

Reissued: 01-Feb-16

|                               |                 |                |
|-------------------------------|-----------------|----------------|
| Model: Finisher SR3140/SR3150 | Date: 26-Jun-13 | No.: RD686001m |
|-------------------------------|-----------------|----------------|

**RTB Reissue**

The items in ***bold italics*** have been corrected or added.

|  |  |  |  |
|--|--|--|--|
| Subject: Firmware Release Note: Finisher SR3140/SR3150       |  | Prepared by: Y. Ino                                  |  |
| From: 1st Tech Service Sect., MFP/Printer Tech Service Dept. |  |  |  |
| Classification:  | <input type="checkbox"/> Troubleshooting | <input type="checkbox"/> Part information            | <input type="checkbox"/> Action required         |
|  | <input type="checkbox"/> Mechanical      | <input type="checkbox"/> Electrical                  | <input type="checkbox"/> Service manual revision |
|  | <input type="checkbox"/> Paper path      | <input type="checkbox"/> Transmit/receive            | <input type="checkbox"/> Retrofit information    |
|  | <input type="checkbox"/> Product Safety  | <input checked="" type="checkbox"/> Other (Firmware) | <input checked="" type="checkbox"/> Tier 2       |

This RTB has been issued to announce the firmware release information for the **Finisher SR3140/SR3150**.

| Version                 | Program No.             | Effective Date                      | Availability of RFU         |
|-------------------------|-------------------------|-------------------------------------|-----------------------------|
| <b><i>01.240:04</i></b> | <b><i>D6865301N</i></b> | <b><i>March 2016 production</i></b> | <b><i>Not Available</i></b> |
| 01.230:04               | D6865301M               | June 2015 production                | Not Available               |
| 01.220:04               | D6865301L               | May 2015 production                 | Not Available               |
| 01.210:04               | D6865301K               | May 2014 production                 | Not Available               |
| 01.200:04               | D6865301J               | May 2014 production                 | Not Available               |
| 01.190:04               | D6865301H               | May 2014 production                 | Not Available               |
| 01.170:04               | D6865301G               | March 2014 production               | Not Available               |
| 01.160:04               | D6865301F               | December 2013 production            | Not Available               |
| 01.150:04               | D6865301E               | December 2013 production            | Not Available               |
| 01.140:04               | D6865301D               | August 2013 production              | Not Available               |
| 01.130:04               | D6865301C               | July 2013 production                | Not Available               |
| 01.120:04               | D6865301B               | 1st Mass production                 | Available                   |

**Note: Definition of Availability of RFU via @Remote**

**“Available”:** The firmware can be updated via RFU or SD card.

**“Not available”:** The firmware can only be updated via SD card.

| Version                 | Modified Points or Symptom Corrected  |
|-------------------------|---|
| <b><i>01.240:04</i></b> | <b><i>Version number changed for version management purposes (No program changes made).</i></b>   |
| 01.230:04               | Symptom corrected:<br>A jam may occur if the following sequence is performed:<br>Paper exited to the proof tray -> One sheet exited to the shift tray -> Paper exited to the proof tray or stapled  |
| 01.220:04               | Version number changed for version management purposes (No program changes made).   |
| 01.210:04               | Symptom corrected:<br>Staples are misaligned and Jam code 209 occurs under the following conditions:<br>- About 4 sets are continuously printed out by DLT SEF<br>- Center stapling<br>- Combination of settings:SP6-143-001: 0.0mm / Factory DIP SW: 1.0mm |
| 01.200:04               | Symptom corrected:<br>1. Staples are misaligned from about the 9th set and Jam code 209 occurs at about the 12th set under the following conditions:<br>- Center stapling<br>- A3 SEF<br>- About 25 sets are continuously printed out                       |

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|                               |                 |                |
|-------------------------------|-----------------|----------------|
| Model: Finisher SR3140/SR3150 | Date: 26-Jun-13 | No.: RD686001m |
|-------------------------------|-----------------|----------------|

| Version   | Modified Points or Symptom Corrected   |
|-----------|--|
|           | <ul style="list-style-type: none"> <li>- The following combination of settings:<br/>                     SP6-143-001: -1.5mm / Factory DIP SW: 0.0mm<br/>                     SP6-143-001: -1.0mm / Factory DIP SW: -1.0mm or -0.5mm<br/>                     SP6-143-001: -0.5mm / Factory DIP SW: -1.5mm<br/>                     SP6-143-001: +1.0mm / Factory DIP SW: -0.5mm or 0.0mm<br/>                     SP6-143-001: +1.5mm / Factory DIP SW: -1.5mm or -1.0mm</li> </ul> <p>2. Staples are misaligned from about the 20th set and Jam code 209 occurs at about the 25th set under the following conditions:</p> <ul style="list-style-type: none"> <li>- Center stapling</li> <li>- A3 SEF</li> <li>- About 25 sets are continuously printed out</li> <li>- The following combination of settings:<br/>                     SP6-143-001: -1.0mm / Factory DIP SW: 0.0mm<br/>                     SP6-143-001: -0.5mm / Factory DIP SW: -1.0mm or -0.5mm<br/>                     SP6-143-001: 0.0mm / Factory DIP SW: -1.5mm<br/>                     SP6-143-001: +0.5mm / Factory DIP SW: -0.5mm or 0.0mm<br/>                     SP6-143-001: +1.0mm / Factory DIP SW: -1.5mm or -1.0mm</li> </ul> <p>Other changes:</p> <p>3. The speed at which stapled sets are exited was decreased from 500mm/s to 400mm/s.</p> <p>4. The speed at which B4-SEF sheets (only) are exited to the shift tray was decreased from 500mm/s to 300mm/s.</p> |
| 01.190:04 | Symptom corrected:<br>Output tray full status does not reset and tray will not lift up to the home position.   |
| 01.170:04 | Other changes:<br>Improved paper alignment when stapled sets are exited from the stapler.<br>Note: This change only applies to machines without the saddle-stitching.  |
| 01.160:04 | Other change:<br>Improve putting the sheets in order when Staple is used.  |
| 01.150:04 | Symptom corrected:<br>JAM 228 may occur when the machine rotates the motor for the pick-up roller after recovering from Energy Saver mode.   |
| 01.140:04 | Symptom corrected:<br>Jam225 jam may occur after stapling is performed.  |
| 01.130:04 | Symptom corrected:<br>Sheets of paper may be skewed when exiting to the finisher if Stapling is used.  |
| 01.120:04 | 1st Mass production  |

**Reissued:14-Nov-13**

Model: Finisher SR3150/SR3140(D686/D687)

