

Booklet Finisher SR3110 (D637)

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PARTS CATALOG

This catalog gives the numbers and names of parts on this machine.

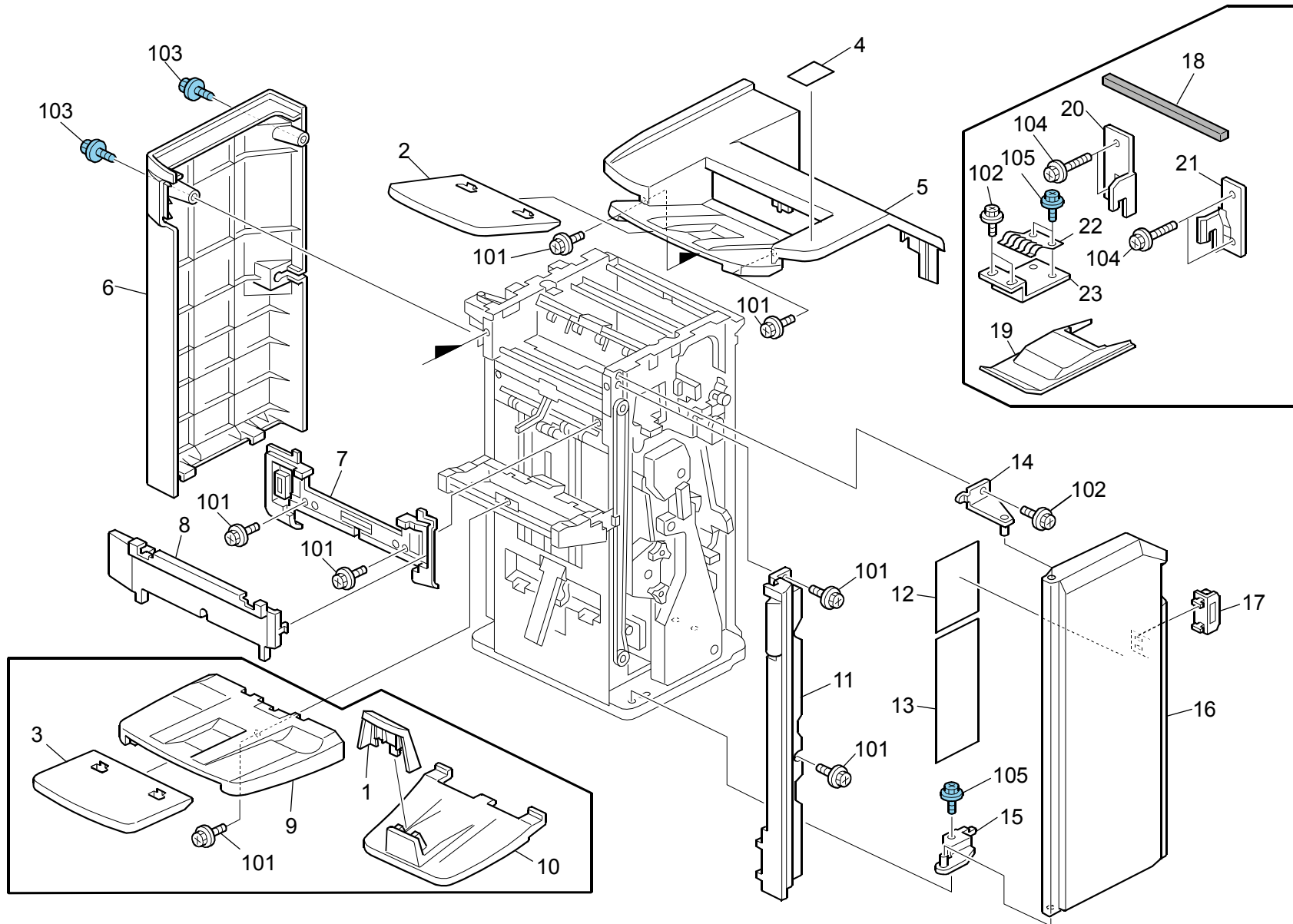
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December 21, 2011

1.Exterior (D637)

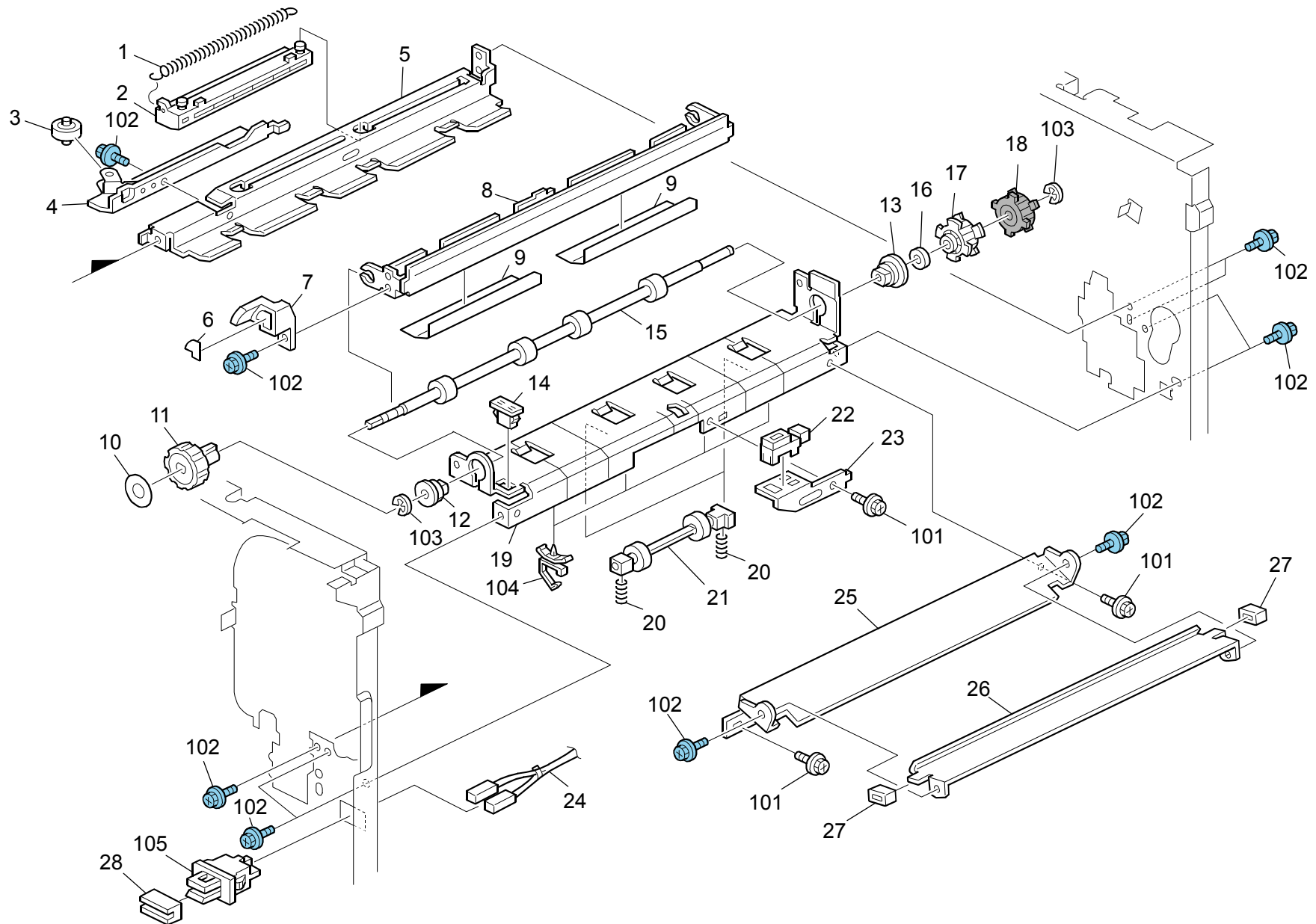


1.Exterior (D637)

Index No.	Part No.	Description	Q'ty Per Assembly
1	D589 3854	Tray:Paper Crimp Unit:Small	1
2	D636 3421	Tray:Auxiliary	1
3	D636 3420	Tray:Auxiliary	1
4	D636 7812	Decal:Tray:Fall	1
5	D636 6135	Cover:Upper	1
6	D636 6175	Cover:Rear	1
7	D636 6151	Cover:Left Upper	1
8	D636 6156	Cover:Jogger	1
9	D636 3427	Tray	1
10	D589 3853	Tray:Paper Crimp Sub-Unit	1
11	D636 6145	Cover:Left:Front	1
12	D637 7850	Decal:Misfeed Removal:Bind:Yes	1
13	D637 7851	Decal:Staple Exchange	1
14	B700 6125	Hinge:Door:Upper:Ass'y	1
15	B700 6120	Hinge:Door:Lower:Ass'y	1
16	D636 6115	Cover:Front	1
17	AG07 0512	Magnet Catch:Ass'y	1
18	B793 6201	Spacer Cushion - 20mm	1
19	D636 6139	Proof Tray:Auxiliary	1
20	B700 1191	Bracket:Coupling:Ass'y	1
21	B700 1198	Coupling Bracket - Front	1
22	B408 1428	Ground Plate:Coupling	1
23	B804 1164	Bracket:Ground Plate:Coupling	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0451 3008N	Tapping Screw - M3x8	
102	0451 3006N	Tapping Screw - 3x6	
103	0454 3008Q	Tapping Screw:3x8	
104	0451 4014N	Tapping Screw:M4x14	
105	0454 3006Q	Tapping Screw - M3x6	

2.Paper Transfer (D637)

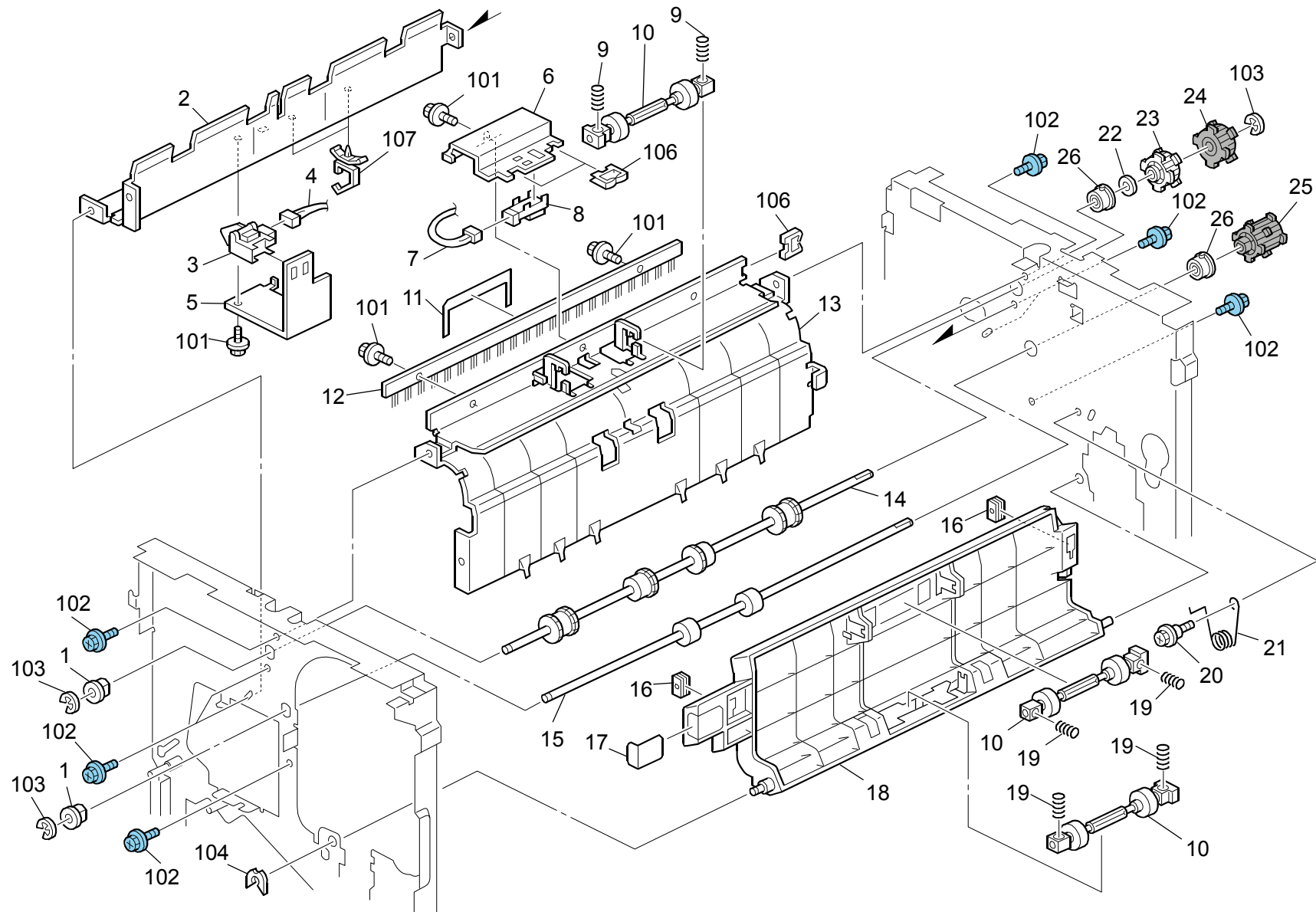


2.Paper Transfer (D637)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B700 2200	Tension Spring:Guide Plate:Move	1
2	B700 2215	Guide Plate:Upper:Move	1
3	A666 4270	Roller:Driven:Entrance	1
4	B804 2205	Guide Plate:Upper	1
5	B804 2210	Guide Plate:Transport:Entrance:Upper	1
6	D636 7861	Decal:Knob:Entrance:R1	1
7	D636 2125	Knob:Guide Plate:Entrance	1
8	B804 2121	Guide Plate:Entrance:Upper:Open And Close	1
9	B700 2126	Sheet:Entrance	2
10	D636 7862	Decal:Knob:Entrance:R2	1
11	D588 2281	Lever:Transport Roller	1
12	B700 2135	Bushing:Transport Roller:Front	1
13	C309 2140	Plain Shaft Bearing:Transport Roller :Entrance:Rear:Ass'y	1
14	AG07 0513	Magnet Catch	1
15	B804 2131	Transport Roller:Entrance:Upper	1
16	A697 1606	Spacer - 6x12x2.7mm	1
17	AB03 0374	Timing Pulley - 20Z	1
18	B700 1605	Timing Pulley:26T	1
19	B804 2110	Guide Plate:Entrance:Lower	1
20	B700 2119	Compression Spring:Entrance:Driven	4
21	AF02 2148	Roller:Driven:L=125	2
22	GW01 0007	Photo Reflection Sensor:Exit	1
23	B700 2145	Bracket:Entrance Sensor	1
24	B700 5301	Harness:Safety Switch	1
25	B804 2106	Guide Plate:Connecting:Lower	1
26	B804 2101	Guide Plate:Connecting:Upper	1
27	B804 2729	Cushion:Arm	2
28	D636 6102	Cover:Push Switch	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0451 3006N	Tapping Screw - 3x6	
102	0454 3006Q	Tapping Screw - M3x6	
103	0720 0040E	Retaining Ring - M4	
104	1105 0516	Clamp	
105	1204 2844	Switch:FA1L-CJAH	

3.Shift Transfer Section 1 (D637)

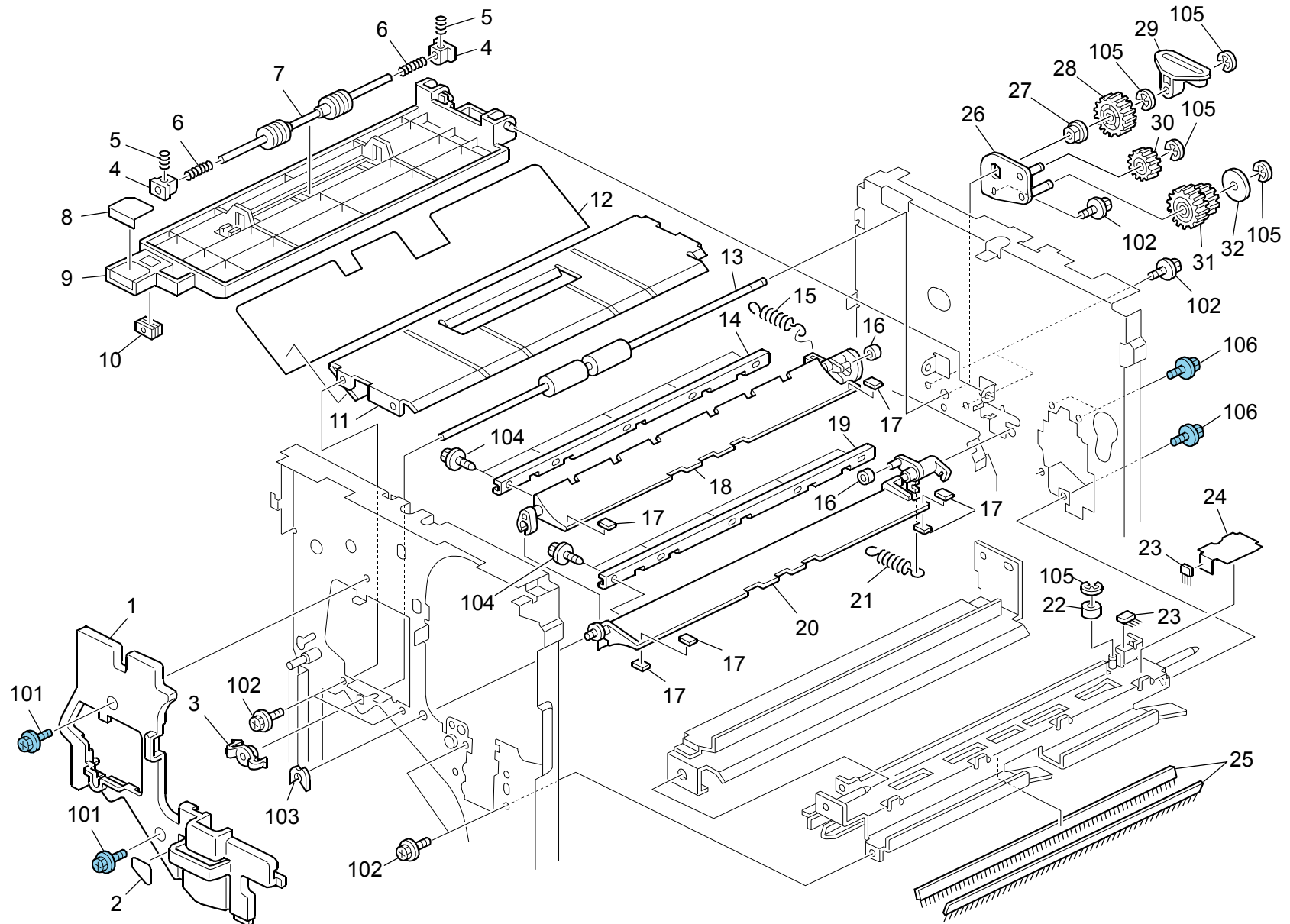


3.Shift Transfer Section 1 (D637)

