

Finisher SR5000 (B830)

Second Edition. March 2009

Finisher SR5000 (B830)

PARTS CATALOG

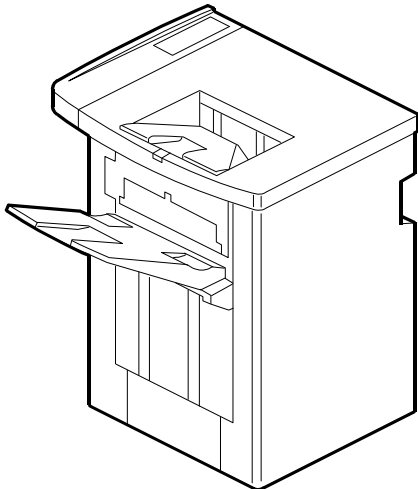
This catalog gives the numbers and names of parts on this machine.

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March 2, 2009

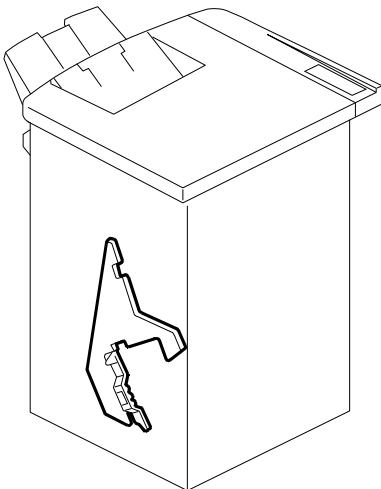
LOCATIONS OF UNITS

1. Exterior (B830)



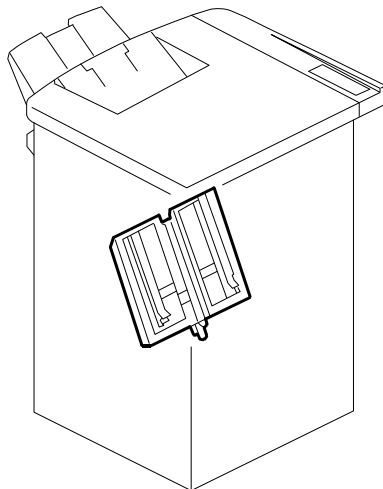
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2. Staple Tray 1 (B830)



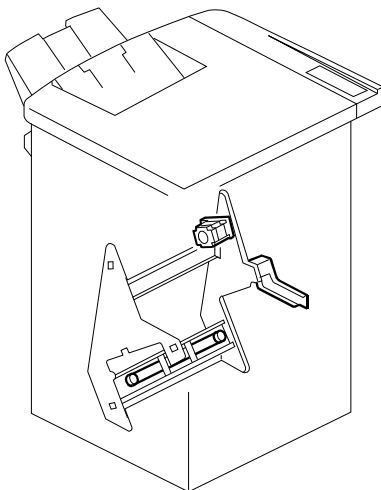
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3. Staple Tray 2 (B830)



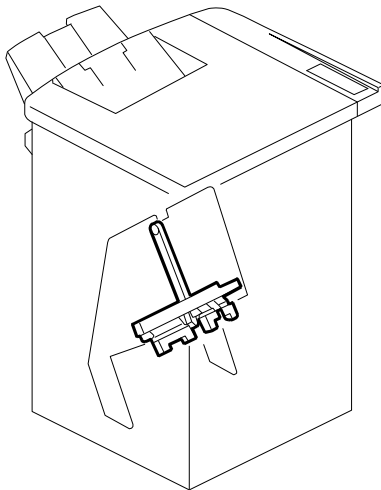
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4. Staple Tray 3 (B830)



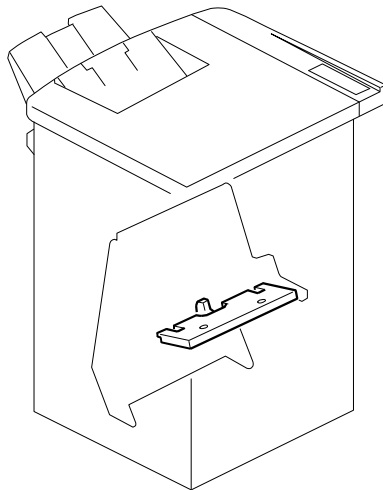
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5. Staple Tray 4 (B830)



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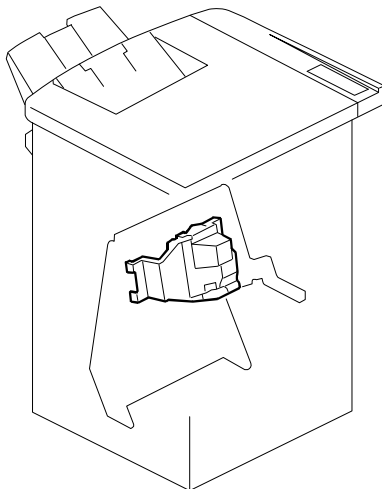
6. Staple Tray 5 (B830)



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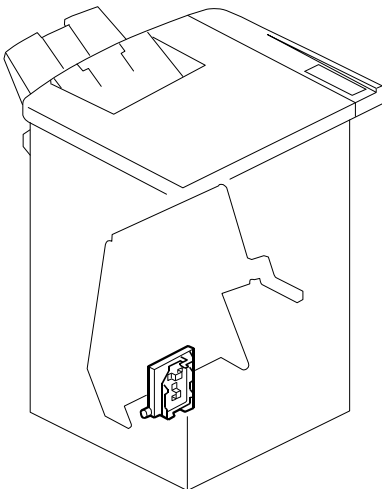
LOCATIONS OF UNITS

7. Staple Tray 6 (B830)



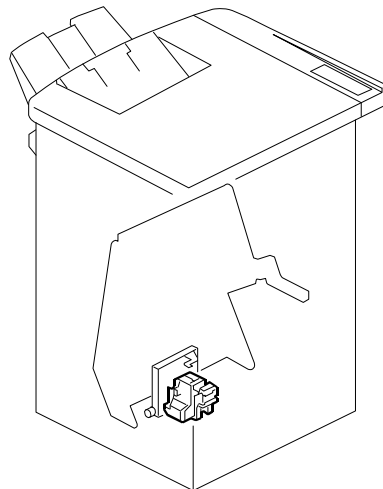
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8. Stapler Unit 1 (B830)



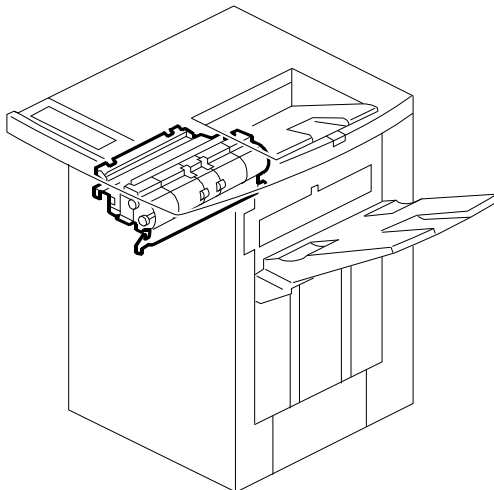
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9. Stapler Unit 2 (B830)



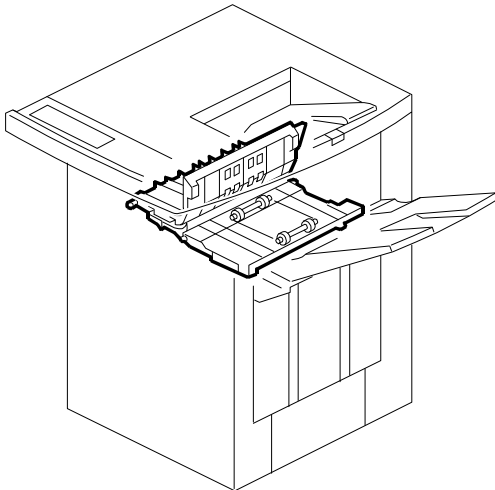
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10. Staple Transport 1 (B830)



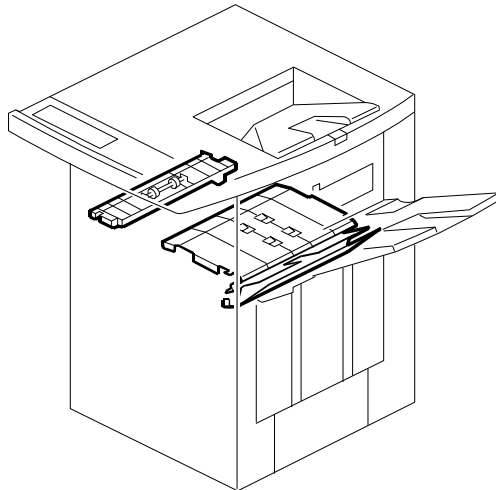
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11. Staple Transport 2 (B830)



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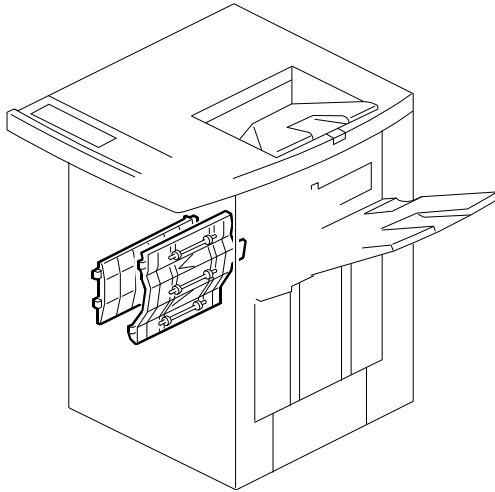
12. Staple Transport 3 (B830)



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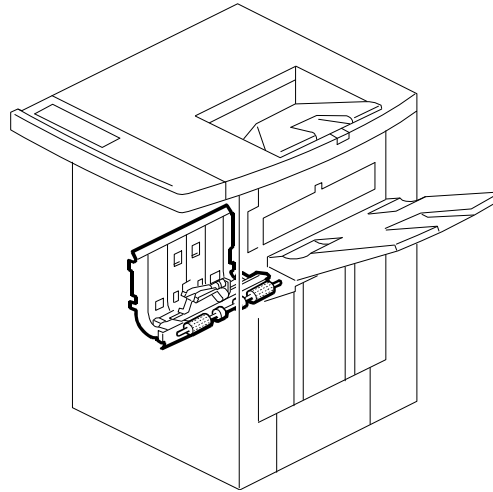
LOCATIONS OF UNITS

13. Staple Transport 4 (B830)



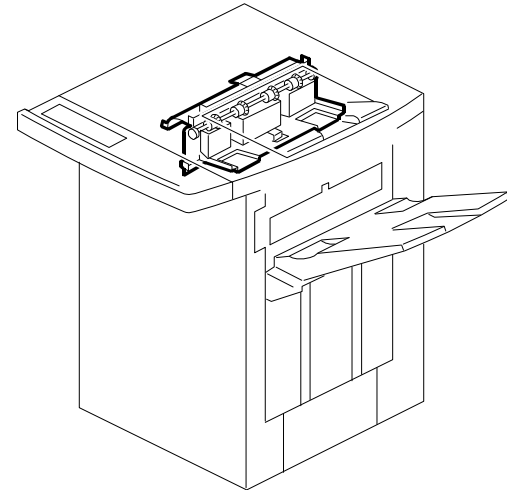
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14. Staple Transport 5 (B830)



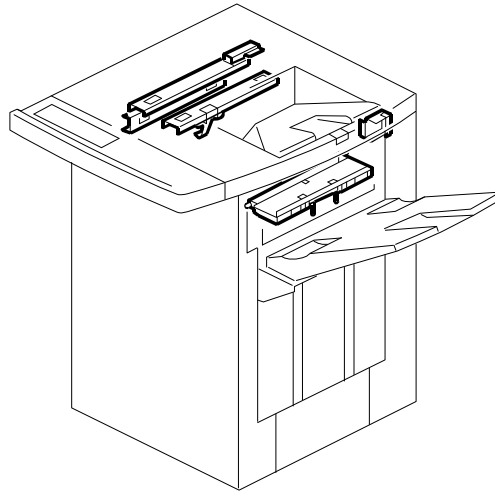
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15. Staple Transport 6 (B830)



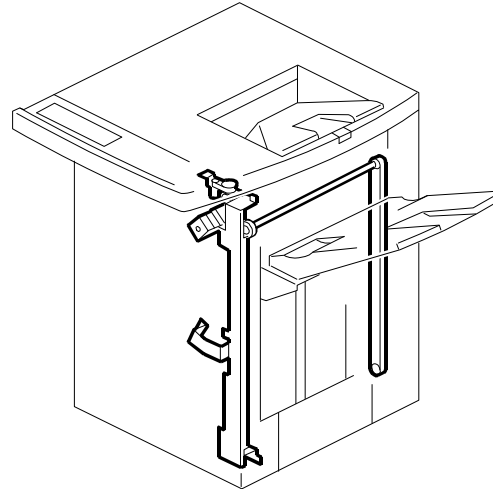
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16. Paper Exit Section 1 (B830)



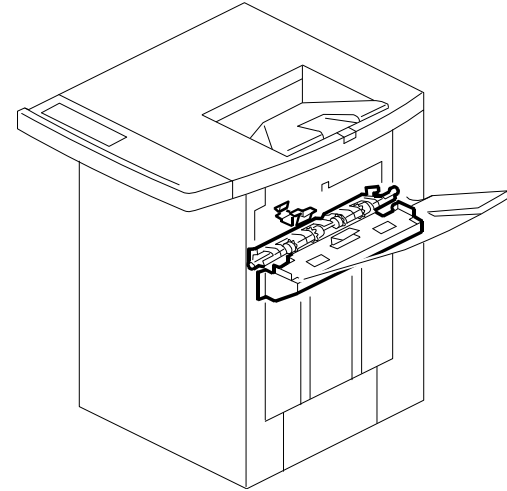
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17. Paper Exit Section 2 (B830)



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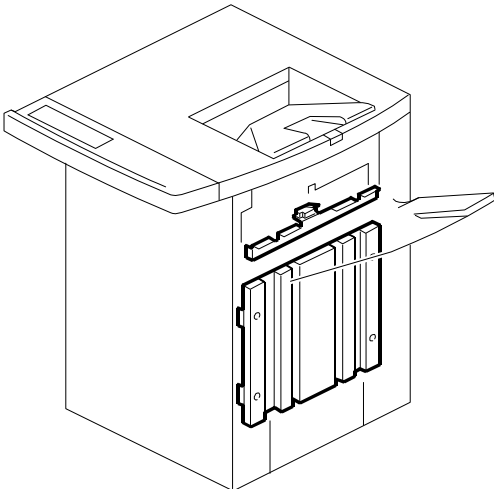
18. Paper Exit Section 3 (B830)



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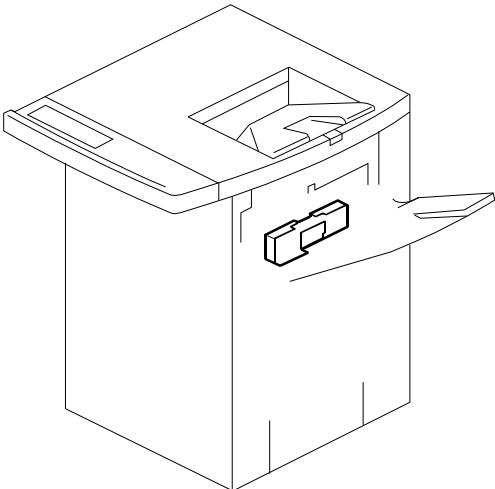
LOCATIONS OF UNITS

19. Tray Drive Section 1 (B830)



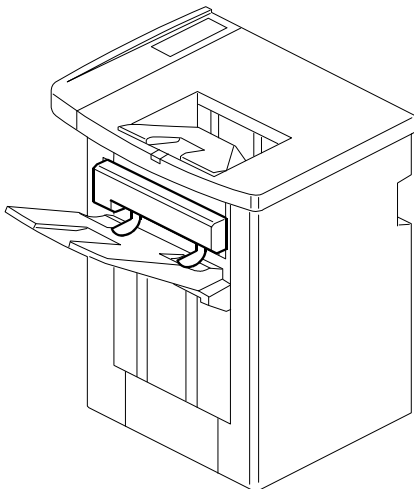
See Page 45

20. Tray Drive Section 2 (B830)



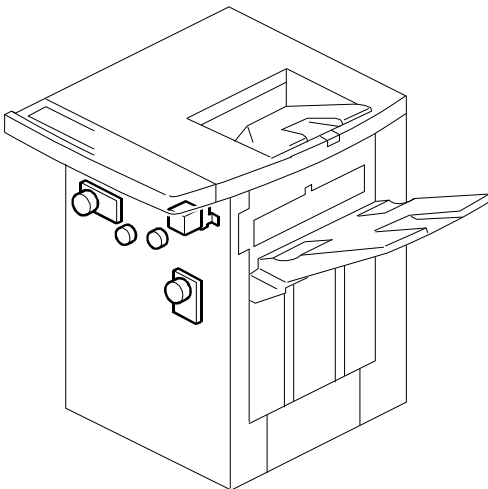
See Page 47

21. Jogger Unit (B830)



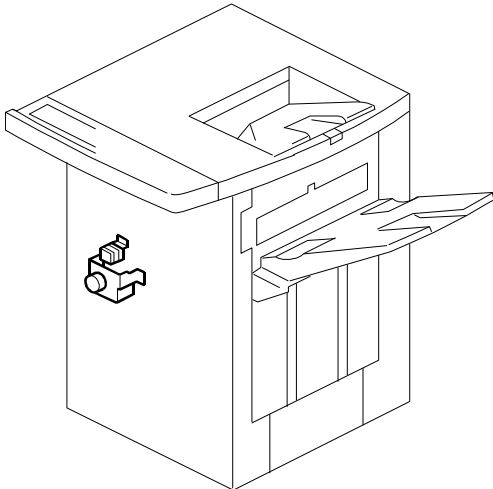
See Page 49

22. Drive Section 1 (B830)



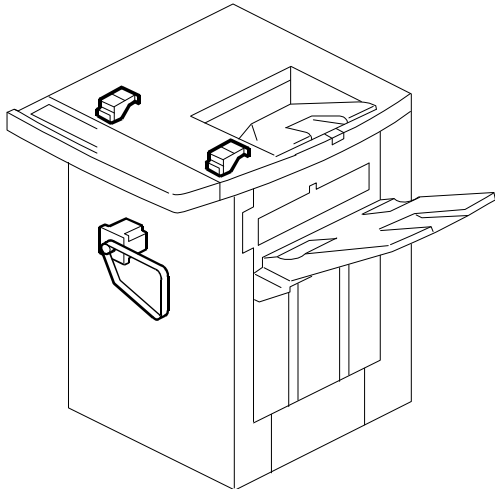
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23. Drive Section 2 (B830)



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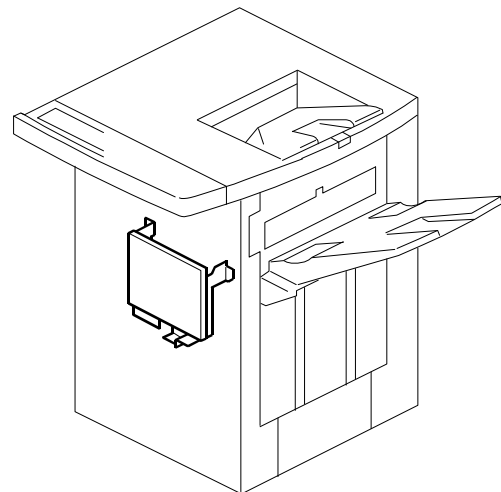
24. Drive Section 3 (B830)



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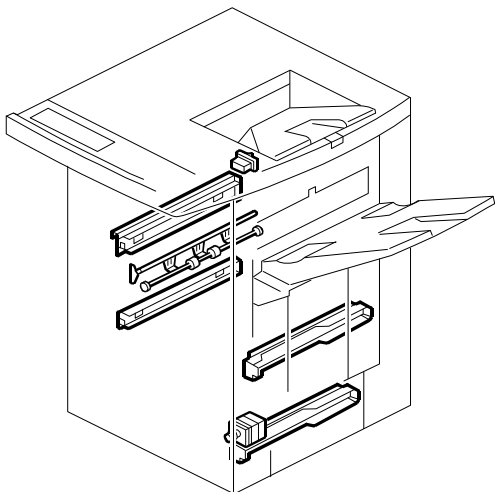
LOCATIONS OF UNITS

