RICOH

Modification Bulletin

Model: SR210 (Finisher for AD1) Date			e: 30-Jun-97	No: 001	
Modified Article: Main Control Board			Prepared by: M.Horiike		
From: QAC 2nd Field Information Dept.					
Reason for	Parts catalog correction	U Vend	or cha	ange 🗌 To	meet standards
Modification:	To facilitate assembly	🗌 To im)		
	Part standardization	Other			

In order to prevent the Main Control Board from being damaged when the power supply connector is plugged in or unplugged while the power is on, the zener diode on the Main Control Board has been changed from 14021061 to 2-14021424.

These maintain the voltage at the 5-volt line by quickly by-passing the surge current to ground.

For details refer to AD1 RTB-29.

Old part	New part	Description	Qty	Int	Page	Index	Note
number	number						
A6665500	A6665510	Main Control Board	1→1	x/o	15	24	

V/Hz	Option for	JAPANPRODUCTION				
		CODE	SERIAL			
			NUMBER			
115/60	U.S.A	A666-10	AH87040001			
115/60	U.S.A,CANADA	A666-15	7A77040001			
115/60	U.S.A,CANADA	A666-17	A7397040001			
220/50	EUROPE	A666-26	3L60470001			
115/60	U.S.A	A666-55	L0157040726			

Modification Bulletin

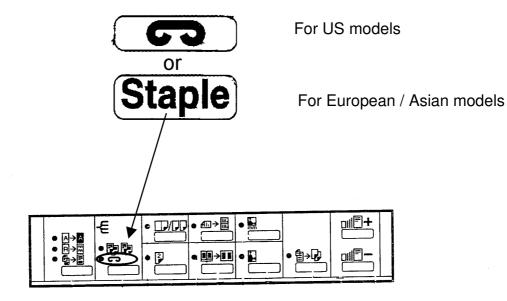
PAGE: 1/1

Model: SR210 Date:			e: 15-Apr-98	No: 2	
Modified Article: Decal-Stapler			Prepared by: K.Ugaeri		
From: QAC Field Inf	ormation Dept.				
Reason for	Parts catalog correction	U Venc	neet standards		
Modification:	To facilitate assembly	To improve reliability)
	Part standardization	Other			

The following decal is missing. Please add this part to your part catalog.

Old part number	New part number	Description	Qty	Int	Page	Index
	A6664940	Decal – Stapler	1			

After installing an SR210 on an AD1 or AD1E, this decal must be put on the operation panel as shown below.



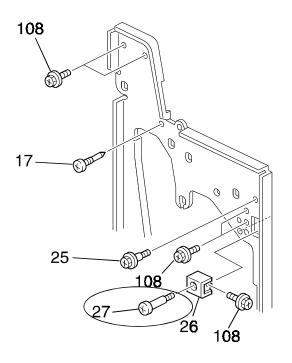
Modification Bulletin

Model: SR210 Date			e: 31-Oct-98	No: 3		
Modified Article: Stepped Screw			Prepared by: M.Tsuyuki			
From: GTS and S Field Information Dept.						
Reason for	Parts catalog correction	U Venc	meet standards			
Modification:				\Box To improve reliability $()$		
	Part standardization	Other				

The index no. 27 on page 5 of the parts catalog is not mentioned. Please add the following part to your parts catalog.

Part		Index
No.	Description	No.
A6661419	Stepped Screw – M4 x 6	27

2. ENTRANCE SECTION (A666)



Modification Bulletin

Model: AD1 Finisher Date					Э	No.: MA666004	
Modified Article: Grip Link Stay and Screw				Prepared by: K. Ugaeri			
From: Technical Service Dept., GTS Division							
Reason for Modification:	 Parts catalog correction To facilitate assembly Part standardization 	Vendor cha		-	☐ To n (neet standards)	

Please correct the following part numbers in the SR210 parts catalog. (Finisher for the ADAM).

SR210 (A666)

Old part	New part	Description	Qty	Int	Page	Index	Note
number	number						
A6661412	A6661413	Grip Link Stay	1		5	26	P/N correction
(Missing)	A6661419	Stepped Screw - M4x6	1		5	27	P/N missing



Modification Bulletin

Model: AD1 Finisher Date			9: 22-Mar-0	0	No.: MA666005		
Modified Article: Lower Exit Guide Plate				Prepared by: K.Ugaeri			
From: GTS Technical Service Dep.							
Reason for	Parts catalog correction	U Vend	or ch	ange	🗌 To m	neet standards	
Modification:	To facilitate assembly	🗌 To improve		e reliability	()	
	Part standardization	Other					

Old part number	New part number	Description	Qty	Int	Page	Index	Note
A6664145	A6664140	Guide Plate- Lower - Exit			7	1	