Index No.	Part No.	Description	Q'ty Per Assembly
1	AA08 2101	Bushing - 6x10x6	2
2	B700 2330	Guide Plate:Exit:Proof Tray	1
3	AW02 0172	Photointerruptor:Overflow:CT	1
4	B700 5365	Harness:Connecting:Sensor	1
5	B700 2331	Bracket:Photointerruptor:Overflow	1
6	B700 2320	Bracket:Sensor:Proof Tray	1
7	B700 5366	Harness:Connecting:Sensor	1
8	GW01 0007	Photo Reflection Sensor:Exit	1
9	A697 2187	Pressure Spring - 14.1mm	2
10	B804 2147	Roller:Driven:99mm	3
11	B302 2216	Exit Guide - Upper Exit Guide	1
12	B700 2317	Discharge Brush	1
13	D373 2310	Guide Plate:Proof Tray:Ass'y	1
14	B700 2300	Exit Roller:Proof Tray	1
15	B700 2325	Transport Roller:Long	1
16	AG07 0514	Magnet Catch	2
17	D636 7863	Decal:Proof Tray:R3	1
18	B804 2315	Guide Plate:Proof Tray	1
19	AA06 3529	Pressure Spring - 14.5mm	4
20	AA14 3790	Screw:Contact Point	1
21	B700 2316	Torsion Spring	1
22	A697 1606	Spacer - 6x12x2.7mm	1
23	AB03 0374	Timing Pulley - 20Z	1
24	B700 1605	Timing Pulley:26T	1
25	B700 1645	Timing Pulley:20T	1
26	A859 2230	Ball Bearing - 6x13x5	2

Index No.	Part No.	Description	Q'ty Per Assembly
101	0451 3006N	Tapping Screw - 3x6	
102	0454 3006Q	Tapping Screw - M3x6	
103	0720 0040E	Retaining Ring - M4	
104	0805 0089	Retaining Ring - M4	
105	1105 0623	Clamp - LBWS-0206S-V0	
106	1105 0328	Harness Clamp - ES-0505	

4.Shift Transfer Section 2 (D637)

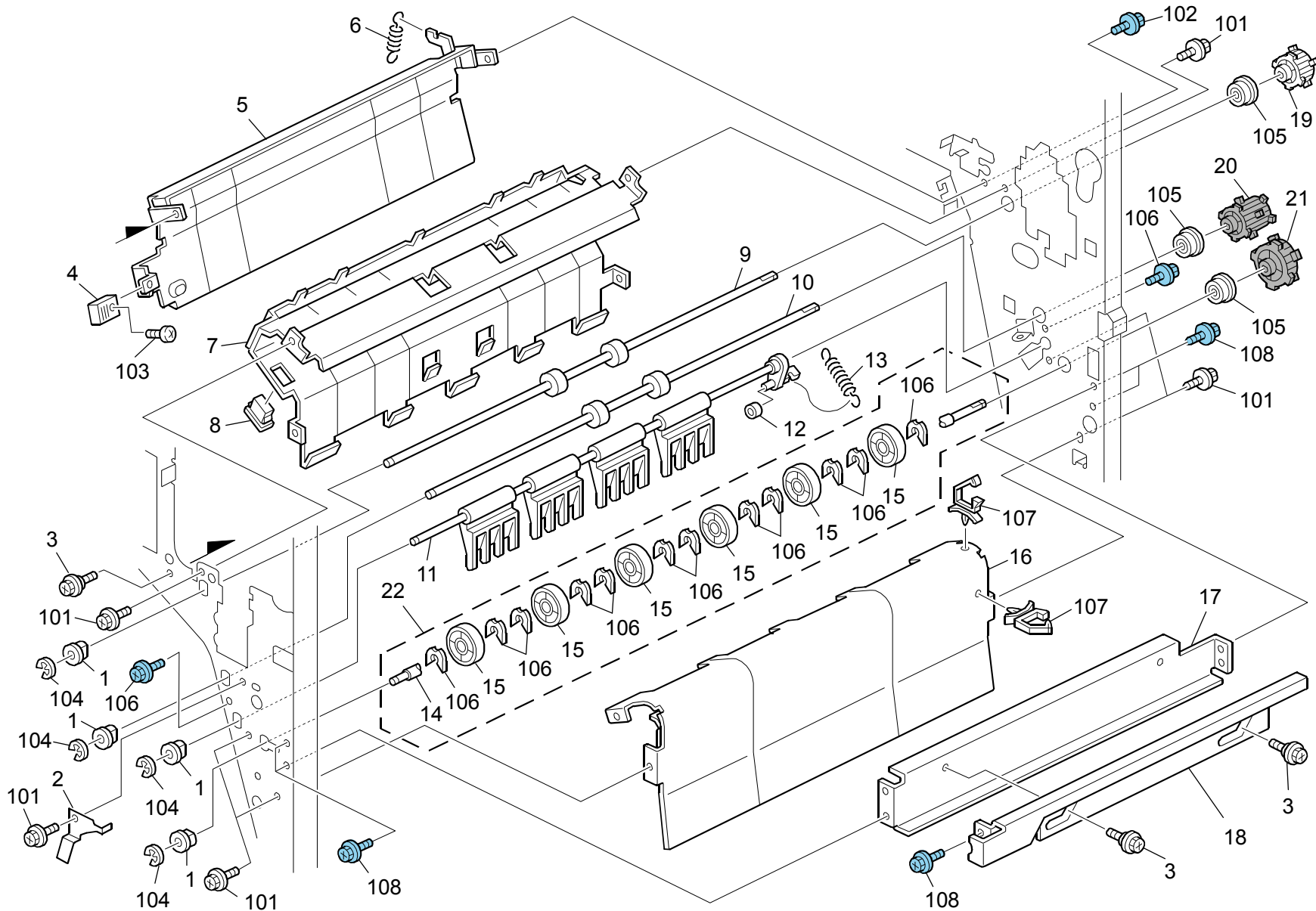


4.Shift Transfer Section 2 (D637)

Index No.	Part No.	Description	Q'ty Per Assembly
1	D636 6100	Inner Cover:Upper	1
2	D636 7867	Decal:Turn:Open And Close:R7	1
3	B408 2312	Bushing - Roller Slide	1
4	B408 2175	Bushing - Roller Slide	2
5	AA06 3529	Pressure Spring - 14.5mm	2
6	B408 2174	Spring	2
7	B408 2173	Slide Roller	1
8	D636 7864	Decal:Shift:R4	1
9	B804 2245	Guide Plate:Horizontal:Shift	1
10	AG07 0514	Magnet Catch	1
11	B804 2240	Guide Plate:Shift:Horizontal:Lower	1
12	B700 2241	Sheet:Guide:Staple	1
13	B700 2220	Transport Roller:Shift	1
14	B700 2525	Supporting Plate:Gate Pawl	1
15	B700 2545	Tension Spring	1
16	A458 2251	Cushion - Bin Solenoid Lever	2
17	B700 2520	Cushion:Gate Pawl	6
18	B700 2505	Gate Pawl:Proof Tray	1
19	B700 2530	Supporting Plate:Gate Pawl:Staple	1
20	B700 2500	Gate Pawl:Staple	1
21	B700 2540	Tension Spring	1
22	5201 2722	Bushing - M6x5	1
23	B804 1180	Discharge Brush:Punch Unit	2
24	B700 1183	Sheet:Guide:Punch	1
25	B804 1182	Discharge Brush:Punch:Transport	2
26	B700 1660	Bracket:Gear:Middle:Ass'y	1
27	AA08 2101	Bushing - 6x10x6	1
28	B700 2225	Gear:30Z	1
29	B793 2321	Slide Roller Link	1
30	B700 1665	Gear:25Z	1
31	B700 1650	Gear:30Z	1
32	B478 3569	Spacer	1
			

Index No.	Part No.	Description	Q'ty Per Assembly
101	0454 3008Q	Tapping Screw:3x8	
102	0451 3006N	Tapping Screw - 3x6	
103	0805 0089	Retaining Ring - M4	
104	0450 3008N	Tapping Screw - M3x8	
105	0720 0040E	Retaining Ring - M4	
106	0454 3006Q	Tapping Screw - M3x6	

5.Shift Transfer Section 3 (D637)

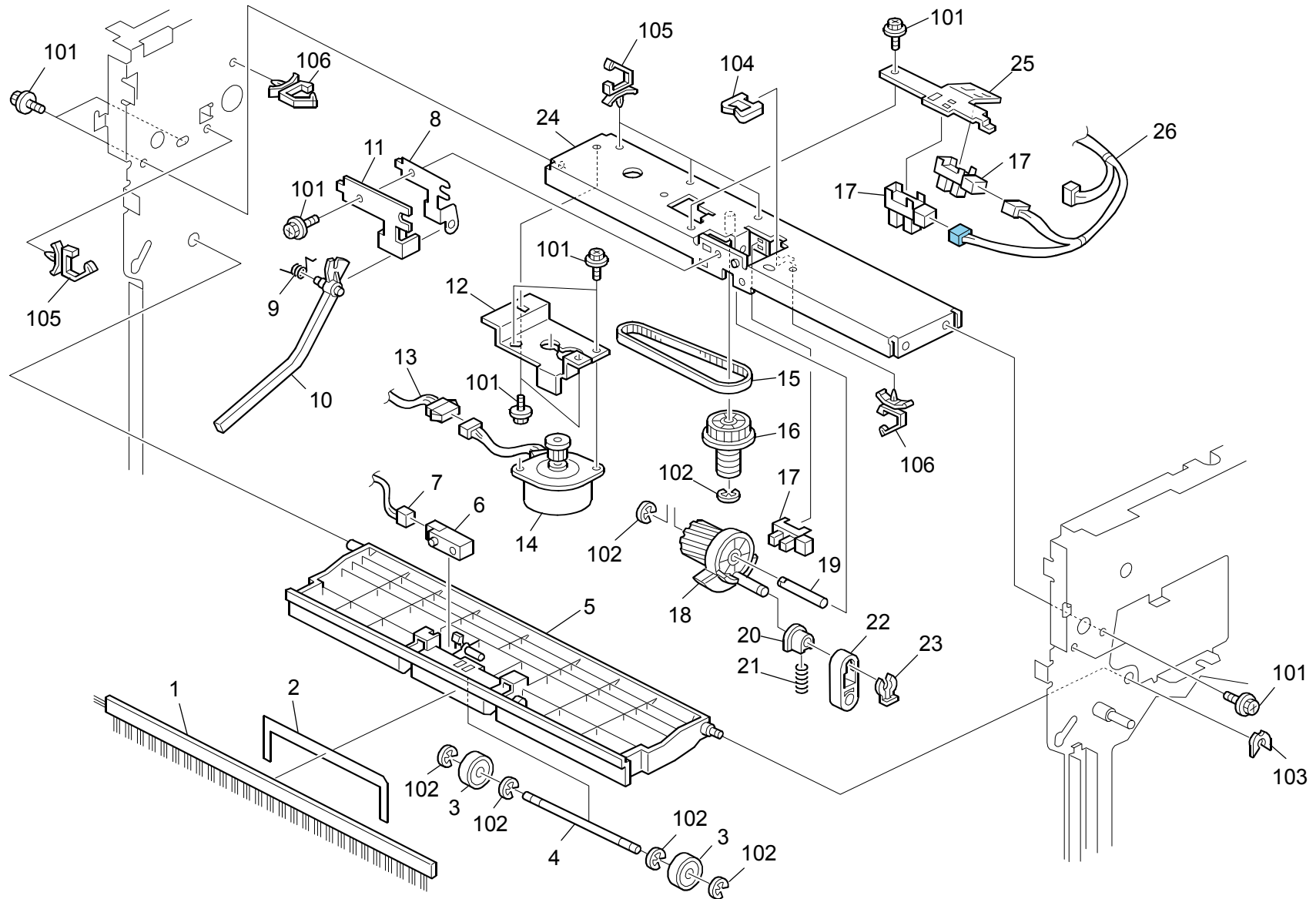


5.Shift Transfer Section 3 (D637)

Index No.	Part No.	Description	Q'ty Per Assembly
1	AA08 2101	Bushing - 6x10x6	4
2	B700 1185	Ground Plate:Toner Hopper:Punch	1
3	AA14 3790	Screw:Contact Point	3
4	D636 2243	Knob:Release:Lever	1
5	D373 2421	Guide Plate:Turn:Open And Close	1
6	B700 2422	Tension Spring:Turn:Open And Close	1
7	D373 2411	Guide Plate:Turn:Ass'y	1
8	AG07 0513	Magnet Catch	1
9	B700 2305	Transport Roller:Short	1
10	B700 2325	Transport Roller:Long	1
11	B700 2431	Polarization Powl:Duplex Stack	1
12	A458 2251	Cushion - Bin Solenoid Lever	1
13	B700 2432	Tension Spring	1
14	B700 2452	Shaft:Turn:Guide	1
15	B700 2453	Guide:Turn	6
16	D373 2441	Guide Plate:Duplex Stack	1
17	B700 1151	Stay:Coupling	1
18	B804 1128	Lever:Coupling	1
19	B352 1607	Timing Pulley - T20-S3M	1
20	B700 1645	Timing Pulley:20T	1
21	B700 1701	Timing Pulley:40T	1
22	B700 2450	Transport Roller:Duplex Stack:Turn	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0451 3006N	Tapping Screw - 3x6	
102	0454 3008Q	Tapping Screw:3x8	
103	0353 0040N	Screw - M3x4	
104	0720 0040E	Retaining Ring - M4	
105	0805 3537	Ball Bearing:DIA6xDIA13x5:DIA14.5	
106	0805 0088	Retaining Ring - M6	
107	1105 0516	Clamp	
108	0454 3006Q	Tapping Screw - M3x6	

6.Paper Exit 1 (D637)

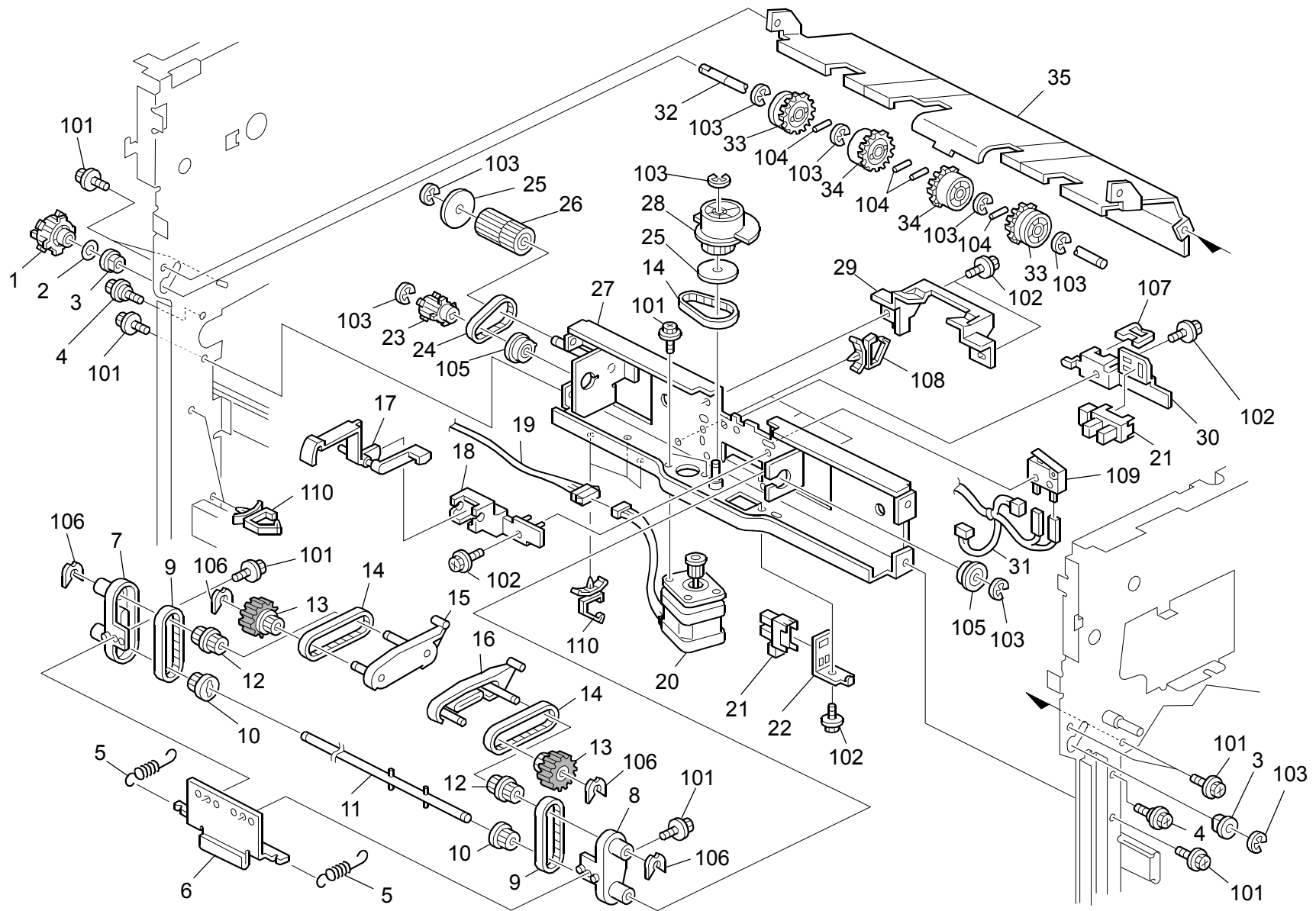


6.Paper Exit 1 (D637)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B700 3156	Discharge Brush	1
2	G565 2135	Exit Plate	1
3	A681 2742	Driven Exit Roller	2
4	D373 3157	Shaft:Exit Roller:Driven	1
5	B700 3155	Guide Plate:Exit:Upper	1
6	AW01 0109	Photo Refiection Sensor:PS117ED1	1
7	B700 5373	Harness:Connecting:Sensor	1
8	A353 3172	Actuator Bracket	1
9	A353 3173	Pressure Spring	1
10	B302 1145	Actuator - Paper Height Sensor	1
11	C309 3145	Protector:Lever:Paper Sensor	1
12	B700 3105	Bracket:Stepper Motor:Guide Plate	1
13	B700 5311	Harness:Exit:Open And Close:Motor	1
14	B700 5805	Stepper Motor:PM:S2M:T15:Ass'y	1
15	B700 3125	Timing Belt:B40S2M232	1
16	B700 3115	Worm Gear:37T	1
17	AW02 0203	Photointerruptor:GP1A173LCS2F	3
18	B700 3120	Worm Wheel:20Z	1
19	B408 2833	Shaft - Worm Wheel	1
20	B700 3130	Bushing:Joint	1
21	B700 3140	Compression Spring	1
22	B700 3135	Joint:Guide Plate:Open And Close	1
23	5447 2681	Snap Ring	1
24	B700 3100	Stay:Drive:Guide Plate:Ass'y	1
25	B700 3150	Bracket:Surface of Paper Sensor	1
26	B700 5361	Harness:Connecting:Sensor:Exit	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0451 3006N	Tapping Screw - 3x6	
102	0720 0040E	Retaining Ring - M4	
103	0805 0089	Retaining Ring - M4	
104	1105 0328	Harness Clamp - ES-0505	
105	1105 0516	Clamp	
106	1105 0623	Clamp - LBWS-0206S-V0	

