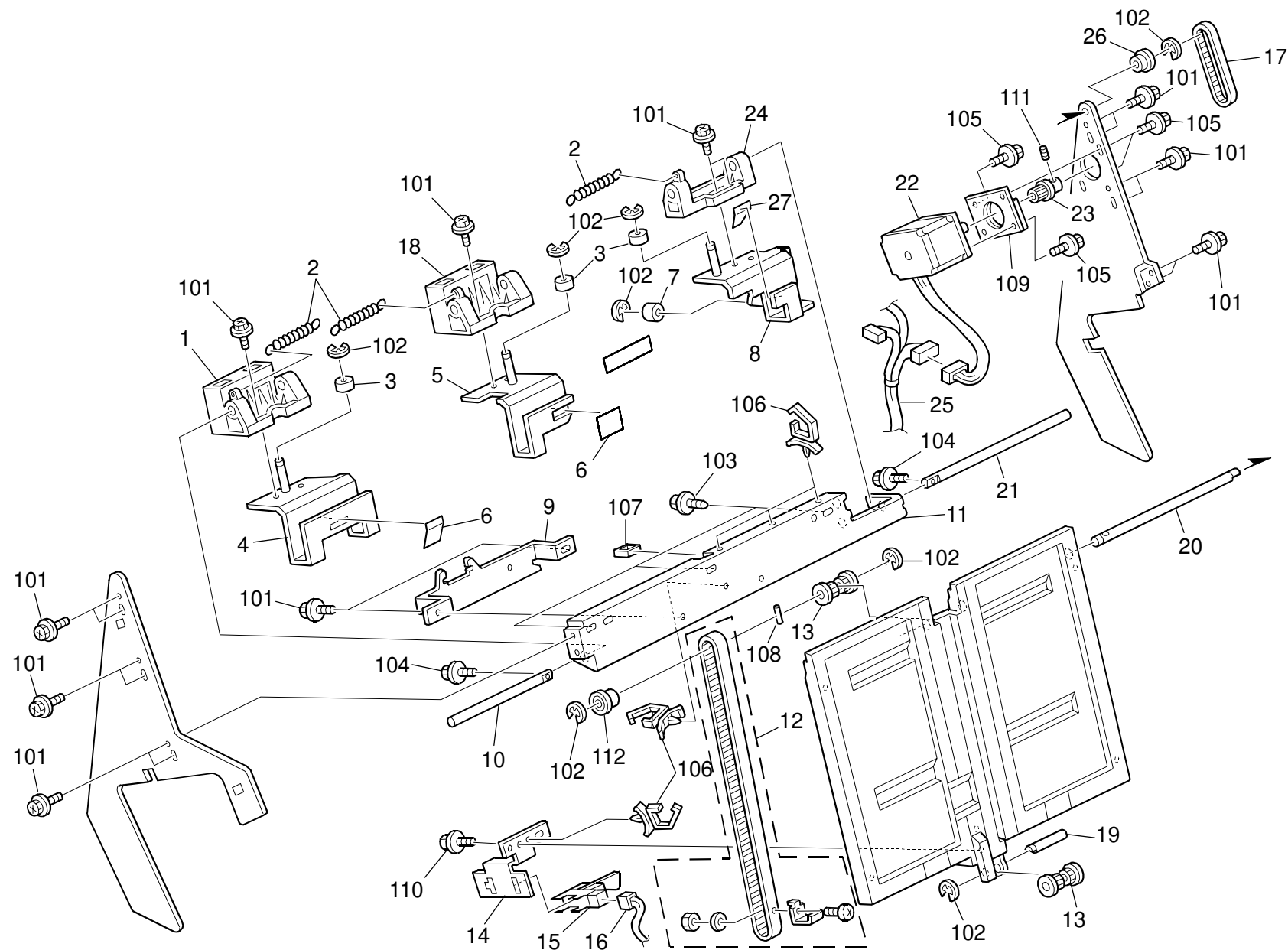


3.STAPLE TRAY 2 (B478)

Index No.	Part No.	Description	Q'ty Per Assembly
1	AX05 0148	Stepped Motor - DC 8.0W	1
2	B302 4752	Jogger Motor Bracket	1
3	A300 3634	Spring Plate - Timing Belt	2
4	B302 4756	Timing Belt - 753P3M6	1
5	AB03 0278	Idler - 20z	1
6	A697 1125	Stepped Screw - Lever	1
7	5442 4121	Spring - Oil Blade	1
8	B468 4766	Tightener	1
9	B302 4749	Stay:stapler:middle	1
10	A666 3220	Tightener - Timing Belt	1
11	5201 2722	Bushing - M6x5	2
12	B302 4611	Front Jogger Fence	1
13	B302 4629	Guide Mylar	2
14	B302 4712	Paper Feed Guide	1
15	B302 4721	Paper Guide - Positioning Roller	1
16	B302 4617	Jogger Fence Slider	2
17	B302 4619	Jogger Fence Shaft	2
18	AW01 0093	Photo Reflection Sensor - PS-117ND1	1
19	B302 4625	Rear Jogger Fence	1
20	B302 4738	Stay:stapler:upper	1
21	AW02 0086	Photointerruptor	1
22	B478 5370	Harness:motor:stapler Tray	1
23	B302 4776	Guide Mylar - 17x60	2

Index No.	Part No.	Description	Q'ty Per Assembly
101	0451 3006B	Tapping Screw - M3x6	
102	0313 0040B	Philips Pan Head Screw - M3x4	
103	1105 0229	Clamp	
104	0450 3008B	Tapping Screw - M3x8	
105	0720 0060B	Retaining Ring - M6	
106	0720 0040B	Retaining Ring - M4	
107	0951 3008B	Philips Screw With Flat Washer-M3x8	
108	1105 0199	Clamp	

4.STAPLE TRAY 3 (B478)

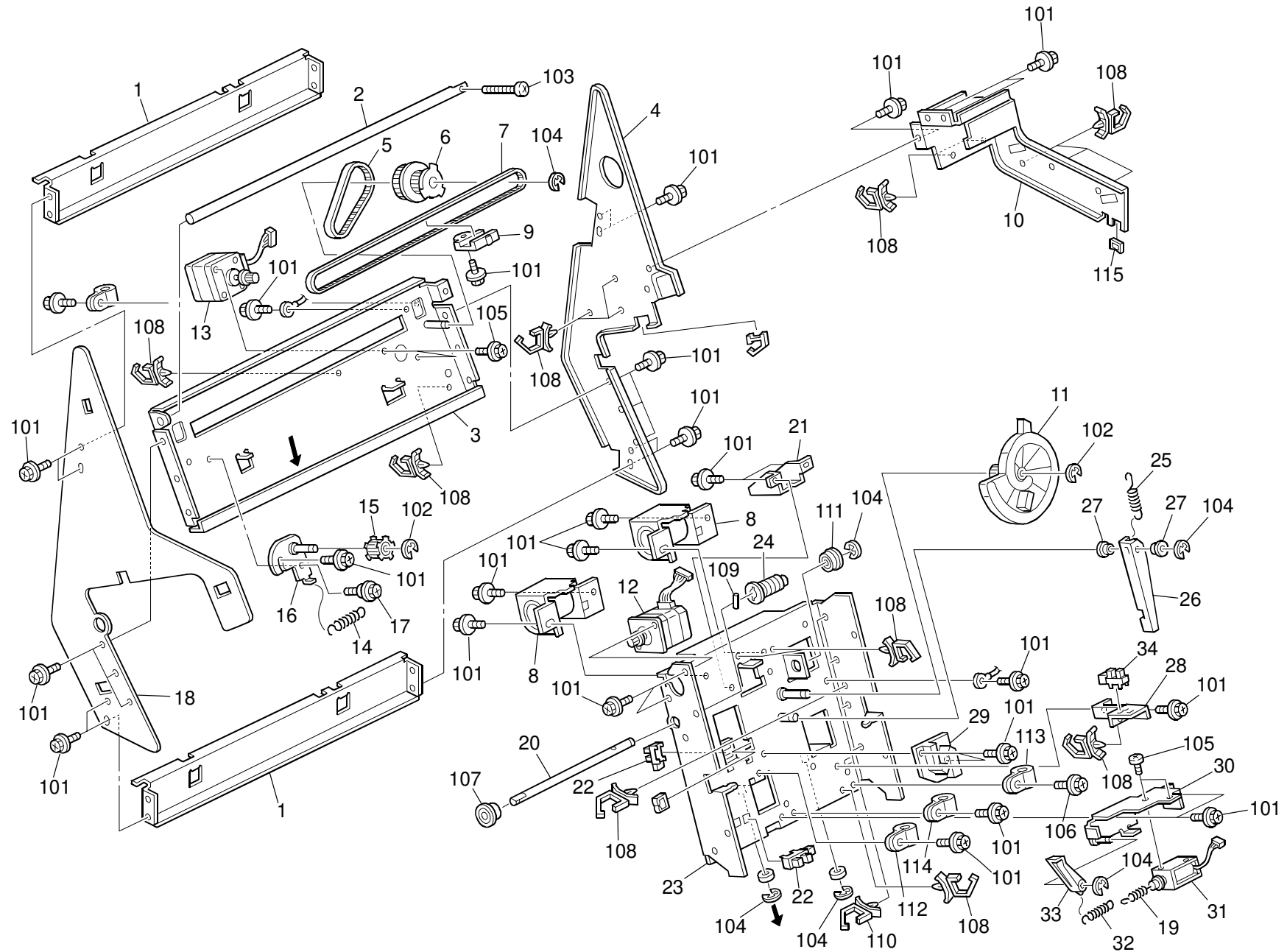


4.STAPLE TRAY 3 (B478)

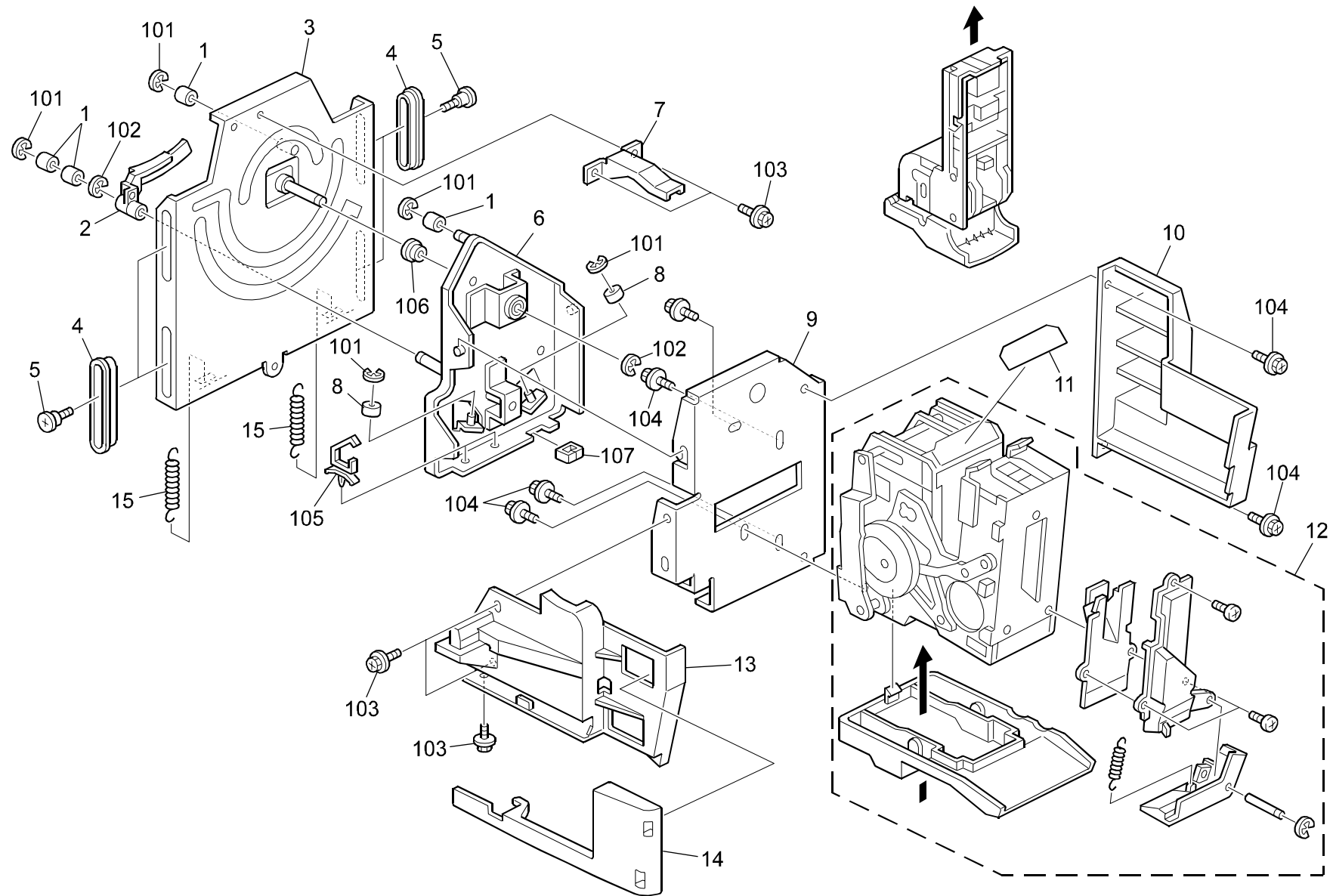
Index No.	Part No.	Description	Q'ty Per Assembly
1	B478 4515	Slider:standard Fence:ass'y	2
2	A300 3759	Spring	3
3	B478 4538	Bushing:Standard Fence	3
4	B478 4511	Standard Fence:front:ass'y	1
5	B478 4521	Standard Fence:rear:ass'y	1
6	B302 4517	Mylar Guide	2
7	B302 4239	Guide Roller	1
8	B478 4531	Standard Fence:rear:auxiliary:ass'y	1
9	B302 4744	Bracket - Slide Holder Shaft	1
10	B302 4541	Front Shaft - Slide Holder	1
11	B302 4748	Stay:stapler:lower	1
12	B302 4770	Exit Belt:ass'y	1
13	A666 3180	Timing Pulley - Z32	2
14	B302 4727	Bracket - Feed-out Belt Sensor	1
15	AW02 0049	Photointerruptor - OS - 580213-703	1
16	B478 5390	Harness:stapler Tray:connecting	1
17	B302 4421	Timing Belt - 293P3M6	1
18	B478 4525	Slider:standard Fence:rear:ass'y	1
19	B302 4731	Lower Exit Shaft	1
20	B302 4717	Upper Exit Shaft	1
21	B302 4542	Rear Shaft - Slide Holder	1
22	AX05 0110	Stepping Motor - 2.4V 7.2W	1
23	B302 4423	Timing Pulley - 15Z	1
24	B478 4535	Slider:standard Fence:auxiliary	1
25	B478 5380	Harness:solenoid:exchange Powl	1
26	A697 2260	Pulley - 17T	1
27	B478 4527	Guide:Paper:Inner Back MB7 ADDED	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0451 3006B	Tapping Screw - M3x6	
102	0720 0040B	Retaining Ring - M4	
103	0450 3008B	Tapping Screw - M3x8	
104	0451 3010B	Tapping Screw - M3x10	
105	0451 4006B	Tapping Screw - 4x6	
106	1105 0199	Clamp	
107	1105 0328	Harness Clamp - ES-0505	
108	0633 0100G	Parallel Pin - 3x10	
109	1005 0946	Stepping Motor Cushion	
110	0450 3008B	Tapping Screw - M3x8	
111	0574 0050E	Hexagon Headless Set Screw - M4x5	
112	0741 3506	Ball Bearing - 6x12x4mm	

