

High Capacity Stacker SK5020 (D515-EU) Parts Catalog

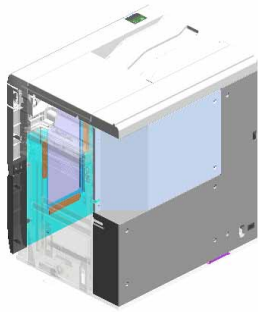
Parts change information sample

 **Add**

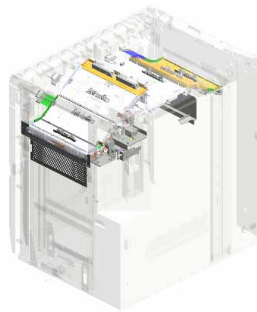
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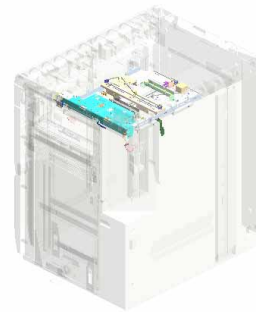
Unit All



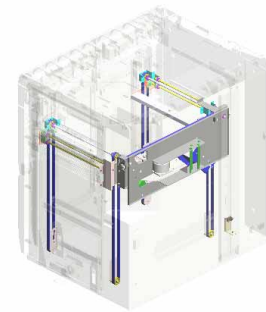
U001
EXTERIOR



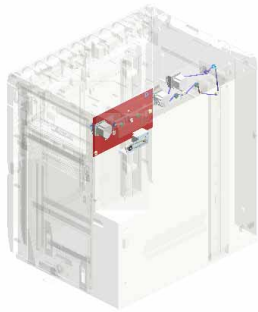
U002
PAPER TRANSPORT



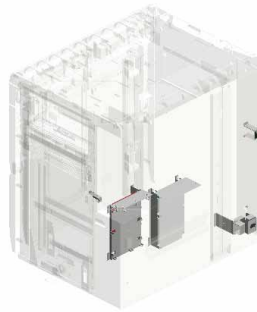
U003
JOGGLER SECTION



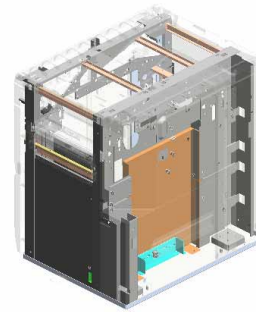
U004
SHIFT TRAY SECTION



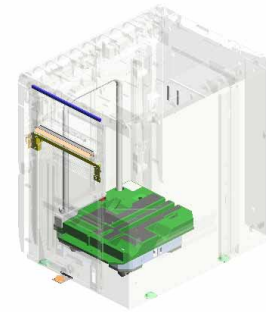
U005
MAIN DRIVE



U006
ELECTRICAL



U007
MAIN FRAME



U008
ACCESSORIES

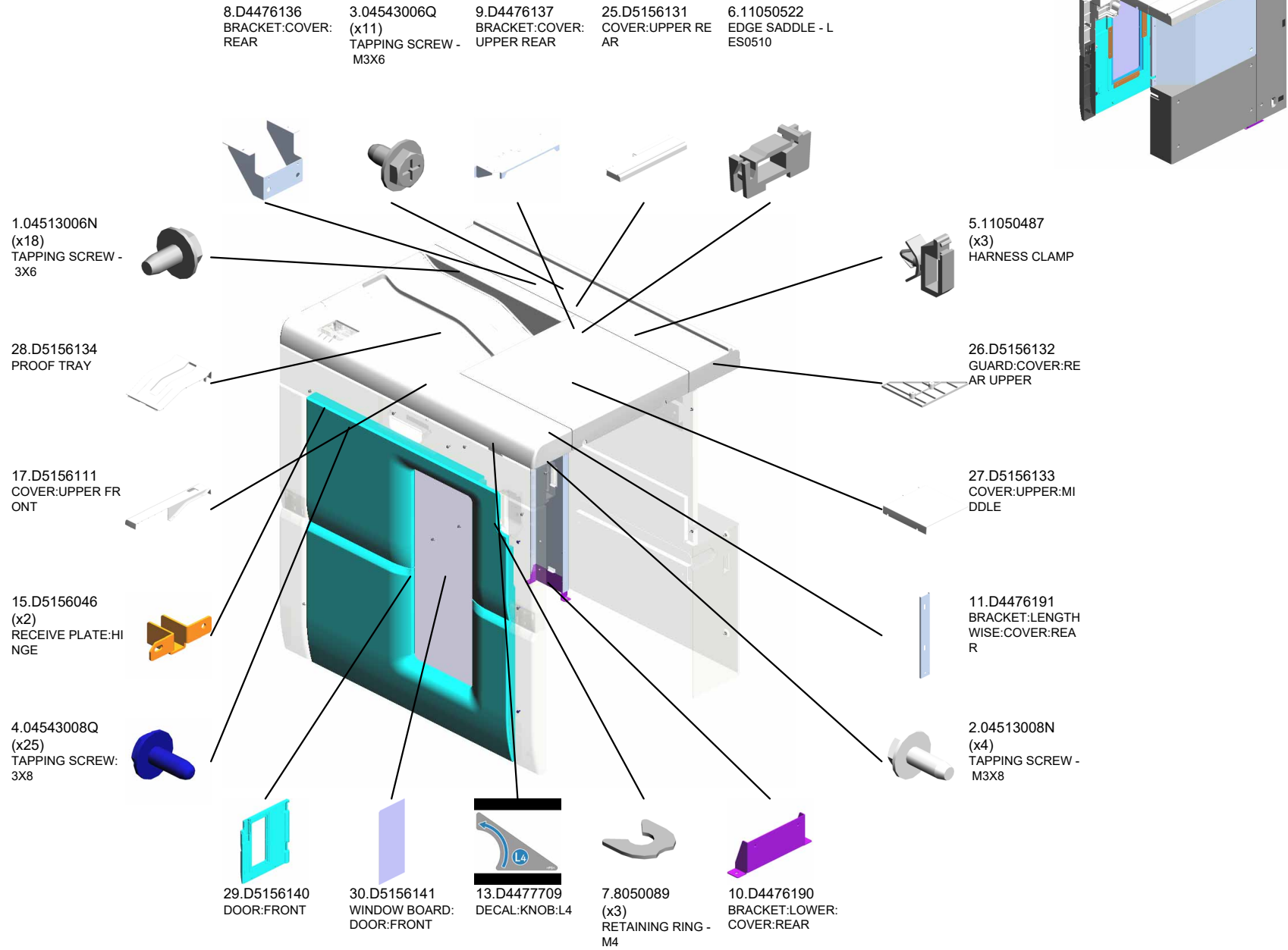
U001.EXTERIOR

U001 S001
D5156113
OPERATION SUB-UNIT:ASS'
Y

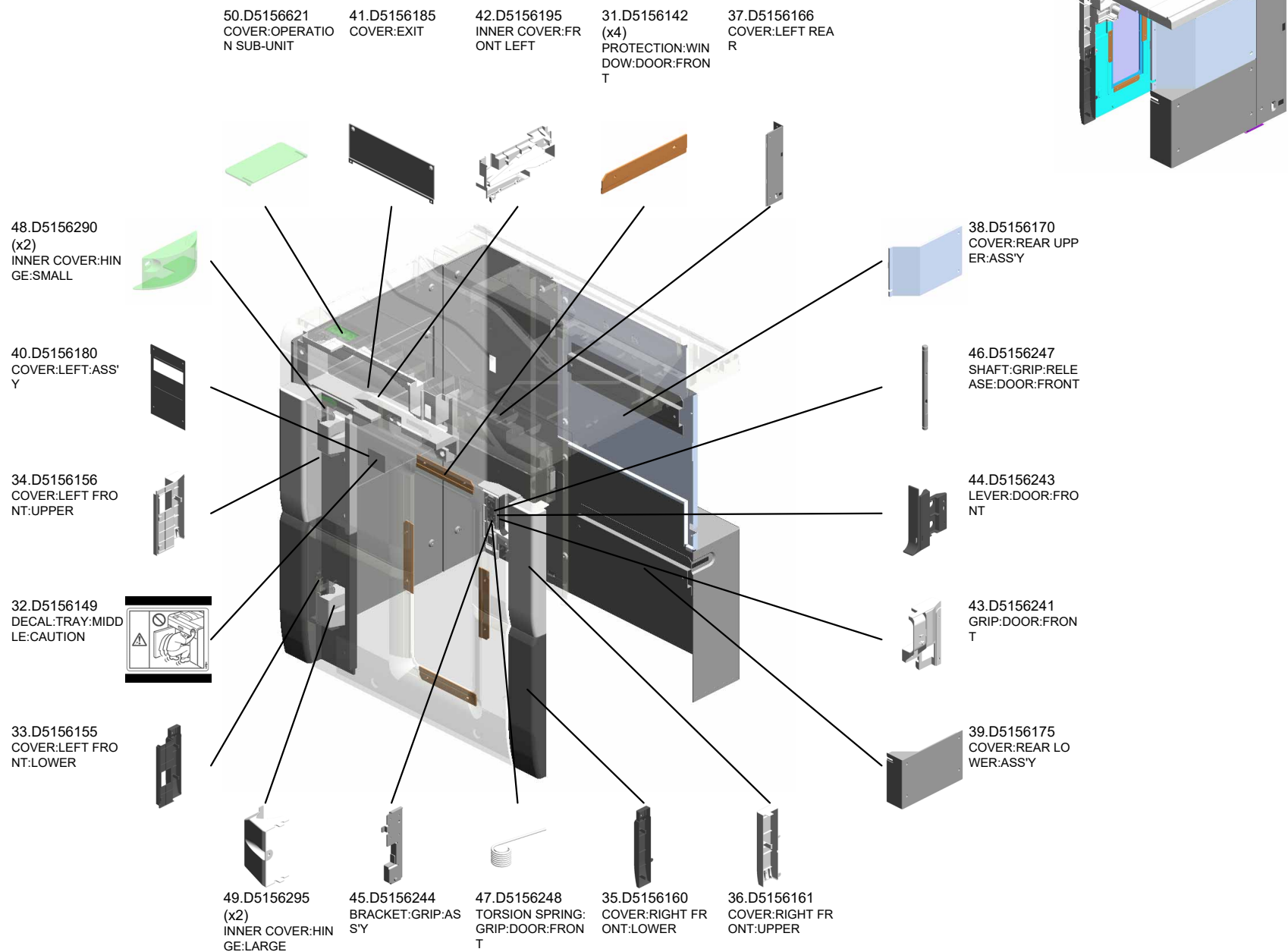


U001	U002	U003	U004	U005	U006	U007	U008
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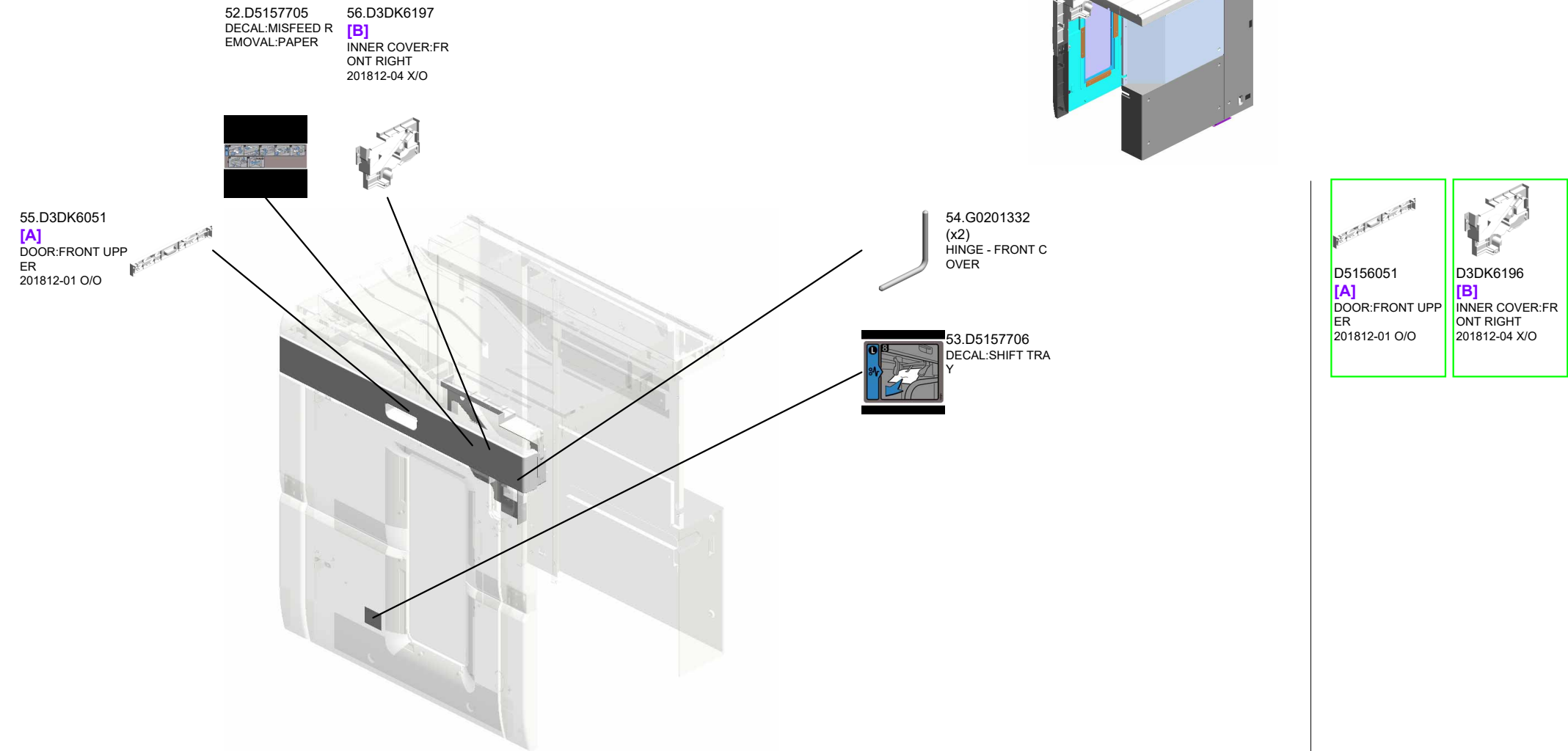
U001 EXTERIOR



U001 EXTERIOR



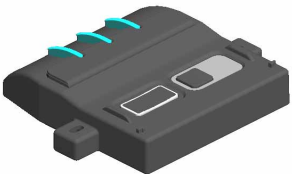
U001
EXTERIOR



U001_S001
OPERATION SUB-UNIT:ASS'Y

51.D5157701
SHEET:SHIFT TRA
Y:DESIGN SKETCH

21.D5156116
KEYTOP:SHIFT TR
AY:FALL



18.D5156113
OPERATION SUB-
UNIT:ASS'Y

24.D5156119
GROUND PLATE:FI
NISHING SUB-UNIT

20.D5156115
(x3)
LENS:LED

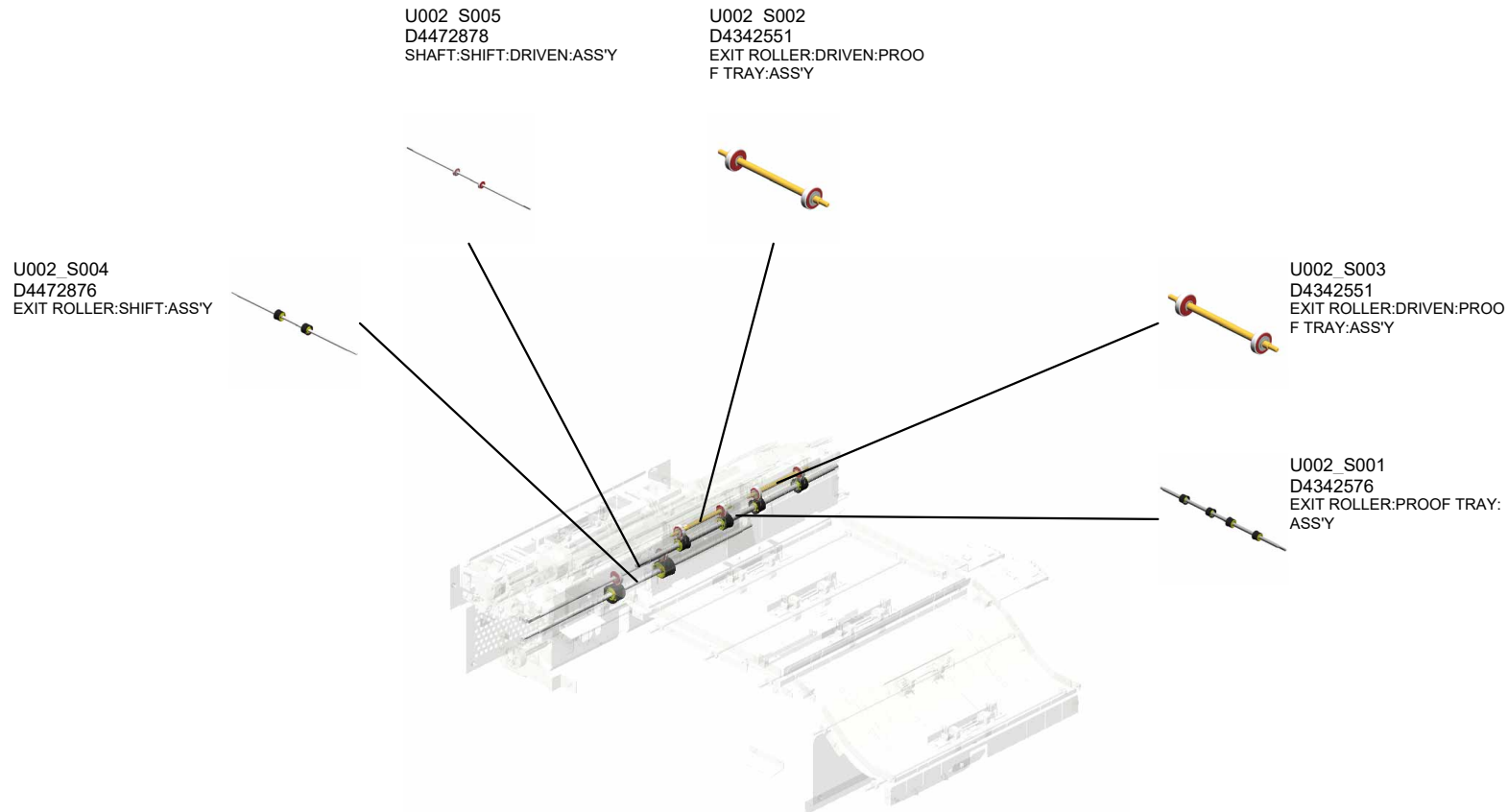
22.D5156117
KEYTOP:JAM

19.D5156114
COVER:UPPER:OP
ERATION SUB-UNI
T

23.D5156118
COVER:LOWER:O
PERATION SUB-U
NIT

14.D5155210
PCB:OPERATION S
UB-UNIT

U002.PAPER TRANSPORT



U001	U002	U003	U004	U005	U006	U007	U008
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U002 PAPER TRANSPORT

