RIGOH

Technical Bulletin

Model: Mojito			Date: 04-Jul-00		No.: RA293007	
Subject: SC740 and Jam indicator turns on.				Prepared by: M. Tsuyuki		
From: Technical Services Dept., GTS Division						
Classification:	 Troubleshooting Mechanical Paper path Other () 	Part inf	al	Servio	n required ce manual revision fit information	

Some booklet finishers (A763) may exhibit the following problem. Please check the machine at installation or at the next customer site visit.

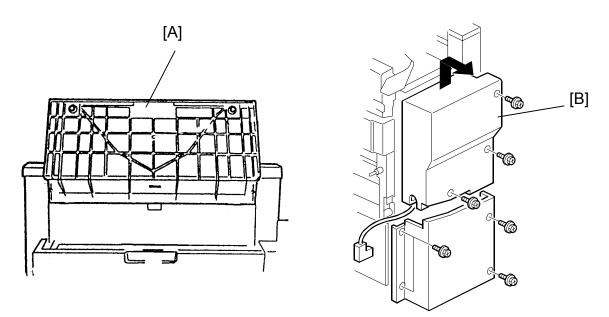
SYMPTOM

When making copies in staple mode, an IC on the finisher board shorts and SC740 is displayed. After the main switch is turn off and on, a jam is indicated.

CAUSE

The cable of the guide plate motor is caught between the guide plate unit and frame. In the worst case, the cable covering peels off and the +24V line is shorted to ground. These two factors combine to cause the finisher board to be damaged.

ACTION



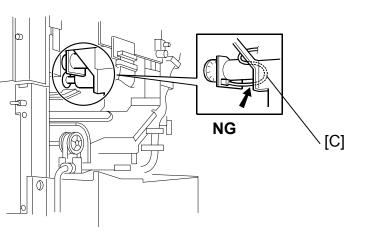
- 1. Hold up the proof tray and open the top cover [A].
- 2. Unhook the upper rear cover [B] and remove it (3 screws).

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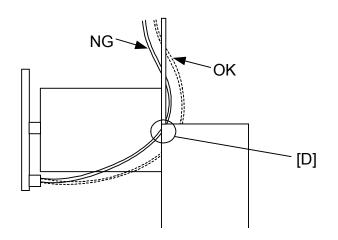
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- 3. Check to see if the cable [C] is caught.
- 4. If it is not caught, the finisher is Ok. If it is caught, go on to the next step.

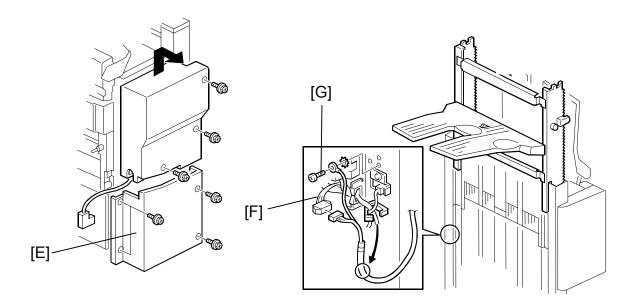


5. If the cable is caught at area [D], go on to the next step. If not, the finisher is OK.

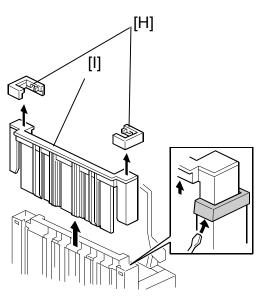
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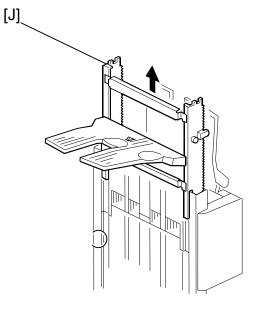
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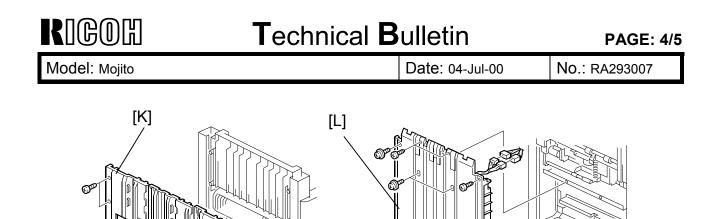


- 6. Remove the lower rear cover [E] (4 screws).
- 7. Disconnect the connector [F] and remove the grounding wire [G] (1 screw).