Date: 18-Sep-13

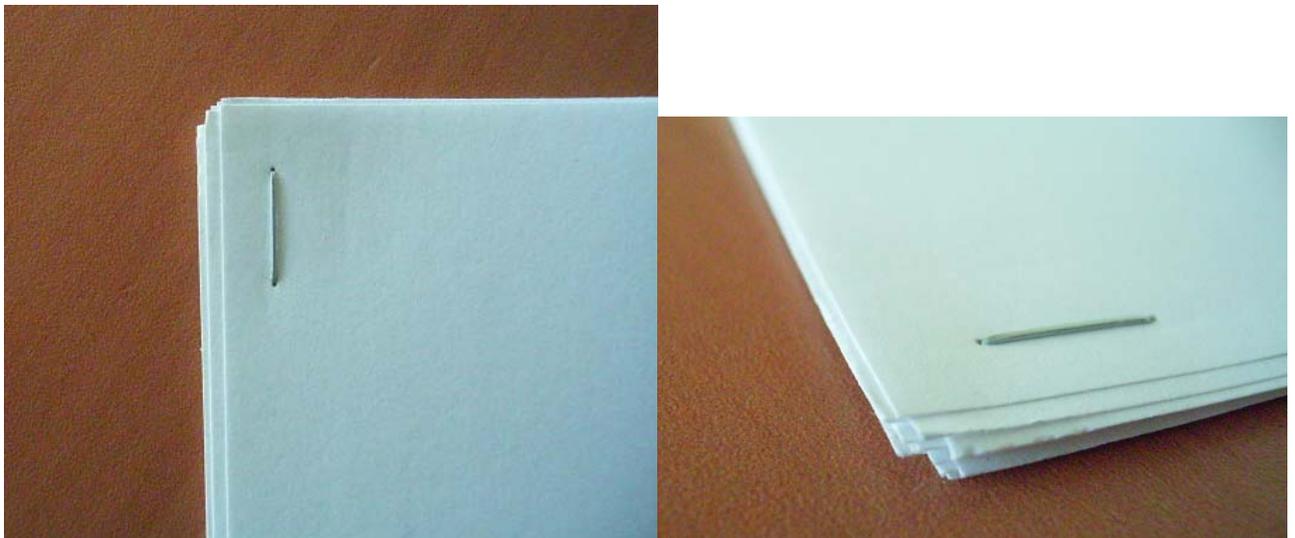
No.: RD686002a

**RTB Reissue**The items in ***bold italics*** were corrected or added.

|  |   |   |  |
|--|---|---|--|
| Subject: How to adjust paper skew in stapled sets      |   | Prepared by: E.Hinata                     |  |
| From: 1st Tech Service Sect., MFP/P Tech Service Dept. |   |   |  |
| Classification:  | <input checked="" type="checkbox"/> Troubleshooting | <input type="checkbox"/> Part information | <input type="checkbox"/> Action required         |
|  | <input type="checkbox"/> Mechanical                 | <input type="checkbox"/> Electrical       | <input type="checkbox"/> Service manual revision |
|  | <input type="checkbox"/> Paper path                 | <input type="checkbox"/> Transmit/receive | <input type="checkbox"/> Retrofit information    |
|  | <input type="checkbox"/> Product Safety             | <input type="checkbox"/> Other ( )        | <input type="checkbox"/> Tier 2                  |

**SYMPTOM**

Stapled sets are skewed when using the SR3150 Booklet Finisher/SR3140 Finisher.

**CAUSE**

1. The pick-up roller does not pick up the paper correctly.
2. The paper falls far from the target position.
3. The leading edge of the paper is curled, and the resistance of the curled edge moves the paper out of alignment.
4. The jogger fence standby position is wider or narrower than the width of the paper.
5. The reverse roller may not move the paper all the way to the stopper on the staple tray.
6. The reverse roller may move the paper too much, causing the paper to buckle when it contacts the stopper.

**Reissued:14-Nov-13**

Model: Finisher SR3150/SR3140(D686/D687)

Date: 18-Sep-13

No.: RD686002a

**SOLUTION**

Do the following if the symptom occurs.

**Causes #1-3:** Update the firmware to **Ver. 01.130:04** or newer.

**Causes #4:** Do the **Jogger Fence Adjustment Procedure** below.

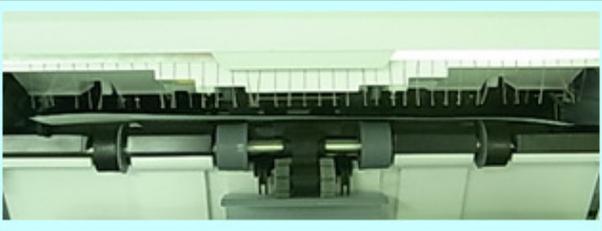
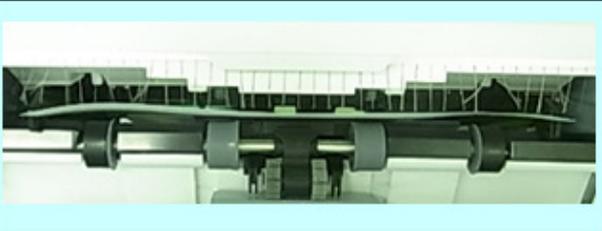
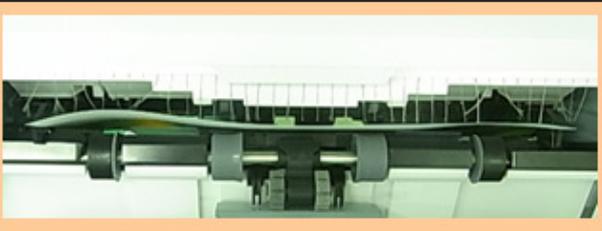
**Cause #5, 6:** Do the **Reverse Roller Adjustment Procedure** below.

Reissued:14-Nov-13

|  |                 |                |
|--|-----------------|----------------|
| Model: Finisher SR3150/SR3140(D686/D687) | Date: 18-Sep-13 | No.: RD686002a |
|--|-----------------|----------------|

**Jogger Fence Adjustment Procedure**

1. Put a sheet of A4 paper on the exposure glass, oriented LEF.
2. Select one of the Staple” modes.
3. Push [Start].
  - Note:** The MFP outputs the paper stack to the staple tray.
4. Check the jogger width in relation to the paper width (see the photos below).
5. Push the “#” key.
6. Adjust the jogger width using **SP6-143-004** (Jogger Pos Adj: 1K FIN) so that it is **0 +/- 0.5mm**, as shown in the photos below.

| jogger adjustment width [mm] | judgment  | Paper condition  |
|------------------------------|---|--|
| 1                            | NG<br>*Some gap between jogger foence and paper |    |
| 0.5                          | OK  |   |
| 0                            |   |  |
| -0.5                         |   |  |
| -1                           | NG<br>*Too much waves on paper                  |  |

**Note:** The jogger width can be adjusted +/- 1.5mm.

**Reissued:14-Nov-13**

Model: Finisher SR3150/SR3140(D686/D687)

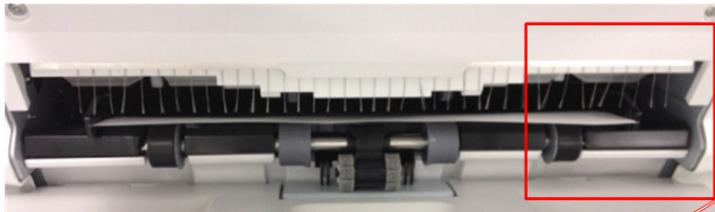
Date: 18-Sep-13

No.: RD686002a

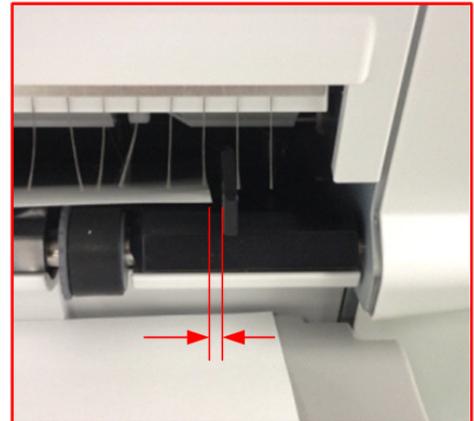
7. Repeat Steps 3–6 until the width of the joggers is **0.5mm narrower** than the width of the paper.