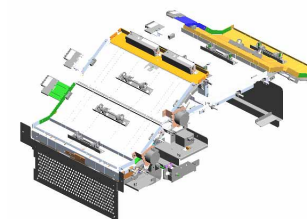
1.03530040N
(x2)
SCREW - M3X4

14.11050717
(x16)
CLAMP:JDW-1S

12.11050619
(x14)
CLAMP:LBWS-0605
S-V0

20.A8592230
(x23)
BALL BEARING - 6
X13X5

10.07200040E
(x22)
RETAINING RING -
M4



7.04543006Q
(x79)
TAPPING SCREW -
M3X6

2.04503008N
(x6)
TAPPING SCREW -
M3X8

6.04533006N
(x7)
TAPPING SCREW -
M3X6

22.AA080072
(x2)
BUSHING - 6X10X3

13.11050692
(x9)
CLAMP:LES-0503

15.12042466
MICRO SWITCH - V
-16506-1C25

4.04513014N
(x2)
TAPPING SCREW:
3X14

5.04514030N
(x6)
TAPPING SCREW:
M4X30

18.8050089
(x11)
RETAINING RING -
M4

8.06320080G
(x6)
PARALLEL KEY - 2
X8MM

21.AA063529
(x4)
PRESSURE SPRIN
G - 14.5MM

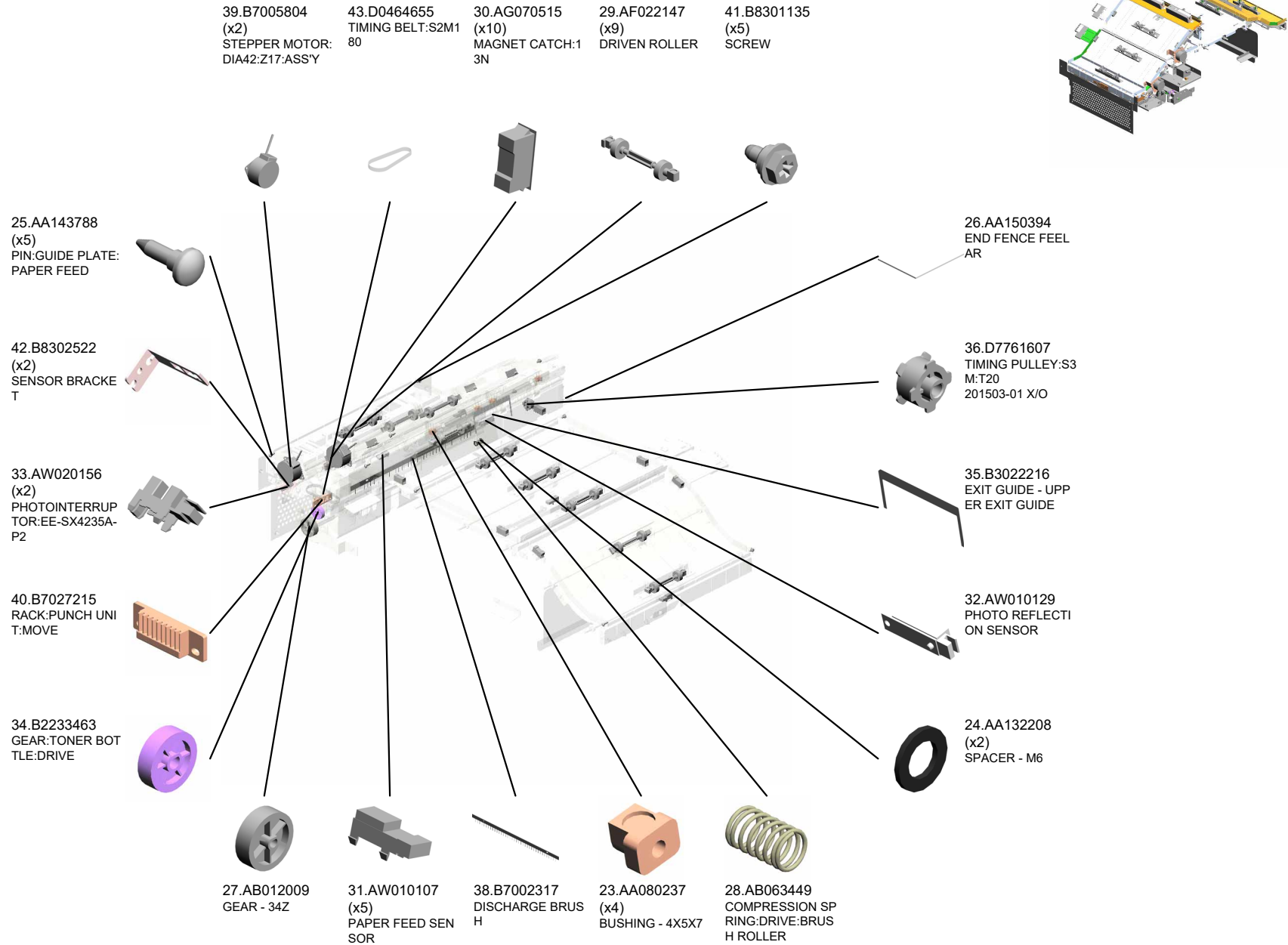
16.7413506
(x6)
BALL BEARING - 6
X12X4 MM

17.8050088
RETAINING RING -
M6

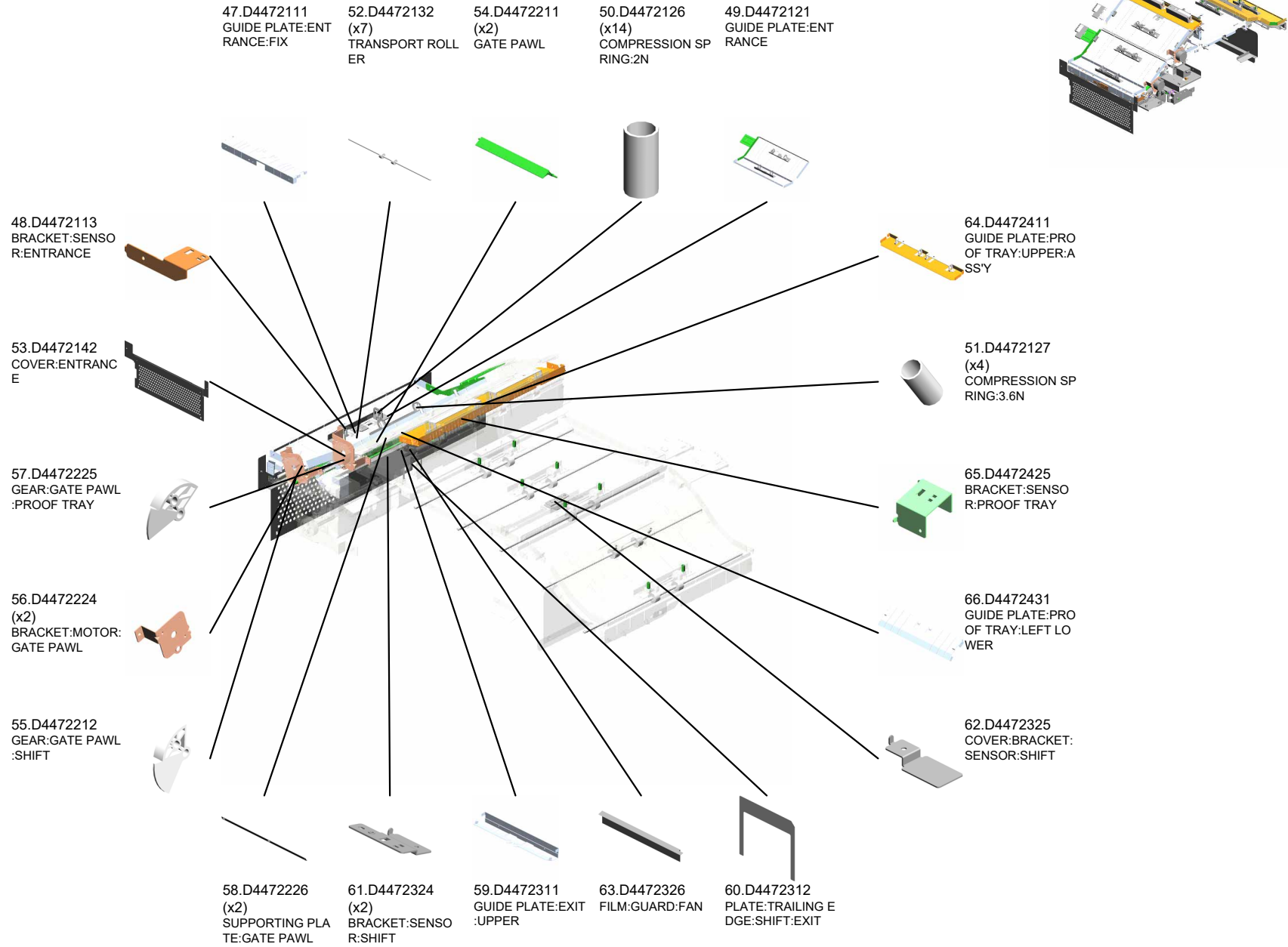
19.A2596590
(x2)
BUSHING

3.04513006N
(x12)
TAPPING SCREW -
3X6

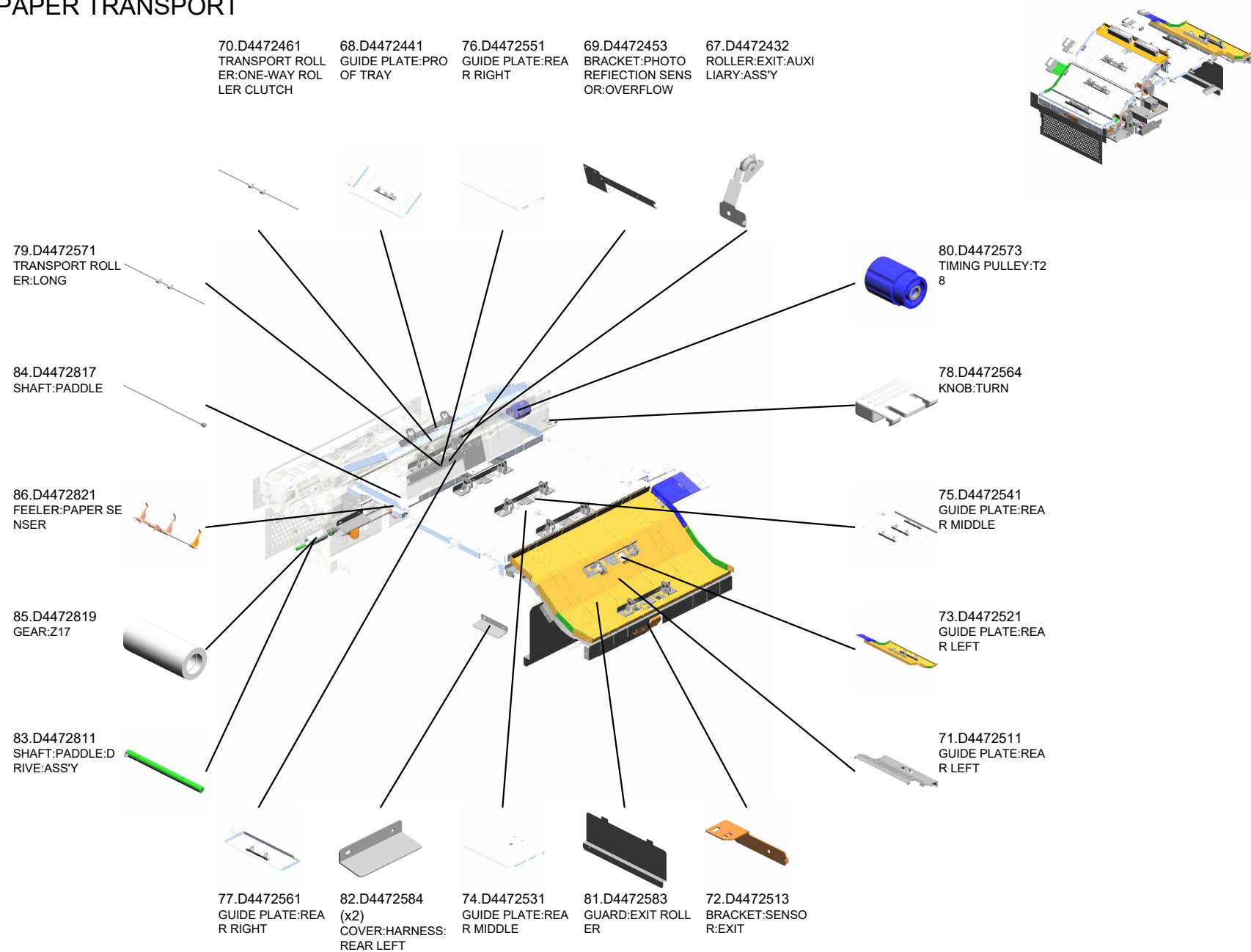
U002 PAPER TRANSPORT



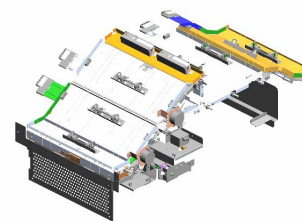
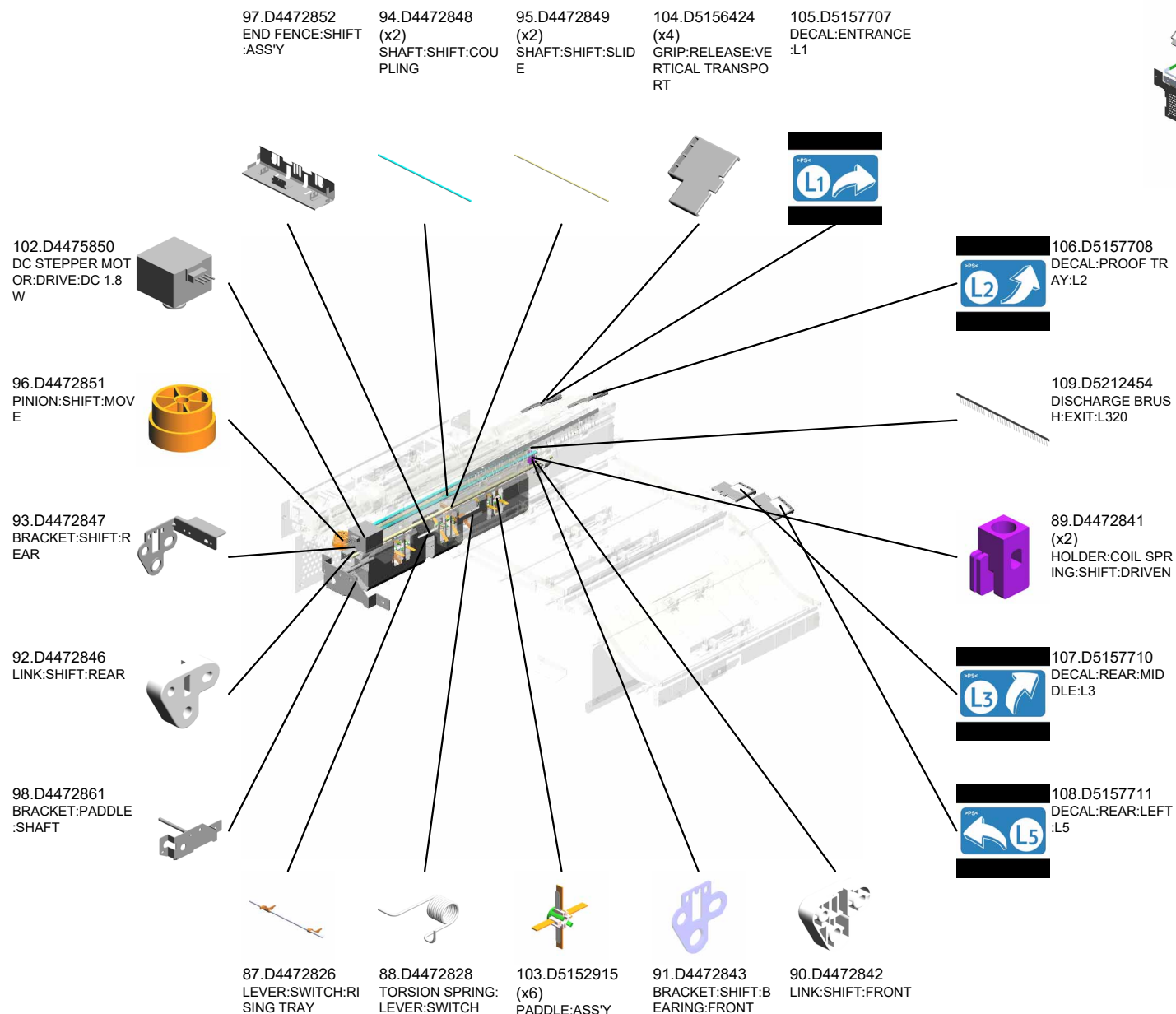
U002 PAPER TRANSPORT