5.STAPLE TRAY 4 (B478)



6.STAPLER UNIT (B478)

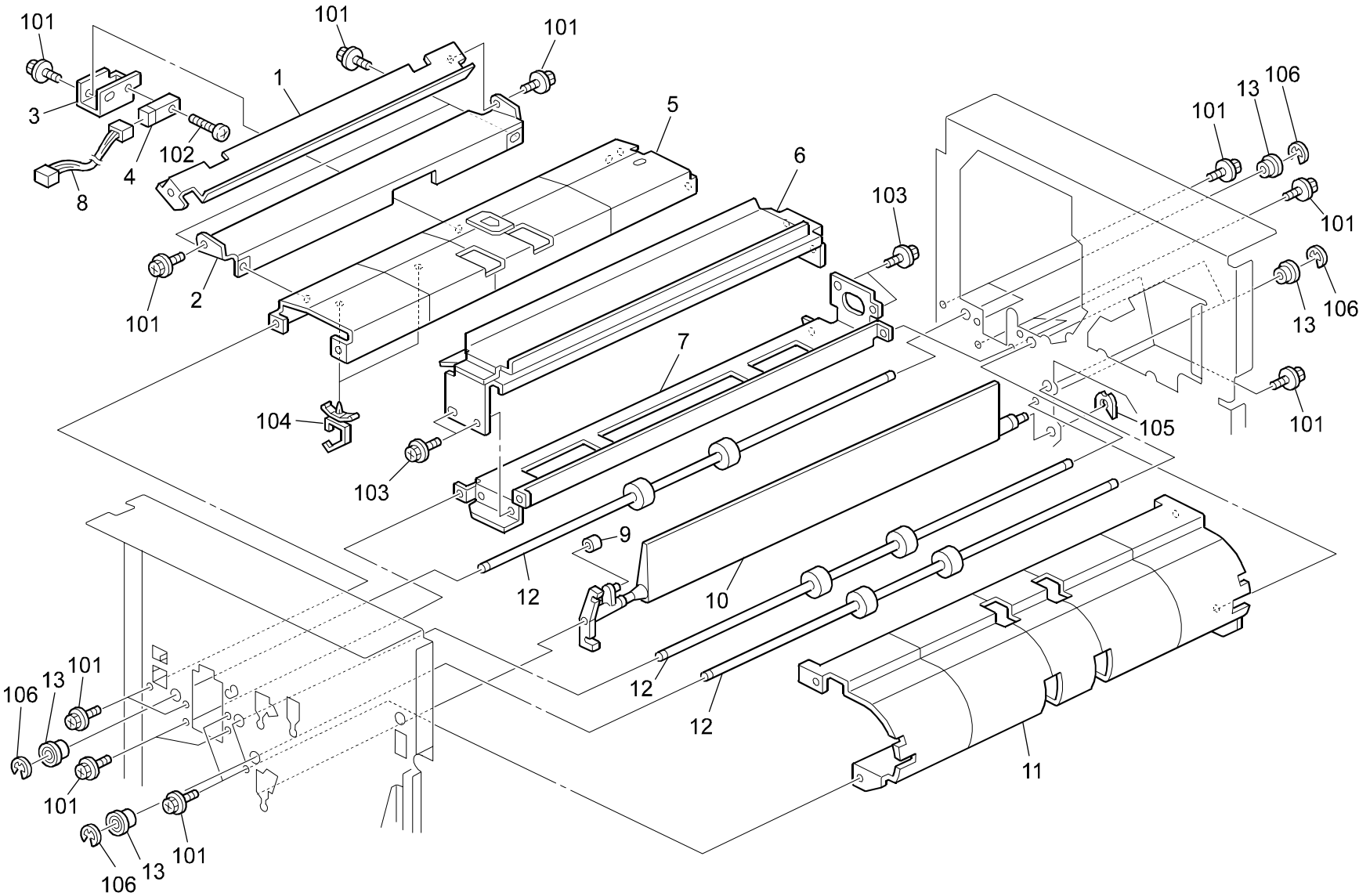


6.STAPLER UNIT (B478)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B302 4239	Guide Roller	4
2	B302 4229	Sensor Actuator	1
3	B302 4248	Holder: Middle: Stapler: Ass'y	1
	B302 4236	X/O MB2	
4	B302 4238	Slide Guide	4
5	A697 4150	Stepped Screw - M5	4
6	B302 4218	2nd Holder - Stapler Unit	1
7	B302 4247	Slider Hook	1
8	A377 4741	Roller - M14	2
9	B302 4214	Stapler Bracket	1
10	B302 4217	Rear Stapler Cover	1
11	B478 4219	Guide:stapler:entrance	1
12	AJ01 1017	Stapler:eh-1100r2	1
13	B302 4215	Front Stapler Cover	1
14	B302 4216	Stapler Harness Cover	1
15	B302 4267	Spring - 10x59mm	2

Index No.	Part No.	Description	Q'ty Per Assembly
101	0720 0040B	Retaining Ring - M4	
102	0720 0060B	Retaining Ring - M6	
103	0451 3006B	Tapping Screw - M3x6	
104	0451 4008B	Philips Tapping Screw - M4x8	
105	1105 0229	Clamp	
106	0805 3368	Ball Bearing - 8x16x5mm	
107	1105 0243	Wire Saddle	

7.STAPLE TRANSPORT 1 (B478)

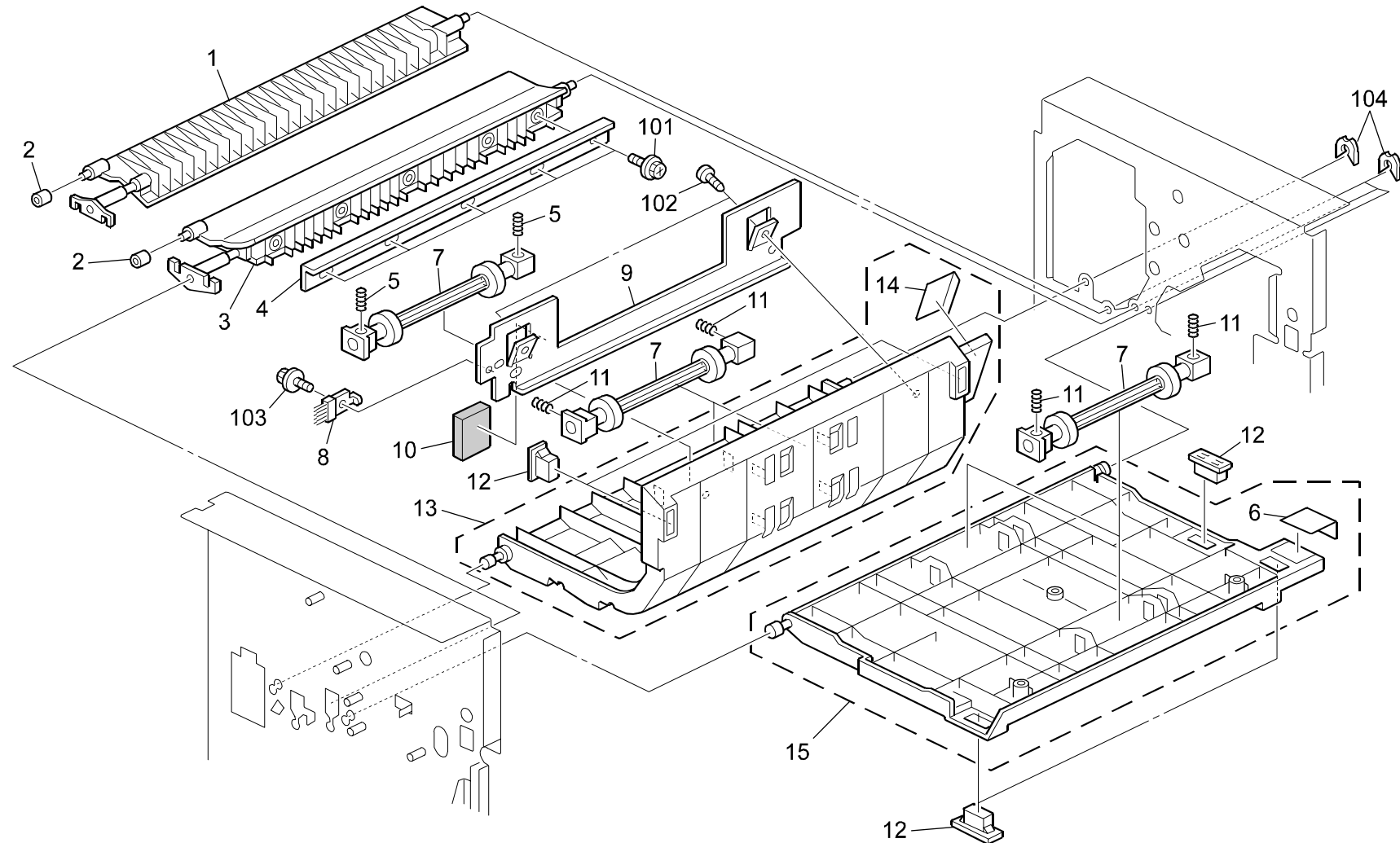


7.STAPLE TRANSPORT 1 (B478)

Index No.	Part No.	Description	Q'ty Per Assembly
1	A697 2251	Upper Relay Guide	1
2	A697 2250	Lower Relay Guide	1
3	B302 2354	Entrance Sensor Bracket	1
4	AW01 0093	Photo Reflection Sensor - PS-117ND1	1
5	B302 2363	Guide Plate:entrance:lower	1
6	A697 2160	Guide Plate - Punch Unit	1
7	A697 1131	Middle Stay	1
8	B478 5241	Harness:Entrance Sensor:Connecting	1
	B478 5240	X/O MB12	
9	A458 2251	Cushion - Bin Solenoid Lever	1
10	B302 2716	Gate Pawl	1
11	B302 2347	Turn Guide	1
12	AF02 0501	Transport Roller	3
13	A859 2230	Ball Bearing - 6x13x5	6

