

|   |   |   |  |
|---|---|---|--|
| Model: Katana                                     |   | Date:14-Jul-06  | No.: RB234015  |
| Subject: Service Manual Revision                  |   | Prepared by: S. Ishizu  |  |
| From: 2nd Tech Support Sec. Service Support Dept. |   |   |  |
| Classification:                                   | <input type="checkbox"/> Troubleshooting<br><input type="checkbox"/> Mechanical<br><input type="checkbox"/> Paper path<br><input type="checkbox"/> Product Safety | <input type="checkbox"/> Part information<br><input type="checkbox"/> Electrical<br><input type="checkbox"/> Transmit/receive<br><input type="checkbox"/> Other (     ) | <input type="checkbox"/> Action required<br><input checked="" type="checkbox"/> Service manual revision<br><input type="checkbox"/> Retrofit information |

**This document summarizes the corrections in the Service Manual for “Katana” (Machine Code: B234/235/236).**

## 1. Added new step 8 <Page: 1-30>

7.Input the following telephone numbers with SP 5812.

- Service technician telephone number: SP 5812 001
- Service technician fax number: SP 5812 002
- For ordering consumables: SP 5812 003
- Sales representative: SP 5812 004

## **8.Install the language firmware if necessary.**

## 2. Corrected the procedure <Page: 1-122>

### **Incorrect**

1. Instruct the key operator to enable the key counter with the User Tools setting:  
User Tools> System Settings> Key Counter Management> ON

### **Correct**

1. Instruct the key operator to enable the key counter with the User Tools setting:  
User Tools> System Settings> **Administrator Tools**> Key Counter Management> ON

## 3. Corrected PM table <Page: 2-8>

### **Incorrect**

|                  |     |  |  |                                     |
|------------------|-----|--|--|-------------------------------------|
| Hot roller gears | C/L |  |  | Lubricate (Barrierta 55L or SS552R) |
|------------------|-----|--|--|-------------------------------------|

### **Correct**

|                  |     |  |  |   |
|------------------|-----|--|--|---|
| Hot roller gears | C/L |  |  | Lubricate with <b><u>Grease Barrierta – JFE5 5/2 (A2579300)</u></b> |
|------------------|-----|--|--|---|

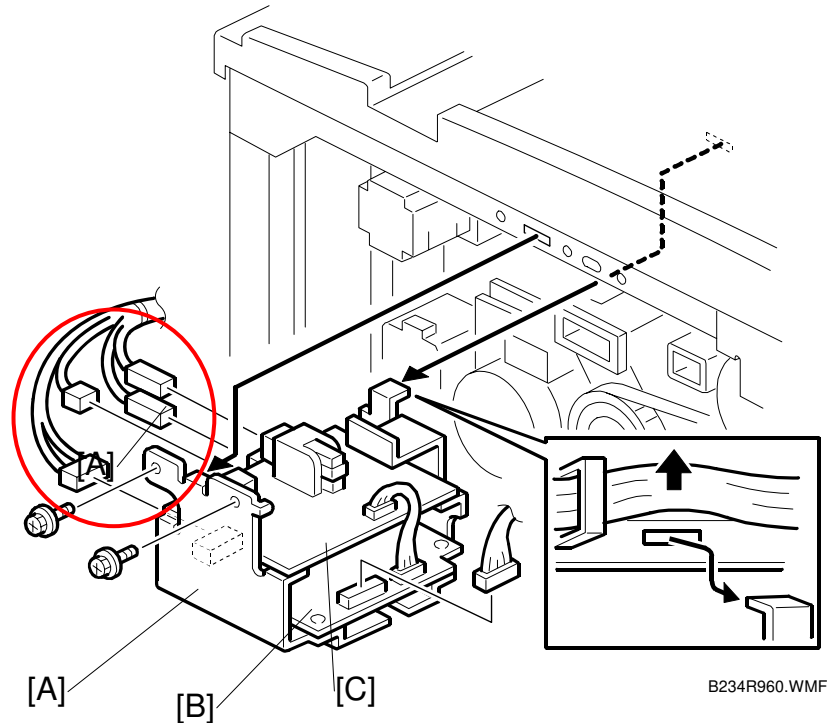
Model: Katana

Date:14-Jul-06

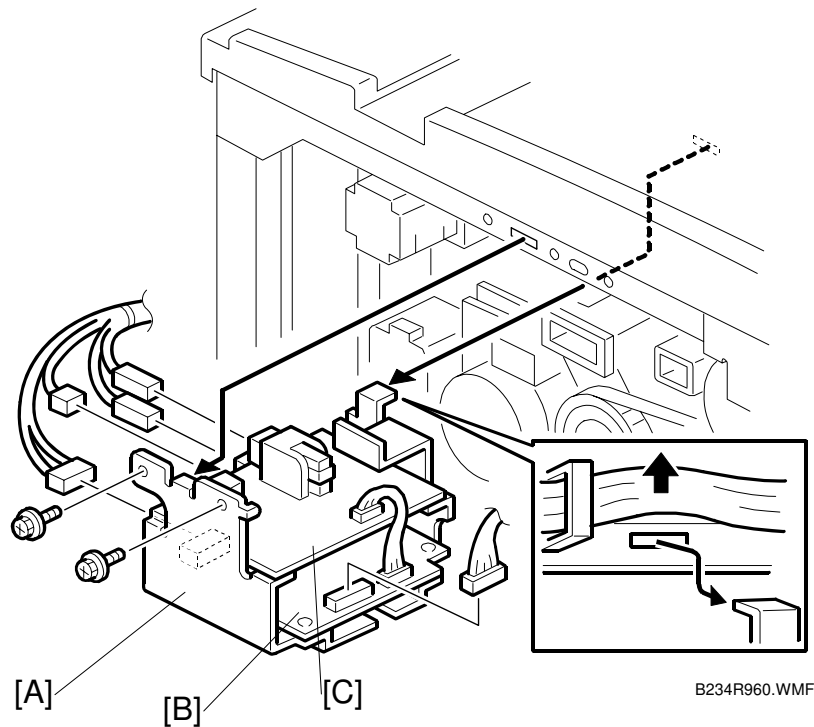
No.: RB234015

## 4. Corrected the Callout <Page: 3-166>

Incorrect:



Correct:



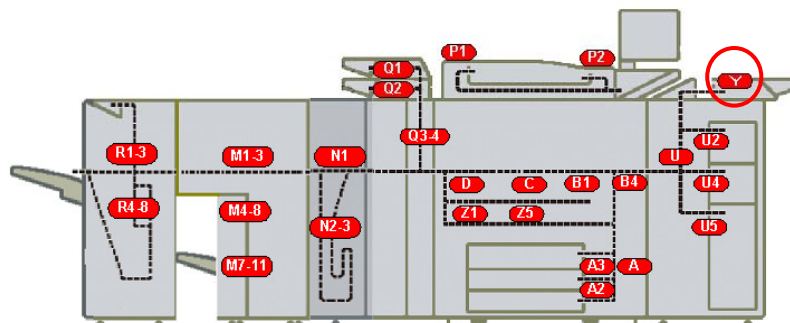
Model: Katana

Date:14-Jul-06

No.: RB234015

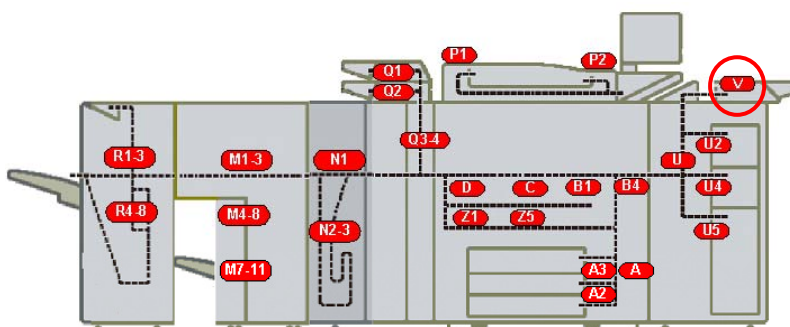
**5. Corrected the label "Y" to "V". <Page: 4-5>**

**Incorrect:**



B234T050X.WMF

**Correct:**



B234T050.WMF

Model: Katana

Date:14-Jul-06

No.: RB234015

## 6. Added SC876 <Page: 4-51>

|                 |          |  |  |
|-----------------|----------|--|--|
| <b>SC876</b>    | <b>D</b> | Log Data Error   |  |
|                 |          | The log data has been corrupted at power on, while the machine was operating, or when the machine was powered off during a print or copy cycle. The machine should never be switched off while it is printing or copying.                  |  |
| <b>SC876-1</b>  |          | Log data file was corrupted at power on or while the machine was operating.  | <ul style="list-style-type: none"> <li>• Format the HDD with SP5832-004.</li> </ul>  |
| <b>SC876-2</b>  |          | The log was set for encryption without the encryption module installed: <ul style="list-style-type: none"> <li>• At power on</li> <li>• While the machine was operating</li> <li>• When the log encryption setting was changed.</li> </ul> | <ul style="list-style-type: none"> <li>• Install or replace and set the encryption module.</li> <li>• Enable the log encryption setting.</li> </ul>  |
| <b>SC876-3</b>  |          | At power on, the log encryption key was disabled, causing an NVRAM malfunction.  | <ul style="list-style-type: none"> <li>• Format the disk with SP5832-004.</li> </ul>   |
| <b>SC876-4</b>  |          | At power on, the machine attempted log data encryption with the log encryption setting disabled (NVRAM malfunction).<br>-or-<br>At power on, log encryption was attempted with the log encryption setting disabled (NVRAM malfunction).    | <ul style="list-style-type: none"> <li>• Format the disk with SP5832-004.</li> </ul>   |
| <b>SC876-5</b>  |          | Error occurred at power on.<br>Only the NVRAM was replaced with an NVRAM from another machine.<br>-or-<br>Only the HDD was replaced with an HDD unit from another machine.   | <ul style="list-style-type: none"> <li>• Replace the NVRAM with the original NVRAM.</li> <li>• Replace the HDD with the original HDD.</li> <li>• If the error persists, format the HDD with SP5832-004.</li> </ul> |
| <b>SC876-99</b> |          | Cause unknown. The error occurred at power on or while the machine was operating.  | <ul style="list-style-type: none"> <li>• Contact the Ricoh design section.</li> </ul>  |

### SC876: More

If the error persists after doing the procedure described in the table above, do this procedure.

1. Switch the machine off, remove the HDD, then switch the machine on.
2. Do SP5801-019 then switch the machine off.
3. Install the HDD again and switch the machine on.
4. Do SP5832-004.
5. Cycle the machine off/on.
6. Do SP9730-002 and set to "1" (ON).
7. Do SP9730-003 and set to "1" (ON).
8. Do SP9730-004 and set to "1" (ON).
9. Cycle the machine off/on.

|               |                |               |
|---------------|----------------|---------------|
| Model: Katana | Date:14-Jul-06 | No.: RB234015 |
|---------------|----------------|---------------|

## 7. Edited title of SP5227 <Page: 5-55>

Old:

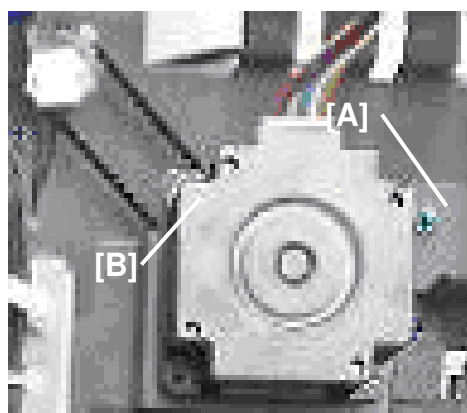
|      |                |
|------|----------------|
| 5227 | Page Numbering |
|------|----------------|

New:

|      |  |
|------|--|
| 5227 | Page Numbering ( <b><i>Bates Stamp</i></b> ) |
|------|--|

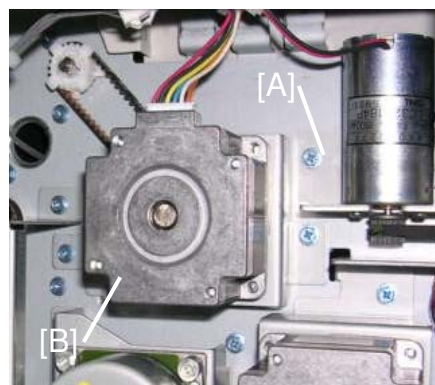
## 8. Replace with new photo <B830-34>

Old:



B830R901X.BMP

New:



B830R910.BMP

|               |                |               |
|---------------|----------------|---------------|
| Model: Katana | Date:14-Jul-06 | No.: RB234015 |
|---------------|----------------|---------------|

## 9. Corrected ELECTRICAL COMPONENT SUMMARY <Page: B830-72>

### Incorrect:

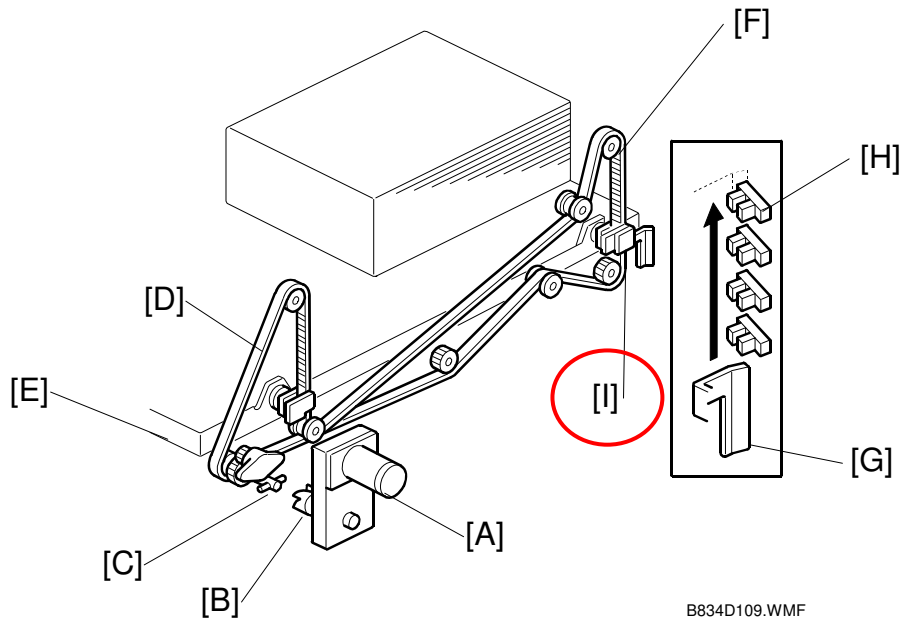
|     |                           |   |
|-----|---------------------------|---|
| S38 | Stapler Rotation Sensor 2 | Paired with Stapler Rotation Sensor 1. This sensor pair controls the positioning of the corner stapler for the horizontal, 45° angle, and 75° angle stapling positions. |
|-----|---------------------------|---|