25. Electrical Section (B830)



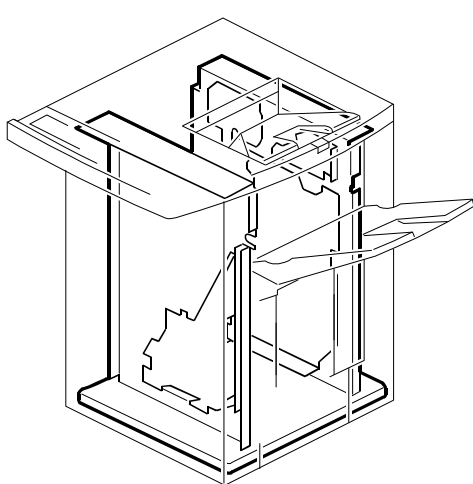
See Page 57

26. Frame Section 1 (B830)



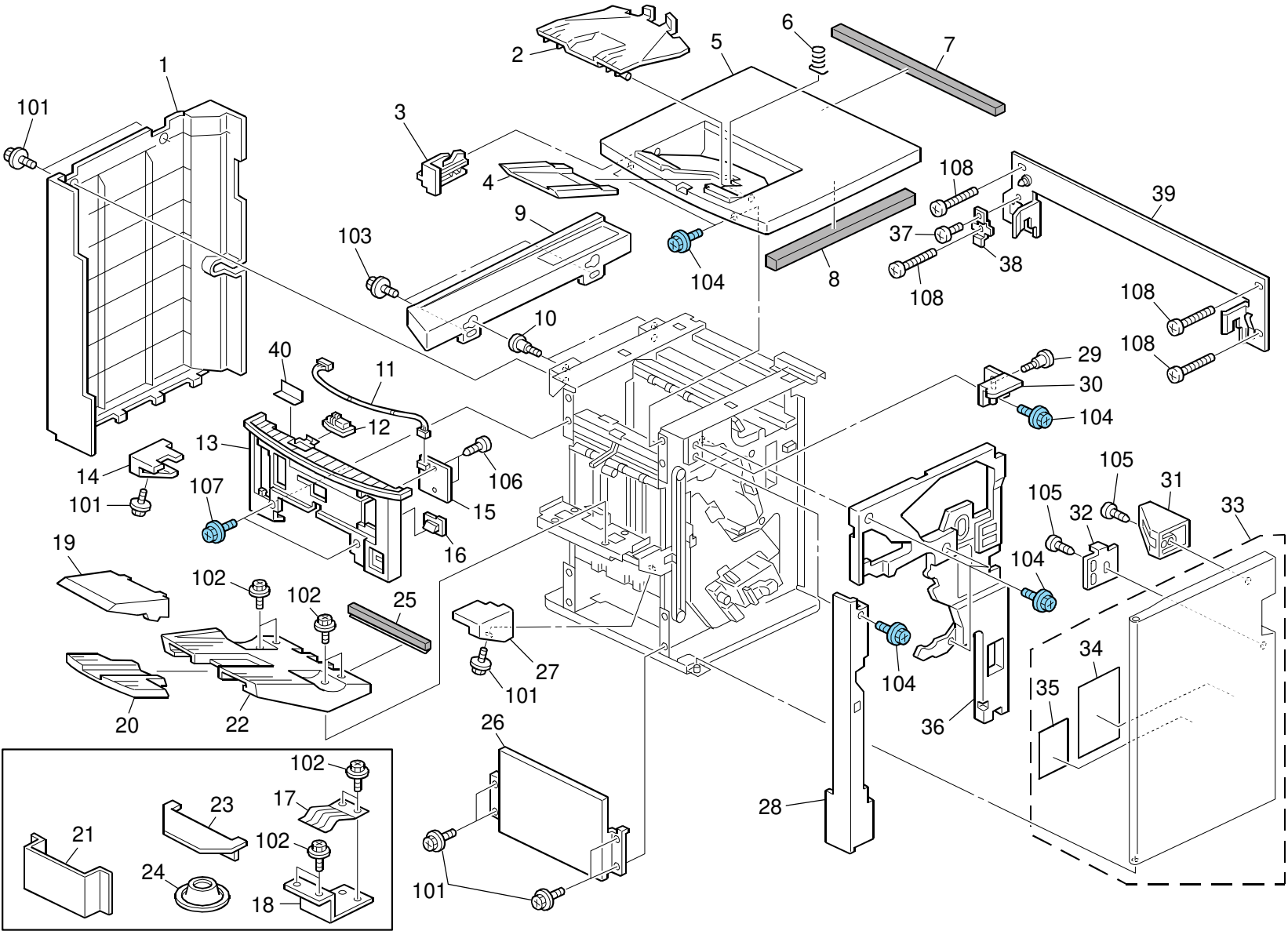
See Page 59

27. Frame Section 2 (B830)



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1.Exterior (B830)

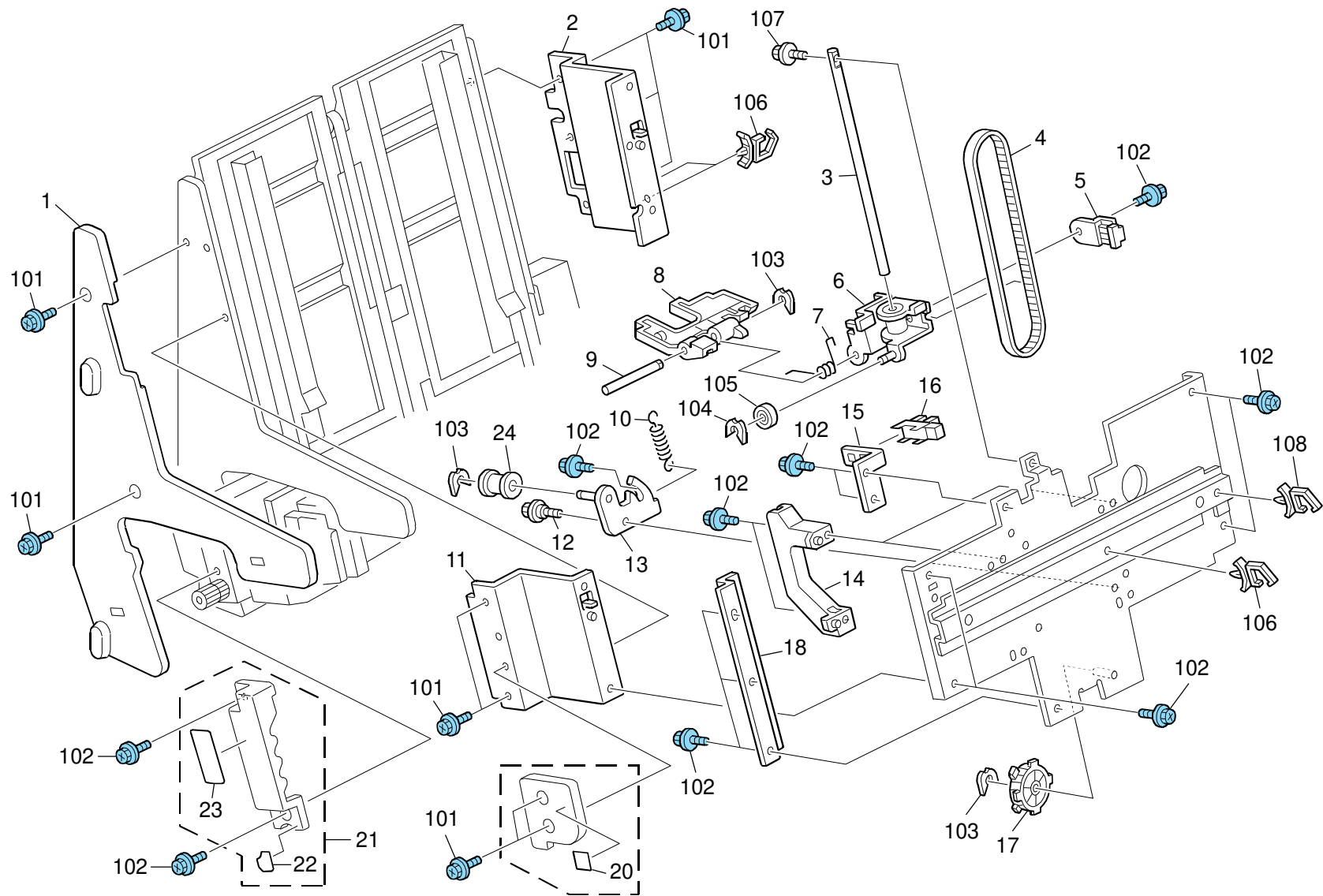


1.Exterior (B830)

Index No.	Part No.	Description	Q'ty Per Assembly
1	D460 6211	Cover:Rear	1
2	B830 6131	Tray Cover - Upper	1
3	B302 6115	Tray Stopper	1
4	B478 6141	Tray:Slide	1
5	B830 6121	Cover - Upper	1
6	B302 6135	Spring - 23x44mm	1
7	B706 7531	Cushion:Spacer	1
8	B706 6116	Cushion:Cover:Upper	1
9	B478 6450	Table:Ass'y	1
10	B706 1859	Screw:Slider:Lock	2
11	B830 5256	Harness - Stop Switch	1
12	B478 6251	Lever:Slide	1
13	B830 6261	Cover - Left Upper	1
14	B478 6721	Cover:Shift Tray:Inner Back:RIC	1
15	B706 5600	PCB:Switch:Stop	1
16	B478 6264	Keytop:Printing	1
17	B302 1163	Grounding Plate	1
18	B302 1164	Grounding Plate Bracket	1
19	B706 7631	Tray:Auxiliary:Shift Tray	1
20	B830 3333	Tray:Slide	1
21	B039 1321	Operation Instructions Holder	1
22	B830 3335	Shift Tray:RIC	1
23	B706 7621	Tray:Auxiliary:Proof Tray	1
24	B132 1226	Holder:Stand	4
25	B706 3035	Guide:Micro Switch:Shift Tray	1
26	B478 6311	Cover:Left Lower	1
27	B478 6711	Cover:Shift Tray:Front:RIC	1
28	B478 6351	Inner Cover:Left Sideways	1
29	AA14 3807	Screw:A	1
30	B302 6157	Upper Hinge - Front Door	1
31	A606 1595	Small Door Cover	1
32	B830 6161	Magnetic Door Catch	1
33	B830 6170	Cover - Front	1
34	B830 7710	Decal - Misfeed Removal Paper	1
35	B830 7711	Decal:Misfeed Removal:Stapler	1

Index No.	Part No.	Description	Q'ty Per Assembly
36	B830 6611	Inner Cover - Front	1
37	AA14 3396	Screw - M4x4	1
38	B830 7536	Coupling Bracket - Correct	1
39	B830 7530	Coupling Bracket	1
40	B830 6266	Guide:Harness:Cover:Left Upper	1
101	0451 3008N	Tapping Screw - M3x8	
102	0451 3006N	Tapping Screw - 3x6	
103	0451 4008N	Tapping Screw:4x8	
104	0454 3008Q	Tapping Screw:3x8	
105	0452 4008N	Tapping Screw:M4x8	
106	0452 3008N	Tapping Screw - M3x8	
107	0454 3006Q	Tapping Screw - M3x6	
108	0354 0140N	Screw M4x14	

2.Staple Tray 1 (B830)

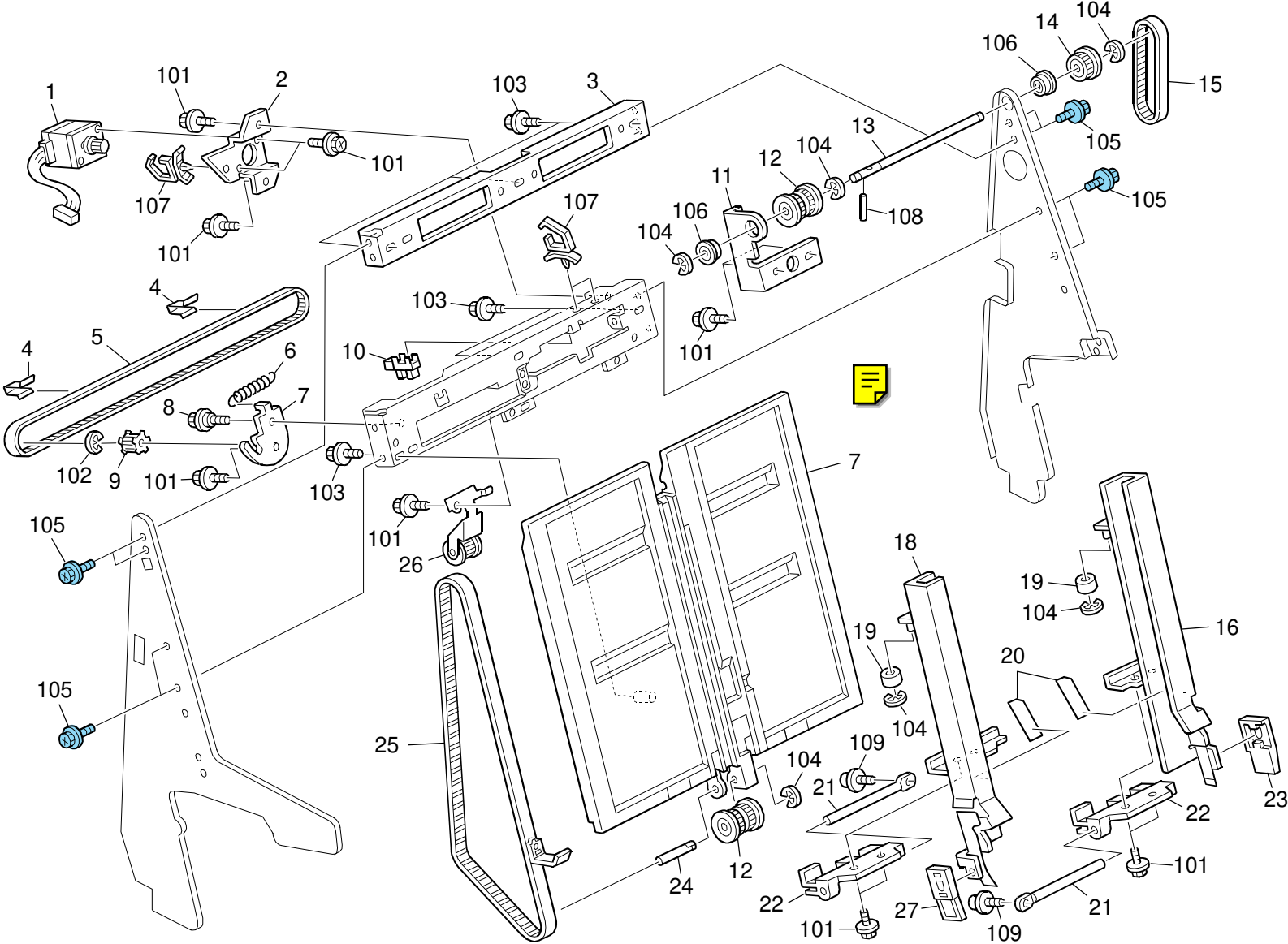


2.Staple Tray 1 (B830)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B830 6651	Inner Cover - Stapler Unit	1
2	B830 4896	Bracket - Rear	1
3	B830 4872	Stopper Slide Shaft	1
4	B830 4889	Timing Belt - 40S2M500	1
5	B830 4871	Stay	1
6	B830 4863	Stopper Pawl Bracket	1
7	B830 4868	Torsion Spring	1
8	B830 4862	Stopper Pawl	1
9	B830 4869	Shaft	1
10	B830 4894	Tension Spring	1
11	B830 4897	Bracket - Front	1
12	AA14 3790	Screw:Contact Point	1
13	B830 4891	Tightener	1
14	B830 4856	Guide	1
15	B830 4895	Stopper Sensor Bracket	1
16	AW02 0156	Photointerruptor:EE-SX4235A-P2	1
17	B830 4888	Pulley - 43T	1
18	B830 4855	Rail	1
19	B830 7007	STUN Grip	1
20	B830 7706	Decal - Stapler Tray (R8)	1
21	B830 4265	Slider Grip	1
22	B830 7708	Decal - Knob (R10)	1
23	B830 7707	Decal - Stapler Unit (R9)	1
24	A548 2139	Pulley	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0454 3008Q	Tapping Screw:3x8	
102	0454 3006Q	Tapping Screw - M3x6	
103	0805 0089	Retaining Ring - M4	
104	0805 0092	Retaining Ring - 3m	
105	0740 3004	Ball Bearing - 4x12x4	
106	1105 0516	Clamp	
107	0451 3010N	Tapping Screw:3x10	
108	1105 0487	Harness Clamp	

3.Staple Tray 2 (B830)

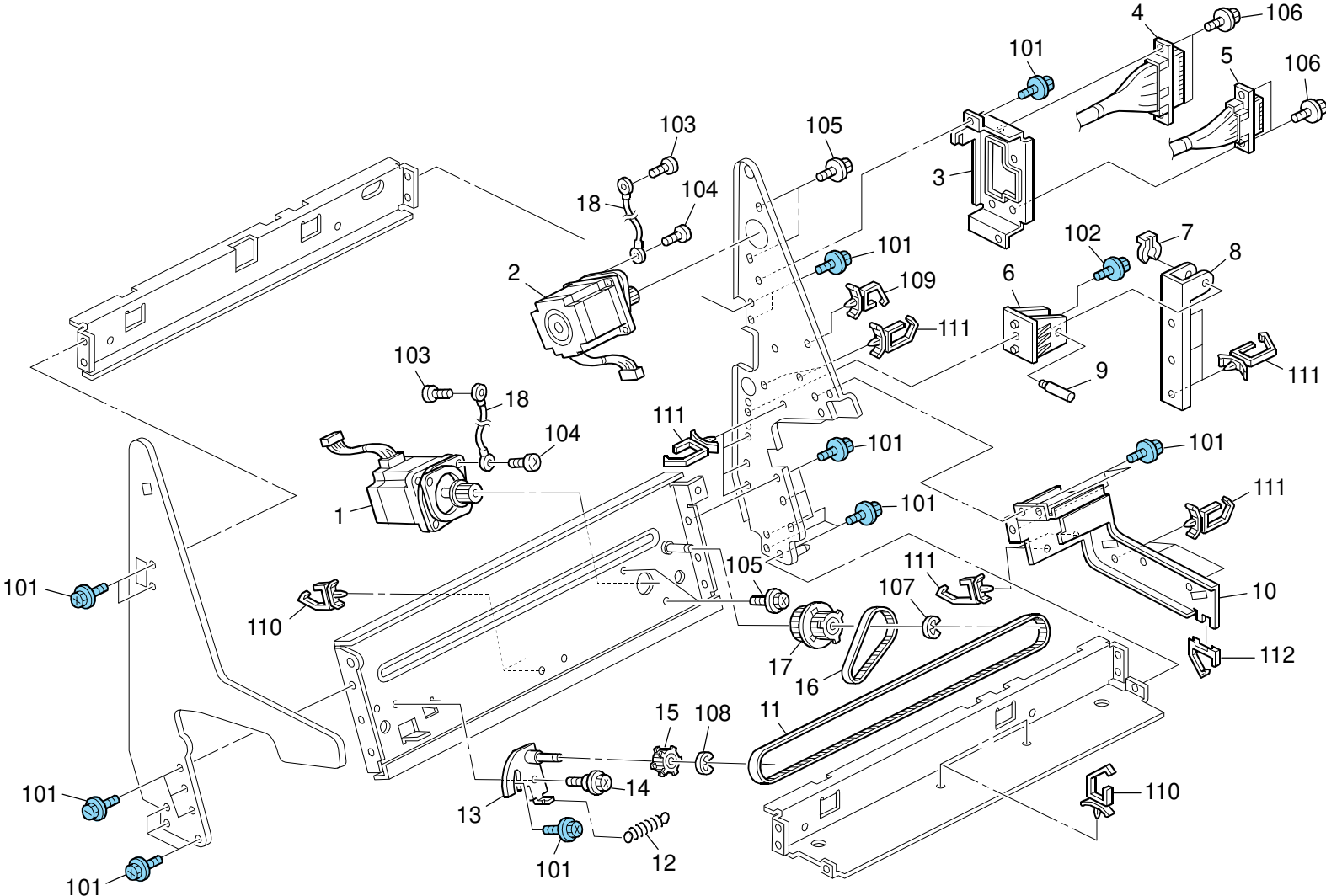


3.Staple Tray 2 (B830)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B830 5565	Stepper Motor DC6.7V 16W	1
2	B302 4752	Jogger Motor Bracket	1
3	B478 4738	Stay:Stapler:Upper	1
4	A300 3634	Spring Plate - Timing Belt	2
5	B302 4756	Timing Belt - 753P3M6	1
6	AA06 2334	Tension Spring:4.9N	1
7	B468 4766	Tightener	1
8	AA14 3790	Screw:Contact Point	1
9	AB03 0278	Idler - 20Z	1
10	AW02 0156	Photointerruptor:EE-SX4235A-P2	1
11	B830 4782	Bracket	1
12	A666 3180	Timing Pulley - Z32	1
13	B830 4781	Shaft	1
14	A697 2260	Pulley - 17T	1
15	B302 4421	Timing Belt - 293P3M6	1
16	B830 4620	Jogger Fence - Rear	1
17	B830 4711	Guide Plate - Stapler Tray	1
18	B830 4610	Jogger Fence - Front	1
19	5201 2722	Bushing - M6x5	2
20	B302 4629	Guide Mylar	2
21	B478 4619	Shaft:Jogger Fence:Slide	2
22	B302 4617	Jogger Fence Slider	2
23	B830 4623	Cover - Rear Jogger Fence	1
24	B302 4731	Lower Exit Shaft	1
25	B830 4770	Exit Belt - 140S2M848	1
26	B830 4761	Tightener	1
27	B830 4613	Cover - Front Jogger Fence	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0451 3006N	Tapping Screw - 3x6	
102	0720 0060E	Retaining Ring - M6	
103	0450 3008N	Tapping Screw - M3x8	
104	0720 0040E	Retaining Ring - M4	
105	0454 3006Q	Tapping Screw - M3x6	
106	0741 3506	Ball Bearing - 6x12x4 mm	
107	1105 0516	Clamp	
108	0632 0100G	Pin - 2x10mm	
109	0951 3006N	Screw - M3x6	

4.Staple Tray 3 (B830)



