RIGOH

Modification **B**ulletin

PAGE: 1/2

Reissued: 3-Mar-03

Model: Martini-C1/Bellini-C2 Finisher ((SR840)	Date: 27-Feb-03	No.: MB478001a

MB Correction

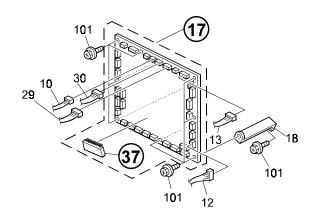
The items in bold italics have been corrected or added.

Modified Article: M	lain Control Board and EPROI	Prepared by: K. Miura		
From: Technical Services Sec. Service Planning Dept.				
Reason for	Parts catalog correction	catalog correction		☐ To meet standards
Modification:	☐ To facilitate assembly ☐ To improve		e reliability	()
Part standardization				

The Main control EPROM and Main Control Board have been changed as follows:

Step	PCB: Main Control (P. 41-17)	EPROM: Main Control (P. 41-37)	Reason for Modification
_	B4785120	(B4785103)	1st Production (EPROM is not mentioned in Parts Catalog)
1	B4785130	B4785105	 Punch Unit not working. SC726 and 732 may not be displayed. Jogger Unit does not work if the exit tray is not at its home position when printing begins. If the front door is open when the exit tray is moved, the exit tray will be out of position for the next feeding. The Finisher sometimes does not restart after a jam occurs in the Cover Interposer Tray. If the jogger size is changed during a continuous job, the Jogger Unit will not work during the second job. Paper remaining in the finisher may be not fed out even during the next job, causing a finisher jam.
2	B4785132	B4785107	SP6121 (Staple Jogging Repeat Setting) does not work. Note: Bellini-C2 only.

<Page 41 Index 17, 37>





PAGE: 2/2

No.: MB478001a Model: Martini-C1/Bellini-C2 Finisher (SR840) Date: 27-Feb-03

[Step 1]

[RCL (Japan) Production]

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
SR840	120/60	USA,	B478-17	J4921000551
SR840	220-240/50, 60	Europe, etc.	B478-26	9P31120001

[Step 2]

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
SR840	120/60	USA,	B478-57	J4930100001
SR840	220-240/50, 60	Europe, etc.	B478-66	9R20130001

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Model: Finisher (SR840) for Martini-C1/Bellini-C2 Date			e: 19-May-0	3	No.: MB478002	
Modified Article: Parts Catlog			Prepared by: F.Noguchi			
From: 2nd Tech Support Sec. Service Support Dept.						
Reason for	□ Parts catalog correction	☐ Vend	or ch	ange	☐ To n	neet standards
Modification: ☐ To facilitate assembly ☐ To improve		e reliability	()		
	☐ Part standardization ☐ Other					

Please apply the following corrections to your Parts Catalogs.

	Part	Description	Q'ty	Page	Index	Note
	number					
Incorrect	B3024254	Stapler Motor Bracket	1	15	3	
IIICOITECI	B3024236	1st Folder - Stapler Unit	1	17	3	
Correct	B3024258	Stay: Stapler: Ass'y	1	15	3	
Correct	B3024248	Holder: Middle: Stapler: Ass'y	1	17	3	

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Reason for

Modification:

Model: Martini-C1/Bellini-C2 Finisher

Modified Article: Positioning Roller Bracket

From: 2nd Tech. Support Sec. Service Support Dept.

☐ Parts catalog correction

☐ To facilitate assembly

☐ Part standardization

Modification Bulletin

○ Other

Date: 22-May-03		3	No.: MB478003		
Prepared		by: M.	Matsuda		
ot.					
☐ Vendor change		☐ To n	neet standards		
☐ To improve reliability		()		

PAGE: 1/1

The shape of the following bracket has been changed to ensure it does not contact the Positioning Roller Arm.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B3022118	B3022124	Positioning Roller Bracket	1	X/O	25	17	

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
SR840	120/60	USA, Europe, etc	B478-17	J4920900001

Reissued: 6-Jun-03

Modification Bulletin

PAGE: 1/1

Model: Martini-C1/Bellini-C2 Finisher

Date: 29-May-03

No.: MB478004a

MB Correction

The items in bold italics have been corrected or added.

