

Finisher SR4050 (D460)

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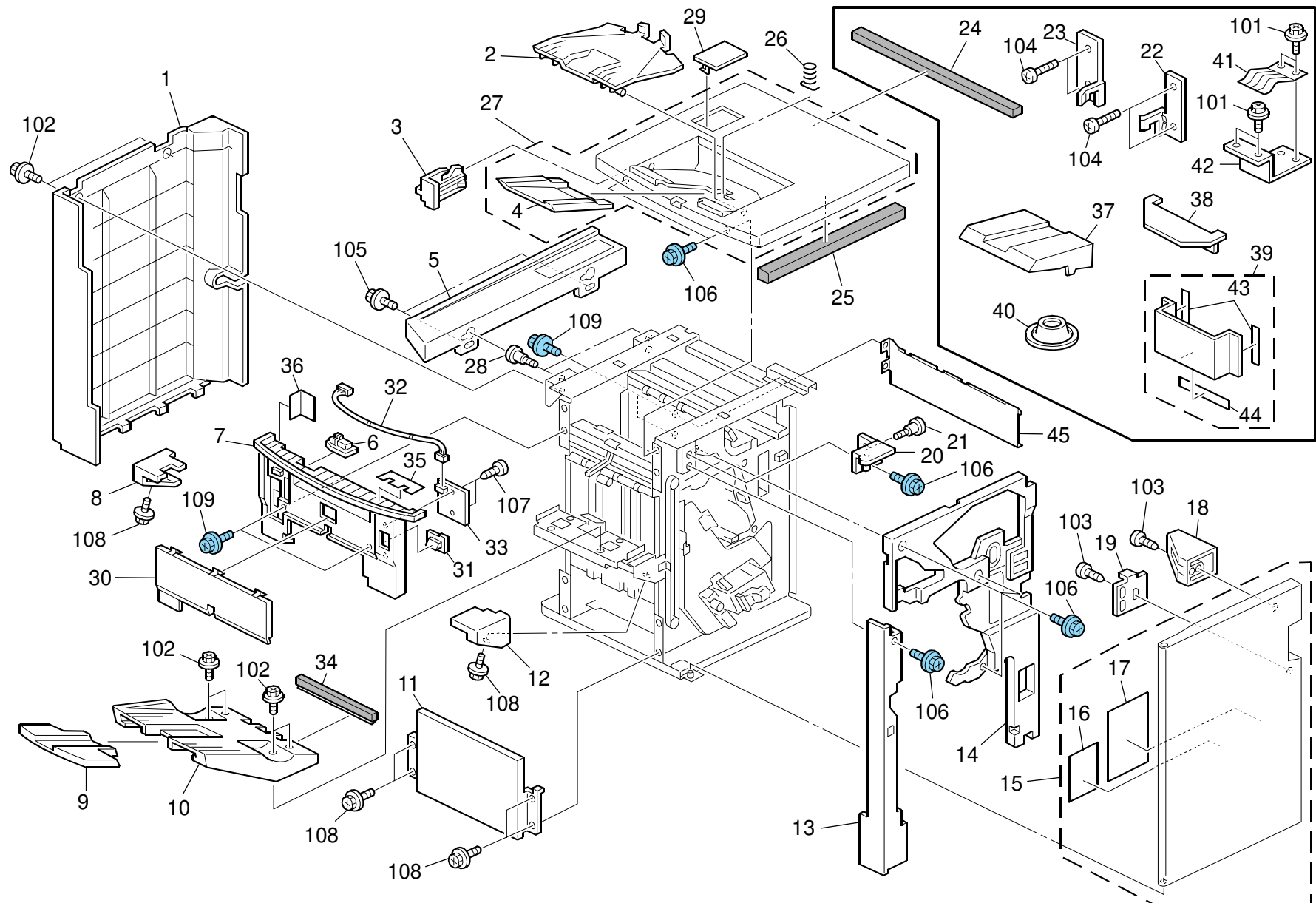
PARTS CATALOG

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March 30, 2009

1.Exterior (D460)

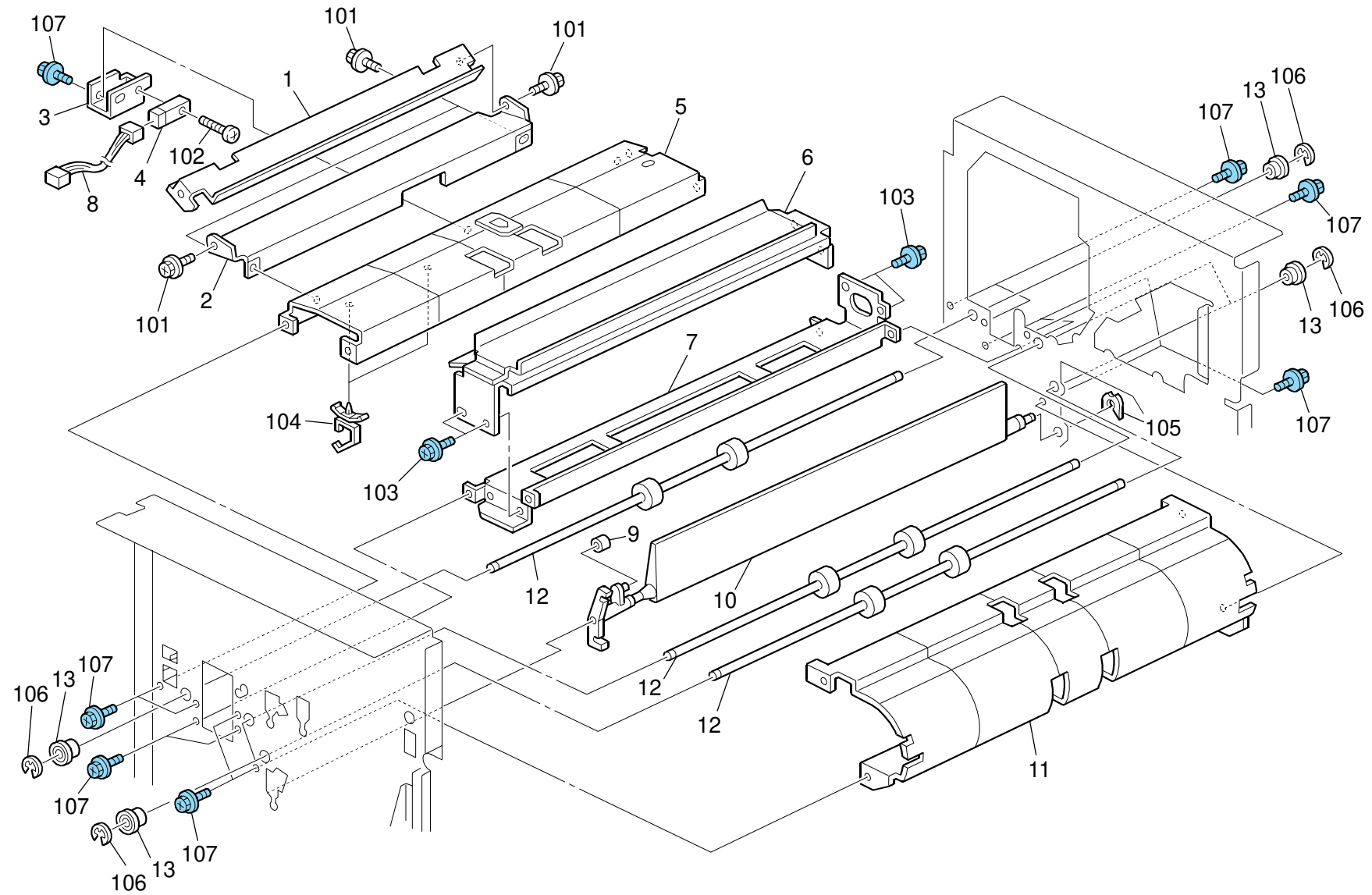


1.Exterior (D460)

Index No.	Part No.	Description	Q'ty Per Assembly
1	D460 6211	Cover:Rear	1
2	B478 6131	Tray:Cover:Upper	1
3	B302 6115	Tray Stopper	1
4	B478 6141	Tray:Slide	1
5	B478 6450	Table:Ass'y	1
6	B478 6251	Lever:Slide	1
7	B478 6261	Cover:Left Upper	1
8	B478 6721	Cover:Shift Tray:Inner Back:RIC	1
9	B830 3333	Tray:Slide	1
10	B830 3335	Shift Tray:RIC	1
11	B478 6311	Cover:Left Lower	1
12	B478 6711	Cover:Shift Tray:Front:RIC	1
13	B478 6351	Inner Cover:Left Sideways	1
14	B478 6612	Inner Cover:Front	1
15	B706 7021	Cover:Front	1
16	B478 7722	Decal:Misfeed Removal:Stapler	1
17	B706 7721	Decal - Misfeed Removal Paper	1
18	A606 1595	Small Door Cover	1
19	B302 6161	Magnet Catch Plate	1
20	B302 6157	Upper Hinge - Front Door	1
21	AA14 3807	Screw:A	1
22	B478 1143	Bracket:Coupling:Ground Plate:Front	1
23	B478 1145	Bracket:Coupling:Ground Plate:Rear	1
24	B706 7531	Cushion:Spacer	1
25	B706 6116	Cushion:Cover:Upper	1
26	B302 6135	Spring - 23x44mm	1
27	B478 6120	Cover:Upper:Sub-ass'y	1
28	B706 1859	Screw:Slider:Lock	2
29	B468 1618	Connector Cover	1
30	B478 6262	Cover:Cover:Left Upper	1
31	B478 6264	Keytop:Printing	1
32	B478 5485	Harness:Switch:Stop:Connecting	1
33	B706 5600	PCB:Switch:Stop	1
34	B706 3035	Guide:Micro Switch:Shift Tray	1
35	B478 6267	Guide:Harness:Cover:Left Upper	1

Index No.	Part No.	Description	Q'ty Per Assembly
36	B478 6266	Guide:Harness:Cover:Left Upper	1
37	B706 7631	Tray:Auxiliary:Shift Tray	1
38	B706 7621	Tray:Auxiliary:Proof Tray	1
39	B039 1321	Operatin Instructions Holder	1
40	B132 1226	Holder:Stand	1
41	B302 1163	Grounding Plate	1
42	B302 1164	Grounding Plate Bracket	1
43	A229 8523	Operating Instructions Holder - A5	2
44	A229 8524	Operating Instructions Holder - A5	1
45	D460 1146	Cover:Harness:Door Switch	1
101	0451 3006N	Tapping Screw - 3x6	
102	0451 3008N	Tapping Screw - M3x8	
103	0452 4008N	Tapping Screw:M4x8	
104	0951 4014N	Screw:Polished Round:M4x14	
105	0451 4008N	Tapping Screw:4x8	
106	0454 3008Q	Tapping Screw:3x8	
107	0452 3008N	Tapping Screw - M3x8	
108	0454 3008N	Tapping Screw:Round Point:3x8	
109	0454 3006Q	Tapping Screw - M3x6	

2.Paper Transfer:Entrance (D460)

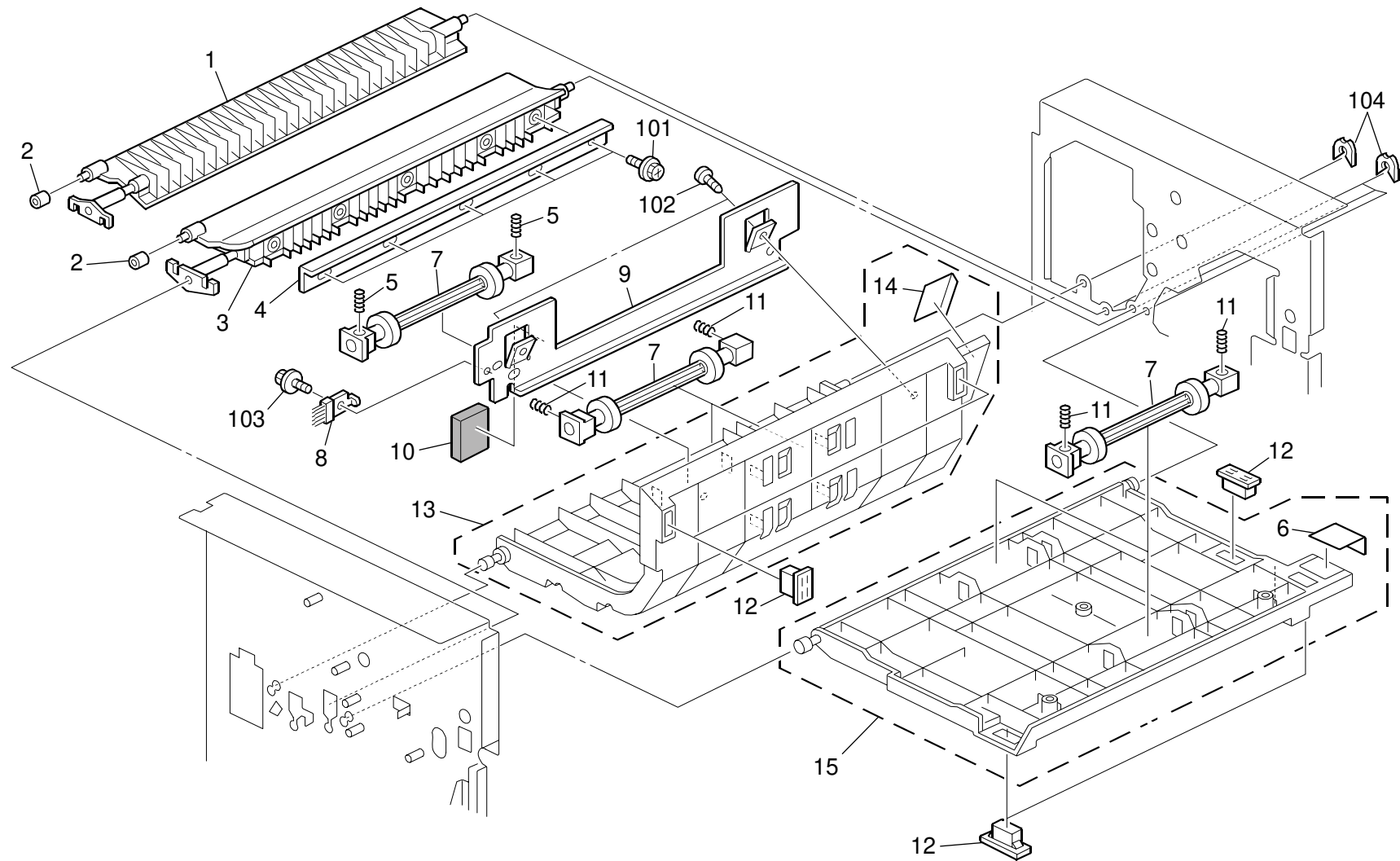


2.Paper Transfer:Entrance (D460)