**A: If the jogger width is wider than the paper width**

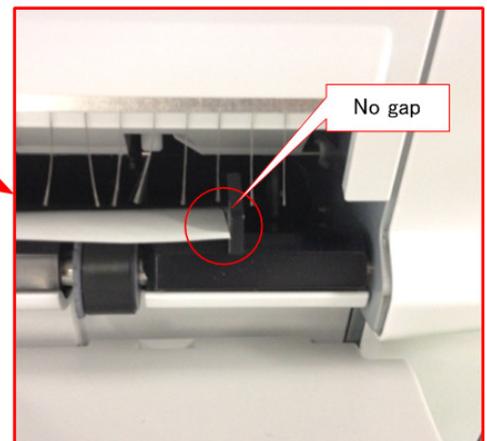
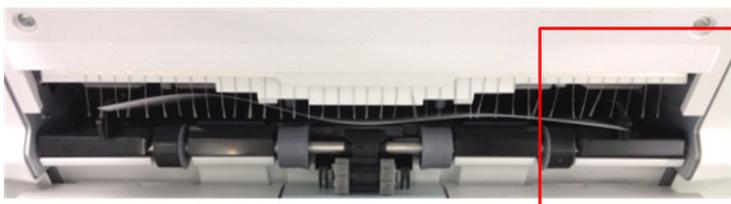
Adjust the SP to -X.Xmm



Small gap between jogger and paper

**B: If the jogger width is narrower than the paper width**

Adjust the SP to +X.Xmm

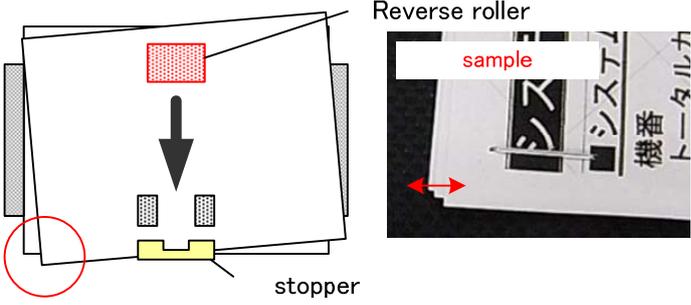
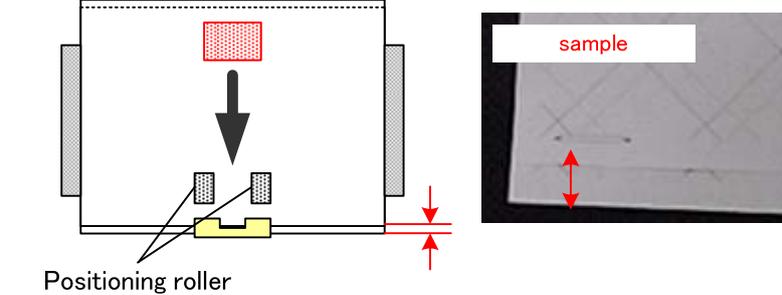


Reissued:14-Nov-13

|  |                 |                |
|--|-----------------|----------------|
| Model: Finisher SR3150/SR3140(D686/D687) | Date: 18-Sep-13 | No.: RD686002a |
|--|-----------------|----------------|

**Reverse Roller Adjustment Procedure**

Set **SP6-150** and **SP6-152** as follows:

| Cause                                | Misalignment sample   | Action   |
|--------------------------------------|---|--|
| <p>Paper skew<br/>(Cause #5)</p>     |  <p>Reverse roller</p> <p>sample</p> <p>stopper</p> | <p>Set <b>SP6-150</b> and <b>SP6-152</b> to a value of <b>-20ms</b>.</p>   |
| <p>Paper buckling<br/>(Cause #6)</p> |  <p>Positioning roller</p> <p>sample</p>           | <ol style="list-style-type: none"> <li>1. Set <b>SP6-150</b> to a value of <b>+50</b>, and</li> <li>2. Set <b>SP6-152</b> to a value of <b>-50ms</b>.</li> </ol> |

|   |   |   |  |
|---|---|---|--|
| Model: MET-C1 Punch Unit                              |   | Date: 20-Dec-13                           | No.: RD686003                                    |
| Subject: Jam 152                                      |   | Prepared by: Yuji Urushihara              |  |
| From: 1st Tech Service Sect. MFP/P Tech Service Dept. |   |   |  |
| Classification:                                       | <input checked="" type="checkbox"/> Troubleshooting | <input type="checkbox"/> Part information | <input type="checkbox"/> Action required         |
|   | <input type="checkbox"/> Mechanical                 | <input type="checkbox"/> Electrical       | <input type="checkbox"/> Service manual revision |
|   | <input type="checkbox"/> Paper path                 | <input type="checkbox"/> Transmit/receive | <input type="checkbox"/> Retrofit information    |
|   | <input type="checkbox"/> Product Safety             | <input type="checkbox"/> Other ( )        | <input type="checkbox"/> Tier 2                  |

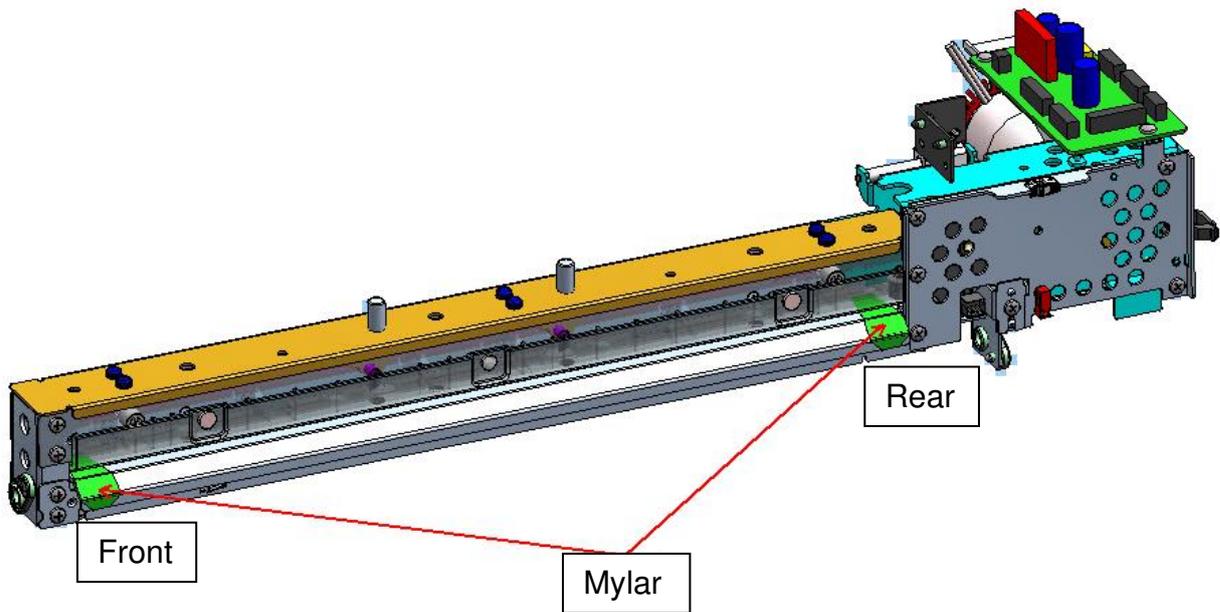
**Note: The contents of this RTB apply to both punch units for SR3140/3150 and SR3160/SR3170 finishers.**

**SYMPTOM**

Jam 152

**CAUSE**

The paper may catch on the Mylar along the paper path inside the punch unit.