7. Paper Exit 2 (D637)

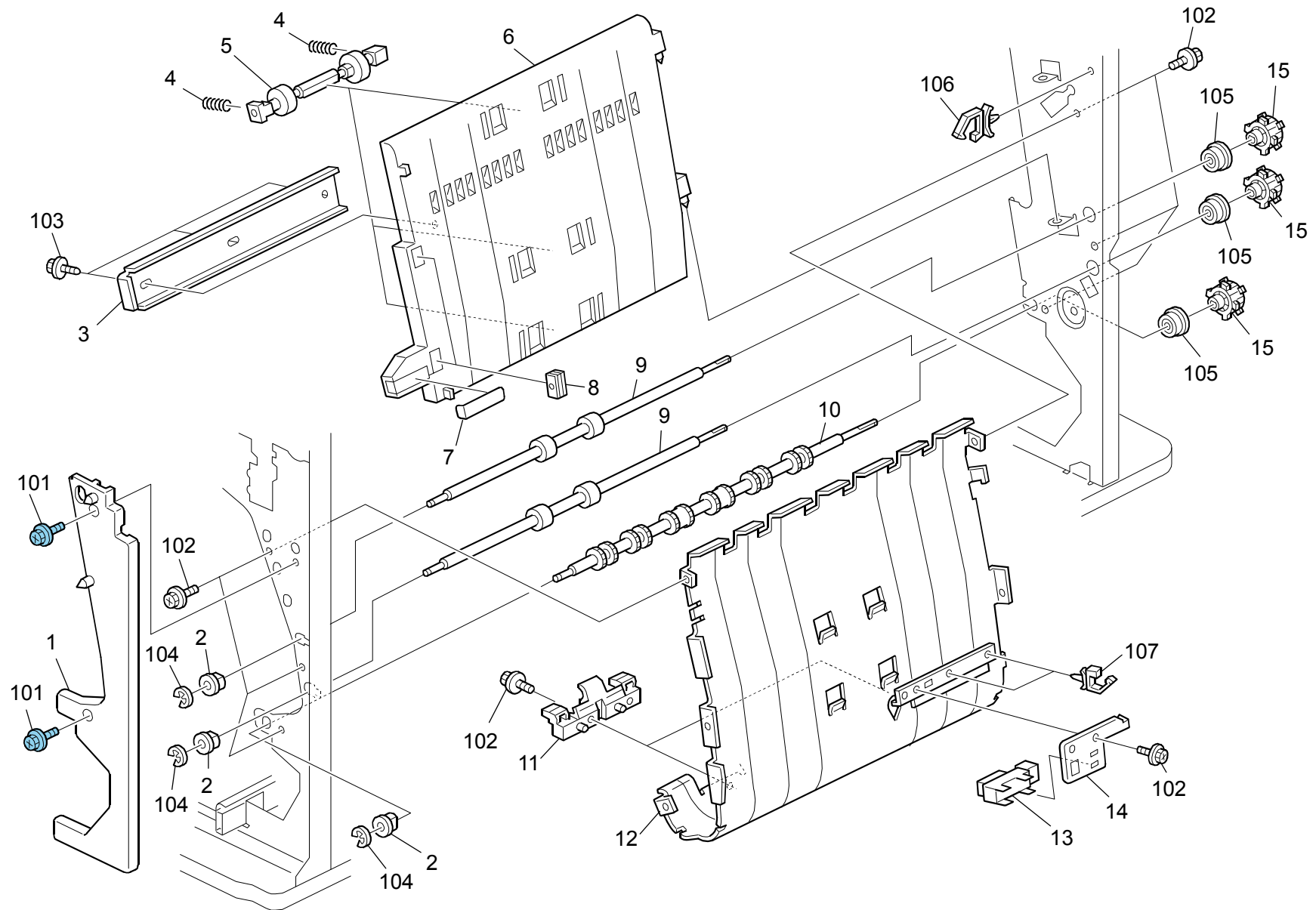


7.Paper Exit 2 (D637)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B352 1607	Timing Pulley - T20-S3M	1
2	H072 2220	Spacer - M6x10	1
3	AA08 2101	Bushing - 6x10x6	2
4	AA14 3823	Tapping Screw	2
5	B700 3545	Tension Spring	2
6	B700 3540	Bracket:Coupling:Lever:Drive	1
7	B478 3507	Lever:Drive:Gathering Roller:Back	1
8	B478 3506	Lever:Drive:Gathering Roller:Front	1
9	B478 3504	Timing Belt:B40S2M100	2
10	B478 3501	Pulley:Drive:Roller:Sponge	2
11	B700 3515	Shaft:Gathering Roller:Drive:Ass'y	1
12	B478 3502	Pulley:Driven:Roller:Sponge	2
13	B830 3503	Gathering Roller:Sponge	2
14	B700 3535	Timing Belt:B40S2M116	3
15	B700 3530	Lever:Driven:Gathering Roller:Rear	1
16	B700 3525	Lever:Driven:Gathering Roller:Front	1
17	B700 3555	Feeler:Paper Sensor	1
18	B700 3550	Bracket:Feeler:Paper Sensor	1
19	B700 5415	Harness:Drive:Swivel:Motor	1
20	B700 5807	Stepper Motor:MM42:S2M:T15:Ass'y	1
21	AW02 0203	Photointerruptor:GP1A173LCS2F	2
22	B700 3565	Bracket:Home Position Sensor	1
23	B700 3520	Timing Pulley:18T	1
24	B700 3504	Timing Belt:B40S2M92	1
25	B478 3569	Spacer	2
26	B700 3505	Timing Pulley:20/30T	1
27	B804 3510	Stay:Uniform:Ass'y	1
28	B700 3575	Cam:Lever:Drive	1
29	B700 3570	Cam:Gathering Roller	1
30	B700 3560	Bracket:Sensor:Paper Sensor	1
31	B804 5404	Harness:Surface Of Paper Sensor	1
32	B700 3176	Shaft:Exit Roller	1
33	B352 2405	Outer Exit Roller	2
34	B352 2400	Exit Roller	2
35	B804 3161	Guide Plate:Exit:Lower	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0451 3006N	Tapping Screw - 3x6	
102	0451 3008N	Tapping Screw - M3x8	
103	0720 0040E	Retaining Ring - M4	
104	0632 0100G	Pin - 2x10mm	
105	0805 3537	Ball Bearing:DIA6xDIA13x5:DIA14.5	
106	0805 0089	Retaining Ring - M4	
107	1105 0328	Harness Clamp - ES-0505	
108	1105 0623	Clamp - LBWS-0206S-V0	
109	1204 2520	Switch:DE2L-FJ20	
110	1105 0487	Harness Clamp	

8. Staple Transfer Section 1 (D637)

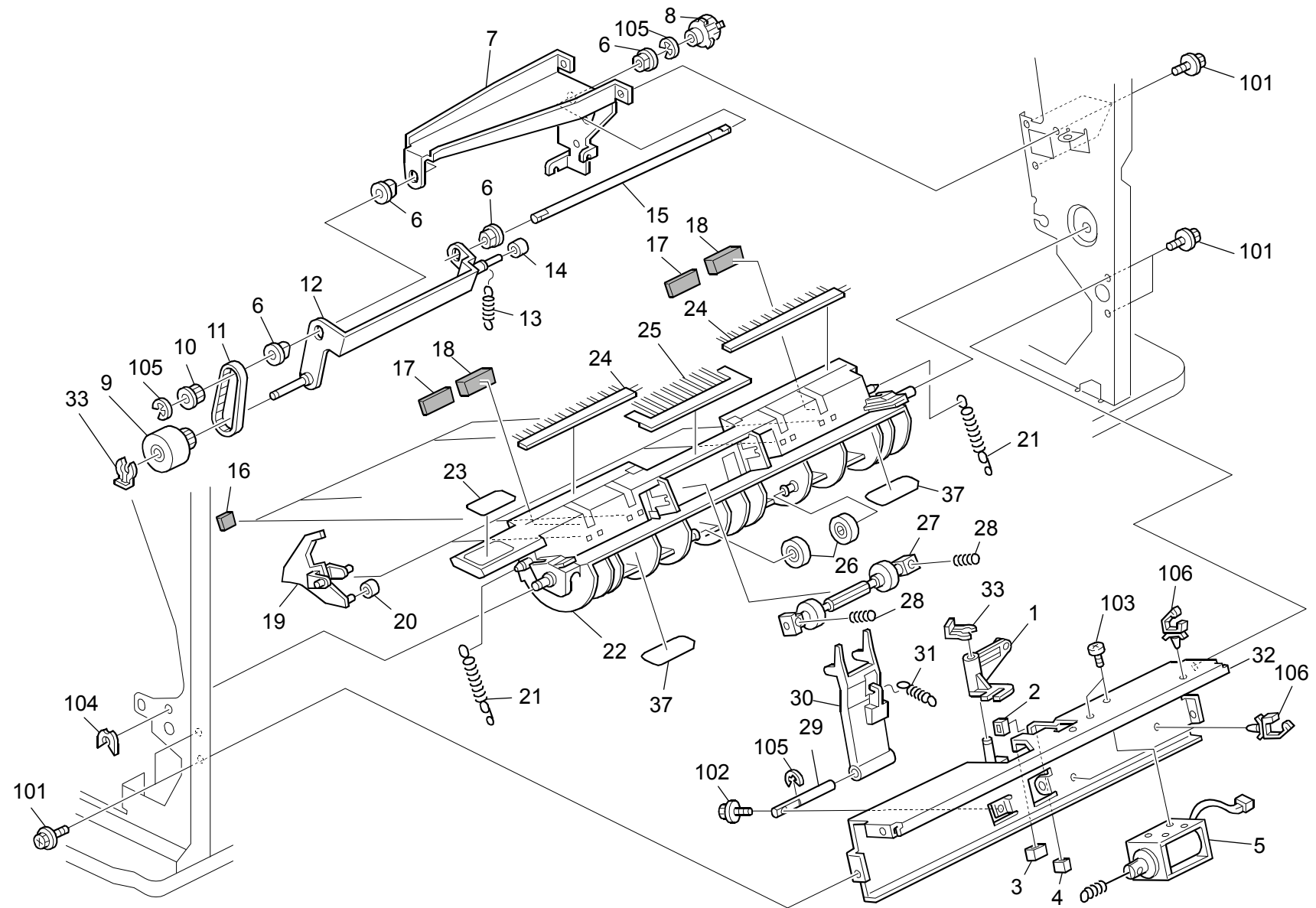


8.Staple Transfer Section 1 (D637)

Index No.	Part No.	Description	Q'ty Per Assembly
1	D636 6105	Inner Cover:Lower	1
2	AA08 2101	Bushing - 6x10x6	3
3	A612 2435	Support Plate	1
4	B700 2476	Compression Spring:Exit:Driven	6
5	B804 2147	Roller:Driven:99mm	3
6	B804 2471	Guide Plate:Lengthwise:Open And Close	1
7	D636 7865	Decal:Vertical Transport:R5	1
8	AG07 0514	Magnet Catch	2
9	B700 2461	Transport Roller:Duplex Stack:Lower	2
10	B804 2491	Exit Roller:Stapler Tray	1
11	B700 2486	Guide Plate:Exit:Stapler Tray	2
12	D373 2481	Guide Plate:Lengthwise:Ass'y	1
13	GW01 0007	Photo Reflection Sensor:Exit	1
14	B700 2485	Bracket:Sensor:Duplex Tray	1
15	B352 1607	Timing Pulley - T20-S3M	3

Index No.	Part No.	Description	Q'ty Per Assembly
101	0454 3008Q	Tapping Screw:3x8	
102	0451 3006N	Tapping Screw - 3x6	
103	0450 3008N	Tapping Screw - M3x8	
104	0720 0040E	Retaining Ring - M4	
105	0805 3537	Ball Bearing:DIA6xDIA13x5:DIA14.5	
106	1105 0516	Clamp	
107	1105 0623	Clamp - LBWS-0206S-V0	

9.Staple Transfer Section 2 (D637)



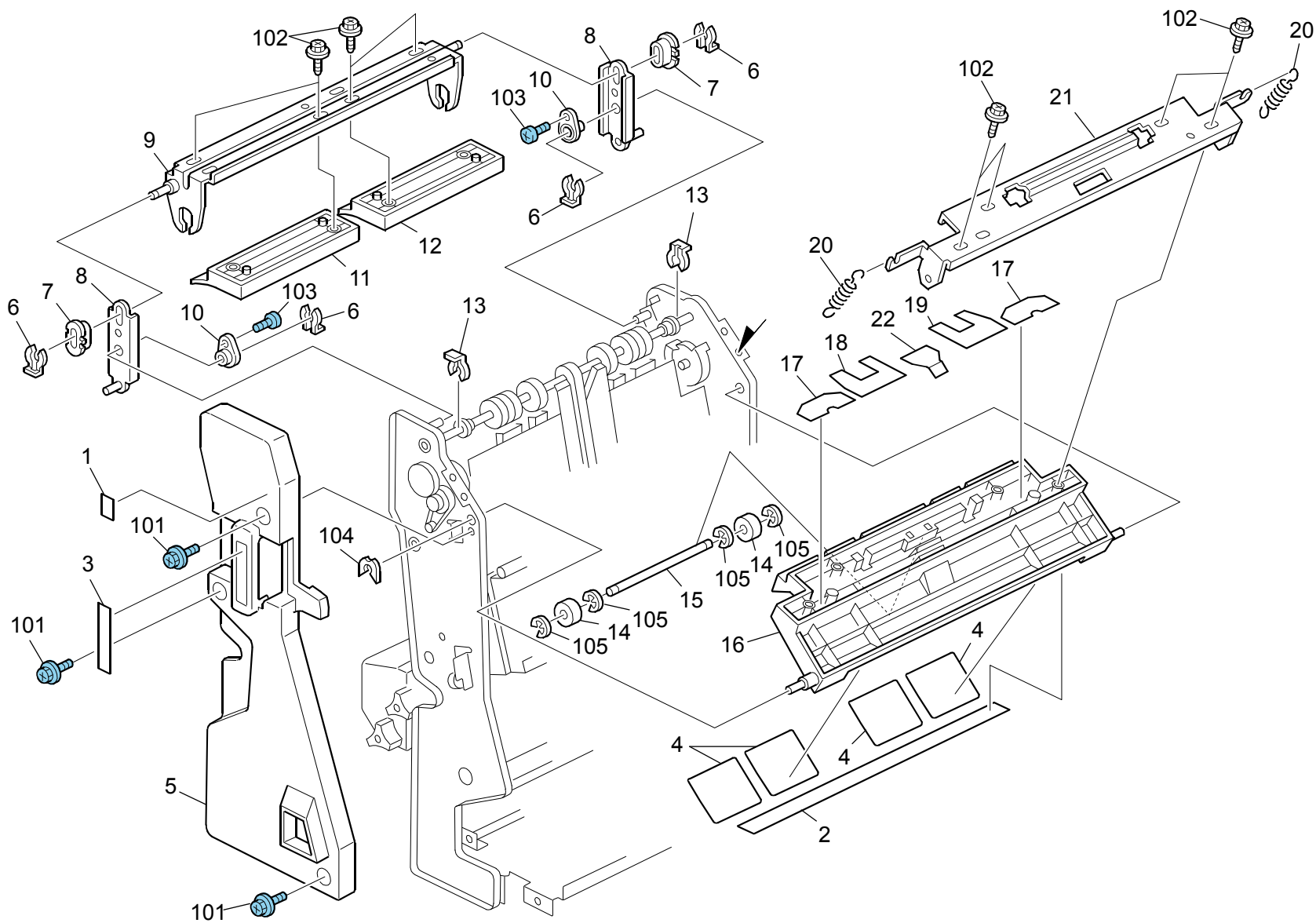
9.Staple Transfer Section 2 (D637)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B700 2725	Arm:Solenoid:Swivel	1
2	B804 2730	Cushion:Link:Arm	2
3	B804 2729	Cushion:Arm	1
4	B804 2731	Sound Put Out Rubber:DC Solenoid: Gate Pawl	1
5	B700 2731	DC Solenoid:Swivel:Ass'y	1
6	AA08 2058	Bushing - 6x10x9mm	4
7	B700 2611	Bracket:Gathering Roller	1
8	B352 1600	Timing Pulley - S2M T24	1
9	B408 2435	Gathering Roller:Ass'y	1
10	B408 2422	Pulley - T16	1
11	B700 2649	Timing Belt:40S2M144	1
12	B700 2621	Arm:Gathering Roller:Ass'y	1
13	AA06 0557	Positioning Roller Spring	1
14	AA16 1099	Lever Cushion	1
15	B700 2612	Shaft:Gathering Roller:Drive	1
16	B700 2520	Cushion:Gate Pawl	4
17	B477 2333	Motor Bracket Cushion	2
18	B804 2450	Cushion:Guide Plate:Lower:Open And Close	2
19	B700 2113	Guide:Trailing Edge	4
20	A458 2251	Cushion - Bin Solenoid Lever	4
21	B700 2478	Tension Spring	2
22	B700 2473	Guide Plate:Lower:Open And Close	1
23	D636 7866	Decal:Exit:R6	1
24	D373 2474	Discharge Brush:Exit:Stapler Tray	2
25	B804 2477	Discharge Brush:Exit:Middle	1
26	B468 2832	Driven Exit Roller	2
27	B804 2147	Roller:Driven:99mm	1
28	B700 2476	Compression Spring:Exit:Driven	2
29	B700 2722	Shaft:Contact Point:Swivel	1
30	B804 2721	Guide:Trailing Edge	1
31	B700 2723	Tension Spring:Release:Swivel	1
32	B700 2711	Stay:Swivel:Ass'y	1
33	5447 2681	Snap Ring	3
34	B804 2478	Sheet:Earth	2