U002 PAPER TRANSPORT



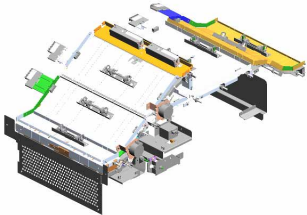
U002 PAPER TRANSPORT



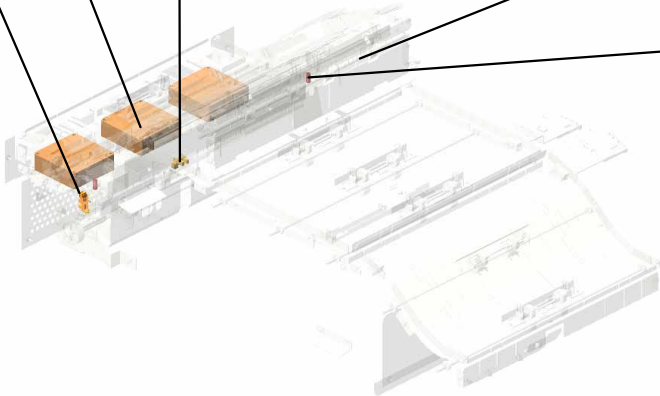
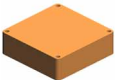
U002
PAPER TRANSPORT

112.GX640024
(x3)
FAN MOTOR - DC 3
.12W

115.GW020024
(x2)
PHOTOINTERRUP
TOR:LG2A24BL1:G
F
201811-01 O/O



113.H0722220
SPACER - M6X10



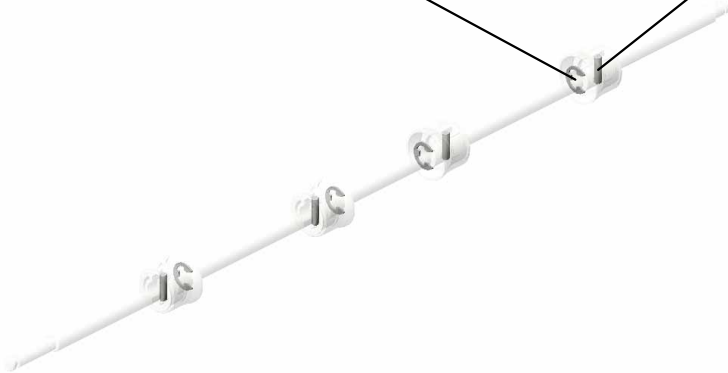
110.G1786874
TIMING BELT:S3M1
29



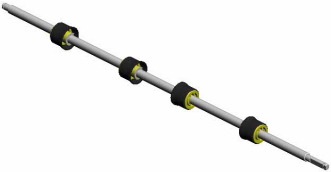
116.D7764127
(x2)
COMPRESSION SP
RING:ARM:EXIT:PR
ESSURE
202003-02 O/O

U002_S001
EXIT ROLLER:PROOF TRAY:ASS'Y

11.07200060E
(x4)
RETAINING RING -
M6



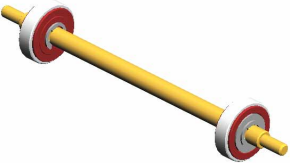
9.06330120G
(x4)
PARALLEL PIN - 3X
12



46.D4342576
EXIT ROLLER:PRO
OF TRAY:ASS'Y

U002_S002
EXIT ROLLER:DRIVEN:PROOF TRAY:ASS'Y

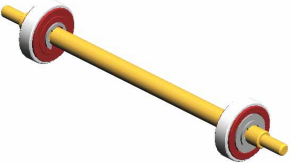
10.07200040E
(x4)
RETAINING RING -
M4



45.D4342551
EXIT ROLLER:DRIV
EN:PROOF TRAY:A
SS'Y

U002_S003
EXIT ROLLER:DRIVEN:PROOF TRAY:ASS'Y

10.07200040E
(x4)
RETAINING RING -
M4



45.D4342551
EXIT ROLLER:DRIV
EN:PROOF TRAY:A
SS'Y

U001	U002	U003	U004	U005	U006	U007	U008
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U002_S004
EXIT ROLLER:SHIFT:ASS'Y

100.D4472877
SHAFT:EXIT ROLL
ER:SHIFT

99.D4472876
EXIT ROLLER:SHIF
T:ASS'Y

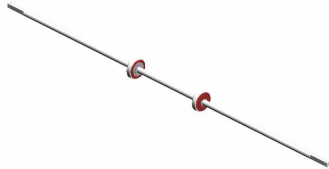
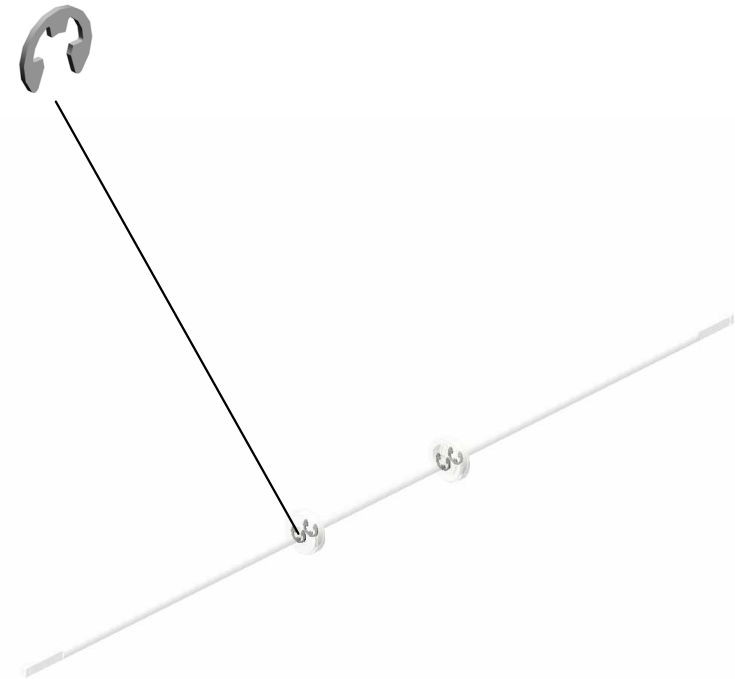
11.07200060E
(x2)
RETAINING RING -
M6

9.06330120G
(x2)
PARALLEL PIN - 3X
12

44.D4342474
(x2)
ROLLER:EXIT ROL
LER:SHIFT

U002_S005
SHAFT:SHIFT:DRIVEN:ASS'Y

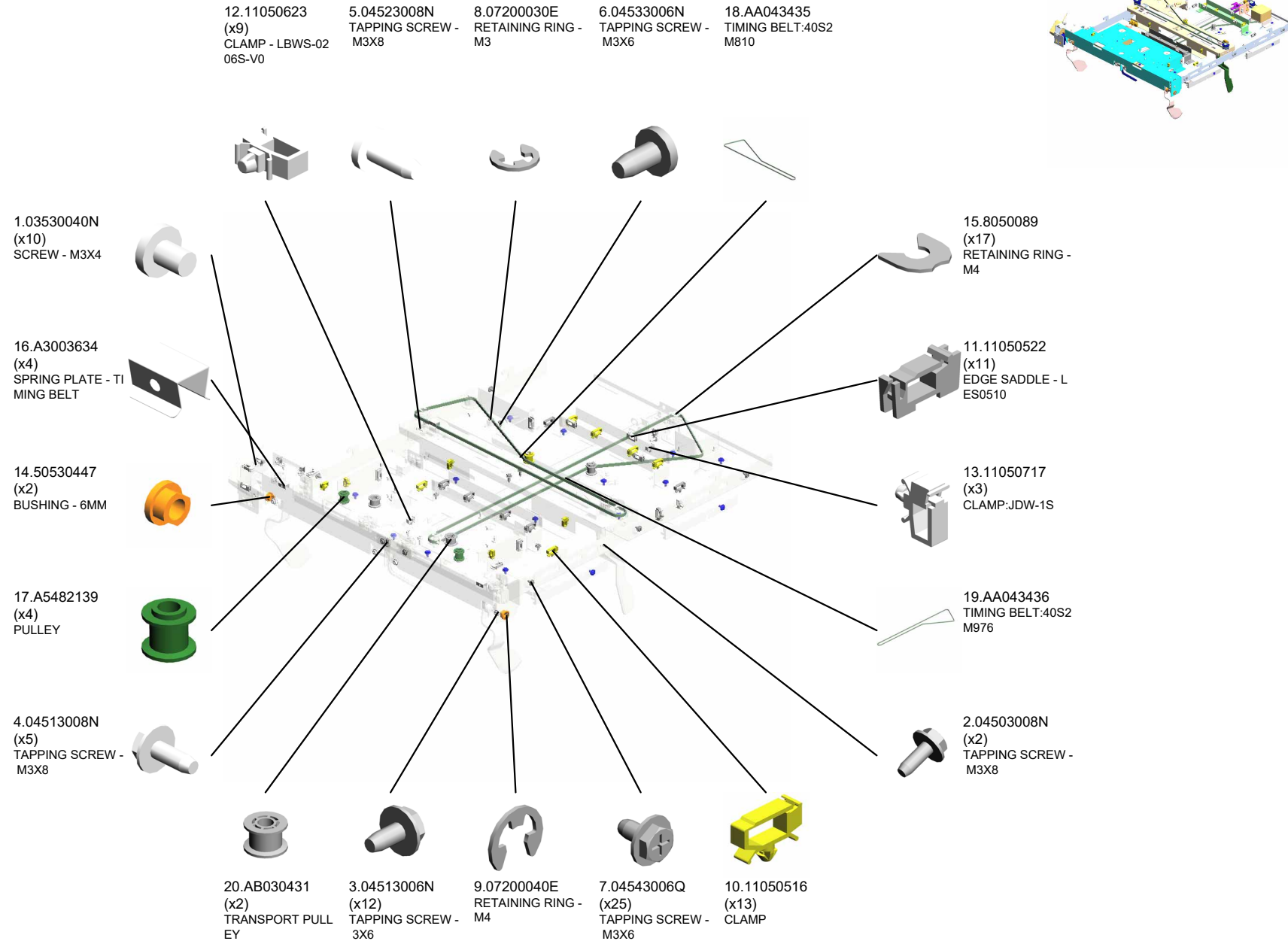
10.07200040E
(x4)
RETAINING RING -
M4



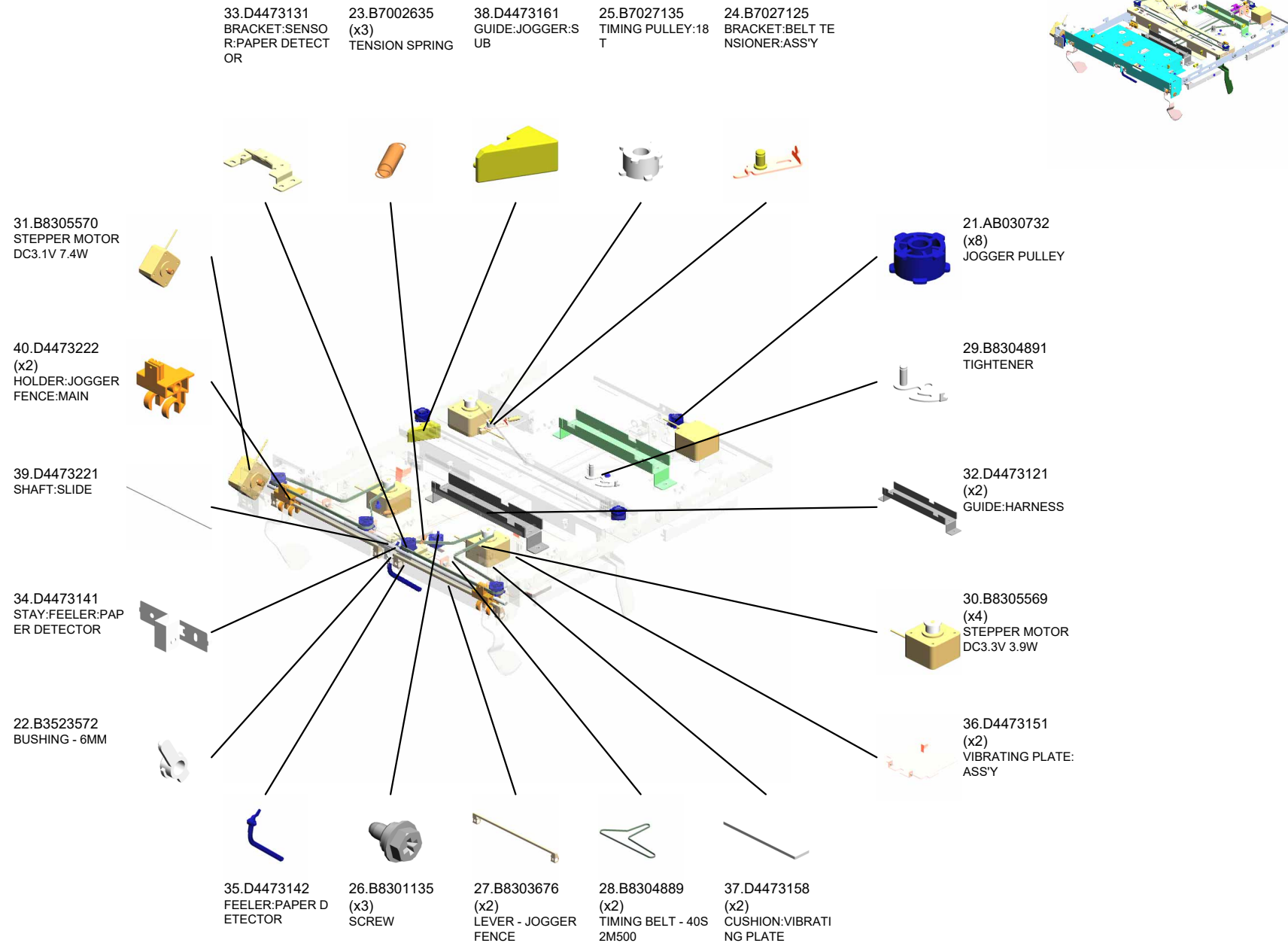
101.D4472878
SHAFT:SHIFT:DRIV
EN:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008
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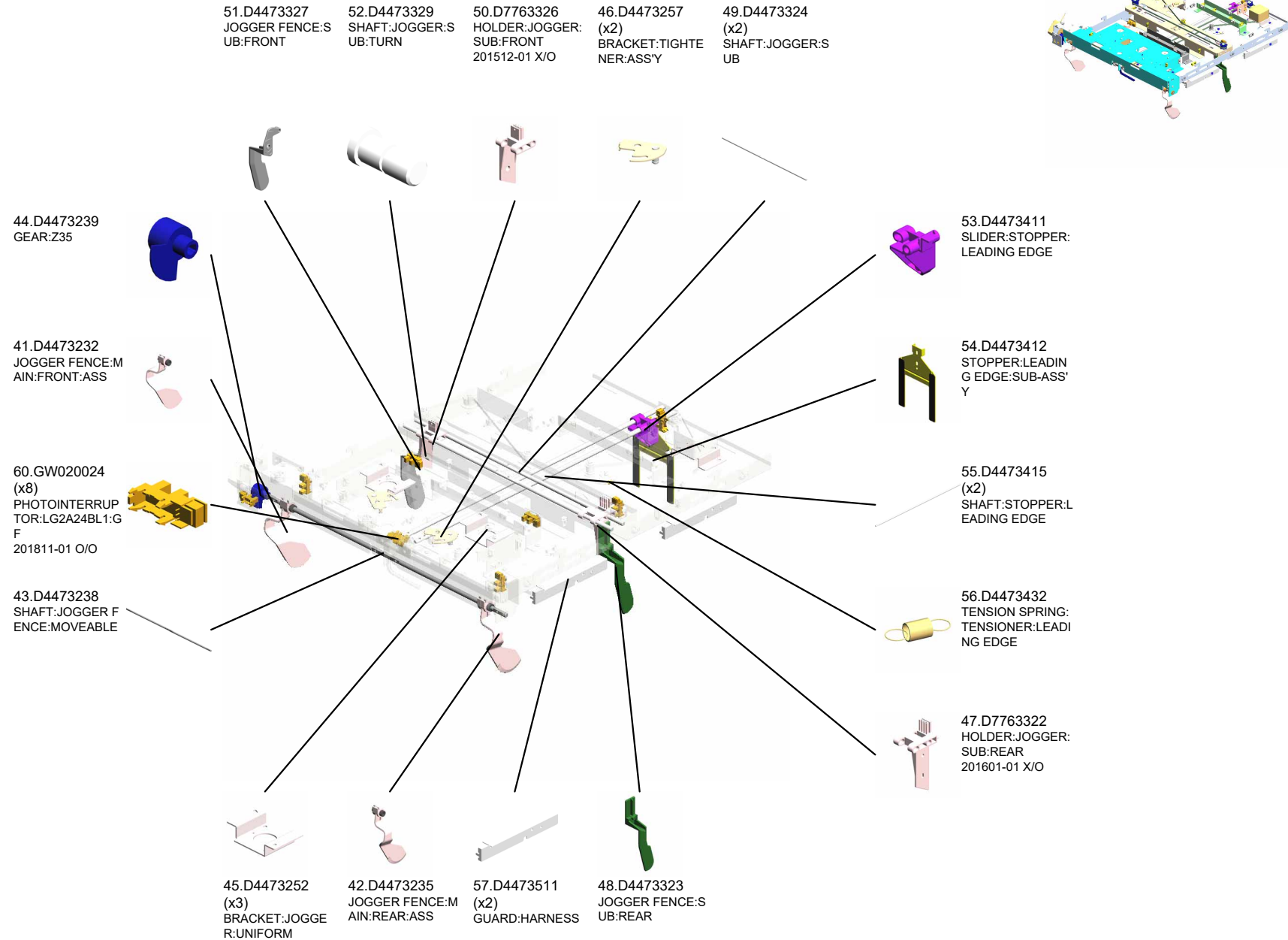
U003 JOGGLER SECTION