Index No.	Part No.	Description	Q'ty Per Assembly
1	A697 2251	Upper Relay Guide	1
2	A697 2250	Lower Relay Guide	1
3	B478 2354	Entrance Sensor Bracket	1
4	AW01 0109	Photo Reflection Sensor:PS117ED1	1
5	B302 2363	Guide Plate:Entrance:Lower	1
6	D460 2160	Guide Plate:Auxiliary:Punch:Ass'y	1
7	B706 1131	Middle Stay	1
8	B706 5241	Harness:Sensor:Entrance Sensor:Connecting	1
9	A458 2251	Cushion - Bin Solenoid Lever	1
10	B302 2716	Gate Pawl:Lengthwise	1
11	B302 2347	Turn Guide	1
12	AF02 0501	Transport Roller	3
13	A859 2230	Ball Bearing - 6x13x5	6

Index No.	Part No.	Description	Q'ty Per Assembly
101	0451 3006N	Tapping Screw - 3x6	
102	0313 0140N	Pan Head Screw:M3x14	
103	0451 4006N	Tapping Screw - 4x6	
104	1105 0623	Clamp - LBWS-0206S-V0	
105	0805 0089	Retaining Ring - M4	
106	0720 0040E	Retaining Ring - M4	
107	0454 3006Q	Tapping Screw - M3x6	

3.Paper Transfer:Proof Tray (D460)

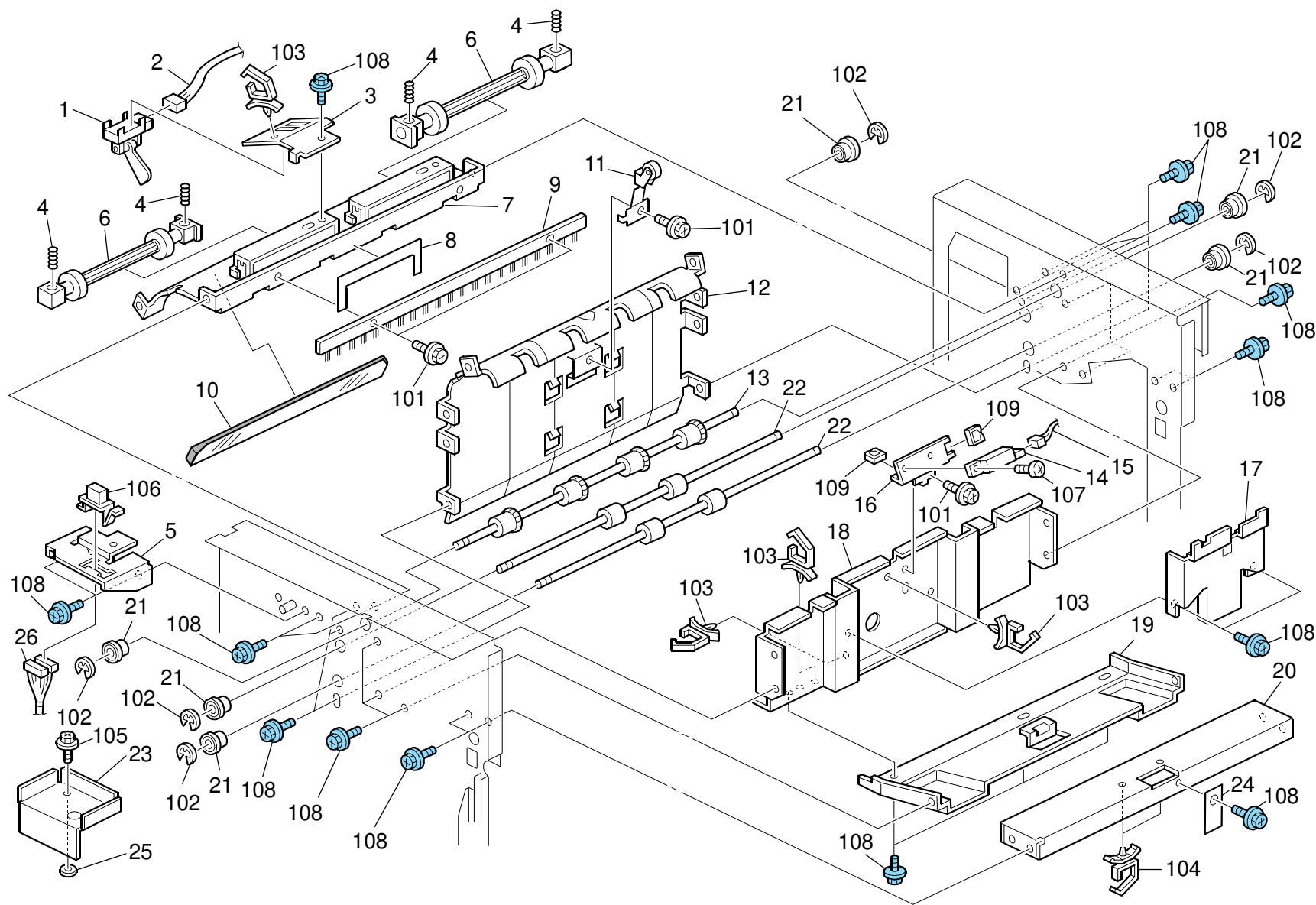


3.Paper Transfer:Proof Tray (D460)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B302 2611	Stapler Junction Gate	1
2	A458 2251	Cushion - Bin Solenoid Lever	2
3	B302 2514	Exit Junction Gate	1
4	B302 2513	Support Plate - Exit Gate	1
5	B706 2224	Compression Spring:Transport:6.5N	2
6	B302 7703	Decal - R3	1
7	AF02 2147	Driven Roller	5
8	AA12 0097	Antistatic Brush	1
9	B706 2352	Supporting Plate:Guide Plate:Open And Close	1
10	B706 2296	Cushion:Plate:Guide Plate:Proof Tray	1
11	AA06 3400	Pressure Spring - 5.5x19.5mm	8
12	AG07 0513	Magnet Catch	5
13	B302 7014	Guide Plate:Proof Tray:Ass'y	1
14	B302 7702	Decal - R2	1
15	B302 7013	Upper Guide - Shift Tray	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0450 3008N	Tapping Screw - M3x8	
102	0452 4008N	Tapping Screw:M4x8	
103	0451 3006N	Tapping Screw - 3x6	
104	0805 0089	Retaining Ring - M4	

4.Proof Tray Exit Section (D460)

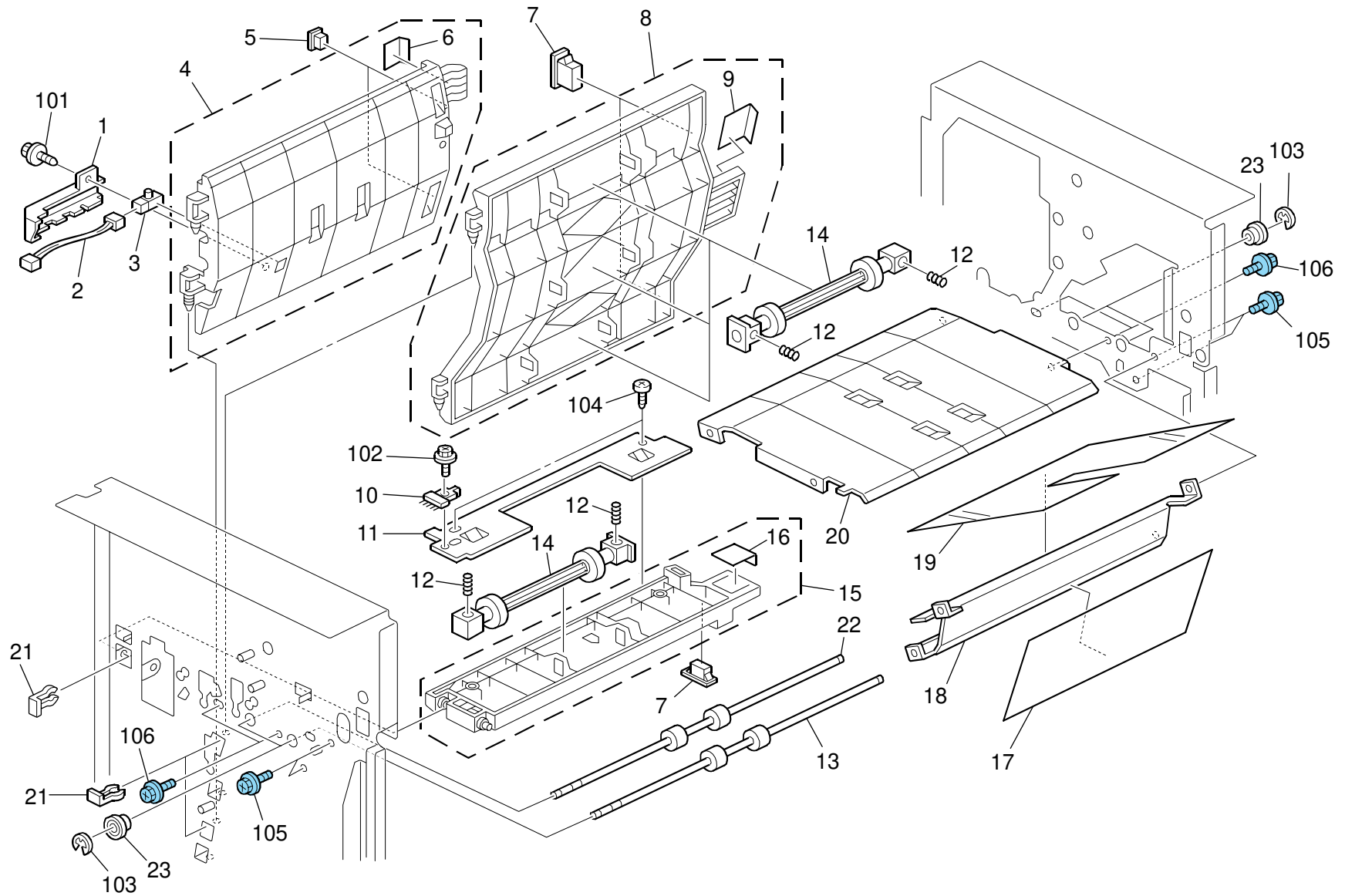


4.Proof Tray Exit Section (D460)

Index No.	Part No.	Description	Q'ty Per Assembly
1	AW02 0169	Photointerruptor - OS - 580213-703	1
2	B706 5250	Harness:Paper Feed Sensor:	
		Proof Tray:Connecting	1
3	B302 2237	Exit Sensor Bracket - Upper Tray	1
4	AA06 3529	Pressure Spring - 14.5mm	4
5	B478 1123	Bracket:Connector	1
6	AF02 2148	Roller:Driven:L=125	2
7	B706 2211	Guide Plate:Upper:Fix:Proof Tray:Ass'y	1
8	B302 2216	Exit Guide - Upper Exit Guide	1
9	B706 2213	Discharge Brush - L=320 MM3	1
10	B706 2216	Silencer	1
11	B478 2231	Roller:Exit:Auxiliary:Ass'y	1
12	B302 2230	Left Guide - Upper Tray	1
13	B302 2202	Exit Roller - Upper Tray	1
14	AW01 0129	Photo Reflection Sensor	1
15	D460 5730	Harness:Sensor:Proof Tray:Connecting	1
16	D460 2245	Bracket:Photo Reflection Sensor:Overflow	1
17	B706 2248	Cover - Sensor	1
18	B478 2243	End Plate:Upper:Exit:Proof Tray	1
19	B302 2253	Lower End Fence - Upper Tray	1
20	B478 1133	Upper Exit Stay	1
21	A859 2230	Ball Bearing - 6x13x5	6
22	AF02 0501	Transport Roller	2
23	B478 1129	Cover:Connector	1
24	B302 1134	Lever Stay	1
25	AA10 0006	Nut - M3.6	1
26	B478 5450	Harness:Interface:Option	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0451 3006N	Tapping Screw - 3x6	
102	0720 0040E	Retaining Ring - M4	
103	1105 0623	Clamp - LBWS-0206S-V0	
104	1105 0487	Harness Clamp	
105	0454 4006Q	Tapping Screw:4x6	
106	1102 8534	Connector - QR/P17-14S-B	
107	0313 0080N	Pan Head Screw:M3x8	
108	0454 3006Q	Tapping Screw - M3x6	
109	1105 0328	Harness Clamp - ES-0505	

5.Paper Transfer:Staple 1 (D460)

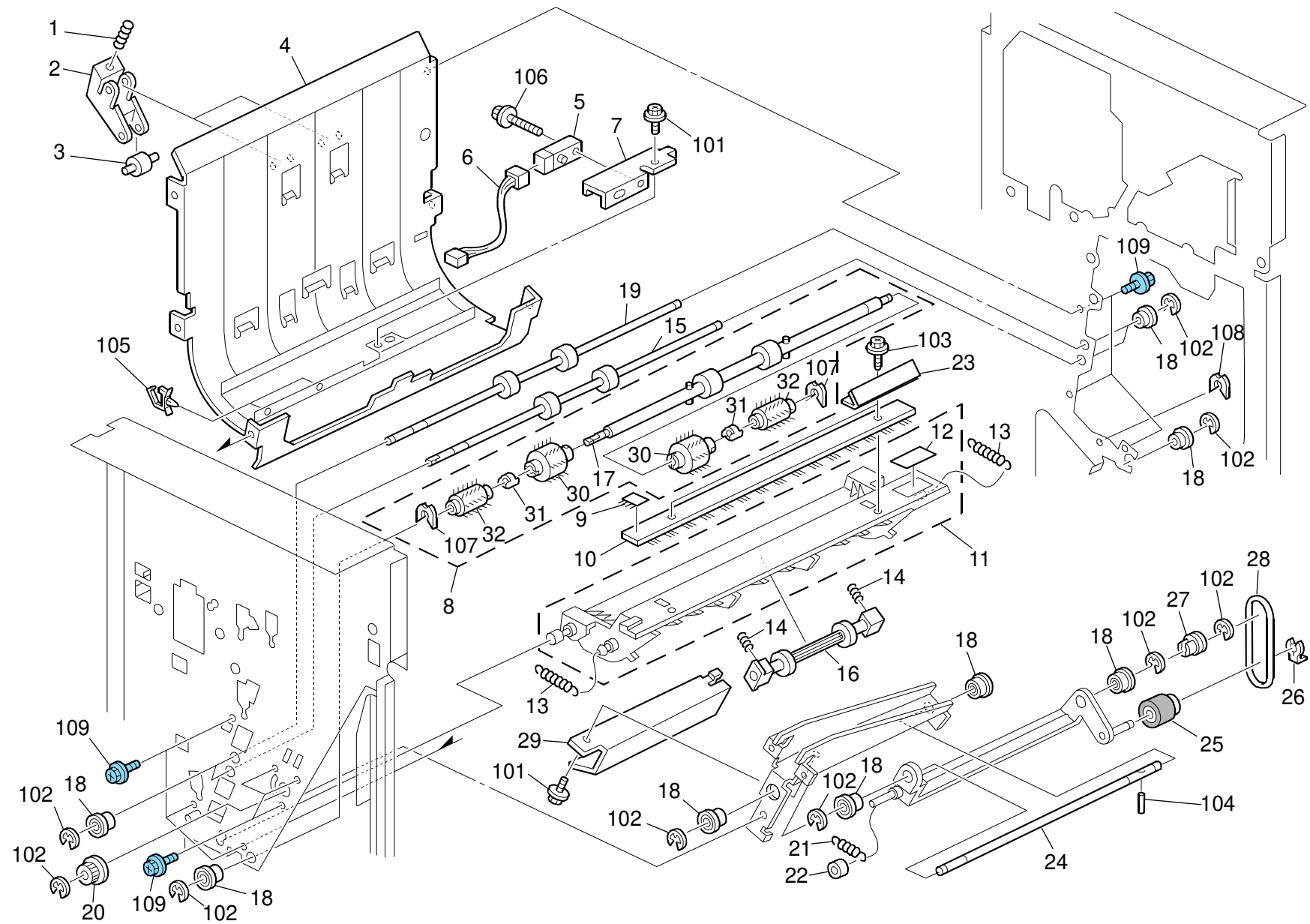


5.Paper Transfer:Staple 1 (D460)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B302 2442	Cover - Stack Tray Paper Sensor	1
2	B830 5260	Harness:Sensor:Duplex Stack:Connecting	1
3	AW01 0109	Photo Reflection Sensor:PS117ED1	1
4	B302 7005	Middle Guide - Vertical Transport	1
5	B352 2650	Magnet Catch - 5N	2
6	B302 7705	Decal - R5	1
7	AG07 0513	Magnet Catch	3
8	B302 7004	Left Guide - Vertical Transport	1
9	B302 7704	Decal - R4	1
10	AA12 0097	Antistatic Brush	1
11	B706 2352	Supporting Plate:Guide Plate:Open And Close	1
12	AA06 3400	Pressure Spring - 5.5x19.5mm	8
13	AF02 0502	Transport Roller	1
14	AF02 2147	Driven Roller	4
15	B302 7001	Upper Entrance Guide	1
16	B302 7701	Decal - R1	1
17	B706 2361	Guide:Discharge (Exit):Leading Edge	1
18	B706 2521	Guide Plate:Exit	1
19	A379 2523	Exit Guide Mylar	1
20	B302 2342	Lower Guide - Shift Tray	1
21	C101 2360	Snap Ring	3
22	AF02 0501	Transport Roller	1
23	A859 2230	Ball Bearing - 6x13x5	4

