Technical Bulletin

Model: Finisher SR4120			Date: 8-Mar-17		7	No.: RD3CG001	
Subject: Manual Finisher	Prepared	by: A.SI	higeta				
From: 1st Tech Service Sec. MFP Tech Service Dept.							
Classification:	Mechanical Paper path	Part info Electrica Transm Other (al	[Servic	required e manual revision it information	

Service Manual Correction

The procedure on how to properly move the Finisher was added to the Service Manual.

Applied Models

RICOH

MP C6503SP/C8003SP, Pro C5200S/C5210S MP 6503SP/7503SP/9003SP

Moving the Finisher

- As a general rule for moving the finisher, move it from the front to the rear of the machine as indicated with the arrows in green, by gripping the positions outlined in blue in the photo below.
- Make sure to grip both front and back of the finisher at the top to prevent the unit from tipping over.
- When connecting or disconnecting the finisher to or from the main frame, slightly move it in the direction indicated with the yellow arrow.



Vote

When the finisher has to be lifted up, for instance, when moving it over an object on the ground, hold the bottom frame. DO NOT hold the ground plate.

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Do not grip the following locations when moving the finisher:

- Proof tray
- Entrance guide plate
- Front and rear covers
- Shift tray base
- Connection lever
- Waste punch full detection sensor bracket
- The edge part of the upper cover



RICOH

Technical Bulletin

Model: Finisher SR4120		Date: 28-Feb-		o-20	No.: RD3CG002		
Subject: Part Change Information : COVER:PAPER:GUIDE				Prepared by: Shunsuke Kuramoto			
From: 2nd Tech Support Sec. Service Support Dept.							
Classification:	lassification: Troubleshooting Zert information		ormat	ion Action required			
	Mechanical	Electric	al		Service manual revision		
	Paper path	Transmit/rec		eive Retrofit information			
	Product Safety	Other ()	Tier 2		

Parts catalog correction

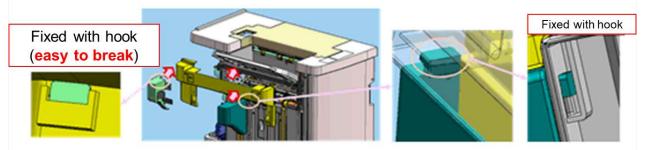
The following parts have been changed to prevent the hooks from breaking.

Change

The way of attaching the three parts of the cover paper guide to the finisher has been changed, and these parts are now fixed to each other with two screws.

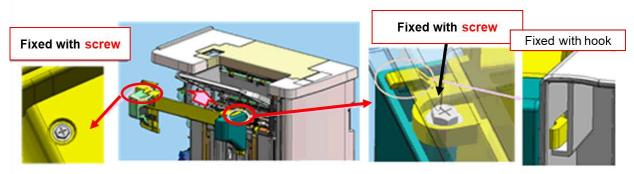
<u>Before</u>

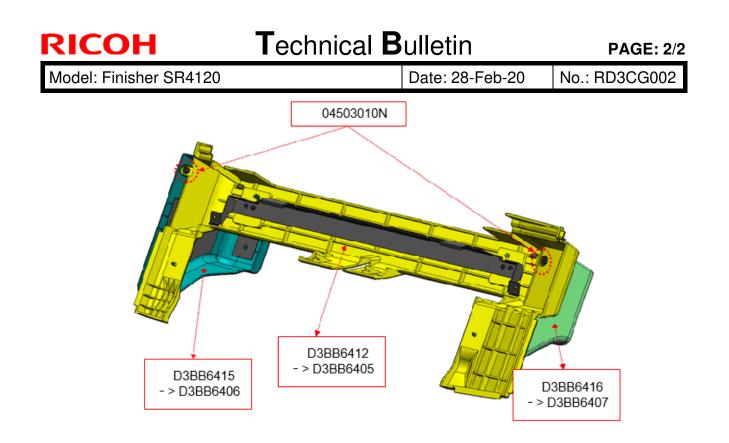
 The three parts were attached to each other with hooks, but the hooks could easily break.



<u>After</u>

- The three parts are now fixed with **two screws** to prevent the parts from breaking.
- The three parts should be fitted to each other before attaching them together to the finisher





Old P/N	New P/N	Description	Q'ty	Int	Int as a set
D3BB6412	D3BB6405	COVER:PAPER:GUIDE	1	X/X	
D3BB6415	D3BB6406	COVER:GUIDE:FRONT	1	X/X	X/O
D3BB6416	D3BB6407	COVER:GUIDE:INNER BACK	1	X/X	

NOTE:

- When replacing any one of the parts above, replace all of them as a set.

- Fit the three parts to each other before attaching them together to the finisher.