Model: MET-C1 Punch Unit

Date: 20-Dec-13

No.: RD686003

**SOLUTION****Production line**

The Mylar has been deleted.

**Note:** This Mylar was initially added to cover the holes in the frame used during factory assembly. However, it was determined that these holes do not have any effect on paper transport.

| <b>Model</b> | <b>Cut-in Lot Number</b> |
|--------------|--------------------------|
| D717-17      | TBA                      |
| D717-27      | TBA                      |
| D717-21      | TBA                      |
| D717-28      | TBA                      |
| D706-00      | TBA                      |
| D706-01      | TBA                      |
| D706-02      | TBA                      |

**In the field**

Do the following if the symptom occurs, at the next service visit, or at machine installation:

- Remove the punch unit from the machine
- Remove the two Mylars inside the punch unit (two different locations)

|   |   |   |  |
|---|---|---|--|
| Model: Model Met-C1   |   | Date: 29-Jul-14                           | No.: RD686004                                    |
| Subject: Finisher SR3140/SR3150 staple misalignment (3mm or more) |   | Prepared by: M.Kumagai                    |  |
| From: 1st Tech Service Sect., MFP/P Tech Service Dept.            |   |   |  |
| Classification:   | <input checked="" type="checkbox"/> Troubleshooting | <input type="checkbox"/> Part information | <input type="checkbox"/> Action required         |
|   | <input type="checkbox"/> Mechanical                 | <input type="checkbox"/> Electrical       | <input type="checkbox"/> Service manual revision |
|   | <input checked="" type="checkbox"/> Paper path      | <input type="checkbox"/> Transmit/receive | <input type="checkbox"/> Retrofit information    |
|   | <input type="checkbox"/> Product Safety             | <input type="checkbox"/> Other ( )        | <input checked="" type="checkbox"/> Tier 2       |

**SYMPTOM**

Staple misalignment (3mm or more) occurs.

Sample:

**CAUSE**

The side to side registration is not aligned when the paper is being transported to the finisher.

|                     |                 |               |
|---------------------|-----------------|---------------|
| Model: Model Met-C1 | Date: 29-Jul-14 | No.: RD686004 |
|---------------------|-----------------|---------------|

**SOLUTION**

**Production line:**

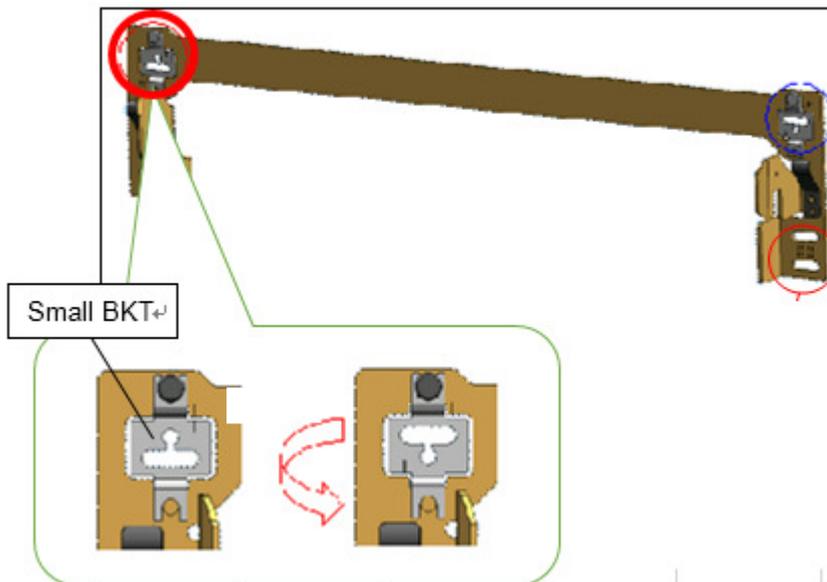
1. A new docking bracket was added for adjusting the side-to-side registration.
2. An additional marking (gridline) was added to the front/rear exit rollers for adjustment.

**Cut-in serial numbers:**

| MODEL NAME | DESTINATION  | CODE   | SERIAL NO.   |
|------------|--|--------|--------------|
| SR3140     | North America/<br>Latin America/ Europe/Asia/ Taiwan/Australia | D68617 | E543QC10001~ |
| SR3150     |  | D68717 | E553QC10001~ |

**In the field:**

1. Turn over the small bracket shown in the photo (circled in red) so that its other side faces you, and then reattach it.



2. Attach the modified docking bracket (D6861470).
  - Note:** This is to make it possible to adjust side-to-side registration at the joint between the mainframe and finisher, in accordance with the procedure below.
  - Important:** Make sure to center the screw head.
3. Print out an A3 sheet to the proof tray (this is to check the side-to-side registration).

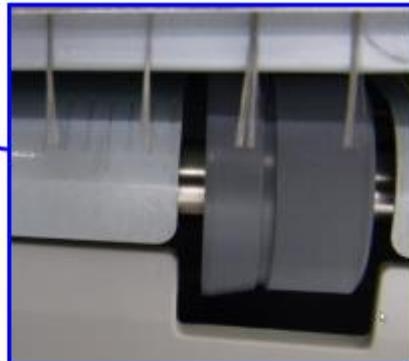
Model: Model Met-C1

Date: 29-Jul-14

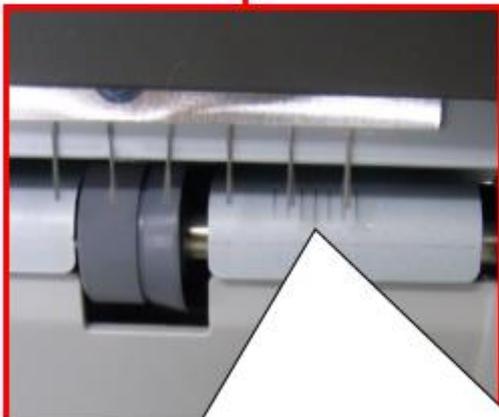
No.: RD686004

4. If the machine has an **additional marking (Gridline)**:

- Using the markings on the front-most exit roller (see the photo below), check to see where the paper edge is located when the paper is fed out. For purposes of accuracy, print out about 5 sets.



Make sure to use the markings **on the FRONT exit rollers**. The roller markings at the rear side are for DLT sized paper only, and do not apply to this↵

