

SR740/SR870 (B312/B586)

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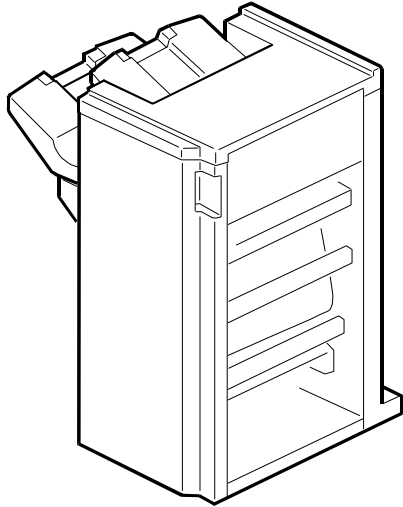
PARTS CATALOG

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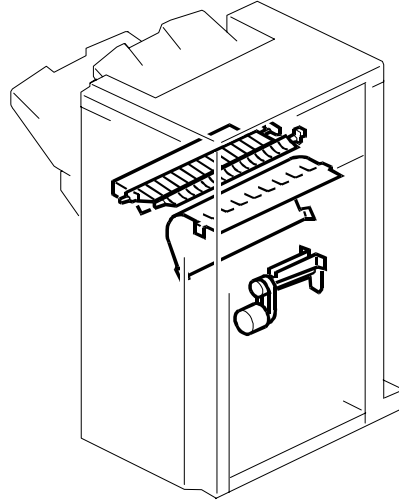
LOCATIONS OF UNITS

1. EXTERIOR (B312/B586)



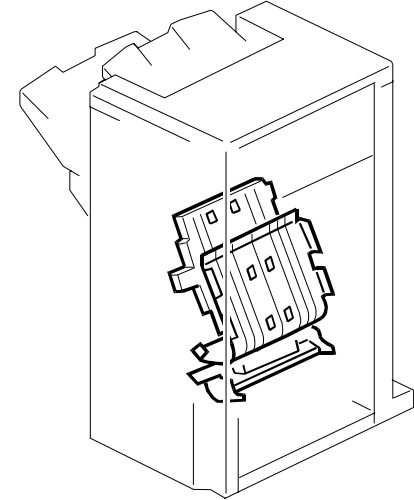
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2. STAPLE TRANSPORT 1 (B312/B586)



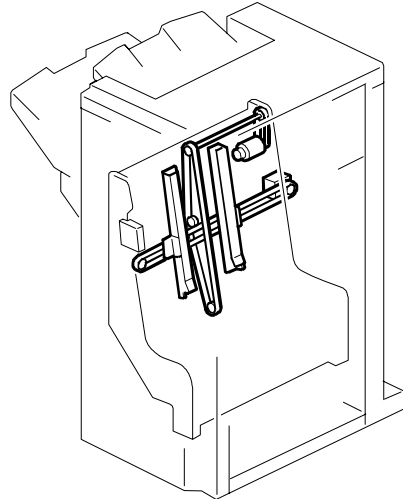
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3. STAPLE TRANSPORT 2 (B312/B586)



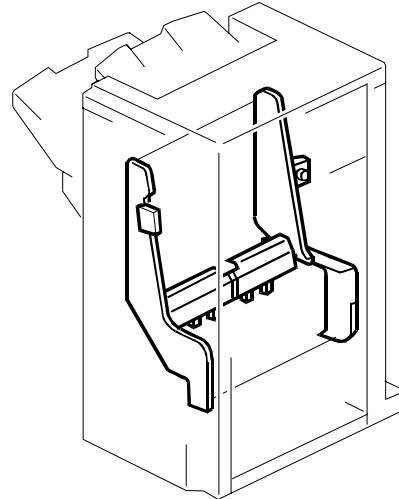
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4. STAPLE TRANSPORT 3 (B312/B586)



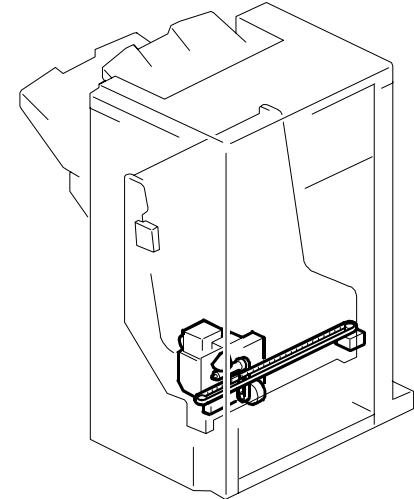
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5. STAPLE TRAY 1 (B312/B586)



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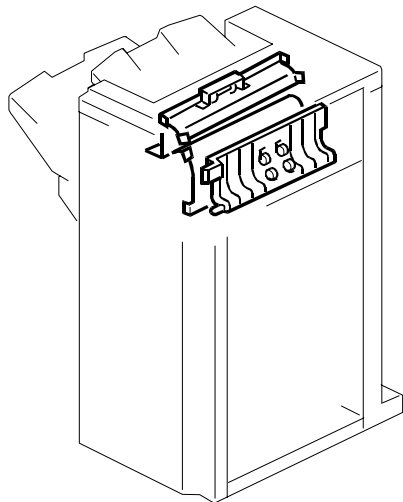
6. STAPLE TRAY 2 (B312/B586)



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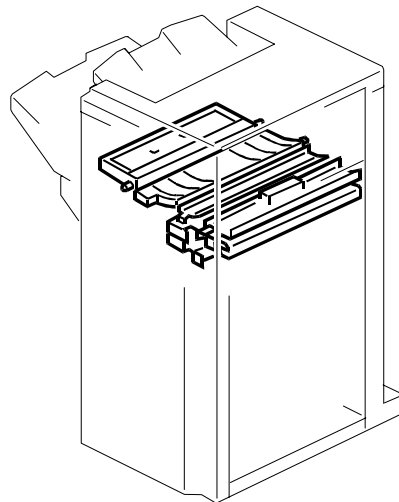
LOCATIONS OF UNITS

7. STAPLER UNIT (B312/B586)



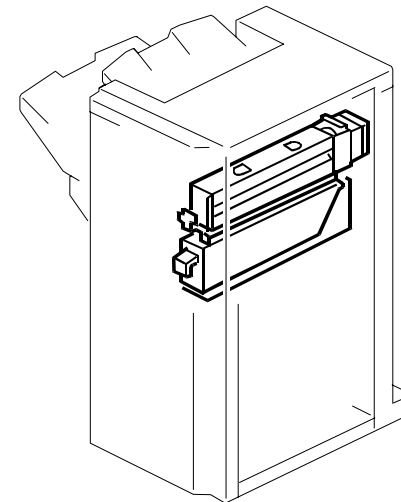
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8. TRANSPORT SECTION 1 (B312/B586)



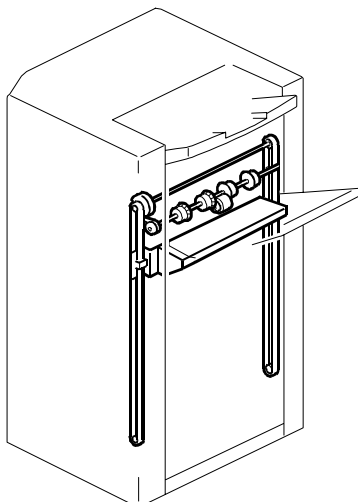
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9. TRANSPORT SECTION 2 (B312/B586)



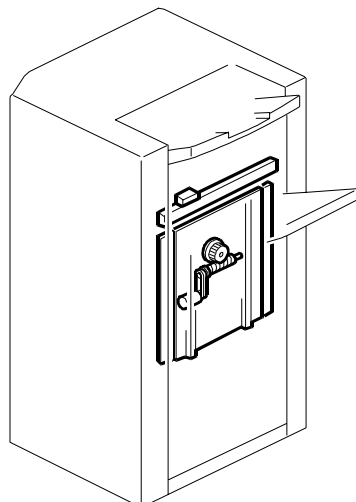
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10. PAPER EXIT SECTION 1 (B312/B586)



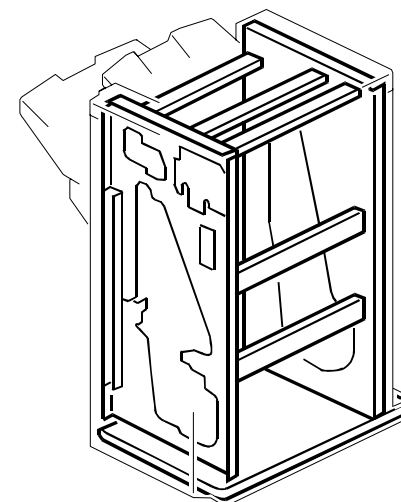
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11. PAPER EXIT SECTION 2 (B312/B586)



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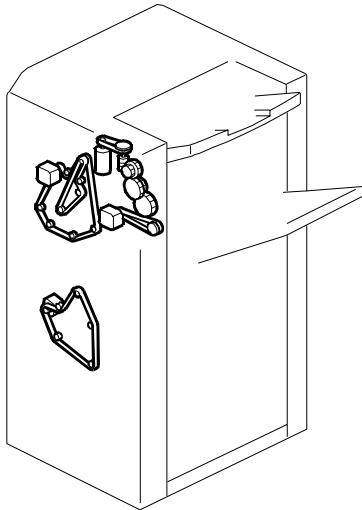
12. FRAME SECTION (B312/B586)



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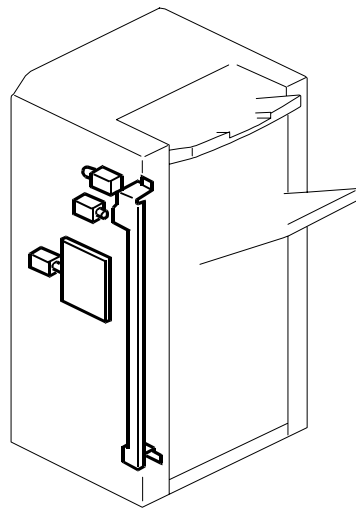
LOCATIONS OF UNITS

13. DRIVE SECTION (B312/B586)



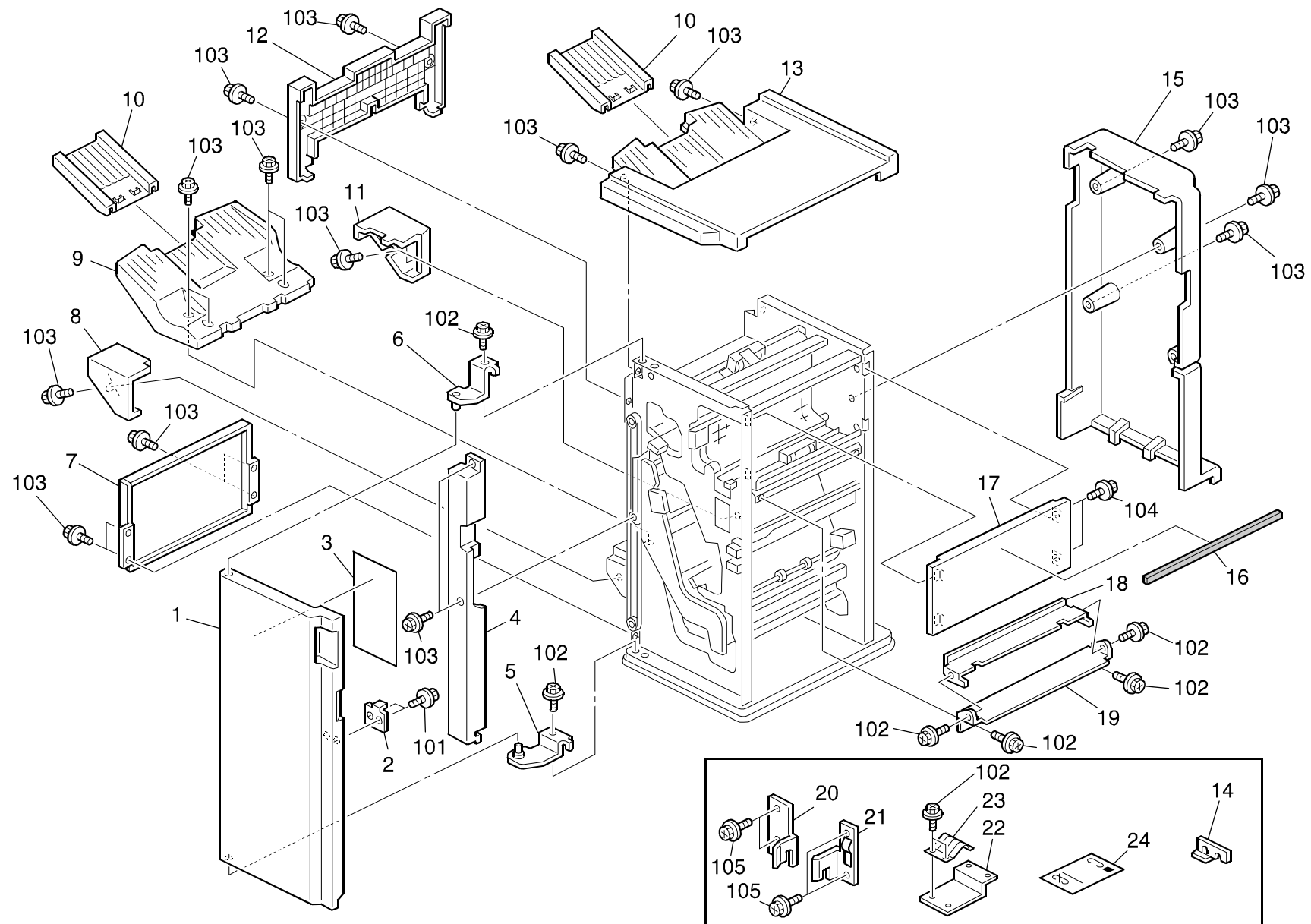
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14. ELECTRICAL SECTION (B312/B586)