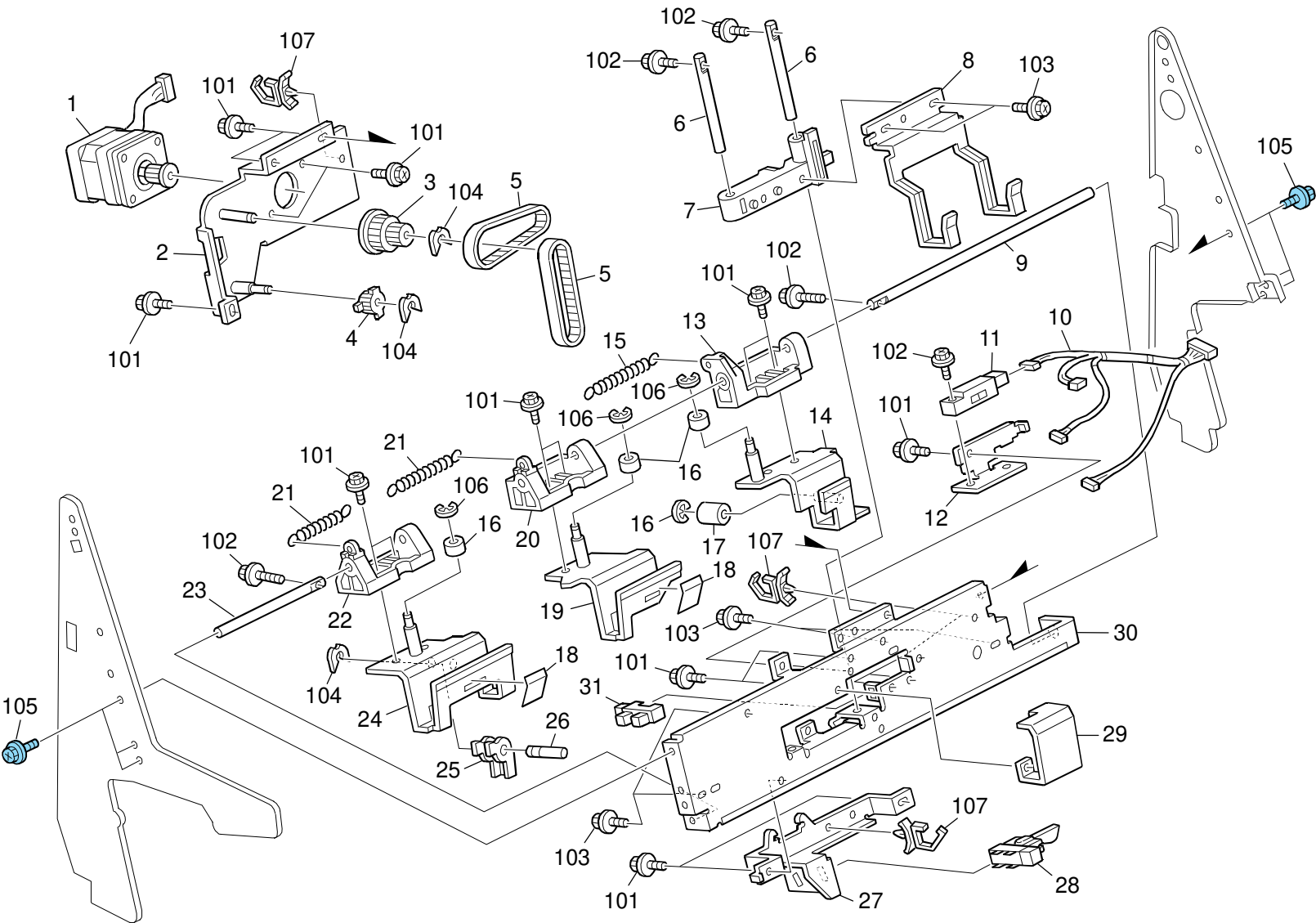
4.Staple Tray 3 (B830)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B830 5574	Stepper Motor DC2.2V 5.7W	1
2	B830 5564	Stepper Motor DC1.35V 4W	1
3	B830 4431	Connector Bracket	1
4	B830 5286	Harness - Sensor Drawer	1
5	B830 5287	Harness - Motor Drawer	1
6	B700 4521	Holder:Arm:Harness	1
7	5206 2686	Snap Ring	1
8	B700 4522	Arm:Harness:Stapler Unit	1
9	B700 4523	Pin:Fix:Arm	1
10	B478 4911	Arm:Swing Unit	1
11	B302 4756	Timing Belt - 753P3M6	1
12	B478 4257	Tension Spring:Tightener	1
13	B468 4766	Tightener	1
14	AA14 3790	Screw:Contact Point	1
15	AB03 0278	Idler - 20Z	1
16	B478 4259	Timing Belt:171P3M6	1
17	B478 4256	Timing Pulley:20T-30T	1
18	G417 5626	Harness:Earth:Motor	2



Index No.	Part No.	Description	Q'ty Per Assembly
101	0454 3006Q	Tapping Screw - M3x6	
102	0454 3008Q	Tapping Screw:3x8	
103	0314 0050N	Pan Head Screw-M4x5	
104	0314 0080N	Philips Pan Head Screw - M4x8	
105	0451 4006N	Tapping Screw - 4x6	
106	0451 3010N	Tapping Screw:3x10	
107	0720 0040E	Retaining Ring - M4	
108	0720 0060E	Retaining Ring - M6	
109	1105 0516	Clamp	
110	1105 0487	Harness Clamp	
111	1105 0488	Harness Clamp	
112	1105 0518	Edge Saddle - LES-1010	

5.Staple Tray 4 (B830)



5.Staple Tray 4 (B830)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B830 5573	Stepper Motor DC2.24V 3.5W	1
2	B830 4961	Motor Bracket	1
3	B830 4966	Pulley - 20T/33T	1
4	B674 4334	Pulley - 20T	1
5	AA04 3319	Timing Belt - 40S2M156	2
6	B830 4958	Shaft	2
7	B830 4965	Standard Fence Slider	1
8	B830 4957	Standard Fence	1
9	B302 4542	Rear Shaft - Slide Holder	1
10	B830 5262	Harness - Sensor	1
11	AW01 0123	Photo Refiection Sensor:PSR11D1-B	1
12	B830 4981	Sensor Bracket	1
13	B830 4535	Auxiliary Standard Fence Slider	1
14	B830 4581	Standard Fence:Rear:Auxiliary:Ass'y	1
15	B700 4107	Spring:Return:Standard Fence	1
16	B478 4538	Bushing:Standard Fence	3
17	B302 4239	Guide Roller	1
18	B302 4517	Mylar Guide	2
19	B830 4571	Standard Fence:Rear:Ass'y	1
20	B830 4525	Standard Fence Slider - Rear	1
21	B700 4107	Spring:Return:Standard Fence	2
22	B830 4515	Standard Fence Slider - Front	1
23	B302 4541	Front Shaft - Slide Holder	1
24	B830 4561	Standard Fence:Front:Ass'y	1
25	B830 4517	Slider Hook Bracket	1
26	B830 4518	Slider Hook Shaft	1
27	B830 4971	Exit Sensor Bracket	1
28	AW02 0182	Photointerruptor	1
29	B830 4721	Stapler Tray Guide Plate - Small	1
30	B830 4951	Standard Fence Base	1
31	AW02 0156	Photointerruptor:EE-SX4235A-P2	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0451 3006N	Tapping Screw - 3x6	
102	0451 3010N	Tapping Screw:3x10	
103	0450 3008N	Tapping Screw - M3x8	
104	0805 0089	Retaining Ring - M4	
105	0454 3006Q	Tapping Screw - M3x6	
106	0720 0040E	Retaining Ring - M4	
107	1105 0511	Harness Clamp - LWS-0306ZC	

This exploded view diagram illustrates the assembly of a mechanical device, likely a door lock or latch. The components are numbered as follows:

- 1:** Long horizontal mounting plate.
- 2:** Small rectangular component.
- 3:** Small cylindrical component.
- 4:** Small rectangular component.
- 5:** Long horizontal mounting plate.
- 6:** Small rectangular component.
- 7:** Small cylindrical component.
- 8:** Small rectangular component.
- 10:** U-shaped component.
- 11:** Spring.
- 12:** Small rectangular component.
- 13:** Small rectangular component.
- 14:** Small cylindrical component.
- 15:** Small rectangular component.
- 16:** Large rectangular base plate.
- 17:** Motor or actuator unit.

Callout numbers indicate specific fasteners and components:

- 101:** Screws.
- 102:** Screws.
- 103:** Screws.
- 104:** Screws.
- 105:** Screws.
- 106:** Small rectangular component.

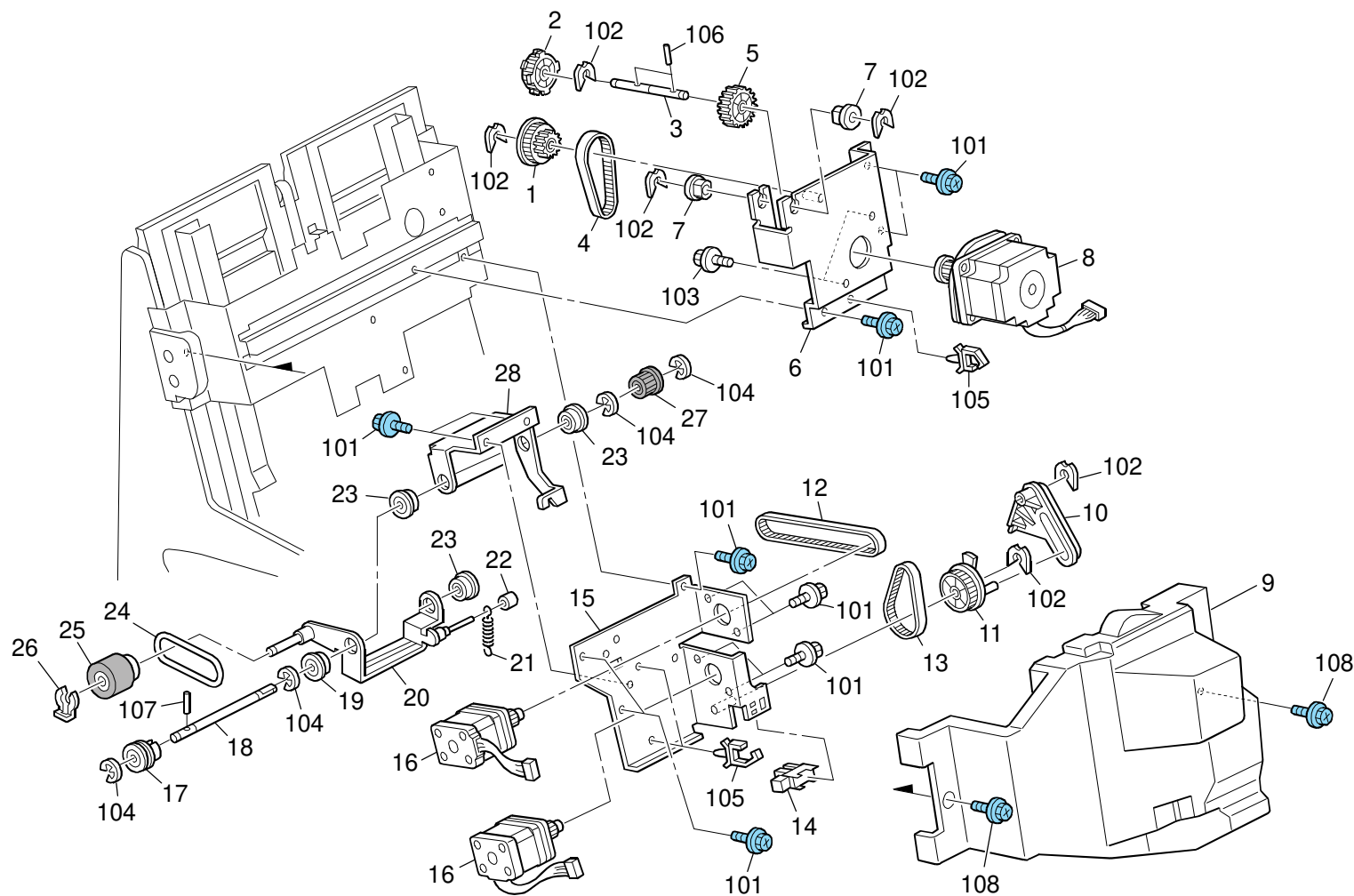
The diagram shows the assembly process, with parts 1 and 5 being the main structural elements. Part 17 is the motor unit, and part 16 is the base plate. The assembly is shown in a disassembled state, with lines indicating the assembly path.

6.Staple Tray 5 (B830)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B830 4127	Shaft	2
2	B830 4122	Vibrating Plate - Upper	1
3	B302 4112	Bushing - 6mm	1
4	B302 4113	Bushing - 6x9mm	1
5	B478 4137	Shaft:Vibrating Plate:Both Ends	6
6	B830 4123	Vibrating Plate - Lower	1
7	B830 4126	Tension Spring	1
8	B830 4131	Paper Vibrating Plate	2
9	B830 4125	Compression Spring	1
10	B478 4136	Timing Belt:B40S2M204	2
11	B478 4134	Compression Spring:Plate:Moveable	1
12	B830 4124	Slider	1
13	B478 4132	Slider:Vibrating Plate	1
14	B478 4135	Timing Pulley:18T	2
15	AW02 0156	Photointerruptor:EE-SX4235A-P2	3
16	B830 4141	Cover - Vibrating Plate	1
17	B830 5573	Stepper Motor DC2.24V 3.5W	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0451 3008N	Tapping Screw - M3x8	
102	0451 3006N	Tapping Screw - 3x6	
103	0454 3006Q	Tapping Screw - M3x6	
104	0454 3008Q	Tapping Screw:3x8	
105	0720 0040E	Retaining Ring - M4	
106	1105 0516	Clamp	

7.Staple Tray 6 (B830)

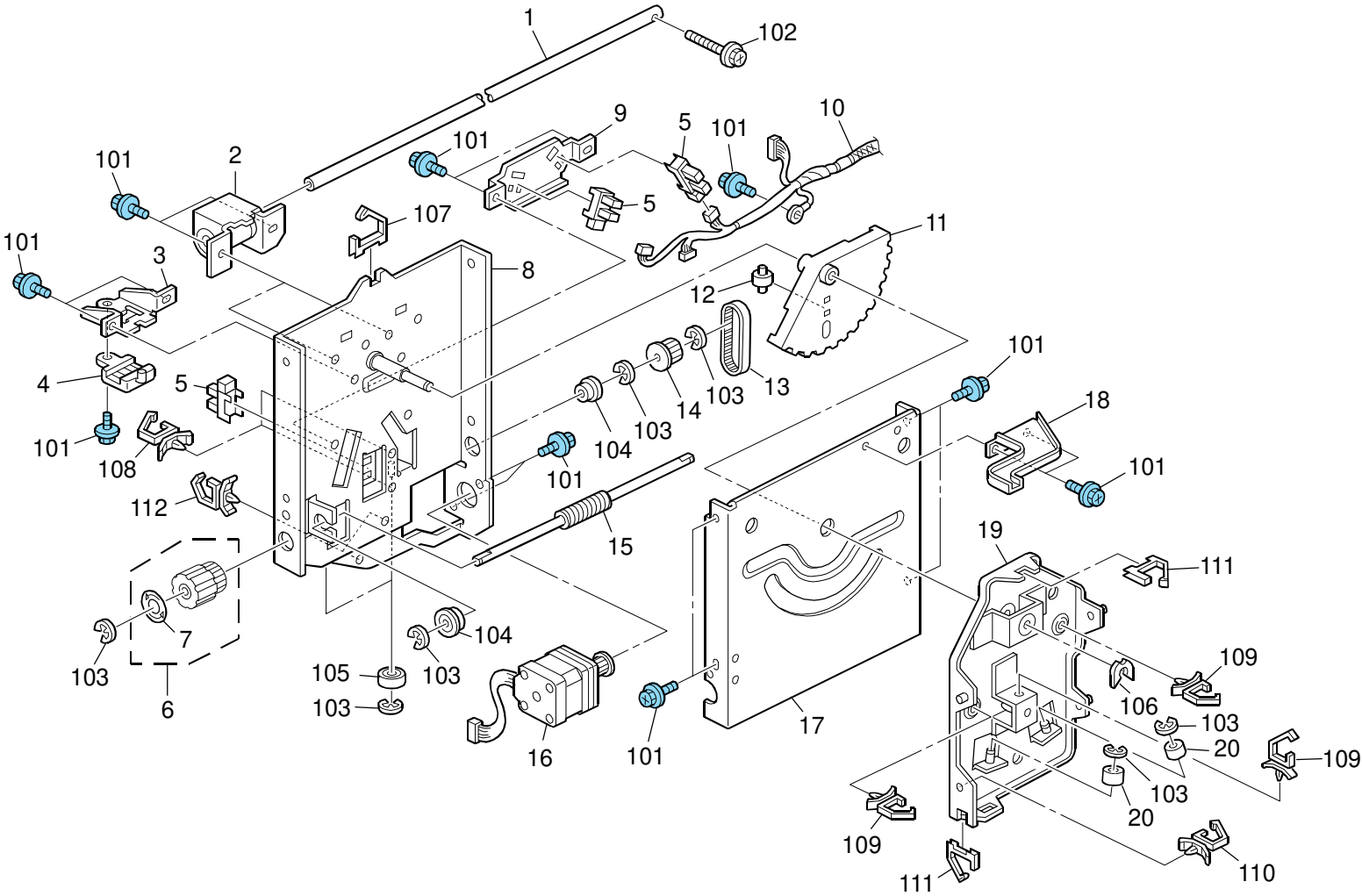


7.Staple Tray 6 (B830)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B830 4885	Gear/Pulley - 20Z/33T	1
2	B674 4527	Pulley - 48T	1
3	B830 4886	Gear/Pulley Shaft	1
4	B830 4884	Timing Belt - 60S3M204	1
5	B674 4531	Gear - 30Z	1
6	B830 4881	Stopper Bracket	1
7	5053 0447	Bushing - 6mm	2
8	B830 5562	Stepper Motor DC1.56V 3.7W	1
9	B830 4899	Inner Cover	1
10	B830 2131	Gathering Roller Lever	1
11	B830 2132	Cam - Gathering Roller Lever	1
12	B830 2141	Timing Belt - 60S3M237	1
13	B830 2142	Timing Belt - 60S3M162	1
14	AW02 0156	Photointerruptor:EE-SX4235A-P2	1
15	B830 2121	Gathering Roller Bracket	1
16	B830 5567	Stepper Motor DC2.52V 4.5W	2
17	5919 2127	Positioning Roller Pulley	1
18	B830 2115	Gathering Roller Shaft	1
19	A859 2230	Ball Bearing - 6x13x5	1
20	B830 2111	Gathering Roller Arm	1
21	B830 2116	Tension Spring	1
22	B830 2126	Lever Cushion	1
23	A859 2230	Ball Bearing - 6x13x5	3
24	5919 2132	Positioning Roller Belt	1
25	B478 2116	Reverse Roller - Stapler Tray	1
26	5447 2681	Snap Ring	1
27	A697 2260	Pulley - 17T	1
28	B830 2125	Gathering Roller Bracket	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0454 3006Q	Tapping Screw - M3x6	
102	0805 0089	Retaining Ring - M4	
103	0451 4006N	Tapping Screw - 4x6	
104	0720 0040E	Retaining Ring - M4	
105	1105 0487	Harness Clamp	
106	0622 0100E	Spring Pin - 2x10mm	
107	0623 0120E	Spring Pin - M3x12	
108	0454 3008Q	Tapping Screw:3x8	

8.Stapler Unit 1 (B830)