Index No.	Part No.	Description	Q'ty Per Assembly
101	0451 3006N	Tapping Screw - 3x6	
102	0451 3008N	Tapping Screw - M3x8	
103	0353 0040N	Screw - M3x4	
104	0805 0089	Retaining Ring - M4	
105	0720 0040E	Retaining Ring - M4	
106	1105 0623	Clamp - LBWS-0206S-V0	



10.Staple Tray 1 (D637)

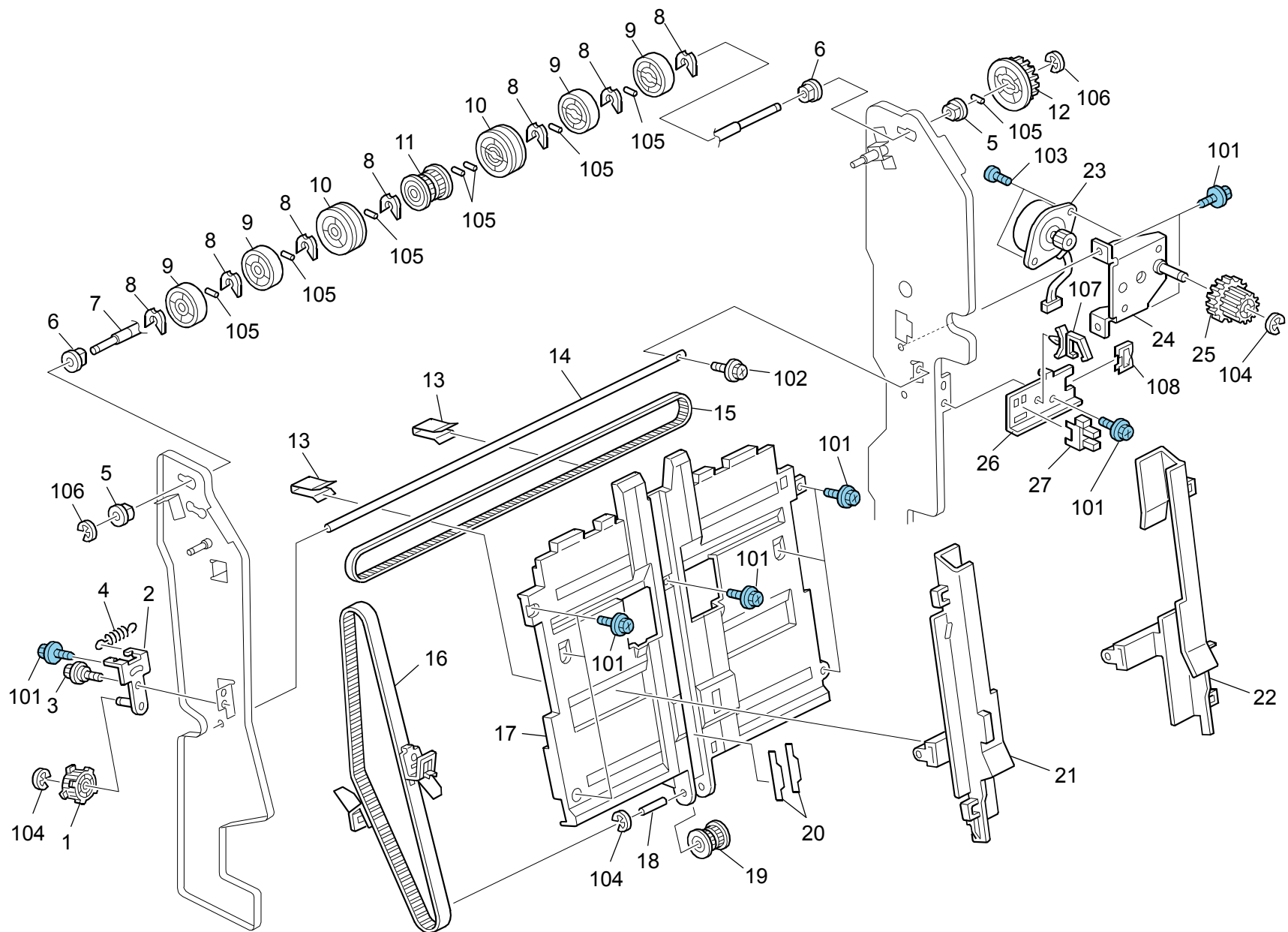


10.Staple Tray 1 (D637)

Index No.	Part No.	Description	Q'ty Per Assembly
1	D637 7892	Decal:Stapler:S2	1
2	B700 4407	Sheet:Plate:Leading Edge	1
3	D637 7870	Decal:Stapler Tray:R10	1
4	B700 4431	Guide:Leading Edge:Upper	4
5	D636 4540	Inner Cover:Stapler Unit	1
6	5447 2681	Snap Ring	4
7	B700 4419	Slider:Guide:Reverse	2
8	B700 4422	Lever:Reverse:Stapler Tray:Ass'y	2
9	B700 4416	Supporting Plate:Reverse:Ass'y	1
10	B702 7225	Bushing:Punch Unit:Slide	2
11	B804 4414	Guide Plate:Reverse:Stapler Tray:Front	1
12	B804 4415	Guide Plate:Reverse:Stapler Tray: Inner Back	1
13	5215 2621	Snap Ring - M6	2
14	B700 4410	Roller:DIA22	2
15	B700 4411	Shaft:Driven:Turn	1
16	B804 4401	Guide Plate:Pressure:Reverse:Stapler Tray	1
17	B700 4408	Guide:Leading Edge:Outer	2
18	B700 4405	Guide:Leading Edge:Front	1
19	B700 4406	Guide:Leading Edge:Rear	1
20	B700 4412	Tension Spring:Pressure:Turn	2
21	B700 4444	Guide Plate:Pressure	1
22	B804 4405	Guide:Leading Edge:Middle	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0454 3008Q	Tapping Screw:3x8	
102	0450 3008N	Tapping Screw - M3x8	
103	0802 5305	Tapping Screw - M3x6	
104	0805 0089	Retaining Ring - M4	
105	0720 0040E	Retaining Ring - M4	

11.Staple Tray 2 (D637)

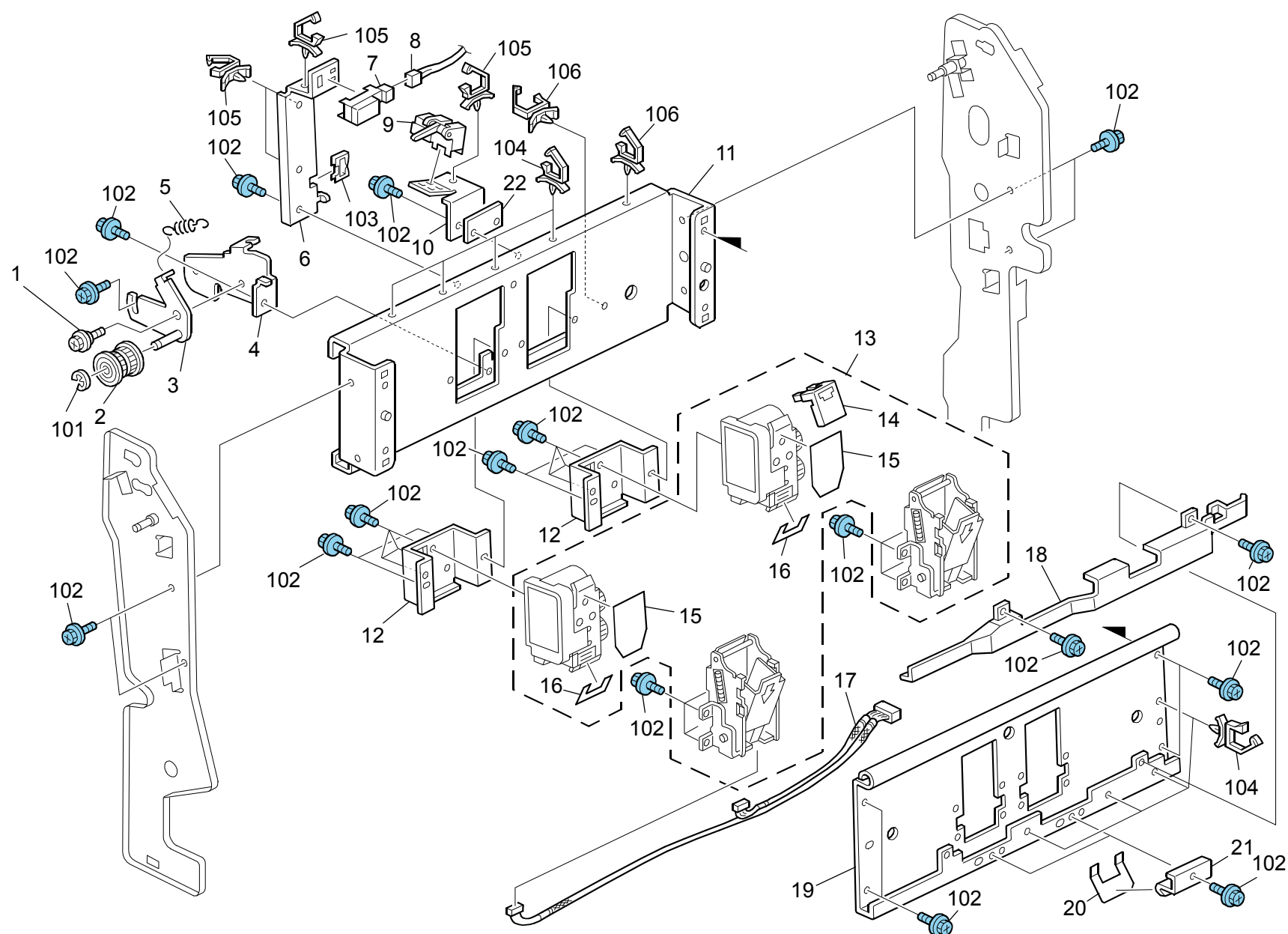


11.Staple Tray 2 (D637)

Index No.	Part No.	Description	Q'ty Per Assembly
1	A697 4170	Pulley - 32T	1
2	B408 4223	Belt Tensioner - Stapler	1
3	AA14 3790	Screw:Contact Point	1
4	B700 1501	Tension Spring - Pressure	1
5	AA08 2144	Bushing - 8x12x7	2
6	5053 0419	Bushing - 10mm	2
7	B700 4258	Shaft:Exit	1
8	AA10 0011	Retaining Ring:Silencer:MM7	7
9	B700 4260	Collar:MM40	4
10	B700 4259	Exit Roller:MM45	2
11	B700 4261	Timing Pulley:55T	1
12	B700 4271	Timing Pulley:55T	1
13	B468 4381	Stopper - Timing Belt	2
14	B700 4200	Shaft:Guide:Jogger Fence	1
15	B700 4213	Timing Belt:1040S2M4-E	1
16	B700 4250	Exit Belt:Ass'y	1
17	B804 4180	Stapler Tray	1
18	B700 4181	Shaft:Idler:Exit	1
19	A666 3180	Timing Pulley - Z32	1
20	B700 4182	Guide:Transport:Stapler Tray	2
21	B700 4201	Jogger Fence:Front:Ass'y	1
22	B700 4204	Jogger Fence:Rear:Ass'y	1
23	B700 5804	Stepper Motor:DIA42:Z17:Ass'y	1
24	B700 4210	Bracket:Motor:Jogger:Ass'y	1
25	B700 4209	Pulley:32T	1
26	B700 4207	Bracket:Sensor:Jogger	1
27	AW02 0203	Photointerruptor:GP1A173LCS2F	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0454 3006Q	Tapping Screw - M3x6	
102	0451 3010N	Tapping Screw:3x10	
103	0802 5305	Tapping Screw - M3x6	
104	0720 0040E	Retaining Ring - M4	
105	0632 0160G	Parallel Pin-M2x16	
106	0720 0060E	Retaining Ring - M6	
107	1105 0623	Clamp - LBWS-0206S-V0	
108	1105 0328	Harness Clamp - ES-0505	

12.Staple Tray 3 (D637)

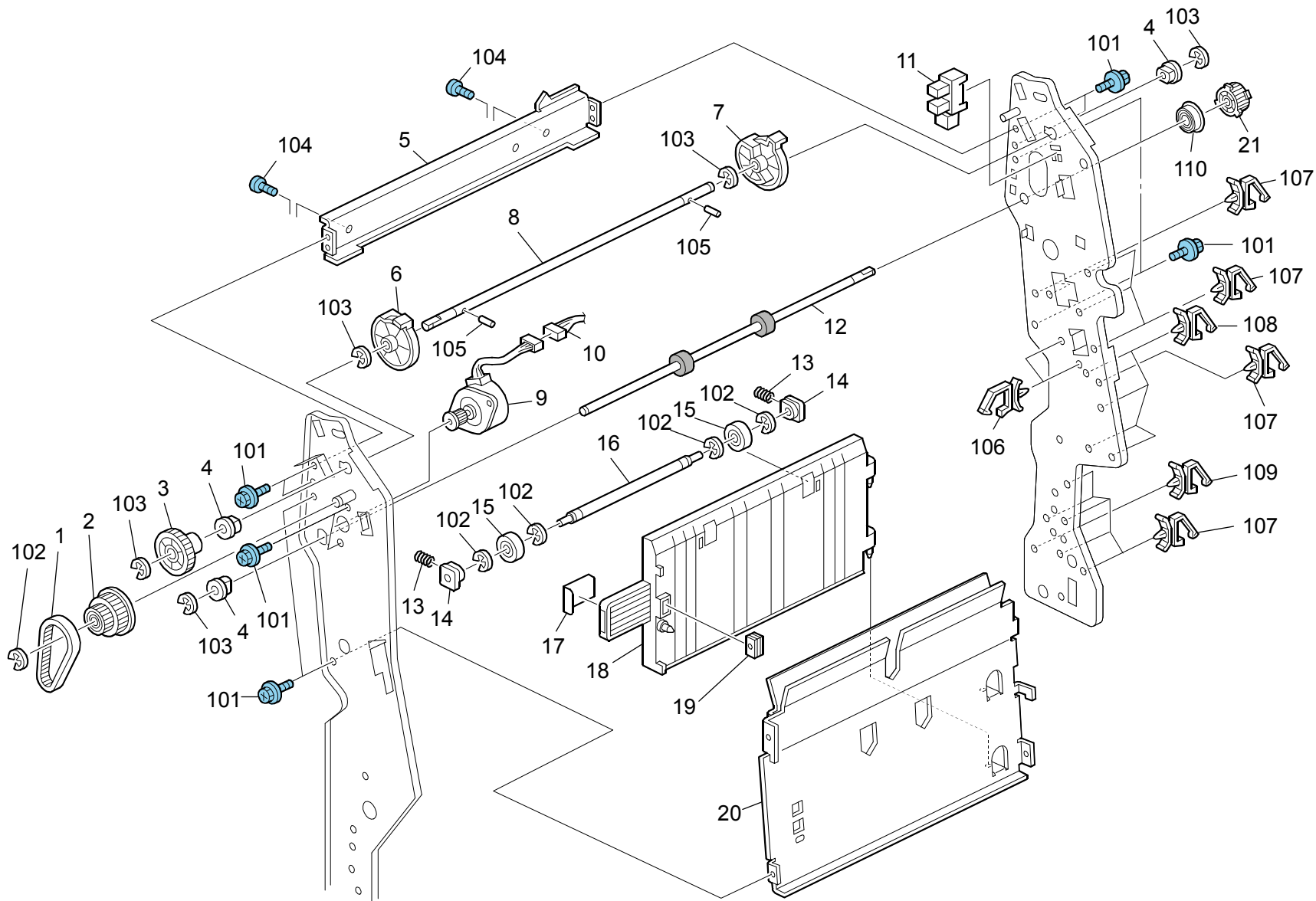


12.Staple Tray 3 (D637)