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1.EXTERIOR (B312/B586)

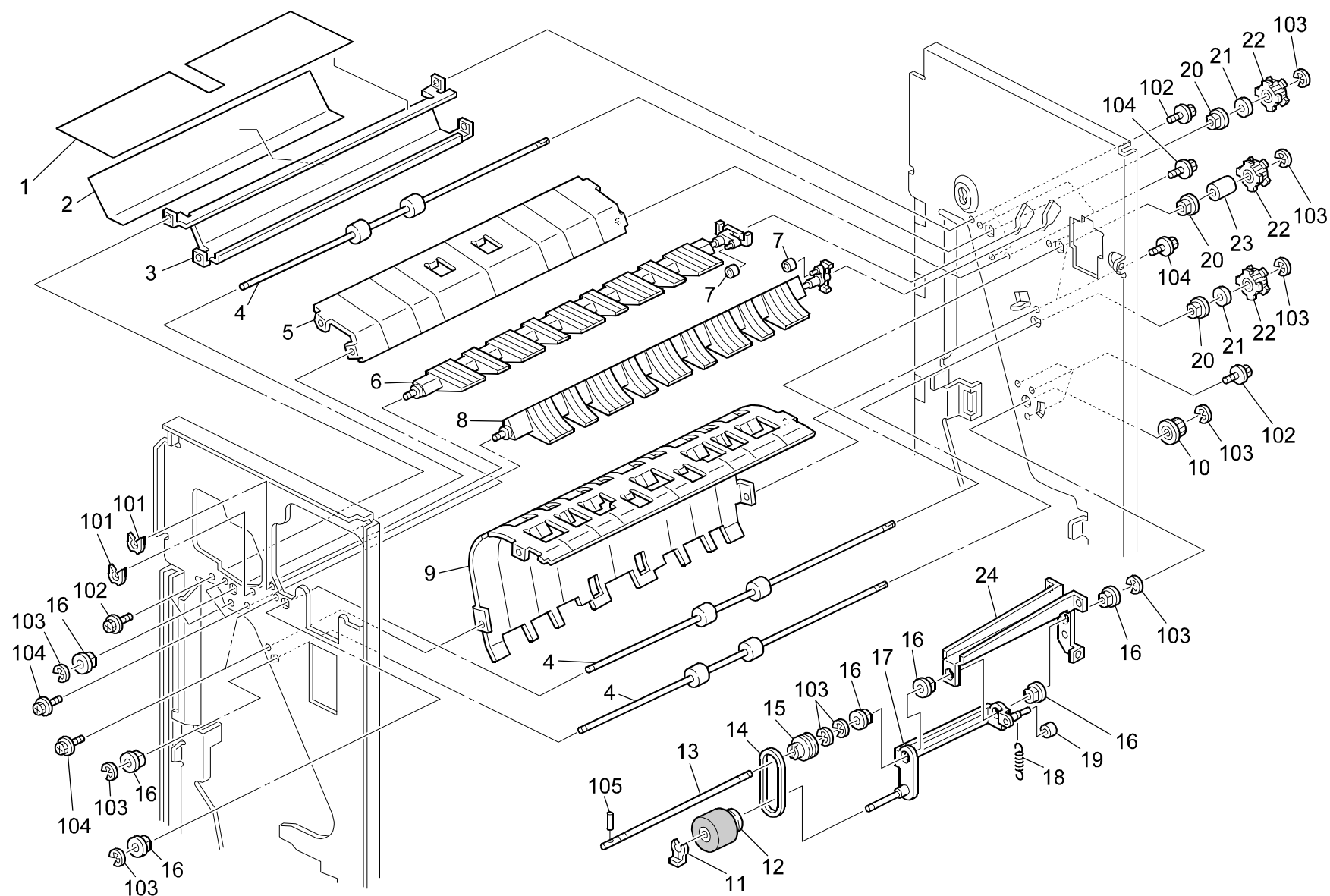


1.EXTERIOR (B312/B586)

Index No.	Part No.	Description	Q'ty Per Assembly
1	A697 6131	Front Cover (B312)	1
1	B586 6131	Cover:front (B586)	1
2	A377 1651	Magnet Catch Plate	1
3	B312 5710	Decal - Misfeed Removal (B312)	1
3	B586 5710	Decal : Misfeed Removal (B586)	1
4	B312 6100	Inner Cover (B312)	1
4	B586 6141	Inner Cover:Left Sideways (B586)	1
5	A697 6145	Lower Hinge - Front Cover	1
6	A697 6140	Upper Hinge - Front Cover	1
7	A697 6191	Left Lower Cover (B312)	1
7	B586 6191	Cover:Left Lower (B586)	1
8	A697 6101	Front Cover - Shift Tray (B312)	1
8	B586 6101	Cover:Shift Tray:Front (B586)	1
9	A697 3031	Shift Tray (B312)	1
9	B586 3031	Shift Tray (B586)	1
10	A666 2421	Sub - Shift Tray (B312)	2
10	B586 3041	Tray:slide (B586)	2
11	A697 6111	Rear Cover - Shift Tray (B312)	1
11	B586 6111	Cover:Shift Tray:inner Back (B586)	1
12	A697 6183	Upper Left Cover (B312)	1
12	B586 6181	Cover:left Upper (B586)	1
13	A697 6171	Upper Cover (B312)	1
13	B586 6171	Cover:Upper (B586)	1
14	A812 7412	Spacer - 1mm	1
15	A697 6161	Rear Cover (B312)	1
15	B586 6161	Cover:Rear (B586)	1
16	A697 6200	Cushion - Sutter	1
17	A697 6121	Right Cover (B312)	1
17	B586 6121	Cover:Right Upper (B586)	1
18	A697 2251	Upper Relay Guide	1
19	A697 2250	Lower Relay Guide	1
20	A697 1144	Rear Joint Bracket	1
21	A697 1153	Front Joint Bracket	1
22	B302 1162	Grounding Plate Bracket	1
23	B302 1163	Grounding Plate	1

Index No.	Part No.	Description	Q'ty Per Assembly
24	A697 5900	Staple Position Decal (B312)	1
101	0450 4008B	Tapping Screw - 4x8	
102	0451 3006B	Tapping Screw - M3x6	
103	0451 3008H	Tapping Screw - M3x8	
104	0451 3008B	Tapping Screw - M3x8	
105	0451 4014B	Tapping Screw - M4x14	

2.STAPLE TRANSPORT 1 (B312/B586)

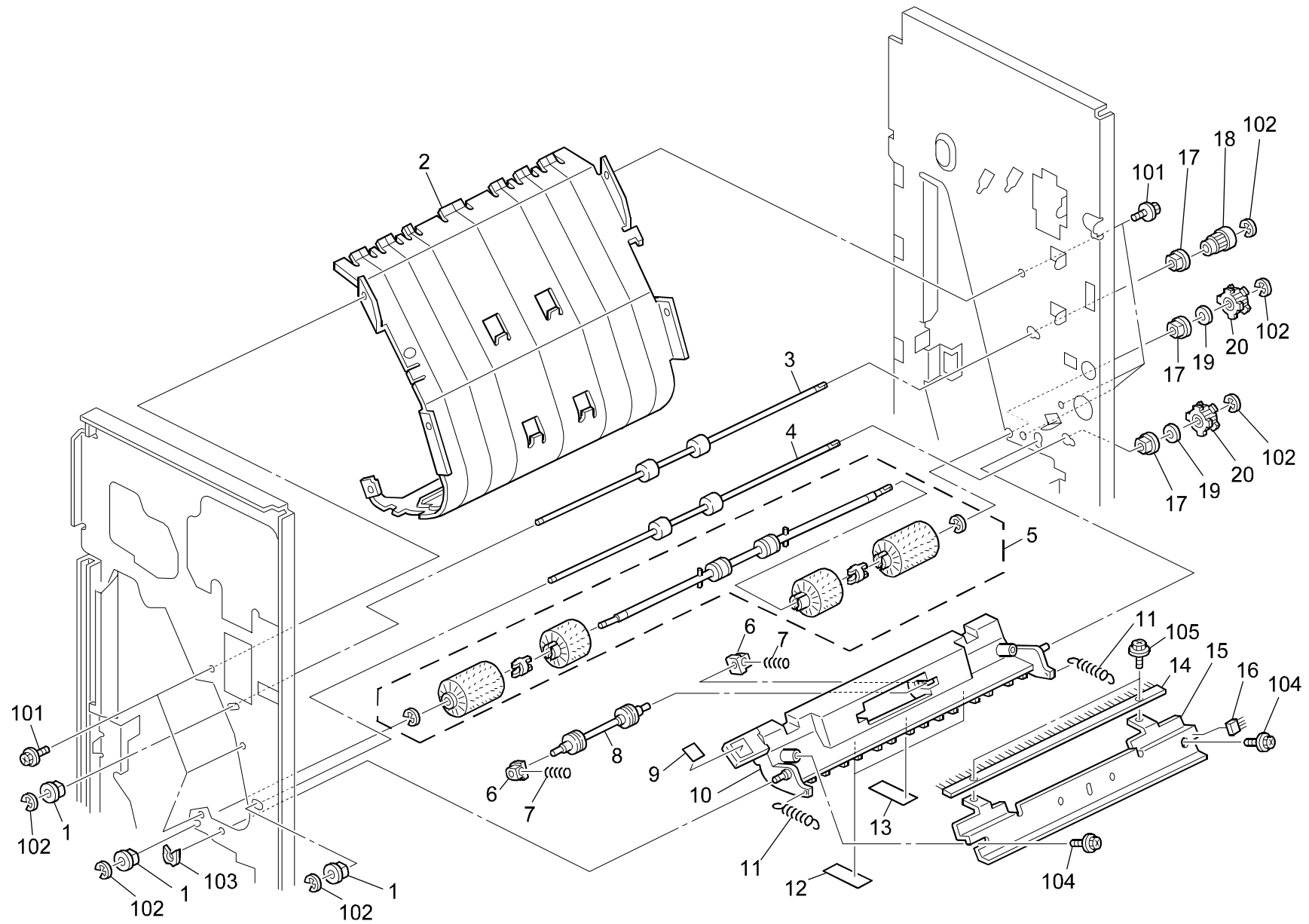


2.STAPLE TRANSPORT 1 (B312/B586)