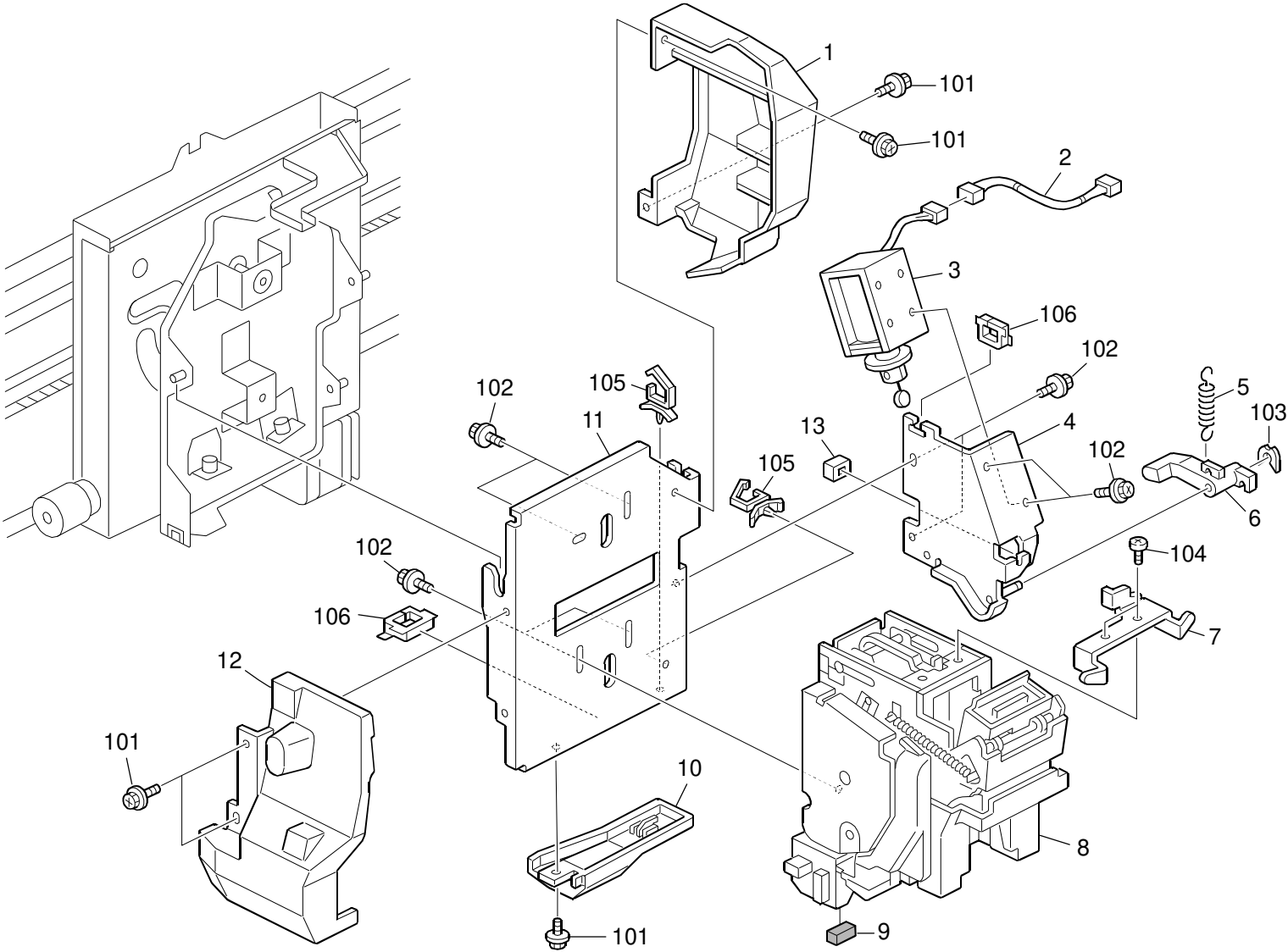


8.Stapler Unit 1 (B830)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B478 4255	Guide Rod:Stapler	1
2	B830 4245	Ball Bearing	1
3	B478 4291	Bracket:Stay:Timing Belt	1
4	B302 4292	Belt Holder	1
5	AW02 0156	Photointerruptor:EE-SX4235A-P2	3
6	B830 4275	Knob	1
7	B830 7709	Decal - Stapler Unit (R10)	1
8	B830 4235	Slider:Base:Stapler	1
9	B830 4249	Sensor Bracket	1
10	B830 5264	Harness - Home Position Sensor	1
11	B830 4271	Gear - 166Z	1
12	A376 1343	Original Pressure Roller	1
13	B830 4263	Timing Belt - 60S2M140	1
14	B830 4262	Pulley - 19T	1
15	B830 4261	Worm Gear	1
16	B700 5807	Stepper Motor:Mm42:S2M:T15:Ass'y	1
17	B830 4231	Stapler Holder - Middle	1
18	B830 4232	Fence Slider Hook - Rear	1
19	B830 4221	Stapler Holder	1
20	A377 4741	Roller - M14	2

Index No.	Part No.	Description	Q'ty Per Assembly
101	0454 3006Q	Tapping Screw - M3x6	
102	0451 4010N	Tapping Screw:4x10	
103	0720 0040E	Retaining Ring - M4	
104	0741 3506	Ball Bearing - 6x12x4 mm	
105	0740 3506	Ball Bearing - 6x12x4 mm	
106	0805 0088	Retaining Ring - M6	
107	1105 0518	Edge Saddle - LES-1010	
108	1105 0623	Clamp - LBWS-0206S-V0	
109	1105 0516	Clamp	
110	1105 0488	Harness Clamp	
111	1105 0522	Edge Saddle - LES0510	
112	1105 0508	Harness Clamp - LWS-0711	

9.Stapler Unit 2 (B830)

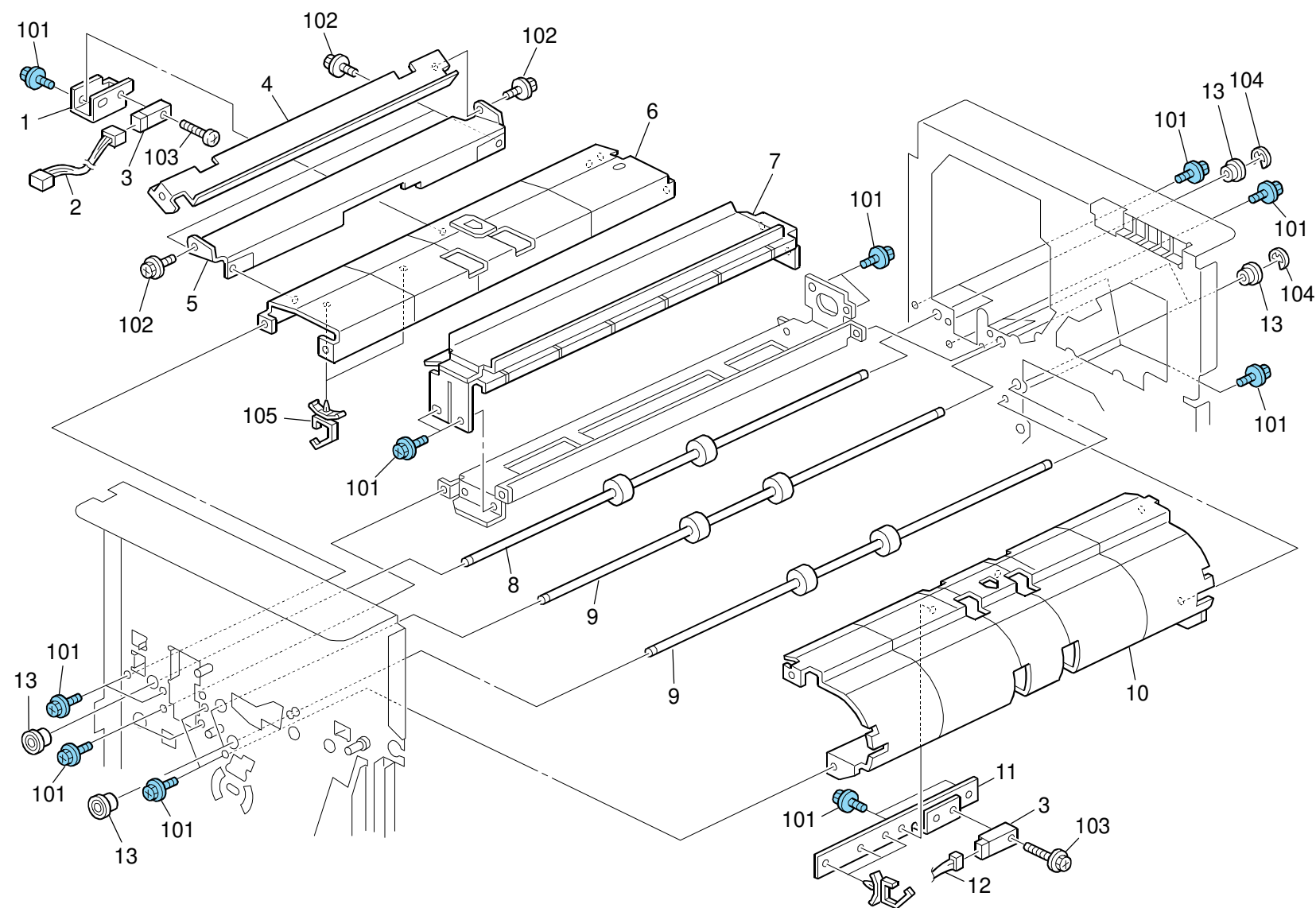


9.Stapler Unit 2 (B830)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B830 4217	Stapler Cover - Rear	1
2	B830 5278	Harness - DC Solenoid	1
3	B830 4286	DC Solenoid 24V	1
4	B830 4281	Lever Bracket	1
5	B830 4285	Tension Spring	1
6	B830 4284	Stapler Lever	1
7	B830 4213	Guide - Standard Fence	1
8	AJ01 1023	Stapler:EH-1200R	1
9	B703 1159	Guard:Frame	1
10	B830 4216	Cover - Stapler Harness	1
11	B830 4214	Stapler Base	1
12	B830 4215	Stapler Cover - Front	1
13	A697 2102	Damper - Junction Gate Solenoid	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0451 3008N	Tapping Screw - M3x8	
102	0451 3006N	Tapping Screw - 3x6	
103	0805 0092	Retaining Ring - 3m	
104	0353 0040N	Screw - M3x4	
105	1105 0623	Clamp - LBWS-0206S-V0	
106	1105 0514	Edge Saddle - EDS-0607I	

10.Staple Transport 1 (B830)

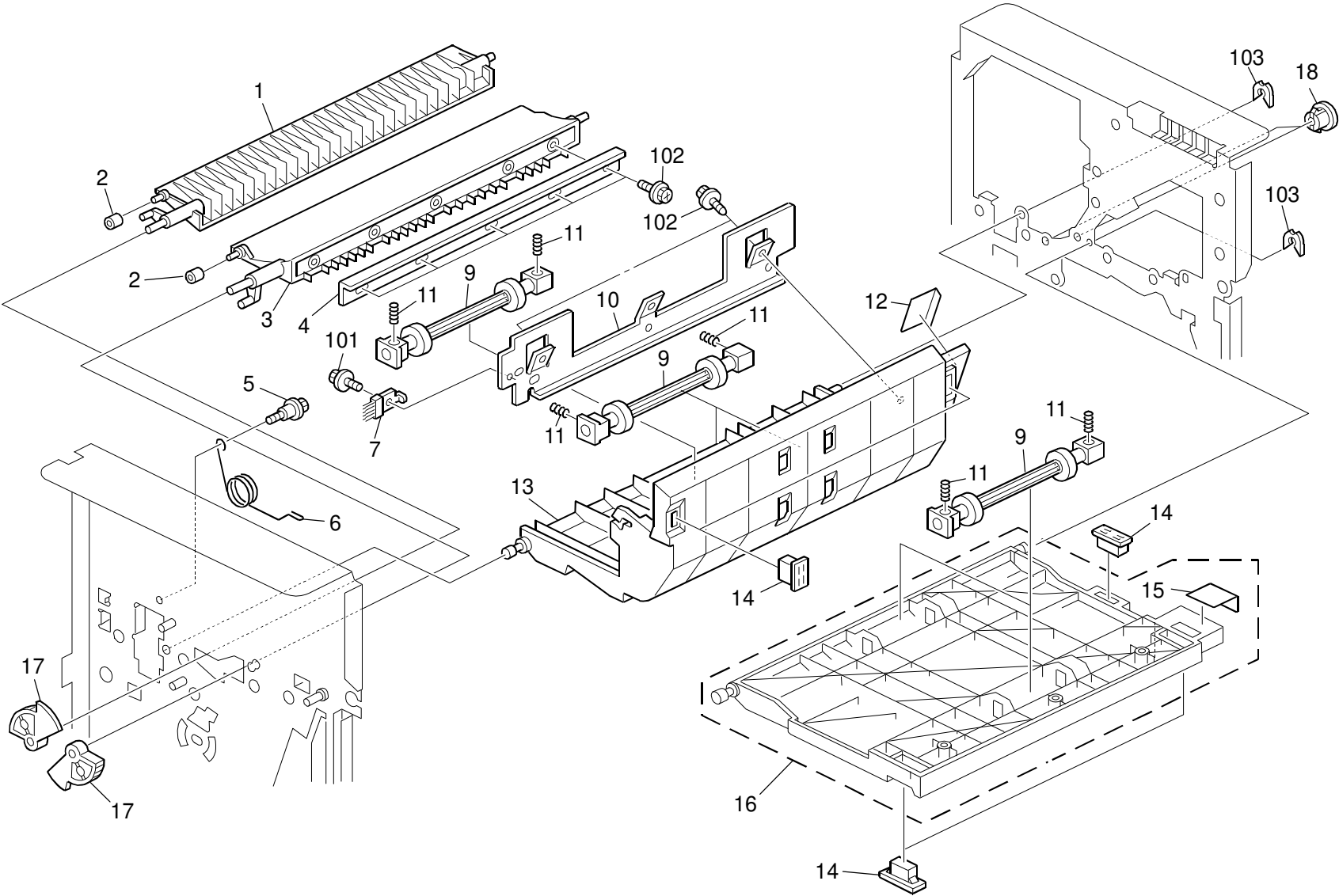


10.Staple Transport 1 (B830)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B478 2354	Entrance Sensor Bracket	1
2	B830 5250	Harness - Entrance Sensor	1
3	AW01 0109	Photo Refiection Sensor:PS117ED1	2
4	B830 7516	Guide Plate:Connecting:Upper	1
5	B830 7511	Connecting Guide Plate - Lower	1
6	B830 2363	Entrance Guide Plate - Lower	1
7	B830 2381	Guide Plate - Punch	1
8	B830 2408	Transport Roller	1
9	B830 2911	Transport Roller	2
10	B830 2347	Turn Guide Plate	1
11	B830 2359	Sensor Bracket	1
12	B830 5233	Harness - Paper Jam Sensor	1
13	A859 2230	Ball Bearing - 6x13x5	4

Index No.	Part No.	Description	Q'ty Per Assembly
101	0454 3006Q	Tapping Screw - M3x6	
102	0451 3006N	Tapping Screw - 3x6	
103	0451 3014N	Tapping Screw:3x14	
104	0720 0040E	Retaining Ring - M4	
105	1105 0516	Clamp	

11.Staple Transport 2 (B830)

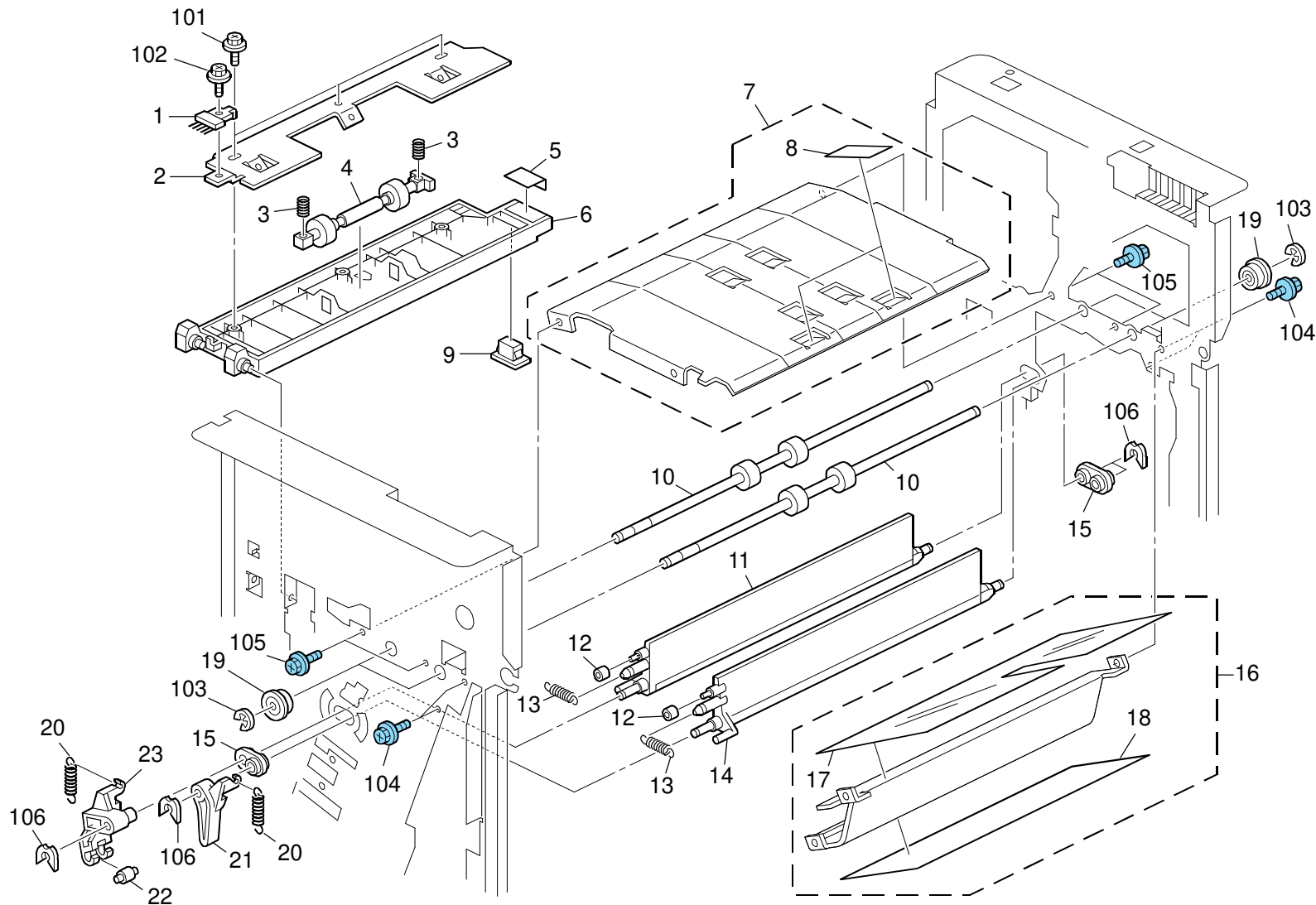


11.Staple Transport 2 (B830)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B830 2612	Gate Pawl - Stapler Tray	1
2	A458 2251	Cushion - Bin Solenoid Lever	2
3	B830 2514	Gate Pawl - Proof Tray	1
4	B302 2513	Support Plate - Exit Gate	1
5	AA14 3702	Screw:Pin:Positioning	1
6	B830 2256	Torsion Spring	1
7	AA12 0097	Antistatic Brush	1
8	B706 2224	Compression Spring:Transport:6.5N	2
9	AF02 2147	Driven Roller	3
10	B830 2354	Supporting Plate	1
11	AA06 3400	Pressure Spring - 5.5x19.5mm	4
12	B302 7702	Decal - R2	1
13	B830 2221	Guide Plate - Open and Close	1
14	AG07 0513	Magnet Catch	3
15	B830 7703	Decal - Shift Tray (R3)	1
16	B830 2343	Guide Plate - Open and Close	1
17	B830 2519	Gear - 91Z	2
18	A259 6590	Bushing	2

Index No.	Part No.	Description	Q'ty Per Assembly
101	0451 3006N	Tapping Screw - 3x6	
102	0450 3008N	Tapping Screw - M3x8	
103	0805 0089	Retaining Ring - M4	

12.Staple Transport 3 (B830)

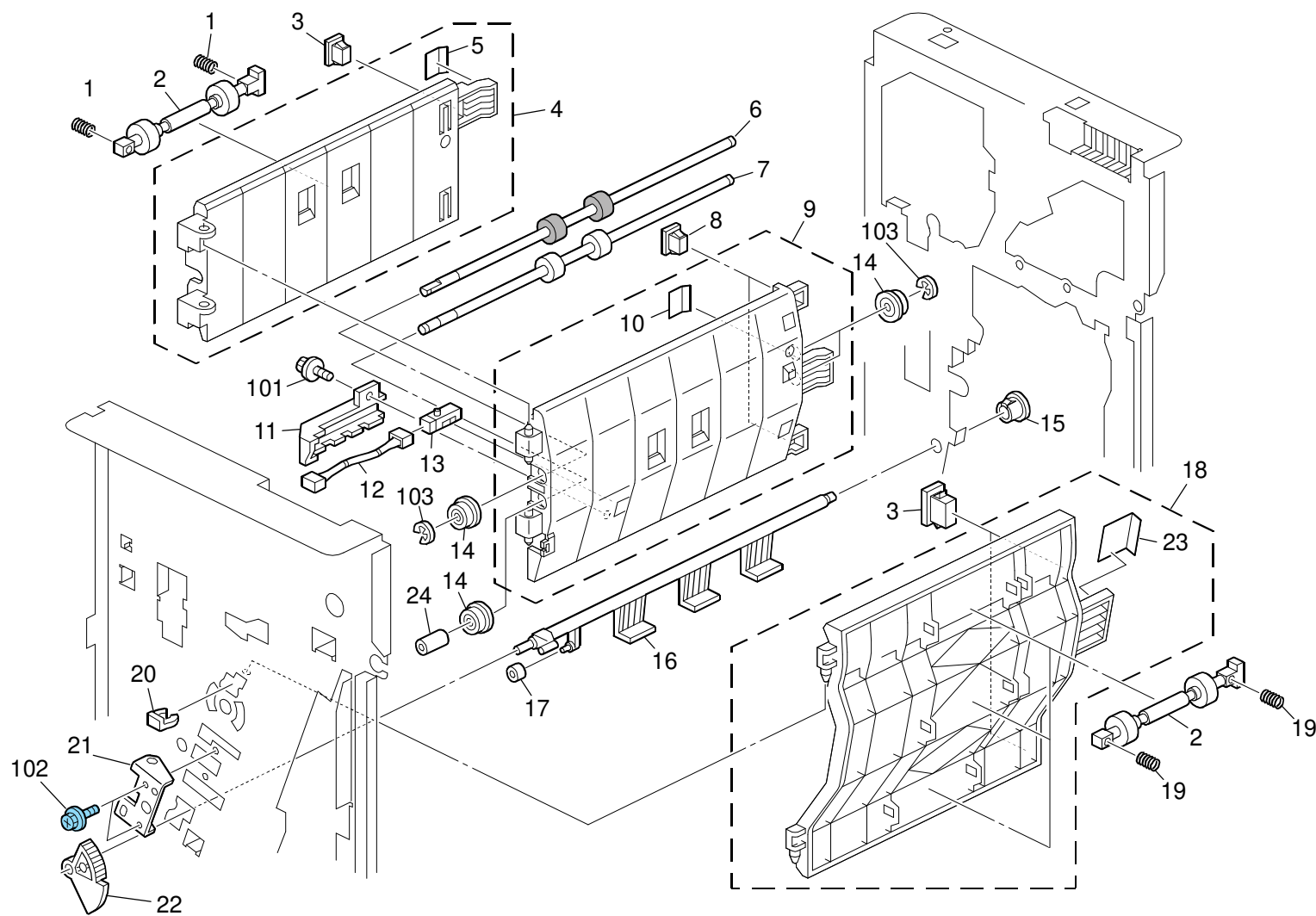


12.Staple Transport 3 (B830)