### Correct:

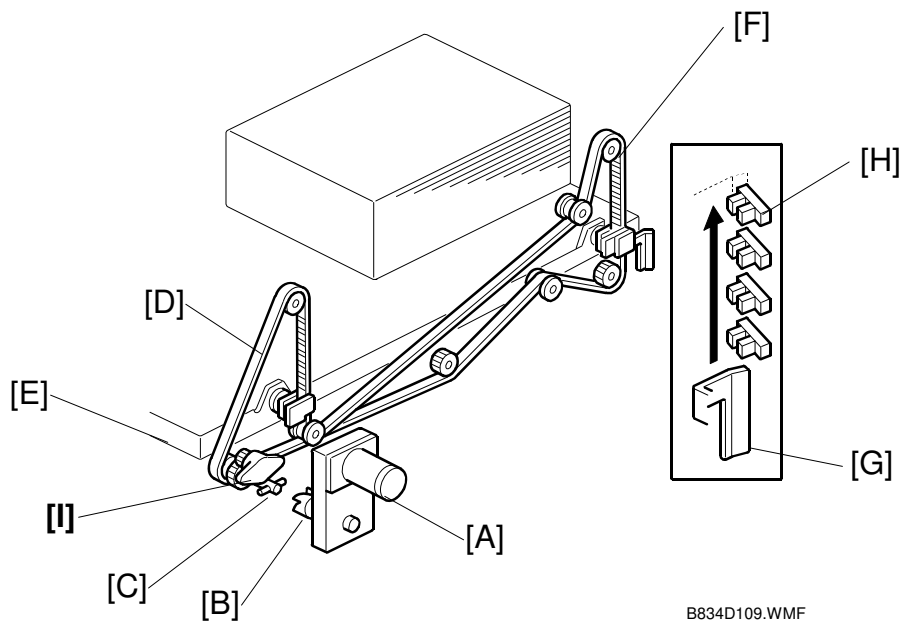
|     |                           |   |
|-----|---------------------------|---|
| S38 | Stapler Rotation Sensor 2 | Paired with Stapler Rotation Sensor 1. This sensor pair controls the positioning of the corner stapler for the <b><u>horizontal and 45° angle stapling positions.</u></b> |
|-----|---------------------------|---|

**10. Moved callout “[I]” to correct position. <Page: B834-24>**

**Incorrect:**



**Correct:**



Model: Katana

Date:14-Jul-06

No.: RB234015

## 11. Corrected the ELECTRICAL COMPONENTS <Page: B836-22>

### Incorrect:

- |   |  |
|---|--|
| 1. Horizontal Transport Sensor          | 10. Positioning Roller Motor                   |
| 2. Upper Transport Motor                | 11. Edge Pressure Plate Solenoid               |
| 3. Stapling Tray Junction Gate Solenoid | 12. Stack Tray Exit Sensor                     |
| 4. Finisher Entrance Sensor             | 13. Booklet Stapler Board                      |
| 5. Entrance Motor                       | 14. Booklet Output Tray Full Sensor<br>- Rear  |
| 6. Lower Transport Motor                | 15. Booklet Output Tray Full Sensor<br>- Front |
| 7. Booklet Pressure Roller Solenoid     | 16. Front Door Safety Switch                   |
| 8. Positioning Roller Solenoid          | 17. Small Front Door Open Sensor               |
| 9. Main Board (PCB)                     |  |

### Correct:

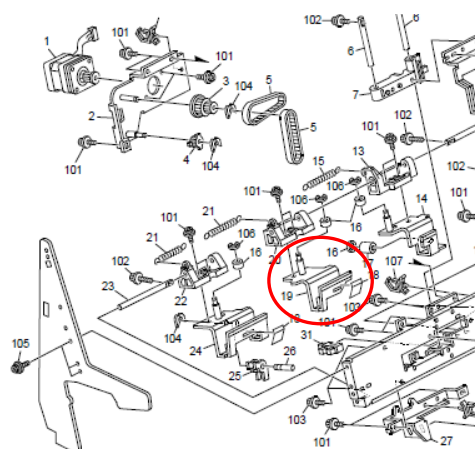
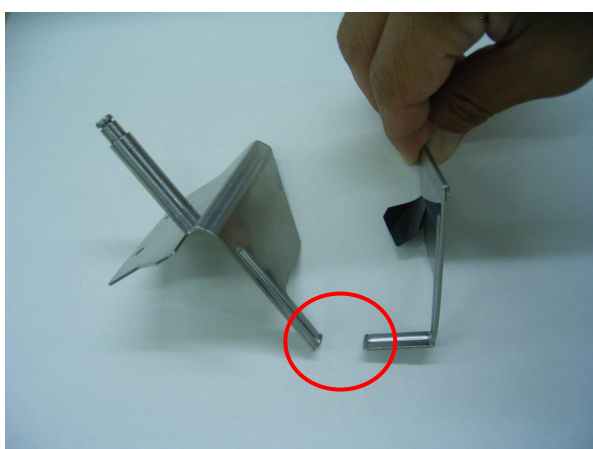
- |   |  |
|---|--|
| 1. Horizontal Transport Sensor            | 10. <b><u>Main Board (PCB)</u></b>             |
| 2. Upper Transport Motor                  | 11. Edge Pressure Plate Solenoid               |
| 3. Stapling Tray Junction Gate Solenoid   | 12. Stack Tray Exit Sensor                     |
| 4. Finisher Entrance Sensor               | 13. Booklet Stapler Board                      |
| 5. Entrance Motor                         | 14. Booklet Output Tray Full Sensor<br>- Rear  |
| 6. Lower Transport Motor                  | 15. Booklet Output Tray Full Sensor<br>- Front |
| 7. Booklet Pressure Roller Solenoid       | 16. Front Door Safety Switch                   |
| 8. Positioning Roller Solenoid            | 17. Small Front Door Open Sensor               |
| 9. <b><u>Positioning Roller Motor</u></b> |  |



|   |   |   |  |
|---|---|---|--|
| Model: Katana (Bellini-C3)                        |   | Date: 2-Aug-07  | No.: RB234036  |
| Subject: SR5000 Staple Rear Fence Broken          |   | Prepared by: M. Matsuda   |  |
| From: 2nd Tech Support Sec. Service Support Dept. |   |   |  |
| Classification:                                   | <input type="checkbox"/> Troubleshooting<br><input type="checkbox"/> Mechanical<br><input type="checkbox"/> Paper path<br><input type="checkbox"/> Product Safety | <input type="checkbox"/> Part information<br><input type="checkbox"/> Electrical<br><input type="checkbox"/> Transmit/receive<br><input type="checkbox"/> Other (     ) | <input checked="" type="checkbox"/> Action required<br><input type="checkbox"/> Service manual revision<br><input type="checkbox"/> Retrofit information |