Index No.	Part No.	Description	Q'ty Per Assembly
101	0450 3008N	Tapping Screw - M3x8	
102	0451 3006N	Tapping Screw - 3x6	
103	0720 0040E	Retaining Ring - M4	
104	0452 4008N	Tapping Screw:M4x8	
105	0454 4006Q	Tapping Screw:4x6	
106	0454 3006Q	Tapping Screw - M3x6	

6. Paper Transfer: Staple 2 (D460)

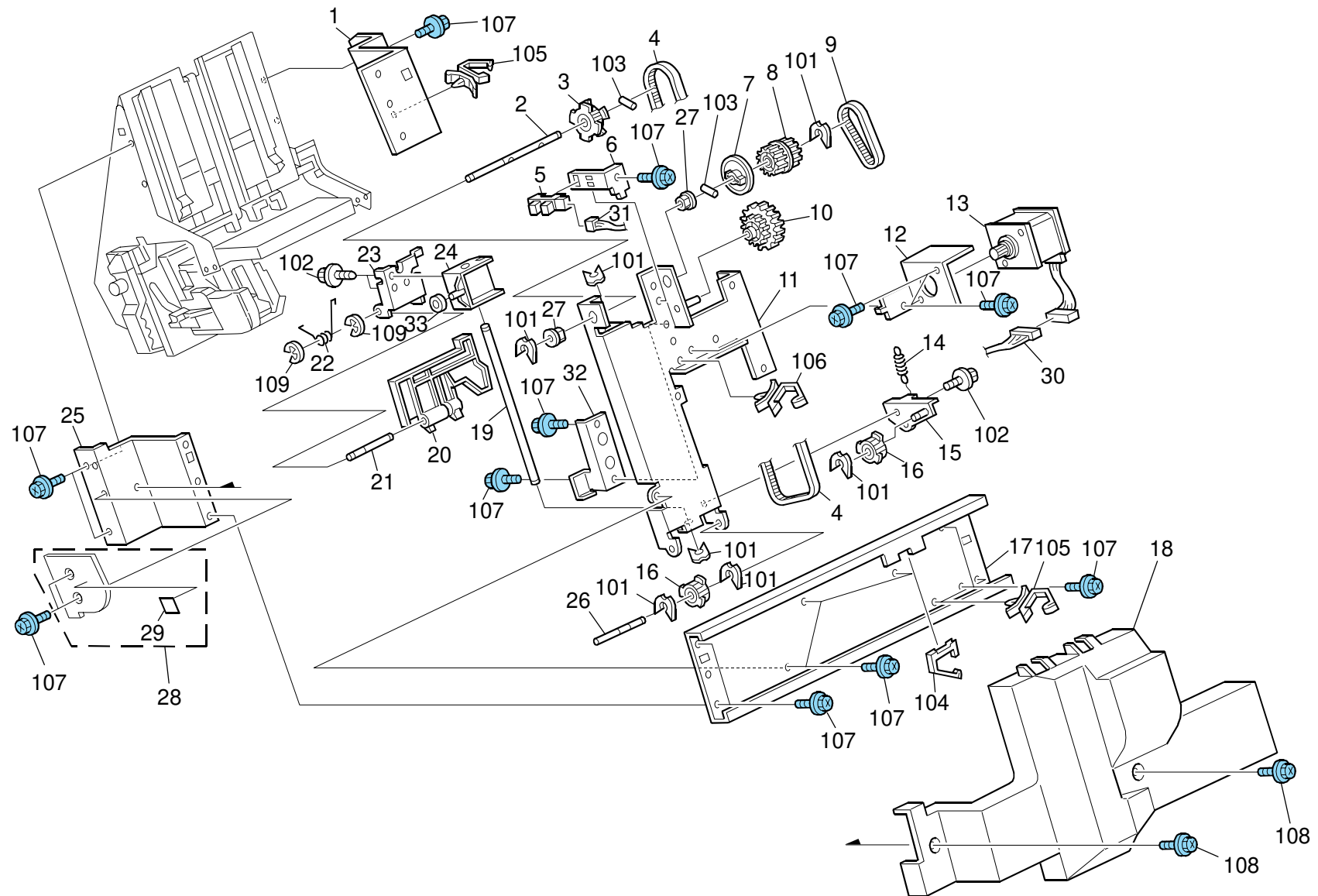


6.Paper Transfer:Staple 2 (D460)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B302 2429	Pressure Spring - 6x18mm	2
2	B302 2428	Driven Roller Holder	2
3	A376 3153	Lower Driven Roller	2
4	B302 2437	Right Guide - Vertical Transport	1
5	AW01 0109	Photo Reflection Sensor:PS117ED1	1
6	B830 5261	Harness:Paper Feed Sensor: Stapler Tray:Connecting	1
7	B302 2416	Exit Sensor Bracket - Staple Tray	1
8	B302 2410	Exit Roller - Staple Tray	1
9	A697 2131	Antistatic Brush	1
10	AA12 0099	Antistatic Brush - 320mm	1
11	B302 7026	Guide Plate:Lower:Open And Close	1
12	B302 7706	Decal - R6	1
13	B302 2459	Spring - 5x39mm	2
14	AA06 3529	Pressure Spring - 14.5mm	2
15	AF02 0502	Transport Roller	1
16	AF02 2147	Driven Roller	1
17	B302 2411	Exit Roller:Lower:Sub-ass'y	1
18	A859 2230	Ball Bearing - 6x13x5	10
19	B302 2461	Transport Roller	1
20	A697 2260	Pulley - 17T	1
21	B478 2127	Tension Spring:Gathering Roller	1
22	AA16 1099	Lever Cushion	1
23	B478 2452	Guide:Open And Close	1
24	B302 2115	Positioning Roller Drive Shaft	1
25	B478 2116	Reverse Roller - Stapler Tray	1
26	5447 2681	Snap Ring	1
27	5919 2127	Positioning Roller Pulley	1
28	5919 2132	Positioning Roller Belt	1
29	B478 2123	Guide:Bracket:Gathering Roller	1
30	A697 2138	Brush Roller	2
31	A697 2132	Joint - Brush Roller	2
32	B302 2413	Brush Roller	2

Index No.	Part No.	Description	Q'ty Per Assembly
101	0451 3006N	Tapping Screw - 3x6	
102	0720 0040E	Retaining Ring - M4	
103	0450 3008N	Tapping Screw - M3x8	
104	0623 0120E	Spring Pin - M3x12	
105	1105 0623	Clamp - LBWS-0206S-V0	
106	0451 3014N	Tapping Screw:3x14	
107	0805 0088	Retaining Ring - M6	
108	0805 0089	Retaining Ring - M4	
109	0454 3006Q	Tapping Screw - M3x6	

7.Staple Tray Unit 1 (D460)

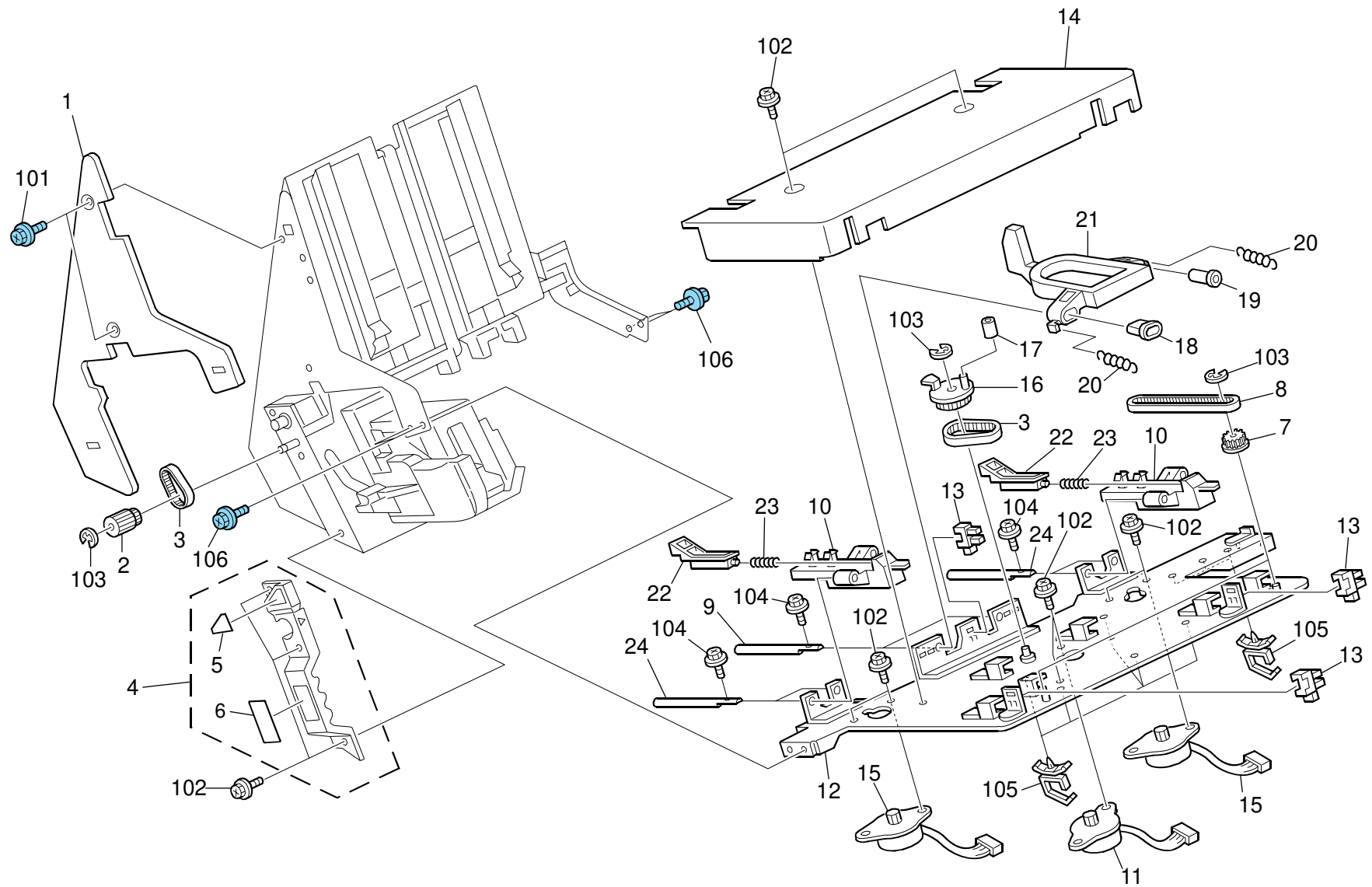


7.Staple Tray Unit 1 (D460)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B706 4842	Bracket:Rear	1
2	B674 4523	Shaft - Upper Transport Pawl Pulley	1
3	B674 4527	Pulley - 48T	1
4	B830 4889	Timing Belt - 40S2M500	1
5	AW02 0156	Photointerruptor:EE-SX4235A-P2	1
6	B674 4525	Pawl Stopper Sensor Bracket	1
7	B674 4531	Gear - 30Z	1
8	B674 4529	Pulley - 20/36T	1
9	B652 1773	Timing Belt:B40S2M178	1
10	B674 4530	Gear - 20/30Z	1
11	B674 4511	Base:Pawl:Stopper:Ass'y	1
12	B706 4619	Bracket:Motor:Pawl:Stopper	1
13	B706 4140	Stepper Motor:Jogger Fence:DC 16W	1
14	B674 4536	Tension Spring	1
15	B674 4620	Pawl Stopper Belt Tensioner Ass'y	1
16	B674 4528	Pulley - 15T	2
17	B706 4841	Stay:Pawl:Stopper	1
18	B706 4851	Inner Cover:Pawl:Stopper	1
19	B674 4522	Pawl Stopper Guide Shaft	1
20	B706 4831	Pawl:Stopper	1
21	B674 4615	Shaft - Pawl Stopper	1
22	B674 4618	Pawl Stopper Torsion Spring	1
23	B674 4617	Pawl Stopper Bracket	1
24	B674 4613	Pawl Stopper Holder	1
25	B706 4843	Bracket:Front	1
26	B674 4540	Shaft:Pulley:Pawl:Transport:Low	1
27	5053 0447	Bushing - 6mm	1
28	B706 7007	Grip:STUNI:Ass'y	1
29	B312 5715	Decal - R7	1
30	D460 5720	Harness:Motor:Connecting	1
31	D460 5710	Harness:Home Position Sensor:Connecting	1
32	B706 4526	Bracket:Pawl:Stopper	1
33	B674 4614	Pawl Stopper Guide Roller	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0805 0089	Retaining Ring - M4	
102	0450 3008N	Tapping Screw - M3x8	
103	0632 0100G	Pin - 2x10mm	
104	1105 0522	Edge Saddle - LES0510	
105	1105 0516	Clamp	
106	1105 0623	Clamp - LBWS-0206S-V0	
107	0454 3006Q	Tapping Screw - M3x6	
108	0454 3008Q	Tapping Screw:3x8	
109	0720 0040E	Retaining Ring - M4	