Index No.	Part No.	Description	Q'ty Per Assembly
1	AA12 0097	Antistatic Brush	1
2	B830 2354	Supporting Plate	1
3	AA06 3400	Pressure Spring - 5.5x19.5mm	2
4	AF02 2147	Driven Roller	1
5	B830 7701	Decal - Entrance (R1)	1
6	B830 2353	Guide Plate - Entrance	1
7	B830 2366	Guide Plate - Lower	1
8	B830 2368	Guide - Auxiliary Shift	1
9	AG07 0513	Magnet Catch	1
10	B830 2921	Transport Roller	2
11	B830 2726	Lengthwise Gate Pawl - Right	1
12	A458 2251	Cushion - Bin Solenoid Lever	2
13	AA06 2333	Tension Spring:2.16N	2
14	B830 2716	Lengthwise Gate Pawl - Left	1
15	B830 2477	Bushing	2
16	B830 2361	Exit Guide Plate	1
17	B830 2362	Guide - Auxiliary Gate	1
18	B706 2361	Guide:Discharge (Exit):Leading Edge	1
19	A859 2230	Ball Bearing - 6x13x5	2
20	B830 2724	Tension Spring	2
21	B830 2731	Arm - Left	1
22	B830 2729	Roller	1
23	B830 2728	Arm - Right	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0450 3008N	Tapping Screw - M3x8	
102	0451 3006N	Tapping Screw - 3x6	
103	0720 0040E	Retaining Ring - M4	
104	0454 4006Q	Tapping Screw:4x6	
105	0454 3006Q	Tapping Screw - M3x6	
106	0805 0089	Retaining Ring - M4	

13.Staple Transport 4 (B830)



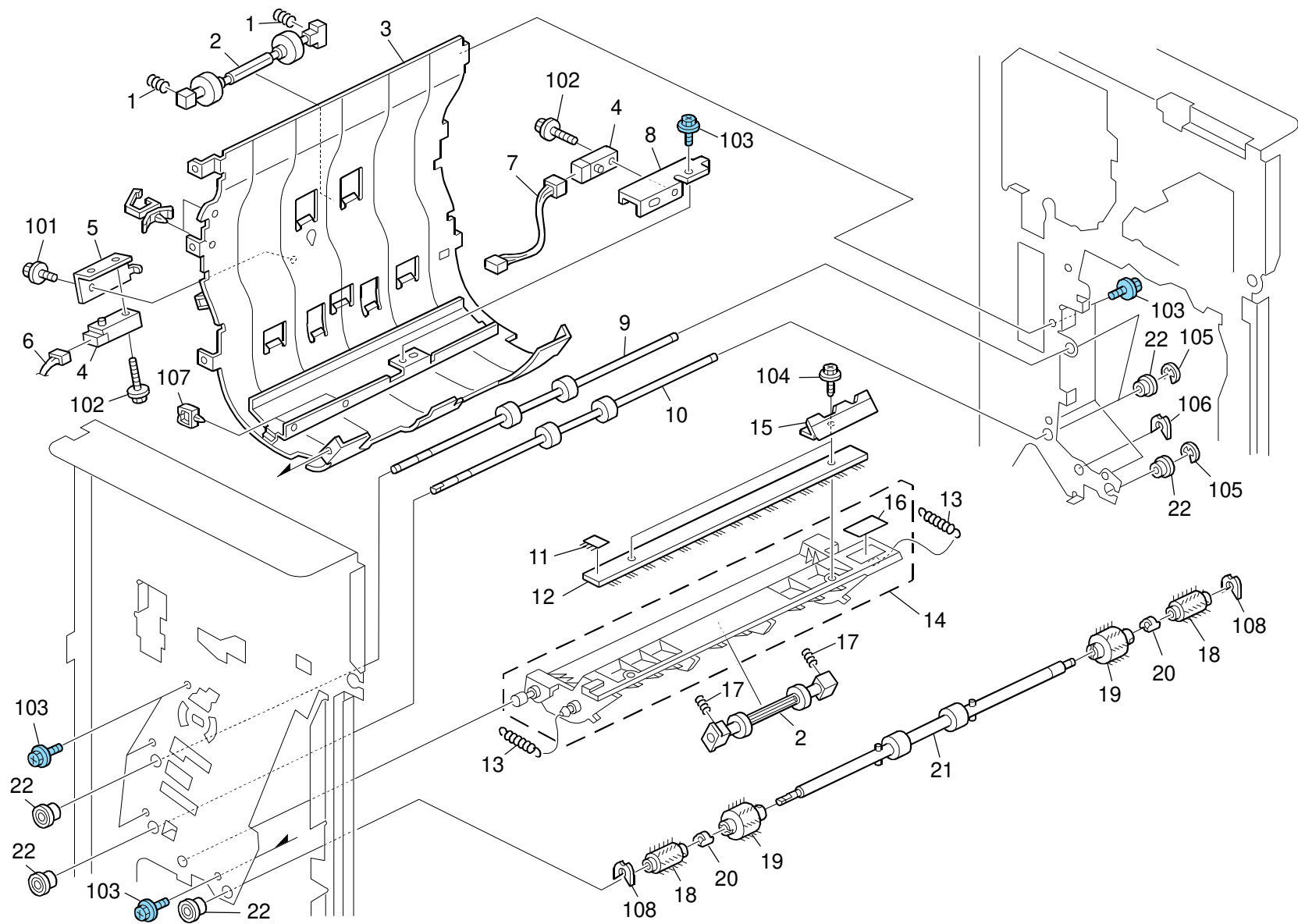
13.Staple Transport 4 (B830)



Index No.	Part No.	Description	Q'ty Per Assembly
1	B830 2466	Compression Spring	2
2	AF02 2147	Driven Roller	2
3	AG07 0513	Magnet Catch	2
4	B830 2465	Guide Plate:Lengthwise:Right Middle:Sub-ass'y	1
5	B830 7704	Decal - Lengthwise Right (R6)	1
6	B830 2453	Transport Roller - Duplex Stack	1
7	B830 2445	Transport Roller	1
8	B352 2650	Magnet Catch - 5N	2
9	B830 2442	Lengthwise Guide Plate - Left Middle	1
10	B302 7705	Decal - R5	1
11	B302 2442	Cover - Stack Tray Paper Sensor	1
12	B830 5266	Harness - Sensor	1
13	AW01 0109	Photo Refiection Sensor:PS117ED1	1
14	A859 2230	Ball Bearing - 6x13x5	4
15	A259 6590	Bushing	1
16	B830 2816	Stopper Pawl	1
17	A458 2251	Cushion - Bin Solenoid Lever	1
18	B830 2434	Lengthwise Guide Plate - Left	1
19	AA06 3400	Pressure Spring - 5.5x19.5mm	2
20	C101 2360	Snap Ring	1
21	B830 2444	Coupling Bracket - Middle	1
22	B830 2519	Gear - 91Z	1
23	B302 7704	Decal - R4	1
24	B830 2443	Spacer:Transport Roller	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0450 3008N	Tapping Screw - M3x8	
102	0454 3006Q	Tapping Screw - M3x6	
103	0720 0040E	Retaining Ring - M4	

14.Staple Transport 5 (B830)

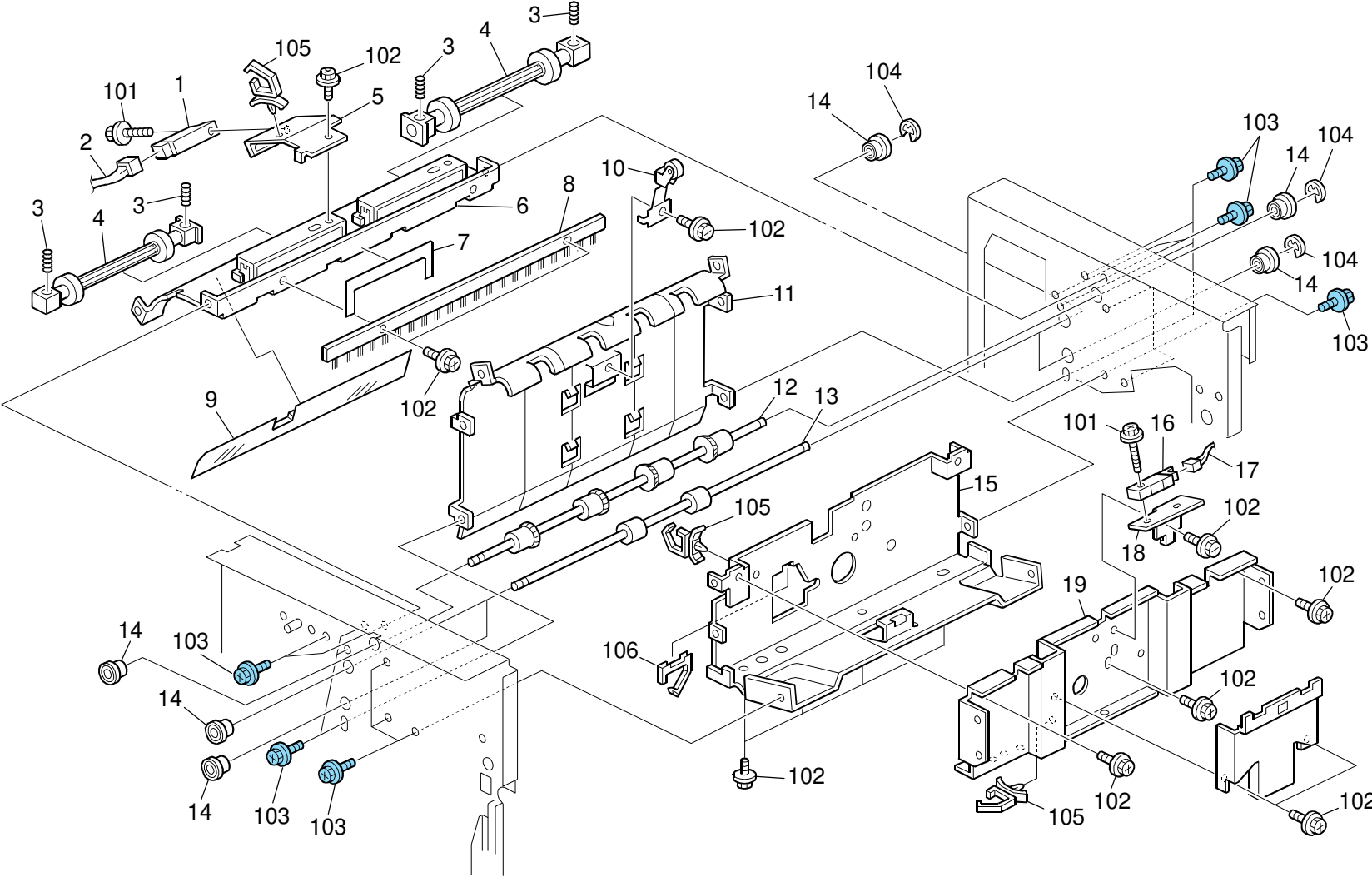


14.Staple Transport 5 (B830)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B706 2224	Compression Spring:Transport:6.5N	2
2	AF02 2147	Driven Roller	2
3	B830 2435	Guide Plate - Lengthwise	1
4	AW01 0109	Photo Refiection Sensor:PS117ED1	2
5	B830 2422	Positioning Sensor Bracket	1
6	B830 5247	Harness - Sensor	1
7	B830 5261	Harness:Paper Feed Sensor:Stapler Tray	1
8	B302 2416	Exit Sensor Bracket - Staple Tray	1
9	B830 2921	Transport Roller	1
10	B830 2408	Transport Roller	1
11	A697 2131	Antistatic Brush	1
12	B700 2317	Discharge Brush	1
13	B302 2459	Spring - 5x39mm	2
14	B830 2450	Guide Plate - Lower	1
15	B478 2452	Guide:Open And Close	1
16	B830 7705	Decal - Stapler Tray Exit (R7)	1
17	AA06 3529	Pressure Spring - 14.5mm	2
18	B302 2413	Brush Roller	2
19	A697 2138	Brush Roller	2
20	A697 2132	Joint - Brush Roller	2
21	B830 2411	Exit Roller - Lower	1
22	A859 2230	Ball Bearing - 6x13x5	6

Index No.	Part No.	Description	Q'ty Per Assembly
101	0451 3006N	Tapping Screw - 3x6	
102	0451 3014N	Tapping Screw:3x14	
103	0454 3006Q	Tapping Screw - M3x6	
104	0450 3008N	Tapping Screw - M3x8	
105	0720 0040E	Retaining Ring - M4	
106	0805 0089	Retaining Ring - M4	
107	1105 0199	Clamp	
108	0805 0088	Retaining Ring - M6	

15.Staple Transport 6 (B830)

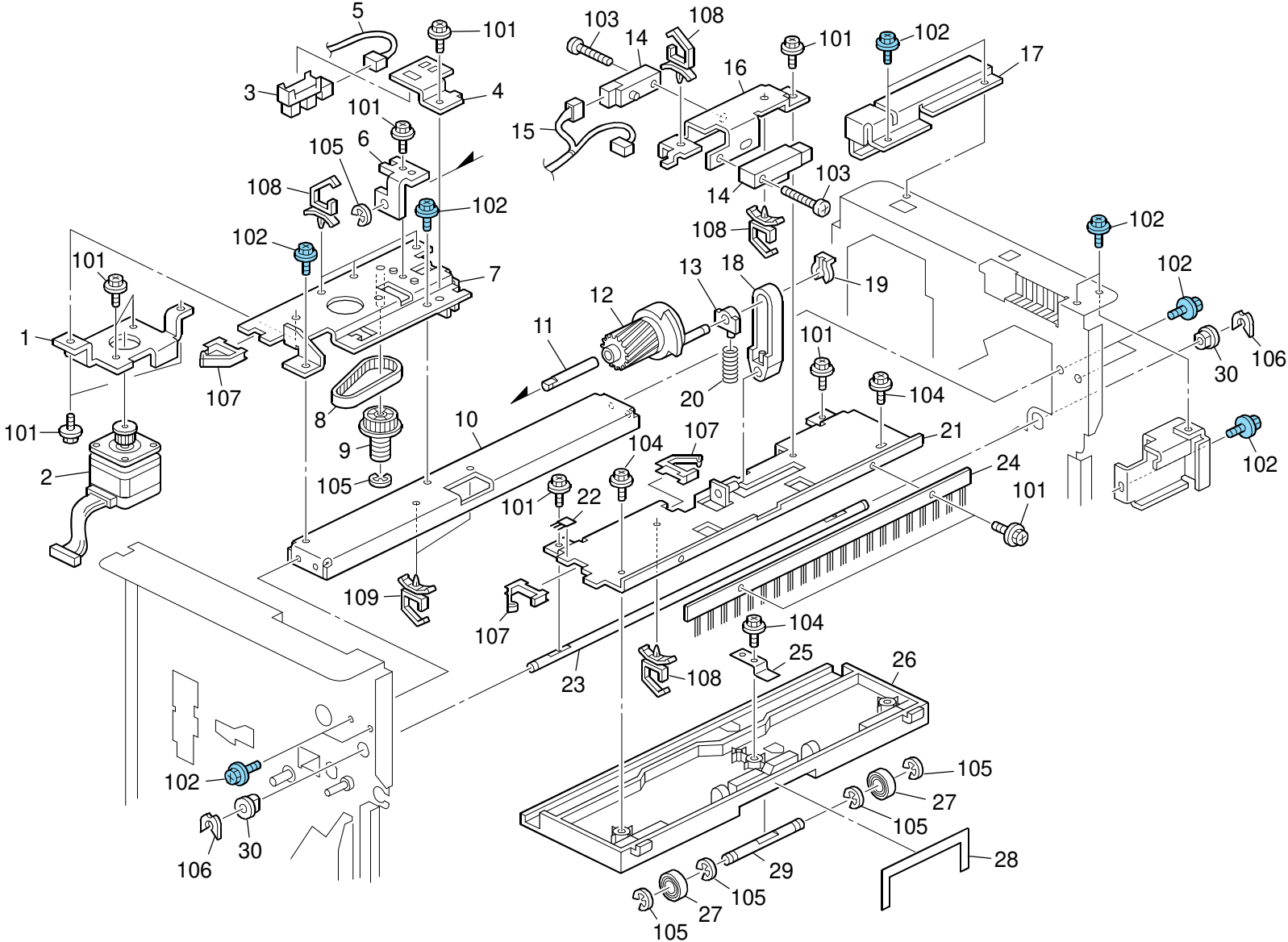


15.Staple Transport 6 (B830)

Index No.	Part No.	Description	Q'ty Per Assembly
1	AW01 0123	Photo Refiection Sensor:PSR11D1-B	1
2	B830 5251	Harness - Paper Feed Sensor	1
3	AA06 3529	Pressure Spring - 14.5mm	4
4	AF02 2148	Roller:Driven:L=125	2
5	B830 2217	Exit Sensor Bracket	1
6	B706 2211	Guide Plate:Upper:Fix:Proof Tray:Ass'y	1
7	B302 2216	Exit Guide - Upper Exit Guide	1
8	B706 2213	Discharge Brush - L=320 Mm3	1
9	B706 2216	Silencer	1
10	B478 2231	Roller:Exit:Auxiliary:Ass'y	1
11	B830 2225	Proof Tray Guide Plate - Lower	1
12	B830 2202	Exit Roller - Proof Tray	1
13	B830 2921	Transport Roller	1
14	A859 2230	Ball Bearing - 6x13x5	6
15	B830 2246	End Plate - Lower	1
16	AW01 0091	Photo Reflection Sensor	1
17	B830 5252	Harness - Proof Tray Sensor	1
18	B706 2246	Bracket:Photo Refiection Sensor:Overflow	1
19	B478 2243	End Plate:Upper:Exit:Proof Tray	1
20	B706 2248	Cover - Sensor	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0451 3012N	Tapping Screw:3x12	
102	0451 3006N	Tapping Screw - 3x6	
103	0454 3006Q	Tapping Screw - M3x6	
104	0720 0040E	Retaining Ring - M4	
105	1105 0623	Clamp - LBWS-0206S-V0	
106	1105 0522	Edge Saddle - LES0510	

16.Paper Exit Section 1 (B830)

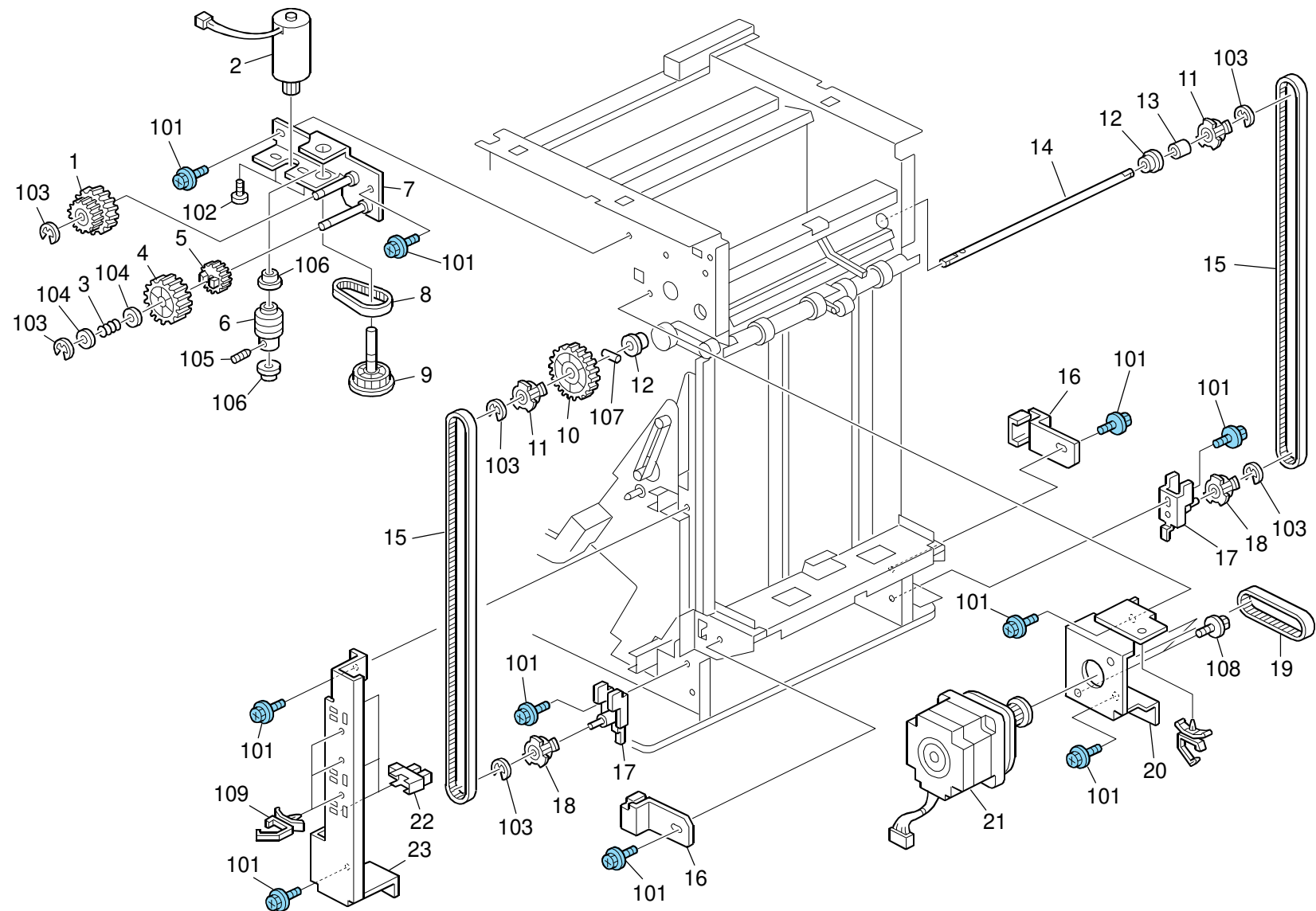


16.Paper Exit Section 1 (B830)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B830 1448	Bracket:Stepper Motor:Drive:Guide Plate	1
2	B830 5568	Stepper Motor DV2.52V 4.5W	1
3	AW02 0156	Photointerruptor:EE-SX4235A-P2	1
4	B830 1455	Bracket - Home Position Sensor	1
5	B830 5253	Harness - Exit Sensor	1
6	B830 1447	Worm Wheel Guide Plate	1
7	B830 1444	Drive Guide Plate - Exit	1
8	B830 1456	Timing Belt - 40S2M190	1
9	B700 3115	Worm Gear:37T	1
10	B478 1133	Upper Exit Stay	1
11	B830 1449	Shaft - Worm Wheel	1
12	B830 1451	Worm Wheel - 16Z	1
13	B468 2882	Link Bushing	1
14	AW01 0091	Photo Reflection Sensor	2
15	B830 5254	Harness - Exit Shift Sensor	1
16	B830 2326	Exit Sensor Bracket	1
17	B302 6414	Upper Cover Stay	1
18	B830 1458	Link - Exit Roller Driven	1
19	5447 2681	Snap Ring	1
20	B830 1459	Compression Spring	1
21	B830 2327	Exit Guide Bracket	1
22	A697 2131	Antistatic Brush	1
23	B830 2323	Guide Plate Shaft	1
24	B706 2323	Discharge Brush:L=320:Mm3	1
25	A353 3354	Driven Roller Holder	1
26	B830 2322	Exit Guide Plate	1
27	B830 2324	Exit Roller:Driven	2
28	A379 2215	Exit Mylar	1
29	B478 2324	Exit Roller Shaft	1
30	5053 0447	Bushing - 6mm	2