## SYMPTOM

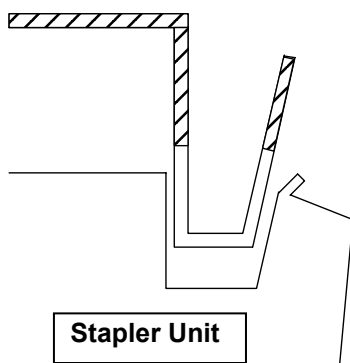
The rear fence for the SR5000 staple tray (P/N: B8304521) breaks, as shown below.



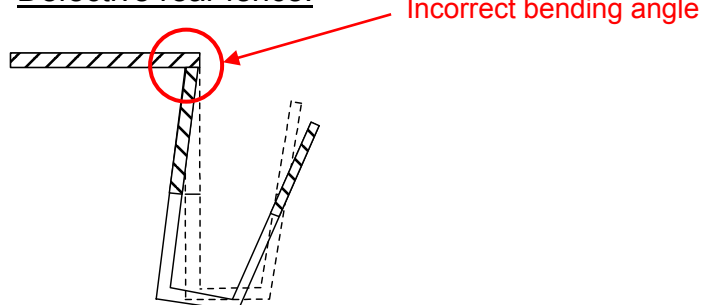
## CAUSE

The bending angle of the rear fence was incorrect from the time of production. As a result, the stapler head may hit the rear fence repeatedly during stapling.

### Normal rear fence:



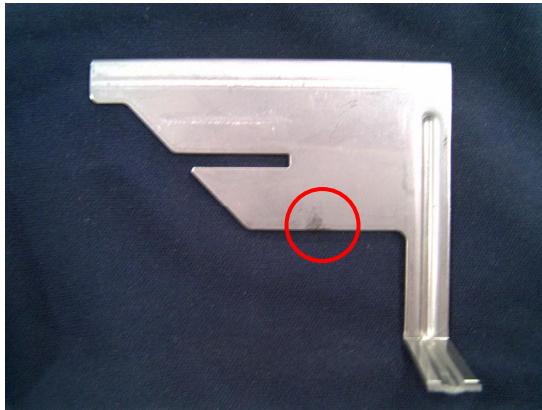
### Defective rear fence:



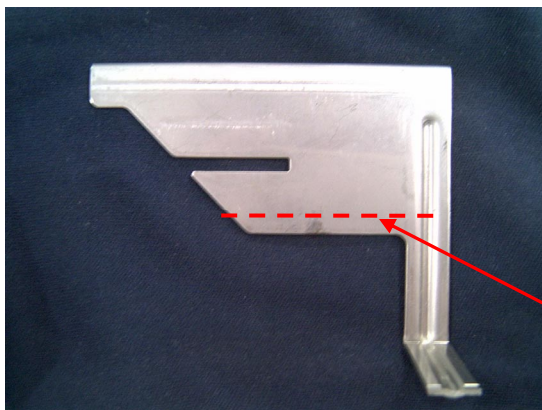
Model: Katana (Bellini-C3)

Date: 2-Aug-07

No.: RB234036

Trace of stapler head:**SOLUTION****Permanent Solution**

- The part of the rear fence that can contact the stapler head will be removed.
- A new factory inspection will be added for the rear fence.



This area  
will be  
removed

**Applied from:** September 2007 production (new P/N and S/N to be announced by MB).

**Temporary Solution (Action in the Field)**

Check the rear fence at the next service visit, and replace the rear fence with a inspected rear fence (P/N **B2349905**, FOC) under these conditions:

- If there is a mark on the rear fence where the stapler head has hit it
- If this symptom has occurred

**Note:** The shape of the inspected rear fence mentioned above (P/N **B2349905**) is not changed. It only has an inspected bend angle.

|   |                |               |
|---|----------------|---------------|
| Model: Bellini-C3 Finisher (VICTORIA-E) | Date:22-Jul-09 | No.: RB830001 |
|---|----------------|---------------|

|                                      |  |  |  |
|--------------------------------------|--|--|--|
| Subject: STAY: Feeler:Paper Sensor   |  | Prepared by: T. Tadokoro                             |  |
| From: PPBG QA/Service Planning Dept. |  |  |  |
| Classification:                      | <input type="checkbox"/> Troubleshooting | <input checked="" type="checkbox"/> Part information | <input type="checkbox"/> Action required         |
|                                      | <input type="checkbox"/> Mechanical      | <input type="checkbox"/> Electrical                  | <input type="checkbox"/> Service manual revision |
|                                      | <input type="checkbox"/> Paper path      | <input type="checkbox"/> Transmit/receive            | <input type="checkbox"/> Retrofit information    |
|                                      | <input type="checkbox"/> Other (       ) |  |  |
|                                      |  |  |  |

| Old part number | New part number | Description               | Q'ty | Int      | Page | Index | Note   |
|-----------------|-----------------|---------------------------|------|----------|------|-------|--------|
| B4783554        |                 | Guide:Feeler:Paper Sensor | 1    | O/O      | 46   | 11    | Delete |
| B4783552        | B4783555        | Feeler:Paper Sensor       | 1    | As a set | 46   | 12    |        |

**Change/Reason:** Vender change.

|  |   |   |  |
|--|---|---|--|
| Model: AegisP1/C1                            |   | Date: 10-Nov-09                           | No.: RG178084                                    |
| Subject: Provision for miss staple in SR5000 |   | Prepared by: T.Mimura                     |  |
| From: PPMC Service Planning Department 1G    |   |   |  |
| Classification:                              | <input checked="" type="checkbox"/> Troubleshooting | <input type="checkbox"/> Part information | <input type="checkbox"/> Action required         |
|  | <input type="checkbox"/> Mechanical                 | <input type="checkbox"/> Electrical       | <input type="checkbox"/> Service manual revision |
|  | <input type="checkbox"/> Paper path                 | <input type="checkbox"/> Transmit/receive | <input type="checkbox"/> Retrofit information    |
|  | <input type="checkbox"/> Product Safety             | <input type="checkbox"/> Other (      )   | <input type="checkbox"/> Tier2                   |

**SYMPTOM**

When stacking the papers in the stack unit, a few sheets don't get adjusted correctly so some sheets don't get stapled.

**CAUSE**

Paper sticks together because of static electricity.

**SOLUTION**

Attach the Discharge Brush "B3011216" for Static Electricity Reduction.