Modified Article: Decal - R7			Prepared by: M. Matsuda		
From: 1st Tech. Sup	port Sec. Service Support Dep	ot.			
Reason for	☐ Parts catalog correction	☐ Vendor ch	ange	☐ To meet standards	
Modification:	☐ To facilitate assembly	☐ To improve reliability		()	
	□ Part standardization	☐ Other			

The following has been changed due to parts standardization with other models.

Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number						
B3027707	B3125715	Decal – R7	1	O/O	9	8	
					47	7	

Lite = (capail) : lead				
MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
SR840	120/60	USA,	B478-17	J49303xxxxx
SR840	220-240/50, 60	Europe, etc.	B478-26	9P3033xxxx
SR840	120/60	USA,	B478-57	J4930100511
SR840	220-240/50, 60	Europe, etc.	B478-66	9R20230017

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Reason for

Modification:

Model: Martini-C1/Bellini-C2 Finisher

Modified Article: Upper Cover & Table

From: 2nd Tech. Support Sec. Service Support Dept.

☐ Parts catalog correction

☐ To facilitate assembly

☐ Part standardization

Modification Bulletin

Da	ate: 29-May-0)3	No.: MB478005
	Prepared	by: M.	Matsuda
ot.			
☐ Vendor	change	☐ To n	neet standards
☐ To impro	ove reliability	()

PAGE: 1/1

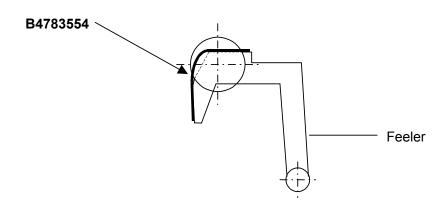
The following parts have been combined as shown below in accordance with a vendor request.

Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number						
B4786121 —	B4786120	Upper Cover	1	0/0	7	27	
B4786461—		Label: Table		õ	,	21	
B4786451 —	B4786450	Table	1	0/0	7	5	
B4786461—		Label: Table	ı	0/0	,	3	

Model: Martini-C1/Bellini-C2 Finisher Date			e: 29-May-0)3	No.: MB478006
Modified Article: G	Guide:Feeler:Paper Sensor	Prepared	by: M.	Matsuda	
From: 2nd Tech. Support Sec. Service Support Dept.					
Reason for	☐ Parts catalog correction	☐ Vendor ch	nange	☐ To n	neet standards
Modification:	☐ To facilitate assembly	☐ To improve reliability		()
	☐ Part standardization	Other			

A Guide Mylar has been added to the sensor feeler to ensure the trailing edge of the paper does not get caught on the feeler.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
-	B4783554	Guide:Feeler:Paper Senser	1	-	37	*36	



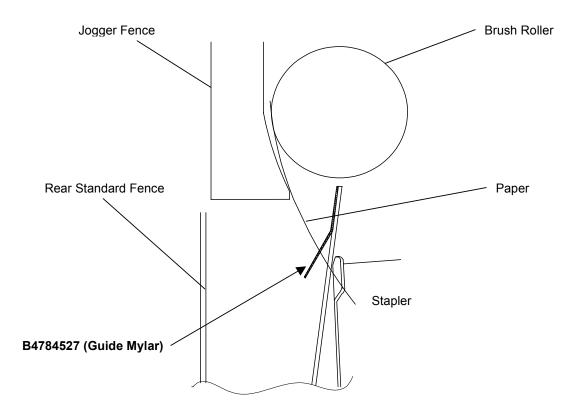
MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
SR840	120/60	USA,	B478-17	J4920900001
SR840	220-240/50, 60	Europe, etc.	B478-26	9P31020001

Model: Martini-C1/Belini-C2 Finisher Da			Date	e: 30-May-0	3	No.: MB478007
Modified Article: GUIDE:PAPER:INNER BACK				Prepared	by: M.	Matsuda
From: 2nd Tech. Support Sec. Service Support Dept.						
Reason for	☐ Parts catalog correction	☐ Vend	or ch	ange	☐ To n	neet standards
Modification:	☐ To facilitate assembly	☐ To improve reliability		()	
	☐ Part standardization	Other Other	r			

A Guide Mylar has been added to the rear standard fence to ensure that paper in the stapler tray does not skew and cause a stapling error.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
-	B4784527	GUIDE:PAPER:INNER BACK	1	-	13	*27	