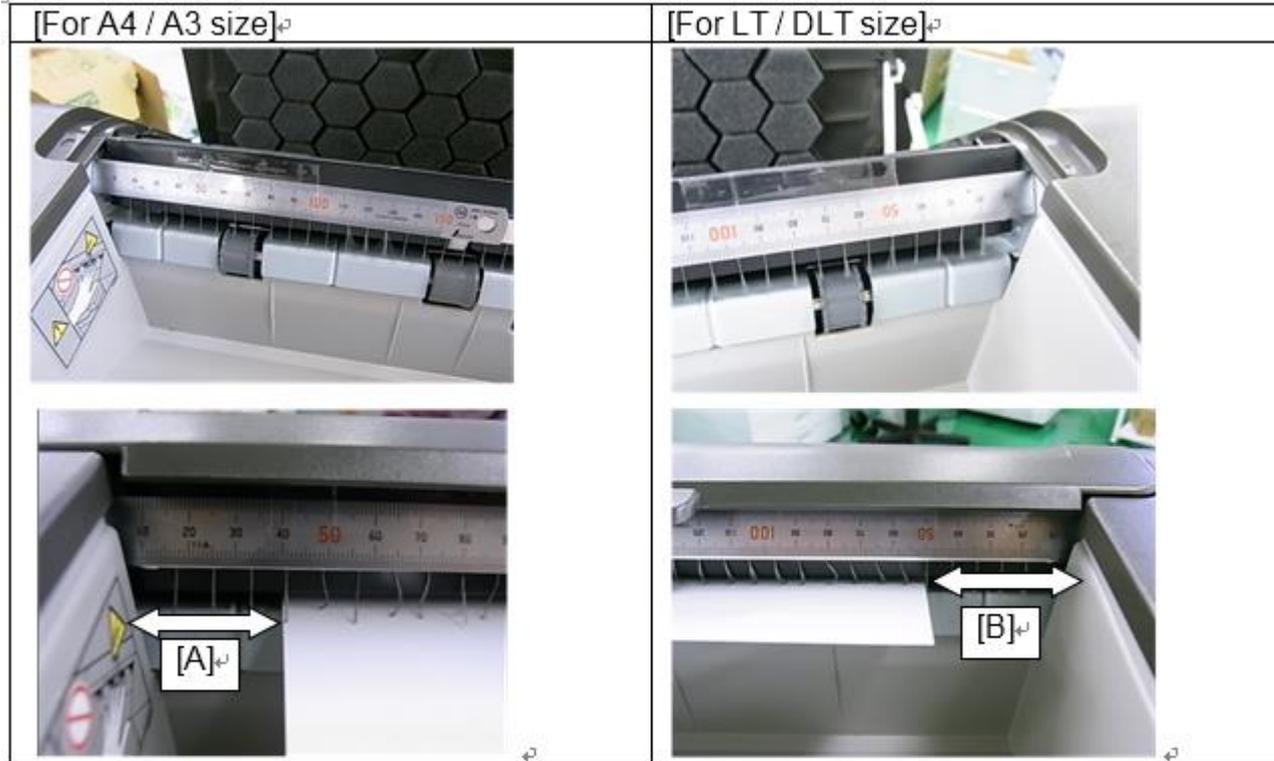


Each marking represents **2mm**.↵

1. If the paper edge is lined up with the center marking, this means the paper is aligned correctly. ↵
2. If the paper edge is lined up with any marking to the right of center, this means the paper is shifted toward the front.↵
3. If the paper edge is lined up with any marking to the left of center, this means the paper is shifted toward the rear.↵

|                     |                 |               |
|---------------------|-----------------|---------------|
| Model: Model Met-C1 | Date: 29-Jul-14 | No.: RD686004 |
|---------------------|-----------------|---------------|

5. If the machine does **NOT** have the additional marking:  
 Using the scale (see the photo below), check to see where the paper edge is located when the paper is fed out. For purposes of accuracy, print out about 5 sets.

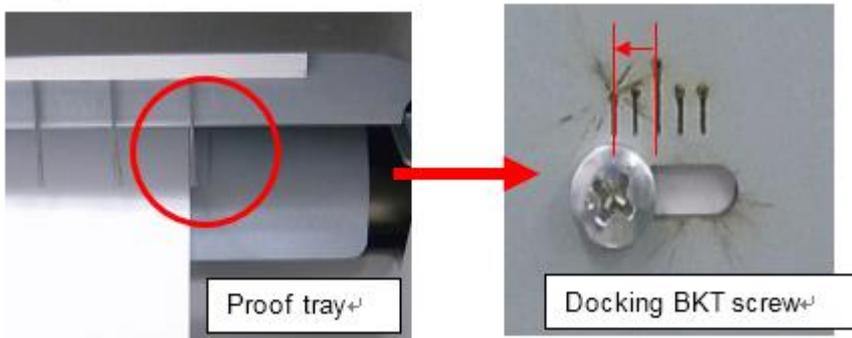


|  |
|--|
| <p><b>[For A4 / A3 size]</b><br/>                 If misalignment is "0", measure from back side frame to paper edge [A] is 41.5mm</p> <p><b>[For LT / DLT size]</b><br/>                 If misalignment is "0", measure from back side frame to paper edge [B] is 50.3mm</p> |
|--|

6. If the paper shifts forward (toward the operator side), slide the docking bracket by the same amount in the same direction. (This is to move the Finisher toward the operator side).

**Note:** If the machine already has the additional marking (Gridline), each scale marking represents 2mm.

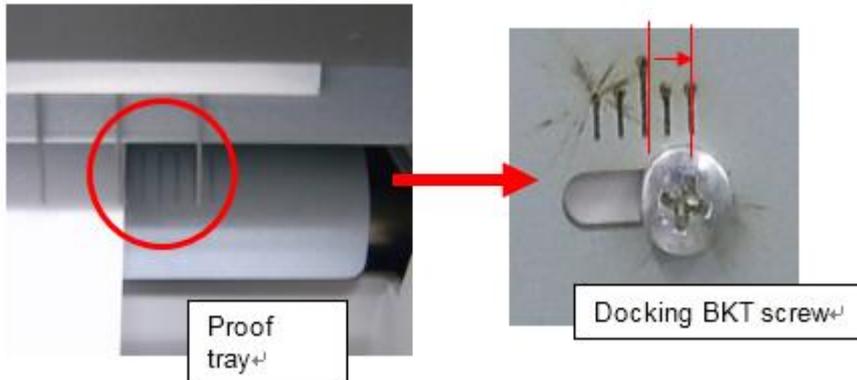
Ex: Paper is shifted 4mm from center toward the front



|                     |                 |               |
|---------------------|-----------------|---------------|
| Model: Model Met-C1 | Date: 29-Jul-14 | No.: RD686004 |
|---------------------|-----------------|---------------|

- If the paper shifts toward the rear (non-operator side), slide the bracket in the same direction as described below.

Ex: Paper is shifted 4mm from center toward the rear↵



- Check the side-to-side registration by printing out to the proof tray.  
If the registration is still not corrected, do Steps 6 onward one more time.

|  |   |   |   |
|--|---|---|---|
| Model: Finisher SR3150   |   | Date: 3-Mar-15                            | No.: RD686005   |
| Subject: SR3150: Stapler unit replacement and adjustment procedure |   | Prepared by: T.Kiyohara                   |   |
| From: 1st Tech Service Sect., MFP/P Tech Service Dept.             |   |   |   |
| Classification:  | <input checked="" type="checkbox"/> Troubleshooting | <input type="checkbox"/> Part information | <input type="checkbox"/> Action required                    |
|  | <input type="checkbox"/> Mechanical                 | <input type="checkbox"/> Electrical       | <input checked="" type="checkbox"/> Service manual revision |
|  | <input type="checkbox"/> Paper path                 | <input type="checkbox"/> Transmit/receive | <input type="checkbox"/> Retrofit information               |
|  | <input type="checkbox"/> Product Safety             | <input type="checkbox"/> Other ( )        | <input type="checkbox"/> Tier 2                             |

### Service Manual Correction

Please add the following procedure to your field service manual in the following section:  
1. Replacement and Adjustment > Stapler Unit

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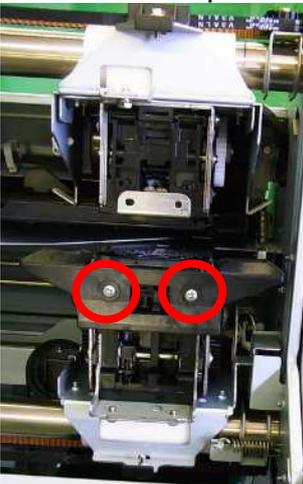
#### Stapler Unit

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1. Open the front door and remove the stopper [A]. (🔩 x 2)