U003 JOGGLER SECTION



U003 JOGGLER SECTION



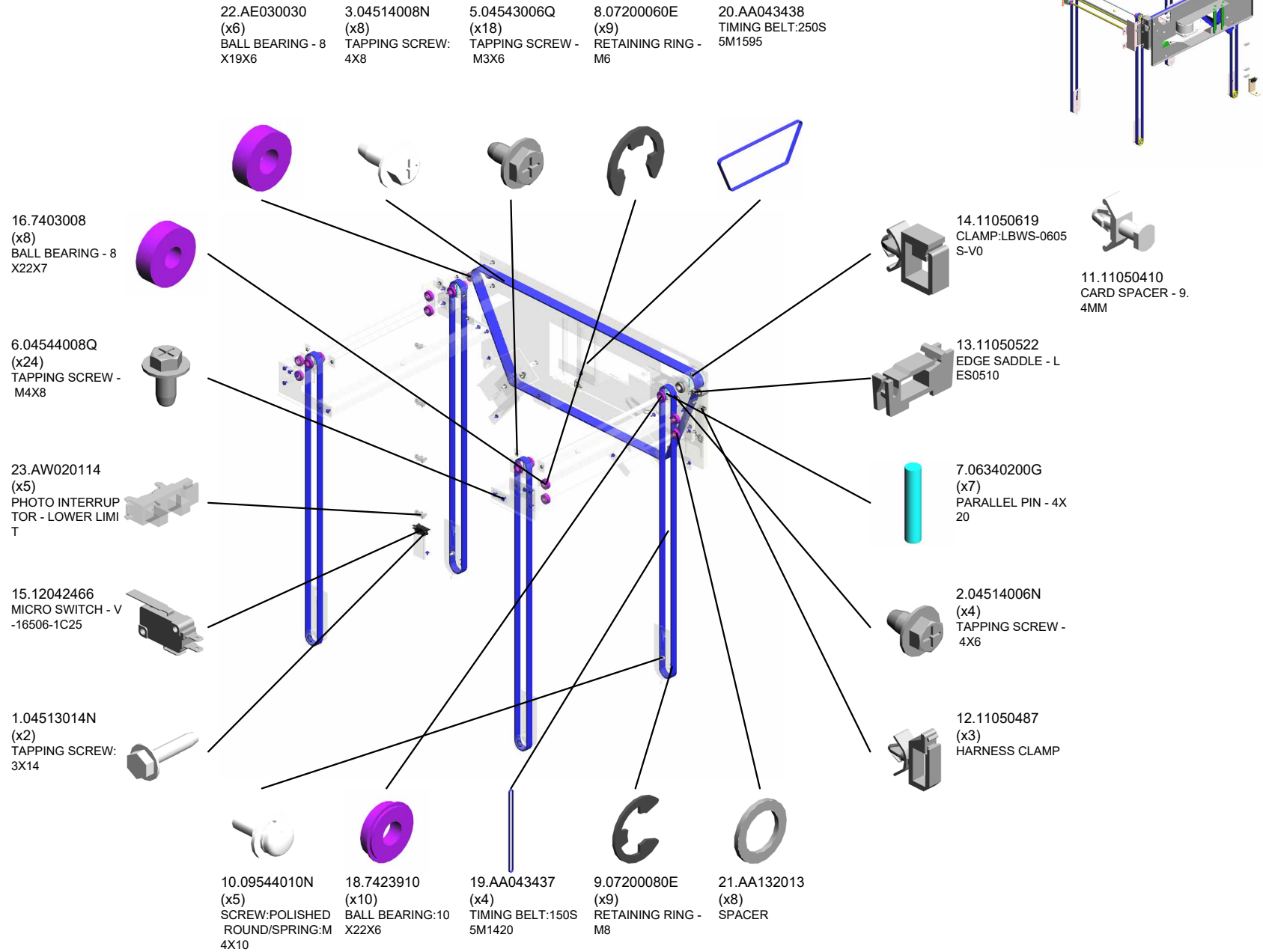
U004.SHIFT TRAY SECTION

U004 S001
D3DK4121
WORM GEAR:UPPER LOWE
R:ASS'Y

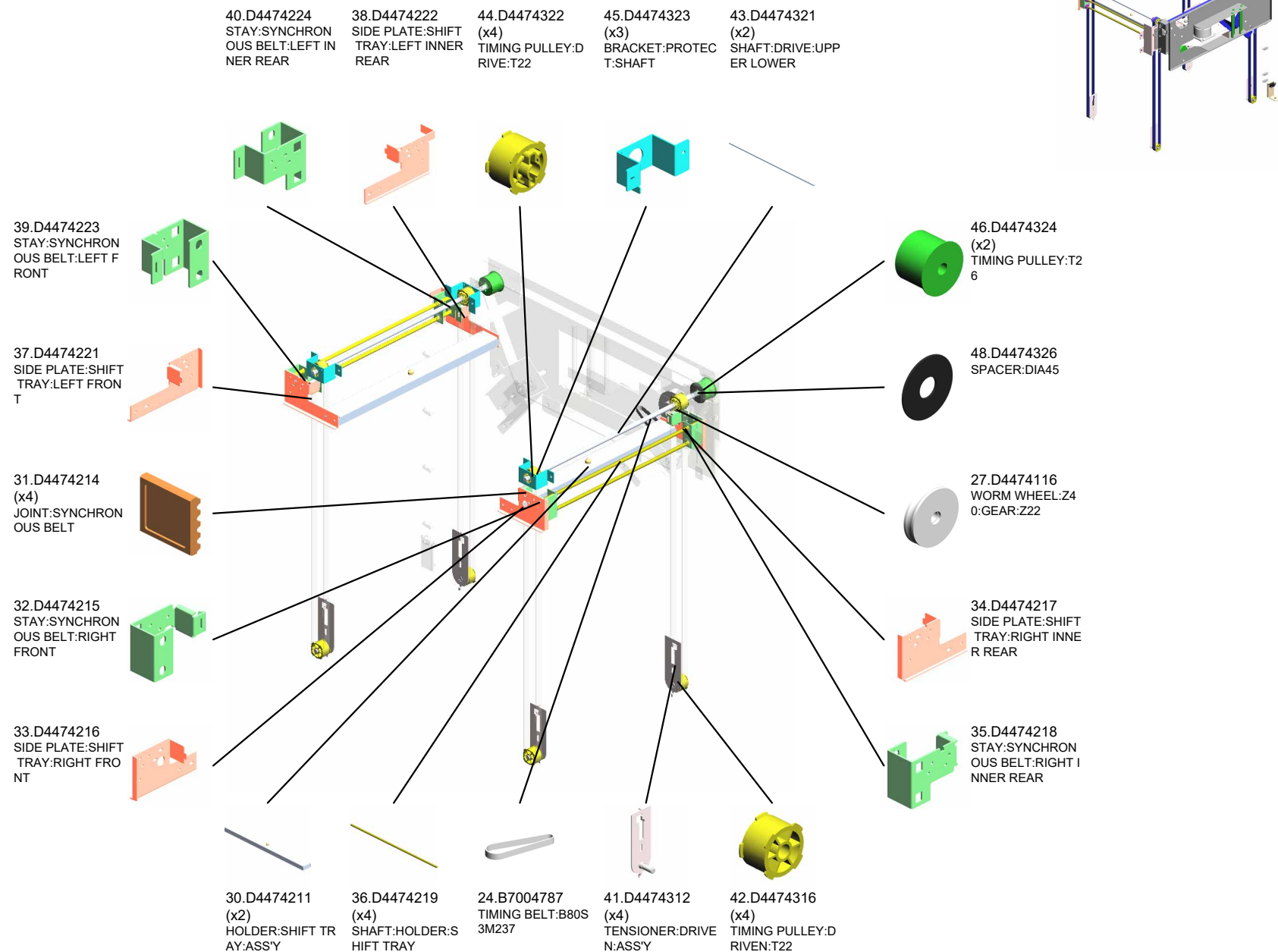


U001	U002	U003	U004	U005	U006	U007	U008
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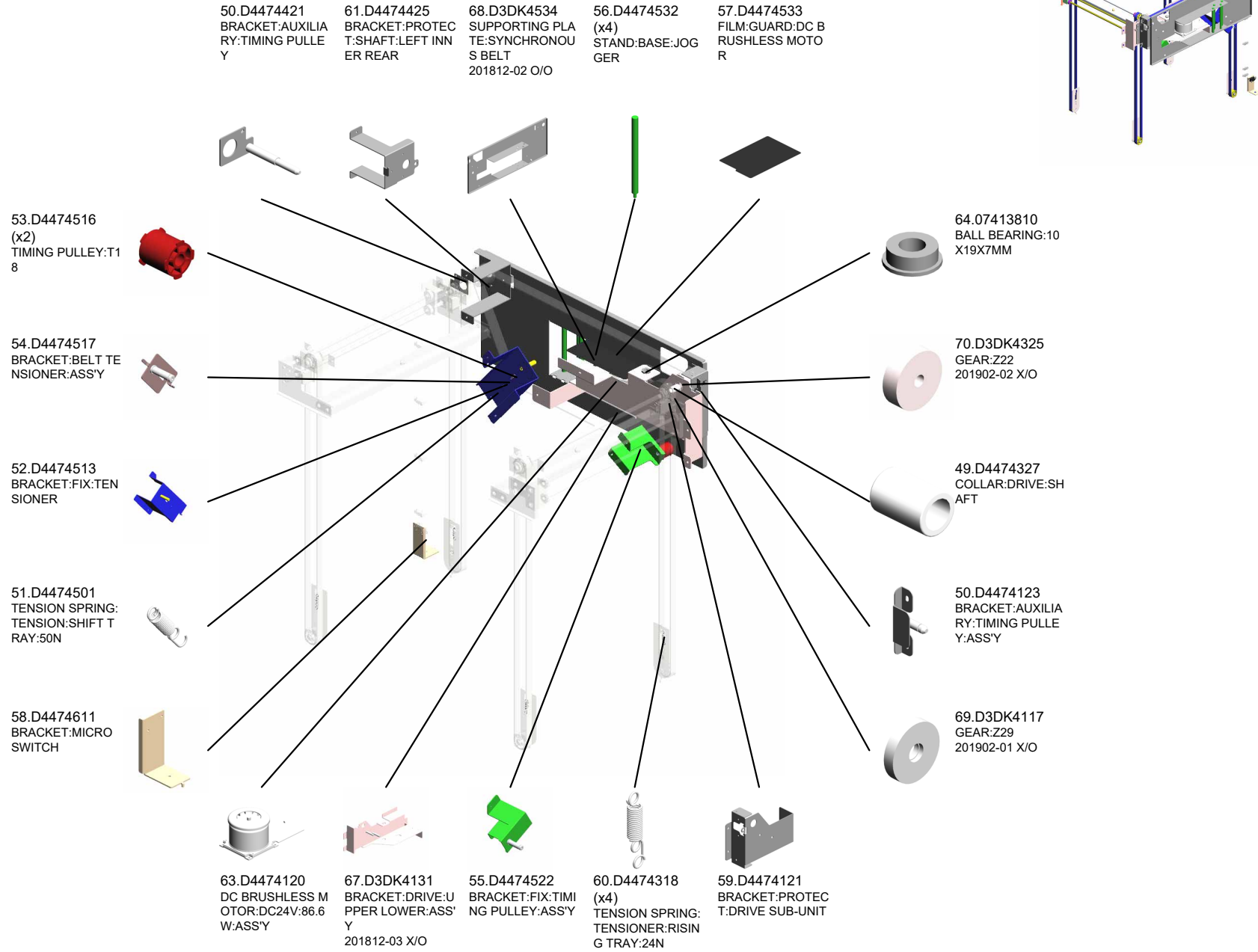
U004 SHIFT TRAY SECTION