Index No.	Part No.	Description	Q'ty Per Assembly
1	A379 2523	Exit Guide Mylar	1
2	A379 2525	Exit Guide Mylar - 2	1
3	A379 2521	Exit Guide Plate	1
4	AF02 0439	Transport Roller	3
5	A697 2170	Lower Guide - Shift Tray	1
6	A697 2110	Junction Gate	1
7	A458 2251	Cushion - Bin Solenoid Lever	2
8	A697 2245	Junction Gate - Proof Tray	1
9	B312 2111	Lower Turn Guide Plate	1
10	A697 2260	Pulley - 17T	1
11	5447 2681	Snap Ring	1
12	B312 2187	Positioning Roller	1
13	A608 2816	Positioning Roller Shaft	1
14	5919 2132	Positioning Roller Belt	1
15	5919 2127	Positioning Roller Pulley	1
16	5053 0447	Bushing - 6mm	7
17	A608 2813	Positioning Roller Arm	1
18	AA06 0557	Positioning Roller Spring	1
19	AA16 1099	Lever Cushion	1
20	AA08 0238	Bushing - M6	3
21	A697 1606	Spacer - 6x12x2.7mm	2
22	AB03 0374	Timing Pulley - 20Z	3
23	A697 1605	Spacer - 6x10x15.2mm	1
24	A300 3851	Positioning Roller Bracket	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0805 0089	Retaining Ring - M4	
102	0451 4006B	Tapping Screw - 4x6	
103	0720 0040B	Retaining Ring - M4	
104	0451 3006B	Tapping Screw - M3x6	
105	0623 0120E	Spring Pin - M3x12	

3.STAPLE TRANSPORT 2 (B312/B586)

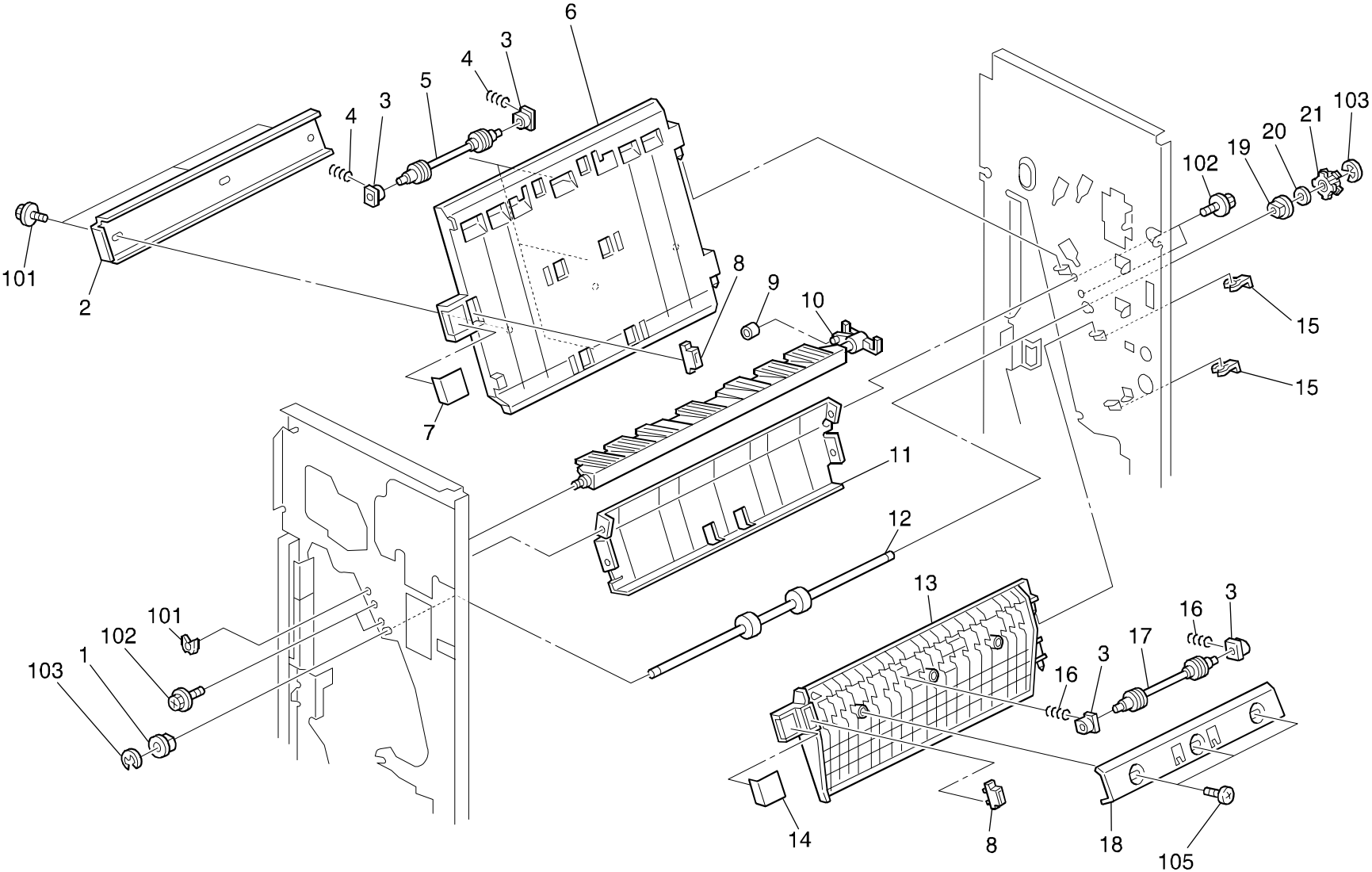


3.STAPLE TRANSPORT 2 (B312/B586)

Index No.	Part No.	Description	Q'ty Per Assembly
1	5053 0447	Bushing - 6mm	3
2	B312 2156	Right Guide - Vertical Transport	1
3	B312 2176	Transport Roller	1
4	AF02 0439	Transport Roller	1
5	A697 2133	Exit Roller - Staple Tray	1
6	AA08 0242	Bushing - 4mm	2
7	AA06 3529	Pressure Spring - 14.5mm	2
8	AF02 2106	Driven Roller	1
9	B312 5705	Decal - R6	1
10	A697 2130	Upper Entrance Guide - Staple Tray	1
11	B312 2161	Tension Spring - 41mm	2
12	A697 2271	Guide Mylar - Staple Tray Exit	2
13	A697 2270	Guide Mylar - Stapler Tray	1
14	AA12 0027	Antistatic Brush	1
15	A379 2519	Supporting Lower Guide	1
16	A697 2131	Antistatic Brush	1
17	AA08 0238	Bushing - M6	3
18	B312 1521	Timing Pulley - 20T	1
19	A697 1606	Spacer - 6x12x2.7mm	2
20	AB03 0374	Timing Pulley - 20Z	2

Index No.	Part No.	Description	Q'ty Per Assembly
101	0451 3006B	Tapping Screw - M3x6	
102	0720 0040B	Retaining Ring - M4	
103	0805 0089	Retaining Ring - M4	
104	0450 4008B	Tapping Screw - 4x8	
105	0451 4006B	Tapping Screw - 4x6	

4.STAPLE TRANSPORT 3 (B312/B586)

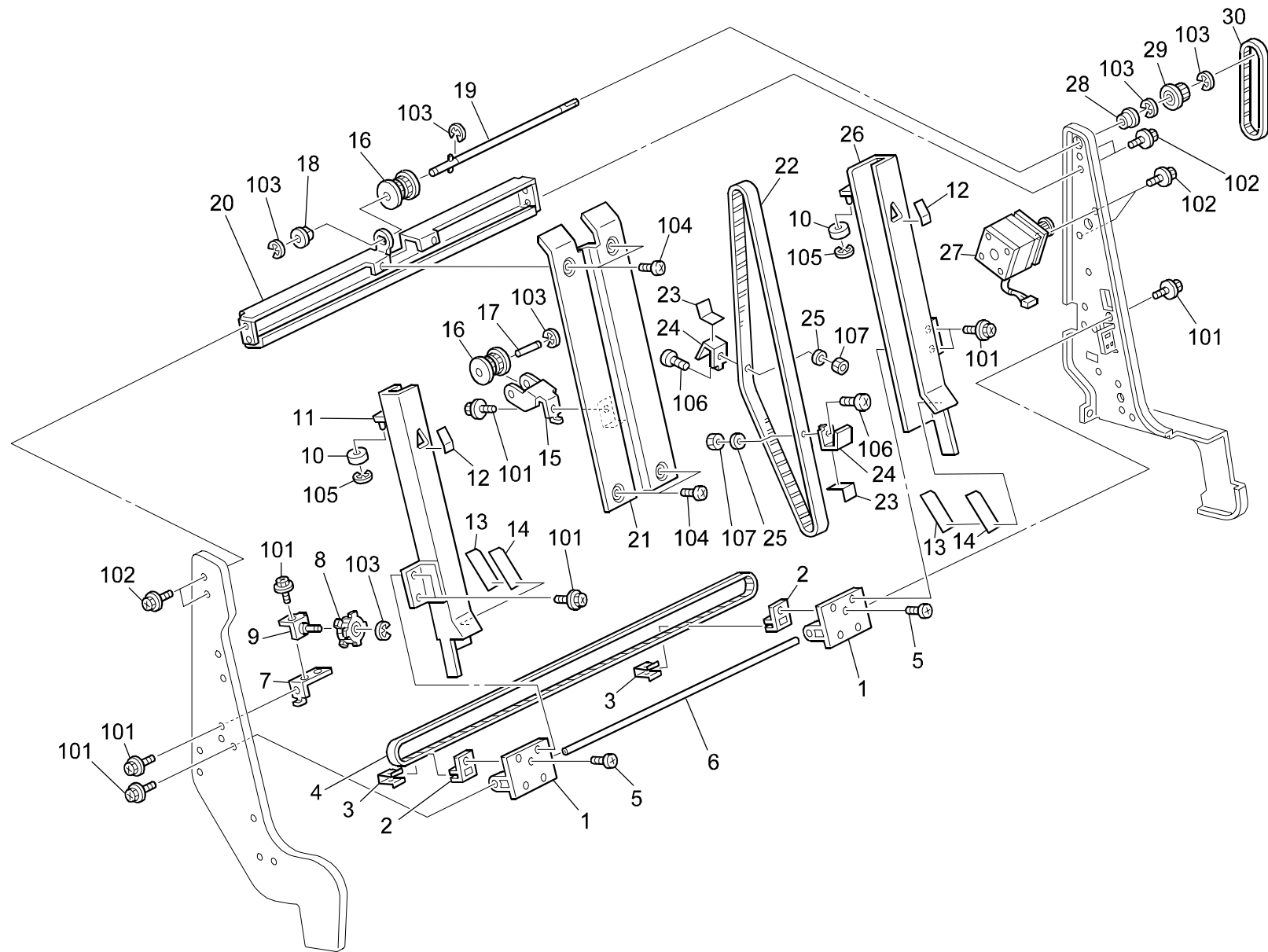


4.STAPLE TRANSPORT 3 (B312/B586)

Index No.	Part No.	Description	Q'ty Per Assembly
1	5053 0447	Bushing - 6mm	1
2	A612 2435	Support Plate	1
3	AA08 0242	Bushing - 4mm	8
4	AA06 3529	Pressure Spring - 14.5mm	6
5	AF02 2106	Driven Roller	3
6	B312 2151	Left Guide - Vertical Transport	1
7	A697 5500	Decal - Replacement R4	1
8	AG07 1010	Magnet Catch	2
9	A458 2251	Cushion - Bin Solenoid Lever	1
10	B312 2100	Pre-stack Gate	1
11	B312 2166	Vertical Guide	1
12	AF02 0439	Transport Roller	1
13	B312 2171	Middle Guide - Vertical Transport	1
14	B312 5700	Decal - R5	1
15	5447 2681	Snap Ring	2
16	B312 2174	Pressure Spring - 12mm	2
17	B312 2172	Driven Roller	1
18	B312 2173	Support Plate	1
19	AA08 0238	Bushing - M6	1
20	A697 1606	Spacer - 6x12x2.7mm	1
21	AB03 0374	Timing Pulley - 20Z	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0805 0089	Retaining Ring - M4	
102	0451 3006B	Tapping Screw - M3x6	
103	0720 0040B	Retaining Ring - M4	
104	0450 3008B	Tapping Screw - M3x8	
105	0452 3008B	Tapping Screw - M3x8	

5.STAPLE TRAY 1 (B312/B586)

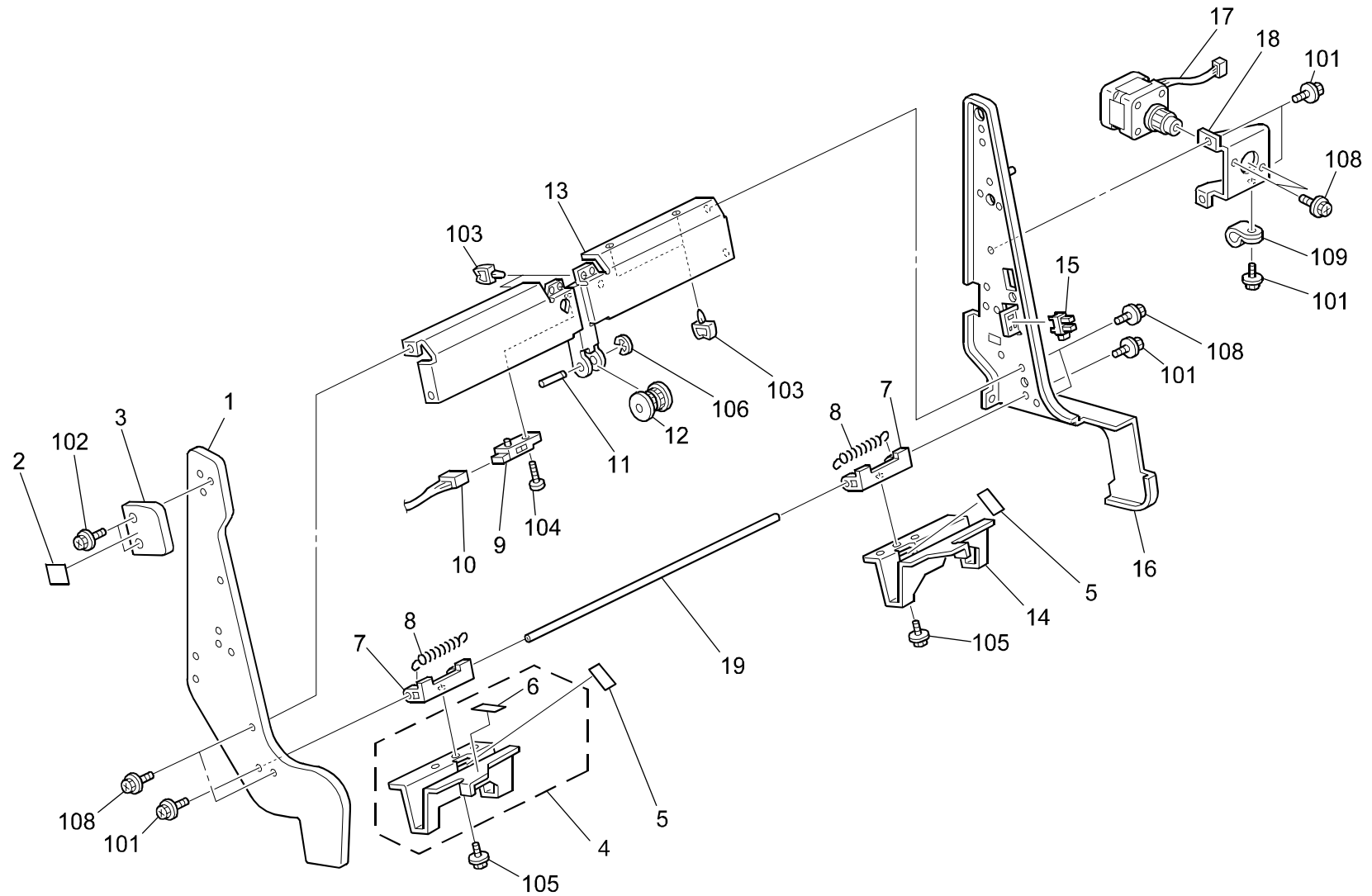


5.STAPLE TRAY 1 (B312/B586)

Index No.	Part No.	Description	Q'ty Per Assembly
1	A379 4131	Jogger Fence Slider	2
2	A300 3635	Belt Clamp	2
3	A300 3634	Spring Plate - Timing Belt	2
4	AA04 3100	Timing Belt - 900 P2M4	1
5	5875 2088	Shoulder Screw - M4	2
6	A300 3661	Slider Guide Rod	1
7	A300 3641	Fixing Plate	1
8	A697 4170	Pulley - 32T	1
9	A300 3646	Jogger Idler Bracket	1
10	5201 2722	Bushing - M6x5	2
11	B312 4155	Front Jogger Fence	1
12	A379 4127	Middle Guide Seal	2
13	A300 3618	Antistatic Guide Seal	2
14	A300 3626	Lower Guide Seal	2
15	A300 3815	Spring Plate	1
16	A666 3180	Timing Pulley - Z32	2
17	A300 3813	Shaft - 6x21.5	1
18	5053 0447	Bushing - 6mm	1
19	A379 4401	Upper Exit Shaft	1
20	A697 4175	Upper Stay - Staple Unit	1
21	A697 4225	Paper Feed Guide	1
22	B312 4116	Timing Belt - B140S2M910	1
23	B312 4117	Holding Mayler	2
24	A697 4235	Paper Exit Pawl	2
25	A353 2763	Washer - M5	2
26	B312 4150	Rear Jogger Fence	1
27	B312 4121	Stepping Motor	1
28	A422 1078	Bushing - 6x12x4mm	1
29	B312 4126	Pulley - 32T	1
30	B312 4130	Timing Belt - B40S2M272	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0451 4006B	Tapping Screw - 4x6	
102	0451 3006B	Tapping Screw - M3x6	
103	0720 0040B	Retaining Ring - M4	
104	0453 3006B	Tapping Screw - M3x6	
105	0720 0040E	Retaining Ring - M4	
106	0242 0035B	Pan Head Screw - M2x3.5	
107	0710 0020W	Hexagonal Nut - M2	

6.STAPLE TRAY 2 (B312/B586)

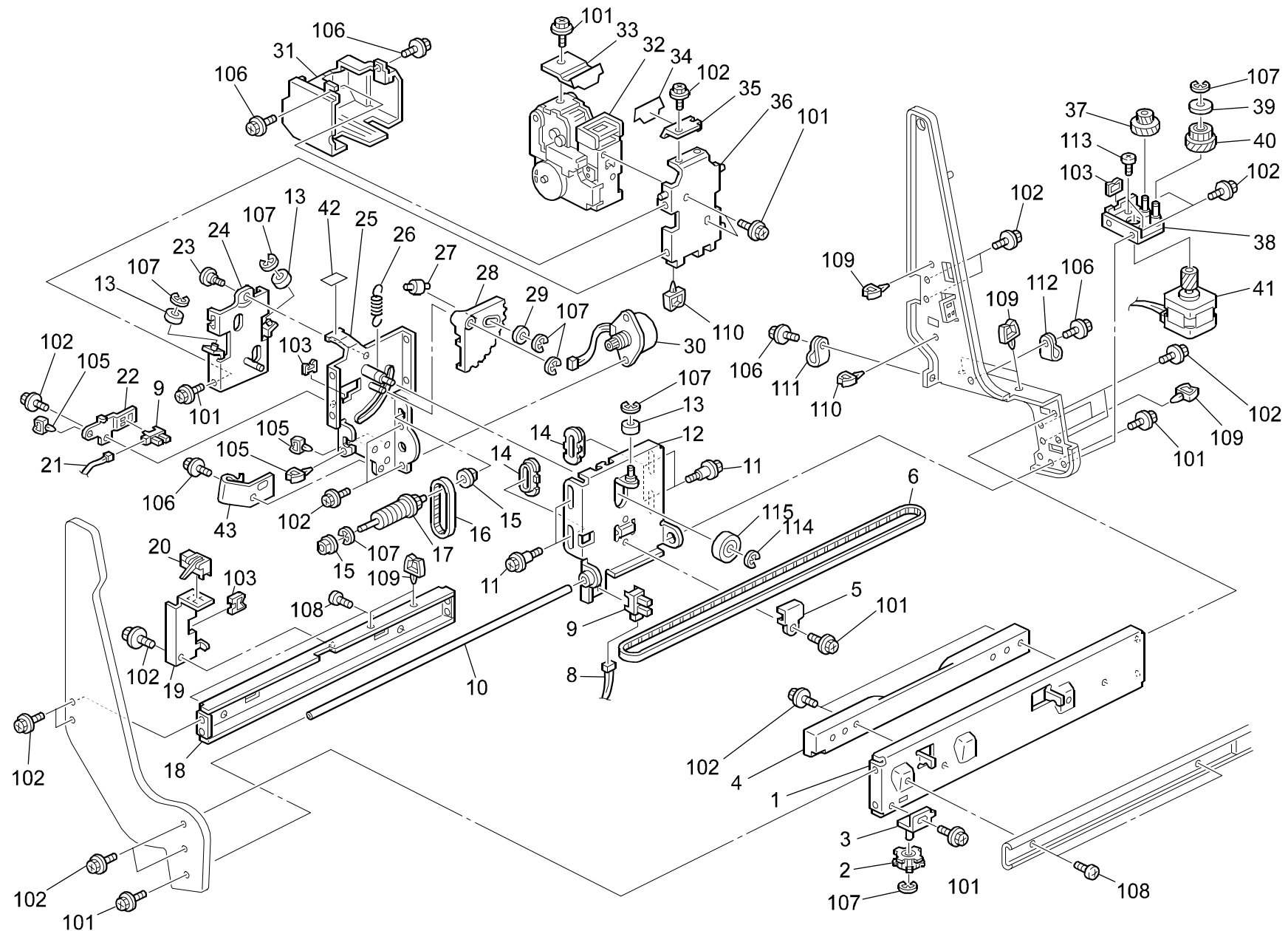


6.STAPLE TRAY 2 (B312/B586)

Index No.	Part No.	Description	Q'ty Per Assembly
1	A697 4190	Front Side Plate - Staple Tray	1
2	B312 5715	Decal - R7	1
3	A300 3551	Grip Stapler Unit	1
4	A697 4211	Front Positioning Fence	1
5	A697 4206	Mylar Guide	2
6	A697 4213	Decal:Positioning Display:Standard	1
7	A697 4200	Slide Holder	2
8	A300 3759	Spring	2
9	AW01 0089	Photosensor - GP2A28C	1
10	B312 5310	Sensor Harness - Stapler Tray	1
11	A300 3813	Shaft - 6x21.5	1
12	A666 3180	Timing Pulley - Z32	1
13	A697 4220	Positioning Guide Plate	1
14	A697 4207	Rear Positioning Fence	1
15	AW02 0075	Photointerruptor	1
16	B312 4101	Side Plate:Rear:Stapler Tray	1
17	B312 4140	Stepping Motor - 8.0W	1
18	A379 4155	Jogger Motor Bracket	1
19	A300 3661	Slider Guide Rod	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0451 4006B	Tapping Screw - 4x6	
102	0451 3008B	Tapping Screw - M3x8	
103	1105 0229	Clamp	
104	0313 0120B	Philips Pan Head Screw - M3x12	
105	0450 3008B	Tapping Screw - M3x8	
106	0720 0040B	Retaining Ring - M4	
107	1105 0005	Nylon Clamp - 3n	
108	0451 3006B	Tapping Screw - M3x6	

7.STAPLER UNIT (B312/B586)

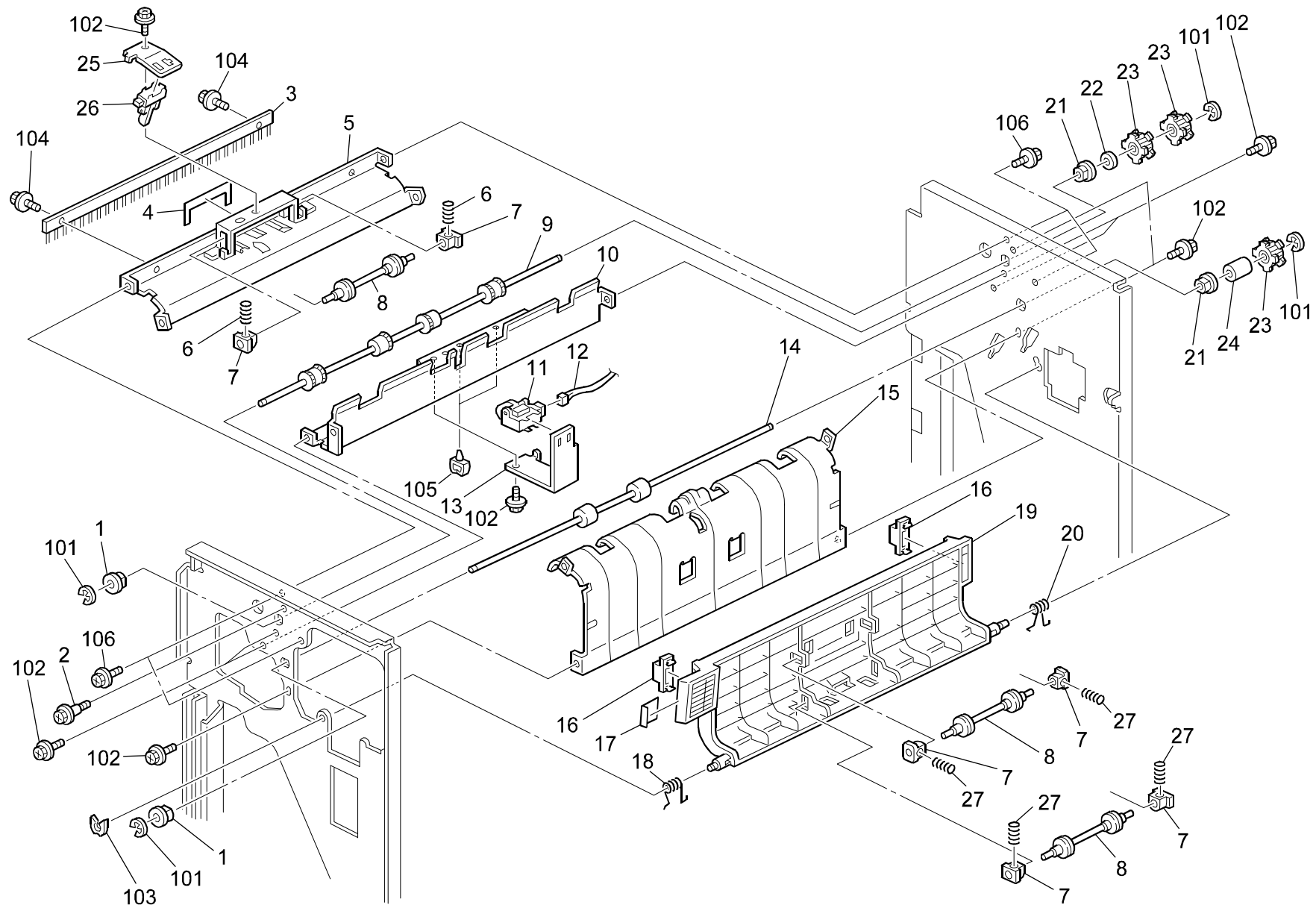


7.STAPLER UNIT (B312/B586)

Index No.	Part No.	Description	Q'ty Per Assembly
1	A697 4185	Lower Stay - Staple Unit	1
2	A697 4170	Pulley - 32T	1
3	A300 3646	Jogger Idler Bracket	1
4	A697 4186	Stapler Guide Rail	1
5	A300 3717	Slide Belt Holder - Stapler	1
6	A697 4165	Timing Belt - B40S2M976	1
8	B312 5303	Stapler Harness	1
9	AW02 0075	Photointerruptor	2
10	A697 4160	Slider Guide Rod	1
11	A697 4150	Stepped Screw - M5	4
12	A697 4130	Stapler Unit Slider	1
13	A300 2132	Guide Roller	3
14	A300 3731	Slide Supporter	4
15	5053 0447	Bushing - 6mm	2
16	A697 3220	Timing Belt - B40S2M112	1
17	A697 3215	Pulley - 19T	1
18	A697 4180	Middle Stay - Staple Unit	1
19	B312 4111	Position Sensor Bracket	1
20	G020 4429	Exit Sensor	1
21	B312 5309	Interface Harness	1
22	A697 4135	Sensor Bracket	1
23	5201 1796	Stepped Screw - M4	1
24	A697 4125	Stapler Unit Bracket	1
25	A697 4145	Staple Unit Holder	1
26	A697 4155	Lift Up Spring	1
27	A376 1343	Original Pressure Roller	1
28	A697 4140	Sector Gear - 144Z	1
29	AA13 2024	Spacer - M6	1
30	AX04 0122	Stepping Motor - 7.5W	1
31	A697 4115	Stapler Unit Cover	1
32	AJ01 1010	Stapler - EH-560	1
33	A697 4045	Upper Stapler Guide	1
34	A697 4105	Mylar Guide	1
35	A697 4100	Guide Plate	1
36	A697 4110	Stapler Unit Base	1

Index No.	Part No.	Description	Q'ty Per Assembly
37	AB01 1085	Gear -14Z/31Z	1
38	A697 4120	Slide Motor Bracket	1
39	A300 3812	Spacer - 6x22x1.5	1
40	AB03 3028	Pulley - 32Z/31Z	1
41	B312 4145	Stepping Motor - 8.0W	1
42	A697 4149	Decal - Staple Unit Holder	1
43	B312 4160	Spring Plate:Plate:Harness	
101	0451 4006B	Tapping Screw - 4x6	
102	0451 3006B	Tapping Screw - M3x6	
103	1105 0328	Harness Clamp - ES-0505	
105	1105 0199	Clamp	
106	0451 3008B	Tapping Screw - M3x8	
107	0720 0040B	Retaining Ring - M4	
108	0453 3006B	Tapping Screw - M3x6	
109	1105 0229	Clamp	
110	1105 0231	Clamp	
111	1105 0035	Nylon Clamp - 9n	
112	1105 0061	Nylon Clip - 5n	
113	0313 0040B	Philips Pan Head Screw - M3x4	
114	0720 0060B	Retaining Ring - M6	
115	0740 3008	Ball Bearing - 8x22x7	

8.TRANSPORT SECTION 1 (B312/B586)

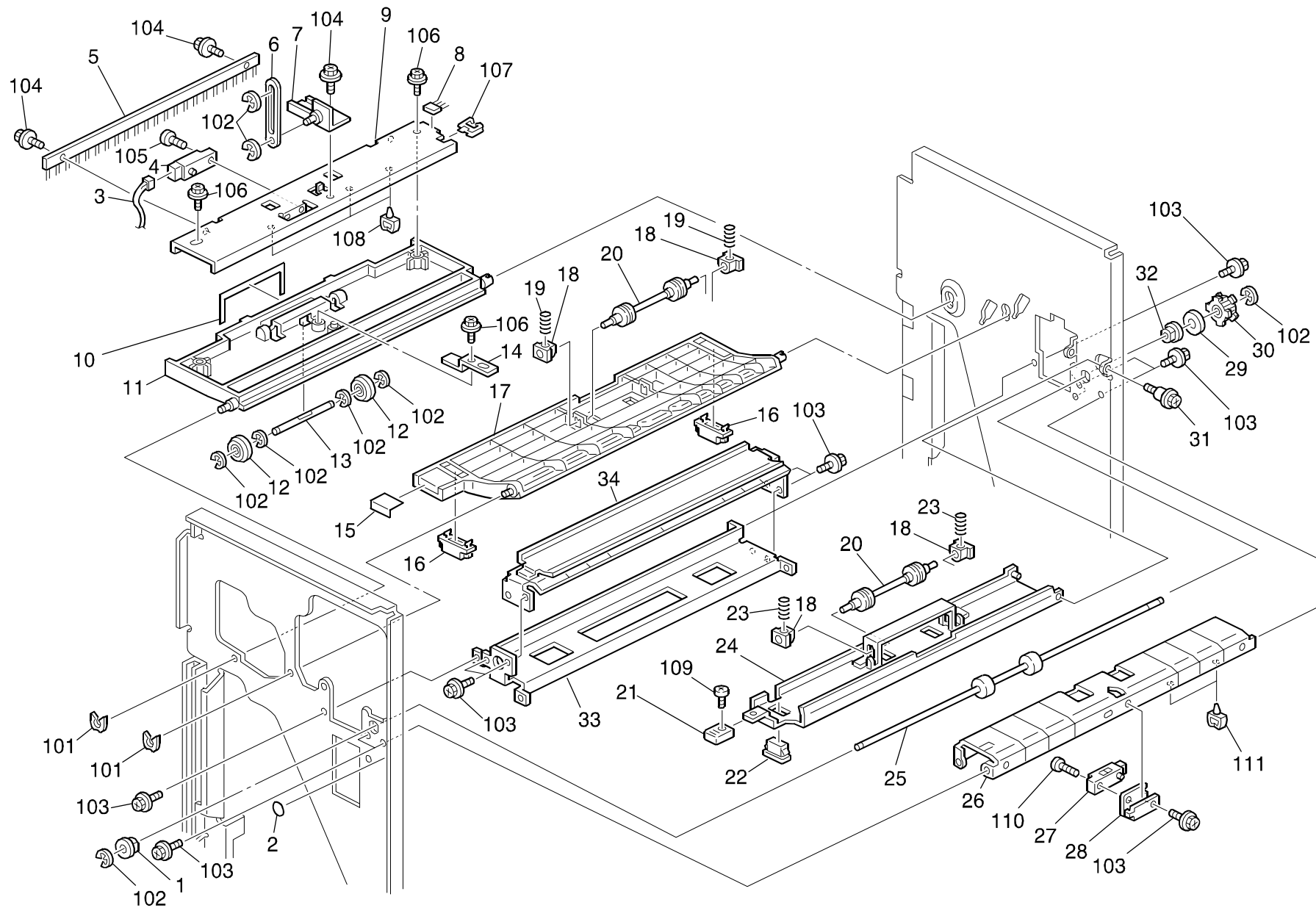


8.TRANSPORT SECTION 1 (B312/B586)

Index No.	Part No.	Description	Q'ty Per Assembly
1	5053 0447	Bushing - 6mm	2
2	A666 4170	Stepped Screw - M3x6	1
3	AA12 0027	Antistatic Brush	1
4	A379 2215	Exit Mylar	1
5	A697 2185	Right Upper Guide - Proof Tray	1
6	A697 2187	Pressure Spring - 14.1mm	2
7	AA08 0242	Bushing - 4mm	6
8	AF02 2106	Driven Roller	3
9	A697 2220	Exit Roller - Proof Tray	1
10	A697 2210	Lower Guide - Proof Tray	1
11	AW02 0079	Photointerruptor	1
12	B312 5311	Harness:Connecting:Sensor:Overflow	1
13	A697 2205	Overflow Sensor Bracket	1
14	A697 2215	Transport Roller	1
15	A697 2225	Left Guide - Proof Tray	1
16	AG07 1010	Magnet Catch	2
17	A697 5300	Decal - R2	1
18	A697 2195	Front Spring - Right Lower Guide	1
19	A697 2190	Right Lower Guide - Proof Tray	1
20	A697 2200	Rear Spring - Right Lower Guide	1
21	AA08 0238	Bushing - M6	2
22	A697 1606	Spacer - 6x12x2.7mm	1
23	AB03 0374	Timing Pulley - 20Z	3
24	A697 1605	Spacer - 6x10x15.2mm	1
25	A697 2230	Exit Sensor Bracket	1
26	AW02 0049	Photointerruptor - OS - 580213-703	1
27	AA06 3529	Pressure Spring - 14.5mm	4

Index No.	Part No.	Description	Q'ty Per Assembly
101	0720 0040B	Retaining Ring - M4	
102	0451 3006B	Tapping Screw - M3x6	
103	0805 0089	Retaining Ring - M4	
104	0451 4006B	Tapping Screw - 4x6	
105	1105 0229	Clamp	
106	0451 3006B	Tapping Screw - M3x6	

9. TRANSPORT SECTION 2 (B312/B586)

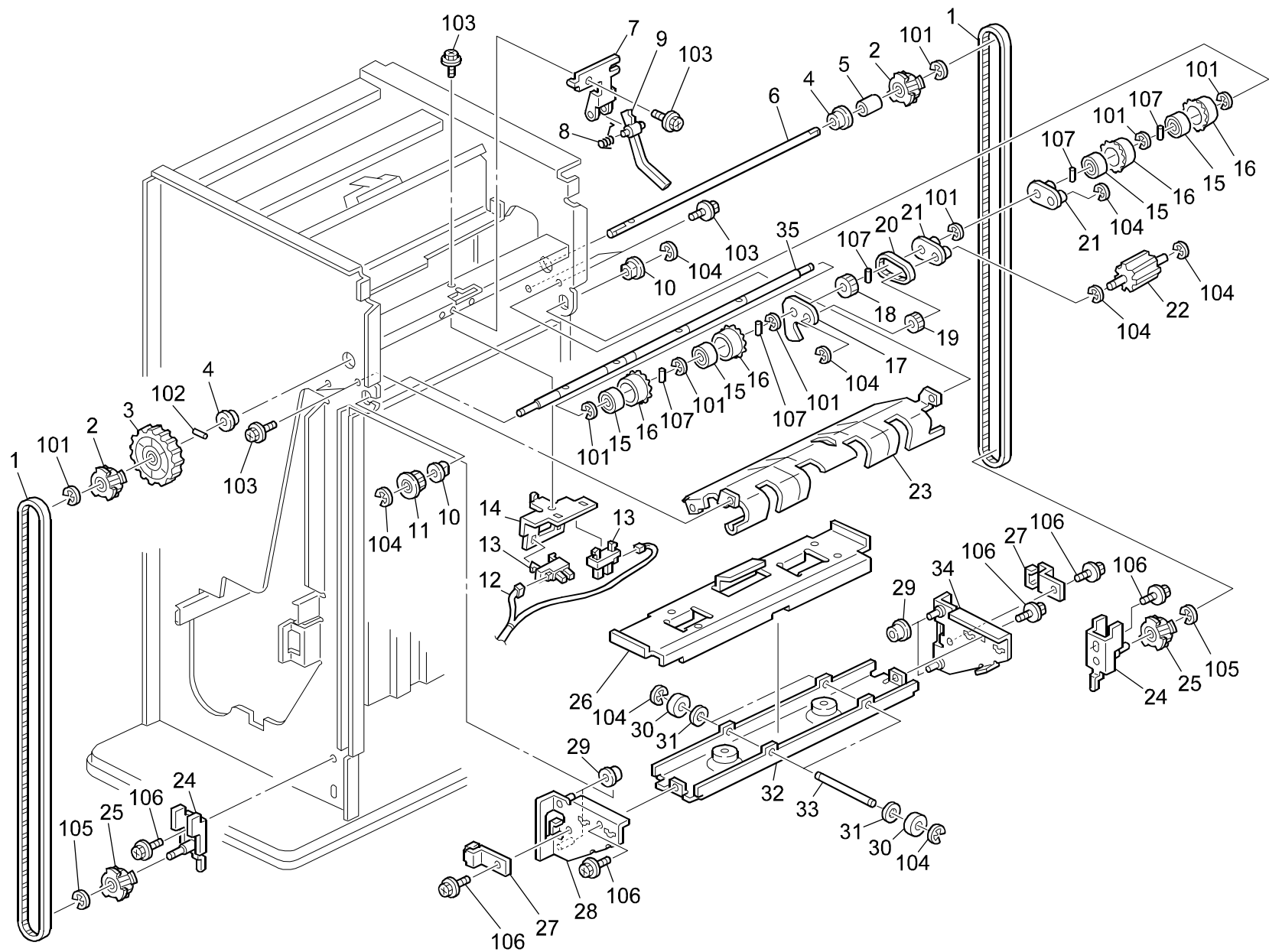


9.TRANSPORT SECTION 2 (B312/B586)

Index No.	Part No.	Description	Q'ty Per Assembly
1	5053 0447	Bushing - 6mm	1
2	A379 4751	Decal - R1	1
3	A697 5243	Relay Harness - Exit Sensor	1
4	AW01 0070	Photosensor - PS-R11D1-B	1
5	AA12 0027	Antistatic Brush	1
6	A353 3403	Driven Roller Link	1
7	A353 3361	Exit Guide Bracket	1
8	A697 2131	Antistatic Brush	1
9	A379 2213	Exit Guide Bracket	1
10	A379 2215	Exit Mylar	1
11	A697 2175	Upper Exit Guide	1
12	A353 3351	Exit Driven Roller	2
13	A379 2212	Driven Roller Shaft	1
14	A353 3354	Driven Roller Holder	1
15	A697 5400	Decal - R3	1
16	AG07 1010	Magnet Catch	2
17	A697 2165	Upper Guide - Shift Tray	1
18	AA08 0242	Bushing - 4mm	2
19	AA06 3529	Pressure Spring - 14.5mm	4
20	AF02 2106	Driven Roller	1
21	A353 2243	Lever Knob	1
22	A680 1181	Magnetic Catch	1
23	A697 2144	Pressure Spring	2
24	A697 2140	Upper Entrance Guide	1
25	AF02 0439	Transport Roller	1
26	A697 2150	Lower Entrance Guide	1
27	AW01 0089	Photosensor - GP2A28C	1
28	A697 2145	Entrance Sensor Bracket	1
29	A697 1606	Spacer - 6x12x2.7mm	1
30	AB03 0374	Timing Pulley - 20Z	1
31	A697 1125	Stepped Screw - Lever	1
32	AA08 0238	Bushing - M6	1
33	A697 1131	Middle Stay	1
34	A697 2160	Guide Plate - Punch Unit	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0805 0089	Retaining Ring - M4	
102	0720 0040B	Retaining Ring - M4	
103	0451 3006B	Tapping Screw - M3x6	
104	0451 4006B	Tapping Screw - 4x6	
105	0313 0100B	Philips Pan Head Screw - M3x10	
106	0450 4008B	Tapping Screw - 4x8	
107	1105 0328	Harness Clamp - ES-0505	
108	1105 0229	Clamp	
109	0313 0040B	Philips Pan Head Screw - M3x4	
110	0313 0120B	Philips Pan Head Screw - M3x12	
111	1105 0199	Clamp	

10.PAPER EXIT SECTION 1 (B312/B586)

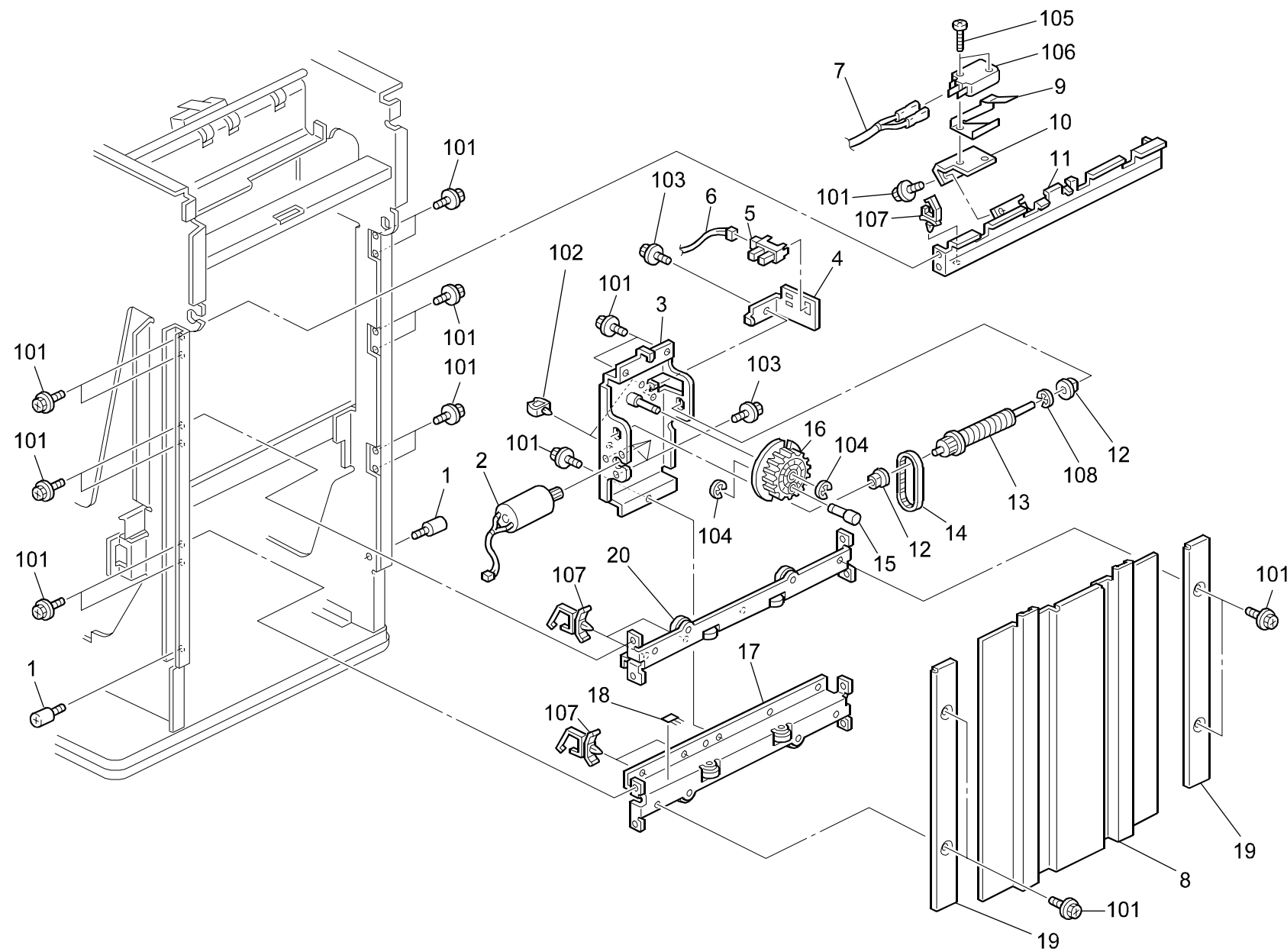


10.PAPER EXIT SECTION 1 (B312/B586)

Index No.	Part No.	Description	Q'ty Per Assembly
1	A697 3155	Timing Belt - B60S5M1420	2
2	A697 3180	Pulley - 18T	2
3	A697 3170	Gear - 42Z	1
4	C203 5135	Bushing - 10x14x5.9	2
5	A697 3175	Spacer - 10x14x13.5mm	1
6	A697 3165	Tray Drive Shaft	1
7	A353 3172	Actuator Bracket	1
8	A353 3173	Pressure Spring	1
9	A379 1225	Upper Sensor Actuator	1
10	5053 0447	Bushing - 6mm	2
11	AB03 0340	Brush Roller Pulley	1
12	A697 5242	Harness - Paper Hight Sensor	1
13	AW02 0006	Photointerruptor - EE-SX460-P2	2
14	A353 3181	Exit Sensor Bracket	1
15	A353 3201	Exit Roller	4
16	A379 2112	Exit Roller Ring	4
17	A353 3197	Rear Arm	1
18	AB03 0377	Timing Pulley - 28Z	1
19	AB03 0378	Timing Pulley - 20Z	1
20	AA04 3181	Timing Belt - B40S2M80	1
21	A353 3192	Front Arm	1
22	A379 2115	Reverse Roller	1
23	A697 2181	Lower Exit Guide Plate	1
24	A697 3190	Tightener	2
25	A697 3185	Pulley - 18T	2
26	A697 3125	Shift Tray Holder	1
27	A697 3150	Fixing Plate - Timing Belt	2
28	A697 3115	Rear Side Plate - Shift Tray	1
29	A379 3316	Shift Guide Roller	4
30	A353 3272	Guide Roller	4
31	AA13 2024	Spacer - M6	4
32	A697 3120	Shift Tray Base	1
33	A353 3271	Tray Shift Shaft	2
34	B312 3100	Shift Tray Base	1
35	A379 2111	Exit Roller Shaft	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0720 0060B	Retaining Ring - M6	
102	0634 0200G	Parallel Pin - 4x20	
103	0451 4006B	Tapping Screw - 4x6	
104	0720 0040B	Retaining Ring - M4	
105	0720 0060E	Retaining Ring - M6	
106	0451 3006B	Tapping Screw - M3x6	
107	0633 0120G	Parallel Pin - 3x12	

11.PAPER EXIT SECTION 2 (B312/B586)

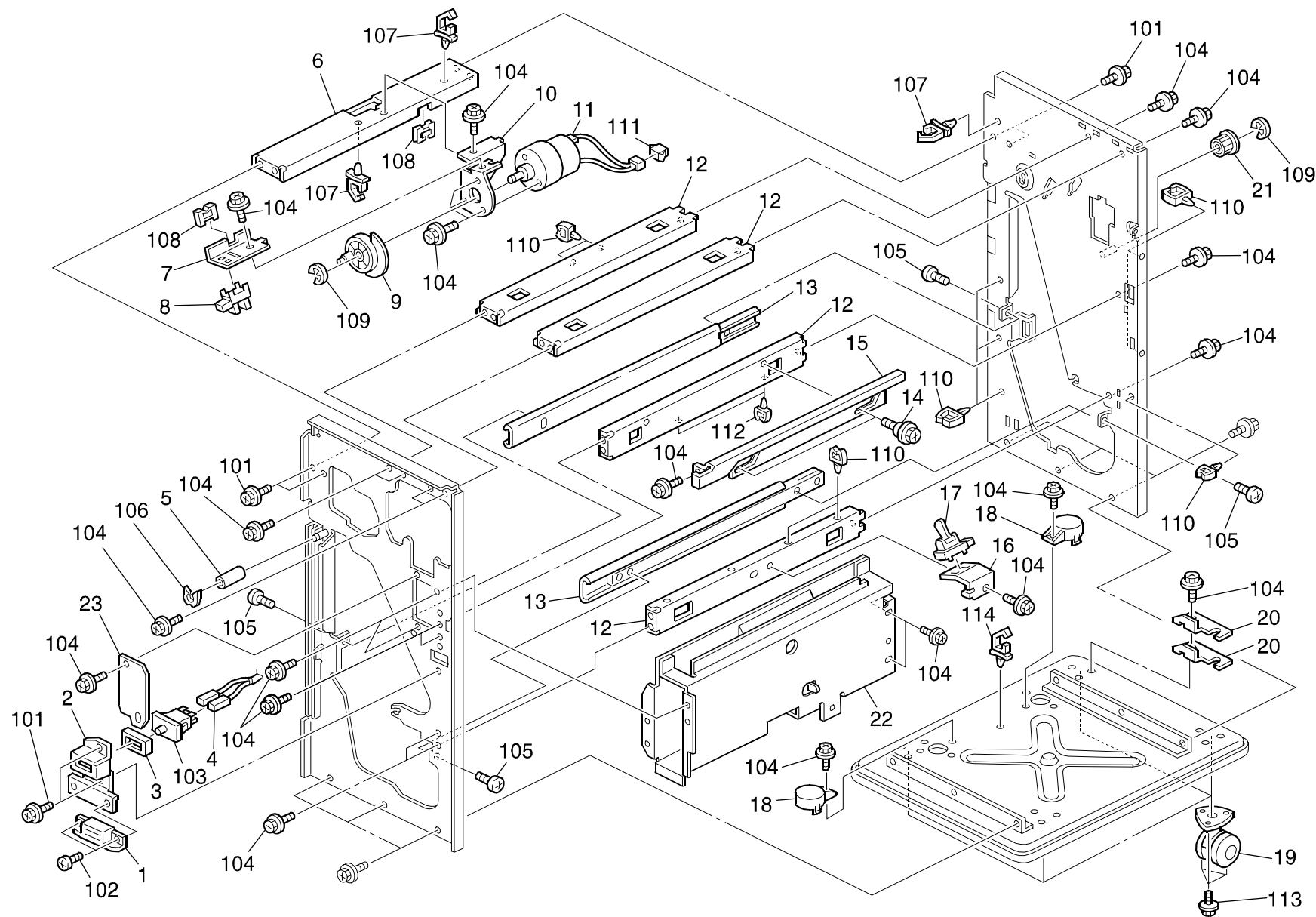


11.PAPER EXIT SECTION 2 (B312/B586)

Index No.	Part No.	Description	Q'ty Per Assembly
1	AA14 3059	Pin - 6x16	2
2	AX05 0115	DC Motor - 24V 7.2W	1
3	A697 3210	Shift Motor Bracket	1
4	A697 3205	Shift Sensor Bracket	1
5	AW02 0075	Photointerruptor	1
6	B312 5308	Interface Harness - Shift Tray	1
7	B312 5307	Shift Tray Harness	1
8	A697 3105	End Fence	1
9	A379 3133	Switch Lever	1
10	A379 3132	Switch Bracket	1
11	A697 3100	Exit Roller Cover	1
12	5053 0447	Bushing - 6mm	2
13	A697 3215	Pulley - 19T	1
14	A697 3220	Timing Belt - B40S2M112	1
15	A697 3200	Worm Wheel Shaft	1
16	A697 3195	Worm Wheel	1
17	A379 3121	Exit Stay	1
18	A697 2131	Antistatic Brush	1
19	A697 3109	End Fence Cover	2
20	A697 3120	Shift Tray Base	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0451 4006B	Tapping Screw - 4x6	
102	1105 0229	Clamp	
103	0451 3006B	Tapping Screw - M3x6	
104	0720 0060B	Retaining Ring - M6	
105	0313 0140B	Philips Pan Head Screw - M3x14	
106	1204 1081	Microswitch	
107	1105 0310	Harness Clamp - LWS-1S	
108	0720 0040B	Retaining Ring - M4	

12.FRAME SECTION (B312/B586)

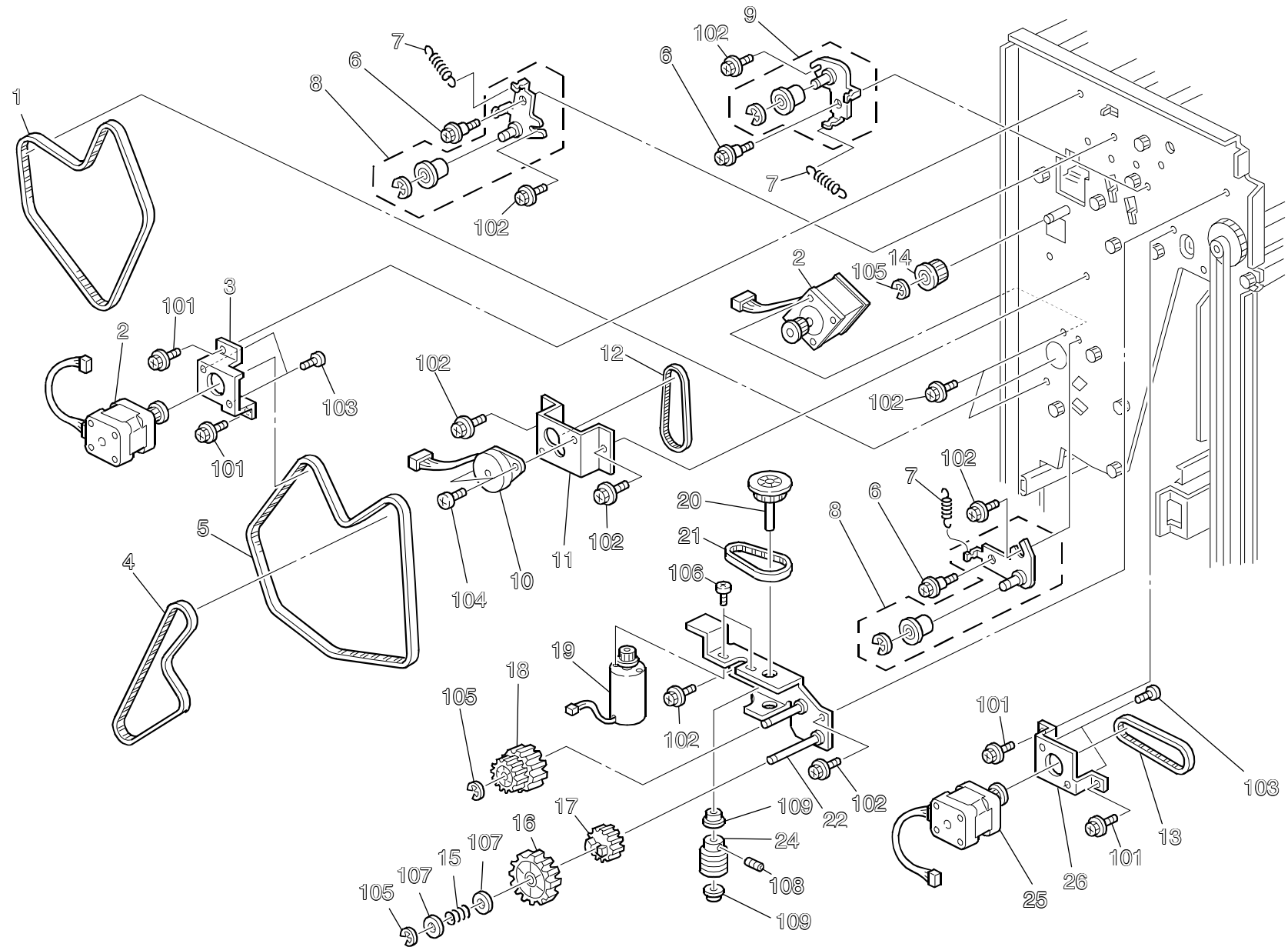


12.FRAME SECTION (B312/B586)

Index No.	Part No.	Description	Q'ty Per Assembly
1	AG07 0004	Magnetic Catch	1
2	A377 1661	Door Switch Cover	1
3	A377 1662	Door Switch Actuator	1
4	A697 5240	Safety Switch Harness	1
5	B312 1103	Idle Roller	1
6	A379 1211	Upper Exit Stay	1
7	B302 1148	Bracket - Exit Guide Plate Sensor	1
8	AW02 0075	Photointerruptor	1
9	B302 1147	Guide Pulley - Exit Guide Plate	1
10	B302 1146	Bracket - Exit Guide Plate Motor	1
11	AX04 0097	DC Motor - DC 5W	1
12	A697 1100	Right Stay	4
13	A697 1120	Slide Rail	2
14	A697 1125	Stepped Screw - Lever	2
15	A697 1128	Joint Lever	1
16	A697 2125	Exit Sensor Bracket	1
17	AW02 0049	Photointerruptor - OS - 580213-703	1
18	A697 1117	Base Palte Cap	2
19	AH01 2019	Caster	4
20	A812 7412	Spacer - 1mm	2
21	AB03 0273	Timing Pulley - T20	1
22	A697 1151	Hopper Bracket	1
23	B312 1104	Hopper Cover	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0451 4006B	Tapping Screw - 4x6	
102	0453 3006B	Tapping Screw - M3x6	
103	1204 2384	Interlock Switch	
104	0451 3006B	Tapping Screw - M3x6	
105	0313 0040B	Philips Pan Head Screw - M3x4	
106	0805 0092	Retaiming Ring - 3m	
107	1105 0310	Harness Clamp - LWS-1S	
108	1105 0328	Harness Clamp - ES-0505	
109	0720 0040B	Retaining Ring - M4	
110	1105 0229	Clamp	
111	1102 4473	CT Connector - 2p	
112	1105 0199	Clamp	
113	0451 4008B	Philips Tapping Screw - M4x8	
114	1105 0292	Wire Saddle	

13.DRIVE SECTION (B312/B586)

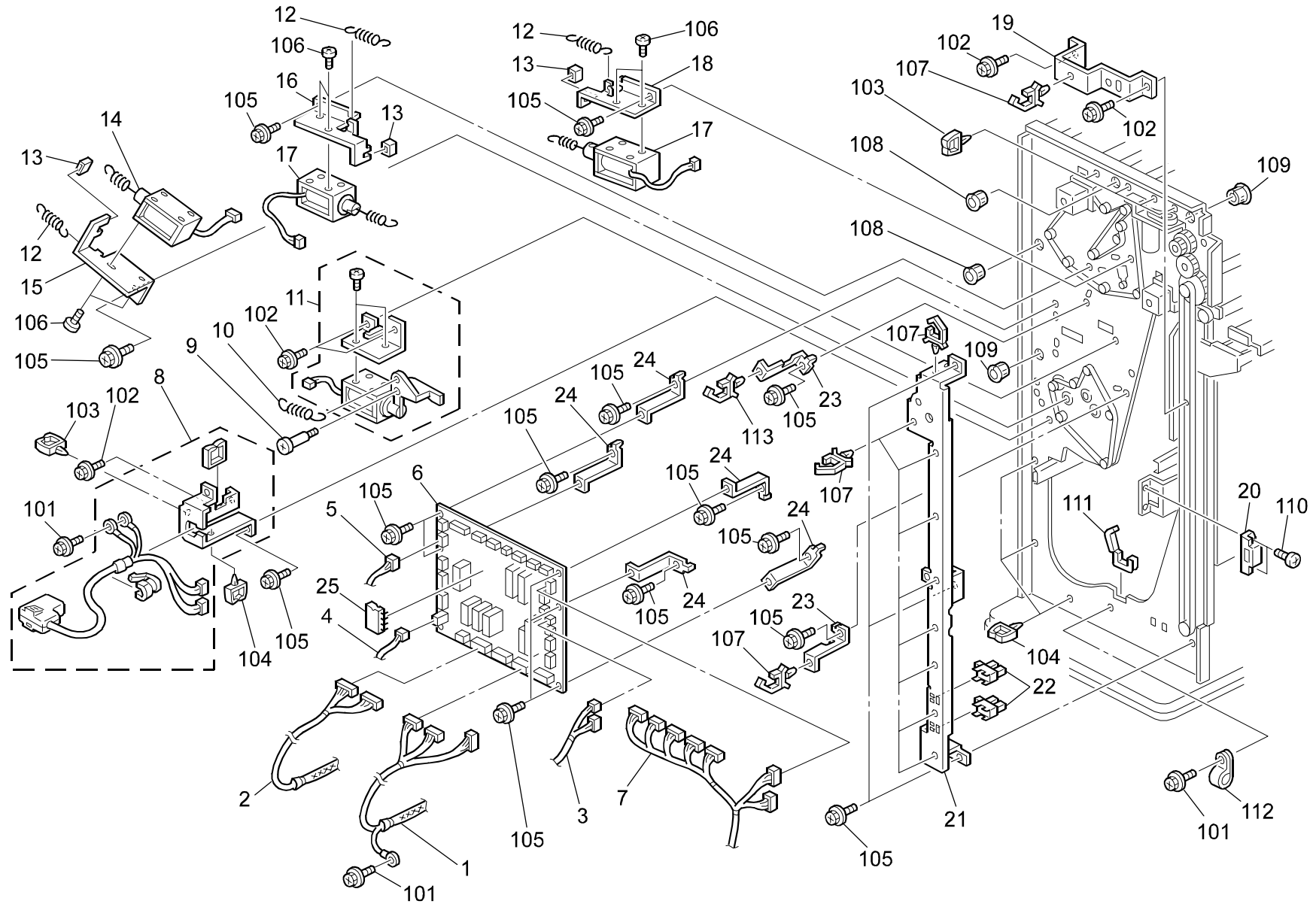


13.DRIVE SECTION (B312/B586)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B312 1511	Timing Belt - B40S3M633	1
2	B312 1515	Stepping Motor - DC 6.2W (B312)	2
2	B468 5750	Stepping Motor - DC 6.2W (B586)	2
3	A612 1612	Bracket - Motor	1
4	A697 1604	Timing Belt - B40S3M423	1
5	A697 1610	Timing Belt - B40S3M765	1
6	A697 1125	Stepped Screw - Lever	3
7	A697 1518	Spring-oil Blade	3
8	B312 1600	Tightener	2
9	B312 1610	Tightener	1
10	AX04 0121	Stepping Motor - DC 6.5W	1
11	B312 1524	Motor Bracket	1
12	B312 1522	Timing Belt - B40S2M240	1
13	AA04 3238	Timing Belt - B40S2M206	1
14	AB03 0273	Timing Pulley - T20	1
15	A353 3113	Pressure Spring	1
16	A697 3140	Gear - 30Z	1
17	A697 3135	Gear - 18Z	1
18	A697 3145	Gear - 36Z/18Z	1
19	AX05 0074	DC Motor - 24V - 9.9W	1
20	A697 3225	Worm Wheel Shaft	1
21	AA04 3054	Timing Belt - 142 P2M4	1
22	A697 3130	Lift Motor Bracket	1
24	AB01 3709	Worm Gear	1
25	B312 1550	Stepping Motor - DC 6.2W	1
26	A379 1711	Motor Bracket	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0451 4006B	Tapping Screw - 4x6	
102	0451 3006B	Tapping Screw - M3x6	
103	0313 0040B	Philips Pan Head Screw - M3x4	
104	0453 3006B	Tapping Screw - M3x6	
105	0720 0060B	Retaining Ring - M6	
106	0313 0050B	Philips Pan Head Screw - M3x5	
107	0807 5056	Washer - 8.1mm	
108	0574 0040E	Hexagon Headless Set Screw - M4x4	
109	0741 3506	Ball Bearing - 6x12x4 MM	

14.ELECTRICAL SECTION (B312/B586)

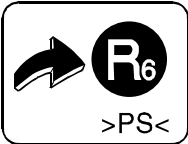
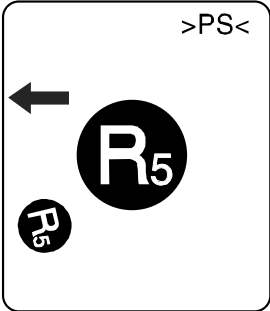
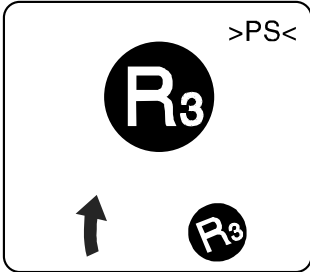
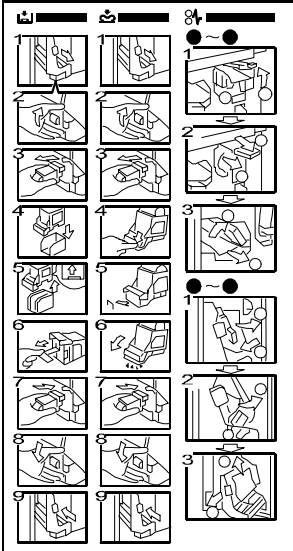
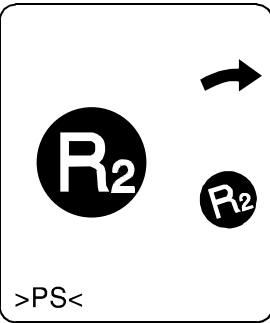
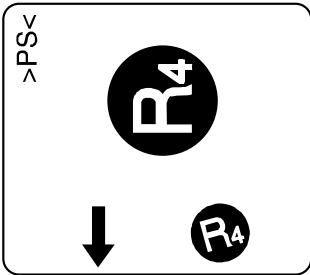
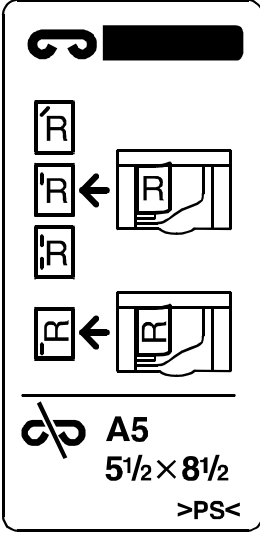


14.ELECTRICAL SECTION (B312/B586)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B312 5303	Stapler Harness	1
2	B312 5304	Motor Harness - Stapler Tray	1
3	B312 5306	Harness - Exit Guide Plate	1
4	B312 5305	Sensor Harness - Stapler Tray	1
5	B312 5302	Entrance Sensor Harness	1
6	B312 5100	Finisher Main Board	1
7	B312 5301	Main Harness	1
8	B312 5351	Interface Harness	1
9	A300 3858	Stepped Screw - M4	1
10	A300 3865	Release Spring	1
11	A697 2003	Positioning Roller Solenoid	1
12	AA06 0092	Release Spring	3
13	A697 2102	Dumper - Junction Gate Solenoid	3
14	B312 2105	Pre-stack Gate Solenoid	1
15	B312 2106	Bracket - Pre-stack Gate Solenoid	1
16	A697 2105	Bracket - Junction Gate Solenoid	1
17	A697 2100	Junction Gate Solenoid	2
18	A697 2235	Bracket - Junction Gate Solenoid	1
19	A379 1172	Upper Joint Bracket	1
20	AG07 0004	Magnetic Catch	1
21	A697 3160	Sensor Bracket	1
22	AW02 0114	Photo Interruptor - Lower Limit	2
23	A300 3151	Support Bracket	2
24	A697 5105	Main Board Bracket	5
25	B312 5654	IC - M27C1001-10F1	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0451 3008B	Tapping Screw - M3x8	
102	0451 4006B	Tapping Screw - 4x6	
103	1105 0229	Clamp	
104	1105 0231	Clamp	
105	0451 3006B	Tapping Screw - M3x6	
106	0313 0040B	Philips Pan Head Screw - M3x4	
107	1105 0291	Harness Clamp - LWS-3S	
108	1106 0411	Bushing - 11.5mm	
109	1106 0200	Bushing - 19.44mm	
110	0453 3006B	Tapping Screw - M3x6	
111	1105 0334	Edge - 17	
112	1105 0012	Nylon Clamp - 10n	
113	1105 0310	Harness Clamp - LWS-1S	

15.DECAL AND DOCUMENT (B312/B586)

1	2	3	4	9
				
5	6	7	8	10
				

15.DECAL AND DOCUMENT (B312/B586)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B312 5705	Decal - R6	1
2	B312 5700	Decal - R5	1
3	A379 4751	Decal - R1	1
4	A697 5400	Decal - R3	1
5	B312 5715	Decal - R7	1
6	A697 4213	Decal:Positioning Display:Standard	1
7	A697 5300	Decal - R2	1
8	A697 5500	Decal - Replacement R4	1
9	B312 5710	Decal - Misfeed Removal	1
10	A697 5900	Staple Position Decal	1

Index No.	Part No.	Description	Q'ty Per Assembly

Parts Index

Parts Index

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B312 1104	Hopper Cover	29 - 23
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B312 1515	Stepping Motor - DC 6.2W (B312)	31 - 2
B312 1521	Timing Pulley - 20T	11 - 18
B312 1522	Timing Belt - B40S2M240	31 - 12
B312 1524	Motor Bracket	31 - 11
B312 1550	Stepping Motor - DC 6.2W	31 - 25
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B312 2100	Pre-stack Gate	13 - 10
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B312 4117	Holding Mayler	15 - 23
B312 4121	Stepping Motor	15 - 27
B312 4126	Pulley - 32T	15 - 29
B312 4130	Timing Belt - B40S2M272	15 - 30
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B312 5304	Motor Harness - Stapler Tray	33 - 2
B312 5305	Sensor Harness - Stapler Tray	33 - 4
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A300 3618	Antistatic Guide Seal	15 - 13
A300 3626	Lower Guide Seal	15 - 14
A300 3634	Spring Plate - Timing Belt	15 - 3
A300 3635	Belt Clamp	15 - 2
A300 3641	Fixing Plate	15 - 7
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A379 2213	Exit Guide Bracket	23 - 9
A379 2215	Exit Mylar	23 - 10
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A379 2519	Supporting Lower Guide	11 - 15
A379 2521	Exit Guide Plate	9 - 3
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A697 1100	Right Stay	29 - 12
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A697 1120	Slide Rail	29 - 13
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