*: New Index



MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
SR840	120/60	USA,	B478-17	J4920900001
SR840	220-240/50, 60	Europe, etc.	B478-26	9P31020001

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PAGE: 1/

Model: Martini-C1/Bellini-C2 Finisher Date			e: 30-May-0	3	No.: MB478008	
Modified Article: Harness: Shift Tray Section			Prepared	by: M.	Matsuda	
From: 2nd Tech. Support Sec. Service Support Dept.						
Reason for	☐ Parts catalog correction	☐ Parts catalog correction ☐ Vendor cha		ange	☐ To n	neet standards
Modification:	☐ To facilitate assembly ☐ To impr		nprove	e reliability	()
☐ Part standardization ☐ Other		r				

The following has been changed due to a vendor change.

Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number						
B4785300	B4785301	Harness: Shift Tray Section	1	X/O	35	1	
						20	

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
SR840	120/60	USA,	B478-17	J4920900001
SR840	220-240/50, 60	Europe, etc.	B478-26	9P31020001

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Reason for

Modification:

Model: Martini-C1/Bellini-C2 Finisher

From: 2nd Tech. Support Sec. Service Support Dept.

☐ Parts catalog correction

☐ To facilitate assembly

☐ Part standardization

Modified Article: Worm Gear

Modification Bulletin

Date: 30-May-0			3	No.: MB478009	
Prepared			by: M.	Matsuda	
ot.					
☐ Vendor change			☐ To n	neet standards	
☐ To improve reliability			()	

PAGE: 1/1

The material of the Worm Gear has been changed to increase its durability and minimize gear wearing.

☐ Other

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AB013709	A3002736	Worm Gear	1	X/O	31	10	

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
SR840	120/60	USA,	B478-17	J4920900001
SR840	220-240/50, 60	Europe, etc.	B478-26	9P31020001

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Model: Martini-C1/Bellini-C2 Finisher

Modification **B**ulletin

Date: 30-May-03		No.: MB478010
	Prepared by: M.	Matsuda

PAGE: 1/1

Modified Article: Bracket - Return Support Sensor			Prepared by: M. Matsuda		
From: 2nd Tech. Support Sec. Service Support Dept.					
Reason for	☐ Parts catalog correction	☐ Vendor cha	ange	☐ To meet standards	
Modification:	☐ To facilitate assembly	☐ To improve reliability ()		()	
	☐ Part standardization	Other			

The shapes of the following have been changed to increase the gap between the bracket below and the Stapler Base Slider, in order to ensure that these two parts do not contact each other and generate noise.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AW020086		Photointerruptor	3-2	X/O	15	22	*1
	AW020114		0-1				
B3024298	B3024297	Bracket – Return Support Sensor	1	X/O	15	28	*1

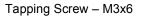
^{*1:} These parts should be replaced together as a set.

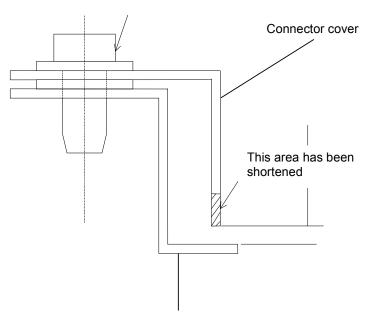
MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
SR840	120/60	USA,	B478-17	J4921000001
SR840	220-240/50, 60	Europe, etc.	B478-26	9P31020001

Model: Martini-C1/Bellini-C2 Finisher			Date	e: 30-May-0	3	No.: MB478011
Modified Article: Cover: Connector			Prepared	by: M.	Matsuda	
From: 2nd Tech. Support Sec. Service Support Dept.						
Reason for	☐ Parts catalog correction	☐ Vendor change		ange	☐ To n	neet standards
Modification:	☐ To facilitate assembly	☐ To improve reliabili		e reliability	()
	☐ Part standardization	Other Other	r			

The shape of the Connector Cover has been changed to ensure it does not contact the connector bracket.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B4781127	B4781129	Cover: connector	1	X/O	27	23	





Connector bracket

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MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
SR840	120/60	USA,	B478-17	J4921100001
SR840	220-240/50, 60	Europe, etc.	B478-26	9P31120001

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Reason for

Modification:

Modified Article: Harness

Model: Martini-C1/Bellini-C2 Finisher (SR840)

From: 2nd Tech. Support Sec. Service Support Dept.