2. Pull out the staple folder unit and remove the guide. (🔩 x 2)

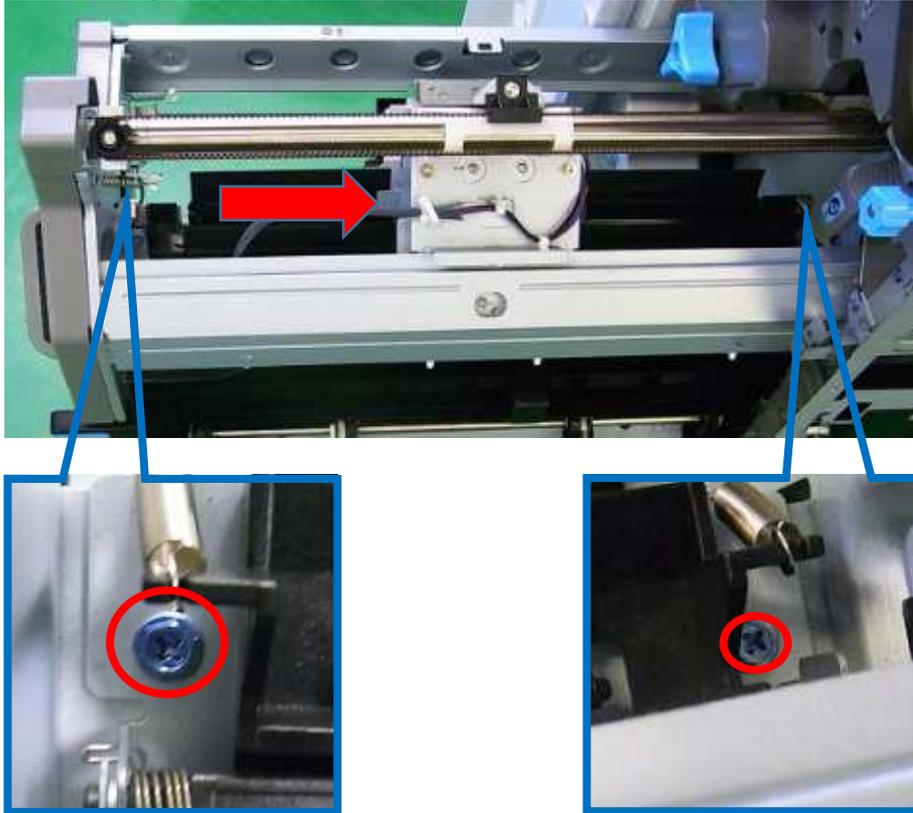


Model: Finisher SR3150

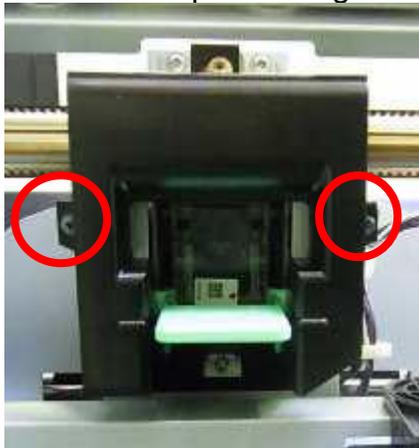
Date: 3-Mar-15

No.: RD686005

3. Move the staple unit to the center and remove the guide plate. (🔧 x 2)



4. Remove the staple cartridge and the staple cover. (🔧 x 2)



Model: Finisher SR3150

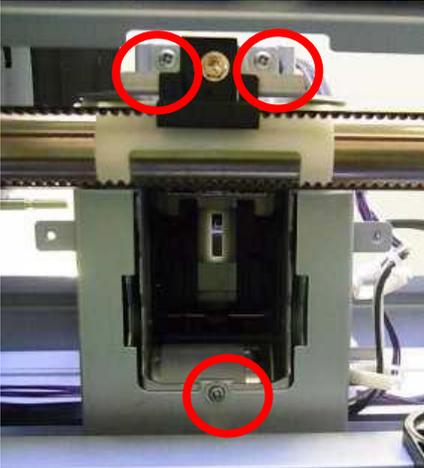
Date: 3-Mar-15

No.: RD686005

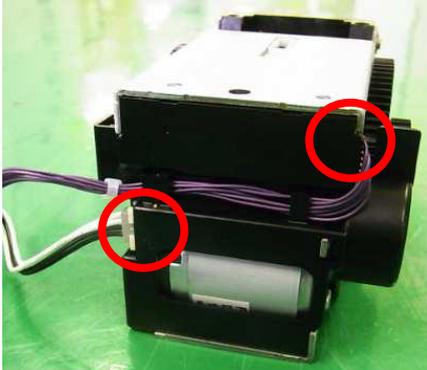
5. Unlock the cable clamps on the stapler drive unit. (🔧 x 2)



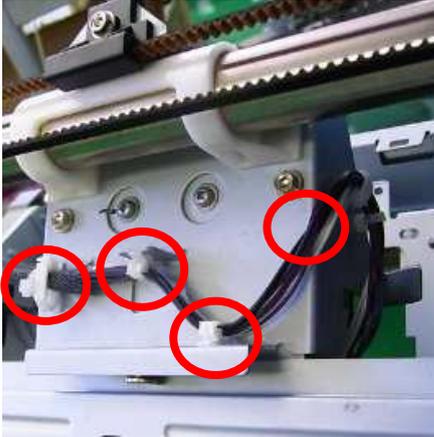
6. Remove the stapler drive unit [🔧 x 3].



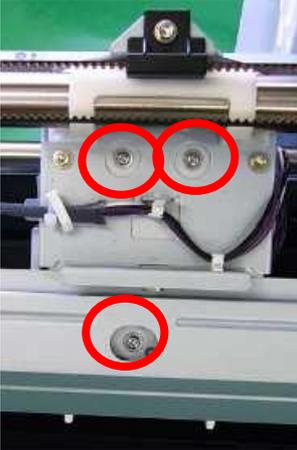
7. Pull out the stapler driver unit [🔧 x 2].



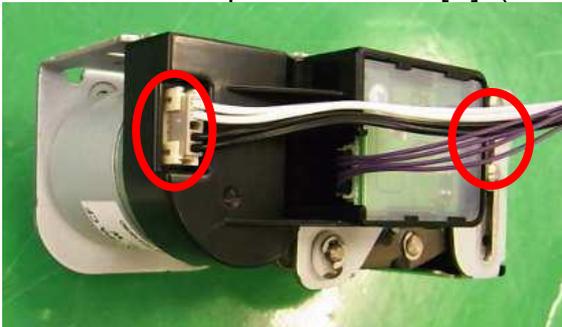
8. Unlock the cable clamps on the stapler clincher unit. (🔧 x 4)