**Instructions**

1. Remove the inner cover. (Screws x3)



Inner cover

2. Remove the retaining ring.



Paper exit guide plate    Retaining ring

3. Release the tip of the pressure spring (both front & rear) on the paper exit guide plate.

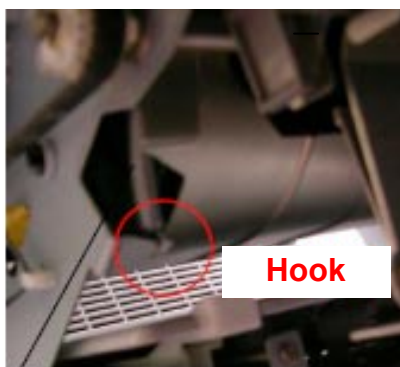


Pressure spring

View of the pressure springs from below



Pressure spring-



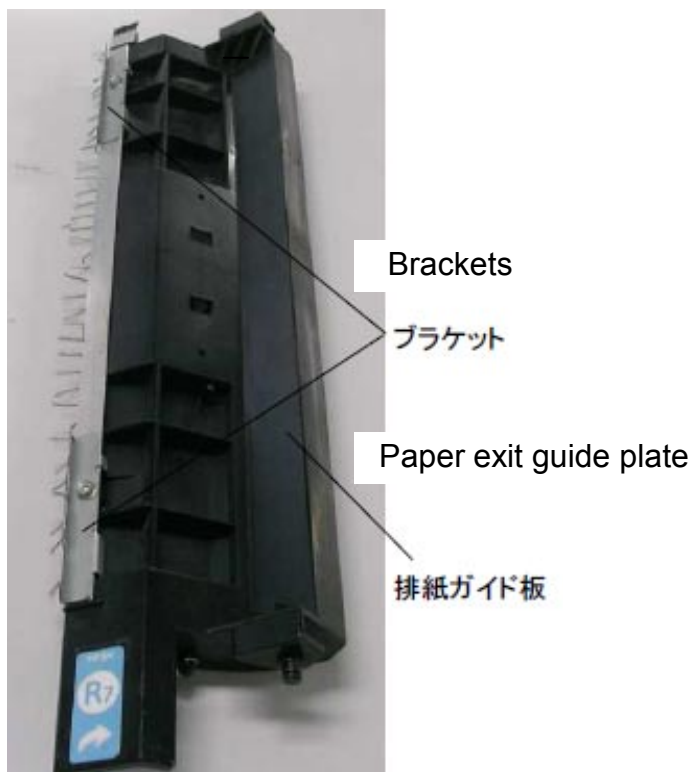
Pressure spring-

Model: AegisP1/C1

Date: 10-Nov-09

No.: RG178084

4. Remove the paper exit guide plate from the frame.  
Then remove the screws (front & rear) that hold the bracket and the discharge brush.  
(The bracket and discharge brush are fastened with the same screws.)

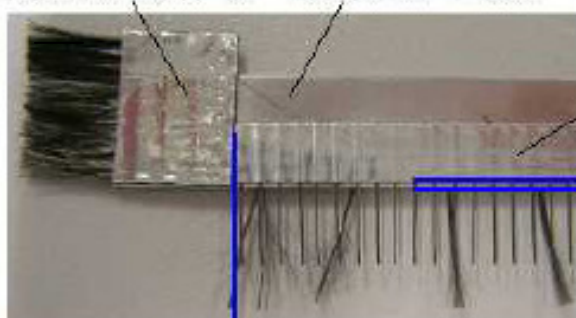


5. Attach "B3011216" (discharge brush for individual support) as shown in the photo below, then fasten it with the bracket to the paper exit guide plate.  
*Attaching Position of the Discharge Brush (for individual support)*

A6972131  
Antistatic Brush

AA120099  
Antistatic Brush: L=320

B3011216  
Antistatic Brush: Paper



Set flush with  
A6972131  
(Space to be  
within 1 mm)

Space to be  
within 1 mm



Model: AegisP1/C1

Date: 10-Nov-09

No.: RG178084

*Appearance of the paper exit guide plate after attaching the discharge brush*



6. Follow the procedure in reverse order to install the paper exit guide plate, and then attach the inner cover.



Reissued:12-Feb-10

|                                  |                |                |
|----------------------------------|----------------|----------------|
| Model: Katana-C1 Finisher SR5000 | Date:15-Jan-10 | No.: RB830002a |
|----------------------------------|----------------|----------------|

## RTB Reissue

The items in ***bold italics*** have been added.

|  |  |   |  |
|--|--|---|--|
| Modified Article: Replacement of the shift tray lift motor |  | Prepared by: K.Tsutsui                          |  |
| From: PPBG Service Planning Department 1G                  |  |   |  |
| Reason for Modification:                                   | <input checked="" type="checkbox"/> Parts catalog correction | <input type="checkbox"/> Vendor change          | <input type="checkbox"/> Other             |
|  | <input type="checkbox"/> To facilitate assembly              | <input type="checkbox"/> To improve reliability | <input type="checkbox"/> To meet standards |
|  | <input type="checkbox"/> Part standardization                | <input type="checkbox"/> Product Safety         | ( )  |

Please apply the following parts number correction to your Finisher SR5000 Parts Catalog.

| Old part number | New part number        | Description                                | Q'ty              | Int      | Page             | Index            | Note                    |
|-----------------|------------------------|--|-------------------|----------|------------------|------------------|-------------------------|
| AX050277        | AX050323               | DC Motor:24V:9W                            | 1→1               | X/O      | 41               | 2                | -                       |
| B8303118        | B8303128               | Bracket-Upper Lower                        | 1→1               | as a set | 41               | 7                | -                       |
| -               | <b><i>B8303111</i></b> | <b><i>DRIVE UNIT:UPPER LOWER:ASS'Y</i></b> | <b><i>0-1</i></b> | -        | <b><i>41</i></b> | <b><i>24</i></b> | <b><i>New Index</i></b> |

**Change:** The motor and bracket have been changed to new ones.

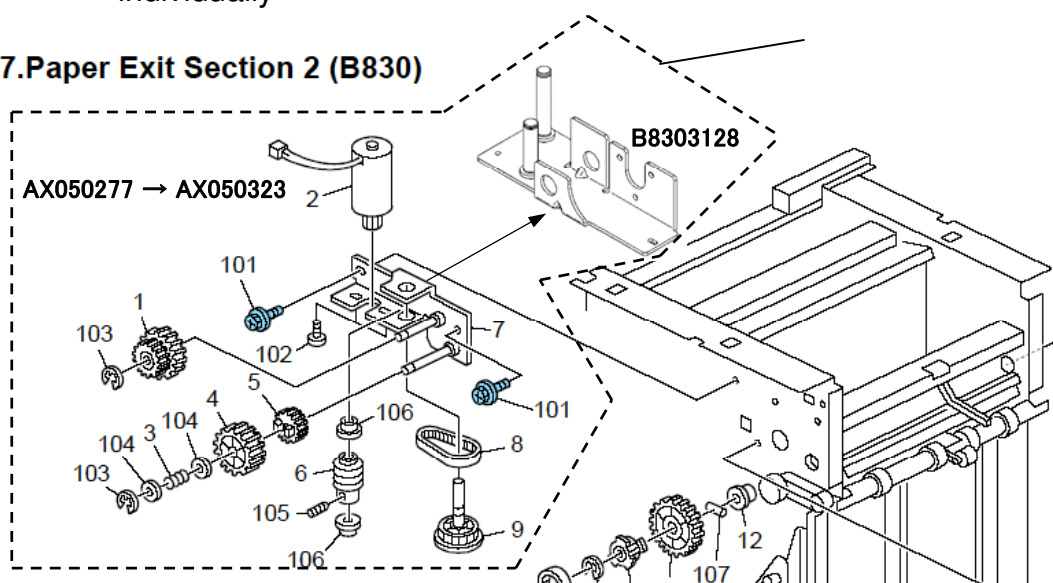
The screw number for attaching the motor has been changed 2 to 3.