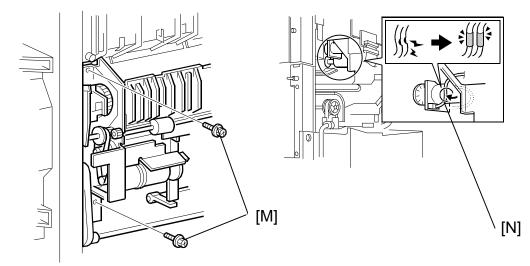




- 8. Unhook the two stoppers [H] and remove them.
- 9. Remove the slide guide [I] by pulling it up.
- 10. Remove the shift tray unit [J] by pulling it up.



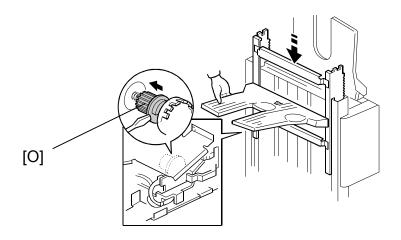
- 10. Remove the upper shift guide [K] (6 screws (5 x M4, 1 x M3).
- 11. Remove the lower shift guide [L] (2 connectors, 6 screws [3 x M4, 3 x M3]).



- 12. Loosen the rear side screws [M] of the exit unit.
- 13. Free the cable [N].
- 14. Check the surface of the cable.
- 15. If the cable wires are visible, wrap them with vinyl tape.

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- 16. Reassemble the machine.
 - Note: When reinstalling the shift tray unit, release the clutch gear [O] of the tray lift motor by carefully inserting a screwdriver.

COUNTERMEASURE

The length of the cable has been decreased and the route of the cable has been modified.

Serial numbers of finishers which may have this problem:

Model Code	Serial Number:
A763-14	: From first production to L0740030077
A763-17	: From first production to H5000400375
A763-22	: From first production to H5000300440
A763-26	: From first production to 4D80300090
A763-27	: From first production to H5000300571



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1.1 SPECIFICATIONS

Incorrect

Paper Capacity (80 g/m², 20 lb):

Tray	Modes	Paper size	Capacity
Proof tray		A4-S, LT-S or shorter	150 sheets
FIOOLITAY		A4-L, LT-L or longer	75 sheets
Shift tray	No staple	A4-S, LT-S or shorter	<u>1000 sheets</u>
		A4-L, LT-L or longer	500 sheet
	Staple	A4-S, LT-S or shorter	750 sheets
		A4-L, LT-L or longer	500 sheets
Staple tray	One size Mixed sizes	1-5 sheets	25 sets
		6-10 sheets	15 sets
		11-15 sheets	10 sets

(-L": Lengthwise ,-S: Sideways)

Correct

Paper Capacity (80 g/m², 20 lb):

Tray	Modes	Paper size	Capacity	
roof tray		A4-S, LT-S or shorter	150 sheets	
TOOLITAY		A4-L, LT-L or longer	75 sheets	
	No staple	A4-S, LT-S or shorter	147mm stack height	
			<u>or 1000 sheets (*)</u>	
		A4-L, LT-L or longer	74mm stack height	
			<u>or 500 sheet (*)</u>	
Shift tray	Staple	A4-S, LT-S or shorter	<u>110mm stack height</u>	
Onneuray			<u>or 30 sets</u>	
			<u>or 750 sheets (*)</u>	
		A4-L, LT-L or longer	74mm stack height	
			<u>or 30 sets</u>	
			<u>or 500 sheets (*)</u>	
	One size Mixed sizes	1-5 sheets	25 sets	
staple tray		6-10 sheets	15 sets	
		11-15 sheets	10 sets	
taple tray		6-10 sheets	10 sets	

(-L": Lengthwise ,-S: Sideways)

* The machine will inform the operator that the tray is full when any of the listed conditions are met (whichever occurs first).