9. Remove bracket [A]. (🔧 x 3)



10. Remove the stapler folder unit [A]. (🔧 x 2)



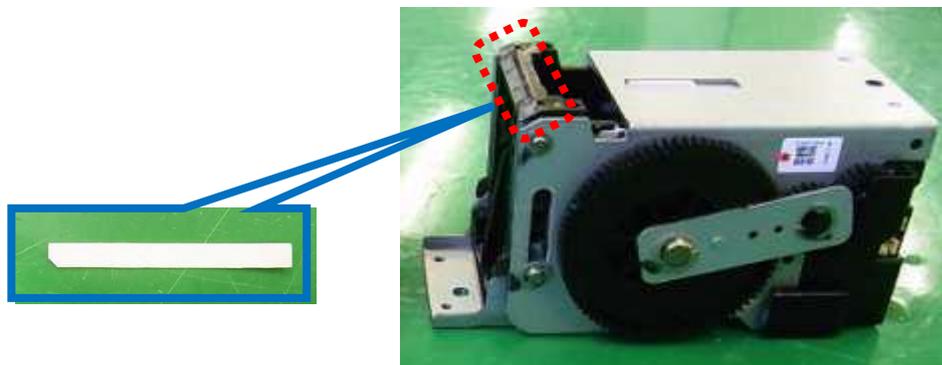
Model: Finisher SR3150

Date: 3-Mar-15

No.: RD686005

**Before reassembling**

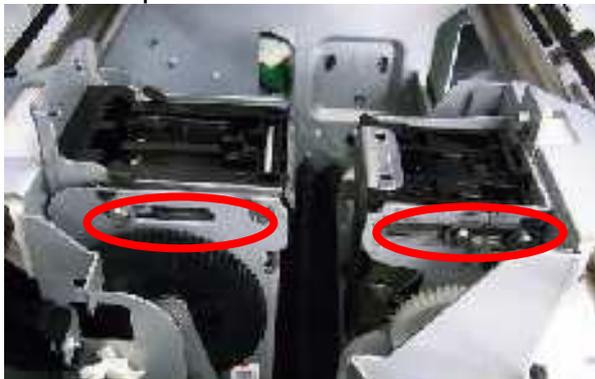
11. Attach the staple guide to the staple drive unit.



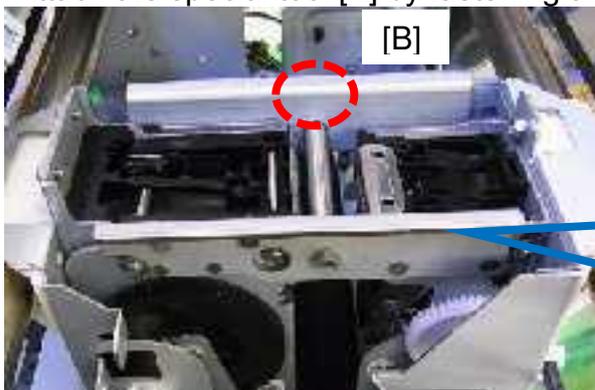
**Reassembling**

12. Mount the stapler drive unit and the staple clincher unit.

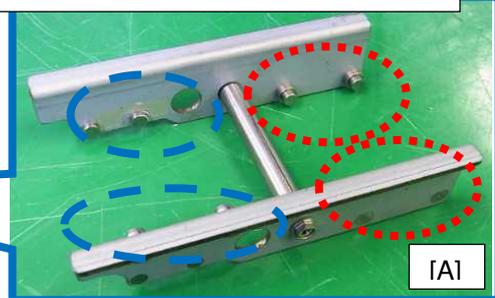
13. Set the special tool so that it fits into the elongated holes in the drive and clincher units.



14. Attach the special tool [A] by fastening the thumbscrew [B].

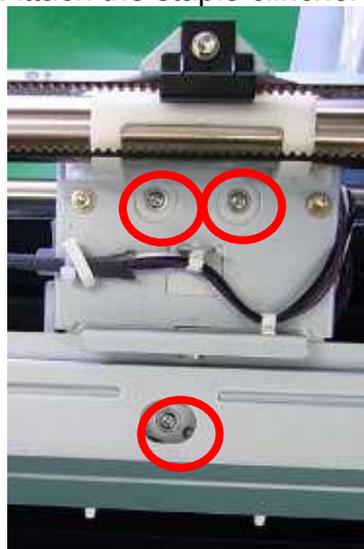


Pins circled in **red** match the holder unit.



Pins circled in **blue** match the drive unit.

15. Attach the staple clincher unit. (⚙ x 3)



Model: Finisher SR3150

Date: 3-Mar-15

No.: RD686005

16. Loosen the thumbscrew and release the special tool.



17. Put back the staple cover and the staple cartridge.

18. Put back the guide plate.

19. Reattach the guide plate and the guide.

**Note:** Make sure the harnesses are routed under the plastic part circled in red.



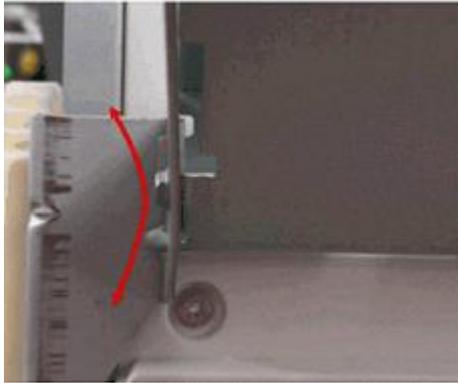
|  |   |   |  |
|--|---|---|--|
| Model: Finisher SR3150                                 |   | Date: 14-Dec-15                           | No.: RD686006                                    |
| Subject: Troubleshooting for SC721-70                  |   | Prepared by: T.Kiyohara                   |  |
| From: 1st Tech Service Sect., MFP/P Tech Service Dept. |   |   |  |
| Classification:  | <input checked="" type="checkbox"/> Troubleshooting | <input type="checkbox"/> Part information | <input type="checkbox"/> Action required         |
|  | <input type="checkbox"/> Mechanical                 | <input type="checkbox"/> Electrical       | <input type="checkbox"/> Service manual revision |
|  | <input type="checkbox"/> Paper path                 | <input type="checkbox"/> Transmit/receive | <input type="checkbox"/> Retrofit information    |
|  | <input type="checkbox"/> Product Safety             | <input type="checkbox"/> Other ( )        | <input type="checkbox"/> Tier 2                  |

**SYMPTOM**

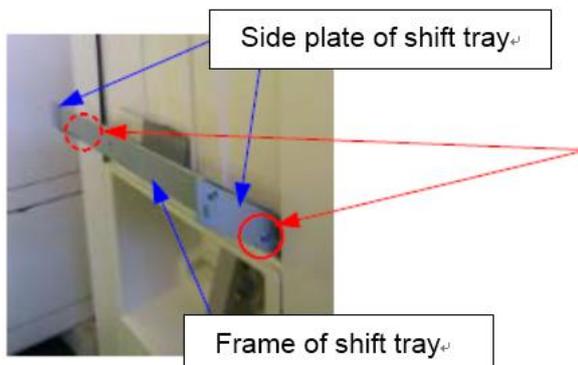
SC721 (Tray Lift Motor Error) occurs on the SR3140/SR3150 finisher.

**CAUSE**

There is a difference in level on the frame of the side plate tray. If the screw is tightened too tightly, the side plate may deform.

**SOLUTION**

Attach the sheet (P/N: D6833644) between the frame and the side plate in the areas circled.



Model: Finisher SR3150

Date: 14-Dec-15

No.: RD686006

**Installation Procedure**

1. Remove the finisher.
2. Access the tray upper motor.

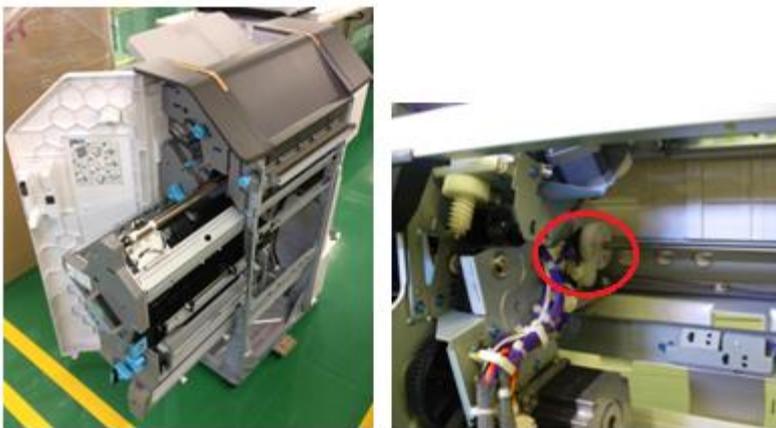
SR3140

Access the tray upper motor in the area circled in red (from underneath).