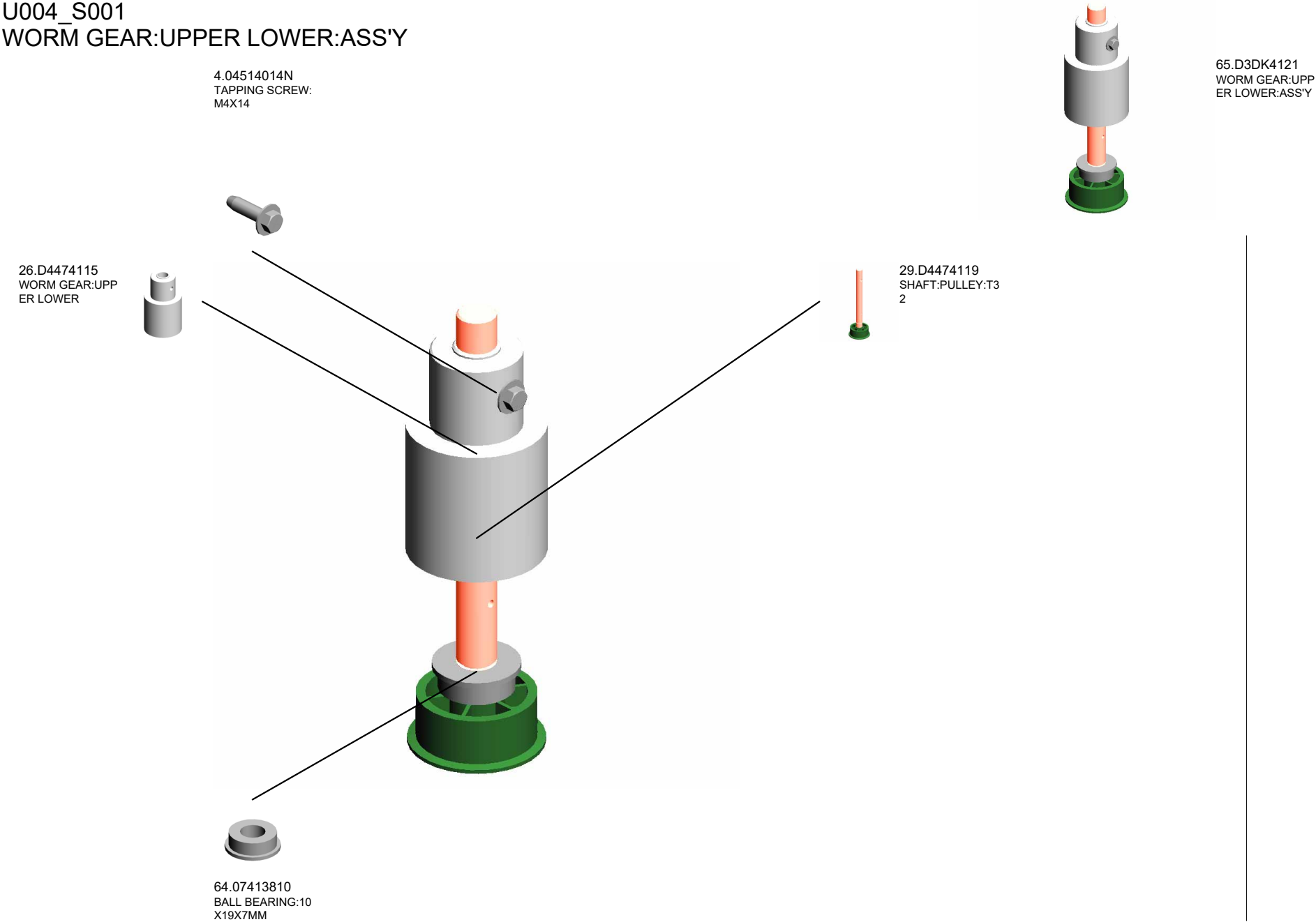
U004 SHIFT TRAY SECTION



U004 SHIFT TRAY SECTION

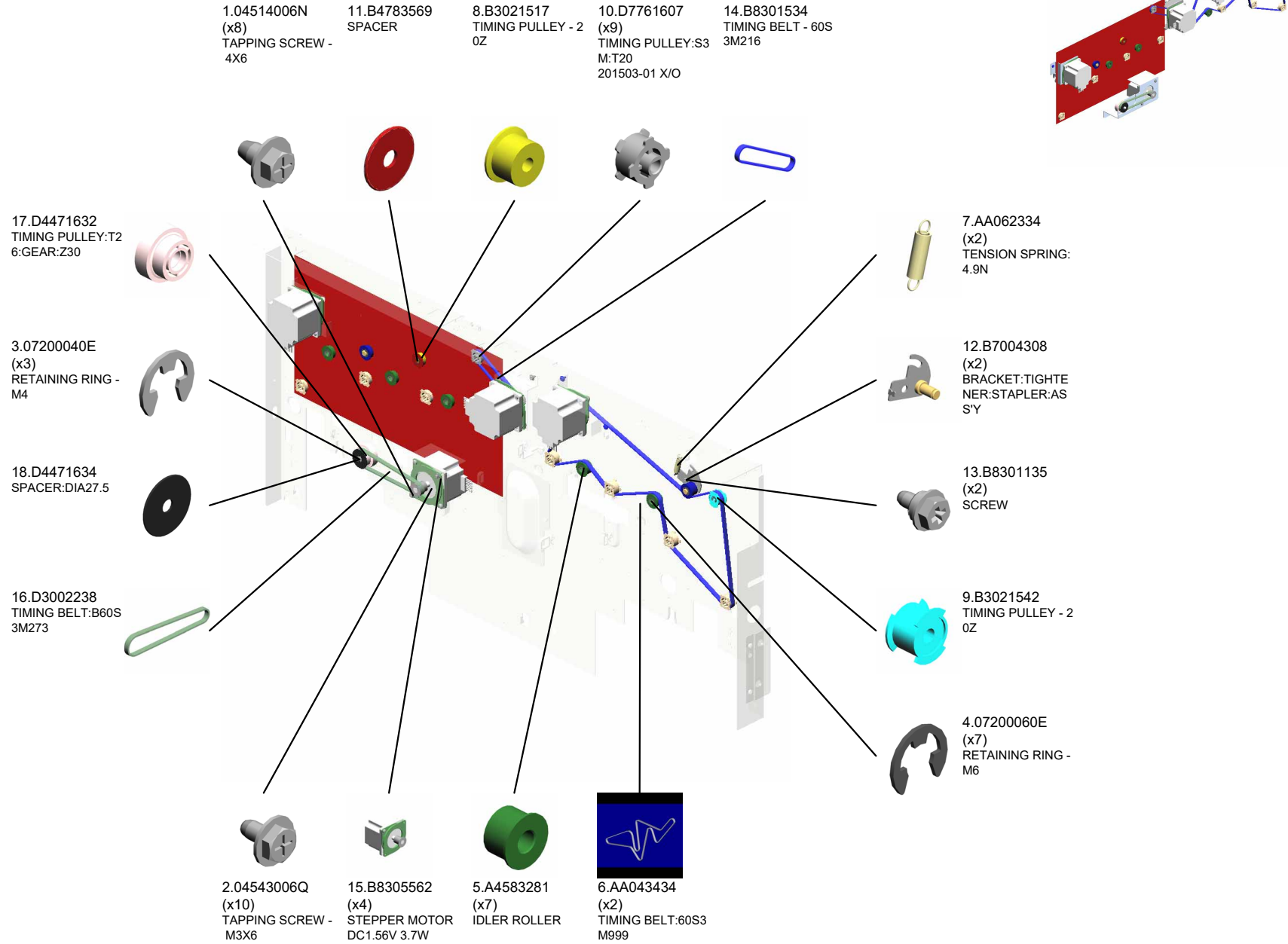


U004_S001
WORM GEAR:UPPER LOWER:ASS'Y

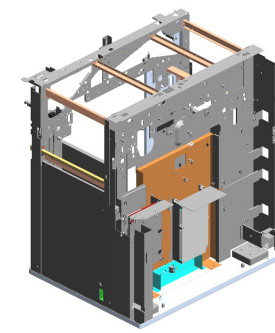
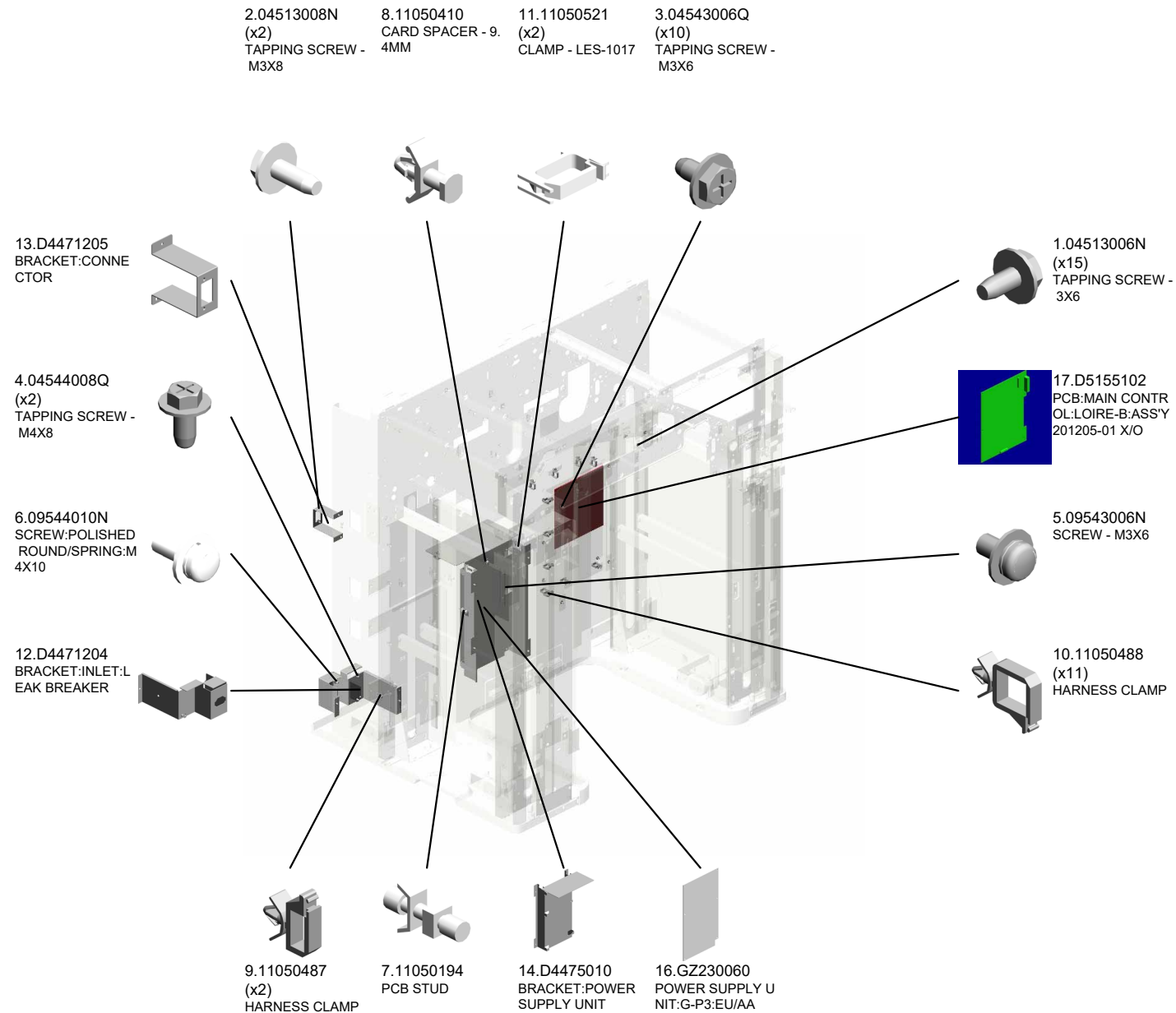


U001	U002	U003	U004	U005	U006	U007	U008
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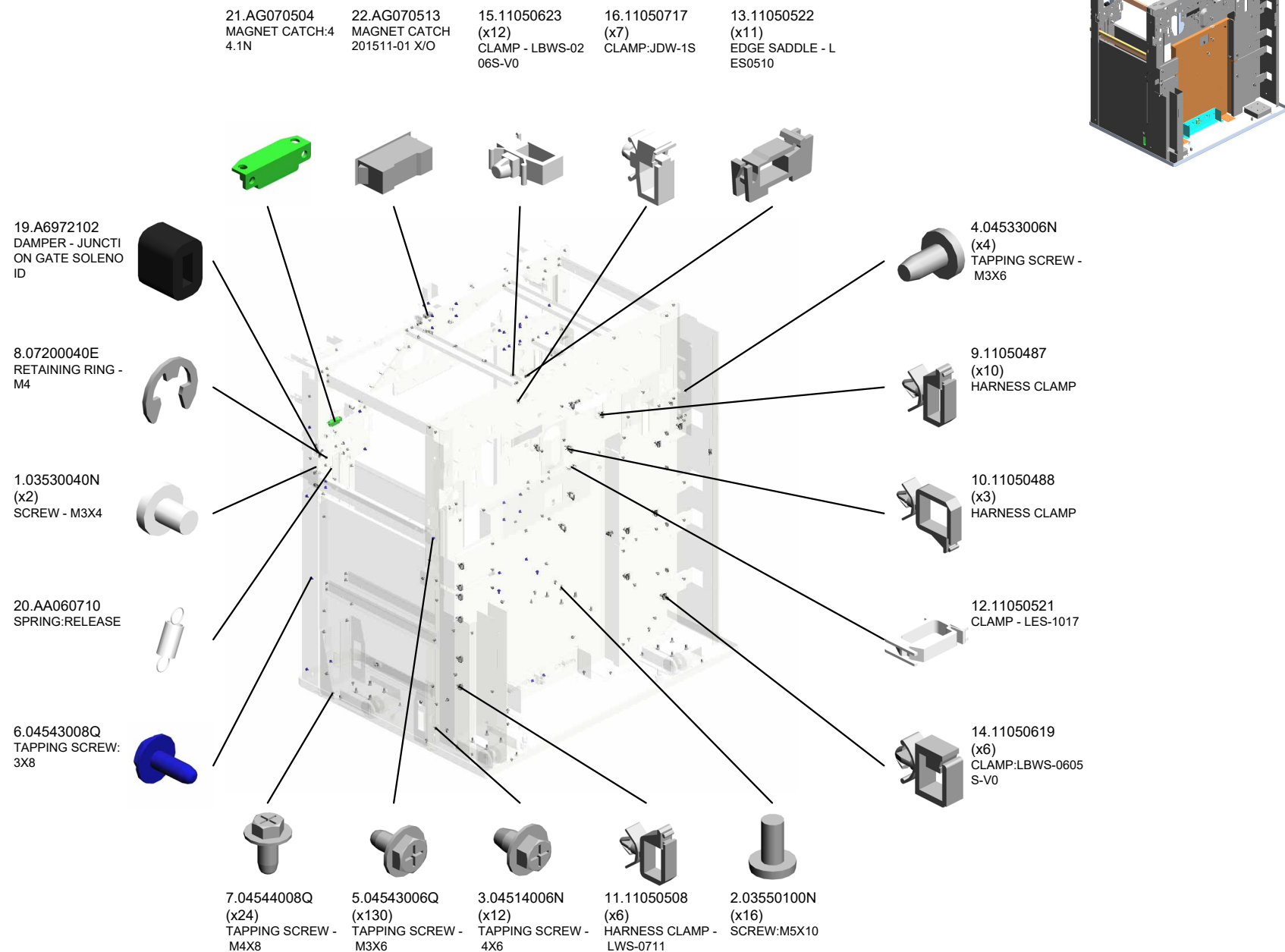
U005 MAIN DRIVE



U006 ELECTRICAL



U007 MAIN FRAME



U007 MAIN FRAME

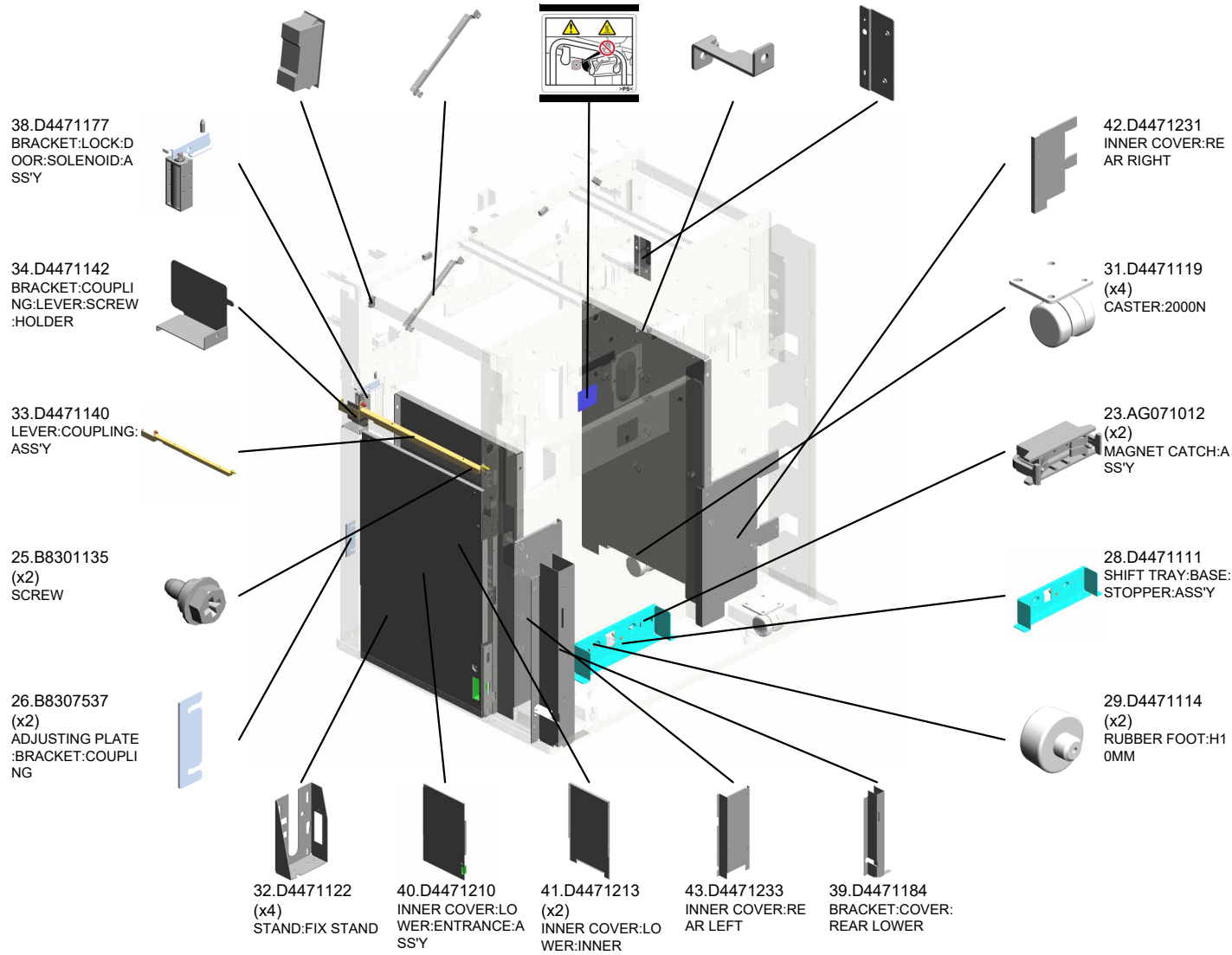
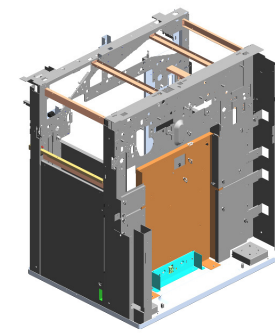
22.AG070515 (x4)
MAGNET CATCH:13N