Index No.	Part No.	Description	Q'ty Per Assembly
101	0451 3006B	Tapping Screw - M3x6	
102	0313 0140B	Philips Pan Head Screw - M3x14	
103	0451 4006B	Tapping Screw - 4x6	
104	1105 0199	Clamp	
105	0805 0089	Retaining Ring - M4	
106	0720 0040B	Retaining Ring - M4	

8.STAPLE TRANSPORT 2 (B478)

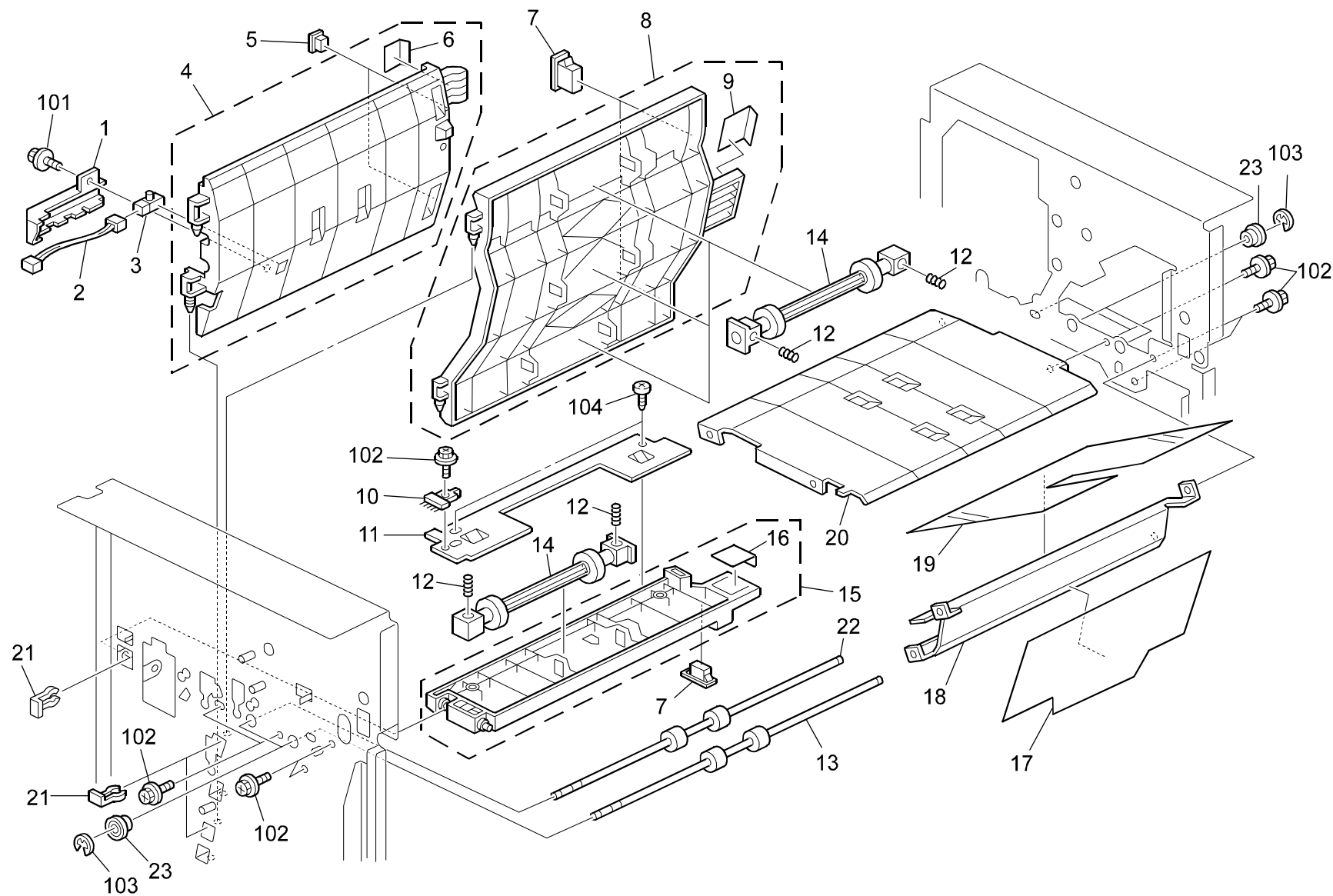


8.STAPLE TRANSPORT 2 (B478)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B302 2611	Stapler Junction Gate	1
2	A458 2251	Cushion - Bin Solenoid Lever	2
3	B302 2514	Exit Junction Gate	1
4	B302 2513	Support Plate - Exit Gate	1
5	B302 2224	Pressure Spring - 5.5x18mm	2
6	B302 7703	Decal - R3	1
7	AF02 2147	Driven Roller	5
8	AA12 0097	Antistatic Brush	1
9	B302 2352	Support Plate	1
10	B302 2296	Guide Holder Cushion	1
11	AA06 3400	Pressure Spring - 5.5x19.5mm	8
12	A680 1181	Magnetic Catch	5
13	B302 7014	Guide Plate:Proof Tray:Ass'y	1
14	B302 7702	Decal - R2	1
15	B302 7013	Upper Guide - Shift Tray	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0451 3008B	Tapping Screw - M3x8	
102	0452 4008B	Binding Self Tapping Screw - M4x8	
103	0451 3006B	Tapping Screw - M3x6	
104	0805 0089	Retaining Ring - M4	

9.STAPLE TRANSPORT 3 (B478)

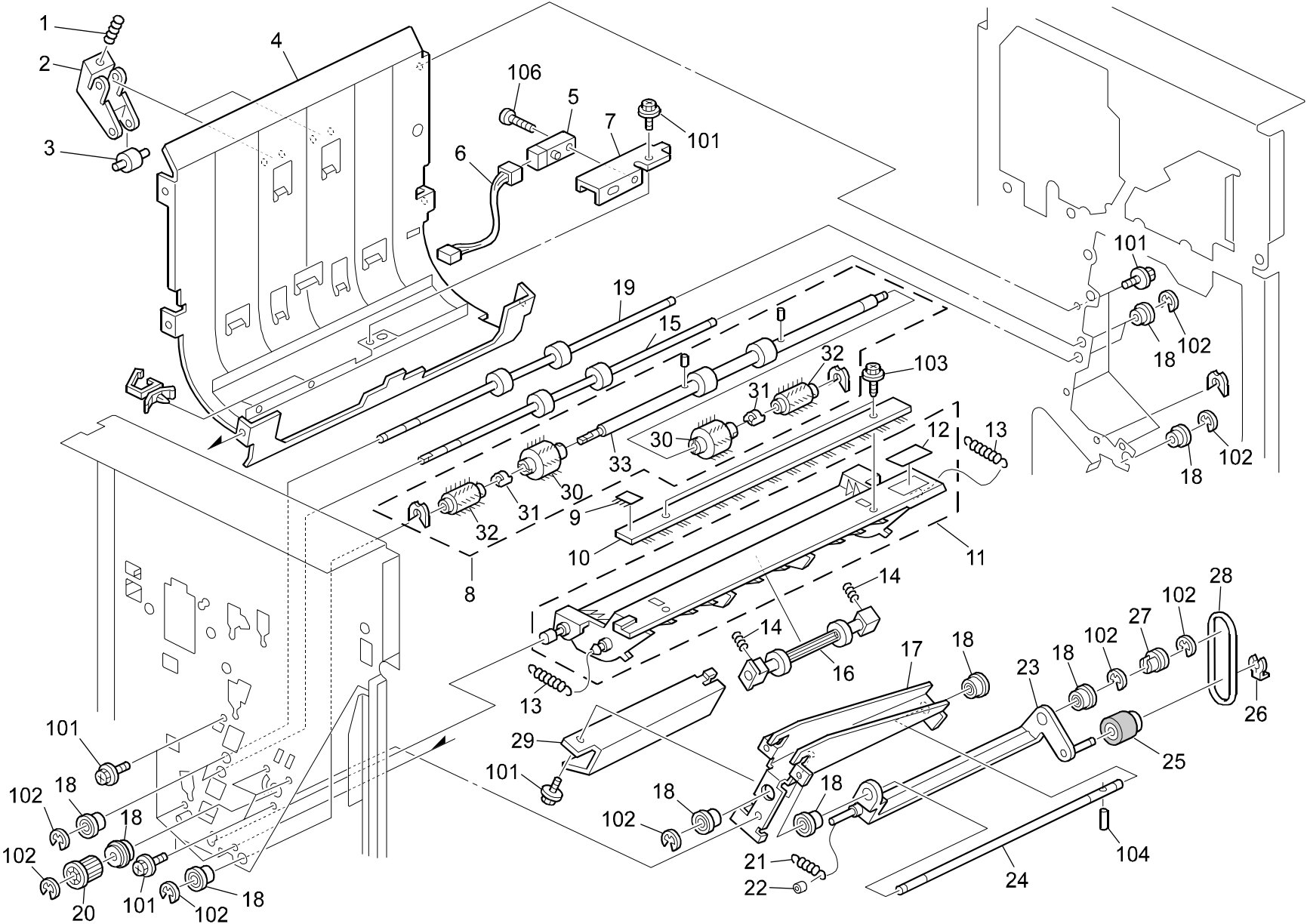


9.STAPLE TRANSPORT 3 (B478)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B302 2442	Cover - Stack Tray Paper Sensor	1
2	B478 5320	Harness:duplex Stack:connecting	1
3	AW01 0093	Photo Reflection Sensor - PS-117ND1	1
4	B302 7005	Middle Guide - Vertical Transport	1
5	G012 1531	Magnet	2
6	B302 7705	Decal - R5	1
7	A680 1181	Magnetic Catch	3
8	B302 7004	Left Guide - Vertical Transport	1
9	B302 7704	Decal - R4	1
10	AA12 0097	Antistatic Brush	1
11	B302 2352	Support Plate	1
12	AA06 3400	Pressure Spring - 5.5x19.5mm	8
13	AF02 0502	Transport Roller	1
14	AF02 2147	Driven Roller	4
15	B302 7001	Upper Entrance Guide	1
16	B302 7701	Decal - R1	1
17	B302 2361	Mylar Exit Guide - Shift Tray	1
18	A379 2521	Exit Guide Plate	1
19	A379 2523	Exit Guide Mylar	1
20	B302 2342	Lower Guide - Shift Tray	1
21	C101 2360	Snap Ring	4
22	AF02 0501	Transport Roller	1
23	A859 2230	Ball Bearing - 6x13x5	4

Index No.	Part No.	Description	Q'ty Per Assembly
101	0450 3008B	Tapping Screw - M3x8	
102	0451 3006B	Tapping Screw - M3x6	
103	0720 0040B	Retaining Ring - M4	
104	0313 0040B	Philips Pan Head Screw - M3x4	

10.STAPLE TRANSPORT 4 (B478)