Index No.	Part No.	Description	Q'ty Per Assembly
101	0451 3006N	Tapping Screw - 3x6	
102	0454 3006Q	Tapping Screw - M3x6	
103	0353 0140N	Screw:M3x14	
104	0450 4008N	Tapping Screw - M4x8	
105	0720 0040E	Retaining Ring - M4	
106	0805 0089	Retaining Ring - M4	
107	1105 0522	Edge Saddle - LES0510	
108	1105 0623	Clamp - LBWS-0206S-V0	
109	1105 0487	Harness Clamp	

17. Paper Exit Section 2 (B830)

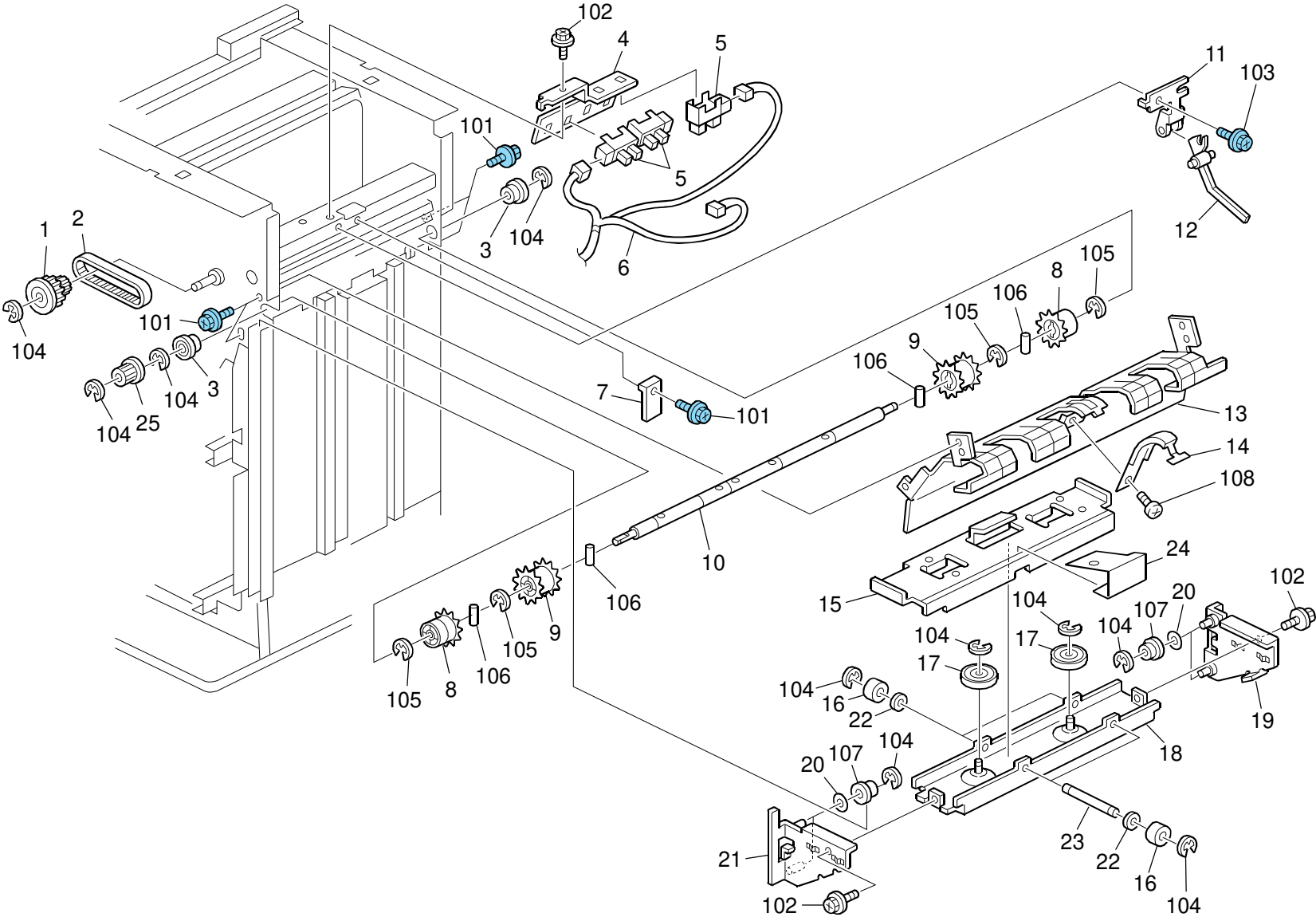


17.Paper Exit Section 2 (B830)

Index No.	Part No.	Description	Q'ty Per Assembly
1	A697 3145	Gear - 36Z/18Z	1
2	AX05 0277	DC Motor:24V:9.9W	1
3	B700 3322	Compression Spring - 10N	1
4	A697 3140	Gear - 30Z	1
5	A697 3135	Gear - 18Z	1
6	A300 2736	Worm Gear	1
7	B830 3118	Bracket - Upper Lower	1
8	B830 3115	Timing Belt - 40S2M142	1
9	A697 3225	Worm Wheel Shaft	1
10	A697 3170	Gear - 42Z	1
11	A697 3180	Pulley - 18T	2
12	C203 5135	Bushing - 10x14x5.9	2
13	A697 3175	Spacer - 10x14x13.5mm	1
14	A697 3165	Tray Drive Shaft	1
15	A697 3155	Timing Belt - B60S5M1420	2
16	A697 3150	Fixing Plate - Timing Belt	2
17	B706 3190	Tighter Bracket	2
18	A697 3185	Pulley - 18T	2
19	B830 1534	Timing Belt - 60S3M216	1
20	B830 1531	Stepper Motor Bracket	1
21	B830 5562	Stepper Motor DC1.56V 3.7W	1
22	AW02 0114	Photo Interruptor - Lower Limit	3
23	B830 3163	Paper Volume Sensor Bracket	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0454 3006Q	Tapping Screw - M3x6	
102	0313 0050N	Philips Pan Head Screw - M3x5	
103	0720 0060E	Retaining Ring - M6	
104	0807 5056	Washer - 8.1mm	
105	0574 0040E	Hexagon Headless Set Screw - M4x4	
106	0741 3506	Ball Bearing - 6x12x4 Mm	
107	0634 0200G	Parallel Pin - 4x20	
108	0451 4006N	Tapping Screw - 4x6	
109	1105 0623	Clamp - LBWS-0206S-V0	

18.Paper Exit Section 3 (B830)



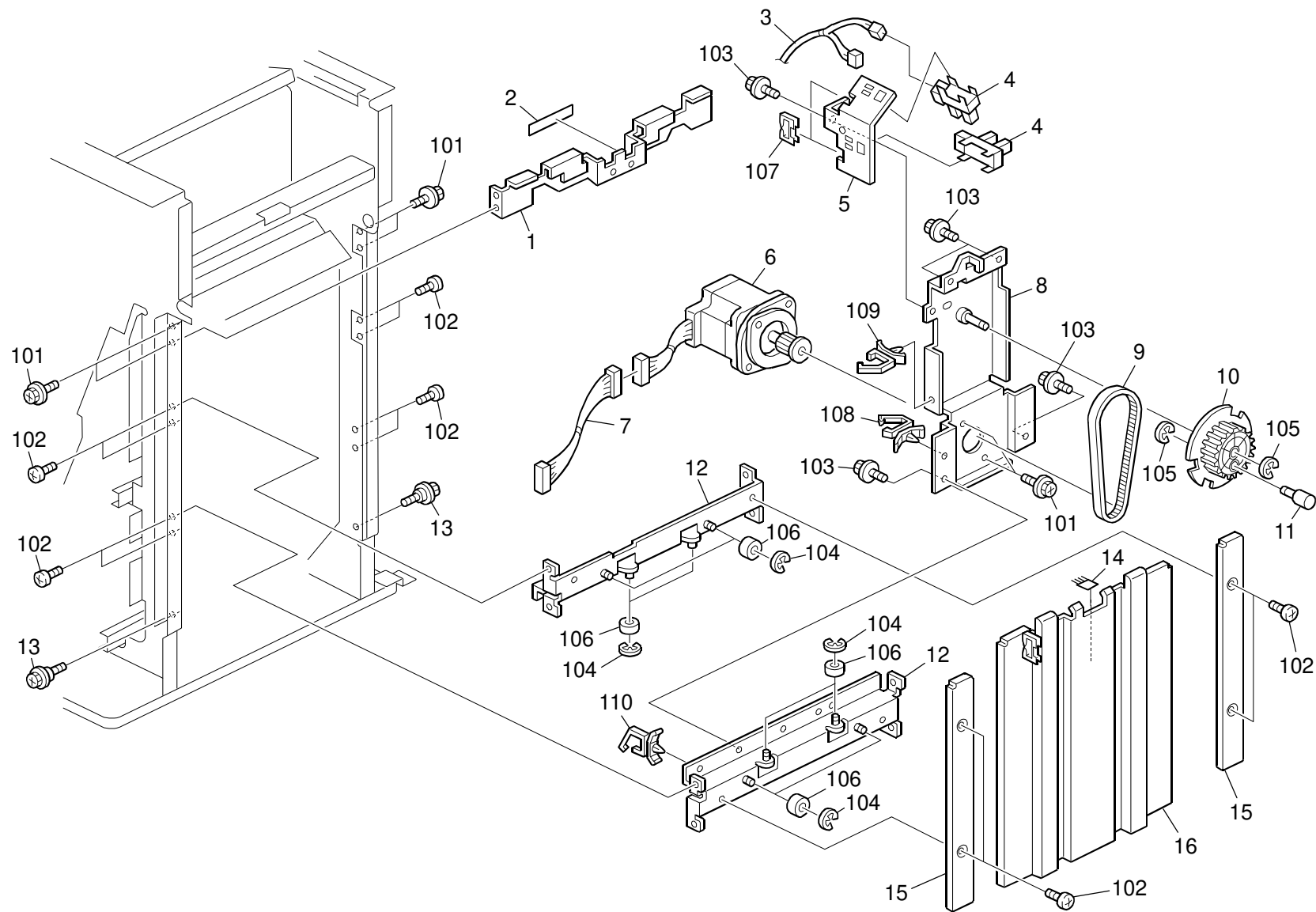
18.Paper Exit Section 3 (B830)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B830 1532	Timing Pulley - 26T/17T	1
2	B830 1533	Timing Belt - 60S3M171	1
3	A859 2230	Ball Bearing - 6x13x5	2
4	B706 1143	Bracket:Sensor:Paper	1
5	AW02 0156	Photointerruptor:EE-SX4235A-P2	3
6	B830 5255	Harness - Paper Exit Sensor	1
7	B302 1134	Lever Stay	1
8	B302 2305	Middle Exit Roller	2
9	B830 2302	Roller:Exit Roller:Inner:Ass'y	2
9	B830 9033	Roller:Exit Roller:Inner:Ass'y	2
10	B302 2311	Exit Roller Shaft	1
11	B706 3172	Actuator Bracket	1
12	B706 1145	Lever:Sensor:Upper	1
13	D460 2333	Guide Plate:Exit:Lower:Sub-ass'y	1
14	B478 2332	Spring Plate:Shift:Exit	1
15	B706 3126	Shift Tray Holder	1
16	A353 3272	Guide Roller	2
17	B830 3315	Roller	2
18	B830 3350	Base:Shift Tray:Ass'y	1
19	B830 3340	Side Plate:Shift Tray:Front:Ass'y	1
20	B830 3322	Guide:Shift Tray:Upper Lower	2
21	B830 3345	Side Plate:Shift Tray:Rear:Ass'y	1
22	AA13 2024	Spacer - M6	2
23	B706 3271	Tray Shift Shaft	1
24	B478 3113	Shift Tray Guide Holder	1
25	A697 2260	Pulley - 17T	1



Index No.	Part No.	Description	Q'ty Per Assembly
101	0454 3006Q	Tapping Screw - M3x6	
102	0451 3006N	Tapping Screw - 3x6	
103	0454 4006Q	Tapping Screw:4x6	
104	0720 0040E	Retaining Ring - M4	
105	0720 0060E	Retaining Ring - M6	
106	0633 0120G	Parallel Pin - 3x12	
107	0740 3906	Ball Bearing - 6x15x5	
108	0313 0040N	Screw:M3x4	

19. Tray Drive Section 1 (B830)

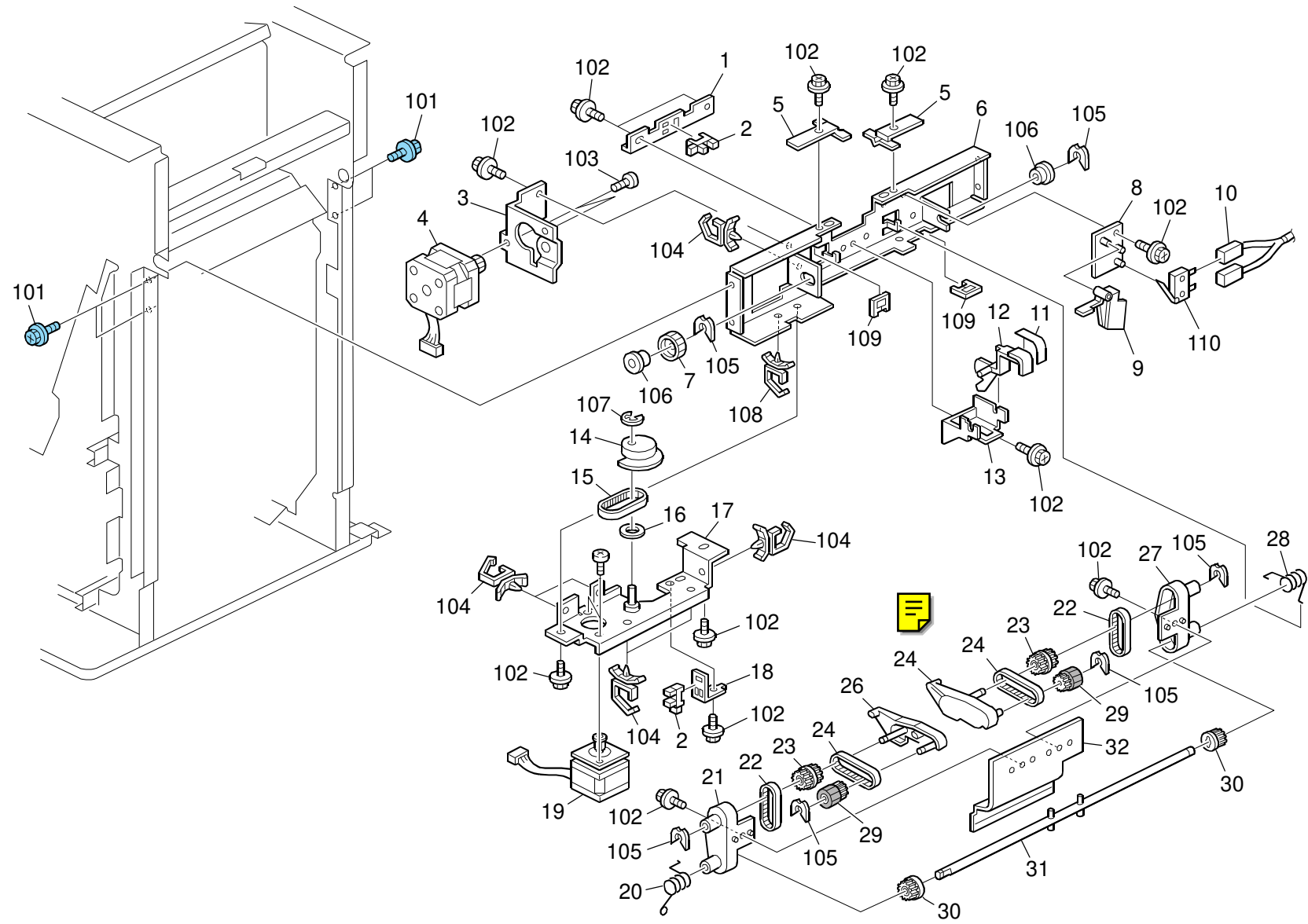


19.Tray Drive Section 1 (B830)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B830 3415	Cover - Exit Roller	1
2	B478 3101	Spacer:Gathering Roller:Shift Tray	1
3	B830 5258	Harness - Shift Sensor	1
4	AW02 0156	Photointerruptor:EE-SX4235A-P2	2
5	B830 3216	Shift Sensor Bracket	1
6	B830 5563	Stepper Motor DC3.84V 9.2W	1
7	B830 5257	Harness - Motor	1
8	B830 3230	Shift Bracket	1
9	B830 3248	Timing Belt - 60S3M342	1
10	B830 3241	Timing Pulley - 43T	1
11	B830 3242	Shift Shaft	1
12	B830 3421	Stay	2
13	AA14 3702	Screw:Pin:Positioning	2
14	A697 2131	Antistatic Brush	1
15	B830 3445	Cover - End Fence	2
16	B830 3400	End Fence:Ass'y	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0451 4006N	Tapping Screw - 4x6	
102	0453 4006N	Binding Self Tapping Screw:4x6	
103	0451 3006N	Tapping Screw - 3x6	
104	0720 0040E	Retaining Ring - M4	
105	0720 0030E	Retaining Ring - M3	
106	0740 3906	Ball Bearing - 6x15x5	
107	1105 0328	Harness Clamp - ES-0505	
108	1105 0487	Harness Clamp	
109	1105 0623	Clamp - LBWS-0206S-V0	
110	1105 0488	Harness Clamp	

20.Tray Drive Section 2 (B830)