Index No.	Part No.	Description	Q'ty Per Assembly
1	D522 4906	Stepped Screw:M3:DIA6:1.7mm:Round Point	1
2	A666 3180	Timing Pulley - Z32	1
3	B700 4267	Bracket:Tightener:Exit:Ass'y	1
4	B700 4265	Bracket:Tightener:Exit:Fix	1
5	B700 4276	Tension Spring	1
6	B700 4170	Bracket:Positioning Sensor	1
7	GW01 0007	Photo Reflection Sensor:Exit	1
8	B700 5418	Harness:Connecting:Sensor	1
9	AW02 0166	Photointerruptor:Paper Feed Sensor	1
10	B700 4255	Bracket:Home Position Sensor:Pawl	1
11	B700 4161	Stay:Middle:Stapler Tray	1
12	B700 4351	Bracket:Stapler	2
13	B700 7852	Stapler:Service Parts:Ass'y	1
14	B468 6411	Adjusting Pin - Booklet Stapler	1
15	B468 4136	Middle Mylar	2
16	B700 4352	Sheet:Guide:Stapler	2
17	B700 5405	Harness:Stapler:Staple Exchange	1
18	B700 4356	Cover:Harness:Stapler	1
19	B700 4353	Stay:Middle:Stapler Tray:Small	1
20	B700 4355	Guide:Stapler:Middle	2
21	B700 4354	Guide:Stapler:Middle	2
22	B700 4291	Spacer:Bracket:Home Position Sensor:Pawl	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0720 0040E	Retaining Ring - M4	
102	0454 3006Q	Tapping Screw - M3x6	
103	1105 0328	Harness Clamp - ES-0505	
104	1105 0487	Harness Clamp	
105	1105 0623	Clamp - LBWS-0206S-V0	
106	1105 0489	Harness Clamp - LWS 1316	

13.Staple Tray 4 (D637)

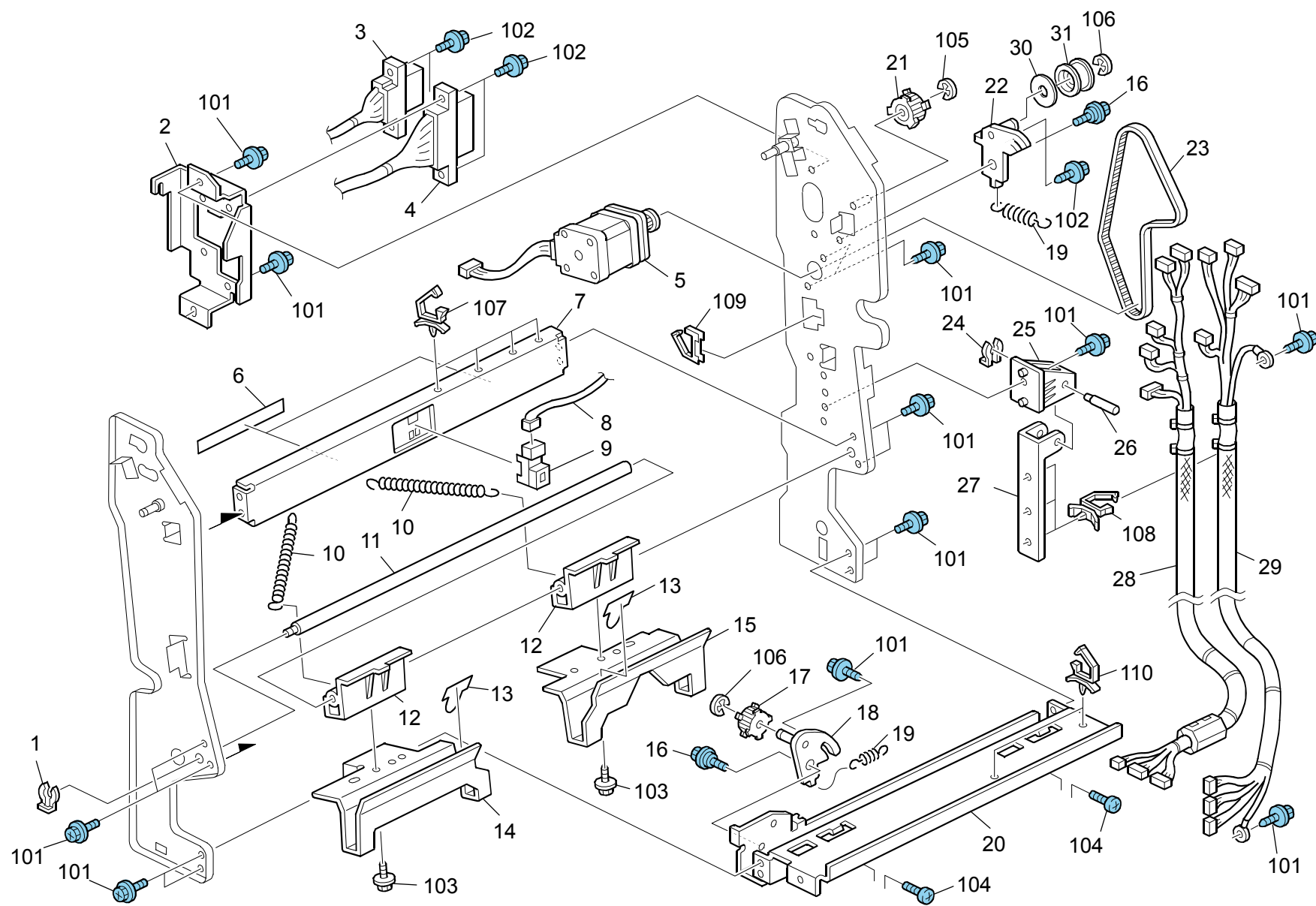


13.Staple Tray 4 (D637)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B700 4428	Timing Belt:B40S2M158	1
2	B700 4429	Gear:Pulley:17Z/48T	1
3	B700 4430	Gear:43Z	1
4	AA08 2144	Bushing - 8x12x7	3
5	B700 4159	Stay:Upper:Slide Rail	1
6	B700 4426	Cam:Guide Plate:Front	1
7	B700 4427	Cam:Guide Plate:Inner Back	1
8	B700 4425	Shaft:Drive:Cam	1
9	B700 5802	Stepper Motor:PM:S2M:T12:Ass'y	1
10	B700 5414	Harness:Gate:Open And Close:Motor	1
11	AW02 0203	Photointerruptor:GP1A173LCS2F	1
12	B700 4457	Transport Roller:Transport Unit	1
13	AA06 3529	Pressure Spring - 14.5mm	2
14	B352 2205	Bushing - Driven Roller	2
15	B478 2328	Exit Roller:Driven	2
16	B700 4455	Shaft:Driven:Transport Unit	1
17	D636 7871	Decal:Transport Unit:R11	1
18	B804 4454	Guide Plate:Open And Close:Transport Unit	1
19	AG07 0514	Magnet Catch	1
20	B804 4450	Guide Plate:Lengthwise	1
21	B700 4272	Timing Pulley:30T	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0454 3006Q	Tapping Screw - M3x6	
102	0720 0040E	Retaining Ring - M4	
103	0720 0060E	Retaining Ring - M6	
104	0802 5305	Tapping Screw - M3x6	
105	0632 0160G	Parallel Pin-M2x16	
106	1105 0623	Clamp - LBWS-0206S-V0	
107	1105 0487	Harness Clamp	
108	1105 0488	Harness Clamp	
109	1105 0516	Clamp	
110	0805 3537	Ball Bearing:DIA6xDIA13x5:DIA14.5	

14.Staple Tray 5 (D637)

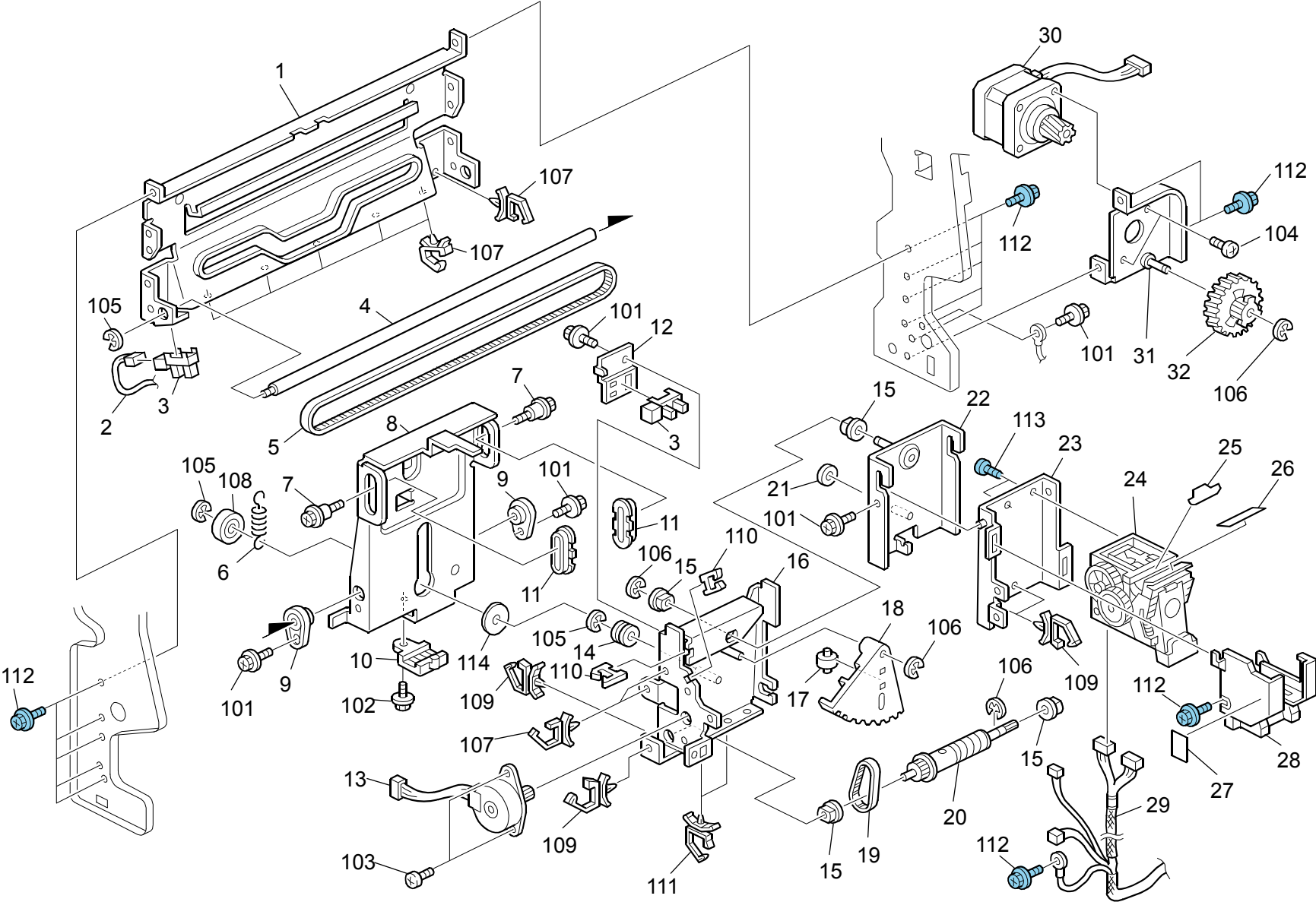


14.Staple Tray 5 (D637)

Index No.	Part No.	Description	Q'ty Per Assembly
1	5447 2681	Snap Ring	1
2	B700 4524	Bracket:Stapler Tray:Moveable	1
3	B700 5341	Harness - Stapler Tray Sensor	1
4	B700 5431	Harness - Staple	1
5	B700 5808	Stepper Motor:Exit:Ass'y	1
6	B700 4168	Sheet:Slider	2
7	D373 4167	Stay:Lower:Positioning Sensor	1
8	B700 5419	Harness:Connecting:Sensor	1
9	GW01 0007	Photo Reflection Sensor:Exit	1
10	B700 4107	Spring:Return:Standard Fence	2
11	B700 4100	Shaft:Slider:Standard Fence	1
12	B700 4103	Slider:Standard Fence	2
13	B700 4104	Guide:Entrance:Stapler:Inner Back	2
14	B700 4102	Standard Fence:Front:Staple	1
15	B700 4106	Standard Fence:Rear:Staple	1
16	D522 4906	Stepped Screw:M3:DIA6:1.7mm:Round Point	2
17	AB03 0278	Idler - 20Z	1
18	B700 4308	Bracket:Tightener:Stapler:Ass'y	1
19	B700 1501	Tension Spring - Pressure	2
20	B700 4165	Stay:Lower:Slide Rail	1
21	B700 4273	Timing Pulley:30T	1
22	B804 1600	Bracket:Tightener:Ass'y	1
23	B700 4275	Timing Belt:B40S2M474	1
24	5206 2686	Snap Ring	1
25	B700 4521	Holder:Arm:Harness	1
26	B700 4523	Pin:Fix:Arm	1
27	B700 4522	Arm:Harness:Stapler Unit	1
28	B804 5317	Harness:Connecting:Motor:Stapler Unit	1
29	B700 5413	Harness:Staple:Motor	1
30	AA13 2152	Spacer - 8x20x1	1
31	B804 1603	Pulley:Idler:DIA18	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0454 3006Q	Tapping Screw - M3x6	
102	0454 3008Q	Tapping Screw:3x8	
103	0450 3008N	Tapping Screw - M3x8	
104	0802 5305	Tapping Screw - M3x6	
105	0720 0040E	Retaining Ring - M4	
106	0720 0060E	Retaining Ring - M6	
107	1105 0623	Clamp - LBWS-0206S-V0	
108	1105 0488	Harness Clamp	
109	1105 0334	Edge - 17	
110	1105 0487	Harness Clamp	

15.Staple Tray 6 (D637)

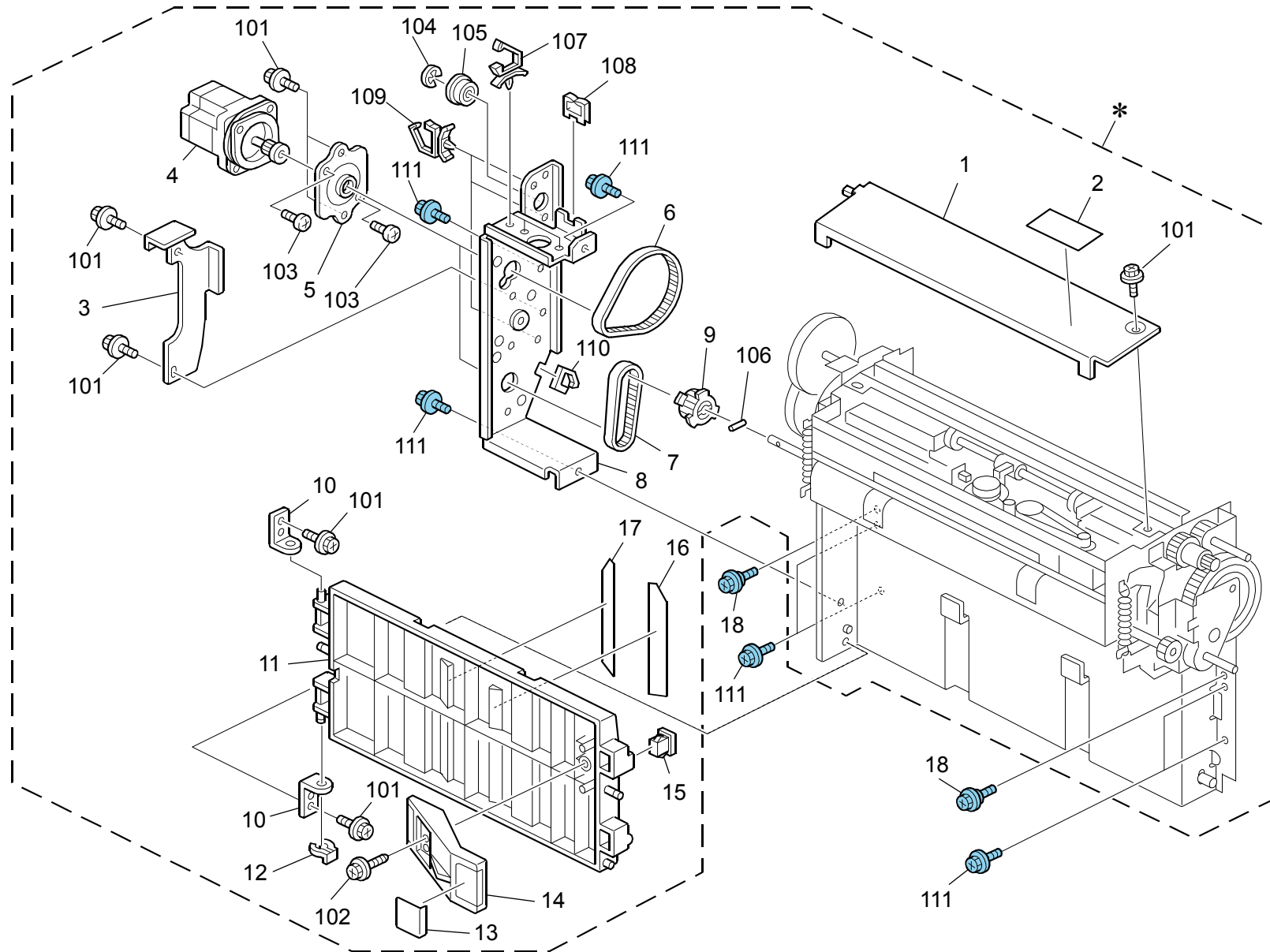


15.Staple Tray 6 (D637)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B700 4163	Stay:Guide:Stapler:Move	1
2	B700 5371	Harness:Connecting:Sensor	1
3	AW02 0203	Photointerruptor:GP1A173LCS2F	2
4	B700 4300	Shaft:Guide:Stapler	1
5	B700 4335	Timing Belt:B60S3M954	1
6	B700 4337	Tension Spring	1
7	AA14 3702	Screw:Pin:Positioning	2
8	B700 4329	Bracket:Stapler:Move:Ass'y	1
9	B352 4318	Bushing - Lower Slider	2
10	B302 4292	Belt Holder	1
11	B700 4334	Guide:Slide:Stapler	2
12	B700 4324	Bracket:Sensor:Diagonal Slanted	1
13	B700 5801	Stepper Motor:Ass'y	1
14	B700 4333	Roller:Guide:Slide:Stapler	1
15	AA08 2101	Bushing - 6x10x6	4
16	D373 4320	Bracket:Stapler:Slide:Ass'y	1
17	A376 1343	Original Pressure Roller	1
18	A697 4140	Sector Gear - 144Z	1
19	B700 4327	Timing Belt:B40S2M90	1
20	B700 4326	Worm Gear:Pulley:19T	1
21	AA13 2024	Spacer - M6	1
22	B700 4316	Bracket:Stapler:Turn:Ass'y	1
23	B700 4313	Bracket:Fix:Stapler:Ass'y	1
24	AJ01 1015	Stapler:EH-530	1
25	B700 4312	Guide:Stapler:Entrance:Lower	1
26	B700 4311	Guide:Stapler:Entrance:Upper	1
27	D636 7891	Decal:Stapler:S1	1
28	D636 4336	Inner Cover:Stapler	1
29	B700 5368	Harness:Connecting:Stapler	1
30	B700 5809	Stepper Motor:Stapler:Moveable:Ass'y	1
31	B700 4302	Bracket:Drive:Stapler:Move:Ass'y	1
32	B700 4305	Gear Pulley:52Z/20T	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0451 3006N	Tapping Screw - 3x6	
102	0451 3008N	Tapping Screw - M3x8	
103	0453 3006N	Tapping Screw - M3x6	
104	0353 0050N	Screw-M3x5	
105	0720 0060E	Retaining Ring - M6	
106	0720 0040E	Retaining Ring - M4	
107	1105 0623	Clamp - LBWS-0206S-V0	
108	0740 3008	Ball Bearing - 8x22x7	
109	1105 0487	Harness Clamp	
110	1105 0328	Harness Clamp - ES-0505	
111	1105 0516	Clamp	
112	0454 3006Q	Tapping Screw - M3x6	
113	0802 5305	Tapping Screw - M3x6	
114	0807 7092	Spacer - 10.5/16	