☐ Parts catalog correction

□ To facilitate assembly

☐ Part standardization

Modification Bulletin

Date: 22-Jan-04		No.: MB478012			
		Prepared	by: M.	Matsuda	
ot.					
☐ Vendor change		☐ To n	neet standards		
☐ To improve reliability		()		

PAGE: 1/1

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B4785230	B4785231	Harness:Sensor:Main:Entrance Sensor	1	X/O	41	11	
B4785260	B4785261	Harness: Proof Tray: Connecting	1	X/O	27	15	
B4785240	B4785241	Harness: Entrance Sensor: Connecting	1	X/O	19	8	
B4785430	B4785431	Harness:Motor:Return	1	X/O	37	2	

Other

To facilitate assembly for the harness, the length and color of the connectors have been changed.

[ITOL (dupuil) I Todu	<u> </u>			
MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
SR840	120/60	USA,	B478-17	Service Parts Only
SR840	220-240/50, 60	Europe, etc.	B478-26	Service Parts Only
SR840	120/60	USA,	B478-57	J49331100044
SR840	220-240/50, 60	Europe, etc.	B478-66	9R20930002

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00 lan 04	No : MD470040

Model: Martini-C1/Bellini-C2 Finisher (SR840)			∋: 22-Jan-0	4	No.: MB478013	
Modified Article: Harness – Jogger Shift Motor Prep					by: M.	Matsuda
From: 2nd Tech. Support Sec. Service Support Dept.						
Reason for	Parts catalog correction	☐ Vend	or ch	ange	☐ To m	neet standards
Modification:	☐ To facilitate assembly	☐ To improve reliability		()	
	☐ Part standardization	☐ Othe	r			

Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number						
B4785465	B4785466	Harness – Jogger Shift Motor	1	X/O	41	29	
B4785480	B4785481	Harness – Stop Switch	1	X/O	41	30	

To ensure the surface of the harness tube does not get damaged, the material has been changed adding more strength.

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
SR840	120/60	USA,	B478-17	Service Parts Only
SR840	220-240/50, 60	Europe, etc.	B478-26	Service Parts Only
SR840	120/60	USA,	B478-57	J4930700006
SR840	220-240/50, 60	Europe, etc.	B478-66	9R20730001

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PAGE: 1/1

Model: Martini-C1/Bellini-C2 Finisher (SR840) Date			e: 26-Jan-0	4	No.: MB478014	
Modified Article: End Fence:Ass'y					by: M.	Matsuda
From: 2nd Tech. Support Sec. Service Support Dept.						
Reason for	☐ Parts catalog correction	☐ Vendo	or cha	ange	☐ To meet standards	
Modification:	☐ To facilitate assembly			()		
	☐ Part standardization	☐ Other				

Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number						
B4783109	B4783107	End Fence:Ass'y	1	X/O	35	16	

When the paper stack gradually increases on the shift tray, the end fence may come into contact with the end fence cover. To prevent this, the contact part of the end fence has been cut off.

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MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
SR840	120/60	USA,	B478-17	Service Parts Only
SR840	220-240/50, 60	Europe, etc.	B478-26	Service Parts Only
SR840	120/60	USA,	B478-57	J4930600421
SR840	220-240/50, 60	Europe, etc.	B478-66	9R20730001

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PAGE: 1/1

Model: Martini-C1/Bellini-C2 Finisher (SR840) Date:			e: 26-Jan-04	4	No.: MB478015	
Modified Article: PCB: Main Control				Prepared by: M. Matsuda		
From: 2nd Tech. Sup	pport Sec. Service Support De	pt.				
Reason for	☐ Parts catalog correction	☐ Vendo	or cha	ange	☐ To m	neet standards
Modification:	☐ To facilitate assembly	☐ To improve reliability		()	
	☐ Part standardization	☐ Other				

Old part	New part	Description		Int	Page	Index	Note
number	number						
B4785132	B4785135	PCB: Main Control	1	X/O	41	17	
B4785107	B4785110	EPROM: Main Control	1	X/O	41	37	

The above parts have been changed in accordance with the software modification. **Note:** Refer to the finisher (SR840) firmware release note for details of the modification.

