

Reissued: 28-Mar-08

Model: Punch Unit Type 1075 (B531)	Date: 2-Nov-07	No.: MB531001a
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Serial Number Update

The Serial Number information has been updated.

Modified Article: Punch Unit:2-3Hole:NA:Ass'y		Prepared by: S. Ishizu	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☒ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B5313100	B5313102	Punch Unit:2-3Hole:NA:Ass'y	1	X/O	23	3	
B5314100	B5314102	Punch Unit:2-4Hole:EU:Ass'y	1	X/O	23	3	

Change: The material of this part was changed.

Reason: As part of ongoing changes at Ricoh, in accordance with in-house standards, to use more environmentally-friendly materials.

Serial Number

CODE	SERIAL NO.
B531-17	J5160100001
B531-57	J5160100542
B531-27	J5160100501
B531-67	J5160500088

Model: Bellini-C2 Punch Unit		Date: 03-Feb-09	No.: MB531002
Modified Article: Guide Plate:Punch:2-3Hole		Prepared by: S. Ishizu	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B531 3211	B5313311	Guide Plate:Punch:2-3Hole:NA	2	X/O	3	24	
B531 4210	B5314211	Guide Plate:Punch:2-4Hole:EU	2	X/O	3	24	
B531 1110	B5311140	Bracket:Punch:Drive:Ass'y	1	X/O	3	9	
B531 5220	B5315221	Harness:Sensor:Punch:Home Position	1	As a	3	4	
-	11050623	CLAMP - LBWS-0206S-V0	0=>1	set			

Change/ Reason: To improve reliability



Part Change Information List

Date: March 18, 2009

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number
Bellini-C2 Punch Unit	B531	200903		B5315210	B5315240	HARNESS:SENSOR:PUNCH	1	1	X/O		3	12					T0600706
Bellini-C2 Punch Unit	B531	200903		B5311130	B5311140	BRACKET:PUNCH:DRIVE:ASS'Y	1	1	X/O		3	9	A				V0804544
Bellini-C2 Punch Unit	B531	200903		B5315240	B5315241	HARNESS:SENSOR:PUNCH	1	1	X/O		3	12					V0804544



Part Change Information List

Date: April 30, 2009

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number
Bellini-C2 Punch Unit	B531	200904			B5317350	COVER:PUNCH	0	1			3	38			Y		V0900373



Part Change Information List

Date: June 29, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
B-C2 Punch Unit	B531	201206		B53111130	B53111140	BRACKET:PUNCH:DRIVE:ASS'Y	1	1	O/O		3	9					V1200537	