36.D4471144
BRACKET:HARNES
S:DOOR SWITCH

37.D4471157
DECAL:H-TEMP W
ARNING:SHIFT

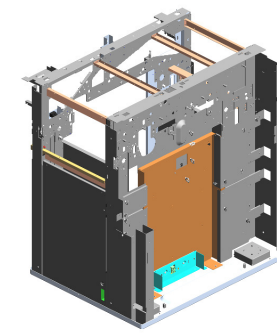
24.B7065151
ANGLE:PRINTED C
IRCUIT BOARD:ST

35.D4471143
BRACKET:CONNE
CTION:FRONT



U007 MAIN FRAME

56.D3EW1330 COVER:SAFETY SWITCH:HOOK 201903-07 X/X
 51.12042841 SWITCH:FA3L-AA2 3 201903-06 X/X
 56.D3EW1330 COVER:SAFETY SWITCH:HOOK 201903-05 X/X
 51.12042841 SWITCH:FA3L-AA2 3 201903-04 X/X
 55.D3DK1105 BRACKET:FRONT UPPER:DOOR SWITCH TCH



54.D3DK1104 BRACKET:FRONT: DOOR SWITCH

48.D5151186 ROLLER:DOOR:ASSY

47.D5151171 COVER:DC SOLENOID:REAR

44.D4471235 INNER COVER:REAR RIGHT:UPPER

49.D5151904 (x2) HINGE:ASSY

45.D4471237 INNER COVER:REAR LEFT:UPPER

46.D4471238 INNER COVER:REAR LOWER

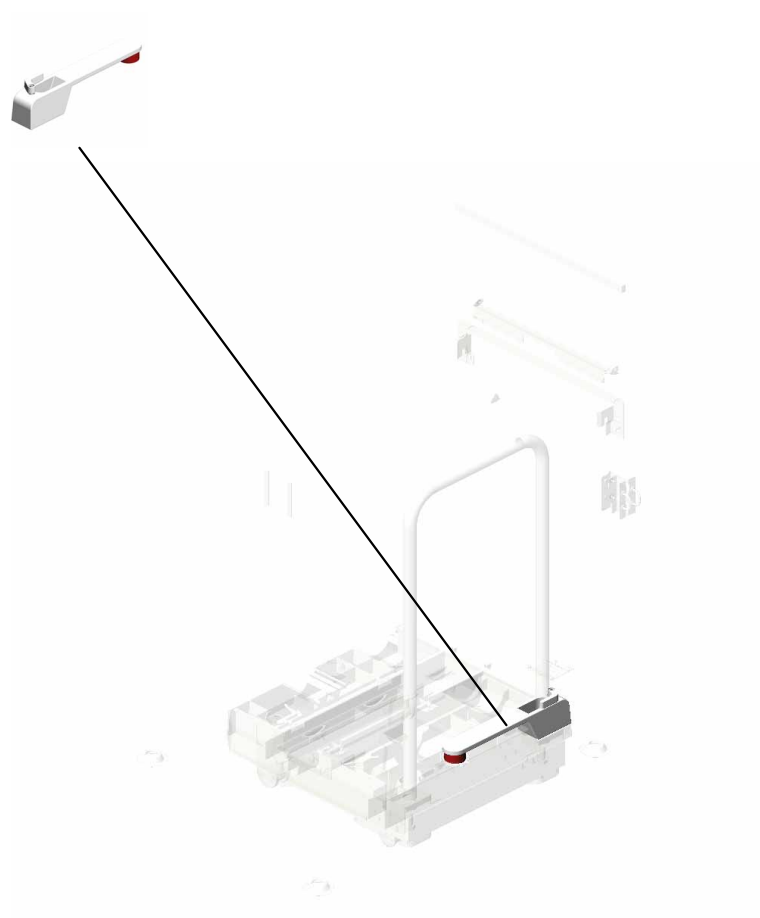
53.D3DK1102 COVER:PUSH SWITCH:BASE 201903-02 X/X

52.D3DK1101 BRACKET:SWITCH:BASE:SHIFT TRAY:YES 201903-03 X/X

50.12042437 INTERLOCK SWITCH 201903-01 X/X

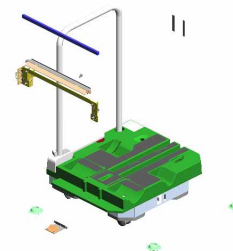
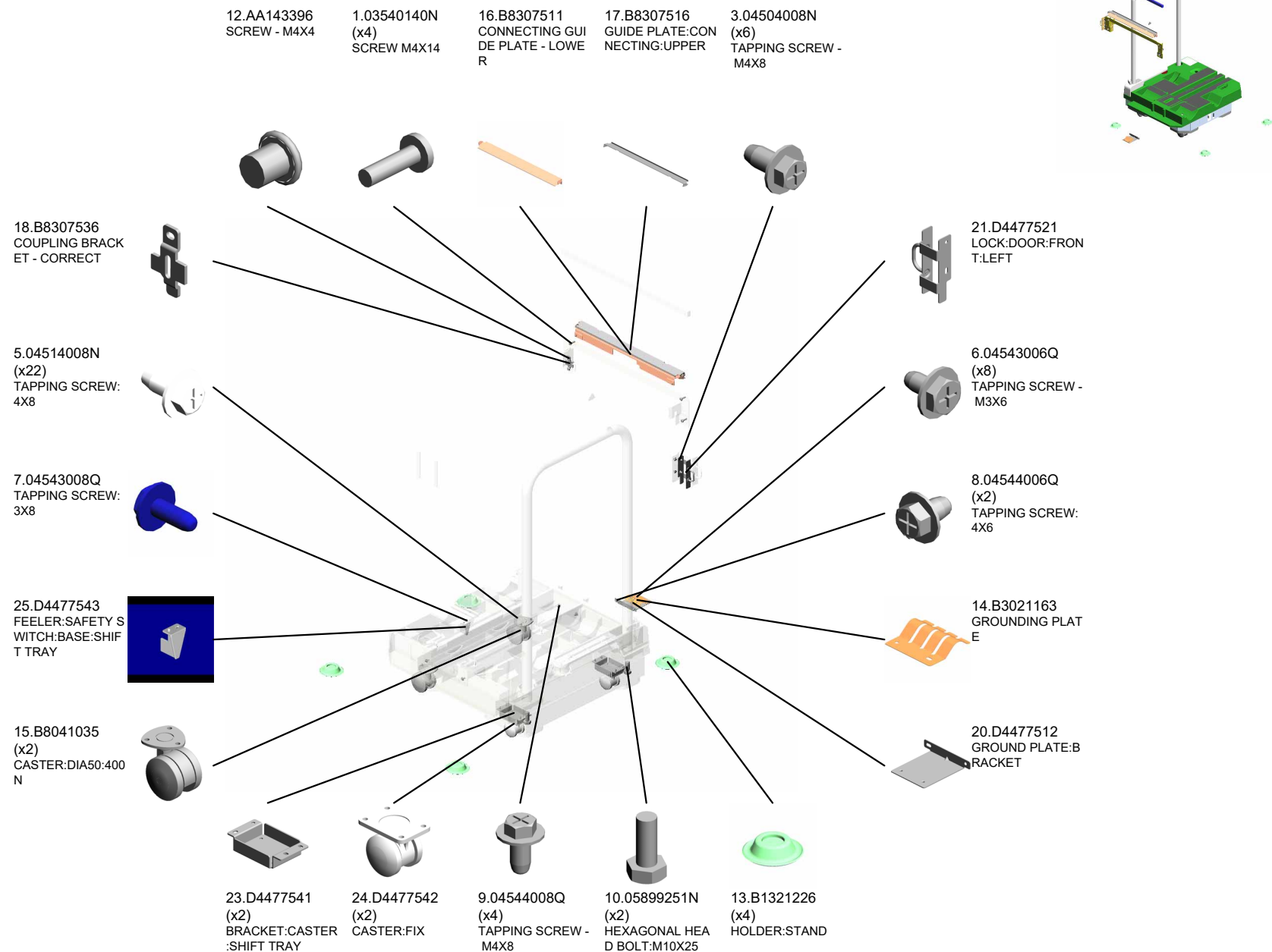
U008.ACCESSORIES

U008 S001
D4477551
PLATE:SHIFT TRAY:ASS'Y

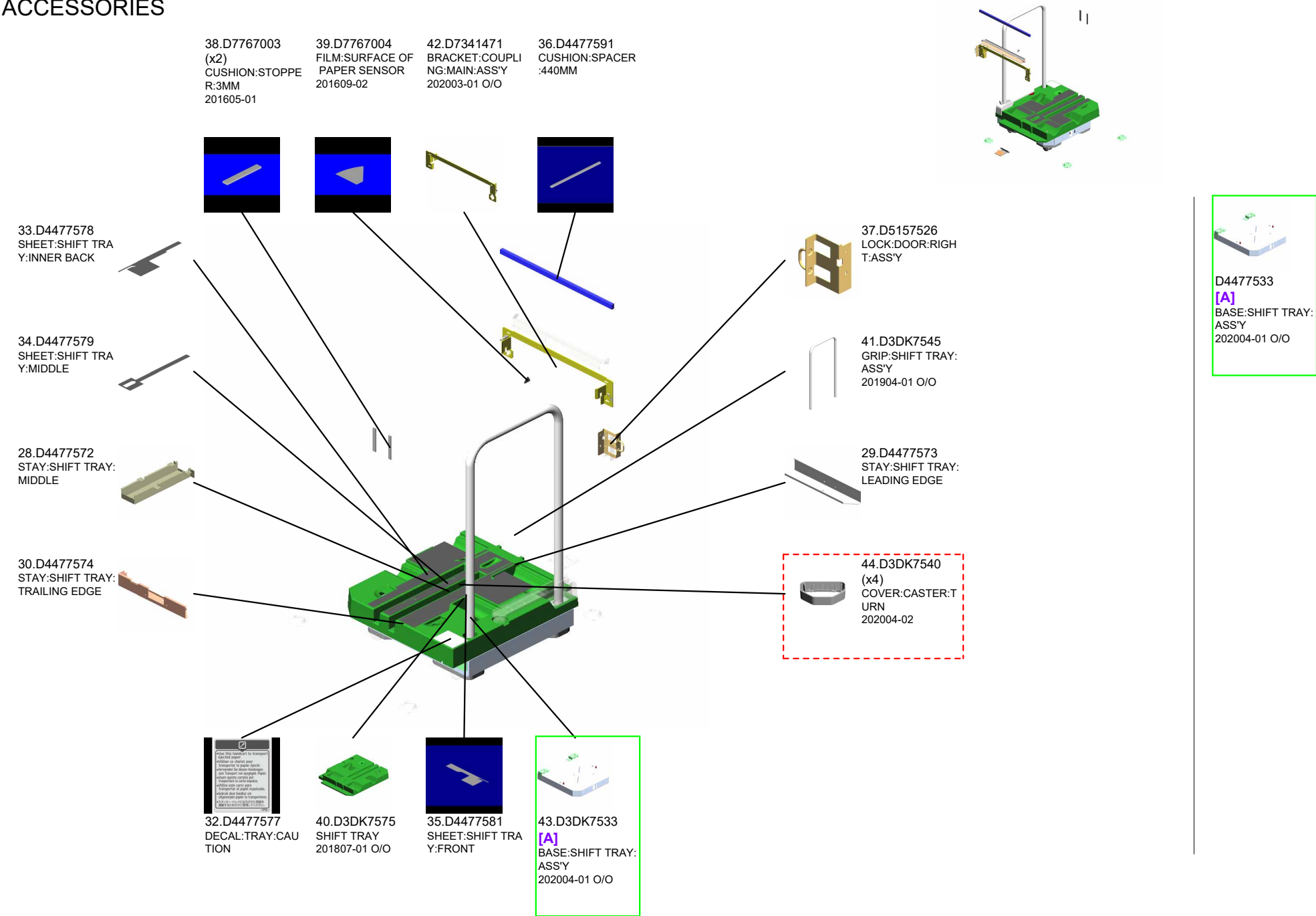


U001	U002	U003	U004	U005	U006	U007	U008
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U008 ACCESSORIES



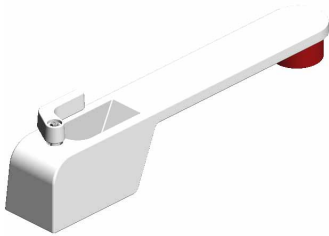
U008
ACCESSORIES



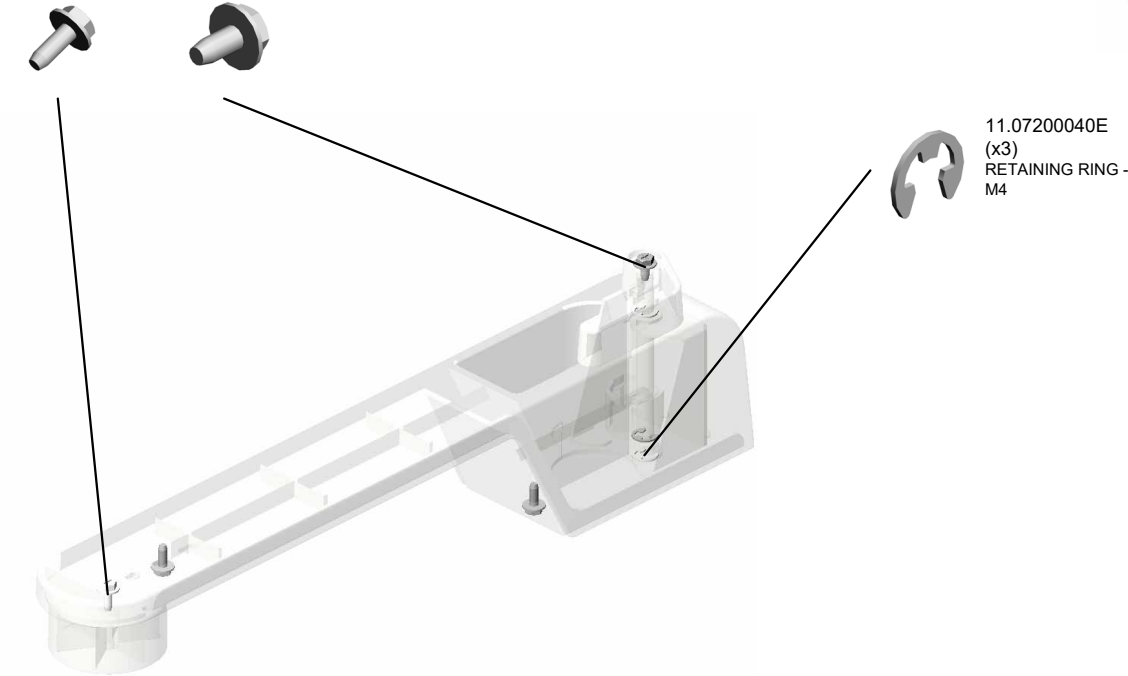
U008_S001
PLATE:SHIFT TRAY:ASS'Y

2.04503008N
(x3)
TAPPING SCREW -
M3X8

4.04513006N
TAPPING SCREW -
3X6



27.D4477551
PLATE:SHIFT TRA
Y:ASS'Y



11.07200040E
(x3)
RETAINING RING -
M4

U001	U002	U003	U004	U005	U006	U007	U008
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DECALS AND DOCUMENTS