16. Paper fold Section 1 (D637)

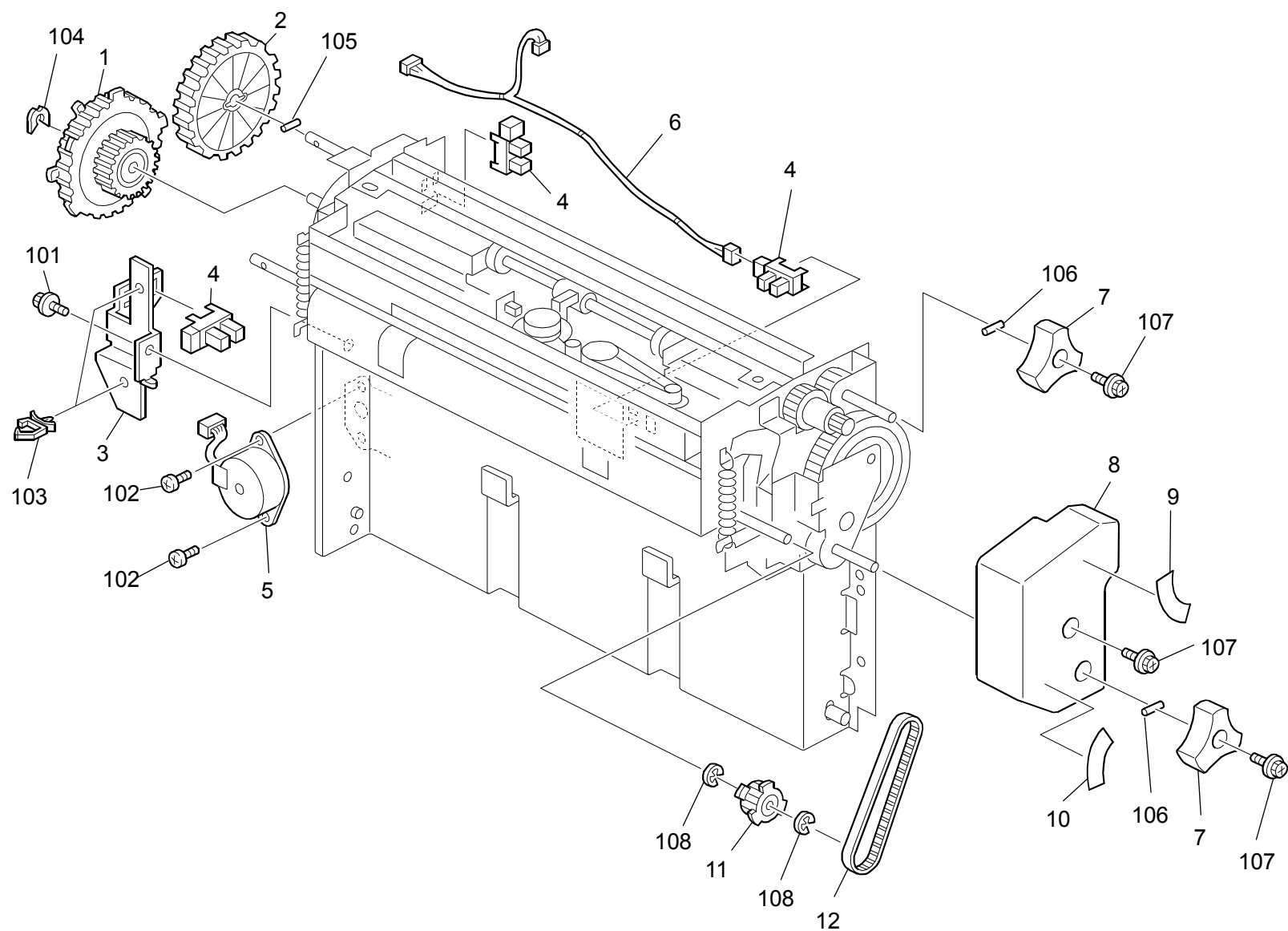


16.Paper fold Section 1 (D637)

Index No.	Part No.	Description	Q'ty Per Assembly
*	D637 4072	Paper Crimp Sub-unit:Ass'y	1
1	B700 4897	Cover:Upper	1
2	D637 7896	Decal:Paper Crimp Sub-unit	1
3	B700 4895	Cover:Drive	1
4	B700 5812	Stepper Motor:MM56:S3M:T14:Ass'y	2
5	B700 4797	Bracket:Motor:MM56	2
6	B700 4787	Timing Belt:B80S3M237	1
7	B700 4785	Timing Belt:B80S3M156	1
8	B700 4790	Bracket:Auxiliary:Rear	1
9	B700 4784	Pulley:22T	1
10	B700 4879	Bracket:Contact Point	2
11	B804 4875	Guide Plate:Open And Close:Lower: Paper Crimp Sub-unit	1
12	5206 2686	Snap Ring	1
13	D637 7872	Decal:Paper Crimp Sub-unit:R12	1
14	B700 4877	Grip:Guide Plate	1
15	B352 2650	Magnet Catch - 5N	1
16	B700 4873	Guide:Open And Close:Front	1
17	B700 4874	Guide:Open And Close:Rear	1
18	D522 4906	Stepped Screw:M3:DIA6:1.7mm:Round Point	2

Index No.	Part No.	Description	Q'ty Per Assembly
101	0451 3006N	Tapping Screw - 3x6	
102	0450 3008N	Tapping Screw - M3x8	
103	0453 4006N	Binding Self Tapping Screw:4x6	
104	0720 0060E	Retaining Ring - M6	
105	0742 3808	Ball Bearing - 8x16x5	
106	0633 0140G	Parallel Pin - 3x14	
107	1105 0516	Clamp	
108	1105 0328	Harness Clamp - ES-0505	
109	1105 0487	Harness Clamp	
110	1105 0522	Edge Saddle - LES0510	
111	0454 3006Q	Tapping Screw - M3x6	

17.Paper fold Section 2 (D637)



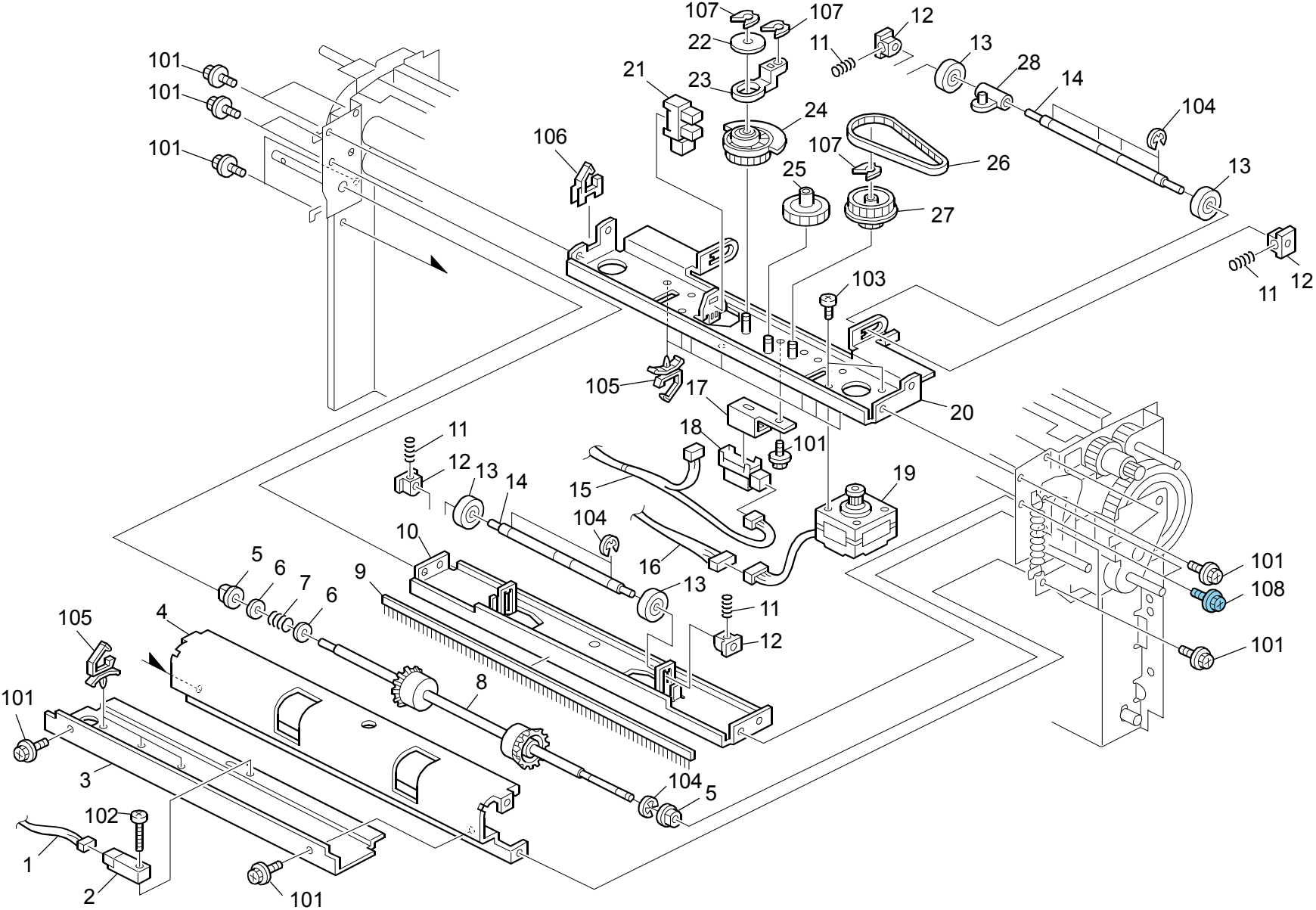
17.Paper fold Section 2 (D637)



Index No.	Part No.	Description	Q'ty Per Assembly
1	B700 4782	Pulley:31T	1
2	B700 4781	Gear:62T	1
3	B700 4770	Bracket:Home Position Sensor:Blade	1
4	AW02 0141	Photointerruptor	3
5	B700 5804	Stepper Motor:DIA42:Z17:Ass'y	1
6	B700 5411	Harness:Sensor:Plate:End Fence	1
7	D589 4885	Knob:Paper Crimp	2
8	D636 4891	Inner Cover:Paper Crimp Sub-unit	1
9	D637 7869	Decal:Knob:Roller:R9	1
10	D637 7868	Decal:Knob:Blade:R8	1
11	B700 4718	Pulley:27T	1
12	B700 4720	Timing Belt:B40S2M214	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0451 3006N	Tapping Screw - 3x6	
102	0453 3006N	Tapping Screw - M3x6	
103	1105 0623	Clamp - LBWS-0206S-V0	
104	0805 0088	Retaining Ring - M6	
105	0633 0140G	Parallel Pin - 3x14	
106	0633 0180G	Parallel Pin - 3x18mm	
107	0451 3008N	Tapping Screw - M3x8	
108	0720 0040E	Retaining Ring - M4	

18.Paper fold Section 3 (D637)

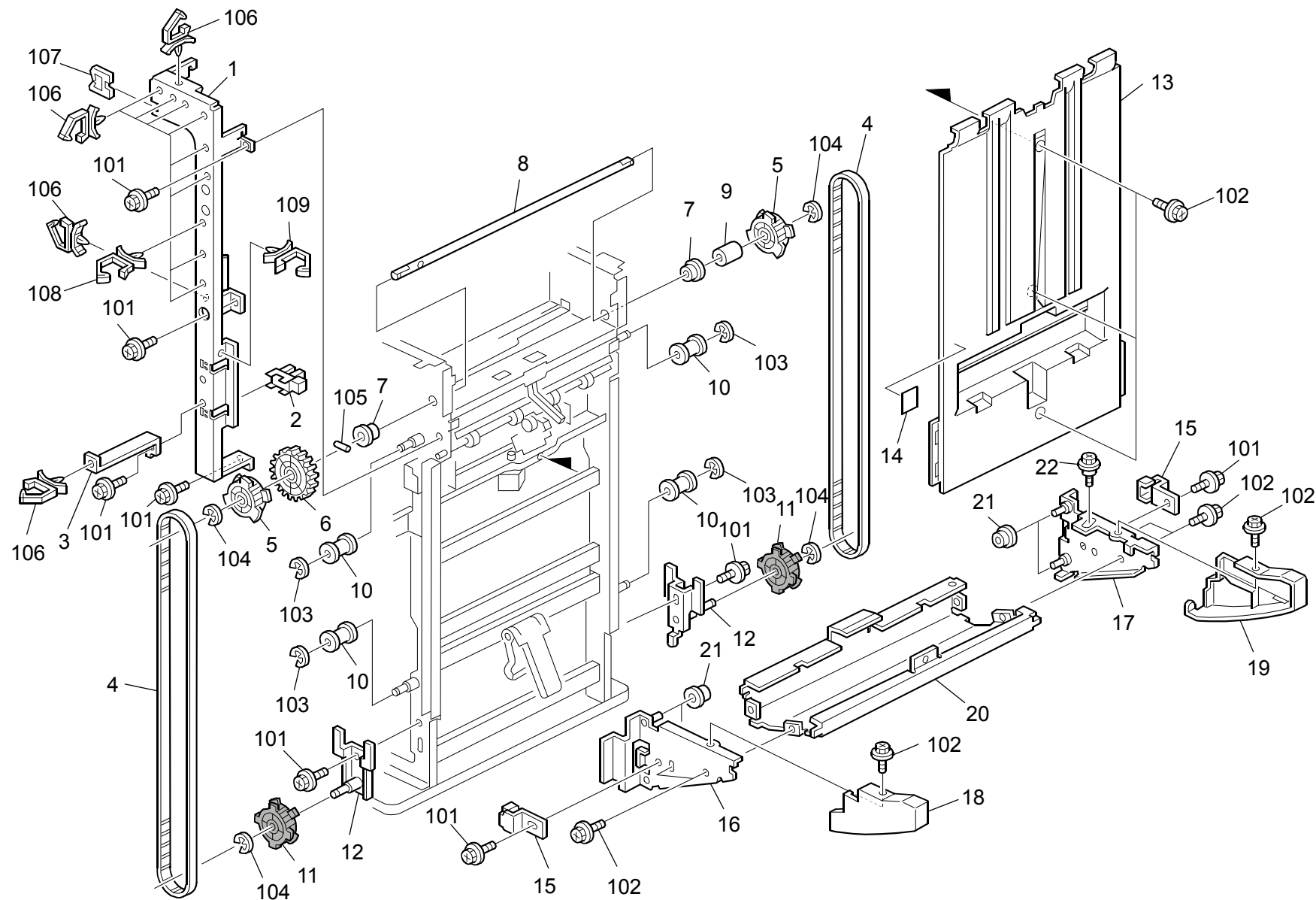


18.Paper fold Section 3 (D637)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B700 5412	Harness:Connecting:Sensor	1
2	AW01 0109	Photo Refiection Sensor:PS117ED1	1
3	B700 4763	Guide Plate:Roller:Lower	1
4	B700 4745	Guide Plate:Exit:Lower	1
5	AA08 2101	Bushing - 6x10x6	2
6	AA13 2208	Spacer - M6	2
7	B700 4713	Compression Spring	1
8	D373 4715	Exit Roller:Paper Crimp Sub-unit	1
9	B793 4808	Discharge Brush:Exit	1
10	B700 4753	Guide Plate:Exit:Upper	1
11	B700 4757	Compression Spring:Transport Roller	4
12	AA08 0237	Bushing - 4x5x7	4
13	B478 2328	Exit Roller:Driven	4
14	B700 4755	Shaft:Driven	2
15	B700 5410	Harness:Sensor	1
16	B700 5415	Harness:Drive:Swivel:Motor	1
17	B700 4835	Bracket:Paper Feed Sensor	1
18	GW01 0007	Photo Reflection Sensor:Exit	1
19	B700 5810	Stepper Motor:DC24V 2.5W	1
20	B700 4805	Stay:Release:Transport	1
21	AW02 0141	Photointerruptor	1
22	B700 4829	Spacer:Release:Transport	1
23	B700 4827	Joint:Release:Transport	1
24	B700 4821	Cam:Release:Transport	1
25	B700 4823	Gear:56Z	1
26	B700 4720	Timing Belt:B40S2M214	1
27	B700 4825	Gear:28Z	1
28	B700 4810	Shaft:Driven:Release	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0451 3006N	Tapping Screw - 3x6	
102	0453 3014N	Binding Self Tapping Screw 3x14	
103	0353 0040N	Screw - M3x4	
104	0720 0040E	Retaining Ring - M4	
105	1105 0623	Clamp - LBWS-0206S-V0	
106	1105 0522	Edge Saddle - LES0510	
107	0805 0089	Retaining Ring - M4	
108	0454 3006Q	Tapping Screw - M3x6	