**Reason:** To enhance the motor durability.

**Remarks:** When changing the motor from AX050277 to AX050323, you must change the Bracket from B8303118 to B8303128 at the same time.

After you replace both of the above, you can replace either a Motor or a Bracket individually

## 17.Paper Exit Section 2 (B830)



## RCL (Japan) Production

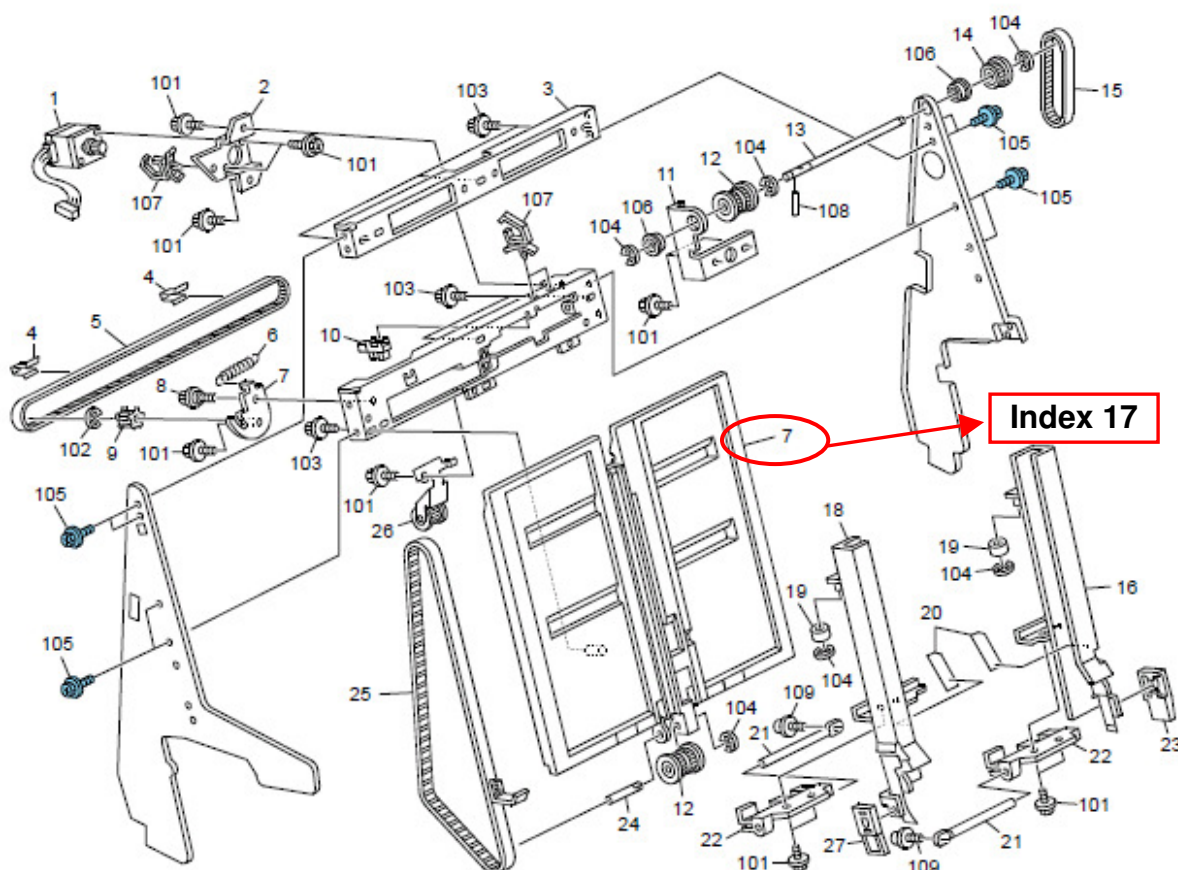
| MODEL NAME      | CODE    | SERIAL NO.  |
|-----------------|---------|-------------|
| Finisher SR5000 | B830-17 | L5890900660 |
|                 | B830-26 | -           |

|  |   |  |   |
|--|---|--|---|
| Model: Finisher SR5000 (B830)                              |   | Date: 12-Jan-11  | No.: RB830003   |
| Subject: Parts Catalog Correction – Stapler Tray Index No. |   | Prepared by: M. Abe  |   |
| From: PP Service Planning Department 1G                    |   |  |   |
| Classification:  | <input type="checkbox"/> Troubleshooting<br><input type="checkbox"/> Mechanical<br><input type="checkbox"/> Paper path<br><input type="checkbox"/> Product Safety | <input checked="" type="checkbox"/> Part information<br><input type="checkbox"/> Electrical<br><input type="checkbox"/> Transmit/receive<br><input type="checkbox"/> Other (     ) | <input type="checkbox"/> Action required<br><input type="checkbox"/> Service manual revision<br><input type="checkbox"/> Retrofit information<br><input type="checkbox"/> Tier2 |

Please apply the following correction to your parts catalog.

B8304711 (Guide Plate-Stapler Tray) was falsely indexed as #7 in the diagram.  
The correct index number for this part is #17.

