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#### Modification Bulletin

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Model: Model-J Finisher (SR770) Date			e: 19-Feb-0	3	No.: MG565001	
Modified Article: Main Control Board				Prepared by: Hideki Taguchi		
From: Technical Services Sec. Service Planning Dept.						
Reason for	☐ Parts catalog correction	correction		ange	☐ To n	neet standards
Modification:	☐ To facilitate assembly ☐ To improve		e reliability	(	)	
	☐ Part standardization ☐ Other					

The Capacitor below has been changed to improve the reliability of the motor driver on the Main Control Board.

Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number						
G5655520	G5655530	Main Control Board	1 – 1	X/O	47	5	
					51	*	
16608104		Capacitor - 0.1uF+80-20%25V	57-56		51	193	C228
16405101	16044860	Capacitor – 100uF +-20% 50V	1 – 1		51	194*	C135

194\*: New index

#### **CAPACITOR**

Symbol	Index
No.	No.
C135	194
C228	-

**RCL (Japan) Production** 

Model Name	Destination	Code	Serial Number
SR 770	USA, Europe, Asia.	G565-17	P6420300001
	Europe, etc.	G565-26	4H80320001

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## **M**odification **B**ulletin

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Model: Model-J Finisher (SR770) Date			e: 10-Jun-03		No.: MG565002	
Modified Article: Cam				Prepared by: H.Taguchi		
From: 1st Tech. Support Sec. Service Support Dept.						
Reason for	☐ Parts catalog correction	☐ Vendor cha		ange	☐ To n	neet standards
Modification:	ication:		e reliability	(	)	
☐ Part standardization ☐ Other						

The following has been modified to increase the reliability of cam operation by ensuring a greater gap between the cam and driven roller link.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B3523175		Cam – Paper Exit Unit	1 - 1	O/O	43	7	
	B3523176	Cam: Paper Exit Unit					

**RCL (Japan) Production** 

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Model Name	Destination	Code	Serial Number
SR 770	USA, Europe, Asia.	G565-17	P6410700001
SK 110	Europe, etc.	G565-26	4H80810001

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## Modification Bulletin

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Model: Model-J Fin	isher (SR770)	Date	e: 10-Jun-0:	3	No.: MG565003		
Modified Article: I	Rail Tape		Prepared	by: H.1	Гаguchi		
From: 1st Tech. Su	pport Sec. Service Support Dep						
Reason for	☐ Parts catalog correction	☐ Vend	dor ch	ange	☐ To n	neet standards	
Modification:	☐ To facilitate assembly				(	)	
	☐ Part standardization						

The Rail Tape has been lengthened to ensure that it stays properly fixed to the coupling rail when the Finisher is docked or separated from the machine.

Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number						
G5651303		Rail Tape	1 - 1	X/O	7	28	
	G5651305	Tape: Rail					

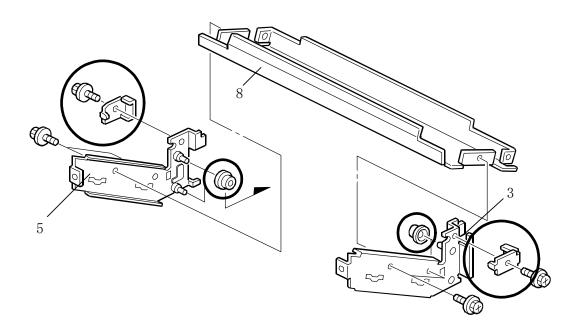
#### **RCL** (Japan) Production

Model Name	Destination	Code	Serial Number
SR 770	USA, Europe, Asia.	G565-17	P6411000001
SIX 770	Europe, etc.	G565-26	4H81110001

Model: Model-J Fini	sher (SR770)	Date	e: 3-Dec-03		No.: MG565004				
Modified Article: S	ide Plate		Prepared by: Hideki Taguchi						
From: 1st Tech. Sup	port Sec. Service Support Dep								
Reason for	Parts catalog correction	☐ Vend	lor ch	ange	☐ To n	neet standards			
Modification:	☐ To facilitate assembly	e reliability	(	)					
	☐ Part standardization	r							

The material for the following parts has been changed to increase durability. In accordance with this change, the attachment positions for the guide plate and roller have been changed as shown in the illustration.

Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number						
B3523810	B3523812	Side Plate – Lower Front	1 - 1	O/O	41	3	
B3523820	B3523822	Side Plate – Lower Rear	1 - 1	0/0	41	5	
B3523831	B3523830	Base – Lower Tray	1 - 1	0/0	41	8	



## RIGOH

## Modification Bulletin

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Reissued: 15-Jan-04

Model: Model-J Finisher (SR770)	Date: 3-Dec-03	No.: MG565005a
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#### **MB Correction**

The items in bold italics have been corrected or added.

Modified Article: S	ide Plate		Prepared by: H.Taguchi							
From: 1st Tech. Sup	port Sec. Service Support Dep									
Reason for	Parts catalog correction	☐ Vendor ch	ange	☐ To meet standards						
Modification:	☐ To facilitate assembly	☐ To improve	e reliability	( )						
	☐ Part standardization									

The following parts are now produced using chrome-free material.

Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number						
B3523812	B5453812	Side Plate – Lower Front	1 - 1	O/O	41	3	
B3523822	B5453822	Side Plate – Lower Rear	1 - 1	O/O	41	5	
B3523830	B5453830	Base – Lower Tray	1 - 1	0/0	41	8	



#### **Part Change Information List**

Model	Code	PCIL	PCIL	Old	New	Description	Old O'by	New Q'ty	Int	3DPC	Page	Index	Sat	Set Int	RTB	Note	Ref Number	
			Number	Correction	part number	part number	r Description	Old Q ty	New Q ty	1111	JDI O	i aye	ilidex	Jei	Jet IIIt	IIID	INOLE	
	J Finisher (SR770)	G565	200905		B5452500	B5452502	GUIDE PLATE:AUXILIARY:PUNCH:ASS'Y	1	1	X/O		11	1					V0804293
_	J Finisher (SR770)	G565	200905		A6973205	D4603205	BRACKET:PHOTOINTERRUPTOR:SHIFT	1		0/0		43	13	3				V0803530

Date: May 30, 2009

**RICOH** 

# **Part Change Information List**

Date: August 31, 2009

Model	Code	PCIL Nr.	PCIL	Old part	New part	Description	Old O'ty	New Q'ty	v Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
Model	0000	. 0.2	Correction	number	number		3.2 4.9		,	02. 0	. ago	maon	00.	000	2			
J Finisher (SR770)	G565	200908		12042384	12042848	SWITCH:FA1L-AJAE	1		1 X/O		17	106					V0901516	9050233



# **Part Change Information List**

Date: September 30, 2009

Model	Code	PCIL Nr.	PCIL	Old part	New part	Description	Old O'ty	New Q'ty Int 3DPC	Page	Index	Set Set Int	RTB	Note	Ref. Nr.	ECN Nr.
	Couc	I OIL IVI.	Correction	number number	Bescription	Old Q ty	New Qty IIIC 3DI G	JDI O Tage Index		oct oct int	KID	NOIC	IXCI. IVI.	LON IVI.	
J Finisher (SR770)	G565	200909		B5452500	B5452502	GUIDE PLATE:AUXILIARY:PUNCH:ASS'Y	1	1 X/O	11	4				V0902196	
·															<u>-</u>



# **Part Change Information List**

Date: July 2, 2015

		PCIL	PCIL	Old part	New part		Old Q'	New Q'										ECN
Model	Code	Number	Correction	number	number	Description	ty	ty	Int	3DP(	C Page	Index	Set	Set Int	RTB	Note	Ref Number	Number
J Finisher (SR770)	G565	201506		B3524380	B3524390	STAPLER:EH-C530R10:ASS'Y	1	1	0/0	N	27	18					V1500644	