19.Shift Tray (D637)

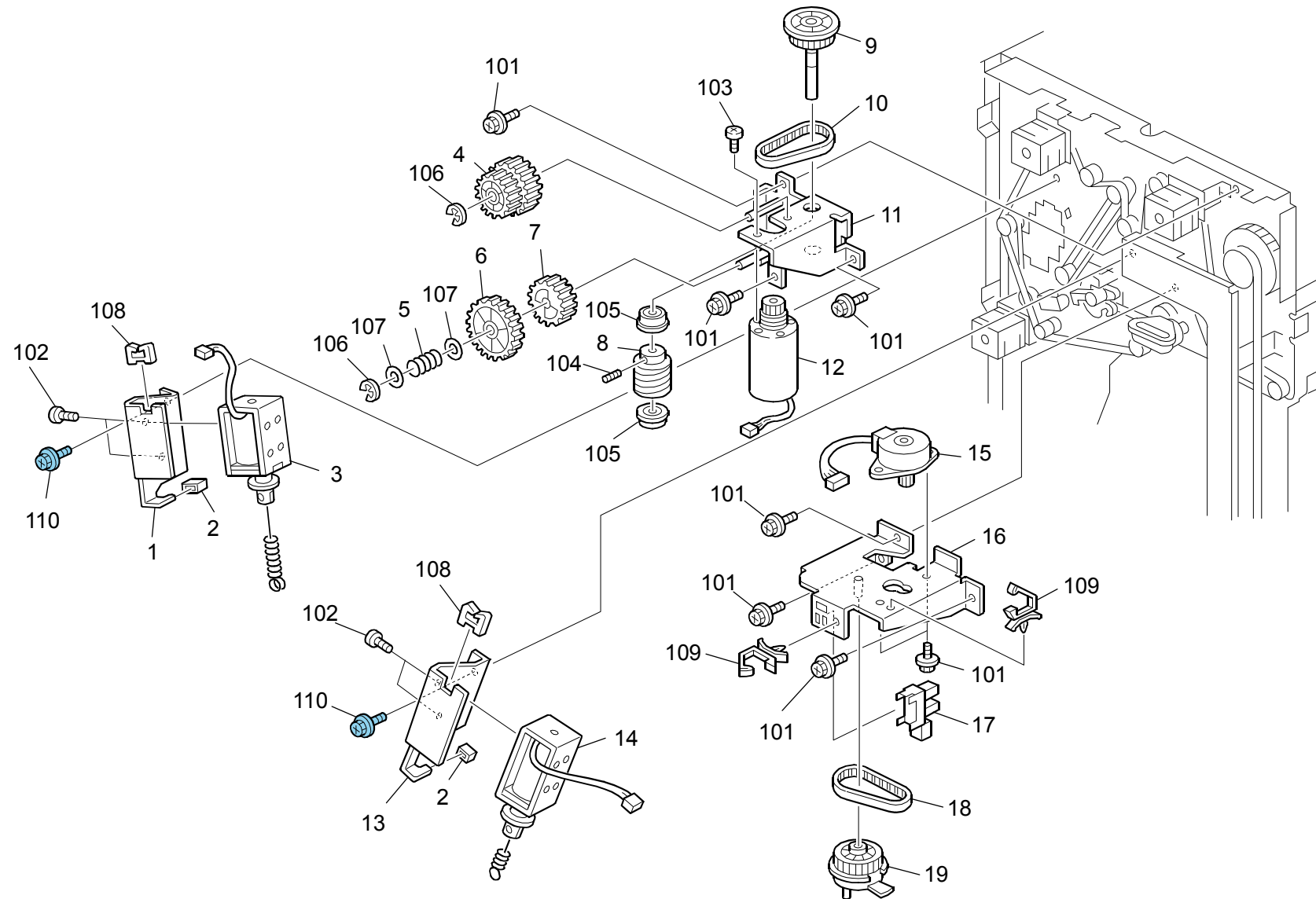


19.Shift Tray (D637)

Index No.	Part No.	Description	Q'ty Per Assembly
1	D373 3325	Bracket:Sensor:Paper Volume Sensor	1
2	AW02 0114	Photo Interruptor - Lower Limit	1
3	B468 5991	Harness Bracket	1
4	B700 3320	Timing Belt:B60S5M1530	2
5	A697 3180	Pulley - 18T	2
6	A697 3170	Gear - 42Z	1
7	C203 5135	Bushing - 10x14x5.9	2
8	A697 3165	Tray Drive Shaft	1
9	A697 3175	Spacer - 10x14x13.5mm	1
10	A548 2139	Pulley	4
11	B700 3315	Timing Pulley:22T	2
12	B700 3310	Tightener:Tray:Drive:Ass'y	2
13	D637 3165	End Fence:Bind:Yes	1
14	D589 7898	Decal:Caution:Paper Exit Sub-unit	1
15	A697 3150	Fixing Plate - Timing Belt	2
16	B700 3405	Side Plate:Tray:Inner Back:Ass'y	1
17	B700 3400	Side Plate:Tray:Front:Ass'y	1
18	D636 6165	Cover:Tray:Support:Rear	1
19	D636 6160	Cover:Tray:Support:Front	1
20	B700 3410	Base:Tray	1
21	A379 3316	Shift Guide Roller	4
22	AA14 3702	Screw:Pin:Positioning	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0451 3006N	Tapping Screw - 3x6	
102	0451 3008N	Tapping Screw - M3x8	
103	0720 0040E	Retaining Ring - M4	
104	0720 0060E	Retaining Ring - M6	
105	0634 0200G	Parallel Pin - 4x20	
106	1105 0488	Harness Clamp	
107	1105 0328	Harness Clamp - ES-0505	
108	1105 0490	Harness Clamp - LWS-2218	
109	1105 0623	Clamp - LBWS-0206S-V0	

20. Drive Section 1 (D637)

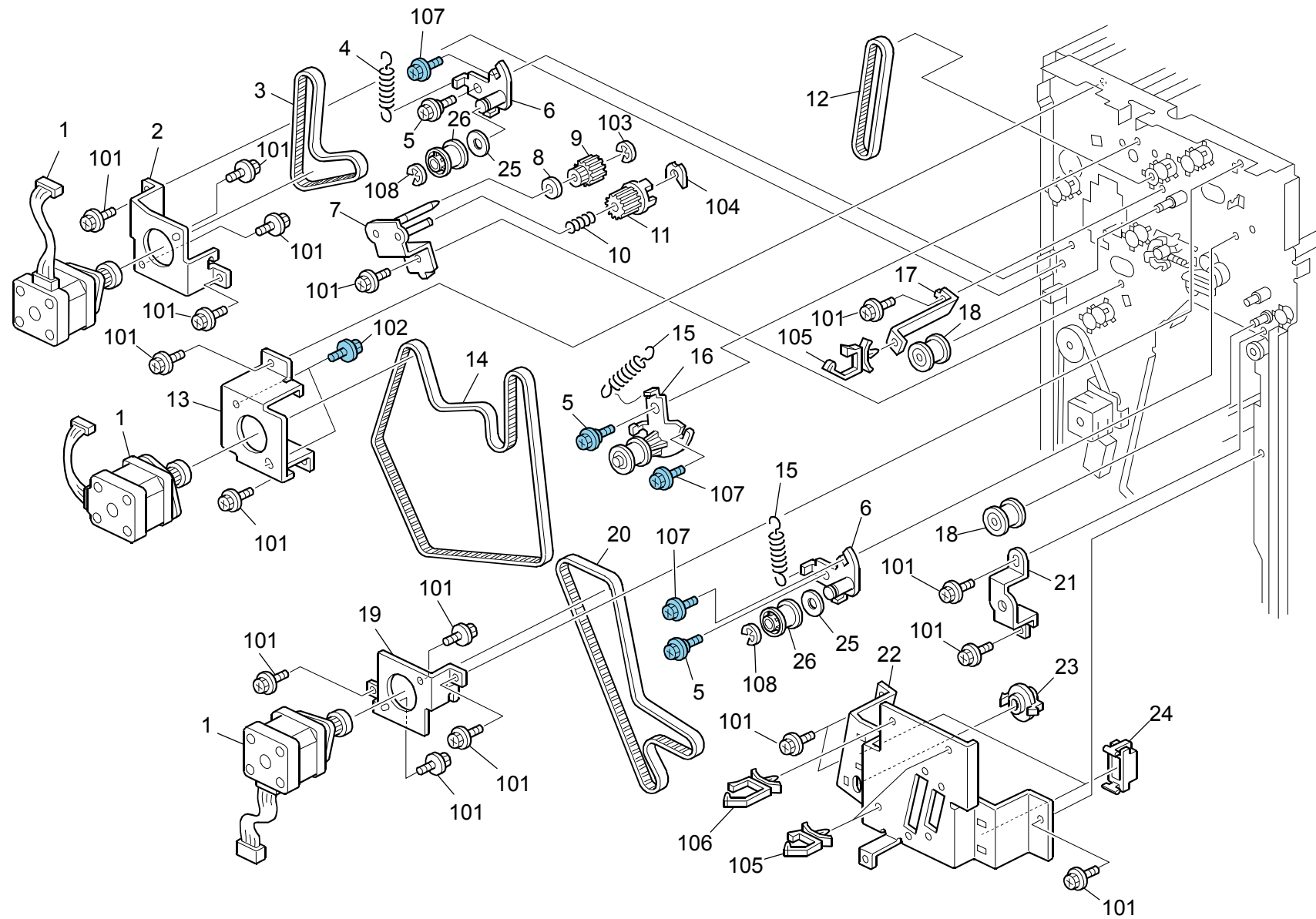


20. Drive Section 1 (D637)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B804 2516	Bracket:DCSOL:Gate Pawl:Staple	1
2	B804 2731	Sound Put Out Rubber:DC Solenoid:Gate Pawl	2
3	B700 2535	DC Solenoid:Gate Pawl:Staple:Ass'y	1
4	A697 3145	Gear - 36Z/18Z	1
5	B700 3322	Compression Spring - 10N	1
6	A697 3140	Gear - 30Z	1
7	A697 3135	Gear - 18Z	1
8	B700 3302	Worm Gear:Upper Lower	1
9	A697 3225	Worm Wheel Shaft	1
10	B700 3305	Timing Belt:B40S2M152	1
11	B700 3300	Bracket:Drive:Tray:Ass'y	1
12	AX06 0282	DC Motor:25.1W	1
13	B700 2510	Bracket:DCSOL:Gate Pawl:Proof Tray	1
14	B700 2550	DC Solenoid:Gate Pawl:Ass'y	1
15	B700 5813	Stepper Motor:PM:S2M:T12:Ass'y	1
16	B700 1675	Bracket:Shift:Drive:Ass'y	1
17	AW02 0203	Photointerruptor:Gp1a173lcs2f	1
18	B830 3115	Timing Belt - 40S2M142	1
19	B468 2425	Drive Pulley	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0451 3006N	Tapping Screw - 3x6	
102	0353 0040N	Screw - M3x4	
103	0353 0060N	Bind Screw - M3x6	
104	0574 0040E	Hexagon Headless Set Screw - M4x4	
105	0741 3506	Ball Bearing - 6x12x4 mm	
106	0720 0060E	Retaining Ring - M6	
107	0807 5056	Washer - 8.1mm	
108	1105 0328	Harness Clamp - ES-0505	
109	1105 0623	Clamp - LBWS-0206S-V0	
110	0454 3006Q	Tapping Screw - M3x6	

21. Drive Section 2 (D637)

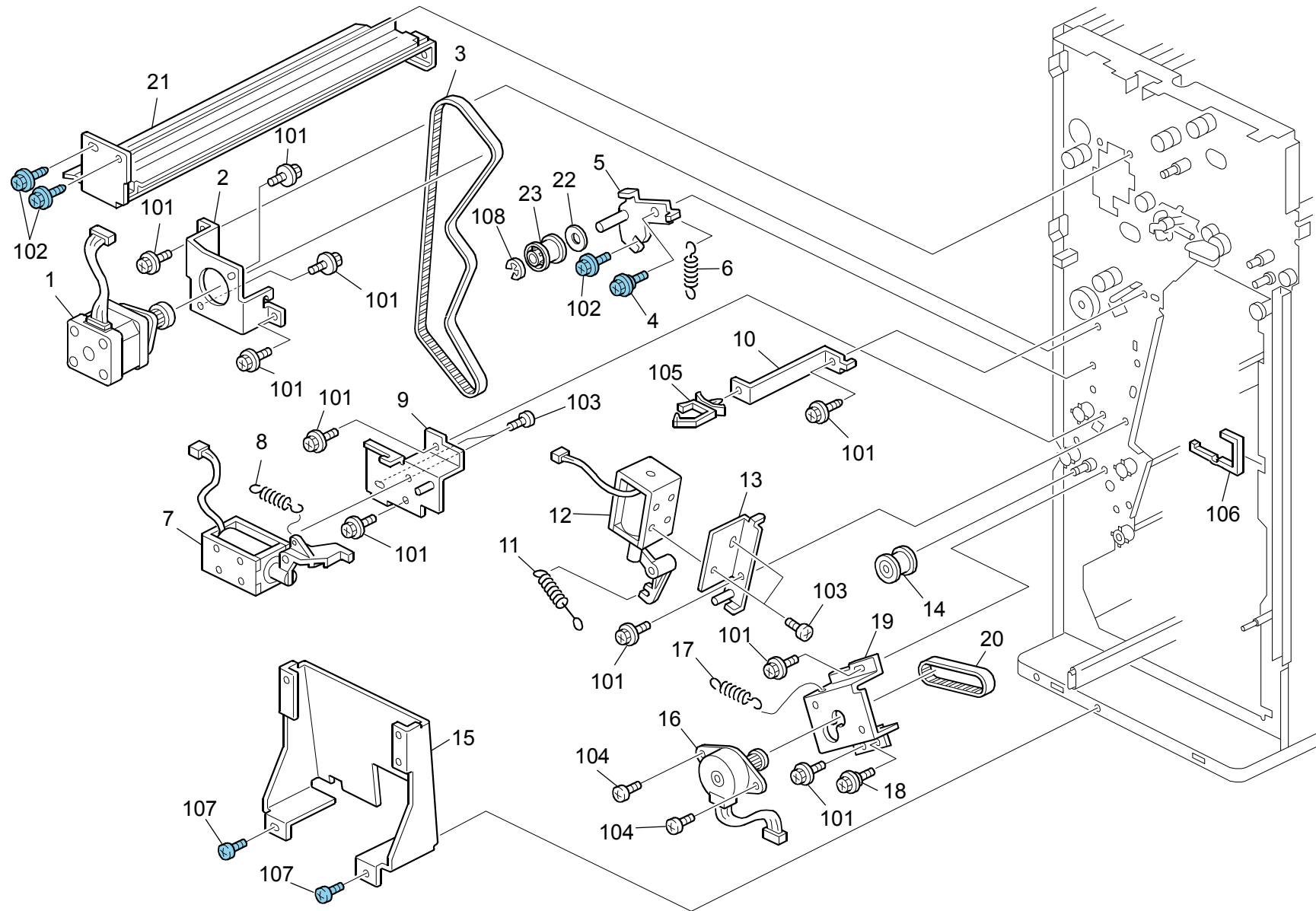


21.Drive Section 2 (D637)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B804 5806	Stepper Motor:Mm42:S3M:T14:Ass'y	3
2	B700 1600	Bracket:Stepper Motor:Transport	1
3	B700 1610	Timing Belt:40S3M384	1
4	B700 1601	Tension Spring	1
5	D522 4906	Stepped Screw:M3:DIA6:1.7mm:Round Point	3
6	B312 1600	Tightener	2
7	B700 1620	Bracket:Pulley:Punch:Move:Ass'y	1
8	AA13 2169	Spacer - 5.7x16x1.5	1
9	B700 1625	Gear:Pulley:14Z/14T	1
10	B700 1635	Compression Spring	1
11	B700 1630	Gear:14Z	1
12	B700 1615	Timing Belt:B40S3M303	1
13	B700 1640	Bracket:Stepper Motor:Transport	1
14	B700 1670	Timing Belt:B40S3M927	1
15	B700 1501	Tension Spring - Pressure	2
16	B312 1610	Tightener	1
17	B468 5991	Harness Bracket	1
18	B312 1615	Tension Roller	2
19	B700 3205	Bracket:Stepper Motor:Exit	1
20	B700 3215	Timing Belt:B40S3M648	1
21	B700 3210	Bracket:Support:Stud:Return	1
22	B700 1162	Bracket:Connector:Stapler Tray	1
23	B700 1165	Holder:Coupling:Stapler Unit	1
24	AG07 1012	Magnet Catch:Ass'y	2
25	AA13 2152	Spacer - 8x20x1	2
26	B804 1603	Pulley:Idler:DIA18	2

