

Model: Model U-C1 500-sheet Finisher (SR830)		Date: 2-Feb-04	No.: MB458001
Modified Article: Main control Board Ass'y		Prepared by: Y.Urushihara	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> Part standardization	<input type="checkbox"/> Vendor change <input checked="" type="checkbox"/> To improve reliability <input type="checkbox"/> Other	<input type="checkbox"/> To meet standards ()

The finisher PCB software has been modified so that,

- The jam condition is not triggered when the paper is pulled out of the finisher before the job is completed.
- Stapling is cancelled if the paper is removed from the finisher before stapling is done.

Please correct your P/C as follows.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B4420450	B4580400	Main control Board Ass'y	1-1	X/O	13	14	

Japan Production

MODEL NAME	DESTINATION	CODE	SERIAL NO.
SR830	All RICOH subsidiaries, NRG, SAVIN	B458-17	J3830900590-608,798-848,886- 960,968-969,973-990
SR830	Infotec	B458-26	6P81030001

Model: Model U-C1 500-sheet Finisher (SR830)		Date: 26-Feb-04	No.: MB458002
Modified Article: Main control Board Ass'y		Prepared by: Y.Urushihara	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> Part standardization	<input checked="" type="checkbox"/> Vendor change <input type="checkbox"/> To improve reliability <input type="checkbox"/> Other	<input type="checkbox"/> To meet standards ()

The following has been changed due to a vendor change.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B4580400	B4420460	Main Control Board Ass'y	1-1	O/O	13	14	

Model: Model U-C1 / TH-C1 500-sheet Finisher (SR830)		Date:7-Jul-06	No.: MB458003
Modified Article: See below		Prepared by: H.K.	
From: Technical Service Dept., GTS Division			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> Part standardization	<input type="checkbox"/> Vendor change <input type="checkbox"/> To improve reliability <input type="checkbox"/> Other	<input checked="" type="checkbox"/> To meet standards (RoHS)

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
G3020130	B4580130	SIDE PLATE:ASS'Y	1	X/O	13	20	
G3020220	B4580220	ROLLER:FEED-OUT:ASS'Y	1	X/O	11	9	
G3020230	B4580230	ROLLER:FEED-OUT:ASS'Y	1	X/O	11	10	
G3020490	B4580490	BRACKET:FRAME:BASE:ASS'Y	1	X/O	13	17	
G3021001	B4581001	BRACKET:BASE	1	X/O	13	16	
G3021003	B4581003	BRACKET:STOPPER	1	X/O	13	22	
G3021038	B4581038	STEPPER MOTOR BRACKET	1	X/O	11	32	
G3021039	B4581039	ENTARNCE BRACKET - GUIDE PLATE	1	X/O	11	37	
G3021041	B4581041	BRACKET - PAPER EXIT UNIT	1	X/O	9	11	
G3021044	B4581044	DRIVE BRACKET	1	X/O	7	12	
G3021054	B4581054	SHAFT:MM4	2	X/O	11	15	
G3021501	B4581501	PAN HEAD SCREW - 4X7	11	X/O	7	104	
					13	106	
					3	103	
					11	108	
G3021507	B4581507	SCREW - 2.3X12	1	X/O	11	104	
G3021508	B4581508	TAPPING SCRER - 3X6	2	X/O	11	107	
G3021509	B4581509	PAN HEAD SCREW - 3X6	4	X/O	7	101	
					11	105	
G3141162	B4581162	HOLDER:FEED-OUT:FRONT	1	X/O	11	14	
G3142122	B4582122	GEAR - 85Z ASS'Y	1	X/O	7	13	

Change: The materials for these parts were changed.

Reason: To comply with the RoHS Directive.

Note: The functions of these parts were not changed.

Model: Model U-C1 / TH-C1 500-sheet Finisher (SR830)

Date:7-Jul-06

No.: MB458003

IMPORTANT:

- The materials for the parts were changed before the part numbers were changed. To make sure the correct parts are used on the correct machines, please handle the parts as follows:

Parts with the **old** P/N:

Non-RoHS compliant parts

Parts with the **new** P/N:

RoHS compliant parts

	RoHS Compliant Parts	Non-RoHS Compliant Parts
RoHS Compliant Machines	OK	<u>DO NOT USE</u>
Non-RoHS Compliant Machines	OK	OK

- Continue using** non-RoHS compliant parts on non-RoHS compliant machines **until the stock of these parts runs out**. Then, start using RoHS compliant parts on the non-RoHS compliant machines.

- DO NOT use** non-RoHS compliant parts on RoHS compliant machines.

Note: This is to make sure that all machines are in full compliance with the RoHS Directive.

Japan Production

MODEL NAME	DESTINATION	CODE	SERIAL NO.
SR830	All RICOH subsidiaries, NRG, SAVIN	B458-17	J38603xxxxx
SR830	Infotec	B458-26	6P8036xxxx

Model: Model U-C1 / TH-C1 500-sheet Finisher (SR830)		Date: 23-May-08	No.: MB458004
Modified Article: Tray Seal		Prepared by: H.K.	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> Part standardization	<input type="checkbox"/> Vendor change <input type="checkbox"/> To improve reliability <input checked="" type="checkbox"/> Other	<input type="checkbox"/> To meet standards ()

Change: This part was newly added as a service part.

Reason: To meet requests from the field.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
	G3141186	Seal: Front: Tray	0-1		11	*39	

*: New index