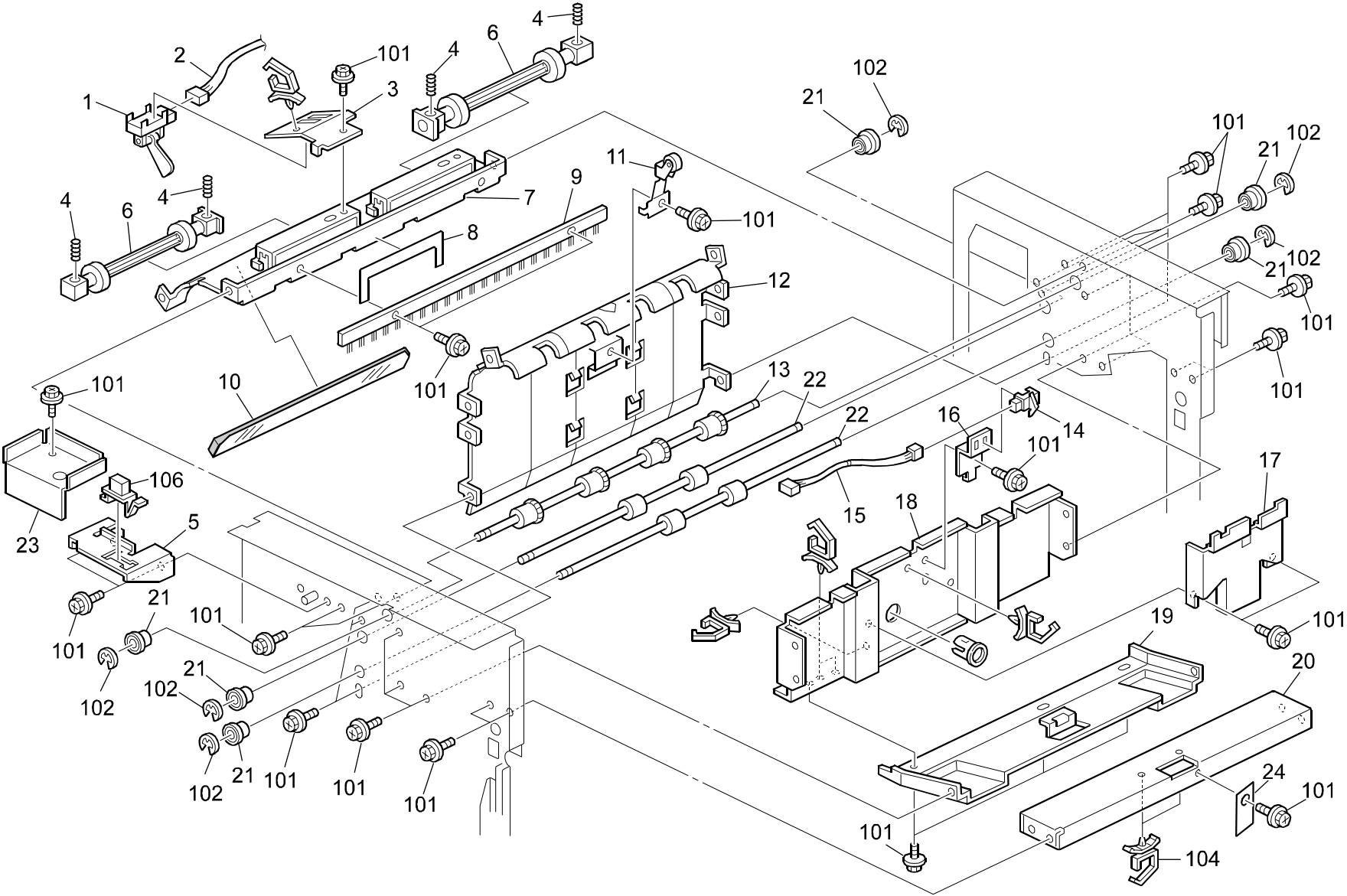


10.STAPLE TRANSPORT 4 (B478)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B302 2429	Pressure Spring - 6x18mm	2
2	B302 2428	Driven Roller Holder	2
3	A376 3153	Lower Driven Roller	2
4	B302 2437	Right Guide - Vertical Transport	1
5	AW01 0093	Photo Reflection Sensor - PS-117ND1	1
6	B478 5350	Harness:stapler Tray:connecting	1
7	B302 2416	Exit Sensor Bracket - Staple Tray	1
8	B302 2410	Exit Roller - Staple Tray	1
9	A697 2131	Antistatic Brush	1
10	AA12 0099	Antistatic Brush - 320mm	1
11	B302 7026	Guide Plate:lower:open And Close	1
12	B302 7706	Decal - R6	1
13	B302 2459	Spring - 5x39mm	2
14	AA06 3529	Pressure Spring - 14.5mm	2
15	AF02 0502	Transport Roller	1
16	AF02 2147	Driven Roller	1
17	B302 2124	Positioning Roller Bracket	1
	B302 2118	X/O MB3	
18	A859 2230	Ball Bearing - 6x13x5	11
19	B302 2461	Transport Roller	1
20	A697 2260	Pulley - 17T	1
21	B478 2127	Tension Spring:gathering Roller	1
22	AA16 1099	Lever Cushion	1
23	B478 2111	Positioning Roller Arm	1
24	B302 2115	Positioning Roller Drive Shaft	1
25	B478 2116	Reverse Roller - Stapler Tray	1
26	5447 2681	Snap Ring	1
27	5919 2127	Positioning Roller Pulley	1
28	5919 2132	Positioning Roller Belt	1
29	B478 2123	Guide:bracket:gathering Roller	1
30	A697 2138	Brush Roller	2
31	A697 2132	Joint - Brush Roller	2
32	B302 2413	Brush Roller	2
33	B302 2411	Exit Roller:lower:sub-ass'y	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0451 3006B	Tapping Screw - M3x6	
102	0720 0040B	Retaining Ring - M4	
103	0450 3008B	Tapping Screw - M3x8	
104	0623 0120E	Spring Pin - M3x12	
105	1105 0199	Clamp	
106	0313 0140B	Philips Pan Head Screw - M3x14	

11.TRANSPORT SECTION 1 (B478)

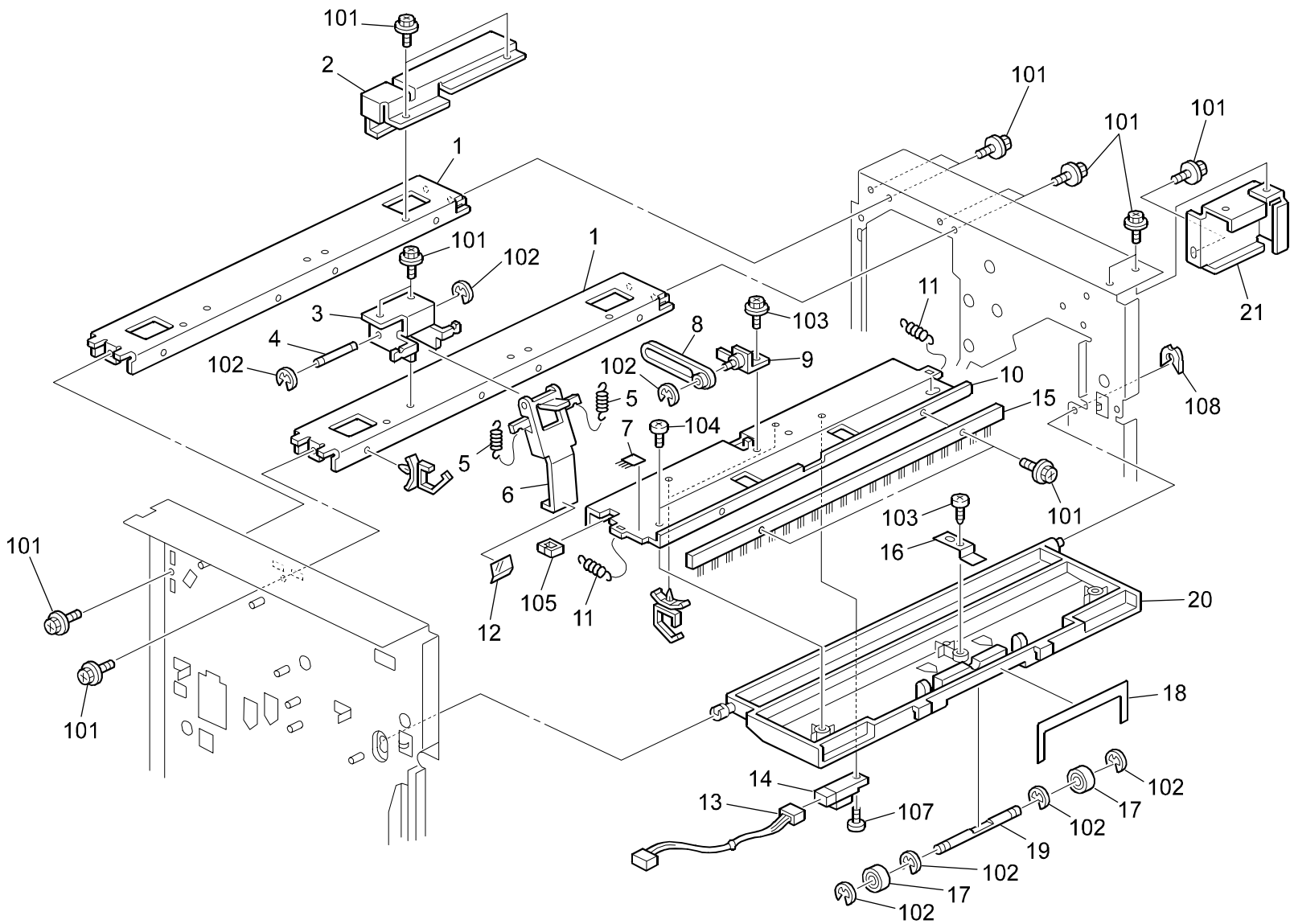


11.TRANSPORT SECTION 1 (B478)

Index No.	Part No.	Description	Q'ty Per Assembly
1	AW02 0049	Photointerruptor - OS - 580213-703	1
2	B478 5250	Harness:proof Tray:connecting	1
3	B302 2237	Exit Sensor Bracket - Upper Tray	1
4	AA06 3529	Pressure Spring - 14.5mm	4
5	B478 1123	Bracket:connector	1
6	AF02 2148	Roller:driven:l=125	2
7	B302 2218	Upper Exit Guide - Upper Tray	1
8	B302 2216	Exit Guide - Upper Exit Guide	1
9	AA12 0090	Discharge Brush L=320 MM3	1
10	B302 2217	Entrance Guide - Upper Exit Guide	1
11	B478 2231	Roller:exit:auxiliary:ass'y	1
12	B302 2230	Left Guide - Upper Tray	1
13	B302 2202	Exit Roller - Upper Tray	1
14	AW02 0103	Photointerrupter	1
15	B478 5261	Harness:Proof Tray:Connecting	1
15	B478 5260	X/O MB12	1
16	B302 2247	Overflow Sensor Bracket	1
17	B302 2254	Overflow Sensor Cover	1
18	B302 2243	Upper End Fence - Upper Tray	1
19	B302 2253	Lower End Fence - Upper Tray	1
20	B302 1133	Upper Exit Stay	1
21	A859 2230	Ball Bearing - 6x13x5	6
22	AF02 0501	Transport Roller	2
23	B478 1129	Cover:connector	1
	B478 1127	X/O MB11	
24	B302 1134	Lever Stay	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0451 3006B	Tapping Screw - M3x6	
102	0720 0040B	Retaining Ring - M4	
103	1105 0199	Clamp	
104	1105 0310	Harness Clamp - LWS-1S	
105	1106 0411	Bushing - 11.5mm	
106	1102 8534	Connector - QR/P17-14S-B	

12.TRANSPORT SECTION 2 (B478)