8. Staple Tray Unit 2 (D460)

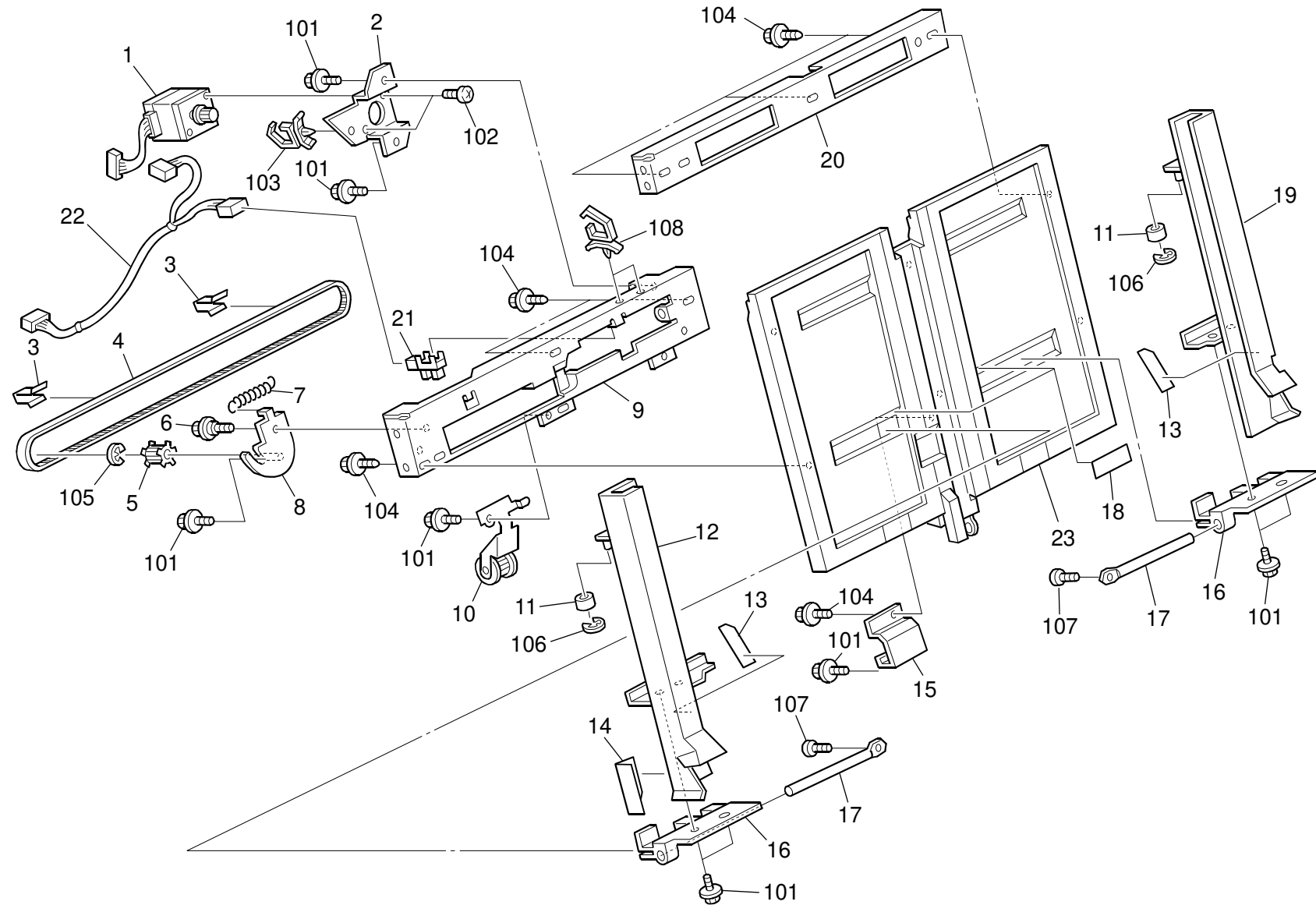


8.Staple Tray Unit 2 (D460)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B478 6651	Inner Cover:Stapler Unit	1
2	B302 4273	Stapler Unit Knob	1
3	B302 4155	Timing Belt - 153P3M6	2
4	B302 7008	Cover - Stapler Unit Drive	1
5	B302 7709	Decal - R9	1
6	B302 7708	Decal - R8	1
7	B478 4135	Timing Pulley:18T	1
8	B478 4136	Timing Belt:B40S2M204	1
9	B302 4151	Stack Plate Shaft	2
10	B478 4132	Slider:Vibrating Plate	1
11	AX04 0161	Stepper Motor:MM42:0.95A:9.5V	1
12	B478 4111	Stay:Swing Unit:Ass'y	1
13	AW02 0156	Photointerruptor:EE-SX4235A-P2	2
14	B478 4142	Cover:Vibrating Plate	1
15	AX04 0139	Stepper Motor:MM42:0.95A:9.5V	2
16	B302 4141	Stack Plate Wheel	1
17	B302 4142	Stack Plate Guide	1
18	B302 4113	Bushing - 6x9mm	1
19	B302 4112	Bushing - 6mm	1
20	B706 4153	Spring:Vibrating Plate	2
21	B302 4115	Stack Plate	1
22	B478 4133	Vibrating Plate:Paper:Both Ends	2
23	B478 4134	Compression Spring:Plate:Moveable	2
24	B478 4137	Shaft:Vibrating Plate:Both Ends	2

Index No.	Part No.	Description	Q'ty Per Assembly
101	0454 3008Q	Tapping Screw:3x8	
102	0451 3006N	Tapping Screw - 3x6	
103	0720 0040E	Retaining Ring - M4	
104	0451 3008N	Tapping Screw - M3x8	
105	1105 0487	Harness Clamp	
106	0454 3006Q	Tapping Screw - M3x6	

9.Staple Tray Unit 3 (D460)

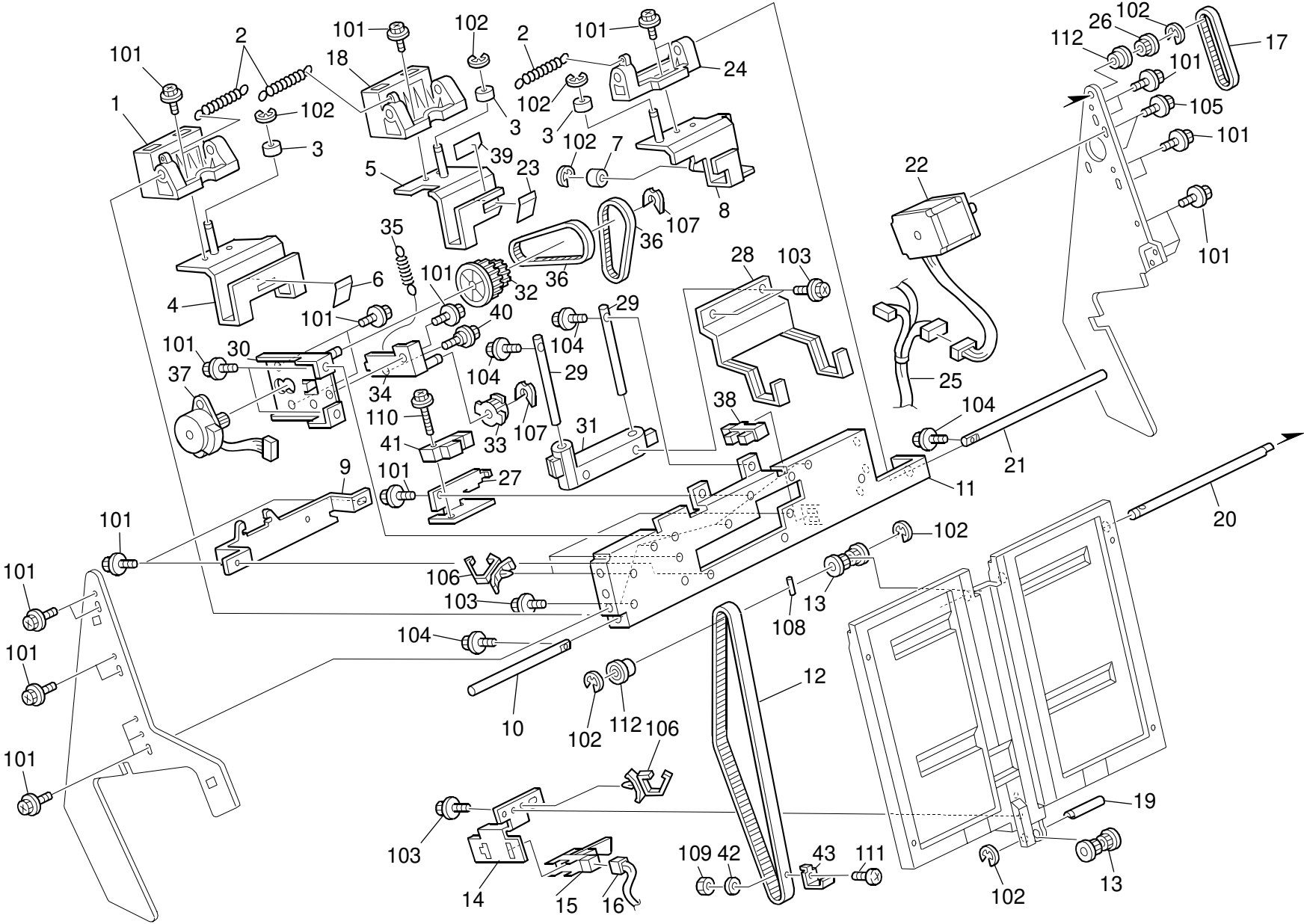


9.Staple Tray Unit 3 (D460)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B830 5565	Stepper Motor DC6.7V 16W	1
2	B302 4752	Jogger Motor Bracket	1
3	A300 3634	Spring Plate - Timing Belt	2
4	B302 4756	Timing Belt - 753P3M6	1
5	AB03 0278	Idler - 20z	1
6	AA14 3790	Screw:Contact Point	1
7	AA06 2334	Tension Spring:4.9N	1
8	B468 4766	Tightener	1
9	B478 4749	Stay:Stapler:Middle	1
10	A666 3220	Tightener - Timing Belt	1
11	5201 2722	Bushing - M6x5	2
12	B706 4611	Jogger Fence:Front:Ass'y	1
13	B302 4629	Guide Mylar	2
14	B706 4631	Guide:Jogger Fence:Front	1
15	B706 4721	Guide Plate:Stapler Tray:Small	1
16	B302 4617	Jogger Fence Slider	2
17	B478 4619	Shaft:Jogger Fence:Slide	2
18	B302 4776	Guide Mylar - 17x60	2
19	B706 4625	Jogger Fence:Rear:Ass'y	1
20	B478 4738	Stay:Stapler:Upper	1
21	AW02 0156	Photointerruptor:EE-SX4235A-P2	1
22	D460 5361	Harness:Home Position Sensor:Stapler Tray	1
23	B478 4714	Guide Plate:Stapler Tray	1

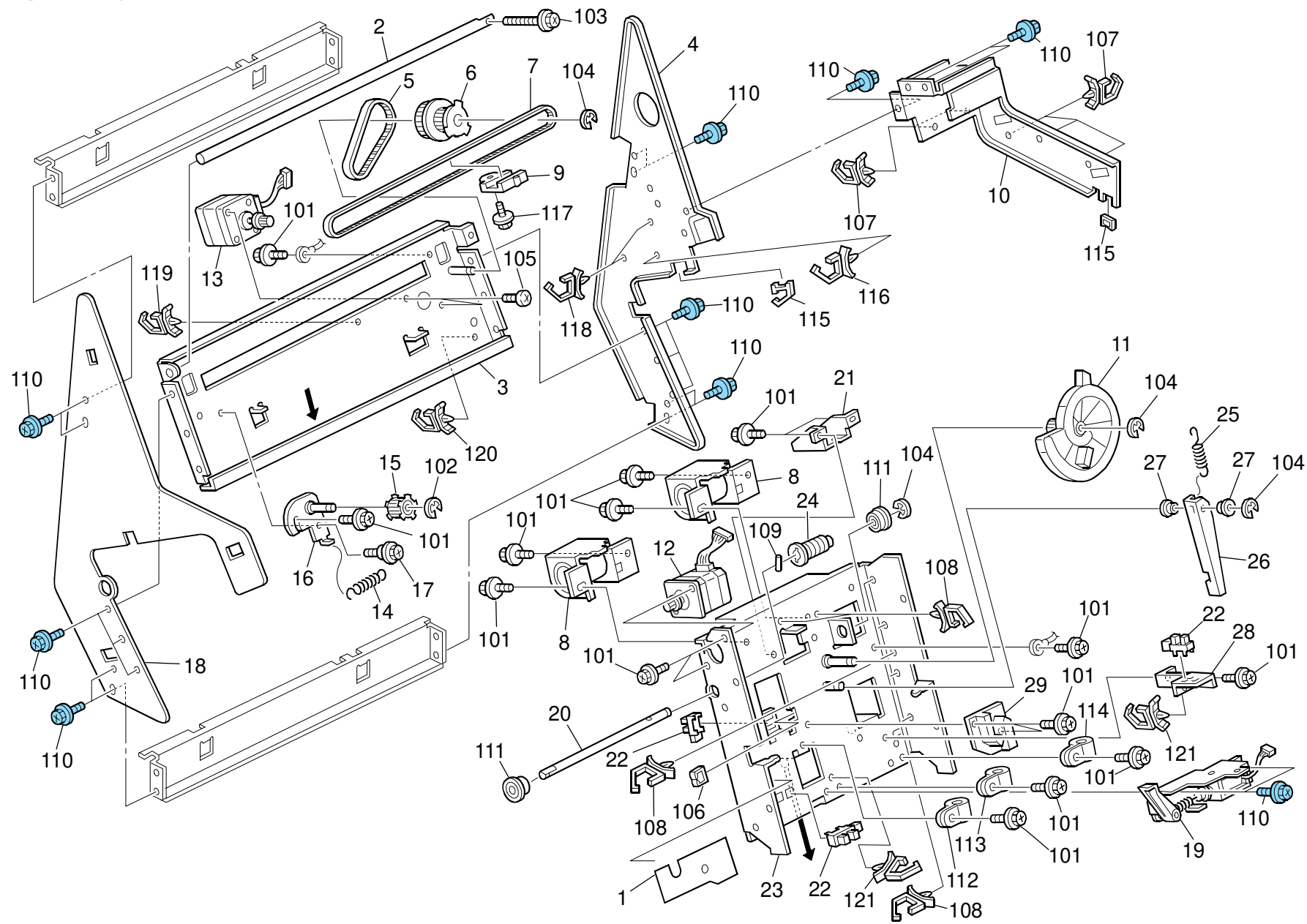
Index No.	Part No.	Description	Q'ty Per Assembly
101	0451 3006N	Tapping Screw - 3x6	
102	0313 0040N	Screw:M3x4	
103	1105 0516	Clamp	
104	0450 3008N	Tapping Screw - M3x8	
105	0720 0060E	Retaining Ring - M6	
106	0720 0040E	Retaining Ring - M4	
107	0951 3008N	Screw:Polished Round:M3x8	
108	1105 0623	Clamp - LBWS-0206S-V0	

10.Staple Tray Unit 4 (D460)





11.Staple Tray Unit 5 (D460)