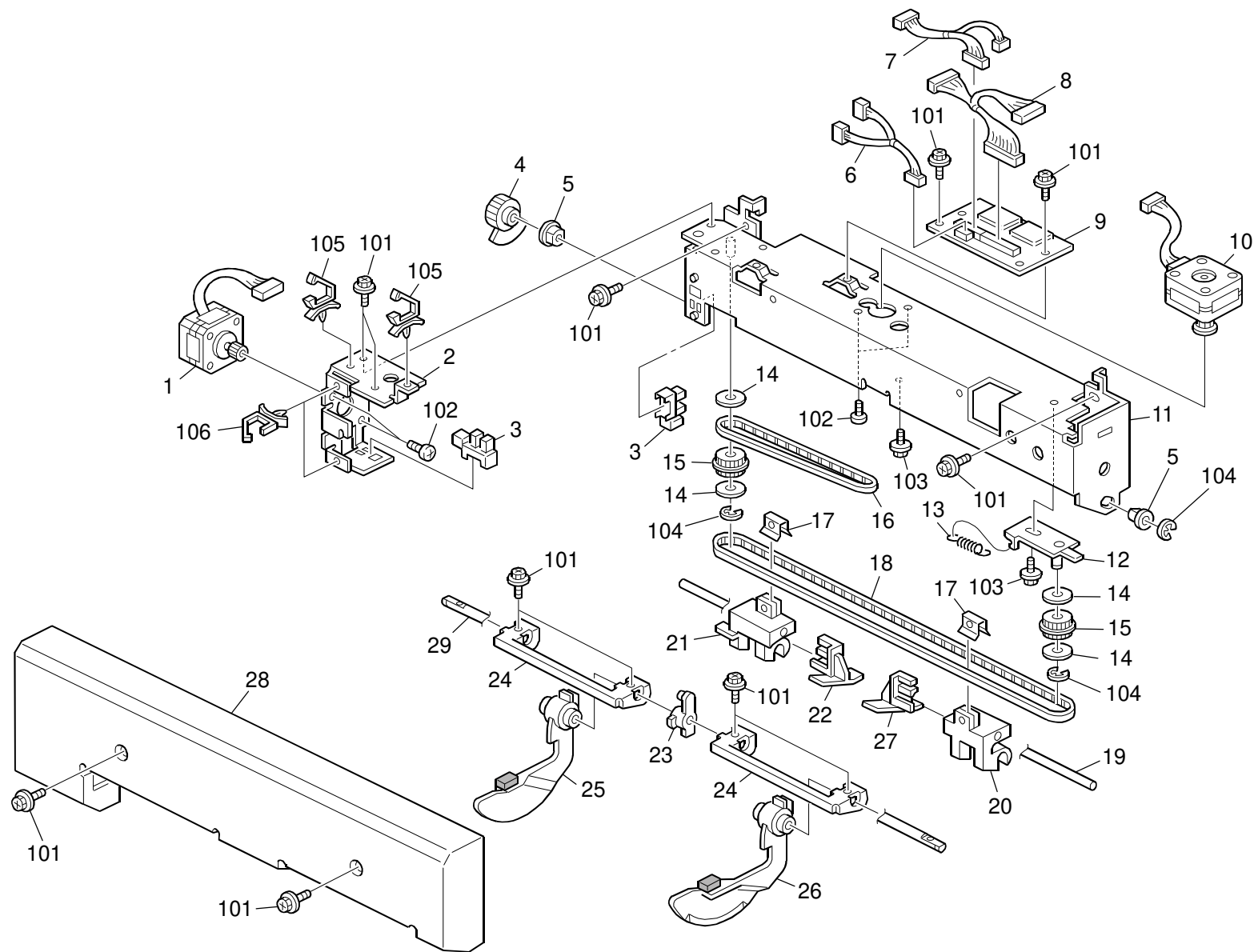


20.Tray Drive Section 2 (B830)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B478 3576	Bracket:Sensor:Paper Sensor	1
2	AW02 0156	Photointerruptor:EE-SX4235A-P2	2
3	B830 3587	Stepper Motor Bracket	1
4	B830 5570	Stepper Motor DC3.1V 7.4W	1
5	B478 3511	Cam:Gathering Roller:Drive	2
6	B830 3591	Stay	1
7	B478 3522	Gear:Z35	1
8	B478 3581	Bracket:Micro Switch	1
9	B478 3582	Lever:Micro Switch	1
10	B830 5263	Harness - Tray Switch	1
11	B478 3554	Guide:Feeler:Paper Sensor	1
12	B478 3552	Feeler:Paper Sensor	1
13	B478 3553	Bracket:Feeler:Paper Sensor	1
14	B830 3579	Lever Cam	1
15	B700 4428	Timing Belt:B40S2M158	1
16	B478 3569	Spacer	1
17	B830 3561	Stepper Motor Bracket	1
18	B478 3568	Bracket:Home Position Sensor	1
19	B700 5807	Stepper Motor:Mm42:S2M:T15:Ass'y	1
20	B478 3524	Torsion Spring:Plate:Lever:Back	1
21	B478 3507	Lever:Drive:Gathering Roller:Back	1
22	B830 3504	Timing Belt - 40S2M100	2
23	B478 3502	Pulley:Driven:Roller:Sponge	2
24	B830 3505	Timing Belt - 40S2M84	2
25	B478 3509	Lever:Driven:Gathering Roller:Back	1
26	B478 3508	Lever:Driven:Gathering Roller:Front	1
27	B478 3506	Lever:Drive:Gathering Roller:Front	1
28	B478 3523	Torsion Spring:Plate:Lever:Front	1
29	B830 3503	Sponge Gathering Roller	2
30	B478 3501	Pulley:Drive:Roller:Sponge	2
31	B830 3520	Gathering Roller Shaft	1
32	B830 3510	Coupling Lever Bracket	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0454 3006Q	Tapping Screw - M3x6	
102	0451 3006N	Tapping Screw - 3x6	
103	0353 0040N	Screw - M3x4	
104	1105 0623	Clamp - LBWS-0206S-V0	
105	0805 0089	Retaining Ring - M4	
106	0741 3706	Ball Bearing - 6x10x3	
107	0720 0040E	Retaining Ring - M4	
108	1105 0488	Harness Clamp	
109	1105 0514	Edge Saddle - EDS-0607I	
110	1204 2544	Switch - DE2L-BJ23	

21.Jogger Unit (B830)



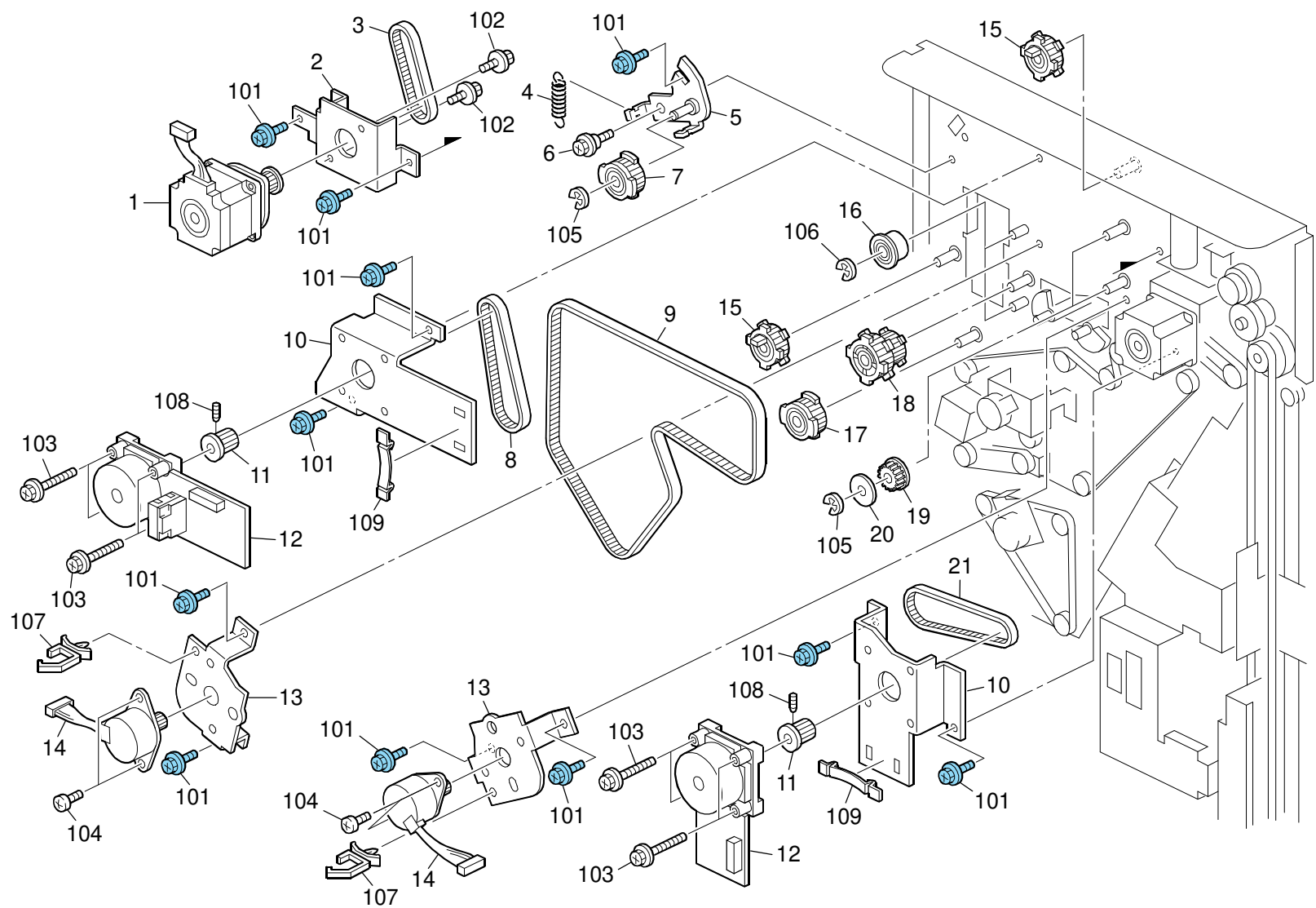


21.Jogger Unit (B830)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B830 5570	Stepper Motor DC3.1V 7.4W	1
2	B830 3697	Stepper Motor Bracket	1
3	AW02 0156	Photointerruptor:EE-SX4235A-P2	2
4	B830 3651	Gear - 35Z	1
5	5053 0447	Bushing - 6mm	2
6	B830 5280	Harness - Sensor	1
7	B830 5281	Harness - Motor Control	1
8	B830 5282	Harness - Motor	1
9	B830 5120	PCB Jogger	1
10	B830 5569	Stepper Motor DC3.3V 3.9W	1
11	B830 3611	Frame - Jogger Uniform	1
12	B830 3711	Tensioner Bracket	1
13	B830 3751	Tension Spring	1
14	B478 3569	Spacer	4
15	B513 1154	Pulley:T30:S2m	2
16	B703 1165	Timing Belt:B40S2M390	1
17	A300 3634	Spring Plate - Timing Belt	2
18	B830 3726	Timing Belt - 40S2M848	1
19	B830 3631	Slide Shaft	1
20	B830 3641	Jogger Fence Holder - Front	1
21	B830 3646	Jogger Fence Holder - Rear	1
22	B830 3692	Jogger Fence:Exit:Guide:Inner Back	1
23	B352 3572	Bushing - 6mm	1
24	B830 3676	Lever - Jogger Fence	2
25	B830 3685	Jogger Fence - Inner Back	1
26	B830 3680	Jogger Fence - Front	1
27	B830 3691	Jogger Fence:Exit:Guide:Front	1
28	B830 3731	Cover - Uniform Unit	1
29	B830 3671	Shaft - Jogger Fence Moveable	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0451 3006N	Tapping Screw - 3x6	
102	0313 0040N	Screw:M3x4	
103	0451 3008N	Tapping Screw - M3x8	
104	0720 0040E	Retaining Ring - M4	
105	1105 0516	Clamp	
106	1105 0623	Clamp - LBWS-0206S-V0	

22.Drive Section 1 (B830)

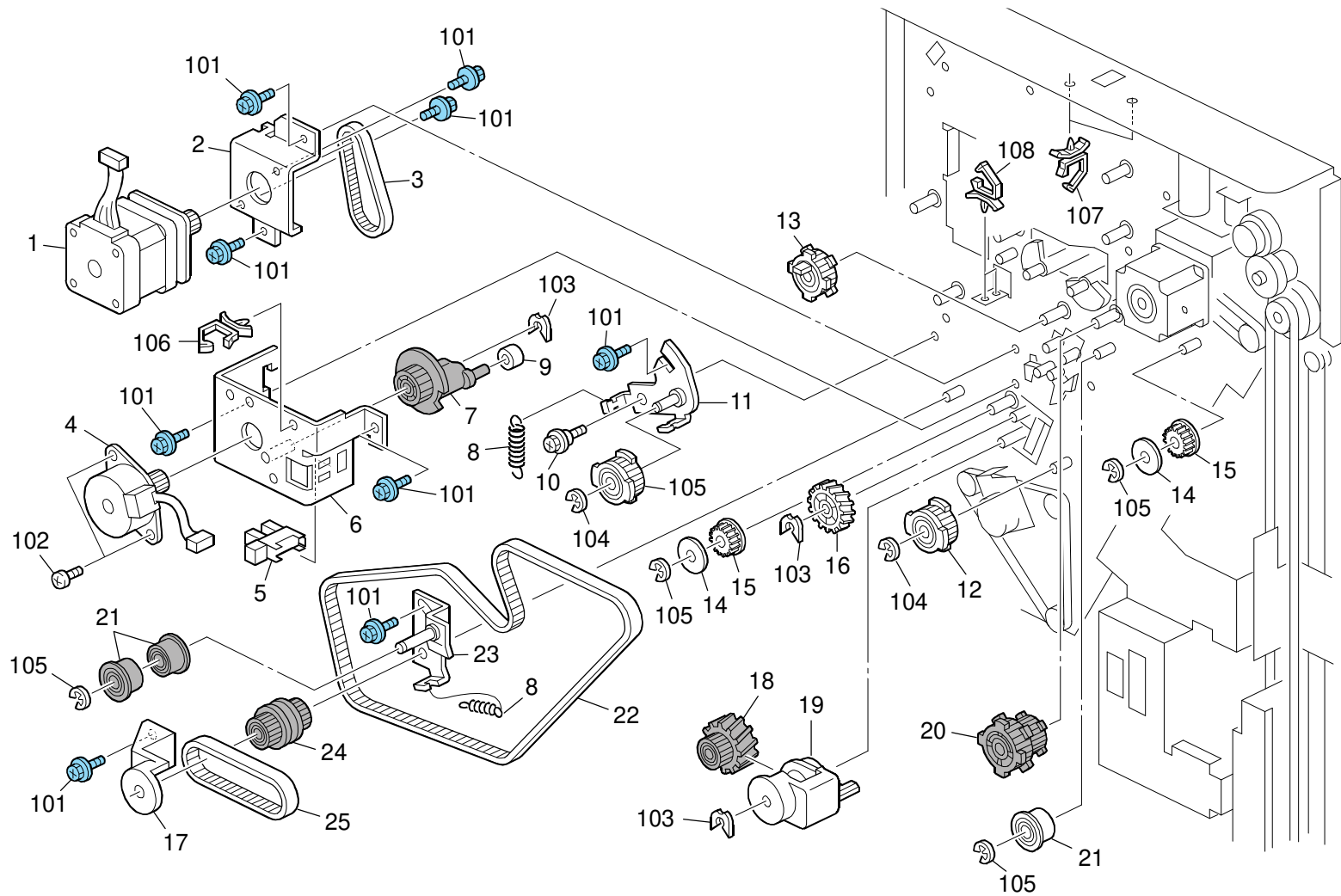


22.Drive Section 1 (B830)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B830 5562	Stepper Motor DC1.56V 3.7W	1
2	B830 1541	Stepper Motor Bracket	1
3	B830 1534	Timing Belt - 60S3M216	1
4	AA06 2334	Tension Spring:4.9N	1
5	B706 1545	Tightener Bracket	1
6	B830 1135	Screw	1
7	B302 1542	Timing Pulley - 20Z	1
8	B830 1516	Timing Belt - 60S3M306	1
9	B830 1517	Timing Belt - 60S3M852	1
10	B830 1512	Brushless Motor Bracket	2
11	AB03 0522	Timing Pulley - T14P3M	2
12	AX05 0289	Brushless Motor:7W:DIA56	2
13	B830 2525	Motor Bracket	2
14	B700 5804	Stepper Motor:DIA42:Z17:Ass'y	2
15	B352 1607	Timing Pulley - T20-S3M	2
16	A458 3281	Idler Roller	2
17	B302 1542	Timing Pulley - 20Z	1
18	B830 1515	Timing Pulley - 29T20T	1
19	B302 1517	Timing Pulley - 20Z	2
20	B478 3569	Spacer	2
21	B830 1534	Timing Belt - 60S3M216	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0454 3006Q	Tapping Screw - M3x6	
102	0451 4006N	Tapping Screw - 4x6	
103	0451 3014N	Tapping Screw:3x14	
104	0453 3006N	Tapping Screw - M3x6	
105	0720 0040E	Retaining Ring - M4	
106	0720 0060E	Retaining Ring - M6	
107	1105 0488	Harness Clamp	
108	0573 0030E	Hexagon Headless Set Screw - M3x3	
109	1105 0545	Clamp:FCR-30	

23.Drive Section 2 (B830)

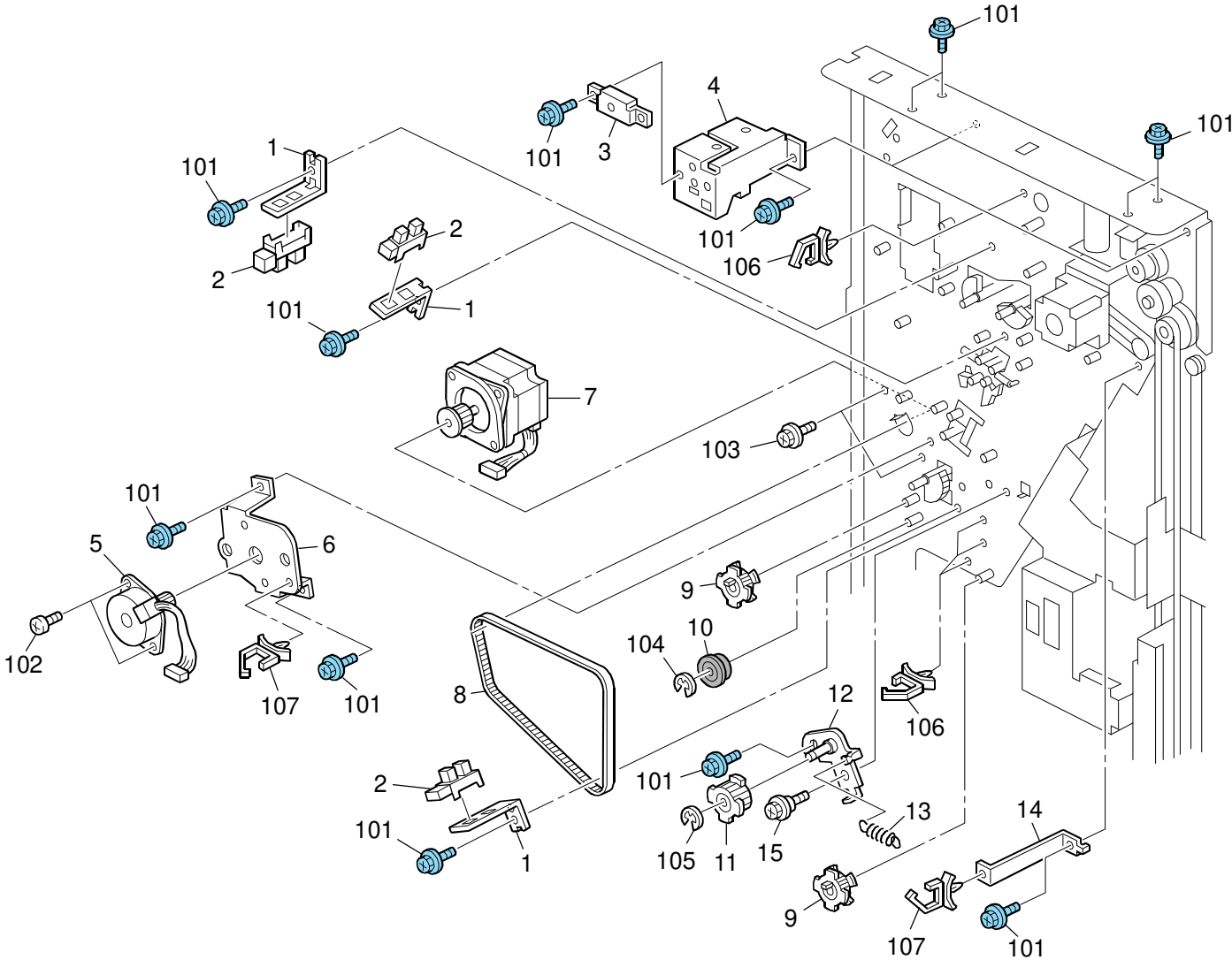


23.Drive Section 2 (B830)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B830 5571	Stepper Motor DC2.52V 4.5W	1
2	B830 1561	Stepper Motor Bracket	1
3	B830 2142	Timing Belt - 60S3M162	1
4	B700 5804	Stepper Motor:DIA42:Z17:Ass'y	1
5	AW02 0156	Photointerruptor:EE-SX4235A-P2	1
6	B830 2745	Motor Bracket	1
7	B830 2748	Cam	1
8	AA06 2334	Tension Spring:4.9N	2
9	B830 2751	Roller	1
10	B830 1135	Screw	1
11	B706 1545	Tightener Bracket	1
12	B302 1542	Timing Pulley - 20Z	2
13	B352 1607	Timing Pulley - T20-S3M	1
14	B478 3569	Spacer	2
15	B302 1517	Timing Pulley - 20Z	2
16	B302 1523	Gear - 33Z	1
17	B830 1555	Timing Belt Guide - FIX	1
18	B830 1554	Gear/Pulley - 30Z/20T	1
19	B830 1556	Timing Belt Guide - Moveable	1
20	B830 1515	Timing Pulley - 29T20T	1
21	A458 3281	Idler Roller	3
22	B700 4335	Timing Belt:B60S3M954	1
23	B830 1557	Tightener Bracket - Middle	1
24	B830 1552	Timing Pulley - 20T/20T	1
25	B830 2141	Timing Belt - 60S3M237	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0454 3006Q	Tapping Screw - M3x6	
102	0453 3006N	Tapping Screw - M3x6	
103	0805 0089	Retaining Ring - M4	
104	0720 0040E	Retaining Ring - M4	
105	0720 0060E	Retaining Ring - M6	
106	1105 0623	Clamp - LBWS-0206S-V0	
107	1105 0488	Harness Clamp	
108	1105 0511	Harness Clamp - LWS-0306ZC	