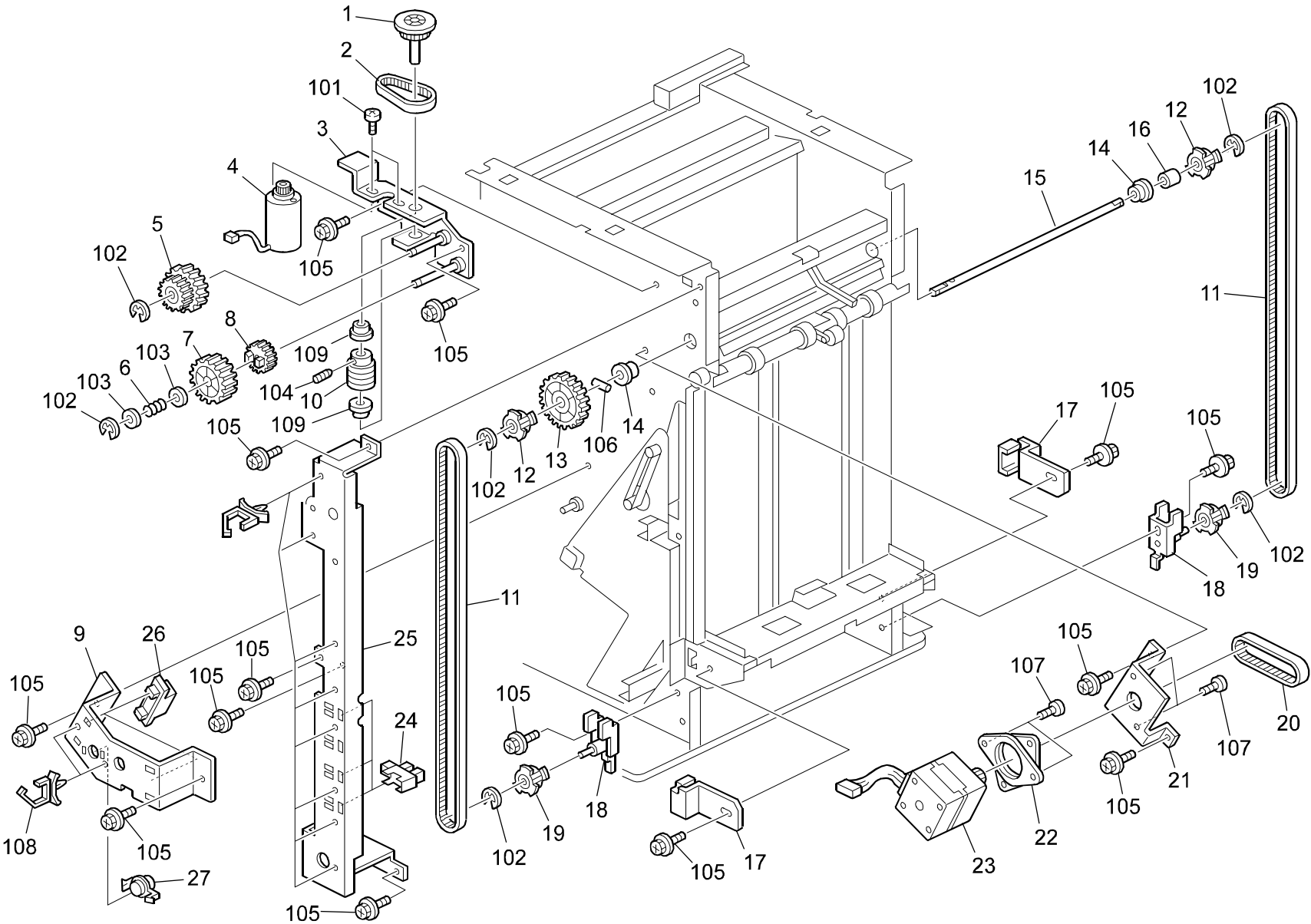


12.TRANSPORT SECTION 2 (B478)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B408 1413	Coupling Stay	2
2	B302 6414	Upper Cover Stay	1
3	B302 2297	Guide Holder Bracket	1
4	B302 2293	Guide Holder Shaft	1
5	B302 2294	Guide Holder Tension Spring	2
6	B302 2298	Guide Holder Lever	1
7	A697 2131	Antistatic Brush	1
8	B302 2326	Link - Upper Exit Guide	1
9	A353 3361	Exit Guide Bracket	1
10	B302 2329	Exit Guide Bracket	1
11	B302 2328	Exit Guide Shift Spring	2
12	B302 2295	Guide Holder Film	1
13	B478 5270	Harness:shift Tray:connecting	1
14	AW01 0088	Sensor GP2A200ICS - Assembly	1
15	B302 2323	Antistatic Brush - 320mm	1
16	A353 3354	Driven Roller Holder	1
17	B478 2328	Exit Roller:Driven	2
18	A379 2215	Exit Mylar	1
19	B478 2324	Exit Roller Shaft	1
20	A697 2175	Upper Exit Guide	1
21	B302 6413	Front Left Stay	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0451 3006B	Tapping Screw - M3x6	
102	0720 0040B	Retaining Ring - M4	
103	0451 4006B	Tapping Screw - 4x6	
104	0452 4008B	Binding Self Tapping Screw - M4x8	
105	1105 0328	Harness Clamp - ES-0505	
106	1105 0199	Clamp	
107	0313 0060B	Philips Pan Head Screw - M3x6	
108	0805 0089	Retaining Ring - M4	

13.PAPER EXIT SECTION 1 (B478)

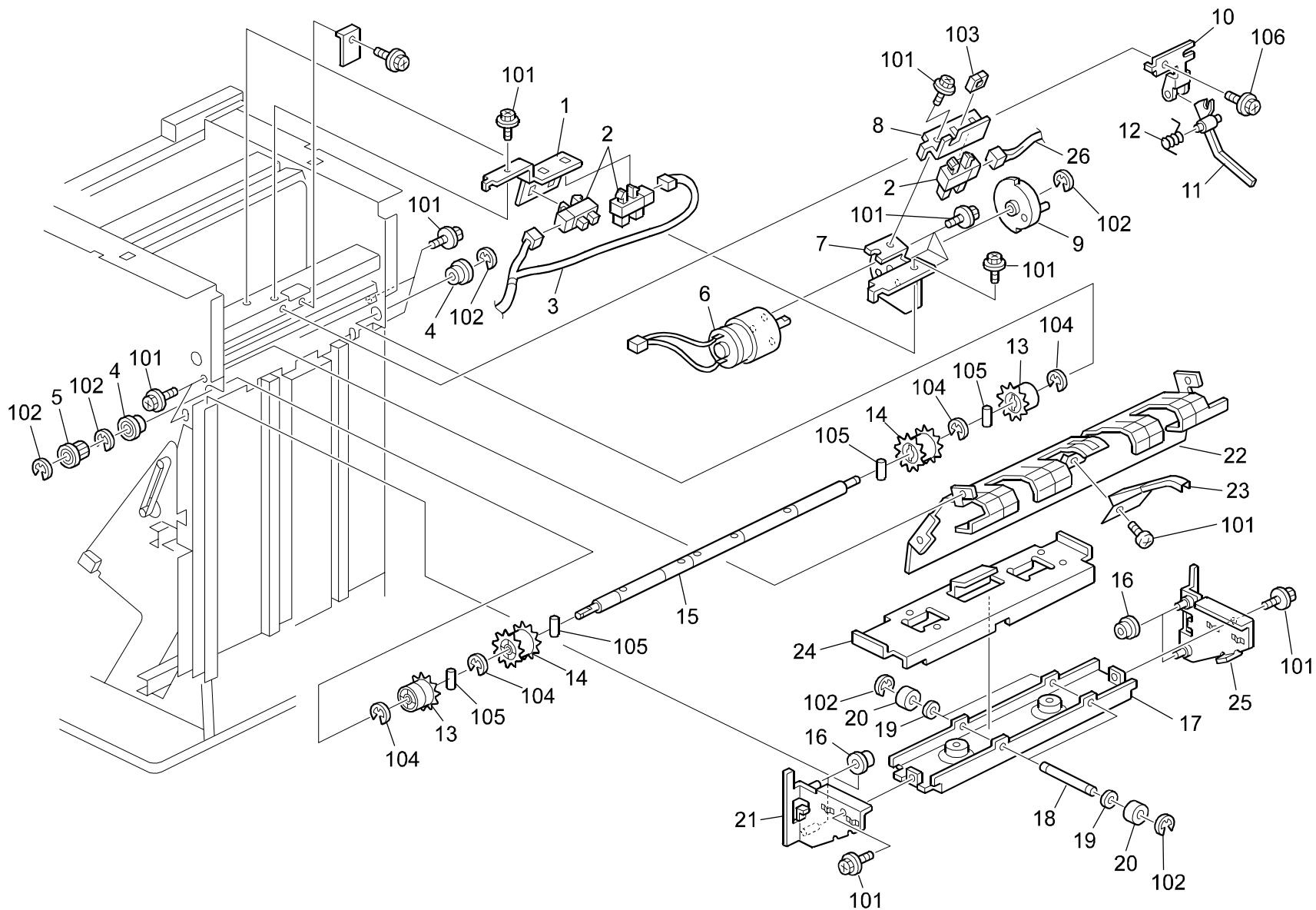


13.PAPER EXIT SECTION 1 (B478)

Index No.	Part No.	Description	Q'ty Per Assembly
1	A697 3225	Worm Wheel Shaft	1
2	AA04 3054	Timing Belt - 142 P2M4	1
3	A697 3130	Lift Motor Bracket	1
4	AX05 0074	DC Motor - 24V - 9.9W	1
5	A697 3145	Gear - 36Z/18Z	1
6	A353 3113	Pressure Spring	1
7	A697 3140	Gear - 30Z	1
8	A697 3135	Gear - 18Z	1
9	B302 1194	Magnet Catch Bracket	1
10	A300 2736	Worm Gear	1
	AB01 3709	X/ MB9	
11	A697 3155	Timing Belt - B60S5M1420	2
12	A697 3180	Pulley - 18T	2
13	A697 3170	Gear - 42Z	1
14	C203 5135	Bushing - 10x14x5.9	2
15	A697 3165	Tray Drive Shaft	1
16	A697 3175	Spacer - 10x14x13.5mm	1
17	A697 3150	Fixing Plate - Timing Belt	2
18	A697 3190	Tightener	2
19	A697 3185	Pulley - 18T	2
20	AA04 3305	Timing Belt - 210P3M6	1
21	A379 1711	Motor Bracket	1
22	A663 2113	Cushion - Stepping Motor	1
23	AX05 0147	Stepped Motor - DC 3.8W	1
24	AW02 0114	Photo Interruptor - Lower Limit	3
25	A697 3161	Bracket:sensor:paper Volume Sensor	1
26	AG07 1010	Magnet Catch	2
27	B478 1193	Holder:coupling:upper	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0313 0050B	Philips Pan Head Screw - M3x5	
102	0720 0060B	Retaining Ring - M6	
103	0807 5056	Washer - 8.1mm	
104	0574 0040E	Hexagon Headless Set Screw - M4x4	
105	0451 3006B	Tapping Screw - M3x6	
106	0634 0200G	Parallel Pin - 4x20	
107	0313 0040B	Philips Pan Head Screw - M3x4	
108	1105 0310	Harness Clamp - LWS-1S	
109	0741 3506	Ball Bearing - 6x12x4mm	

14.PAPER EXIT SECTION 2 (B478)

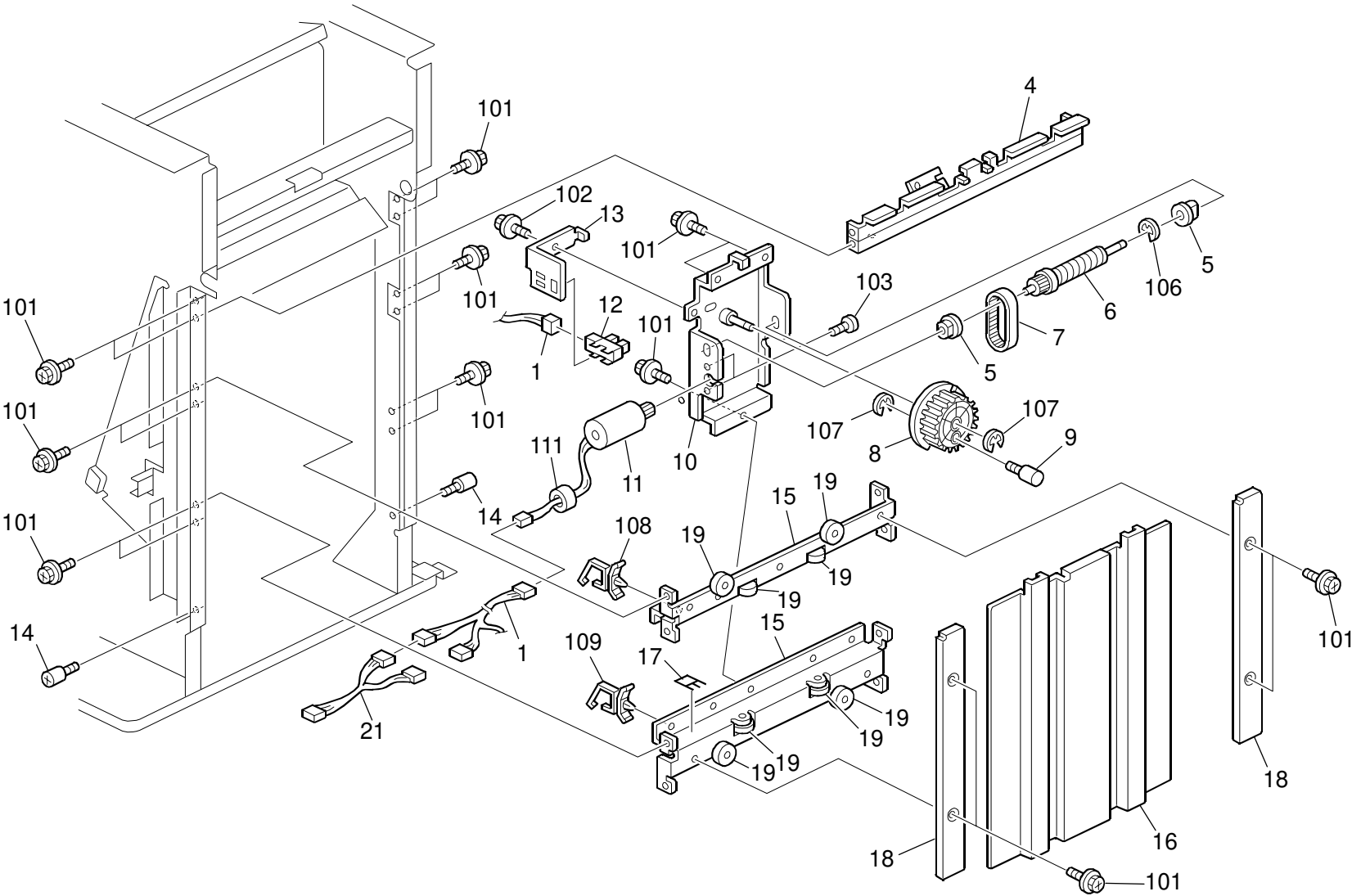


14.PAPER EXIT SECTION 2 (B478)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B302 1153	Bracket - Paper Height Sensor	1
2	AW02 0086	Photointerruptor	3
3	B478 5280	Harness:shift Tray:connecting	1
4	A859 2230	Ball Bearing - 6x13x5	2
5	A697 2260	Pulley - 17T	1
6	AX04 0097	DC Motor - DC 5W	1
7	B302 1146	Bracket - Exit Guide Plate Motor	1
8	B302 1148	Bracket - Exit Guide Plate Sensor	1
9	B302 1147	Guide Pulley - Exit Guide Plate	1
10	A353 3172	Actuator Bracket	1
11	B302 1145	Actuator - Paper Height Sensor	1
12	A353 3173	Pressure Spring	1
13	B302 2305	Middle Exit Roller	2
14	B302 2302	Front & Rear Exit Roller	2
15	B302 2311	Exit Roller Shaft	1
16	A379 3316	Shift Guide Roller	4
17	A697 3120	Shift Tray Base	1
18	A353 3271	Tray Shift Shaft	2
19	AA13 2024	Spacer - M6	4
20	A353 3272	Guide Roller	4
21	B478 3110	Side Plate:shift Tray:front:ass'y	1
22	B478 2333	Guide Plate:exit:lower:sub-ass'y	1
23	B478 2332	Spring Plate:shift:exit	1
24	A697 3126	Holder:shift Tray	1
25	B478 3115	Side Plate:shift Tray:back	1
26	B478 5290	Harness:sensor:shift Tray	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0451 3006B	Tapping Screw - M3x6	
102	0720 0040B	Retaining Ring - M4	
103	1105 0328	Harness Clamp - ES-0505	
104	0720 0060B	Retaining Ring - M6	
105	0633 0120G	Parallel Pin - 3x12	
106	0451 4006B	Tapping Screw - 4x6	