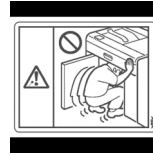
1.D4471157
DECAL:H-TEMP WARNING:SHIFT



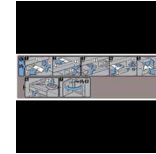
2.D4477577
DECAL:TRAY:CAUTION



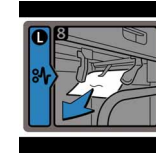
3.D4477709
DECAL:KNOB:L4



4.D5156149
DECAL:TRAY:MIDDLE:CAUTION



5.D5157705
DECAL:MISFEED REMOVAL:PAPER



6.D5157706
DECAL:SHIFT TRAY



7.D5157707
DECAL:ENTRANCE:L1



8.D5157708
DECAL:PROOF TRAY:L2



9.D5157710
DECAL:REAR:MIDDLE:L3



10.D5157711
DECAL:REAR:LEFT:L5

Exclusive Parts

Number	Part Name	Group	ID
50530447	BUSHING - 6MM	U003	14
7403008	BALL BEARING - 8X22X7	U004	16
7413506	BALL BEARING - 6X12X4 MM	U002	16
7423910	BALL BEARING:10X22X6	U004	18
8050088	RETAINING RING - M6	U002	17
8050089	RETAINING RING - M4	U001	7
		U002	18
		U003	15
A2596590	BUSHING	U002	19
A3003634	SPRING PLATE - TIMING BELT	U003	16
A4583281	IDLER ROLLER	U005	5
A5482139	PULLEY	U003	17
A6972102	DAMPER - JUNCTION GATE SOLE NOID	U007	19
A8592230	BALL BEARING - 6X13X5	U002	20
AA043434	TIMING BELT:60S3M999	U005	6
AA043435	TIMING BELT:40S2M810	U003	18
AA043436	TIMING BELT:40S2M976	U003	19
AA043437	TIMING BELT:150S5M1420	U004	19
AA043438	TIMING BELT:250S5M1595	U004	20
AA060710	SPRING:RELEASE	U007	20
AA062334	TENSION SPRING:4.9N	U005	7
AA063529	PRESSURE SPRING - 14.5MM	U002	21
AA080072	BUSHING - 6X10X3	U002	22
AA080237	BUSHING - 4X5X7	U002	23
AA132013	SPACER	U004	21
AA132208	SPACER - M6	U002	24
AA143396	SCREW - M4X4	U008	12
AA143788	PIN:GUIDE PLATE:PAPER FEED	U002	25
AA150394	END FENCE FEELAR	U002	26
AB012009	GEAR - 34Z	U002	27
AB030431	TRANSPORT PULLEY	U003	20
AB030732	JOGGER PULLEY	U003	21
AB063449	COMPRESSION SPRING:DRIVE:B RUSH ROLLER	U002	28
AE030030	BALL BEARING - 8X19X6	U004	22
AF022147	DRIVEN ROLLER	U002	29
AG070504	MAGNET CATCH:44.1N	U007	21

Number	Part Name	Group	ID
AG070513	MAGNET CATCH	U007	22
AG070515	MAGNET CATCH:13N	U002	30
		U007	22
AG071012	MAGNET CATCH:ASS'Y	U007	23
AW010107	PAPER FEED SENSOR	U002	31
AW010129	PHOTO REFLECTION SENSOR	U002	32
AW020114	PHOTO INTERRUPTOR - LOWER L IMIT	U004	23
AW020156	PHOTOINTERRUPTOR:EE-SX4235 A-P2	U002	33
B1321226	HOLDER:STAND	U008	13
B2233463	GEAR:TONER BOTTLE:DRIVE	U002	34
B3021163	GROUNDING PLATE	U008	14
B3021517	TIMING PULLEY - 20Z	U005	8
B3021542	TIMING PULLEY - 20Z	U005	9
B3022216	EXIT GUIDE - UPPER EXIT GUIDE	U002	35
B3523572	BUSHING - 6MM	U003	22
B4783569	SPACER	U005	11
B7002317	DISCHARGE BRUSH	U002	38
B7002635	TENSION SPRING	U003	23
B7004308	BRACKET:TIGHTENER:STAPLER:A SS'Y	U005	12
B7004787	TIMING BELT:B80S3M237	U004	24
B7005804	STEPPER MOTOR:DIA42:Z17:ASS' Y	U002	39
B7027125	BRACKET:BELT TENSIONER:ASS' Y	U003	24
B7027135	TIMING PULLEY:18T	U003	25
B7027215	RACK:PUNCH UNIT:MOVE	U002	40
B7065151	ANGLE:PRINTED CIRCUIT BOARD: ST	U007	24
B8041035	CASTER:DIA50:400N	U008	15
B8301135	SCREW	U002	41
		U003	26
		U005	13
		U007	25
B8301534	TIMING BELT - 60S3M216	U005	14
B8302522	SENSOR BRACKET	U002	42

Exclusive Parts

Number	Part Name	Group	ID
B8303676	LEVER - JOGGER FENCE	U003	27
B8304889	TIMING BELT - 40S2M500	U003	28
B8304891	TIGHTENER	U003	29
B8305562	STEPPER MOTOR DC1.56V 3.7W	U005	15
B8305569	STEPPER MOTOR DC3.3V 3.9W	U003	30
B8305570	STEPPER MOTOR DC3.1V 7.4W	U003	31
B8307511	CONNECTING GUIDE PLATE - LOWER	U008	16
B8307516	GUIDE PLATE:CONNECTING:UPPER	U008	17
B8307536	COUPLING BRACKET - CORRECT	U008	18
B8307537	ADJUSTING PLATE:BRACKET:COUPLING	U007	26
D0464655	TIMING BELT:S2M180	U002	43
D3002238	TIMING BELT:B60S3M273	U005	16
D3DK1101	BRACKET:SWITCH:BASE:SHIFT TRAY:YES	U007	52
D3DK1102	COVER:PUSH SWITCH:BASE	U007	53
D3DK1104	BRACKET:FRONT:DOOR SWITCH	U007	54
D3DK1105	BRACKET:FRONT UPPER:DOOR SWITCH	U007	55
D3DK4117	GEAR:Z29	U004	69
D3DK4121	WORM GEAR:UPPER LOWER:ASSY	U004_S001	65
D3DK4131	BRACKET:DRIVE:UPPER LOWER:ASSY	U004	67
D3DK4325	GEAR:Z22	U004	70
D3DK4534	SUPPORTING PLATE:SYNCHRONOUS BELT	U004	68
D3DK6051	DOOR:FRONT UPPER	U001	55
D3DK6197	INNER COVER:FRONT RIGHT	U001	56
D3DK7533	BASE:SHIFT TRAY:ASSY	U008	43
D3DK7540	COVER:CASTER:TURN	U008	44
D3DK7545	GRIP:SHIFT TRAY:ASSY	U008	41
D3DK7575	SHIFT TRAY	U008	40
D3EW1330	COVER:SAFETY SWITCH:HOOK	U007	56
D4342474	ROLLER:EXIT ROLLER:SHIFT	U002_S004	44
D4342551	EXIT ROLLER:DRIVEN:PROOF TR	U002_S002	45

Number	Part Name	Group	ID
	AY:ASSY	U002_S003	45
D4342576	EXIT ROLLER:PROOF TRAY:ASSY	U002_S001	46
D4471111	SHIFT TRAY:BASE:STOPPER:ASSY	U007	28
D4471114	RUBBER FOOT:H10MM	U007	29
D4471119	CASTER:2000N	U007	31
D4471122	STAND:FIX STAND	U007	32
D4471140	LEVER:COUPLING:ASSY	U007	33
D4471142	BRACKET:COUPLING:LEVER:SCREW:HOLDER	U007	34
D4471143	BRACKET:CONNECTION:FRONT	U007	35
D4471144	BRACKET:HARNESS:DOOR SWITCH	U007	36
D4471157	DECAL:H-TEMP WARNING:SHIFT	DECALS AND DOCUMENTS	1
		U007	37
D4471177	BRACKET:LOCK:DOOR:SOLENOID:ASSY	U007	38
D4471184	BRACKET:COVER:REAR LOWER	U007	39
D4471204	BRACKET:INLET:LEAK BREAKER	U006	12
D4471205	BRACKET:CONNECTOR	U006	13
D4471210	INNER COVER:LOWER:ENTRANCE:ASSY	U007	40
D4471213	INNER COVER:LOWER:INNER	U007	41
D4471231	INNER COVER:REAR RIGHT	U007	42
D4471233	INNER COVER:REAR LEFT	U007	43
D4471235	INNER COVER:REAR RIGHT:UPPER	U007	44
D4471237	INNER COVER:REAR LEFT:UPPER	U007	45
D4471238	INNER COVER:REAR LOWER	U007	46
D4471632	TIMING PULLEY:T26:GEAR:Z30	U005	17
D4471634	SPACER:DIA27.5	U005	18
D4472111	GUIDE PLATE:ENTRANCE:FIX	U002	47
D4472113	BRACKET:SENSOR:ENTRANCE	U002	48
D4472121	GUIDE PLATE:ENTRANCE	U002	49
D4472126	COMPRESSION SPRING:2N	U002	50
D4472127	COMPRESSION SPRING:3.6N	U002	51
D4472132	TRANSPORT ROLLER	U002	52

Exclusive Parts

Number	Part Name	Group	ID
D4472142	COVER:ENTRANCE	U002	53
D4472211	GATE PAWL	U002	54
D4472212	GEAR:GATE PAWL:SHIFT	U002	55
D4472224	BRACKET:MOTOR:GATE PAWL	U002	56
D4472225	GEAR:GATE PAWL:PROOF TRAY	U002	57
D4472226	SUPPORTING PLATE:GATE PAWL	U002	58
D4472311	GUIDE PLATE:EXIT:UPPER	U002	59
D4472312	PLATE:TRAILING EDGE:SHIFT:EXIT	U002	60
D4472324	BRACKET:SENSOR:SHIFT	U002	61
D4472325	COVER:BRACKET:SENSOR:SHIFT	U002	62
D4472326	FILM:GUARD:FAN	U002	63
D4472411	GUIDE PLATE:PROOF TRAY:UPPER:ASS'Y	U002	64
D4472425	BRACKET:SENSOR:PROOF TRAY	U002	65
D4472431	GUIDE PLATE:PROOF TRAY:LEFT LOWER	U002	66
D4472432	ROLLER:EXIT:AUXILIARY:ASS'Y	U002	67
D4472441	GUIDE PLATE:PROOF TRAY	U002	68
D4472453	BRACKET:PHOTO REFLECTION SENSOR:OVERFLOW	U002	69
D4472461	TRANSPORT ROLLER:ONE-WAY ROLLER CLUTCH	U002	70
D4472511	GUIDE PLATE:REAR LEFT	U002	71
D4472513	BRACKET:SENSOR:EXIT	U002	72
D4472521	GUIDE PLATE:REAR LEFT	U002	73
D4472531	GUIDE PLATE:REAR MIDDLE	U002	74
D4472541	GUIDE PLATE:REAR MIDDLE	U002	75
D4472551	GUIDE PLATE:REAR RIGHT	U002	76
D4472561	GUIDE PLATE:REAR RIGHT	U002	77
D4472564	KNOB:TURN	U002	78
D4472571	TRANSPORT ROLLER:LONG	U002	79
D4472573	TIMING PULLEY:T28	U002	80
D4472583	GUARD:EXIT ROLLER	U002	81
D4472584	COVER:HARNESS:REAR LEFT	U002	82
D4472811	SHAFT:PADDLE:DRIVE:ASS'Y	U002	83
D4472817	SHAFT:PADDLE	U002	84
D4472819	GEAR:Z17	U002	85

Number	Part Name	Group	ID
D4472821	FEELER:PAPER SENSER	U002	86
D4472826	LEVER:SWITCH:RISING TRAY	U002	87
D4472828	TORSION SPRING:LEVER:SWITCH	U002	88
D4472841	HOLDER:COIL SPRING:SHIFT:DRIVEN	U002	89
D4472842	LINK:SHIFT:FRONT	U002	90
D4472843	BRACKET:SHIFT:BEARING:FRONT	U002	91
D4472846	LINK:SHIFT:REAR	U002	92
D4472847	BRACKET:SHIFT:REAR	U002	93
D4472848	SHAFT:SHIFT:COUPLING	U002	94
D4472849	SHAFT:SHIFT:SLIDE	U002	95
D4472851	PINION:SHIFT:MOVE	U002	96
D4472852	END FENCE:SHIFT:ASS'Y	U002	97
D4472861	BRACKET:PADDLE:SHAFT	U002	98
D4472876	EXIT ROLLER:SHIFT:ASS'Y	U002_S004	99
D4472877	SHAFT:EXIT ROLLER:SHIFT	U002_S004	100
D4472878	SHAFT:SHIFT:DRIVEN:ASS'Y	U002_S005	101
D4473121	GUIDE:HARNESS	U003	32
D4473131	BRACKET:SENSOR:PAPER DETECTOR	U003	33
D4473141	STAY:FEELER:PAPER DETECTOR	U003	34
D4473142	FEELER:PAPER DETECTOR	U003	35
D4473151	VIBRATING PLATE:ASS'Y	U003	36
D4473158	CUSHION:VIBRATING PLATE	U003	37
D4473161	GUIDE:JOGGER:SUB	U003	38
D4473221	SHAFT:SLIDE	U003	39
D4473222	HOLDER:JOGGER FENCE:MAIN	U003	40
D4473232	JOGGER FENCE:MAIN:FRONT:ASS'Y	U003	41
D4473235	JOGGER FENCE:MAIN:REAR:ASS'Y	U003	42
D4473238	SHAFT:JOGGER FENCE:MOVEABLE	U003	43
D4473239	GEAR:Z35	U003	44
D4473252	BRACKET:JOGGER:UNIFORM	U003	45
D4473257	BRACKET:TIGHTENER:ASS'Y	U003	46
D4473323	JOGGER FENCE:SUB:REAR	U003	48
D4473324	SHAFT:JOGGER:SUB	U003	49
D4473327	JOGGER FENCE:SUB:FRONT	U003	51

Exclusive Parts

Number	Part Name	Group	ID
D4473329	SHAFT:JOGGER:SUB:TURN	U003	52
D4473411	SLIDER:STOPPER:LEADING EDGE	U003	53
D4473412	STOPPER:LEADING EDGE:SUB-ASS'Y	U003	54
D4473415	SHAFT:STOPPER:LEADING EDGE	U003	55
D4473432	TENSION SPRING:TENSIONER:LEADING EDGE	U003	56
D4473511	GUARD:HARNESS	U003	57
D4474115	WORM GEAR:UPPER LOWER	U004_S001	26
D4474116	WORM WHEEL:Z40:GEAR:Z22	U004	27
D4474119	SHAFT:PULLEY:T32	U004_S001	29
D4474120	DC BRUSHLESS MOTOR:DC24V:8.6W:ASS'Y	U004	63
D4474121	BRACKET:PROTECT:DRIVE SUB-UNIT	U004	59
D4474123	BRACKET:AUXILIARY:TIMING PULLEY:ASS'Y	U004	50
D4474211	HOLDER:SHIFT TRAY:ASS'Y	U004	30
D4474214	JOINT:SYNCHRONOUS BELT	U004	31
D4474215	STAY:SYNCHRONOUS BELT:RIGHT FRONT	U004	32
D4474216	SIDE PLATE:SHIFT TRAY:RIGHT FRONT	U004	33
D4474217	SIDE PLATE:SHIFT TRAY:RIGHT INNER REAR	U004	34
D4474218	STAY:SYNCHRONOUS BELT:RIGHT INNER REAR	U004	35
D4474219	SHAFT:HOLDER:SHIFT TRAY	U004	36
D4474221	SIDE PLATE:SHIFT TRAY:LEFT FRONT	U004	37
D4474222	SIDE PLATE:SHIFT TRAY:LEFT INNER REAR	U004	38
D4474223	STAY:SYNCHRONOUS BELT:LEFT FRONT	U004	39
D4474224	STAY:SYNCHRONOUS BELT:LEFT INNER REAR	U004	40
D4474312	TENSIONER:DRIVEN:ASS'Y	U004	41
D4474316	TIMING PULLEY:DRIVEN:T22	U004	42