SR3150

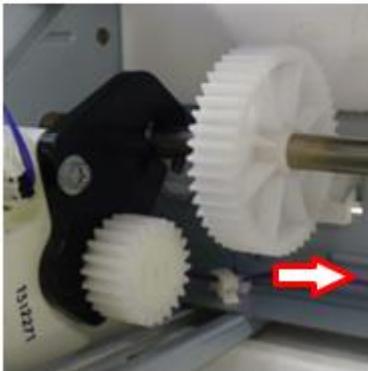
Pull the booklet staple unit to access the motor.



Model: Finisher SR3150

Date: 14-Dec-15

No.: RD686006

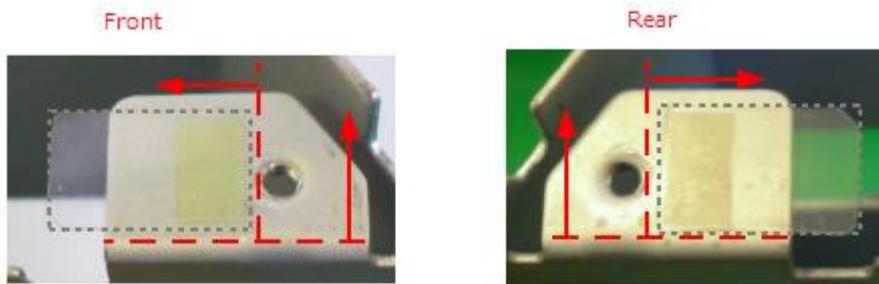
**3. Remove the snap ring****4. Shift the drive gear to the side (in the direction of the red arrow) while holding the up-and-down frame.****5. Remove the base frames (4 screws).**

Model: Finisher SR3150

Date: 14-Dec-15

No.: RD686006

6. Attach the seals to each base frame.



7. Reattach the base frames and the drive gear.

**Production Line:**

**Cut-in Serial Numbers:**

| Product code: | Product name: | GER:          | Cut-in S/N   |
|---------------|---------------|---------------|--------------|
| D68617        | SR3150        | Other regions | E545Q510574~ |
| D68621        | SR3150        | CHN           | E545Q680001~ |
| D68717        | SR3140        | Other regions | E555Q510575~ |
| D68721        | SR3140        | CHN           | E555Q680001~ |

|   |  |   |   |
|---|--|---|---|
| Model: Finisher SR3140/SR3150   |  | Date: 8-Mar-17                            | No.: RD686007   |
| Subject: Manual correction – Proper procedure for moving Finishers SR3140/SR3150- |  | Prepared by: A.Shigeta                    |   |
| From: 1st Tech Service Sec. MFP Tech Service Dept.                                |  |   |   |
| Classification:   | <input type="checkbox"/> Troubleshooting | <input type="checkbox"/> Part information | <input type="checkbox"/> Action required                    |
|   | <input type="checkbox"/> Mechanical      | <input type="checkbox"/> Electrical       | <input checked="" type="checkbox"/> Service manual revision |
|   | <input type="checkbox"/> Paper path      | <input type="checkbox"/> Transmit/receive | <input type="checkbox"/> Retrofit information               |
|   | <input type="checkbox"/> Product Safety  | <input type="checkbox"/> Other ( )        | <input type="checkbox"/> Tier 2                             |

**Service Manual Correction**

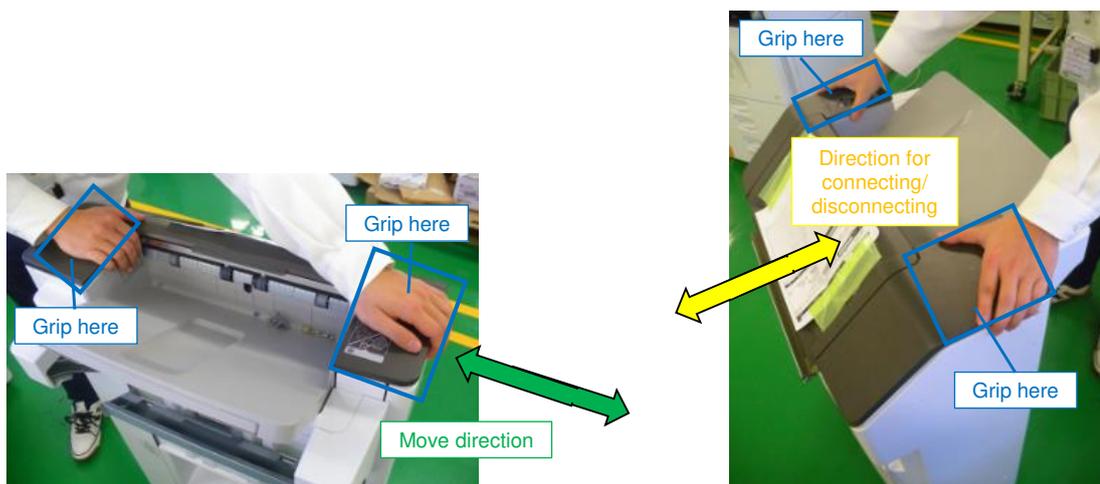
The procedure on how to properly move the Finisher was added to the Service Manual.

**Applied Models**

MP C2003/C2503/C3003/C3503/C4503/C5503/C6003

**Moving the Finisher**

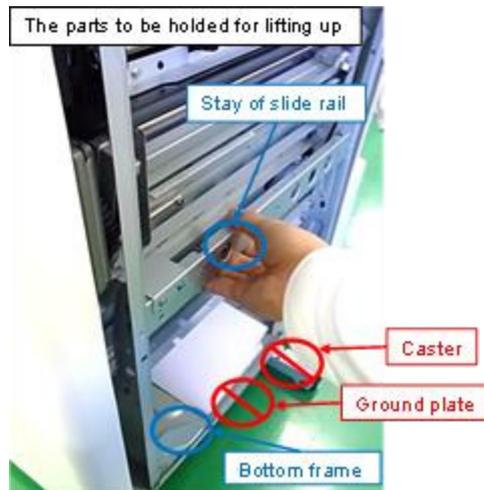
- As a general rule for moving the finisher, move it from the front to the rear of the machine as indicated with the arrows in green, by gripping the positions outlined in blue in the photo below.
- Make sure to grip both front and back of the finisher at the top to prevent the unit from tipping over.
- When connecting or disconnecting the finisher to or from the main frame, slightly move it in the direction indicated with the yellow arrow.



**Note**

When the finisher has to be lifted up, for instance, when moving it over an object on the ground, hold the stay of the slide rail or the bottom frame. DO NOT hold the ground plate or caster.

|                               |                |               |
|-------------------------------|----------------|---------------|
| Model: Finisher SR3140/SR3150 | Date: 8-Mar-17 | No.: RD686007 |
|-------------------------------|----------------|---------------|



Do not grip the following locations when moving the finisher:

- Proof tray
- Entrance guide plate
- Front and rear covers
- Shift tray base
- Connection lever
- Door switch stay
- Booklet stapler unit (SR3150 only)