[(
MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.				
SR840	120/60	USA,	B478-17	Service Parts Only				
SR840	220-240/50, 60	Europe, etc.	B478-26	Service Parts Only				
SR840	120/60	USA,	B478-57	J4930700467				
SR840	220-240/50, 60	Europe, etc.	B478-66	9R20730001				

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Reason for

Modification:

Model: Martini-C1/Bellini-C2 Finisher (SR840)

From: 2nd Tech. Support Sec. Service Support Dept.

Modified Article: Harness:motor

Modification Bulletin

Date: 5-Oct-04				No.: MB4780	16
		Prepared	by: S.I	shizu	
ot.					
☐ Vendor change			☐ To n	neet standards	
☐ To improve reliability			()	

PAGE: 1/1

Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number						
B4785220	B4785221	HARNESS:MOTOR:SHIFTTRAY	1→1	×/O	41	10	
B4785466	B4785467	HARNESS:MOTOR	1→1	×/O	41	29	
		CONTROL:SHIFT:JOGGER					
B4785370	B4785371	HARNESS:MOTOR:STAPLE	1→1	0/0	11	22	
		TRAY					

☐ Other

Change/Reason: Parts standardization with the Victoria-D.

☐ Parts catalog correction

☐ To facilitate assembly

□ Part standardization

[1102 (Supuri) 1 Todastion]							
MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.			
SR840	120/60	USA,	B478-17	Service Parts Only			
SR840	220-240/50, 60	Europe, etc.	B478-26	Service Parts Only			
SR840	120/60	USA,	B478-57	J4940700006			
SR840	220-240/50, 60	Europe, etc.	B478-66	9R20940001			

M odificat	tion B u	lletin		PAGE: 1/1
llini-C2 Finisher (SR840)	Date	e: 20-Dec-0	4	No.: MB478017
Modified Article: Exit Guide Plate Prepa				Ishizu
oort Sec. Service Support De	pt.			
☐ Parts catalog correction	☐ Vendor ch	ange	☐ To n	neet standards
☐ To facilitate assembly	1	e reliability	()
ì	lini-C2 Finisher (SR840) t Guide Plate ort Sec. Service Support De Parts catalog correction	Ini-C2 Finisher (SR840) t Guide Plate ort Sec. Service Support Dept. Parts catalog correction To facilitate assembly Date	repared ort Sec. Service Support Dept. Parts catalog correction To facilitate assembly Prepared Vendor change To improve reliability	Ini-C2 Finisher (SR840) Date: 20-Dec-04 Guide Plate Prepared by: S. ort Sec. Service Support Dept. Parts catalog correction To facilitate assembly Date: 20-Dec-04 Prepared by: S.

Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number						
A3792521	B7062521	EXIT GUIDE PLATE	1	O/O	23	18	
B3024312	B4784311	SIDE PLATE:FRONT:STAPLER	1	O/O	15	18	
B3026612	B4786612	INNER COVER:FRONT	1	O/O	7	14	
B3026651	B4786651	INNER COVER:STAPLER UNIT	1	O/O	9	1	
B3024712	B4784712	GUIDE PLATE:STAPLER TRAY	1	X/O	11	14	
B3024749	B4784749	STAY:STAPLER:MIDDLE	1	O/O	11	9	
B3024748	B4784748	STAY:STAPLER:LOWER	1	O/O	13	11	
B4781141	B4781143	BRACKET:COUPLING:GROUN	1	O/O	7	22	
		D PLATE:FRONT					
B3021124	B4781134	SUPPORTING PLATE:FRAME	1	X/O	45	15	
B3021194	B4781192	BRACKET:COUPLING:UPPER	1	X/O	31	9	
B4784411	B4784412	SIDE	1	X/O	15	4	
		PLATE:REAR:STAPLER:ASS'Y					

Change: Shape change. **Reason:** To enable parts standardization with the Victoria and Victoria-D.

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[(6(0)	IΠI

Reason for

Modification:

Model: Martini-C1/Bellini-C2 Finisher (SR840)

From: 2nd Tech. Support Sec. Service Support Dept.