### 3. Staple Tray 2 (B830)

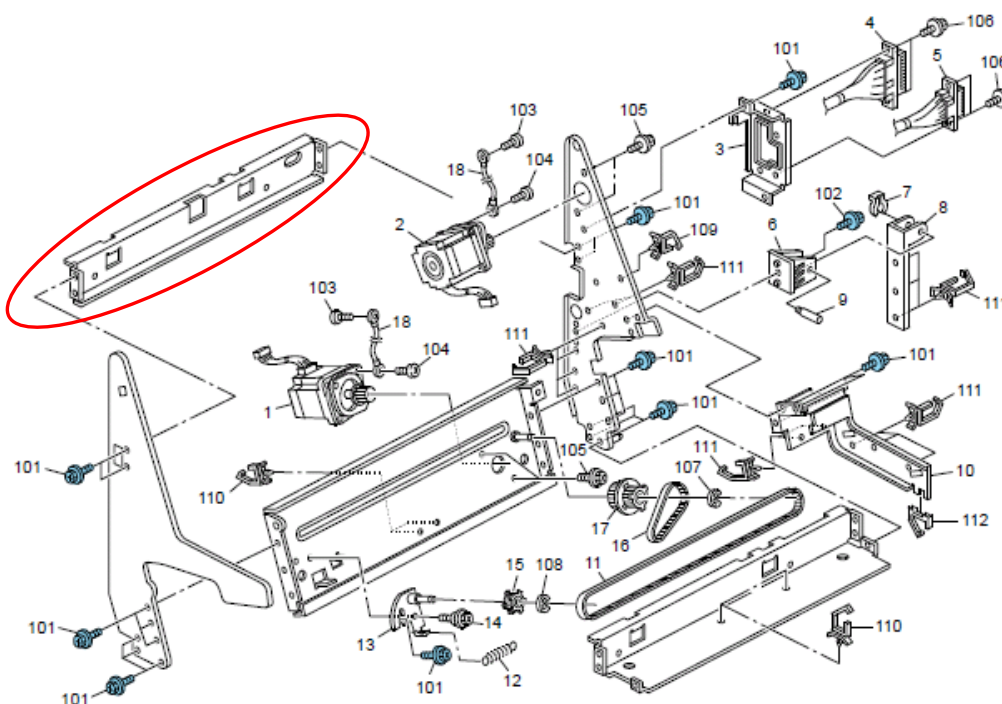


|   |   |  |   |
|---|---|--|---|
| Model: Finisher SR5000 (B830)           |   | Date: 17-Aug-2011  | No.: RB830004   |
| Subject: Addition of New Service Part   |   | Prepared by: M. Abe  |   |
| From: PP Service Planning Department 1G |   |  |   |
| Classification:                         | <input type="checkbox"/> Troubleshooting<br><input type="checkbox"/> Mechanical<br><input type="checkbox"/> Paper path<br><input type="checkbox"/> Product Safety | <input checked="" type="checkbox"/> Part information<br><input type="checkbox"/> Electrical<br><input type="checkbox"/> Transmit/receive<br><input type="checkbox"/> Other (     ) | <input type="checkbox"/> Action required<br><input type="checkbox"/> Service manual revision<br><input type="checkbox"/> Retrofit information<br><input type="checkbox"/> Tier2 |

The following part was newly registered as a service part based on a request from the field.

| P/N      | Description            | Q'ty | Int | Page | Index | Note |
|----------|------------------------|------|-----|------|-------|------|
| B8304811 | STAY:MIDDLE:SLIDE RAIL | 1    | -   | 15   | 19    | Add  |

#### 4. Staple Tray 3 (B830)



|   |   |                      |               |
|---|---|----------------------|---------------|
| Model: Finisher SR5000 (B830)                         |   | Date: 22-Jun-2012    | No.: RB830005 |
| Subject: P/N of modified paper exit rollers           |   | Prepared by: J. Ohno |               |
| From: 1st PP Tech Service Sec., PP Tech Service Dept. |   |                      |               |
| Classification:                                       | <input type="checkbox"/> Troubleshooting <input checked="" type="checkbox"/> Part information <input type="checkbox"/> Action required<br><input type="checkbox"/> Mechanical <input type="checkbox"/> Electrical <input type="checkbox"/> Service manual revision<br><input type="checkbox"/> Paper path <input type="checkbox"/> Transmit/receive <input type="checkbox"/> Retrofit information<br><input type="checkbox"/> Product Safety <input type="checkbox"/> Other (      ) <input type="checkbox"/> Tier2 |                      |               |

**Change:** Rollers that feed out paper to the Shift tray and the Proof tray were modified.

**Reason:** To prevent roller marks when feeding paper out to the Shift and Proof trays.

## Proof tray section

| Old Part Number | New Part Number | Description                     | Q'ty | Int | Page | Index | Note |
|-----------------|-----------------|---------------------------------|------|-----|------|-------|------|
| B8302202        | B8302204        | EXIT ROLLER: PROOF TRAY: ASS'Y  | 1    | X/X | 37   | 12    | -    |
| -               | B8302203        | SHAFT:EXIT ROLLER: PROOF TRAY   | 1    | -   | 37   | 24    | Add  |
| -               | B4342577        | ROLLER: EXIT ROLLER: PROOF TRAY | 4    | -   | 37   | 26    | Add  |

Sub-parts of B8302204 include the newly added B8302203 & B4342577, and the standard 06330120G & 07200060E.

| Old Part Number | New Part Number | Description                               | Q'ty | Int | Page | Index | Note    |
|-----------------|-----------------|---|------|-----|------|-------|---------|
| B8302225        | -               | PROOF TRAY GUIDE PLATE - LOWER            | 1    | -   | 37   | 11    | Deleted |
| -               | B8302227        | GUIDE PLATE: PROOF TRAY: LOWER: SUB-ASS'Y | 1    | -   | 37   | 25    | Add     |
| -               | B3022229        | BRACKET: EXIT ROLLER: PROOF TRAY          | 1    | -   | 37   | 23    | Add     |
| -               | B8302228        | GUIDE PLATE: PROOF TRAY: LOWER            | 1    | -   | 37   | 21    | Add     |

Replace B8302225 with B8302227.

B3022229 and B8302228 are sub-parts of B8302227.

| Old Part Number | New Part Number | Description                            | Q'ty | Int | Page | Index | Note |
|-----------------|-----------------|--|------|-----|------|-------|------|
| AF022148        | D4342551        | EXIT ROLLER: DRIVEN: PROOF TRAY: ASS'Y | 2    | X/O | 37   | 4     | -    |
| -               | AA080237        | BUSHING - 4X5X7                        | 4    | -   | 37   | 22    | Add  |

When replacing AF022148 with D4342551, also replace AA080237 as a set.

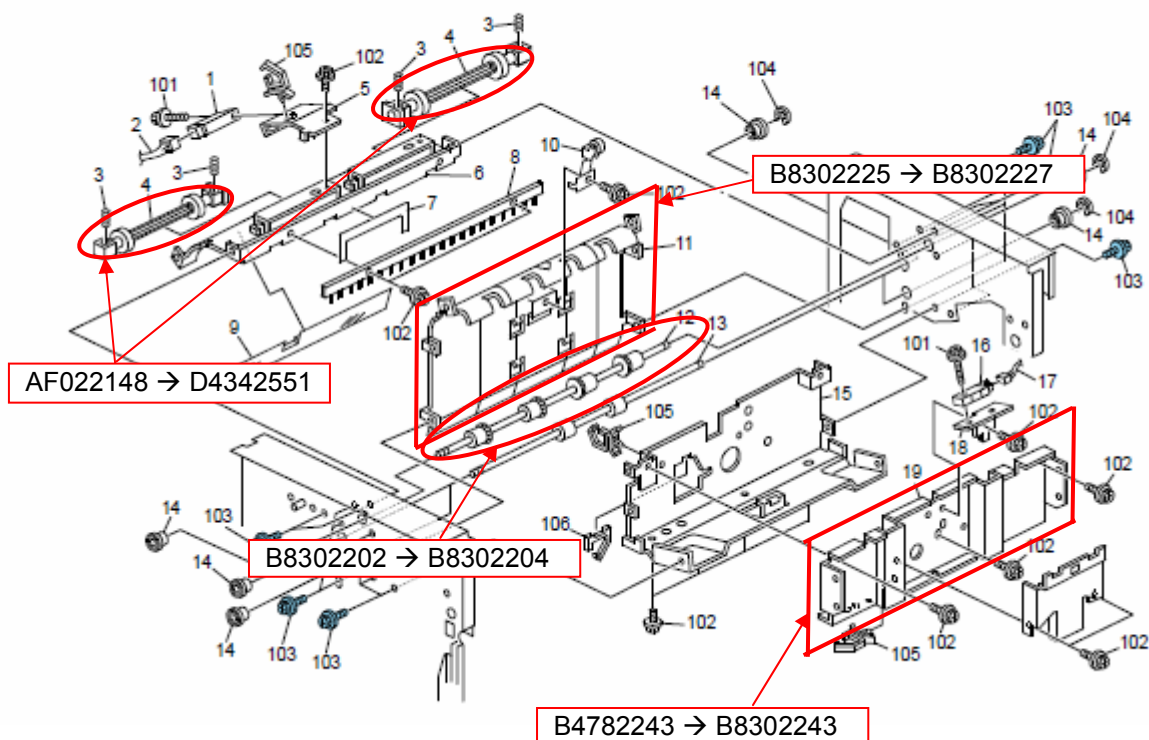
Model: Finisher SR5000 (B830)