15.PAPER EXIT SECTION 3 (B478)

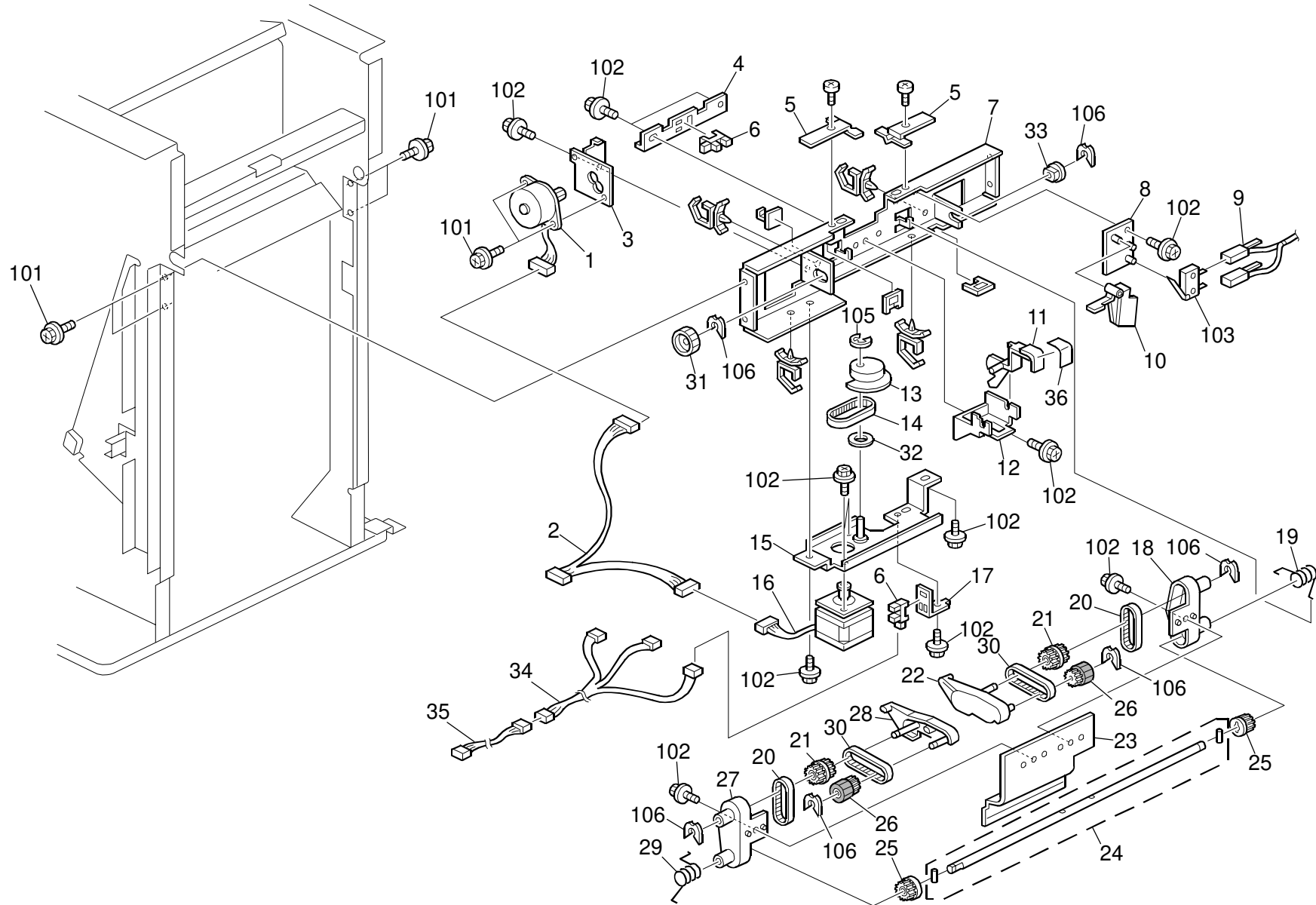


15.PAPER EXIT SECTION 3 (B478)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B478 5301	Harness: Shift Tray Section	1
	B478 5300	X/O MB8	
4	B478 3100	Exit Roller Cover	1
5	5053 0447	Bushing - 6mm	2
6	B302 3215	Worm Pulley - 29z	1
7	B302 3220	Timing Belt - B40S2M124	1
8	A697 3195	Worm Wheel	1
9	B478 3200	Shaft:shift:slide	1
10	B302 3212	Shift Motor Bracket	1
11	AX05 0074	DC Motor - 24V - 9.9W	1
12	B478 5440	Harness:sensor:return:paper Sensor	1
13	A697 3205	Shift Sensor Bracket	1
14	AA14 3059	Pin - 6x16	2
15	B478 3121	Exit Stay	2
16	B478 3107	End Fence:Ass'y	1
16	B478 3109	X/OMB14	
16	B478 3105	?/? MB??	
17	A697 2131	Antistatic Brush	1
18	A697 3109	End Fence Cover	2
19	AA13 2011	Slider Guide Roller	8
20	B478 5300	Harness:shift Tray Section	1
21	B478 5295	Harness:shift Tray:connecting	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0451 4006B	Tapping Screw - 4x6	
102	0451 3006B	Tapping Screw - M3x6	
103	0313 0050B	Philips Pan Head Screw - M3x5	
104	0313 0140B	Philips Pan Head Screw - M3x14	
105	1105 0199	Clamp	
106	0720 0040B	Retaining Ring - M4	
107	0720 0060B	Retaining Ring - M6	
109	1105 0310	Harness Clamp - LWS-1S	
111	1607 0623	Ferrite Core - Tfc-16-8-13	

16.PAPER EXIT SECTION 4 (B478)

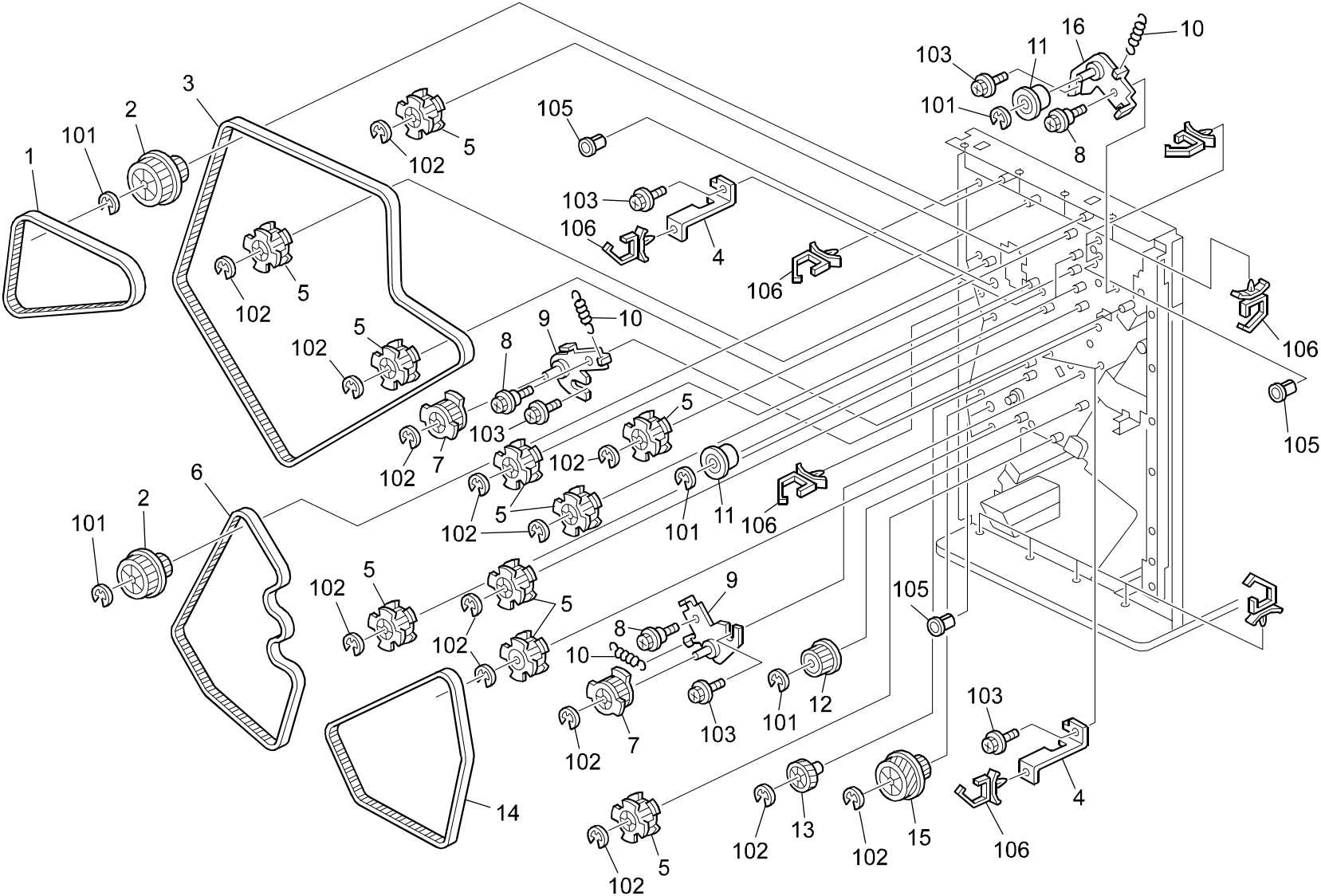


16.PAPER EXIT SECTION 4 (B478)

Index No.	Part No.	Description	Q'ty Per Assembly
1	AX05 0160	Stepper Motor - DC 20w	1
2	B478 5431	Harness:Motor:Return	1
2	B478 5430	X/O MB12	1
3	B478 3586	Bracket:stepper Motor:transport	1
4	B478 3576	Bracket:sensor:paper Sensor	1
5	B478 3511	Cam:gathering Roller:drive	2
6	AW02 0086	Photointerruptor	2
7	B478 3572	Stay:uniform	1
8	B478 3581	Bracket:micro Switch	1
9	B478 5300	Harness:shift Tray Section	1
10	B478 3582	Lever:micro Switch	1
11	B478 3552	Feeler:paper Sensor	1
12	B478 3553	Bracket:feeler:paper Sensor	1
13	B478 3562	Cam:lever:drive	1
14	B478 3563	Timing Belt:b40s2m110	1
15	B478 3565	Bracket:stepper Motor	1
16	B468 5755	Stepper Motor	1
17	B478 3568	Bracket:home Position Sensor	1
18	B478 3506	Lever:drive:gathering Roller:front	1
19	B478 3524	Torsion Spring:plate:lever:back	1
20	B478 3504	Timing Belt:b40s2m100	2
21	B478 3502	Pulley:driven:roller:sponge	2
22	B478 3508	Lever:driven:gathering Roller:front	1
23	B478 3510	Bracket:coupling:lever:drive	1
24	B478 3525	Shaft:gathering Roller:drive:ass'y	1
25	B478 3501	Pulley:drive:roller:sponge	2
26	B478 3503	Gathering Roller:sponge	2
27	B478 3507	Lever:drive:gathering Roller:back	1
28	B478 3509	Lever:driven:gathering Roller:back	1
29	B478 3523	Torsion Spring:plate:lever:front	1
30	B478 3505	Timing Belt:b40s2m84	2
31	B478 3522	Gear:z35	1
32	B478 3569	Spacer	1
33	5053 0447	Bushing - 6mm	1
34	B478 5440	Harness:sensor:return:paper Sensor	1