Modified Article: P/C Correction

Modification Bulletin

☐ Other

D	ate: 25-Mar-0	5 No.: MB478018
	Prepared	l by: S.Ishizu
ot.		
☐ Vendor	change	☐ To meet standards
☐ To impr	ove reliability	()

PAGE: 1/1

Incorrect Part Number	Correct Part Number	Incorrect Description	Correct Description	Q'ty	Page	Index	Note
B4785440	AW020086	Harness:sensor: return:paper Sensor	Photo Interruptor	1	35	12	

Change/Reason: The P/N and description were corrected.

□ Parts catalog correction

☐ To facilitate assembly

☐ Part standardization

RIGOH

Reason for

Modification:

Modification **B**ulletin

☐ Other

	Date: 27-Apr-05			No.: MB478019	
		Prepared	by: S.Is	shizu	
ot.					
☐ Vendor change			☐ To m	neet standards	
☐ To improve reliability			()	

PAGE: 1/1

Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number						
B4785136	B4785137	PCB: MAIN CONTROL	1	X/O	41	17	
B4785111	B4785112	EPROM:MAIN CONTROL	1	X/O	41	37	

Change/Reason: Software modification.

Model: Martini-C1/Bellini-C2 Finisher (SR840)

From: 2nd Tech. Support Sec. Service Support Dept.

☐ Parts catalog correction

☐ To facilitate assembly

☐ Part standardization

Modified Article: PCB: MAIN CONTROL

Note: See RTB #051 for the details (SR840 firmware release note).

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MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.			
SR840	120/60	USA,	B478-17	Service Parts Only			
SR840	220-240/50, 60	Europe, etc.	B478-26	Service Parts Only			
SR840	120/60	USA,	B478-57	J4940500081			
SR840	220-240/50, 60	Europe, etc.	B478-66	9R20840001			

RIGOH

Modification Bulletin

PAGE: 1/1

Model: Martini-C1/Bellini-C2 Finisher (SR840)			e: 27-Jul-06		No.: MB478020	
Modified Article: Harness:shift Tray:connecting				Prepared	by: S.Is	shizu
From: 2nd Tech. Support Sec. Service Support Dept.						
Reason for	☐ Parts catalog correction	☐ Vend	lor ch	ange	☐ To m	neet standards
Modification:	☐ To facilitate assembly	☑ To improve reliability☐ Other		e reliability	()
	☐ Part standardization					

Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number						
B4785270	B4785271	Harness:shift Tray:connecting	1	x/.	29	13	

Change: The thickness of the harness was increased. **Reason:** To improve the durability of the harness.

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
SR840	120/60	USA,	B478-17	J4921200001
SR840	220-240/50, 60	Europe, etc.	B478-26	9P31220001

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Part Change Information List

Date: August 31, 2009

Model	Code	PCIL Nr. PCIL	Old part	New part	Description	Old Q'ty New Q't	v Int	3DPC Page	Index	Set Set Int	RTB	Note	Ref Nr	ECN Nr.
Model	0000	Correction	number	number	Boothpation	old atty Holl at	.,	obi o i ago	maox	00t 00t iiit	1115	14010	1101.111.	20111111
MT-C1/B-C2 Finisher (SR840)	B478	200908	12042384	12042848	SWITCH:FA1L-AJAE	1	1 X/O	43	105				V0901516	9050233

RICOH

Part Change Information List

Date: February 26, 2010

	Model	Code	PCIL Nr.	PCIL	Old part	New part	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
	Wodel	Code	I OIL IVI.	Correction	number	number	Bescription	Old G ty	NOW Q ty		ODIO	i age	macx	. 001	OCT III	TITE	11010	TIOI. TVI.	LOIVIN.
1	MT-C1/B-C2 Finisher (SR840)	B478	201002		B4784714	B4784715	GUIDE PLATE:STAPLER TRAY	1	1	0/0		11	14	4				V0902298	9070929
[MT-C1/B-C2 Finisher (SR840)	B478	201002		A6972160	D4602160	GUIDE PLATE:AUXILIARY:PUNCH:ASS'Y	1	1	X/O		19	6	6	•			V0903265	