24.Drive Section 3 (B830)

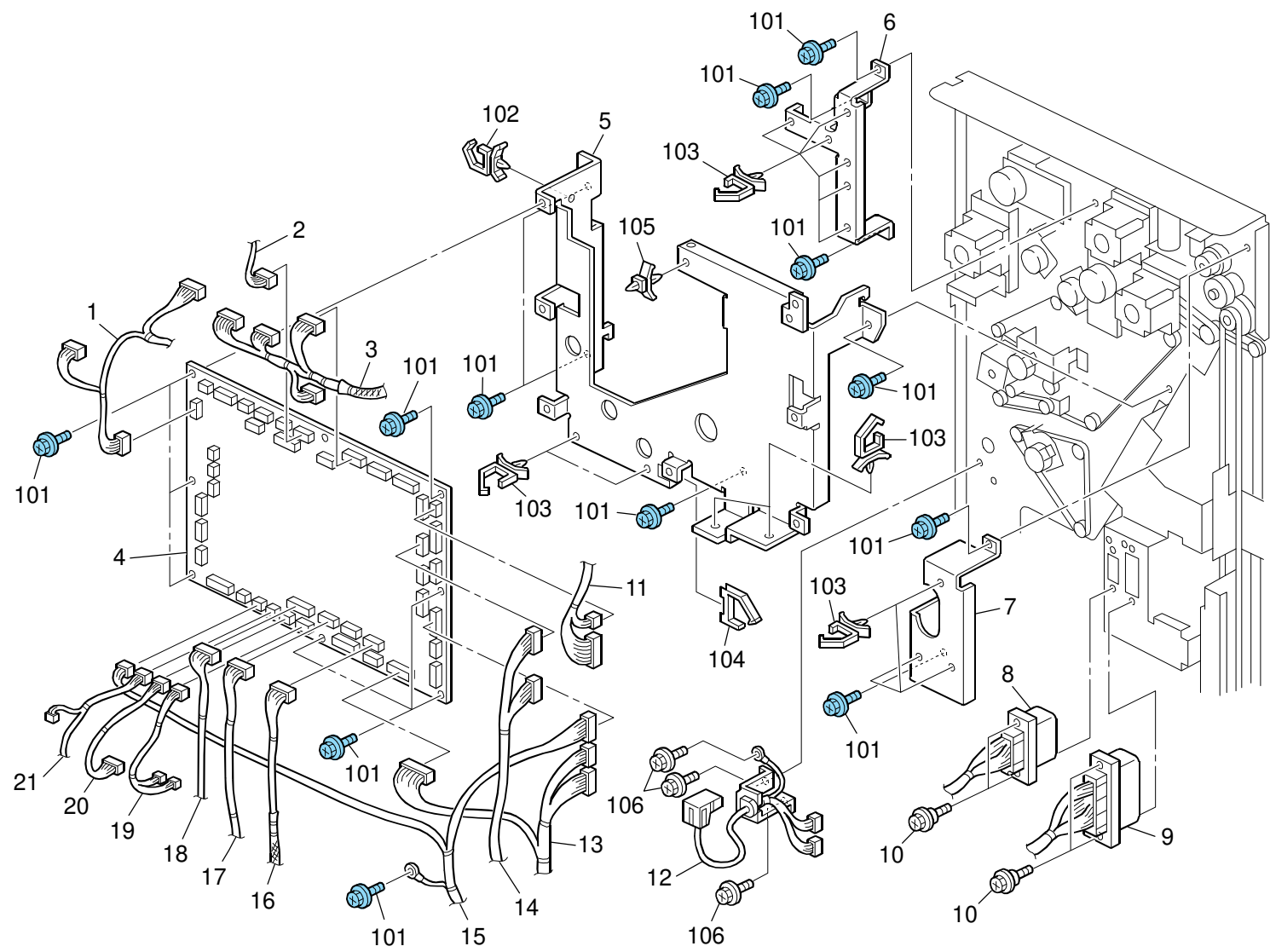


24.Drive Section 3 (B830)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B830 2522	Sensor Bracket	3
2	AW02 0156	Photointerruptor:EE-SX4235A-P2	3
3	B302 6514	Bracket - Rear Upper Stay	1
4	B830 6511	Stay - Rear Upper	1
5	B700 5804	Stepper Motor:DIA42:Z17:Ass'y	1
6	B830 2525	Motor Bracket	1
7	B830 5562	Stepper Motor DC1.56V 3.7W	1
8	B830 1521	Timing Belt - 60S3M537	1
9	B352 1607	Timing Pulley - T20-S3M	2
10	A458 3281	Idler Roller	1
11	B302 1542	Timing Pulley - 20Z	1
12	B706 1545	Tightener Bracket	1
13	AA06 2334	Tension Spring:4.9N	1
14	B468 5991	Harness Bracket	1
15	B830 1135	Screw	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0454 3006Q	Tapping Screw - M3x6	
102	0453 3006N	Tapping Screw - M3x6	
103	0451 4008N	Tapping Screw:4x8	
104	0720 0060E	Retaining Ring - M6	
105	0720 0040E	Retaining Ring - M4	
106	1105 0511	Harness Clamp - LWS-0306ZC	
107	1105 0488	Harness Clamp	

25.Electrical Section (B830)

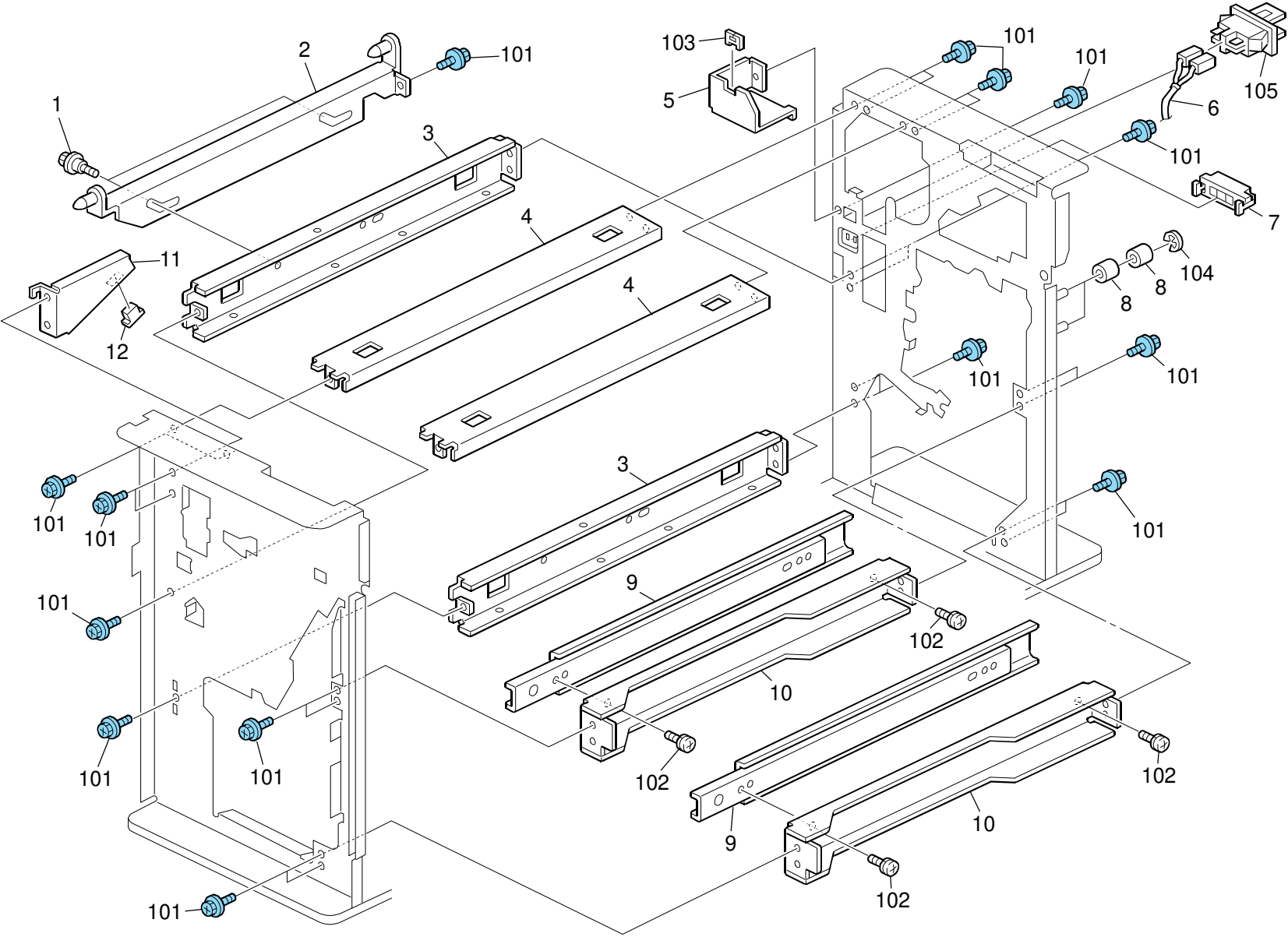


25.Electrical Section (B830)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B830 5243	Harness - Sensor Main Upper	1
2	B830 5238	Harness - Motor	1
3	B830 5245	Harness - Motor Main Upper	1
4	B830 5061	PCB:Main Control:Ass'y	1
5	B830 5810	Bracket:Stay:PCB	1
6	B830 5813	Harness Bracket - Upper	1
7	B830 3162	Guard:Tray Bracket - Upper Lower	1
8	B830 5285	Harness - Motor Drawer	1
9	B830 5284	Harness - Sensor Drawer	1
10	B700 1163	Screw:Connector	4
11	B830 5249	Harness - Sensor Main Shift	1
12	D460 5201	Harness:Interface	1
13	B830 5274	Harness - Motor Stapler Section	1
14	B830 5225	Harness - Shift Tray	1
15	B830 5276	Harness:Motor:Stapler Unit:DC35V	1
16	B830 5240	Harness - Stapler Sensor	1
17	B830 5229	Harness - Sensor	1
18	B830 5239	Harness - Sensor	1
19	B830 5231	Harness - Duplex Stack Sensor	1
20	B830 5232	Harness - Motor	1
21	B830 5244	Harness - Sensor Staple Exchange	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0454 3006Q	Tapping Screw - M3x6	
102	1105 0623	Clamp - LBWS-0206S-V0	
103	1105 0488	Harness Clamp	
104	1105 0522	Edge Saddle - LES0510	
105	1105 0194	PCB Stud	
106	0451 3006N	Tapping Screw - 3x6	

26.Frame Section 1 (B830)

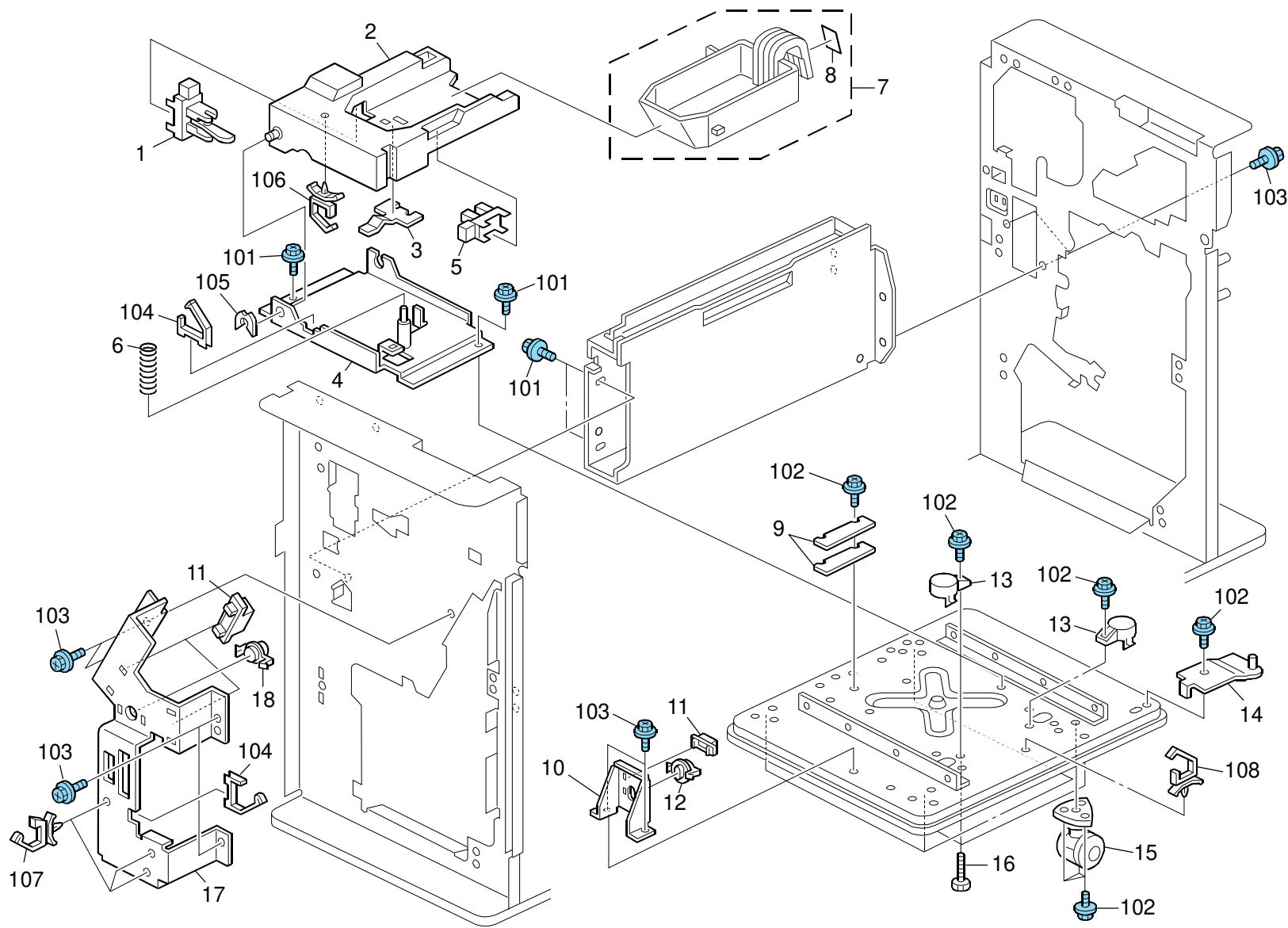


26.Frame Section 1 (B830)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B830 1135	Screw	2
2	B830 1130	Lever - Coupling	1
3	B408 1413	Coupling Stay	2
4	B478 6413	Stay:Front Left	2
5	D460 1137	Cover:Safety Switch	1
6	B830 5210	Harness - Door Switch	1
7	AG07 1012	Magnet Catch:Ass'y	1
8	B302 4239	Guide Roller	2
9	B700 1161	Slide Rail:Stapler Unit:508mm	2
10	B478 1154	Stay:Slide Rail:Fix	2
11	B478 1121	Bracket:Stay	1
12	AG07 0513	Magnet Catch	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0454 3006Q	Tapping Screw - M3x6	
102	0950 3005N	Screw:Spring Washer:M3x5	
103	1105 0328	Harness Clamp - ES-0505	
104	0720 0040E	Retaining Ring - M4	
105	1204 2844	Switch:FA1L-CJAH	

27.Frame Section 2 (B830)

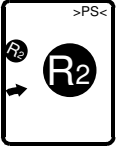
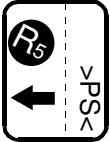
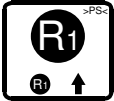
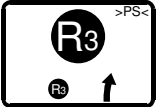
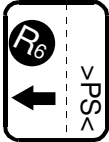
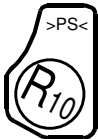
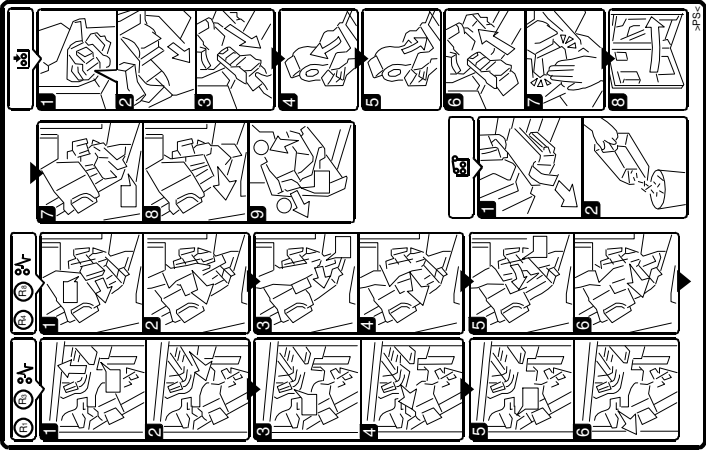
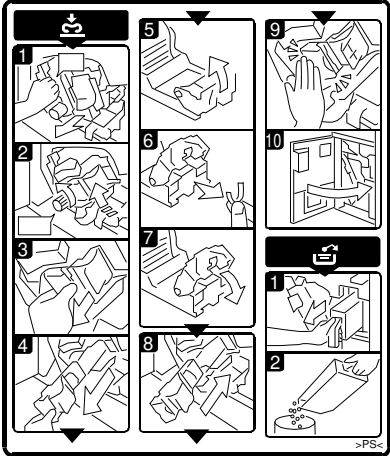
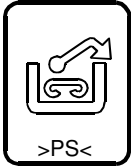


27.Frame Section 2 (B830)

Index No.	Part No.	Description	Q'ty Per Assembly
1	AW02 0182	Photointerruptor	1
2	B830 1194	Toner Hopper Holder	1
3	B830 1195	Spring Plate	1
4	B830 1191	Toner Hopper Holder Base	1
5	AW02 0156	Photointerruptor:EE-SX4235A-P2	1
6	B830 1199	Compression Spring	1
7	B830 7010	Toner Hopper	1
8	B830 7712	Decal - Toner Hopper Staple	1
9	B830 7537	Adjusting Plate:Bracket:Coupling	2
10	B478 1172	Bracket:Coupling:Lower	1
11	AG07 1012	Magnet Catch:Ass'y	2
12	B478 1175	Holder:Coupling:Lower	1
13	B804 1118	Cap:Base	2
14	B302 6154	Hinge:Door:Lower:Ass'y	1
15	B804 1035	Caster:DIA50:400N	4
16	B706 1156	Hexagonal Bolt - M12x30	2
17	B830 1181	Coupling Bracket - Upper	1
18	B478 1174	Holder:Coupling:Upper	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0454 3008Q	Tapping Screw:3x8	
102	0454 4008Q	Tapping Screw - M4x8	
103	0454 3006Q	Tapping Screw - M3x6	
104	1105 0522	Edge Saddle - LES0510	
105	0805 0089	Retaining Ring - M4	
106	1105 0623	Clamp - LBWS-0206S-V0	
107	1105 0489	Harness Clamp - LWS 1316	
108	1105 0487	Harness Clamp	

28.Decal And Document (B830)

1 	2 	3 	4 	5 		
6 	7 	8 	9 	10 		
11 				12 		13 

28.Decal And Document (B830)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B302 7702	Decal - R2	1
2	B302 7705	Decal - R5	1
3	B830 7701	Decal - Entrance (R1)	1
4	B830 7703	Decal - Shift Tray (R3)	1
5	B830 7704	Decal - Lengthwise Right (R6)	2
6	B830 7705	Decal - Stapler Tray Exit (R7)	1
7	B830 7706	Decal - Stapler Tray (R8)	1
8	B830 7707	Decal - Stapler Unit (R9)	1
9	B830 7708	Decal - Knob (R10)	1
10	B830 7709	Decal - Stapler Unit (R10)	1
11	B830 7710	Decal - Misfeed Removal Paper	1
12	B830 7711	Decal: Misfeed Removal: Stapler	1
13	B830 7712	Decal - Toner Hopper Staple	1

Index No.	Part No.	Description	Q'ty Per Assembly

Parts Index

Parts Index

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B830 1135	Screw	59 - 1
B830 1135	Screw	55 - 15
B830 1135	Screw	53 - 10
B830 1135	Screw	51 - 6
B830 1181	Coupling Bracket - Upper	61 - 17
B830 1191	Toner Hopper Holder Base	61 - 4
B830 1194	Toner Hopper Holder	61 - 2
B830 1195	Spring Plate	61 - 3
B830 1199	Compression Spring	61 - 6
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B830 1447	Worm Wheel Guide Plate	39 - 6
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B830 1449	Shaft - Worm Wheel	39 - 11
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B830 1456	Timing Belt - 40S2M190	39 - 8
B830 1458	Link - Exit Roller Driven	39 - 18
B830 1459	Compression Spring	39 - 20
B830 1512	Brushless Motor Bracket	51 - 10
B830 1515	Timing Pulley - 29T20T	51 - 18
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B830 1516	Timing Belt - 60S3M306	51 - 8
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B830 1521	Timing Belt - 60S3M537	55 - 8
B830 1531	Stepper Motor Bracket	41 - 20
B830 1532	Timing Pulley - 26T/17T	43 - 1
B830 1533	Timing Belt - 60S3M171	43 - 2
B830 1534	Timing Belt - 60S3M216	41 - 19
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B830 1541	Stepper Motor Bracket	51 - 2
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B830 1554	Gear/Pulley - 30Z/20T	53 - 18
B830 1555	Timing Belt Guide - FIX	53 - 17

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B830 2115	Gathering Roller Shaft	21 - 18
B830 2116	Tension Spring	21 - 21
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B830 2142	Timing Belt - 60S3M162	21 - 13
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B830 2359	Sensor Bracket	27 - 11
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