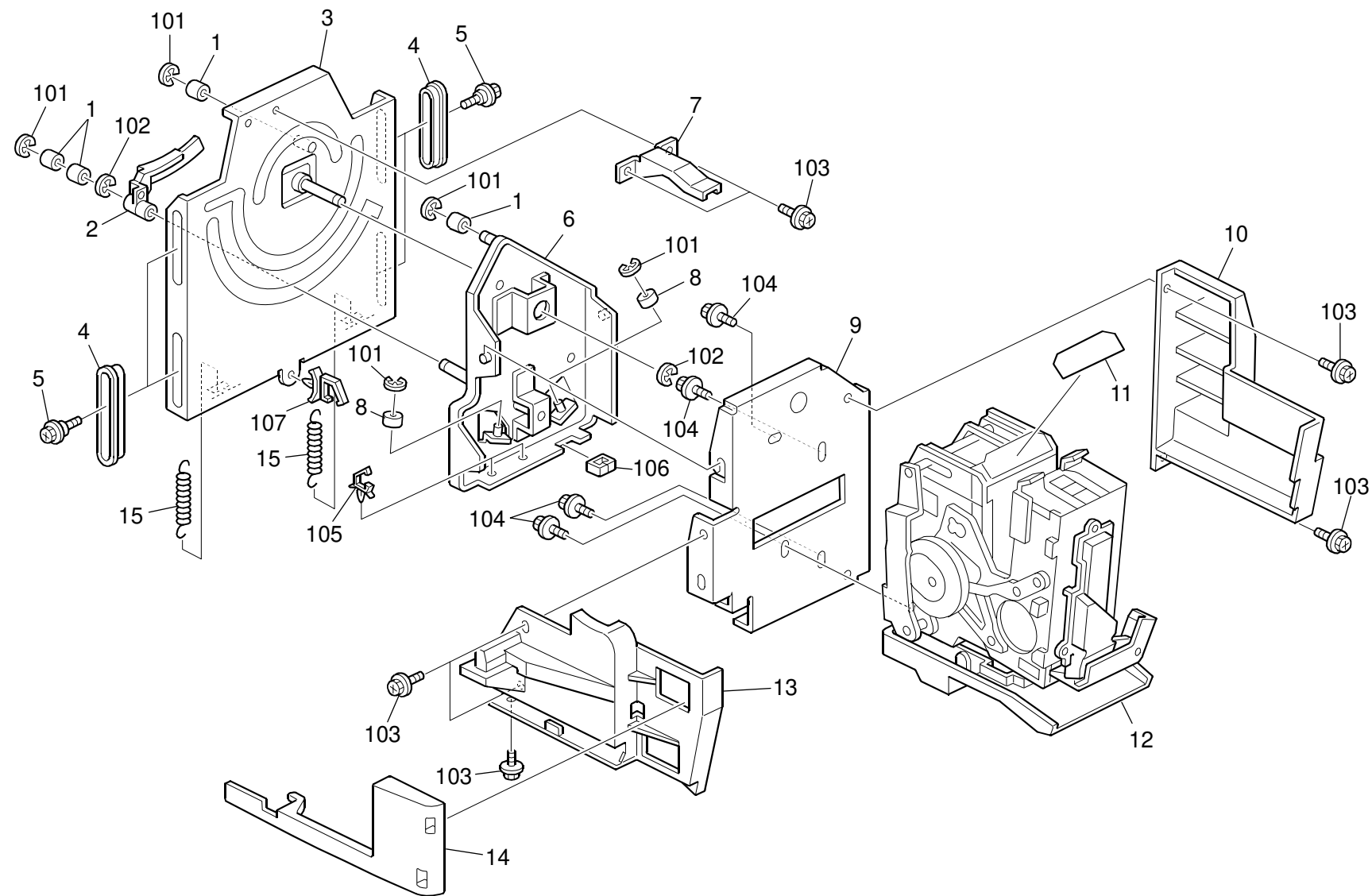


11.Staple Tray Unit 5 (D460)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B478 4277	Guide:Harness:Stapler	1
2	B478 4255	Guide Rod:Stapler	1
3	B302 4258	Stay:Stapler:Ass'y	1
4	B478 4412	Side Plate:Rear:Stapler:Ass'y	1
5	B478 4259	Timing Belt:171P3M6	1
6	B478 4256	Timing Pulley:20T-30T	1
7	B302 4756	Timing Belt - 753P3M6	1
8	B478 4271	Ball Bearing:Slide:Ass'y	2
9	B302 4292	Belt Holder	1
10	B478 4911	Arm:Swing Unit	1
11	B302 4271	Drive Cam - Stapler Unit	1
12	AX05 0279	Stepper Motor:MM42:1.7A:4.08V	1
13	B830 5565	Stepper Motor DC6.7V 16W	1
14	B478 4257	Tension Spring:Tightener	1
15	AB03 0278	Idler - 20Z	1
16	B468 4766	Tightener	1
17	AA14 3790	Screw:Contact Point	1
18	B478 4311	Side Plate:Front:Stapler	1
19	B302 4243	DC Solenoid:24V:1/5Duty	1
20	B302 4274	Worm Gear Shaft	1
21	B478 4291	Bracket:Stay:Timing Belt	1
22	AW02 0156	Photointerruptor:EE-SX4235A-P2	3
23	D460 4261	Slider:Base:Stapler:Ass'y	1
24	B302 4272	Worm Gear - Z1	1
25	B706 4269	Tension Spring:Arm:Return	1
26	B302 4270	Return Arm - Stapler Unit	1
27	AA08 0072	Bushing - 6x10x3	1
28	B302 4297	Bracket:Sensor:Return	1
29	B302 4266	Guide Rail - Stapler Unit	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0451 3006N	Tapping Screw - 3x6	
102	0720 0060E	Retaining Ring - M6	
103	0451 4010N	Tapping Screw:4x10	
104	0720 0040E	Retaining Ring - M4	
105	0313 0040N	Screw:M3x4	
106	1105 0328	Harness Clamp - ES-0505	
107	1105 0487	Harness Clamp	
108	1105 0310	Harness Clamp - LWS-1S	
109	0633 0100G	Parallel Pin - 3x10	
110	0454 3006Q	Tapping Screw - M3x6	
111	0740 3506	Ball Bearing - 6x12x4 mm	
112	1105 0323	Nylon Clamp:2N	
113	1105 0062	Nylon Clamp - 6N	
114	1105 0176	Nylon Clamp	
115	1105 0518	Edge Saddle - LES-1010	
116	1105 0508	Harness Clamp - LWS-0711	
117	0451 3008N	Tapping Screw - M3x8	
118	1105 0488	Harness Clamp	
119	1105 0291	Harness Clamp - LWS-3S	
120	1105 0413	Harness Clamp	
121	1105 0623	Clamp - LBWS-0206S-V0	

12.Staple Tray Unit 6 (D460)

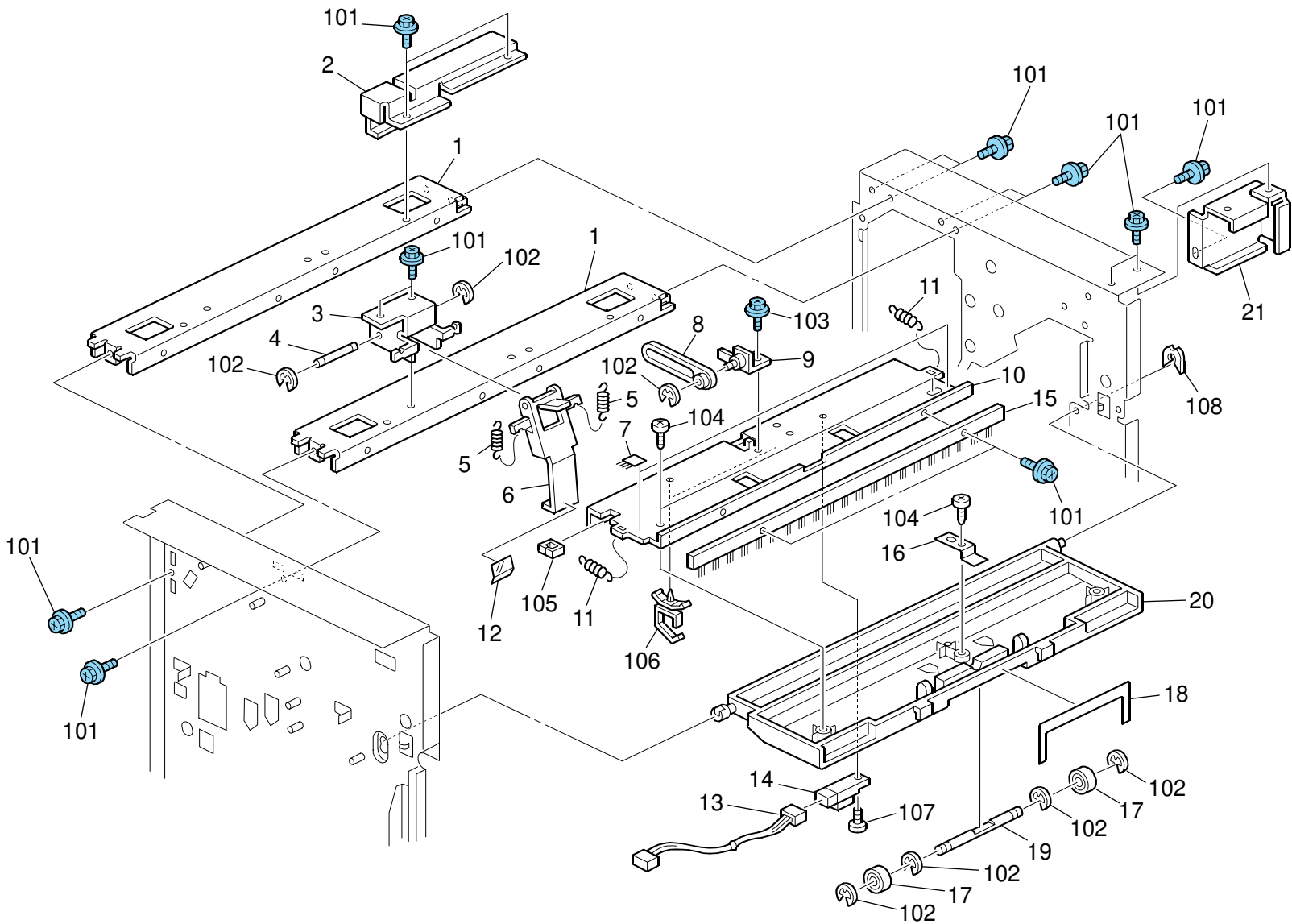


12.Staple Tray Unit 6 (D460)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B302 4239	Guide Roller	4
2	B302 4229	Sensor Actuator	1
3	B302 4248	Holder:Middle:Stapler:Ass'y	1
4	B302 4238	Slide Guide	4
5	AA14 3702	Screw:Pin:Positioning	4
6	B302 4218	2nd Holder - Stapler Unit	1
7	B302 4247	Slider Hook	1
8	A377 4741	Roller - M14	2
9	B302 4214	Stapler Bracket	1
10	B302 4217	Rear Stapler Cover	1
11	B478 4219	Guide:Stapler:Entrance	1
12	AJ01 1017	Stapler:EH-1100R2	1
13	B302 4215	Front Stapler Cover	1
14	B302 4216	Stapler Harness Cover	1
15	B706 4267	Tension Spring:Stapler Unit:Upper Lower	2

Index No.	Part No.	Description	Q'ty Per Assembly
101	0720 0040E	Retaining Ring - M4	
102	0720 0060E	Retaining Ring - M6	
103	0451 3006N	Tapping Screw - 3x6	
104	0451 4008N	Tapping Screw:4x8	
105	1105 0534	Clamp	
106	1105 0243	Wire Saddle	
107	1105 0516	Clamp	

13.Paper Tray Drive Section 1 (D460)

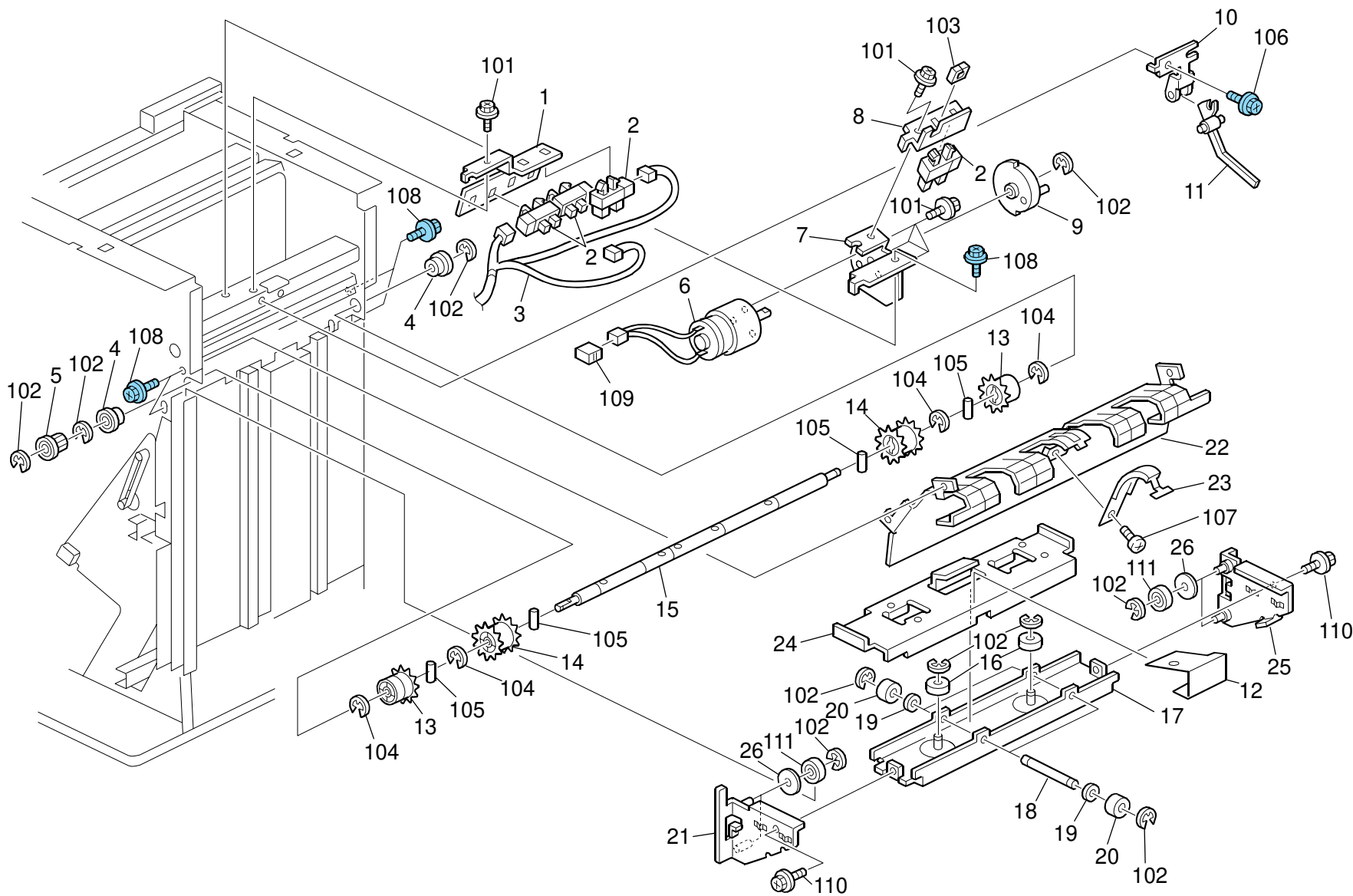


13.Paper Tray Drive Section 1 (D460)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B408 1413	Coupling Stay	2
2	B302 6414	Upper Cover Stay	1
3	B302 2297	Guide Holder Bracket	1
4	B302 2293	Guide Holder Shaft	1
5	B302 2294	Guide Holder Tension Spring	2
6	B302 2298	Guide Holder Lever	1
7	A697 2131	Antistatic Brush	2
8	B302 2326	Link - Upper Exit Guide	1
9	B706 3361	Bracket:Guide:Exit	1
10	B302 2329	Exit Guide Bracket	1
11	B302 2328	Exit Guide Shift Spring	2
12	B302 2295	Guide Holder Film	1
13	D460 5271	Harness:Paper Feed Sensor:Shift Tray: Connecting	1
14	AW01 0124	Photo Reflection Sensor:GP2A200LCS0F	1
15	B706 2323	Discharge Brush:L=320:MM3	1
16	A353 3354	Driven Roller Holder	1
17	B478 2328	Exit Roller:Driven	2
18	A379 2215	Exit Mylar	1
19	C308 2324	Shaft:Exit Roller:Driven	1
20	A697 2175	Upper Exit Guide	1
21	B478 6413	Stay:Front Left	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0454 3006Q	Tapping Screw - M3x6	
102	0720 0040E	Retaining Ring - M4	
103	0454 4006Q	Tapping Screw:4x6	
104	0452 4008N	Tapping Screw:M4x8	
105	1105 0328	Harness Clamp - ES-0505	
106	1105 0623	Clamp - LBWS-0206S-V0	
107	0313 0060N	Screw - M3x6	
108	0805 0089	Retaining Ring - M4	