Date: April 30, 2010

Model	Code	PCIL Nr.	PCIL	Old part	New part	Description	Old O'ty	New O'ty	Int	3DPC Page Index Set	Set Int RTB	Note	Ref. Nr.	ECN Nr.
Model	Code	I CIL IVI.	Correction	number	number	Description	Old Q ty	New Qty	1110	3DI C Tage Illuex Set	Set IIIt KIB	Note	INGI. INI.	LON INI.
MT-C1/B-C2 Finisher (SR840)	B478	201004		B7064785	B7064786	SHAFT:EXIT:UPPER	1	1	0/0	15 20			V0902298	9070929
MT-C1/B-C2 Finisher (SR840)	B478	201004		B3022124	D4602124	BRACKET:GATHERING ROLLER	1	1	X/X	24 17 A	RB706006		V1000603	8120495
MT-C1/B-C2 Finisher (SR840)	B478	201004		B4782111	D4602111	ARM:GATHERING ROLLER:ASS'Y	1	1	X/X	24 23 A	RB706006		V1000603	8120495

RICOH

Part Change Information List

Date: May 31, 2011

Model	Code P	CIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
MT-C1/B-C2 Finisher (SR840)	B478 2	201105		B3024248	D4604248	HOLDER:MIDDLE:STAPLER:ASS'Y	1	1	O/O		25	3					V1100829	11030856
												_					-	



RICOH

Part Change Information List

Date: June 30, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q't	/ Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
MT-C1/B-C2 Finisher (SR840)	B478	201106		B4782333	D4602333	GUIDE PLATE:EXIT:LOWER:SUB-ASS'Y	1		1 0/0		33	22	2				V1100404	



Date: August 31, 2011

Model	Code PCIL Nr. PCI	 Old part 	New part	Description	Old O'ty	New Q'tv	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
inicae.	Correc	tion number	number	2000 pto11	0.0 0.1	. to ii a ty		05. 0	. ago	maox	001	001				20111111
MT-C1/B-C2 Finisher (SR840)	B478 201108	B4785400	D4605402 H	IARNESS:STAPLER		1	0/0		41	14					V1100829	11030856



Date: June 29, 2012

Model	Code PCIL Nr. PCIL Correction	Old part New part number number	Description	Old Net Q'ty Q't	, int	3DPC	Page In	ndex S	Set Se	t Int RTB	Note	Ref. Nr.	ECN Nr.
MT-C1/B-C2 Finisher (SR840)	B478 201206	D4602124 D4602127 BRACKET:GATHERING	ROLLER	1	1 X/O		25	17				V1200800	

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Part Change Information List

Date: November 30, 2012

Model	Code PCIL Nr. Co	PCIL Old pa orrection number	New part number	Description	Old Q'ty	New In	3DPC	Page	Index	Set S	et RTB	Note	Ref. Nr.	ECN Nr.
MT-C1/B-C2 Finisher (SR840)	B478 201211	B47854	0 B4785402	HARNESS:STAPLER	1	1		41	14				V1202805	



Date: January 31, 2014

			0.6			
Model Code PCIL Number	r PCIL Correction number number	Description	Q'ty Q'ty Int 3DPC	Page Index Set Set Int	RTB Note	Ref Number ECN Number
MT-C1/B-C2 Finisher (SR840) B478 201401	B4786262 D4606262	COVER:COVER:LEFT UPPER	1 1 0/0	7 30		V1300600 13020357



Date: February 27, 2015

		PCIL	PCIL	Old part	New part			New Q'					Ref	ECN
Model	Code	Number	Correction	number	number	Description	Old Q't	ty	Int	3DPC Page Index Set Set Int	RTB	Note	Number	Number
MT-C1/B-C2 Finisher (SR840)	B478	201502		B4781137	D4601137	COVER:SAFETY SWITCH		1	X/O	43 17			V0901244	



Date: July 2, 2015

		PCIL	PCIL	Old part	New part		Old Q'	New Q'										ECN
Model	Code	Number	Correction	number	number	Description	ty	ty	Int	3DPC	C Page	Index	Set	Set Int	RTB	Note	Ref Number	Number
MT-C1/B-C2 Finisher (SR840)	B478	201506		B7062224	B8302224	COMPRESSION SPRING:TRANSPORT:6.5N	2	2	X/O	N	21	5					V1403673	



ange Information List

Date: March 1, 2018

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
MT-C1_B-C2 Finisher _SR840_	B478	201802		AA120099	B7002317	DISCHARGE BRUSH	1	1	O/O	N	25	10					V1700089	0