Index No.	Part No.	Description	Q'ty Per Assembly
35	B478 5345	Harness:sensor:return:connecting	1
36	B478 3554	Guide:Feeler:Paper Sensor MB6 ADDED	1
101	0313 0040B	Philips Pan Head Screw - M3x4	
102	0451 3006B	Tapping Screw - M3x6	
103	1204 2544	Switch - DE2L-BJ23	
104	0720 0040B	Retaining Ring - M4	
105	0720 0060B	Retaining Ring - M6	
106	0805 0089	Retaining Ring - M4	

17.DRIVE SECTION (B478)

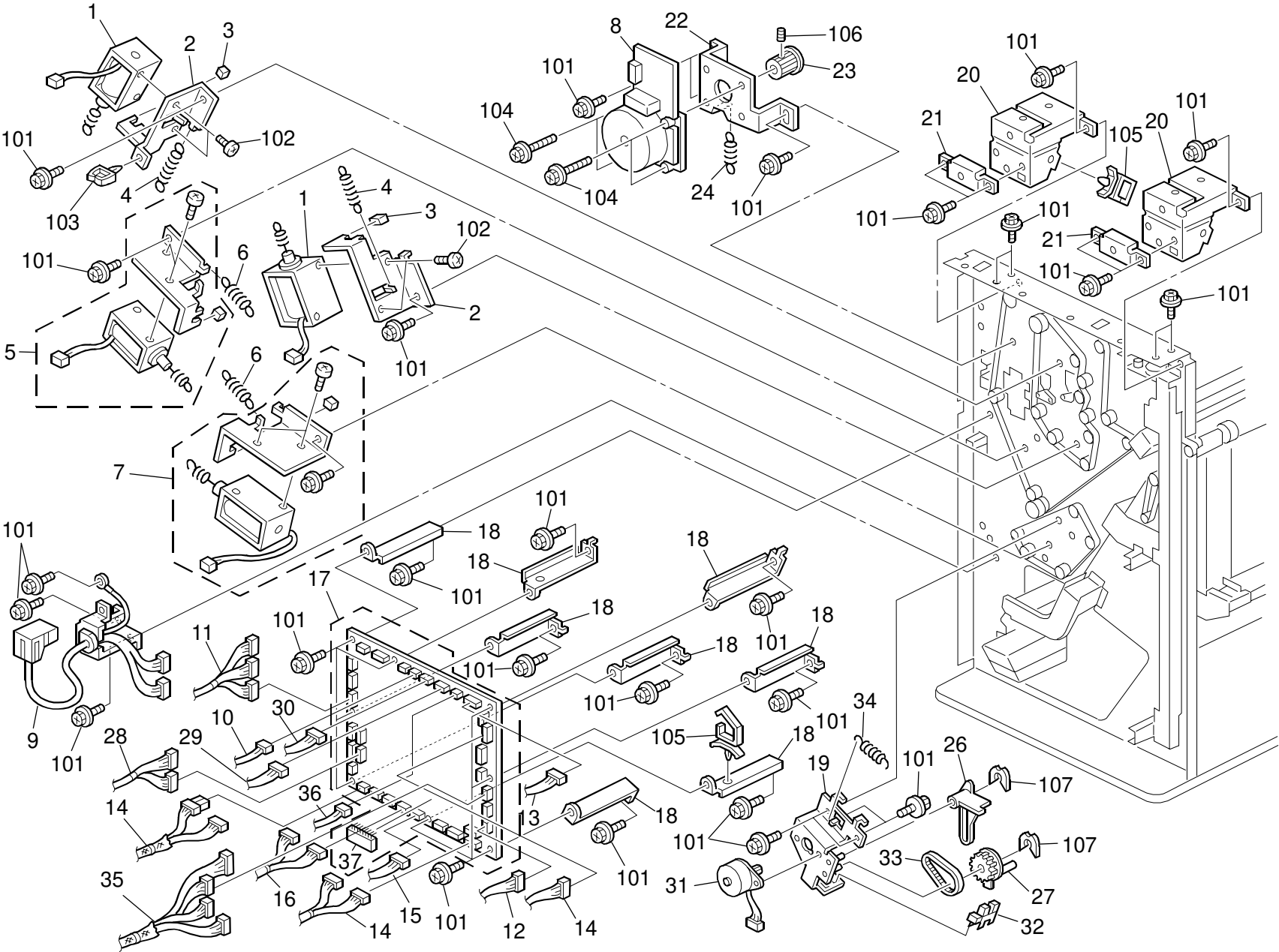


17.DRIVE SECTION (B478)

Index No.	Part No.	Description	Q'ty Per Assembly
1	AA04 3301	Timing Belt - 402P3M6	1
2	B302 1516	Timing Pulley - 18Z/33Z	2
3	AA04 3302	Timing Belt - B60S3M1221	1
4	A300 3151	Support Bracket	4
5	AB03 0374	Timing Pulley - 20Z	10
6	AA04 3303	Timing Belt - 693P3M6	1
7	B302 1542	Timing Pulley - 20Z	2
8	A697 1125	Stepped Screw - Lever	3
9	B302 1545	Tightener	2
10	5442 4121	Spring - Oil Blade	3
11	A458 3281	Idler Roller	2
12	B302 1517	Timing Pulley - 20Z	1
13	B302 1523	Gear - 33Z	1
14	AA04 3304	Timing Belt - 633P3M6	1
15	B302 1522	Gear & Pulley - 30Z/20Z	1
16	A566 2115	Tightner Bracket	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0720 0060B	Retaining Ring - M6	
102	0720 0040B	Retaining Ring - M4	
103	0451 3006B	Tapping Screw - M3x6	
104	1105 0199	Clamp	
105	1106 0411	Bushing - 11.5mm	
106	1105 0310	Harness Clamp - LWS-1S	

18.ELECTRICAL SECTION (B478)

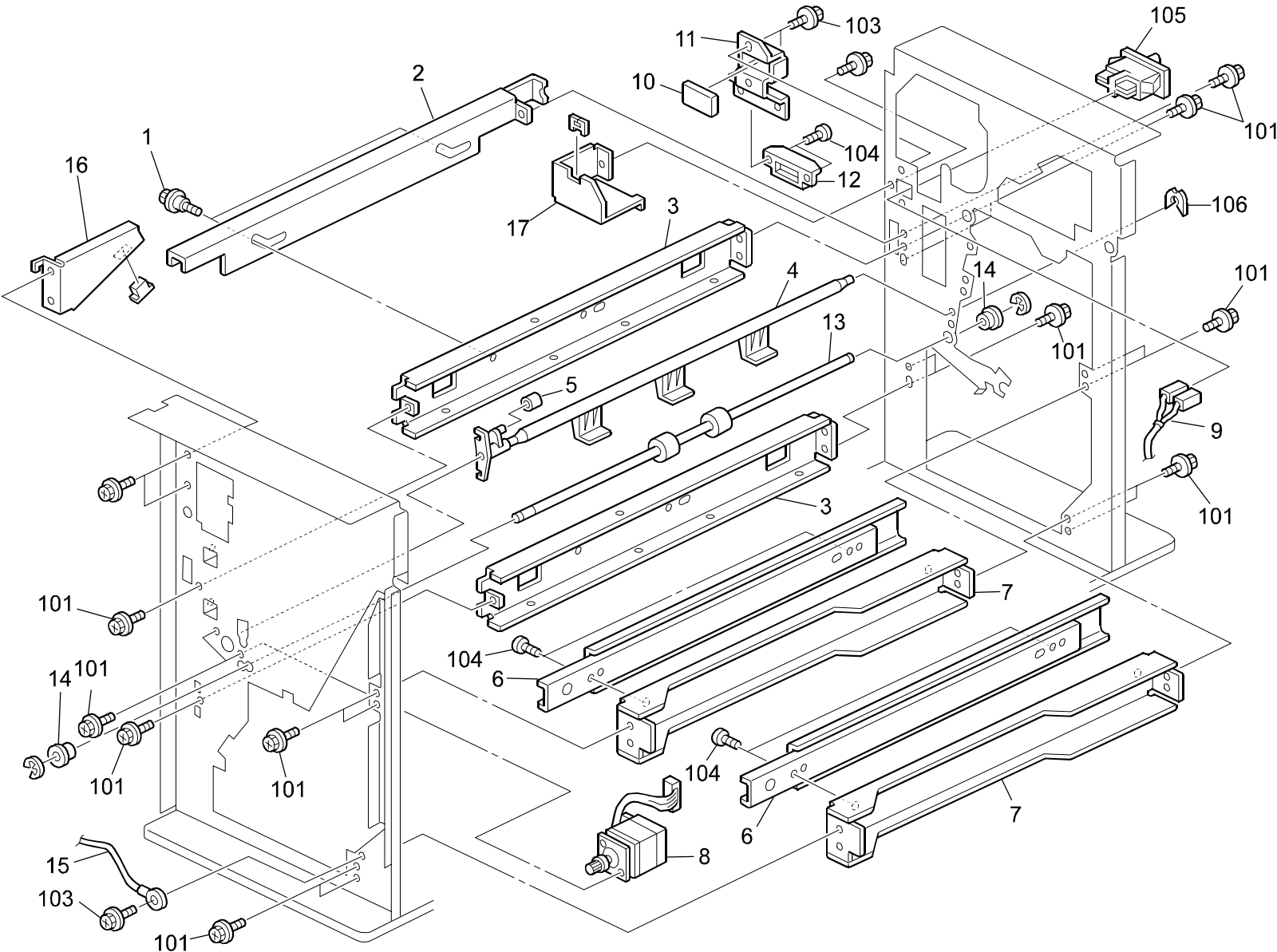


18.ELECTRICAL SECTION (B478)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B302 2516	Exit Gate Solenoid	2
2	B302 2617	Bracket - Stapler Gate Solenoid	2
3	A697 2102	Dumper - Junction Gate Solenoid	2
4	B302 2521	Spring - 4x51mm	2
5	B302 2710	Pre-stack Gate Solenoid	1
6	AA06 0092	Release Spring	2
7	B302 2810	Paper Stopper Solenoid	1
8	AX05 0150	Brushless Motor - DC 7W	1
9	B478 5201	Harness:interface:ass'y	1
10	B478 5220	Harness:motor:shift Tray	1
11	B478 5231	Harness:Sensor:Entrance Sensor	1
11	B478 5230	X/O MB12	1
12	B478 5335	Harness:motor:return:connecting	1
13	B478 5345	Harness:sensor:return:connecting	1
14	B478 5400	Harness:stapler	1
15	B478 5310	Harness:paper Exit:stapler Tray	1
16	B478 5360	Harness:home Position:stapler Tray	1
17	B478 5135	PCB:Main Control	1
	B478 5132	X/O MB15	
	B478 5120	X/O MB1	
18	B408 5540	Main Board Bracket	8
19	B478 2131	Bracket:stepper Motor:ass'y	1
20	B302 6513	Rear Upper Stay	2
21	B302 6514	Bracket - Rear Upper Stay	2
22	B302 1518	Bracket - Upper Transport Motor	1
23	AB03 0522	Timing Pulley - T14P3M	1
24	5442 4121	Spring - Oil Blade	1
25	B302 2517	Bracket - Exit Gate Solenoid	1
26	B478 2136	Lever:gathering Roller	1
27	B478 2137	Cam:lever:gathering Roller	1
28	B478 5450	Harness:interface:option	1
29	B478 5467	Harness:Motor Control:Shift:Jogger	1
29	B478 5466	X/O MB??	1
29	B478 5465	X/O MB13	1
30	B478 5481	Harness - Stop Switch	1

Index No.	Part No.	Description	Q'ty Per Assembly
30	B478 5480	X/O MB13	1
31	AX04 0120	Stepped Motor - DC 9.0w	1
32	AW02 0086	Photointerruptor	1
33	B302 4155	Timing Belt - 153P3M6	1
34	B478 2142	Tension Spring:return:lever	1
35	B478 5370	Harness:motor:stapler Tray	1
36	B478 5290	Harness:sensor:shift Tray	1
37	B478 5112	Eprom:Main Control	1
	B478 5111	X/O MB??	
	B478 5110	X/O MB15	
37	B478 5107	MB1 ADDED	
101	0451 3006B	Tapping Screw - M3x6	
102	0313 0040B	Philips Pan Head Screw - M3x4	
103	1105 0199	Clamp	
104	0451 3014B	Tapping Screw - M3-14	
105	1105 0310	Harness Clamp - LWS-1S	
106	0573 0030E	Hexagon Headless Set Screw - M3X3	
107	0805 0089	Retaining Ring - M4	

19.FRAME SECTION 1 (B478)

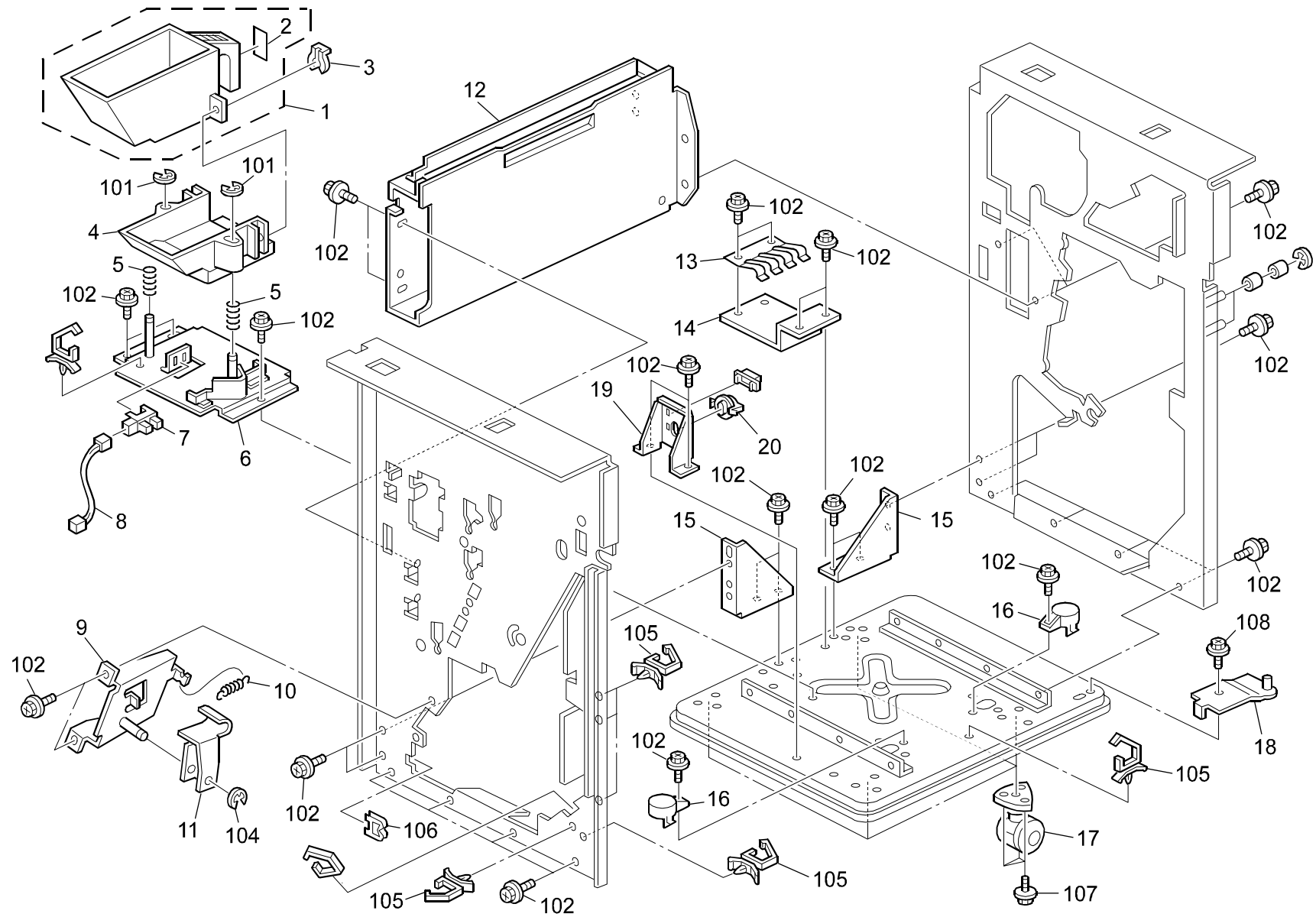


19.FRAME SECTION 1 (B478)

Index No.	Part No.	Description	Q'ty Per Assembly
1	A697 1125	Stepped Screw - Lever	2
2	A697 1128	Joint Lever	1
3	B408 1413	Coupling Stay	2
4	B302 2816	Paper Stopper	1
5	A458 2251	Cushion - Bin Solenoid Lever	1
6	A697 1120	Slide Rail	2
7	B302 1152	Stay	2
8	AX05 0149	Stepped Motor - DC 6.9w	1
9	B478 5210	Harness:door Switch	1
10	A377 1662	Door Switch Actuator	1
11	A377 1661	Door Switch Cover	1
12	AG07 0004	Magnetic Catch	1
13	AF02 0501	Transport Roller	1
14	A859 2230	Ball Bearing - 6x13x5	2
15	B302 5381	Harness:Stapler	1
16	B478 1122	Bracket:stay	1
17	B478 1137	Cover:safety Switch	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0451 3006B	Tapping Screw - M3x6	
102	1105 0199	Clamp	
103	0451 4006B	Tapping Screw - 4x6	
104	0453 3006B	Tapping Screw - M3x6	
105	1204 2384	Interlock Switch	
106	0805 0089	Retaining Ring - M4	

20.FRAME SECTION 2 (B478)

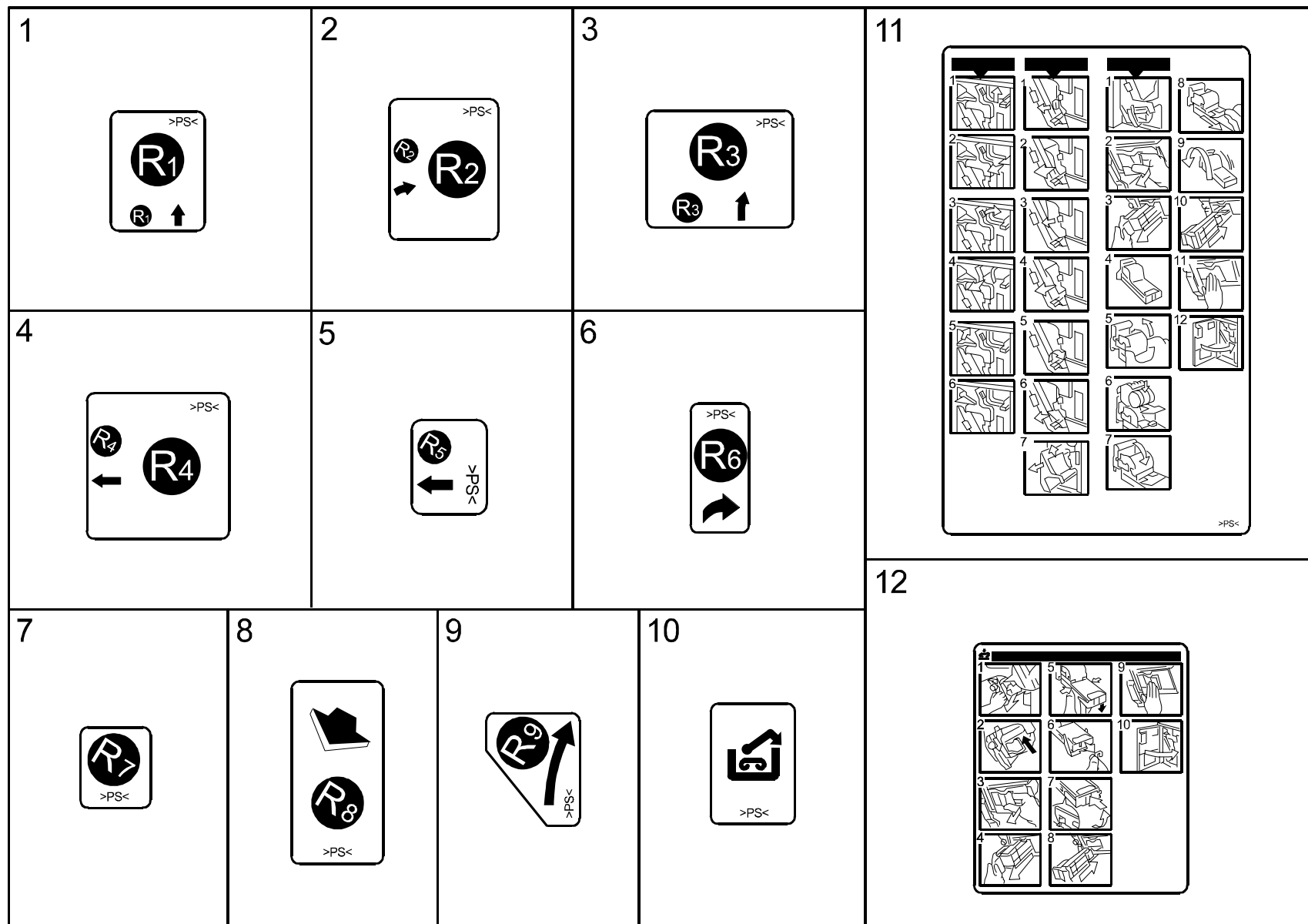


20.FRAME SECTION 2 (B478)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B302 7010	Staple Hopper	1
2	B302 7710	Staple Hopper Decal	1
3	5215 2621	Snap Ring - M6	1
4	B302 1173	Staple Hopper Holder	1
5	B302 1179	Pressure Spring - 12x42mm	2
6	B302 1174	Base Plate - Staple Hopper Holder	1
7	AW02 0086	Photointerruptor	1
8	B478 5320	Harness:duplex Stack:connecting	1
9	B302 1188	Bracket - Staple Waste Holder Lever	1
10	B302 1189	Spring - 6x39mm	1
11	B302 1184	Lever - Staple Waste Holder	1
12	A697 1151	Hopper Bracket	1
13	B302 1163	Grounding Plate	1
14	B302 1164	Grounding Plate Bracket	1
15	B302 1124	Supporting Plate:Frame	2
16	A697 1117	Base Palte Cap	2
17	AH01 2019	Caster	4
18	B302 6154	Hinge:door:lower:ass'y	1
19	B478 1172	Bracket:coupling:lower	1
20	B478 1173	Holder:coupling:lower	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0720 0080B	Retaining Ring - M8	
102	0451 3006B	Tapping Screw - M3x6	
103	1105 0199	Clamp	
104	0720 0040B	Retaining Ring - M4	
105	1105 0310	Harness Clamp - LWS-1S	
106	1105 0328	Harness Clamp - ES-0505	
107	0451 4008B	Philips Tapping Screw - M4x8	
108	0451 3008B	Tapping Screw - M3x8	

21.DECAL AND DOCUMENT (B478)



21.DECAL AND DOCUMENT (B478)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B302 7701	Decal - R1	1
2	B302 7702	Decal - R2	1
3	B302 7703	Decal - R3	1
4	B302 7704	Decal - R4	1
5	B302 7705	Decal - R5	1
6	B302 7706	Decal - R6	1
7	B312 5715	Decal - R7	1
7	B302 7707	O/O MB4	1
8	B302 7708	Decal - R8	1
9	B302 7709	Decal - R9	1
10	B302 7710	Staple Hopper Decal	1
11	B478 7721	Decal:misfeed Removal:paper	1
12	B478 7722	Decal:misfeed Removal:stapler	1

Index No.	Part No.	Description	Q'ty Per Assembly

Parts Index

Parts Index

Part No.	Description	Page and Index No.
B478 1122	Bracket:stay	43 - 16
B478 1123	Bracket:connector	27 - 5
B478 1127	X/O MB11	27 - 23
B478 1129	Cover:connector	27 - 23
B478 1137	Cover:safety Switch	43 - 17
B478 1141	Bracket:coupling:ground Plate:front	7 - 22
B478 1145	Bracket:coupling:ground Plate:rear	7 - 23
B478 1172	Bracket:coupling:lower	45 - 19
B478 1173	Holder:coupling:lower	45 - 20
B478 1193	Holder:coupling:upper	31 - 27
B478 2111	Positioning Roller Arm	25 - 23
B478 2116	Reverse Roller - Stapler Tray	25 - 25
B478 2123	Guide:bracket:gathering Roller	25 - 29
B478 2127	Tension Spring:gathering Roller	25 - 21
B478 2131	Bracket:stepper Motor:ass'y	41 - 19
B478 2136	Lever:gathering Roller	41 - 26
B478 2137	Cam:lever:gathering Roller	41 - 27
B478 2142	Tension Spring:return:lever	41 - 34
B478 2231	Roller:exit:auxiliary:ass'y	27 - 11
B478 2324	Exit Roller Shaft	29 - 19
B478 2328	Exit Roller:Driven	29 - 17
B478 2332	Spring Plate:shift:exit	33 - 23
B478 2333	Guide Plate:exit:lower:sub-ass'y	33 - 22
B478 3031	Shift Tray:ric	7 - 10
B478 3032	Tray:slide	7 - 9
B478 3100	Exit Roller Cover	35 - 4
B478 3105	??/? MB??	35 - 16
B478 3107	End Fence:Ass'y	35 - 16
B478 3109	X/OMB14	35 - 16
B478 3110	Side Plate:shift Tray:front:ass'y	33 - 21
B478 3115	Side Plate:shift Tray:back	33 - 25
B478 3121	Exit Stay	35 - 15
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