14.Paper Tray Drive Section 2 (D460)

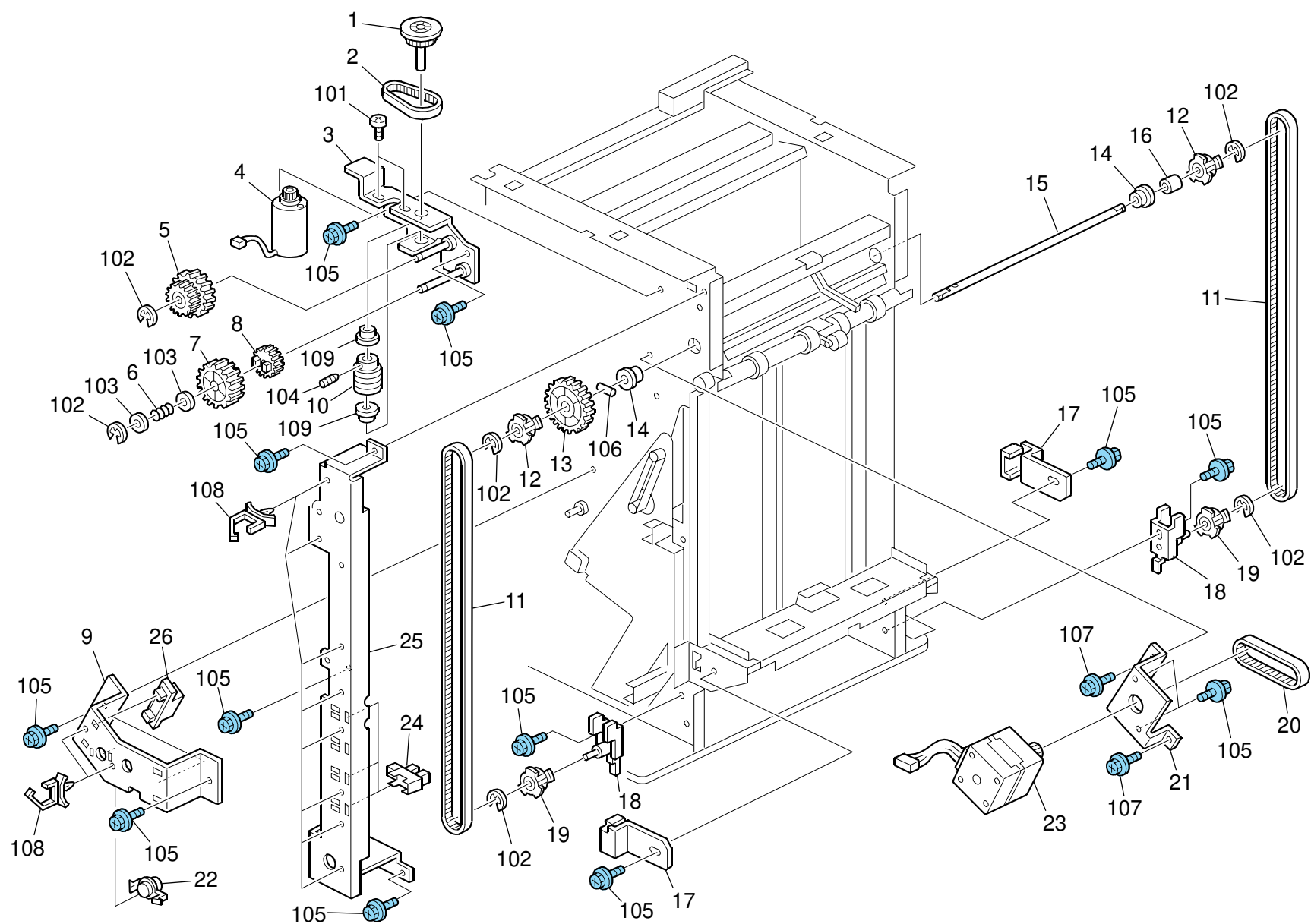


14.Paper Tray Drive Section 2 (D460)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B706 1143	Bracket:Sensor:Paper	1
2	AW02 0156	Photointerruptor:EE-SX4235A-P2	4
3	D460 5281	Harness:Sensor:Paper Exit Sub-unit:	
		Shift Tray:Connecting	1
4	A859 2230	Ball Bearing - 6x13x5	2
5	A697 2260	Pulley - 17T	1
6	AX04 0160	DC Motor:DC24V 4.8W	1
7	B706 1146	Bracket:DC Motor:Drive:Guide Plate:Exit	1
8	B706 1148	Bracket:Hp Sensor:Guide Plate:Exit	1
9	B302 1147	Guide Pulley - Exit Guide Plate	1
10	B706 3172	Actuator Bracket	1
11	B706 1145	Lever:Sensor:Upper	1
12	B478 3113	Shift Tray Guide Holder	1
13	B302 2305	Middle Exit Roller	2
14	B830 2302	Roller:Exit Roller:Inner:Ass'y	2
15	B302 2311	Exit Roller Shaft	1
16	B830 3315	Roller	2
17	B830 3350	Base:Shift Tray:Ass'y	1
18	B706 3271	Tray Shift Shaft	2
19	AA13 2024	Spacer - M6	4
20	A353 3272	Guide Roller	4
21	B830 3345	Side Plate:Shift Tray:Rear:Ass'y	1
22	D460 2333	Guide Plate:Exit:Lower:Sub-ass'y	1
23	B478 2332	Spring Plate:Shift:Exit	1
24	B706 3126	Shift Tray Holder	1
25	B830 3340	Side Plate:Shift Tray:Front:Ass'y	1
26	B830 3322	Guide:Shift Tray:Upper Lower	4

Index No.	Part No.	Description	Q'ty Per Assembly
101	0451 3006N	Tapping Screw - 3x6	
102	0720 0040E	Retaining Ring - M4	
103	1105 0328	Harness Clamp - ES-0505	
104	0720 0060E	Retaining Ring - M6	
105	0633 0120G	Parallel Pin - 3x12	
106	0454 4006Q	Tapping Screw:4x6	
107	0313 0040N	Screw:M3x4	
108	0454 3006Q	Tapping Screw - M3x6	
109	1102 4473	CT Connector - 2P	
110	0454 3008N	Tapping Screw:Round Point:3x8	
111	0740 3906	Ball Bearing - 6x15x5	

15.Paper Tray Drive Section 3 (D460)

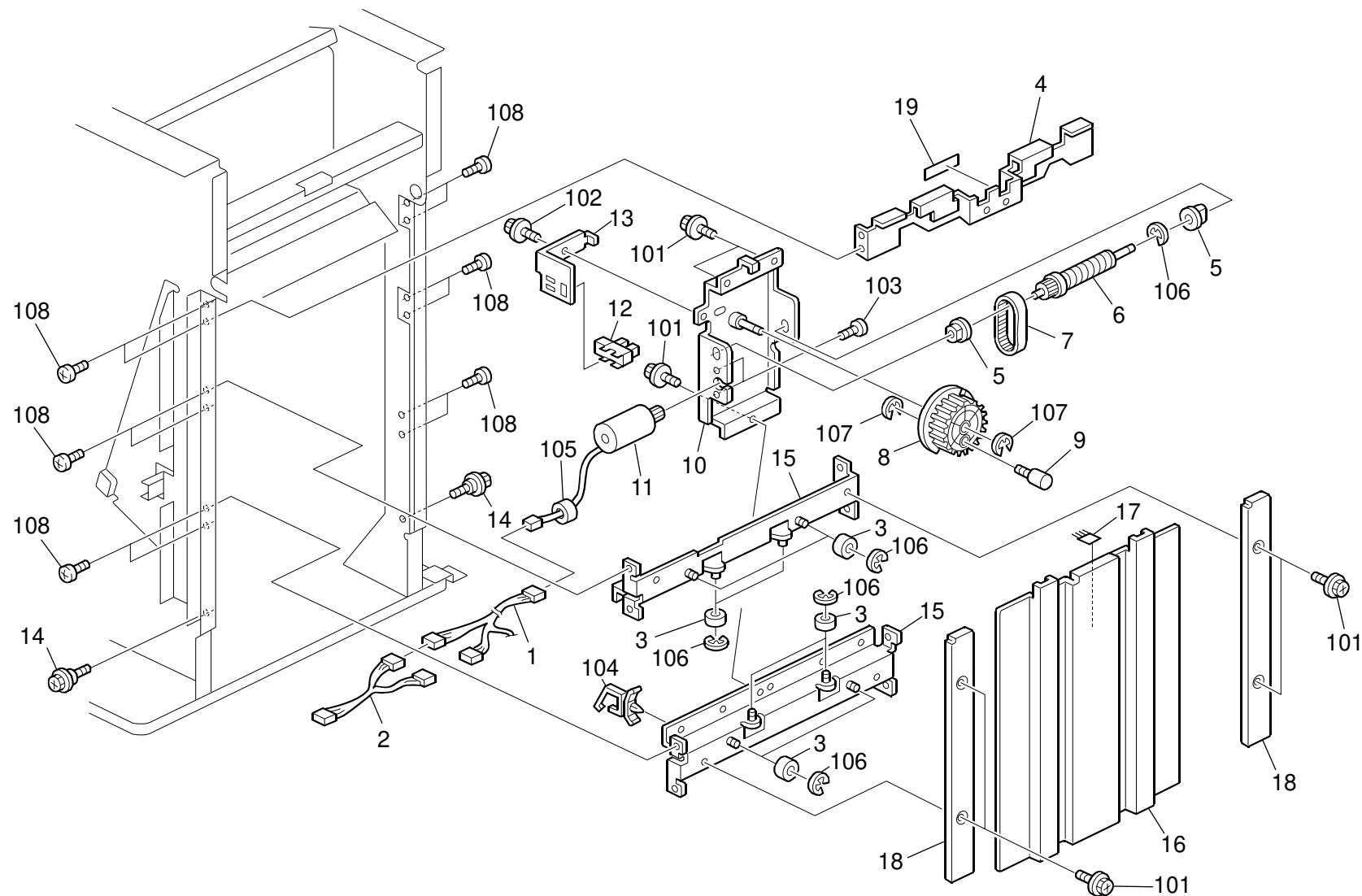


15.Paper Tray Drive Section 3 (D460)

Index No.	Part No.	Description	Q'ty Per Assembly
1	A697 3225	Worm Wheel Shaft	1
2	AA04 3054	Timing Belt - 142 P2M4	1
3	A697 3130	Lift Motor Bracket	1
4	AX05 0277	DC Motor:24V:9.9W	1
5	A697 3145	Gear - 36Z/18Z	1
6	B700 3322	Compression Spring - 10N	1
7	A697 3140	Gear - 30Z	1
8	A697 3135	Gear - 18Z	1
9	B478 1192	Bracket:Coupling:Upper	1
10	A300 2736	Worm Gear	1
11	A697 3155	Timing Belt - B60S5M1420	2
12	A697 3180	Pulley - 18T	2
13	A697 3170	Gear - 42Z	1
14	C203 5135	Bushing - 10x14x5.9	2
15	A697 3165	Tray Drive Shaft	1
16	A697 3175	Spacer - 10x14x13.5mm	1
17	A697 3150	Fixing Plate - Timing Belt	2
18	B706 3190	Tighter Bracket	2
19	A697 3185	Pulley - 18T	2
20	AA04 3305	Timing Belt - 210P3M6	1
21	B706 1535	Bracket:Drive:Exit Roller	1
22	B478 1174	Holder:Coupling:Upper	1
23	D460 5561	DC Stepper Motor:Transport:MM42:Ass'y	1
24	AW02 0114	Photo Interruptor - Lower Limit	3
25	B706 3161	Bracket:Sensor:Paper Volume Sensor	1
26	AG07 1012	Magnet Catch:Ass'y	2

Index No.	Part No.	Description	Q'ty Per Assembly
101	0313 0050N	Philips Pan Head Screw - M3x5	
102	0720 0060E	Retaining Ring - M6	
103	0807 5056	Washer - 8.1mm	
104	0574 0040E	Hexagon Headless Set Screw - M4x4	
105	0454 3006Q	Tapping Screw - M3x6	
106	0634 0200G	Parallel Pin - 4x20	
107	0454 4006Q	Tapping Screw:4x6	
108	1105 0488	Harness Clamp	
109	0741 3506	Ball Bearing - 6x12x4 mm	

16.Paper Tray Drive Section 4 (D460)

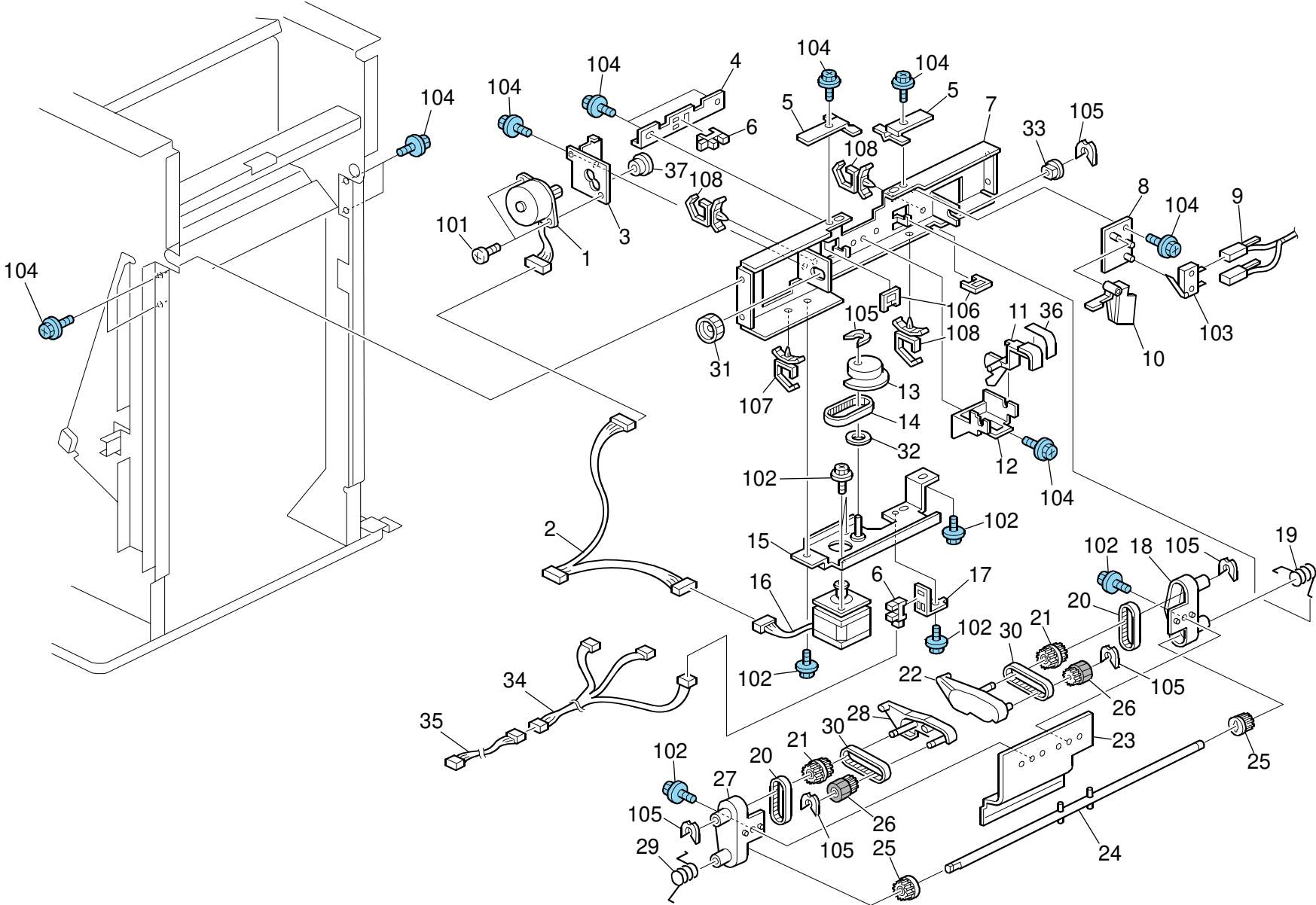


16.Paper Tray Drive Section 4 (D460)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B706 5301	Harness:Shift Tray Section	1
2	B706 5295	Harness:Shift Tray Section:Connecting	1
3	AA13 2011	Slider Guide Roller	8
4	D460 3100	Cover:Exit Roller	1
5	5053 0447	Bushing - 6mm	2
6	B302 3215	Worm Pulley - 29Z	1
7	AA04 3637	Timing Belt - 40S2M124	1
8	A697 3195	Worm Wheel	1
9	B478 3200	Shaft:Shift:Slide	1
10	B302 3212	Shift Motor Bracket	1
11	AX05 0277	DC Motor:24V:9.9W	1
12	AW02 0156	Photointerruptor:EE-SX4235A-P2	1
13	D460 3205	Bracket:Photointerruptor:Shift	1
14	AA14 3702	Screw:Pin:Positioning	2
15	D460 3121	Exit Stay	2
16	D460 3107	End Fence	1
17	A697 2131	Antistatic Brush	1
18	A697 3109	End Fence Cover	2
19	B478 3101	Spacer:Gathering Roller:Shift Tray	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0451 4006N	Tapping Screw - 4x6	
102	0451 3006N	Tapping Screw - 3x6	
103	0313 0050N	Philips Pan Head Screw - M3x5	
104	1105 0623	Clamp - LBWS-0206S-V0	
105	1607 0623	Ferrite Core - TFC-16-8-13	
106	0720 0040E	Retaining Ring - M4	
107	0720 0060E	Retaining Ring - M6	
108	0453 4006N	Binding Self Tapping Screw:4x6	

17.Paper Tray Drive Section 5 (D460)

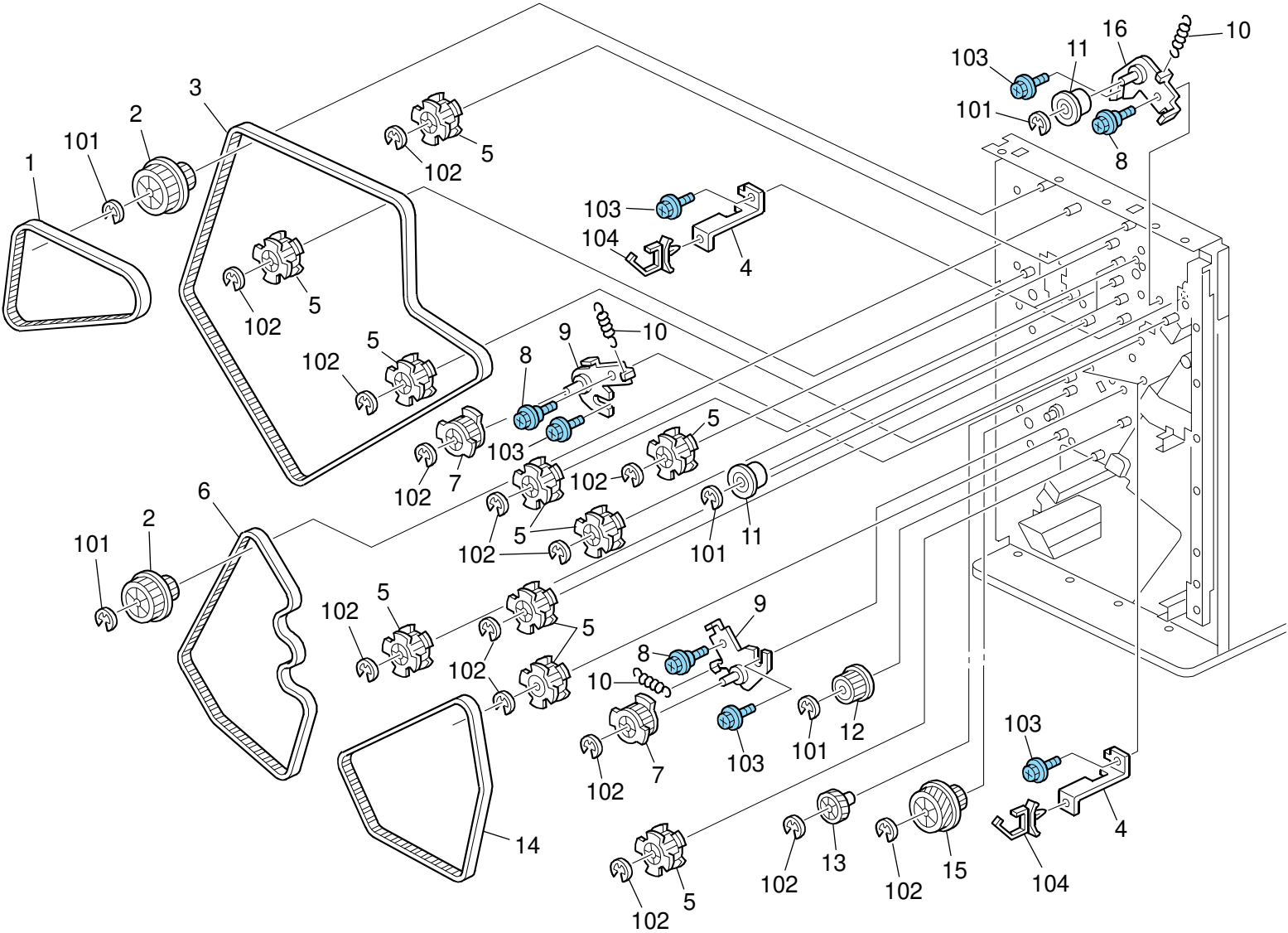


17. Paper Tray Drive Section 5 (D460)

Index No.	Part No.	Description	Q'ty Per Assembly
1	AX05 0244	Stepper Motor:DC 24V 21W	1
2	D460 5431	Harness:Motor:Return	1
3	B478 3586	Bracket:Stepper Motor:Transport	1
4	B478 3576	Bracket:Sensor:Paper Sensor	1
5	B478 3511	Cam:Gathering Roller:Drive	2
6	AW02 0156	Photointerruptor:EE-SX4235A-P2	2
7	B478 3572	Stay:Uniform	1
8	B478 3581	Bracket:Micro Switch	1
9	B706 5301	Harness:Shift Tray Section	1
10	B478 3582	Lever:Micro Switch	1
11	B478 3552	Feeler:Paper Sensor	1
12	B478 3553	Bracket:Feeler:Paper Sensor	1
13	B478 3562	Cam:Lever:Drive	1
14	B478 3563	Timing Belt:B40S2M110	1
15	B478 3565	Bracket:Stepper Motor	1
16	B706 5755	Stepper Motor:Exit:DC 12.4W	1
17	B478 3568	Bracket:Home Position Sensor	1
18	B478 3506	Lever:Drive:Gathering Roller:Front	1
19	B478 3523	Torsion Spring:Plate:Lever:Front	1
20	B830 3504	Timing Belt - 40S2M100	2
21	B478 3502	Pulley:Driven:Roller:Sponge	2
22	B478 3508	Lever:Driven:Gathering Roller:Front	1
23	B478 3510	Bracket:Coupling:Lever:Drive	1
24	B478 3525	Shaft:Gathering Roller:Drive:Ass'y	1
25	B478 3501	Pulley:Drive:Roller:Sponge	2
26	B830 3503	Sponge Gathering Roller	2
27	B478 3507	Lever:Drive:Gathering Roller:Back	1
28	B478 3509	Lever:Driven:Gathering Roller:Back	1
29	B478 3524	Torsion Spring:Plate:Lever:Back	1
30	B830 3505	Timing Belt - 40S2M84	2
31	B478 3522	Gear:Z35	1
32	B478 3569	Spacer	1
33	5053 0447	Bushing - 6mm	1
34	D460 5440	Harness:Sensor:Return: Surface Of Paper Sensor	1

Index No.	Part No.	Description	Q'ty Per Assembly
35	B706 5345	Harness:Sensor:Return:	
		Surface Of Paper Sensor:Connecting	1
36	B478 3554	Guide:Feeler:Paper Sensor	1
37	AA08 0072	Bushing - 6x10x3	1
101	0313 0040N	Screw:M3x4	
102	0451 3006N	Tapping Screw - 3x6	
103	1204 2544	Switch - DE2L-BJ23	
104	0454 3006Q	Tapping Screw - M3x6	
105	0805 0089	Retaining Ring - M4	
106	1105 0328	Harness Clamp - ES-0505	
107	1105 0488	Harness Clamp	
108	1105 0623	Clamp - LBWS-0206S-V0	

18. Drive Section (D460)

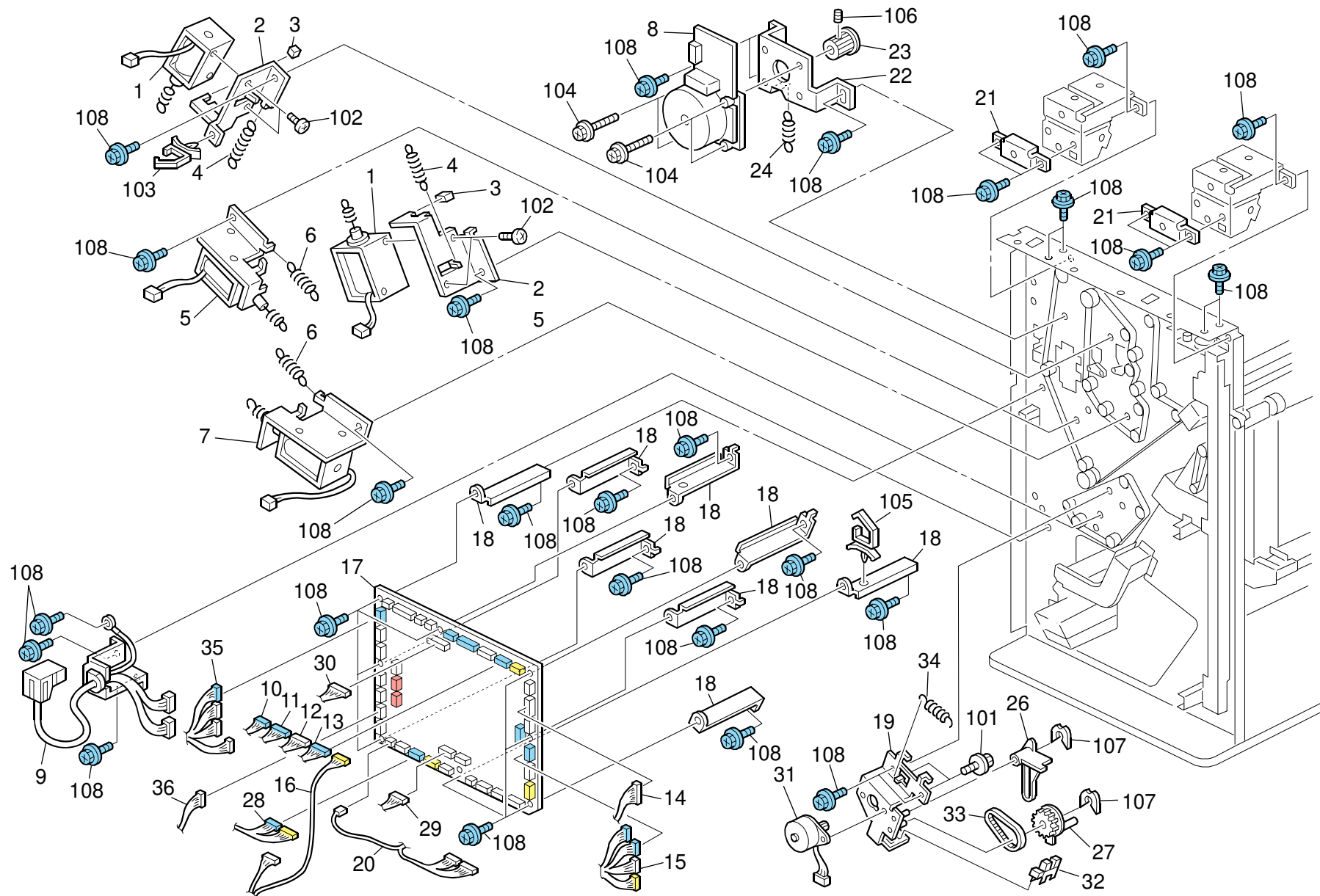


18.Drive Section (D460)