Date: 22-Jun-2012

No.: RB830005

| Old Part Number | New Part Number | Description                        | Q'ty | Int | Page | Index | Note |
|-----------------|-----------------|------------------------------------|------|-----|------|-------|------|
| B4782243        | B8302243        | END PLATE: UPPER: EXIT: PROOF TRAY | 1    | X/O | 37   | 19    | -    |

## 15.Staple Transport 6 (B830)





Model: Finisher SR5000 (B830)

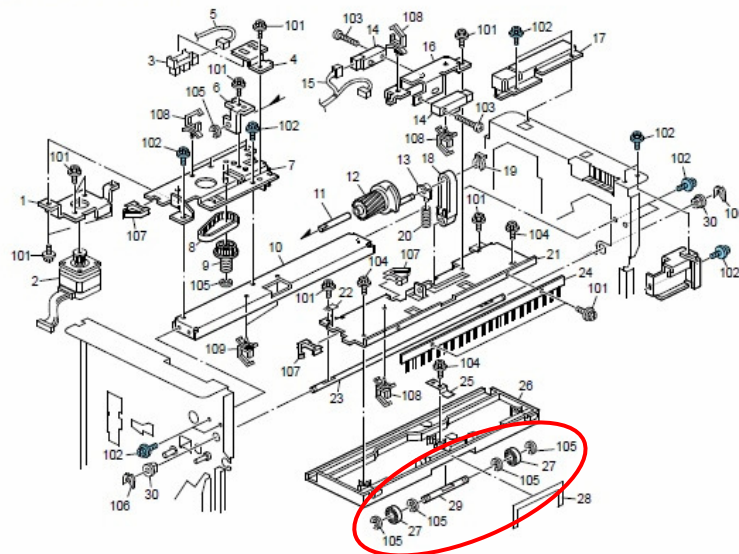
Date: 22-Jun-2012

No.: RB830005

## Shift tray section

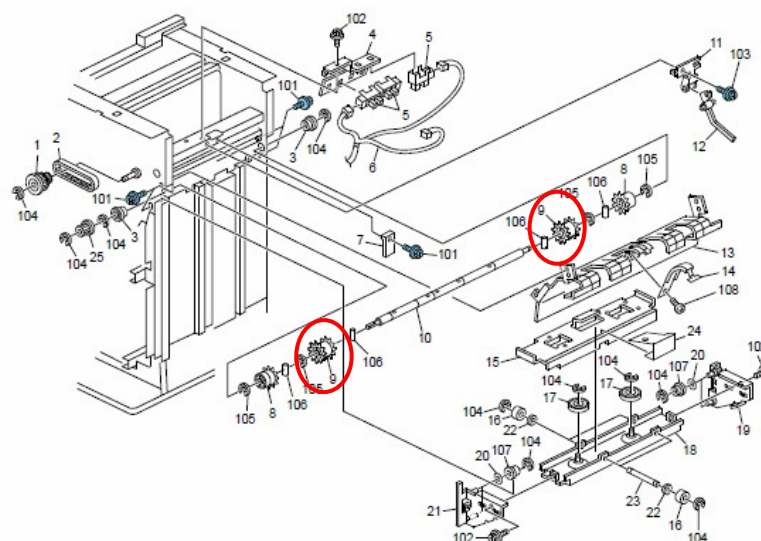
| Old Part Number | New Part Number | Description                            | Q'ty | Int | Page | Index | Note    |
|-----------------|-----------------|--|------|-----|------|-------|---------|
| C3082324        | D4342458        | EXIT ROLLER: DRIVEN: SHIFT TRAY: ASS'Y | 1    | X/X | 39   | 29    | -       |
| B8302324        | -               | EXIT ROLLER: DRIVEN                    | 2    | -   | 39   | 27    | Deleted |

16.Paper Exit Section 1 (B830)



| Old Part Number | New Part Number | Description              | Q'ty | Int | Page | Index | Note |
|-----------------|-----------------|--------------------------|------|-----|------|-------|------|
| B8302302        | D4342474        | ROLLER:EXIT ROLLER:SHIFT | 2    | X/X | 43   | 9     | -    |

18.Paper Exit Section 3 (B830)



|   |   |  |   |
|---|---|--|---|
| Model: Finisher SR5000 (B830)                         |   | Date: 05-Jul-2012  | No.: RB830006   |
| Subject: Newly added service part: Jogger Unit ASS'Y  |   | Prepared by: J. Ohno   |   |
| From: 1st PP Tech Service Sec., PP Tech Service Dept. |   |  |   |
| Classification:                                       | <input type="checkbox"/> Troubleshooting<br><input type="checkbox"/> Mechanical<br><input type="checkbox"/> Paper path<br><input type="checkbox"/> Product Safety | <input checked="" type="checkbox"/> Part information<br><input type="checkbox"/> Electrical<br><input type="checkbox"/> Transmit/receive<br><input type="checkbox"/> Other (     ) | <input type="checkbox"/> Action required<br><input type="checkbox"/> Service manual revision<br><input type="checkbox"/> Retrofit information<br><input type="checkbox"/> Tier2 |

**Change:** Registration of the Jogger Unit as an assembly

**Reason:** For higher serviceability

| Old Part Number | New Part Number | Description        | Q'ty | Int | Page | Index | Note |
|-----------------|-----------------|--------------------|------|-----|------|-------|------|
| -               | B8303601        | UNIFORM UNIT:ASS'Y | 1    | -   | 49   | *     | Add  |

Note:

Please disregard the information announced in the PCIL (Part Change Information List) regarding the p/n modification from B8303600 to B8303601. B8303600 was registered by mistake and should not have been announced in the PCIL.

When replacing the entire Jogger Unit, place an order for B8303601.

## 21.Jogger Unit (B830)