Index No.	Part No.	Description	Q'ty Per Assembly
101	0451 3006N	Tapping Screw - 3x6	
102	0454 3006Q	Tapping Screw - M3x6	
103	0720 0040E	Retaining Ring - M4	
104	0805 0089	Retaining Ring - M4	
105	1105 0488	Harness Clamp	
106	1105 0490	Harness Clamp - LWS-2218	
107	0454 3008Q	Tapping Screw:3x8	
108	0720 0060E	Retaining Ring - M6	

22. Drive Section 3 (D637)

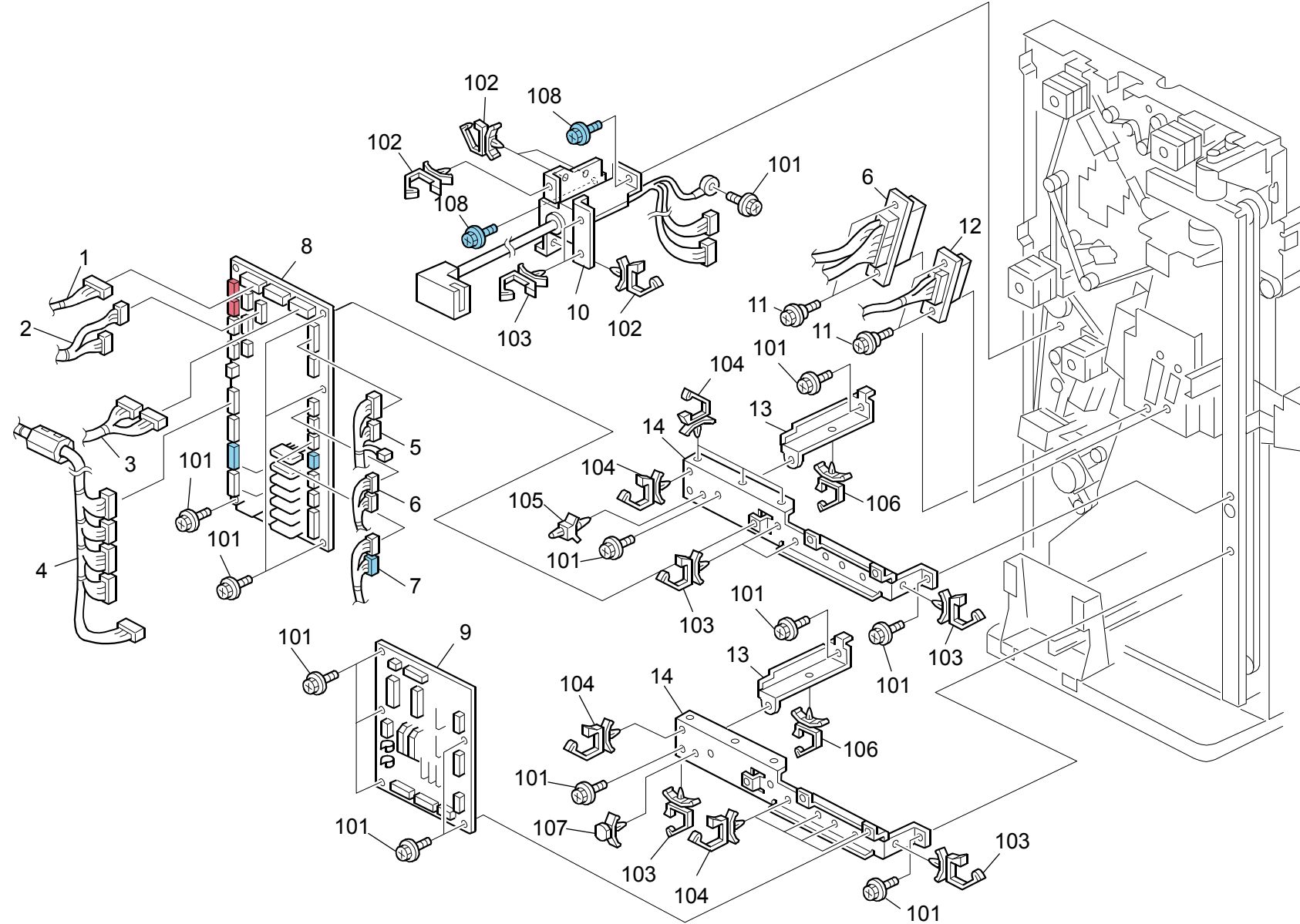


22. Drive Section 3 (D637)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B700 5806	Stepper Motor:MM42:S3M:T14:Ass'y	1
2	B700 1600	Bracket:Stepper Motor:Transport	1
3	B700 1702	Timing Belt:B40S3M789	1
4	D522 4906	Stepped Screw:M3:DIA6:1.7mm:Round Point	1
5	B804 1600	Bracket:Tightener:Ass'y	1
6	B700 1501	Tension Spring - Pressure	1
7	B700 2655	DC Solenoid:Gathering Roller:Ass'y	1
8	A300 3865	Release Spring	1
9	B700 2651	Bracket:Solenoid:Gathering Roller	1
10	B468 5991	Harness Bracket	1
11	B700 2667	Tension Spring:Solenoid:Plate	1
12	B700 2665	DC Solenoid:Plate:Ass'y	1
13	B700 2661	Bracket:Solenoid:Plate:Ass'y	1
14	B312 1615	Tension Roller	1
15	B700 5957	Bracket:Main Control Board:Lower	1
16	B700 5803	Stepper Motor:PM:T17:Ass'y	1
17	B700 1803	Tension Spring	1
18	B700 4867	Screw:Contact Point:M3	1
19	B804 1801	Bracket:Stepper Motor:Gathering Roller	1
20	B700 1802	Timing Belt:B40S2M134	1
21	B804 2235	Guide Plate:Punch Unit	1
22	AA13 2152	Spacer - 8x20x1	1
23	B804 1603	Pulley:Idler:DIA18	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0451 3006N	Tapping Screw - 3x6	
102	0454 3008Q	Tapping Screw:3x8	
103	0353 0040N	Screw - M3x4	
104	0453 3006N	Tapping Screw - M3x6	
105	1105 0488	Harness Clamp	
106	1105 0334	Edge - 17	
107	0802 5305	Tapping Screw - M3x6	

23.Electrical Section (D637)

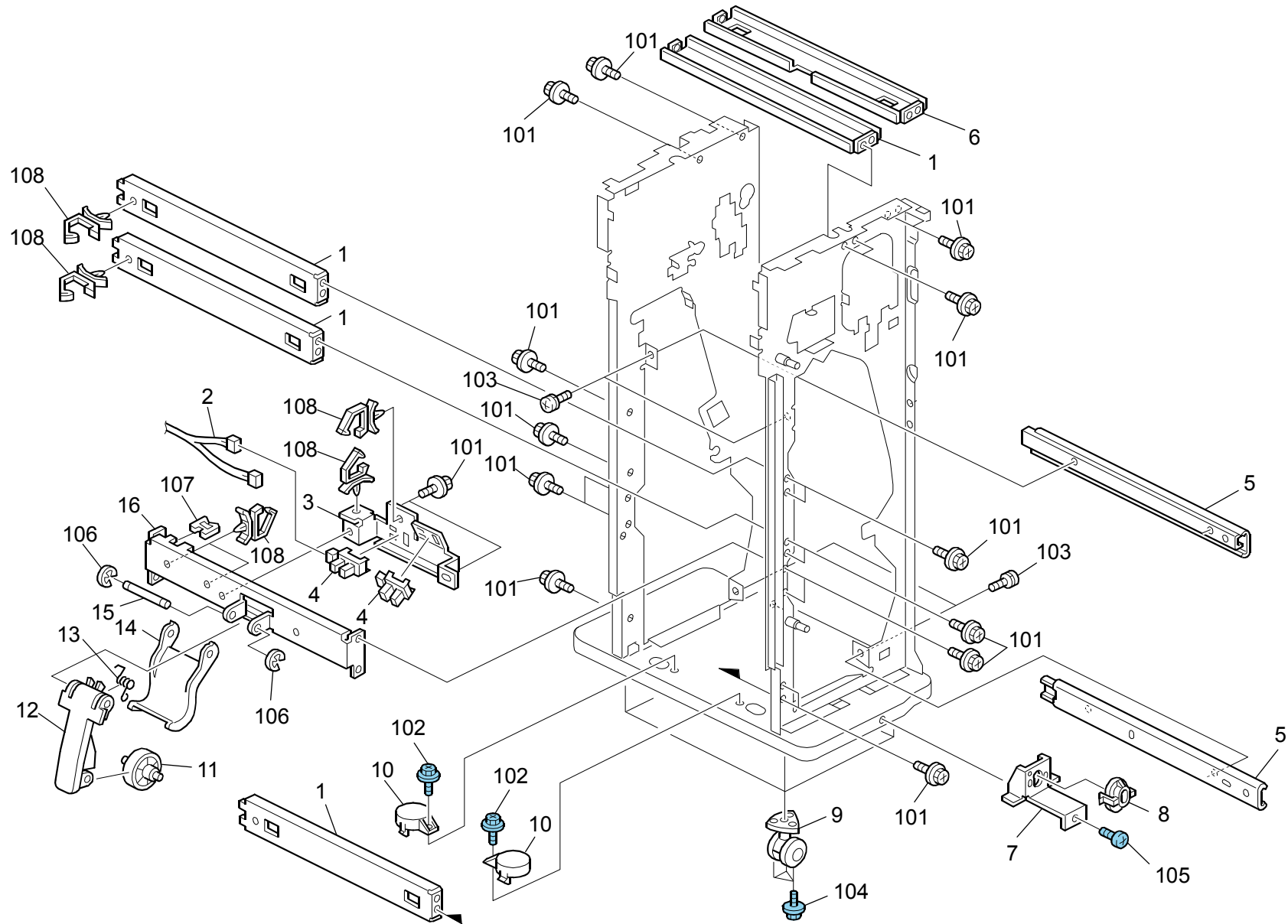


23.Electrical Section (D637)

Index No.	Part No.	Description	Q'ty Per Assembly
1	D637 5400	Harness:Entrance Sensor	1
2	B804 5451	Harness:Connecting:Punch Unit	1
3	B700 5305	Harness:Exit:Tray	1
4	B804 5411	Harness:Stepper Motor	1
5	B700 5401	Harness:Staple	1
6	B700 5340	Harness - Stapler Tray Unit	1
7	B804 5309	Harness:Exit:Tray	1
8	D637 5100	PCB:Main Control:Ass'y	1
9	B804 5210	PCB:STP:Control	1
10	B700 5350	Harness:Interface:Sub-ass'y	1
11	B700 1163	Screw:Connector	4
12	B700 5430	Harness - Staple	1
13	B700 5956	Bracket:Printed Circuit Board	2
14	B700 5955	Stay:Fix:Main Control Board	2

Index No.	Part No.	Description	Q'ty Per Assembly
101	0451 3006N	Tapping Screw - 3x6	
102	1105 0516	Clamp	
103	1105 0487	Harness Clamp	
104	1105 0488	Harness Clamp	
105	1105 0192	Locking Support	
106	1105 0623	Clamp - LBWS-0206S-V0	
107	1105 0367	Spacer	
108	0454 3006Q	Tapping Screw - M3x6	

24.Frame Section (D637)

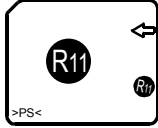
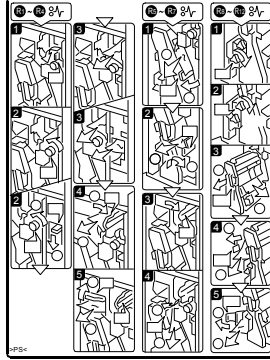
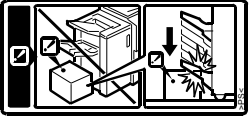
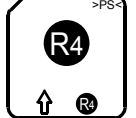
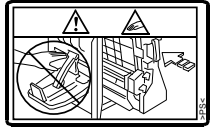
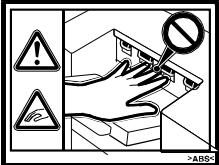
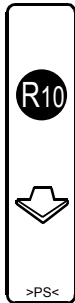
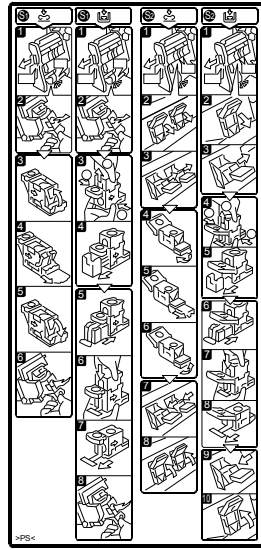
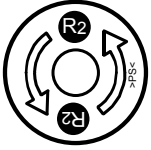
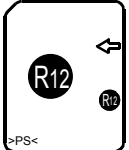


24.Frame Section (D637)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B700 3163	Stay:Coupling	4
2	B804 5457	Harness:Connecting:Paper Exit Sub-unit	1
3	B700 3710	Bracket:Surface of Paper Sensor	1
4	AW02 0203	Photointerruptor:GP1A173LCS2F	2
5	B700 1161	Slide Rail:Stapler Unit:508mm	2
6	B804 1152	Stay:Coupling	1
7	B700 1166	Bracket:Stopper:Stapler Unit	1
8	B700 1165	Holder:Coupling:Stapler Unit	1
9	B804 1035	Caster:DIA50:400N	4
10	D636 1118	Cap:Base	2
11	B700 3730	Roller:Plate:Paper Exit Sub-unit	1
12	D589 3720	Arm:Paper Sensor:Paper Exit Sub-unit: Paper Crimp	1
13	B700 3740	Spring:Arm:16mN.m	1
14	D589 3725	Arm:Plate:Paper Exit Sub-unit:Paper Crimp	1
15	B700 3715	Shaft:Arm:Paper Exit Sub-unit	1
16	B804 3705	Guide Plate:Paper Exit Sub-unit:Paper Crimp	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0451 3006N	Tapping Screw - 3x6	
102	0454 3008Q	Tapping Screw:3x8	
103	0950 3005N	Screw:Spring Washer:M3x5	
104	0454 4008Q	Tapping Screw - M4x8	
105	0802 5305	Tapping Screw - M3x6	
106	0720 0040E	Retaining Ring - M4	
107	1105 0328	Harness Clamp - ES-0505	
108	1105 0623	Clamp - LBWS-0206S-V0	
109	0454 3006Q	Tapping Screw - M3x6	

25.Decals and Documents (D637)

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3 	8 	13 	18 	20 
4 	9 	14 		
5 	10 	15 		

25.Decals and Documents (D637)

Index No.	Part No.	Description	Q'ty Per Assembly
1	D589 7898	Decal:Caution:Paper Exit Sub-unit	1
2	D636 7812	Decal:Tray:Fall	1
3	D636 7813	Decal:Caution:Proof Tray:Paper Exit Sub-unit	1
4	D636 7861	Decal:Knob:Entrance:R1	1
5	D636 7862	Decal:Knob:Entrance:R2	1
6	D636 7863	Decal:Proof Tray:R3	1
7	D636 7864	Decal:Shift:R4	1
8	D636 7865	Decal:Vertical Transport:R5	1
9	D636 7866	Decal:Exit:R6	1
10	D636 7867	Decal:Turn:Open And Close:R7	1
11	D636 7871	Decal:Transport Unit:R11	1
12	D636 7891	Decal:Stapler:S1	1
13	D637 7868	Decal:Knob:Blade:R8	1
14	D637 7869	Decal:Knob:Roller:R9	1
15	D637 7872	Decal:Paper Crimp Sub-unit:R12	1
16	D637 7892	Decal:Stapler:S2	1
17	D637 7896	Decal:Paper Crimp Sub-unit	1
18	D637 7870	Decal:Stapler Tray:R10	1
19	D637 7850	Decal:Misfeed Removal:Bind:Yes	1
20	D637 7851	Decal:Staple Exchange	1

Index No.	Part No.	Description	Q'ty Per Assembly

Parts Index

Parts Index

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D637 5100	PCB:Main Control:Ass'y	47 - 8
D637 5400	Harness:Entrance Sensor	47 - 1
D637 7850	Decal:Misfeed Removal:Bind:Yes	51 - 19
D637 7850	Decal:Misfeed Removal:Bind:Yes	3 - 12
D637 7851	Decal:Staple Exchange	3 - 13
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D637 7868	Decal:Knob:Blade:R8	35 - 10
D637 7868	Decal:Knob:Blade:R8	51 - 13
D637 7869	Decal:Knob:Roller:R9	35 - 9
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D637 7870	Decal:Stapler Tray:R10	21 - 3
D637 7870	Decal:Stapler Tray:R10	51 - 18
D637 7872	Decal:Paper Crimp Sub-unit:R12	33 - 13
D637 7872	Decal:Paper Crimp Sub-unit:R12	51 - 15
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D637 7892	Decal:Stapler:S2	51 - 16
D637 7896	Decal:Paper Crimp Sub-unit	33 - 2
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A353 3173	Pressure Spring	13 - 9
A376 1343	Original Pressure Roller	31 - 17
A379 3316	Shift Guide Roller	39 - 21
A458 2251	Cushion - Bin Solenoid Lever	19 - 20
A458 2251	Cushion - Bin Solenoid Lever	11 - 12
A458 2251	Cushion - Bin Solenoid Lever	9 - 16
A548 2139	Pulley	39 - 10
A612 2435	Support Plate	17 - 3
A666 3180	Timing Pulley - Z32	25 - 2
A666 3180	Timing Pulley - Z32	23 - 19
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A697 4170	Pulley - 32T	23 - 1
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B478 2328	Exit Roller:Driven	37 - 13
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