Index No.	Part No.	Description	Q'ty Per Assembly
1	AA04 3301	Timing Belt - 402P3M6	1
2	B302 1516	Timing Pulley - 18Z/33Z	2
3	AA04 3302	Timing Belt - B60S3M1221	1
4	B706 5151	Angle:Printed Circuit Board:ST	4
5	AB03 0374	Timing Pulley - 20Z	10
6	AA04 3303	Timing Belt - 693P3M6	1
7	B302 1542	Timing Pulley - 20Z	2
8	B830 1135	Screw	3
9	B706 1545	Tightener Bracket	2
10	AA06 2334	Tension Spring:4.9N	3
11	A458 3281	Idler Roller	3
12	B302 1517	Timing Pulley - 20Z	1
13	B302 1523	Gear - 33Z	1
14	AA04 3304	Timing Belt - 633P3M6	1
15	B302 1522	Gear & Pulley - 30Z/20Z	1
16	B706 1555	Bracket:Tightener	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0720 0060E	Retaining Ring - M6	
102	0720 0040E	Retaining Ring - M4	
103	0454 3006Q	Tapping Screw - M3x6	
104	1105 0488	Harness Clamp	

19. Electrical Section (D460)

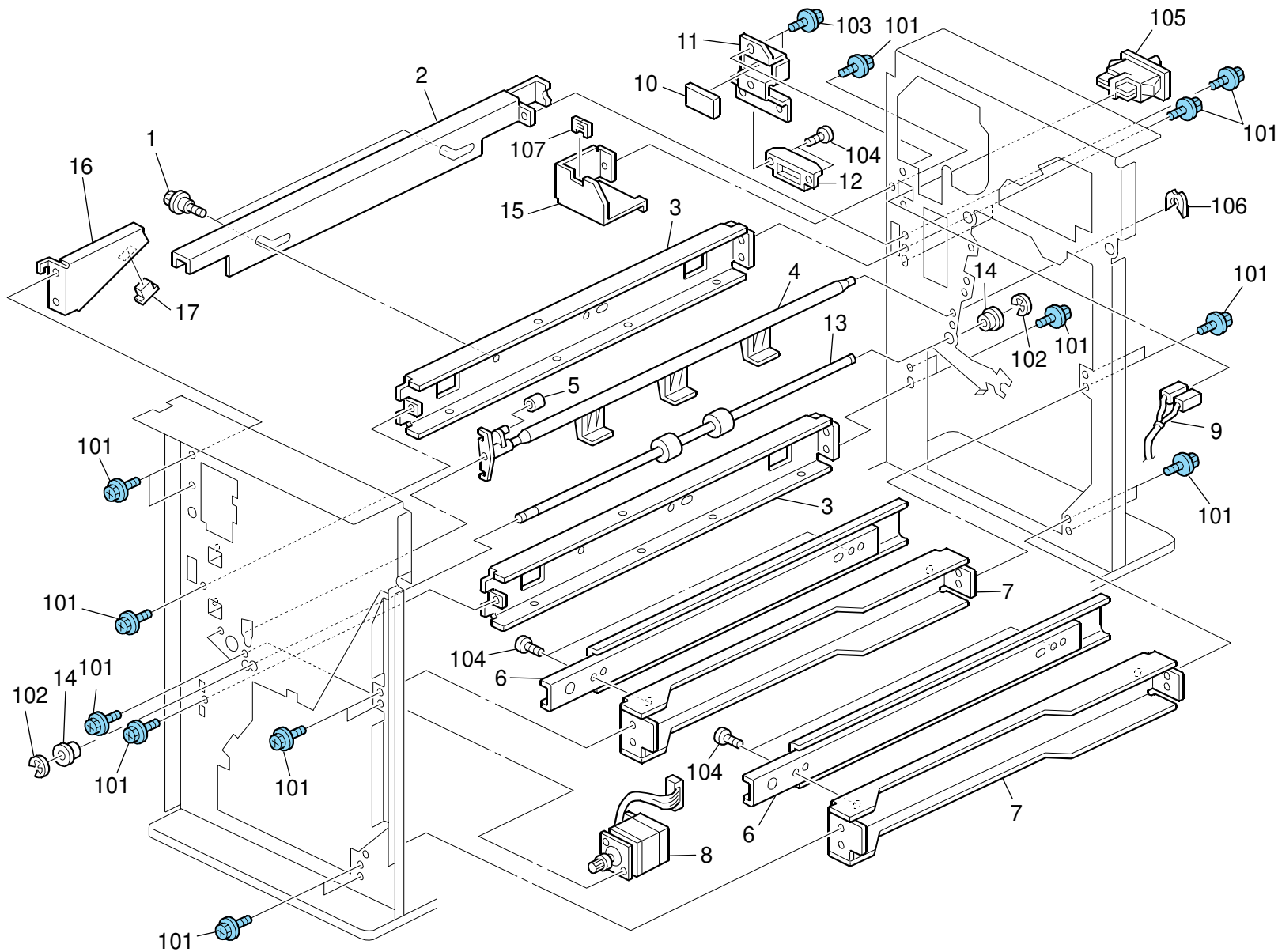


19.Electrical Section (D460)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B302 2516	DC Solenoid:Polarization Powl: Proof Tray:Ass'y	2
2	B302 2617	Bracket - Stapler Gate Solenoid	1
3	A697 2102	Damper - Junction Gate Solenoid	2
4	B706 2522	Spring:Dc Solenoid	2
5	B302 W028	DC Solenoid:24V:5.76W	1
6	AA06 2333	Tension Spring:2.16N	2
7	B302 W029	DC Solenoid:24V:5.76W	1
8	AX05 0289	Brushless Motor:7W:DIA56	1
9	D460 5201	Harness:Interface	1
10	D460 5481	Harness:Switch:Stop	1
11	D460 5467	Harness:Motor Control:Shift:Jogger	1
12	D460 5290	Harness:Sensor:Shift Tray	1
13	B706 5345	Harness:Sensor:Return: Surface Of Paper Sensor:Connecting	1
14	B706 5335	Harness:Motor:Return:Connecting	1
15	D460 5372	Harness:Motor:Stapler Tray	1
16	D460 5700	Harness:Sensor:Motor:Ass'y	1
17	D460 5050	PCB:Main Control:Ass'y	1
18	B408 5540	Main Board Bracket	8
19	B478 2131	Bracket:Stepper Motor:Ass'y	1
20	D460 5401	Harness:Stapler	1
21	B302 6514	Bracket - Rear Upper Stay	2
22	B302 1518	Bracket - Upper Transport Motor	1
23	AB03 0522	Timing Pulley - T14P3M	1
24	AA06 2334	Tension Spring:4.9N	1
25	B302 2517	Bracket - Exit Gate Solenoid	1
26	B478 2136	Lever:Gathering Roller	1
27	B478 2137	Cam:Lever:Gathering Roller	1
28	D460 5361	Harness:Home Position Sensor:Stapler Tray	1
29	D460 5310	Harness:Sensor:Paper Exit Sub-unit: Stapler Tray	1
30	D460 5221	Harness:Motor:Shift Tray	1
31	AX04 0161	Stepper Motor:MM42:0.95A:9.5V	1
32	AW02 0156	Photointerruptor:EE-SX4235A-P2	1

Index No.	Part No.	Description	Q'ty Per Assembly
33	B302 4155	Timing Belt - 153P3M6	1
34	B478 2142	Tension Spring:Return:Lever	1
35	D460 5230	Harness:Sensor:Main:Entrance Sensor	1
36	D460 5210	Harness:Door Switch	1
101	0451 3006N	Tapping Screw - 3x6	
102	0313 0040N	Screw:M3x4	
103	1105 0623	Clamp - LBWS-0206S-V0	
104	0451 3014N	Tapping Screw:3x14	
105	1105 0488	Harness Clamp	
106	0573 0030E	Hexagon Headless Set Screw - M3x3	
107	0805 0089	Retaining Ring - M4	
108	0454 3006Q	Tapping Screw - M3x6	

20.Frame Section 1 (D460)

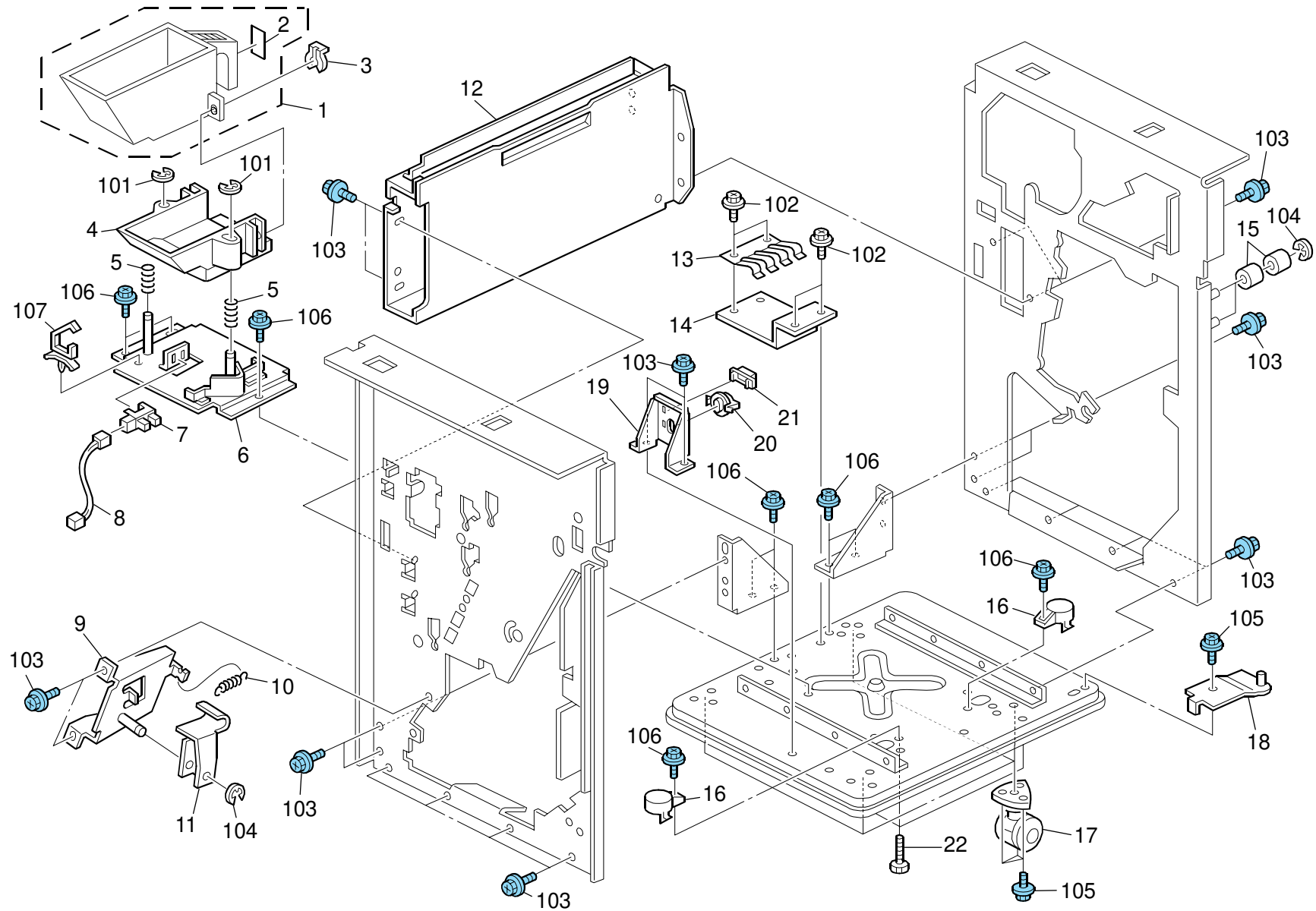


20.Frame Section 1 (D460)

Index No.	Part No.	Description	Q'ty Per Assembly
1	AA14 3790	Screw:Contact Point	2
2	B804 1128	Lever:Coupling	1
3	B408 1413	Coupling Stay	2
4	B302 2816	Paper Stopper	1
5	A458 2251	Cushion - Bin Solenoid Lever	1
6	B701 1166	Slide Rail:432mm	2
7	B478 1154	Stay:Slide Rail:Fix	2
8	AX05 0279	Stepper Motor:MM42:1.7A:4.08V	1
9	D460 5210	Harness:Door Switch	1
10	A377 1662	Door Switch Actuator	1
11	B706 1661	Cover:Safety Switch	1
12	AG07 0504	Magnet Catch:44.1N	1
13	AF02 0501	Transport Roller	1
14	A859 2230	Ball Bearing - 6x13x5	2
15	B478 1137	Cover:Safety Switch	1
16	B478 1121	Bracket:Stay	1
17	AG07 0513	Magnet Catch	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0454 3006Q	Tapping Screw - M3x6	
102	0720 0040E	Retaining Ring - M4	
103	0454 4006Q	Tapping Screw:4x6	
104	0453 3006N	Tapping Screw - M3x6	
105	1204 2841	Switch:FA3L-AA23	
106	0805 0089	Retaining Ring - M4	
107	1105 0328	Harness Clamp - ES-0505	

21.Frame Section 2 (D460)



21.Frame Section 2 (D460)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B302 7010	Staple Hopper	1
2	B302 7710	Staple Hopper Decal	1
3	5215 2621	Snap Ring - M6	1
4	B302 1173	Staple Hopper Holder	1
5	B706 1179	Compression Spring:Holder:Toner Hopper	2
6	B302 1174	Base Plate - Staple Hopper Holder	1
7	AW02 0156	Photointerruptor:EE-SX4235A-P2	1
8	B830 5260	Harness:Sensor:Duplex Stack:Connecting	1
9	B302 1188	Bracket - Staple Waste Holder Lever	1
10	B706 1189	Tension Spring:Lever:Stapler	1
11	B302 1184	Lever - Staple Waste Holder	1
12	G838 1151	Bracket:Toner Hopper	1
13	B302 1163	Grounding Plate	1
14	B302 1164	Grounding Plate Bracket	1
15	B302 4239	Guide Roller	4
16	B804 1118	Cap:Base	2
17	B804 1035	Caster:DIA50:400N	4
18	B302 6154	Hinge:Door:Lower:Ass'y	1
19	B478 1172	Bracket:Coupling:Lower	1
20	B478 1175	Holder:Coupling:Lower	1
21	AG07 1012	Magnet Catch:Ass'y	1
22	B706 1156	Hexagonal Bolt - M12x30	4

Index No.	Part No.	Description	Q'ty Per Assembly
101	0720 0080E	Retaining Ring - M8	
102	0451 3006N	Tapping Screw - 3x6	
103	0454 3006Q	Tapping Screw - M3x6	
104	0720 0040E	Retaining Ring - M4	
105	0454 4008Q	Tapping Screw - M4x8	
106	0454 3008Q	Tapping Screw:3x8	
107	1105 0623	Clamp - LBWS-0206S-V0	

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