Number	Part Name	Group	ID
D4474318	TENSION SPRING:TENSIONER:RISING TRAY:24N	U004	60
D4474321	SHAFT:DRIVE:UPPER LOWER	U004	43
D4474322	TIMING PULLEY:DRIVE:T22	U004	44
D4474323	BRACKET:PROTECT:SHAFT	U004	45
D4474324	TIMING PULLEY:T26	U004	46
D4474326	SPACER:DIA45	U004	48
D4474327	COLLAR:DRIVE:SHAFT	U004	49
D4474421	BRACKET:AUXILIARY:TIMING PULLEY	U004	50
D4474425	BRACKET:PROTECT:SHAFT:LEFT INNER REAR	U004	61
D4474501	TENSION SPRING:TENSION:SHIFT TRAY:50N	U004	51
D4474513	BRACKET:FIX:TENSIONER	U004	52
D4474516	TIMING PULLEY:T18	U004	53
D4474517	BRACKET:BELT TENSIONER:ASS'Y	U004	54
D4474522	BRACKET:FIX:TIMING PULLEY:ASS'Y	U004	55
D4474532	STAND:BASE:JOGGER	U004	56
D4474533	FILM:GUARD:DC BRUSHLESS MOTOR	U004	57
D4474611	BRACKET:MICRO SWITCH	U004	58
D4475010	BRACKET:POWER SUPPLY UNIT	U006	14
D4475850	DC STEPPER MOTOR:DRIVE:DC 1.8W	U002	102
D4476136	BRACKET:COVER:REAR	U001	8
D4476137	BRACKET:COVER:UPPER REAR	U001	9
D4476190	BRACKET:LOWER:COVER:REAR	U001	10
D4476191	BRACKET:LENGTHWISE:COVER:REAR	U001	11
D4477512	GROUND PLATE:BRACKET	U008	20
D4477521	LOCK:DOOR:FRONT:LEFT	U008	21
D4477541	BRACKET:CASTER:SHIFT TRAY	U008	23
D4477542	CASTER:FIX	U008	24
D4477543	FEELER:SAFETY SWITCH:BASE:SHIFT TRAY	U008	25

Exclusive Parts

Number	Part Name	Group	ID
D4477551	PLATE:SHIFT TRAY:ASS'Y	U008_S001	27
D4477572	STAY:SHIFT TRAY:MIDDLE	U008	28
D4477573	STAY:SHIFT TRAY:LEADING EDGE	U008	29
D4477574	STAY:SHIFT TRAY:TRAILING EDGE	U008	30
D4477577	DECAL:TRAY:CAUTION	DECALS AND DOCUMENTS	2
		U008	32
D4477578	SHEET:SHIFT TRAY:INNER BACK	U008	33
D4477579	SHEET:SHIFT TRAY:MIDDLE	U008	34
D4477581	SHEET:SHIFT TRAY:FRONT	U008	35
D4477591	CUSHION:SPACER:440MM	U008	36
D4477709	DECAL:KNOB:L4	DECALS AND DOCUMENTS	3
		U001	13
D5151171	COVER:DC SOLENOID:REAR	U007	47
D5151186	ROLLER:DOOR:ASS'Y	U007	48
D5151904	HINGE:ASS'Y	U007	49
D5152915	PADDLE:ASS'Y	U002	103
D5155102	PCB:MAIN CONTROL:LOIRE-B:ASS'Y	U006	17
D5155210	PCB:OPERATION SUB-UNIT	U001_S001	14
D5156046	RECEIVE PLATE:HINGE	U001	15
D5156111	COVER:UPPER FRONT	U001	17
D5156113	OPERATION SUB-UNIT:ASS'Y	U001_S001	18
D5156114	COVER:UPPER:OPERATION SUB-UNIT	U001_S001	19
D5156115	LENS:LED	U001_S001	20
D5156116	KEYTOP:SHIFT TRAY:FALL	U001_S001	21
D5156117	KEYTOP:JAM	U001_S001	22
D5156118	COVER:LOWER:OPERATION SUB-UNIT	U001_S001	23
D5156119	GROUND PLATE:FINISHING SUB-UNIT	U001_S001	24
D5156131	COVER:UPPER REAR	U001	25
D5156132	GUARD:COVER:REAR UPPER	U001	26
D5156133	COVER:UPPER:MIDDLE	U001	27
D5156134	PROOF TRAY	U001	28

Number	Part Name	Group	ID
D5156140	DOOR:FRONT	U001	29
D5156141	WINDOW BOARD:DOOR:FRONT	U001	30
D5156142	PROTECTION:WINDOW:DOOR:FRONT	U001	31
D5156149	DECAL:TRAY:MIDDLE:CAUTION	DECALS AND DOCUMENTS	4
		U001	32
D5156155	COVER:LEFT FRONT:LOWER	U001	33
D5156156	COVER:LEFT FRONT:UPPER	U001	34
D5156160	COVER:RIGHT FRONT:LOWER	U001	35
D5156161	COVER:RIGHT FRONT:UPPER	U001	36
D5156166	COVER:LEFT REAR	U001	37
D5156170	COVER:REAR UPPER:ASS'Y	U001	38
D5156175	COVER:REAR LOWER:ASS'Y	U001	39
D5156180	COVER:LEFT:ASS'Y	U001	40
D5156185	COVER:EXIT	U001	41
D5156195	INNER COVER:FRONT LEFT	U001	42
D5156241	GRIP:DOOR:FRONT	U001	43
D5156243	LEVER:DOOR:FRONT	U001	44
D5156244	BRACKET:GRIP:ASS'Y	U001	45
D5156247	SHAFT:GRIP:RELEASE:DOOR:FRONT	U001	46
D5156248	TORSION SPRING:GRIP:DOOR:FRONT	U001	47
D5156290	INNER COVER:HINGE:SMALL	U001	48
D5156295	INNER COVER:HINGE:LARGE	U001	49
D5156424	GRIP:RELEASE:VERTICAL TRANSPORT	U002	104
D5156621	COVER:OPERATION SUB-UNIT	U001	50
D5157526	LOCK:DOOR:RIGHT:ASS'Y	U008	37
D5157701	SHEET:SHIFT TRAY:DESIGN SKETCH	U001_S001	51
D5157705	DECAL:MISFEED REMOVAL:PAPER	DECALS AND DOCUMENTS	5
		U001	52
D5157706	DECAL:SHIFT TRAY	DECALS AND DOCUMENTS	6
		U001	53

Exclusive Parts

Number	Part Name	Group	ID
D5157707	DECAL:ENTRANCE:L1	DECALS AND DOCUMENTS	7
		U002	105
D5157708	DECAL:PROOF TRAY:L2	DECALS AND DOCUMENTS	8
		U002	106
D5157710	DECAL:REAR:MIDDLE:L3	DECALS AND DOCUMENTS	9
		U002	107
D5157711	DECAL:REAR:LEFT:L5	DECALS AND DOCUMENTS	10
		U002	108
D5212454	DISCHARGE BRUSH:EXIT:L320	U002	109
D7341471	BRACKET:COUPLING:MAIN:ASS'Y	U008	42
D7761607	TIMING PULLEY:S3M:T20	U002	36
		U005	10
D7763322	HOLDER:JOGGER:SUB:REAR	U003	47
D7763326	HOLDER:JOGGER:SUB:FRONT	U003	50
D7764127	COMPRESSION SPRING:ARM:EXIT:PRESSURE	U002	116
D7767003	CUSHION:STOPPER:3MM	U008	38
D7767004	FILM:SURFACE OF PAPER SENSOR	U008	39
G0201332	HINGE - FRONT COVER	U001	54
G1786874	TIMING BELT:S3M129	U002	110
GW020024	PHOTOINTERRUPTOR:LG2A24BL1:GF	U002	115
		U003	60
GX640024	FAN MOTOR - DC 3.12W	U002	112
GZ230060	POWER SUPPLY UNIT:G-P3:EU/AA	U006	16
H0722220	SPACER - M6X10	U002	113

Standard Parts



03530040N
SCREW - M3X4



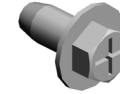
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SCREW M4X14



03550100N
SCREW:M5X10



04503008N
TAPPING SCREW - M3X8



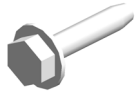
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04513006N
TAPPING SCREW - 3X6



04513008N
TAPPING SCREW - M3X8



04513014N
TAPPING SCREW:3X14



04514006N
TAPPING SCREW - 4X6



04514008N
TAPPING SCREW:4X8



04514014N
TAPPING SCREW:M4X14



04514030N
TAPPING SCREW:M4X30



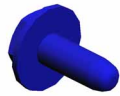
04523008N
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04533006N
TAPPING SCREW - M3X6



04543006Q
TAPPING SCREW - M3X6



04543008Q
TAPPING SCREW:3X8



04544006Q
TAPPING SCREW:4X6



04544008Q
TAPPING SCREW - M4X8



05899251N
HEXAGONAL HEAD BOLT:M1
0X25



06320080G
PARALLEL KEY - 2X8MM



06330120G
PARALLEL PIN - 3X12



06340200G
PARALLEL PIN - 4X20



07200030E
RETAINING RING - M3



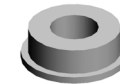
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RETAINING RING - M4



07200060E
RETAINING RING - M6



07200080E
RETAINING RING - M8



07413810
BALL BEARING:10X19X7MM

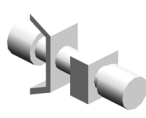


09543006N
SCREW - M3X6

Standard Parts



09544010N
SCREW:POLISHED ROUND/
SPRING:M4X10



11050194
PCB STUD



11050410
CARD SPACER - 9.4MM



11050487
HARNESS CLAMP



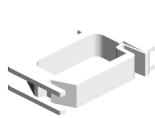
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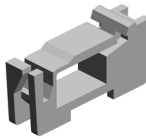
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11050516
CLAMP



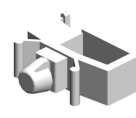
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EDGE SADDLE - LES0510



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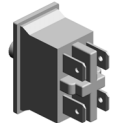
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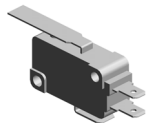
11050692
CLAMP:LES-0503



11050717
CLAMP:JDW-1S



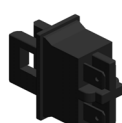
12042437
INTERLOCK SWITCH



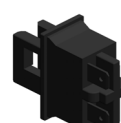
12042466
MICRO SWITCH - V-16506-1C
25



12042835
SWITCH:FA4L-CA22



12042839
SWITCH:FA3L-CA23



12042841
SWITCH:FA3L-AA23

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
202004-01	2004 Modification	A	D4477533	BASE:SHIFT TRAY:ASS'Y	D3DK7533	BASE:SHIFT TRAY:ASS'Y	U008	43	1	O/O			D51527:
202004-02	2004 Modification	A			D3DK7540	COVER:CASTER:TURN	U008	44	1				D51527:
					D3DK7540	COVER:CASTER:TURN	U008	44	1				
					D3DK7540	COVER:CASTER:TURN	U008	44	1				
					D3DK7540	COVER:CASTER:TURN	U008	44	1				
202003-01	2003 Modification	-	D4341476	BRACKET:COUPLING:MAIN:ASS'Y	D7341471	BRACKET:COUPLING:MAIN:ASS'Y	U008	42	1	O/O			D51527:
202003-02	2003 Modification	-	B4774127	EXIT ARM SPRING	D7764127	COMPRESSION SPRING:ARM:EXIT:PRESSURE	U002	116	2	O/O			D51527:
201904-01	1904 Modification	-	D4477545	GRIP:SHIFT TRAY:ASS'Y	D3DK7545	GRIP:SHIFT TRAY:ASS'Y	U008	41	1	O/O			D51527:
201903-01	1903 Modification	A	12042835	SWITCH:FA4L-C A22	12042437	INTERLOCK SWITCH	U007	50	1	X/X			D51527:
201903-02	1903 Modification	A	D3551325	COVER:PUSH SWITCH	D3DK1102	COVER:PUSH SWITCH:BASE	U007	53	1	X/X			D51527:
201903-03	1903 Modification	A	D4471116	BRACKET:SWITCH:BASE:SHIFT TRAY	D3DK1101	BRACKET:SWITCH:BASE:SHIFT TRAY:YES	U007	52	1	X/X			D51527:
201903-04	1903 Modification	B	12042839	SWITCH:FA3L-C A23	12042841	SWITCH:FA3L-A A23	U007	51	1	X/X			D51527:
201903-05	1903 Modification	B	D3551325	COVER:PUSH SWITCH	D3EW1330	COVER:SAFETY SWITCH:HOOK	U007	56	1	X/X			D51527:
201903-06	1903 Modification	C	12042839	SWITCH:FA3L-C A23	12042841	SWITCH:FA3L-A A23	U007	51	1	X/X			D51527:

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
201903-07	1903 Modification	C	D3551325	COVER:PUSH SWITCH	D3EW1330	COVER:SAFETY SWITCH:HOOK	U007	56	1	X/X			D51527:
201903-08	1903 Modification	-			D3DK1104	BRACKET:FRONT:DOOR SWITCH	U007	54	1				D51527:
201903-09	1903 Modification	-			D3DK1105	BRACKET:FRONT UPPER:DOOR SWITCH	U007	55	1				D51527:
201902-01	1902 Modification	-	D4474117	GEAR:Z29	D3DK4117	GEAR:Z29	U004	69	1	X/O			D51527:
201902-02	1902 Modification	-	D4474325	GEAR:Z22	D3DK4325	GEAR:Z22	U004	70	1	X/O			D51527:
201812-01	1812 Modification	-	D5156051	DOOR:FRONT UPPER	D3DK6051	DOOR:FRONT UPPER	U001	55	1	O/O			D51527:
201812-02	1812 Modification	-	D4474534	SUPPORTING PLATE:SYNCHRONOUS BELT	D3DK4534	SUPPORTING PLATE:SYNCHRONOUS BELT	U004	68	1	O/O			D51527:
201812-03	1812 Modification	-	D3DK4111	BRACKET:DRIVE:UPPER LOWER:ASS'Y	D3DK4131	BRACKET:DRIVE:UPPER LOWER:ASS'Y	U004	67	1	X/O			D51527:
201812-04	1812 Modification	-	D3DK6196	INNER COVER:FRONT RIGHT	D3DK6197	INNER COVER:FRONT RIGHT	U001	56	1	X/O			D51527:
201811-01	1811 Modification	-	GW020022	PHOTOINTERRUPTOR:LG2A24BL1	GW020024	PHOTOINTERRUPTOR:LG2A24BL1:GF	U002	115	2	O/O			D51527:
							U003	60	8				
201807-01	1807 Modification	-	D4477575	SHIFT TRAY	D3DK7575	SHIFT TRAY	U008	40	1	O/O			D51527:
201803-01	1803 Modification	-	D4474111	BRACKET:DRIVE:UPPER LOWER:ASS'Y	D3DK4111	BRACKET:DRIVE:UPPER LOWER:ASS'Y	U004	66	1	X/O		Set[A] part number[D3DK4121(201802-01)]	D51527:

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
201802-01	1802 Modification	-			D3DK4121	WORM GEAR:UP PER LOWER:AS S'Y	U004_S001	65	1				D51527:
201709-01	1709 Modification	-	GW020020	PHOTOINTERRU PTOR:LG248NL1	GW020022	PHOTOINTERRU PTOR:LG2A24BL 1	U002	114	2	O/O			D51527:
							U003	59	8				
201609-01	1609 Modification	-			D4474120	DC BRUSHLESS MOTOR:DC24V:8 6.6W:ASS'Y	U004	63	1				D51527:
201609-02	1609 Modification	-			D7767004	FILM:SURFACE OF PAPER SENS OR	U008	39	1				D51527:
201605-01	1605 Modification	-			D7767003	CUSHION:STOP PER:3MM	U008	38	1				D51527:
					D7767003	CUSHION:STOP PER:3MM	U008	38	1				
201601-01	1601 Modification	-	D4473322	HOLDER:JOGGE R:SUB:REAR	D7763322	HOLDER:JOGGE R:SUB:REAR	U003	47	1	X/O			D51527:
201512-01	1512 Modification	-	D4473326	HOLDER:JOGGE R:SUB:FRONT	D7763326	HOLDER:JOGGE R:SUB:FRONT	U003	50	1	X/O			D51527:
201511-01	1511 Modification	-	AG070515	MAGNET CATCH :13N	AG070513	MAGNET CATCH	U007	22	1	X/O			D51527:
201503-01	1503 Modification	-	B3521607	TIMING PULLEY - T20-S3M	D7761607	TIMING PULLEY: S3M:T20	U002	36	1	X/O			D51527:
							U005	10	9				
201201-01	1201 Modification	-			D4474534	SUPPORTING PL ATE:SYNCHRON OUS BELT	U004	62	1	X/O			D51527:
201201-02	1201 Modification	-			D4474425	BRACKET:PROT ECT:SHAFT:LEF T INNER REAR	U004	61	1	X/O			D51527:

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
201201-03	1201 Modification	-			D4474121	BRACKET:PROTECT:DRIVE SUB-UNIT	U004	59	1	X/O			D51527:
201201-04	1201 Modification	-			D4474123	BRACKET:AUXILIARY:TIMING PULLEY:ASS'Y	U004	50	1				D51527:
201201-05	1201 Modification	-			D4474318	TENSION SPRING:TENSIONER:RISING TRAY:24N	U004	60	4	X/O			D51527:
201205-01	1205 Modification	-	D5155101	PCB:MAIN CONTROL:LOIRE-B:ASS'Y	D5155102	PCB:MAIN CONTROL:LOIRE-B:ASS'Y	U006	17	1	X/O			D51527:
1109-02	201109Modification	-	D5155100	PCB:MAIN CONTROL:ASS'Y	D5155101	PCB:MAIN CONTROL:LOIRE-B:ASS'Y	U006	17	1	X/O			D51527:

