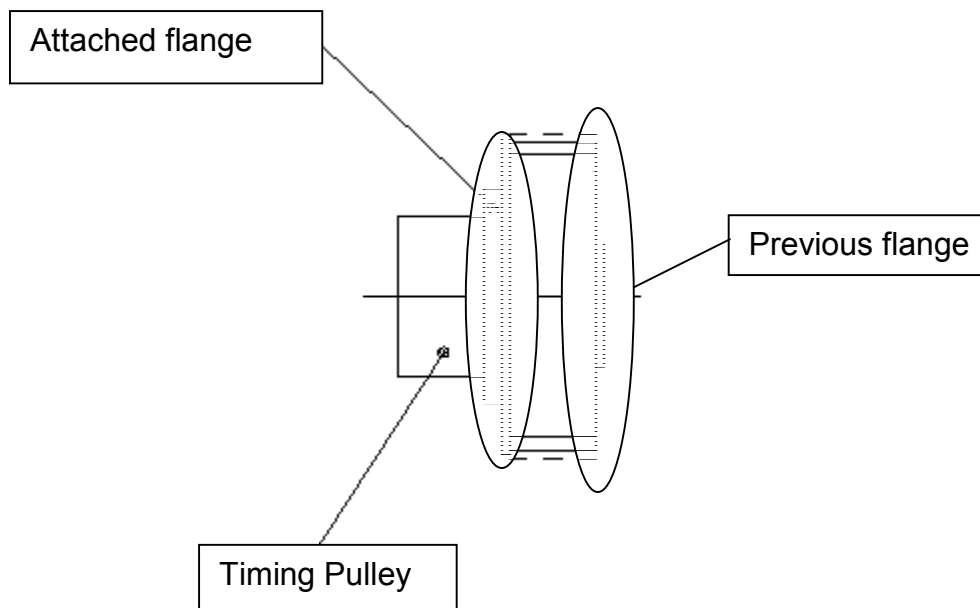


Model: Bellini Finisher		Date: 31-May-00	No.: MB302001
Modified Article: Timing Pulley - 28Z		Prepared by: H.K.	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☒ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B3022318	B3022304	Timing Pulley – 28Z	1	X/O	33	18	

To ensure proper rotation of the shift tray sponge roller timing belt, one flange has been attached to either side of the pulley. Previously, there was only one flange.



RCL (Japan) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Lanier SR810	220,230, 240/50,60	USA, Canada, Europe	B302-14	L0679120001
Savin Gestetner Ricoh } SR810	220,230, 240/50,60	USA, Canada. South America Europe, etc	B302-17	H3891200001
Infotec SR810	220,230 240/50,60	Europe, etc.	B302-26	4B21290001

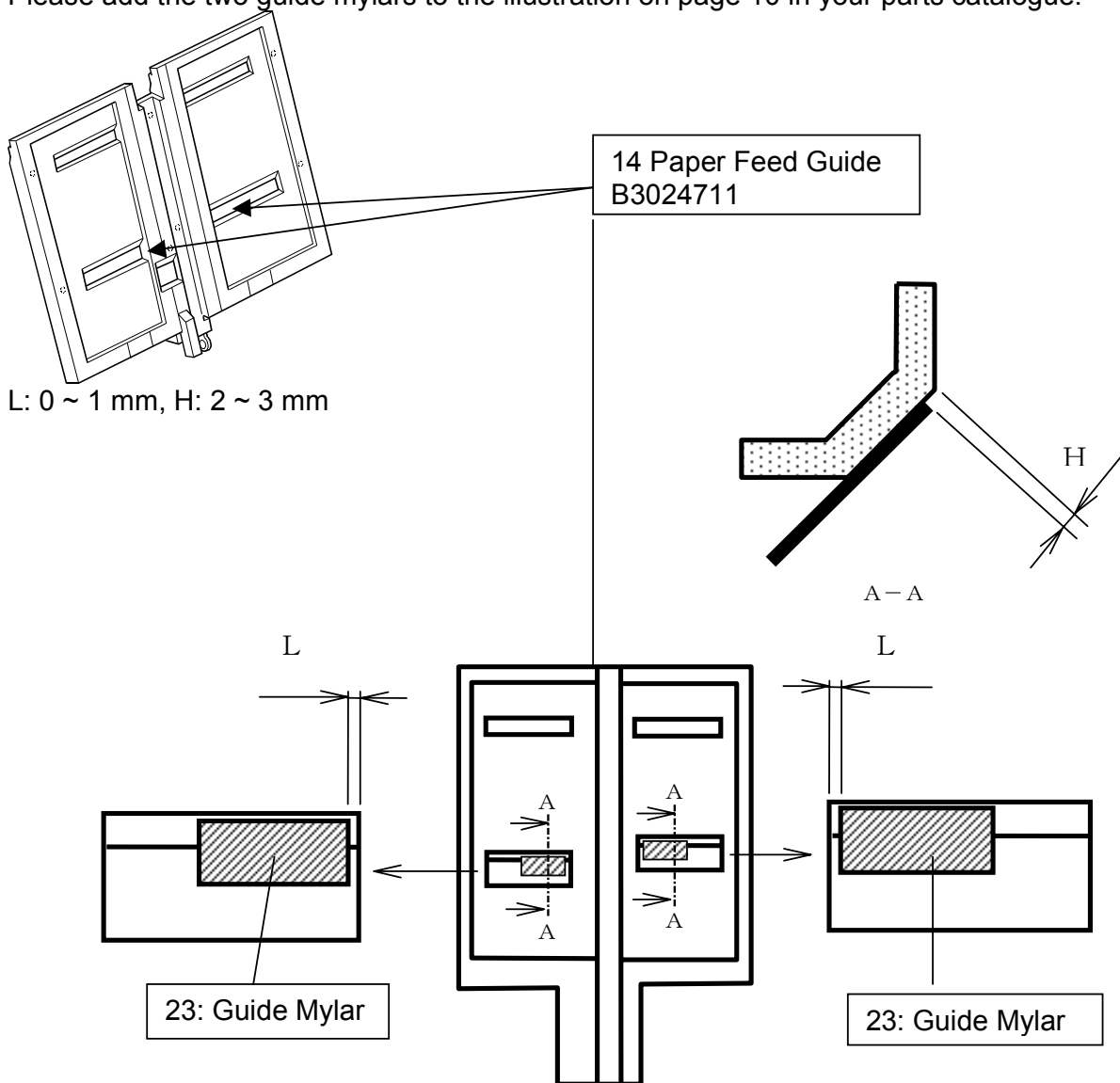
Model: Bellini Finisher		Date: 06-Jun-00	No.: MB302002
Modified Article: Guide Mylar		Prepared by: H.K.	
From: Technical Service Dept., GTS Division			
Reason for Modification:	☒ Parts catalog correction	☐ Vendor change	☐ To meet standards ()
	☐ To facilitate assembly	☐ To improve reliability	
	☐ Part standardization	☐ Other	

Please add the following part to your parts catalogue.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
	B3024776	Guide Mylar – 17x60	2		11	*23	

*: New Index

Please add the two guide mylars to the illustration on page 10 in your parts catalogue.



Model: Bellini Finisher

Date: 06-Jun-00

No.: MB302002

RCL (Japan) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Lanier SR810	220,230, 240/50,60	USA, Canada, Europe	B302-14	
Savin Gestetner } SR810 Ricoh	220,230, 240/50,60	USA, Canada. South America Europe, etc	B302-17	
Infotec SR810	220,230 240/50,60	Europe, etc.	B302-26	

Model: Bellini Finisher		Date: 06-Jul-00	No.: MB302003
Modified Article: Positioning Fences		Prepared by: H.K.	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction	☐ Vendor change	☐ To meet standards ()
	☐ To facilitate assembly	☐ To improve reliability	
	☐ Part standardization	☒ Other	

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B3024511	B3024518	Front Positioning Fence	1	X/X	13	4	1
B3024521	B3024528	Middle Positioning Fence	1	X/X	13	5	1
B3024531	B3024537	Rear Positioning Fence	1	X/X	13	8	1
B3024771	B3024773	Paper Exit Pawl	1	X/X	13	18	2
B3022333	B3022338	Lower Exit Guide	1	X/X	33	22	2

To improve stacking in the jogger unit, the production machines have been modified as follows:

1. The widths of the positioning fences (Front, Middle, and Rear) have been modified as follows:

Note 1: When replacing either of the old fences in the field, install all three new parts as a set.

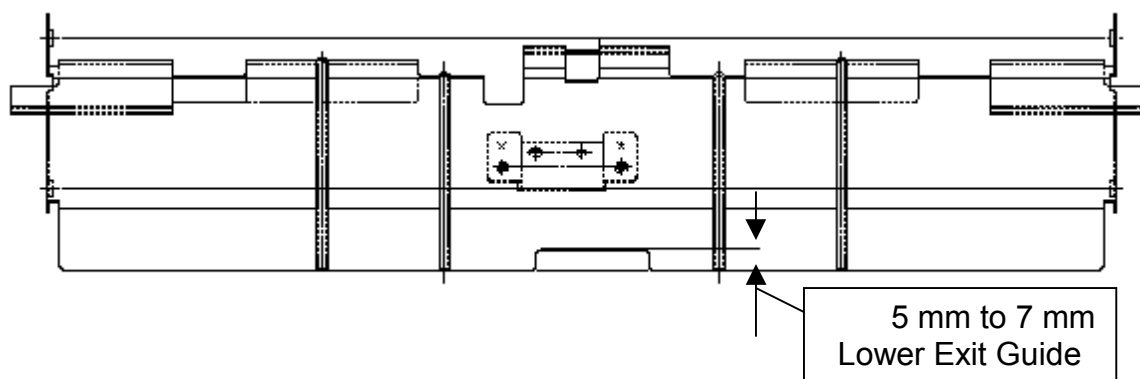
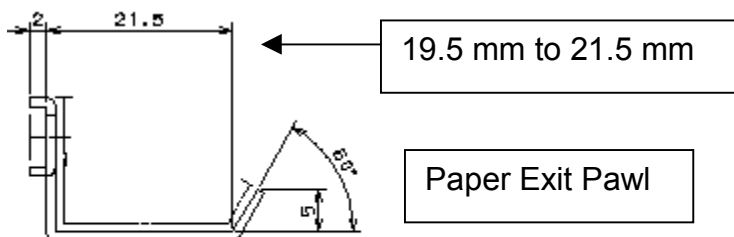


Model: Bellini Finisher

Date: 06-Jul-00

No.: MB302003

2. In addition to the widened three positioning fences, the shapes of the paper exit pawl and lower exit guide have been changed to improve transporting stapled copies.



Note 2: When replacing either of the old parts in the field, install both new parts as a set.

RCL (Japan) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Lanier SR810	220,230, 240/50,60	USA, Canada, Europe	B302-14	L0670040001
Savin Gestetner Ricoh } SR810	220,230, 240/50,60	USA, Canada. South America Europe, etc	B302-17	H3800400001
Infotec SR810	220,230 240/50,60	Europe, etc.	B302-26	4B20400001

Model: Bellini Finisher		Date: 10-Jan-01	No.: MB302004
Modified Article: Exit Guide Shift Spring		Prepared by: M. Matsuda	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B302 2327	B302 2328	Exit Guide Shift Spring	2	X/O	29	11	

To prevent the exit guide shift spring from coming off, the shape of the spring has been changed as follows:

Whole Length: 19.4 mm to 18.2 mm
 Spring Diameter: 0.35 mm to 0.4 mm
 Inner Coil Diameter: 2.8 mm to 4 mm

RCL (Japan) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Lanier SR810	220,230, 240/50,60	USA, Canada, Europe	B302-14	L0670050001
Savin SR810 Gestetner SR810 Ricoh SR810	220,230, 240/50,60	USA, Canada. South America Europe, etc	B302-17	H3800500001
Infotec SR810	220,230 240/50,60	Europe, etc.	B302-26	4B20500001

Model: Bellini Finisher		Date: 10-Jan-01	No.: MB302005
Modified Article: Paper Misfeed in Upper Tray		Prepared by: M. Matsuda	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B302 1115	B302 1135	Rear Side Plate	1	X/O	43	19	*1
B302 1110	B302 1130	Front Side Plate	1	X/O	43	20	*1
B302 2511	B302 2514	Exit Junction Gate	1	X/O	21	3	
B302 2228	B302 2223	Left Guide – Upper Tray	1	X/O	27	12	*1
0451 3006B	0451 3006B	Tapping Screw – M3x6	4 - 6	X/O	27	101	*1

*1: These 4 parts should be replaced at the same time.

To reduce the number of paper jams in the upper tray, the following modifications have been made:

1. The shape of the exit junction gate has been changed to add a stopper in order to make the gate stop at the proper position.
2. To prevent the upper tray left guide from being deformed, a screw has been added to each of the front and rear sides.

RCL (Japan) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Lanier SR810	220,230, 240/50,60	USA, Canada, Europe	B302-14	L0670100001
Savin SR810 Gestetner SR810 Ricoh SR810	220,230, 240/50,60	USA, Canada. South America Europe, etc	B302-17	H3801000001
Infotec SR810	220,230 240/50,60	Europe, etc.	B302-26	4B21000001

Reissued: 10-Aug-01

Model: Bellini Finisher	Date: 08-Feb-01	No.: MB302006a
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MB Correction

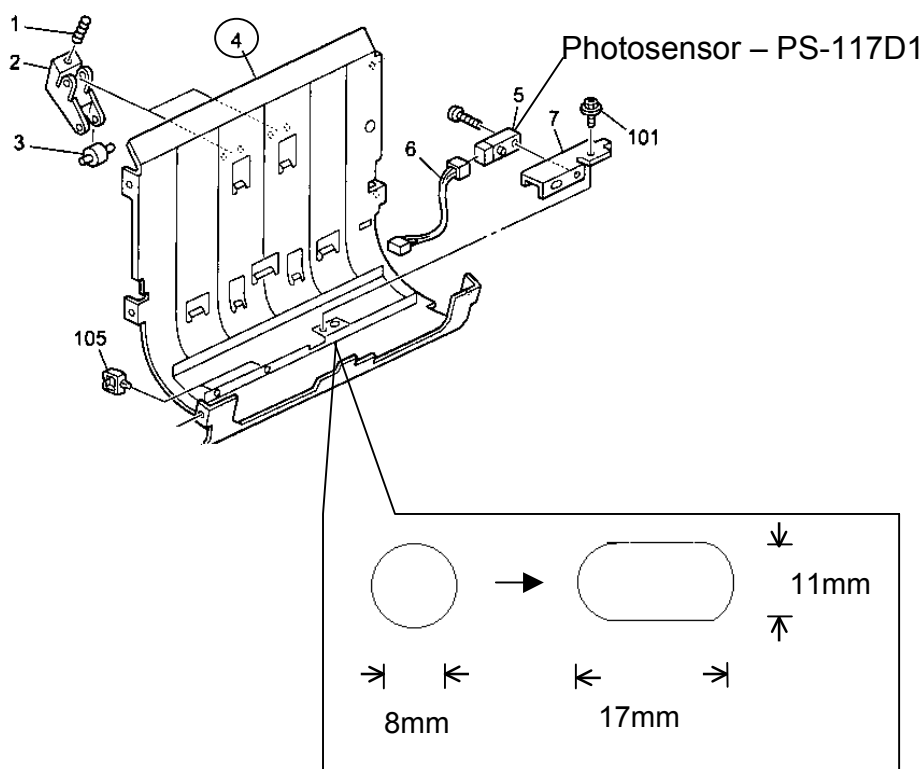
The items in bold italics have been corrected or added.

Modified Article: Right Guide - Vertical Transport		Prepared by: M. Matsuda	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction	☐ Vendor change	☐ To meet standards ()
	☐ To facilitate assembly	☐ To improve reliability	
	☐ Part standardization	☒ Other	

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B3022421	B3022435	Right Guide – Vertical Transport	1-1	X/O	25	4	

The size and shape of the photosensor window on the vertical transport right guide has been changed from 8 mm round to 11x17 mm square.
This is to prevent the sensor from malfunctioning because of punch waste.

Right Guide – Vertical Transport



Reissued: 10-Aug-01

Model: Bellini Finisher

Date: 08-Feb-01

No.: MB302006a

RCL (Japan) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Lanier SR810	220,230, 240/50,60	USA, Canada, Europe	B302-14	L0670050001
Savin SR810 Gestetner SR810 Ricoh SR810	220,230, 240/50,60	USA, Canada. South America Europe, etc	B302-17	H3800500001
Infotec SR810	220,230 240/50,60	Europe, etc.	B302-26	4B20500001

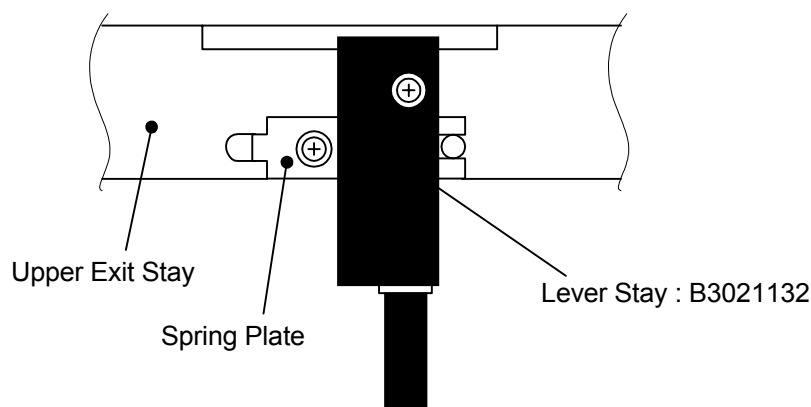
Model: Bellini Finisher		Date: 29-Mar-01	No.: MB302007
Modified Article: Upper Exit Stay		Prepared by: M. Matsuda	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☒ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B3021141	B3021131	Upper Exit Stay	1	X/O	27	20	1
	B3021132	Lever Stay	1	-	27	#23	1

#: New Index

1: These parts should be replaced at the same time.

To improve the reliability of the spring plate and prevent any deformation, a lever stay has been added to the upper exit stay as shown below.



RCL (Japan) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Lanier SR810	220,230, 240/50,60	USA, Canada, Europe	B302-14	L0670100001
Savin SR810 Gestetner SR810 Ricoh SR810	220,230, 240/50,60	USA, Canada. South America Europe, etc	B302-17	H380100001
Infotec SR810	220,230 240/50,60	Europe, etc.	B302-26	4B21000001

Model: Bellini Finisher		Date: 03-Apr-01	No.: MB302008
Modified Article: Pulley Gear		Prepared by: M.Matsuda	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☒ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other	☐ To meet standards ()

The description and part number for the following item was printed incorrectly on page 37 (index 15). Please correct your Parts Catalogs accordingly.

Incorrect part number	Correct part number	Description	Q'ty	Int	Page	Index	Note
AB030522		Timing Pulley – T14P3M	1-0	-	37	15	
	B3021522	Gear & Pulley	0-1	-	37	15	

Model: Bellini Finisher		Date: 25-Jun-01	No.: MB302009
Modified Article: Parts Catalog Correction		Prepared by: M. Matsuda	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☒ Parts catalog correction	☐ Vendor change	☐ To meet standards ()
	☐ To facilitate assembly	☐ To improve reliability	
	☐ Part standardization	☐ Other	

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B3024291		Belt Holder Bracket	1		15	11	
	B3024271	Drive Cam – Stapler Unit					

Please change the part number and description as shown in the above table.

Model: Bellini		Date: 07-Sep-01	No.: MB302010
Modified Article: Ball Bearing		Prepared by: M.Matsuda	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☒ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other	☐ To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A2323562	07413506	Ball Bearing – 6x12x4mm		O/O	13 15 31	25 19 9	

Model: Bellini Finisher		Date: 7-Feb-02	No.: MB302011
Modified Article: Guide Plate		Prepared by: M.Matsuda	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☒ Other	☐ To meet standards ()

The width of the paper path has been expanded to allow paper widths of up to 156.5mm to be fed. In accordance with this, the widths of the following guide plates have also been expanded.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B3027002	B3027012	Right Lower Guide – Upper Tray	1	*	21	13	*
B3022223	B3022222	Left Guide – Upper Tray	1	*	27	12	*
B3027003	B3027013	Upper Guide – Shift Tray	1	X/O	21	15	

*: These parts should be replaced as a set. (Interchangeability is X/O)

RCL (Japan) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Lanier SR810	220,230, 240/50,60	USA, Canada, Europe	B302-14	L0672010001
Savin Gestetner Ricoh	SR810	220,230, 240/50,60	USA, Canada. South America Europe, etc	B302-17 H3820100001
Infotec SR810	220,230 240/50,60	Europe, etc.	B302-26	4B202xxxxx

Model: Bellini Finisher		Date: 25-Apr-02	No.: MB302012
Modified Article: Inner Cover		Prepared by: M.Matsuda	
From: Technical Services sec. Service Planning Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☒ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other	☐ To meet standards ()

The following part numbers have been changed due to parts standardization with the new model.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B3021105	B3021104	Base Frame	1	O/O	43	21	
B3022114	B3022117	Positioning Roller Bracket	1	O/O	25	17	
B3022303	B3022305	Middle Exit Roller	2	O/O	33	13	
B3027006	B3027016	Upper Exit Guide – Staple Tray	1	O/O	25	11	
B3026611	B3026612	Inner Cover	1	O/O	7	14	

RCL (Japan) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Lanier SR810	220,230, 240/50,60	USA, Canada, Europe	B302-14	L0672030001
Savin Gestetner Ricoh } SR810	220,230, 240/50,60	USA, Canada. South America Europe, etc	B302-17	H3820200050
Infotec SR810	220,230 240/50,60	Europe, etc.	B302-26	4B20320001

Model: Bellini Finisher		Date: 27-May-02	No.: MB302013
Modified Article: Belt Holder Bracket, etc.,		Prepared by: S.Orita	
From: Technical Services sec. Service Planning Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☒ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other	☐ To meet standards ()

The following have been changed due to parts standardization.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B3024291	B3024293	Belt Holder Bracket	1	O/O	15	11 21	
B3024766	B3024769	Tightener	1	O/O	11 15	8 16	

Model: Bellini Finisher		Date: 28-May-02	No.: MB302014
Modified Article: Base Frame, etc.,		Prepared by: S.Orita	
From: Technical Services sec. Service Planning Dept.			
Reason for Modification:	☐ Parts catalog correction	☐ Vendor change	☐ To meet standards ()
	☐ To facilitate assembly	☐ To improve reliability	
	☒ Part standardization	☐ Other	

The following parts have been changed due to parts standardization with the next Finisher model.

Old part number	New part number	Description	Q'ty	Int	Page	Index
B3021105	B3021103	Base Frame	1	O/O	43	21
B3021121	B3021122	Support Plate	1	O/O	43	15
B3021130	B3021113	Front Side Plate	1	O/O	43	20
B3021131	B3021133	Upper Exit Tray	1	O/O	27	20
B3021132	B3021134	Lever Stay	1	O/O	27	23
B3021135	B3021118	Rear Side Plate	1	O/O	43	19
B3021143	B3021153	Bracket - Paper Height Sensor	1	O/O	33	1
B3021151	B3021152	Stay	1	O/O	41	7
B3021162	B3021164	Grounding Plate Bracket	1	O/O	43	14
B3021175	B3021172	Base Plate - Staple Hopper Hplder	1	O/O	43	6
B3021182	B3021184	Lever - Staple Waste Holder	1	O/O	43	11
B3021185	B3021188	Bracket - Staple Waste Holder Lever	1	O/O	43	9
B3021192	B3021193	Magnet Catch Bracket	1	O/O	31	27
B3021515	B3021518	Bracket - Upper Transport Motor	1	O/O	39	22
B3022117	B3022118	Positioning Roller Bracket	1	O/O	25	17
B3022213	B3022218	Upper Exit Guide - Upper Tray	1	O/O	27	7
B3022222	B3022230	Left Guide - Upper Tray	1	O/O	27	12
B3022236	B3022237	Exit Sensor Bracket - Upper Tray	1	O/O	27	3
B3022242	B3022243	Upper End Fence - Upper Tray	1	O/O	27	18
B3022246	B3022247	Overflow Sensor Bracket	1	O/O	27	16
B3022249	B3022254	Overflow Sensor Cover	1	O/O	27	17
B3022250	B3022253	Lower End Fence - Upper Tray	1	O/O	27	19
B3022291	B3022297	Guide Holder Bracket	1	O/O	29	3
B3022292	B3022298	Guide Holder Lever	1	O/O	29	6
B3022322	B3022329	Exit Guide Bracket	1	O/O	29	10
B3022341	B3022342	Lower Guide - Shift Tray	1	O/O	23	20
B3022346	B3022347	Turn Guide	1	O/O	19	11
B3022357	B3022353	Lower Entrance Guide	1	O/O	19	5
B3022359	B3022354	Entrance Sensor Bracket	1	O/O	19	3
B3022426	B3022416	Exit Sensor Bracket - Staple Tray	1	O/O	25	7
B3022435	B3022437	Right Guide - Vertical Transport	1	O/O	25	4
B3022512	B3022513	Support Plate - Exit Gate	1	O/O	21	4
B3023210	B3023212	Shift Motor Bracket	1	O/O	35	10
B3024213	B3024214	Stapler Bracket	1	O/O	17	9
B3024221	B3024218	2nd Holder - Stapler Unit	1	O/O	17	6
B3024231	B3024246	1st Holder - Stapler Unit	1	O/O	17	3

Model: Bellini Finisher	Date: 28-May-02	No.: MB302014
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B3024237	B3024247	Slider Hook	1	O/O	17	7
Old part number	New part number	Description	Q'ty	Int	Page	Index
B3024268	B3024270	Return Arm - Stapler Unit	1	O/O	15	26
B3024299	B3024298	Bracket - Return Support Sensor	1	O/O	15	28
B3024311	B3024312	Front Side Plate - Staple Tray	1	O/O	15	18
B3024411	B3024412	Rear Side Plate - Staple Tray	1	O/O	15	4
B3024726	B3024727	Bracket - Feed-out Belt Sensor	1	O/O	13	14
B3024736	B3024737	Upper Stay - Staple Unit	1	O/O	11	20
B3024741	B3024743	Lower Stay - Staple Unit	1	O/O	13	11
B3024742	B3024744	Bracket - Slide Holder Shaft	1	O/O	13	9
B3024746	B3024747	Middle Stay - Staple Unit	1	O/O	11	9
B3024751	B3024752	Jogger Motor Bracket	1	O/O	11	2
B3024811	B3024812	Stay - Upper Slide Rail	1	O/O	15	1
B3026150	B3026153	Lower Hinge - Front Door	1	O/O	43	18
B3026155	B3026157	Upper Hinge - Front Door	1	O/O	7	20
B3026411	B3026413	Front Left Stay	1	O/O	29	21
B3026412	B3026414	Upper Cover Stay	1	O/O	29	2
B3026511	B3026513	Rear Upper Stay	1	O/O	39	20
B3026512	B3026514	Bracket - Rear Upper Stay	1	O/O	39	21
B3024251	B3024257	Stapler Motor Bracket	1	O/O	15	3
B3024281	B3024284	Bracket - Return Support Solenoid	1	O/O	15	30

Model: Bellini Finisher		Date: 16-Oct-02	No.: MB302015
Modified Article: Right Stay, etc		Prepared by: M. Matsuda	
From: Technical Services sec. Service Planning Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☒ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other	☐ To meet standards ()

The following parts have been changed due to parts standardization with the next model.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A6971100	B4081413	Right Stay	2	O/O	41	3	
			3	O/O	29	1	
A6973125	A6973126	Shift Tray Holder	1	O/O	33	24	
A6973160	A6973161	Sensor Bracket	1	O/O	31	25	
B3021122	B3021124	Support Plate	2	O/O	43	15	
B3022353	B3022363	Lower Entrance Guide	1	O/O	19	5	
B3024737	B3024738	Upper Stay – Staple Unit	1	O/O	11	20	
B3024743	B3024748	Lower Stay – Staple Unit	1	O/O	13	11	
B3024747	B3024749	Middle Stay – Staple Unit	1	O/O	11	9	
B3024812	B3024813	Stay – Upper Slide Rail	1	O/O	15	1	
B3026153	B3026154	Lower Hinge – Front Door	1	O/O	43	18	
B3027016	B3027026	Upper Exit Guide – Staple Tray	1	O/O	25	11	

Model: Bellini-C1 Finisher		Date: 22-May-03	No.: MB302016
Modified Article: Positioning Roller Bracket		Prepared by: M. Matsuda	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☒ Other	☐ To meet standards ()

The shape of the following bracket has been changed to ensure it does not contact the Positioning Roller Arm.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B3022118	B3022124	Positioning Roller Bracket	1	X/O	25	17	

RCL (Japan) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Lanier SR810	220,230, 240/50,60	USA, Canada, Europe	B302-14	L0672100001
Savin Gestetner } SR810 Ricoh	220,230, 240/50,60	USA, Canada. South America Europe, etc	B302-17	H3821000068
Infotec SR810	220,230 240/50,60	Europe, etc.	B302-26	4B21020001

Model: Bellini-C1 Finisher		Date: 22-May-03	No.: MB302017
Modified Article: Base Frame etc		Prepared by: M. Matsuda	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☒ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other	☐ To meet standards ()

The following have been changed due to parts standardization with the Victoria-B (B478).

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B3021113	B3021114	Front Side Plate	1	O/O	43	20	*1
B3021118	B3021119	Rear Side Plate	1	O/O	43	19	
B3021172	B3021174	Base Plate – Staple Hopper Holder	1	O/O	43	6	
B3021193	B3021194	Magnet Catch Bracket	1	O/O	31	27	
B3024246	B3024236	1st Holder – Stapler Unit	1	O/O	17	3	
B3024257	B3024254	Stapler Motor Bracket	1	O/O	15	3	
B3024412	B3024413	Rear Side Plate – Staple Tray	1	O/O	15	4	
B3024621	B3024625	Rear Jogger Fence	1	O/O	11	19	
B3024711	B3024712	Paper Feed Guide	1	O/O	11	14	
B3024716	B3024717	Upper Exit Shaft	1	O/O	13	20	
08053385	07413506	Bushing – 6mm	1	O/O	13	109	
A6973110	B3123100	Front Side Plate – Shift Tray	1	X/X	33	31	*1
B3026121	B3026110	Upper Cover	1	O/O	7	27	
B3026451	B3026452	Table	1	O/O	7	5	
B3026351	B3026352	Left Inner Cover	1	O/O	7	13	

***1: These parts should be replaced together as a set. Interchangeability as a set is O/O.**

RCL (Japan) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Lanier SR810	220,230, 240/50,60	USA, Canada, Europe	B302-14	L0672060611
Savin Gestetner } SR810 Ricoh	220,230, 240/50,60	USA, Canada. South America Europe, etc	B302-17	H3820600377
Infotec SR810	220,230 240/50,60	Europe, etc.	B302-26	4B20710001

Model: Bellini-C1 Finisher		Date: 22-May-03	No.: MB302018
Modified Article: Entrance Stapler Guide Mylar		Prepared by: M. Matsuda	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☒ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other	☐ To meet standards ()

The following has been changed due to parts standardization with the Victoria-B (B478).

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B3024219	B4784219	Entrance Stapler Guide Mylar	1	O/O	17	11	

RCL (Japan) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Lanier SR810	220,230, 240/50,60	USA, Canada, Europe	B302-14	L6072100001
Savin Gestetner } SR810 Ricoh	220,230, 240/50,60	USA, Canada. South America Europe, etc	B302-17	H3820900074
Infotec SR810	220,230 240/50,60	Europe, etc.	B302-26	4B21020001

Model: Bellini-C1 Finisher		Date: 22-May-03	No.: MB302019
Modified Article: Guide Roller		Prepared by: M. Matsuda	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☒ Other	☐ To meet standards ()

The spring plate of the Guide Roller has been strengthened to further improve paper transport (thickness increased from 0.2mm to 0.3mm).

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B3022231	B4782231	Guide Roller	1	X/O	27	11	

RCL (Japan) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Lanier SR810	220,230, 240/50,60	USA, Canada, Europe	B302-14	L0672100001
Savin Gestetner } SR810 Ricoh	220,230, 240/50,60	USA, Canada. South America Europe, etc	B302-17	H3820900074
Infotec SR810	220,230 240/50,60	Europe, etc.	B302-26	4B21020001

Model: Bellini-C1 Finisher		Date: 22-May-03	No.: MB302020
Modified Article: Base Frame & Rear Side Plate		Prepared by: M. Matsuda	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☒ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other	☐ To meet standards ()

The following have been changed due to parts standardization with the Victoria-B (B478).

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B3021103	B3021102	Base Frame	1	O/O	43	21	
B3021119	B3021215	Rear Side Plate	1	X/O	43	19	

RCL (Japan) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Lanier SR810	220,230, 240/50,60	USA, Canada, Europe	B302-14	L0672100001
Savin Gestetner } SR810 Ricoh	220,230, 240/50,60	USA, Canada. South America Europe, etc	B302-17	H3821000068
Infotec SR810	220,230 240/50,60	Europe, etc.	B302-26	4B21020001

Model: Bellini-C1 Finisher		Date: 29-May-03	No.: MB302021
Modified Article: Upper Cover		Prepared by: M. Matsuda	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☒ Other	☐ To meet standards ()

The following have been changed due to a vendor request.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B3026110	B3026102	Upper Cover	1	O/O	7	27	
B3026452	B3026456	Table	1	O/O	7	5	

Model: Bellini-C1 Finisher		Date: 29-May-03	No.: MB302022
Modified Article: Right Lower Guide - Upper Tray		Prepared by: M. Matsuda	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☒ Other	☐ To meet standards ()

The side shafts of the Right Lower Guide have been strengthened (material change) to increase their durability.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B3027012	B3027014	Right Lower Guide – Upper Tray	1	X/O	21	13	

RCL (Japan) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Lanier SR810	220,230, 240/50,60	USA, Canada, Europe	B302-14	L0672100001
Savin Gestetner } SR810 Ricoh	220,230, 240/50,60	USA, Canada. South America Europe, etc	B302-17	H3821000155
Infotec SR810	220,230 240/50,60	Europe, etc.	B302-26	4B21020001

Model: Bellini-C1 Finisher		Date: 29-May-03	No.: MB302023
Modified Article: Stapler Harness		Prepared by: M. Matsuda	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☒ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other	☐ To meet standards ()

The following has been changed due to parts standardization with the Victoria-B (B478).

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B3025380	B3025381	Stapler Harness	1	X/O	13 41	28 15	

RCL (Japan) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Lanier SR810	220,230, 240/50,60	USA, Canada, Europe	B302-14	L0673010001
Savin } SR810 Gestetner Ricoh }	220,230, 240/50,60	USA, Canada. South America Europe, etc	B302-17	H3821100105
Infotec SR810	220,230 240/50,60	Europe, etc.	B302-26	4B21220001

Model: Bellini-C1 Finisher		Date: 30-May-03	No.: MB302024
Modified Article: Worm Gear		Prepared by: M. Matsuda	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

The material of the Worm Gear has been changed to increase its durability and minimize gear wearing.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AB013709	A3002736	Worm Gear	1	X/O	31	10	

RCL (Japan) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Lanier SR810	220,230, 240/50,60	USA, Canada, Europe	B302-14	L0672100001
Savin } SR810 Gestetner } Ricoh }	220,230, 240/50,60	USA, Canada. South America Europe, etc	B302-17	H3821000068
Infotec SR810	220,230 240/50,60	Europe, etc.	B302-26	4B21020001

Model: Bellini-C1 Finisher		Date: 30-May-03	No.: MB302025
Modified Article: Bracket - Return Support Sensor		Prepared by: M. Matsuda	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☒ Other	☐ To meet standards ()

The shapes of the following have been changed to increase the gap between the bracket below and the Stapler Base Slider, in order to ensure that these two parts do not contact each other and generate noise.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AW020086		Photointerruptor	3-2	X/O	15	22	*1
	AW020114		0-1				
B3024298	B3024297	Bracket – Return Support Sensor	1	X/O	15	28	*1

***1: These parts should be replaced together as a set.**

RCL (Japan) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Lanier SR810	220,230, 240/50,60	USA, Canada, Europe	B302-14	L067306xxxx
Savin } SR810 Gestetner Ricoh	220,230, 240/50,60	USA, Canada. South America Europe, etc	B302-17	H3830500022
Infotec SR810	220,230 240/50,60	Europe, etc.	B302-26	4B20530001

Reissued: 9-Feb-04

Model: Bellini-C1 Finisher	Date: 29-Jul-03	No.: MB302026a
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MB Correction

The items in bold italics have been corrected or added.

Modified Article: Decal – Misfeed Staple Removal		Prepared by: M. Matsuda	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction	☐ Vendor change	☐ To meet standards ()
	☐ To facilitate assembly	☐ To improve reliability	
	☒ Part standardization	☐ Other	

The following Decal has been changed due to decal standardization with the Victoria-B, and the Front Door was modified to accommodate this change.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B3027020	B3027021	Front Door	1	X/O	7	15	
B3027722	B4787722	Decal – Misfeed Staple Removal	1	X/O	7 45	16 12	

RCL (Japan) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Lanier SR810	220,230, 240/50,60	USA, Canada, Europe	B302-14	L0673010001
Savin Gestetner } SR810 Ricoh	220,230, 240/50,60	USA, Canada. South America Europe, etc	B302-17	H3821100105
Infotec SR810	220,230 240/50,60	Europe, etc.	B302-26	4B21220001

Model: Bellini-C1 Finisher		Date: 29-Jul-03	No.: MB302027
Modified Article: Photosensor - PS - 117D1		Prepared by: M. Matsuda	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

The following has been changed to minimize electrical noise.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AW010076	AW010093	Photosensor – PS – 117D1	1	X/O	11 19 23 25	18 4 3 5	

RCL (Japan) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Lanier SR810	220,230, 240/50,60	USA, Canada, Europe	B302-14	L0673020001
Savin Gestetner Ricoh	220,230, 240/50,60	USA, Canada. South America Europe, etc	B302-17	H3830100082
Infotec SR810	220,230 240/50,60	Europe, etc.	B302-26	4B20530000



Part Change Information List

Date: August 31, 2009

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
B-C1 Finisher	B302	200908		B3024717	B7064785	UPPER EXIT SHAFT	1	1	X/O		13	20					V0900685	
B-C1 Finisher	B302	200908		12042384	12042848	Interlock Switch	1	1	X/O		41	105					V0901516	9050233



Part Change Information List

Date: November 30, 2009

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
B-C1 Finisher	B302	200911		B4784713	B4784714	GUIDE PLATE:STAPLER TRAY	1	1	X/O		11	14			RB706004b		V0901993	



Part Change Information List

Date: February 26, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
B-C1 Finisher	B302	201002		B4784714	B4784715	GUIDE PLATE:STAPLER TRAY	1	1	O/O		11	14					V0902298	9070929
B-C1 Finisher	B302	201002		A6972160	D4602160	GUIDE PLATE:AUXILIARY:PUNCH:ASS'Y	1	1	X/O		19	6					V0903265	



Part Change Information List

Date: April 30, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
B-C1 Finisher	B302	201004		B7064785	B7064786	SHAFT:EXIT:UPPER	1	1	O/O		13	20					V0902298	9070929
B-C1 Finisher	B302	201004		B3022124	D4602124	BRACKET:GATHERING ROLLER	1	1	X/X		25	17			Y		V1000603	8120495
B-C1 Finisher	B302	201004		B4782111	D4602111	ARM:GATHERING ROLLER:ASS'Y	1	1	X/X		25	23	A		Y		V1000603	8120495



Part Change Information List

Date: March 31, 2011

Model	Code	PCIL Nr.	PCIL Correcti on	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
B-C1 Finisher	B302	201103		B3021522	D4601522	PULLEY:20T:GEAR:Z30	1	1	X/O		37	15					V1002572	10101078



Part Change Information List

Date: June 29, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
B-C1 Finisher	B302	201206		D4602124	D4602127	BRACKET:GATHERING ROLLER	1	1	X/O		25	17					V1200800	



Part Change Information List

Date: July 2, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q' ty	New Q' ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
B-C1 Finisher	B302	201506		B3022224	B7062224	COMPRESSION SPRING:TRANSPORT:6.5N	2	2	X/O	N	21	5			Y		T0502395	05070878
B-C1 Finisher	B302	201506		B7062224	B8302224	COMPRESSION SPRING:TRANSPORT:6.5N	2	2	X/O	N	21	5			Y		V1403673	



ange Information List

Date: March 1, 2018

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
B-C1 Finisher	B302	201802		AA120099	B7002317	DISCHARGE BRUSH	1	1	O/O	N	25	10					V1700089	0