

Side Tray Type M3
(D725-21/22)
Parts Catalog

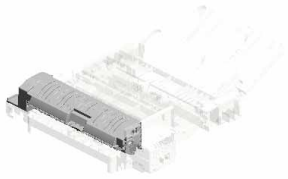
Parts change information sample

 **Add**

 **Update**

 **Delete**

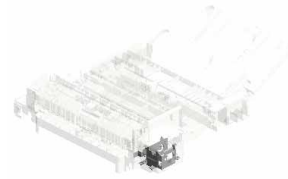
Unit All



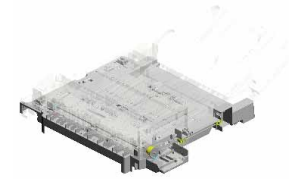
U001
RIGHT COVER



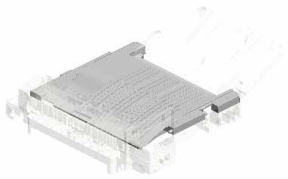
U002
EXTERIOR



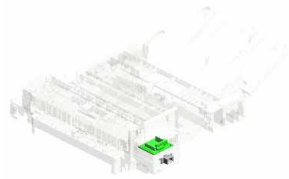
U003
MECHANICAL DRIVE SECTION



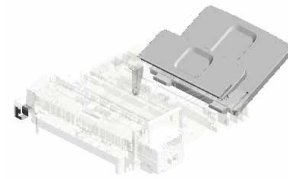
U004
FRAME SECTION



U005
LEFT COVER



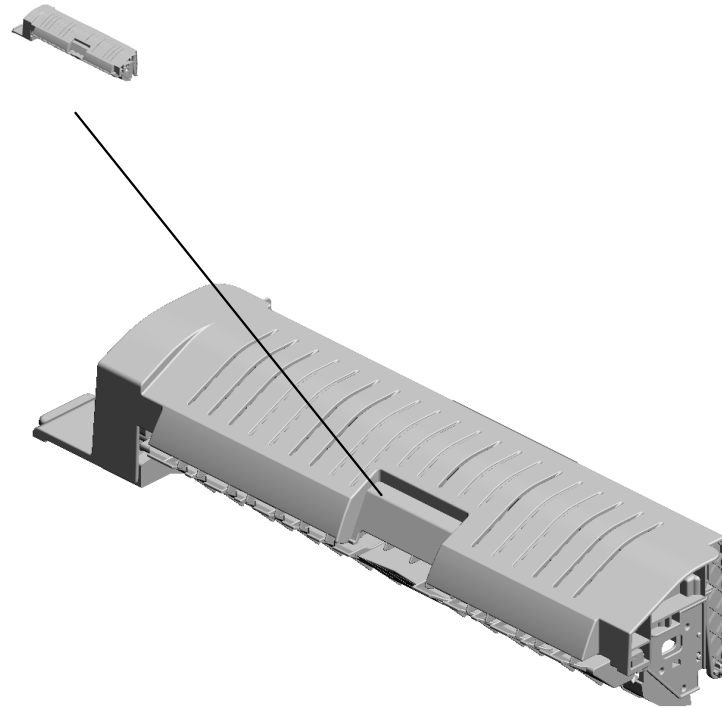
U006
ELECTRICAL



U007
ACCESSORY

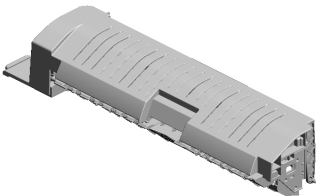
U001.RIGHT COVER

U001 S001
D6850201
COVER:RIGHT:ASS'Y



U001	U002	U003	U004	U005	U006	U007
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U001
RIGHT COVER



U001	U002	U003	U004	U005	U006	U007
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U001_S001 COVER:RIGHT:ASS'Y

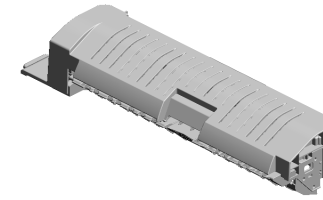
19.D6852015
BRACKET:SOLENO
ID

22.D6852025
TIMING BELT:40S2
M122

2.04543006Q
TAPPING SCREW -
M3X6

12.AA082101
BUSHING - 6X10X6

3.04543008Q
TAPPING SCREW:
3X8



15.D6850201
[A]
COVER:RIGHT:AS
S'Y
201611-01 X/O

1.03130040N
(x2)
SCREW:M3X4

18.D6852012
GUIDE:FRAME:FR
ONT:ASS'Y

6.06230100E
SPRING PIN - 3X10
MM

4.04583008N
(x6)
HEXAGON HEAD T
APPING SCREW:3
X8

9.54472681
SNAP RING

7.08050089
(x3)
RETAINING RING -
M4

17.D6852011
GUIDE PLATE:RIG
HT

14.D5424647
(x2)
EXIT ROLLER

5.06220100E
(x2)
SPRING PIN - 2X10
MM

20.D6852016
GROUND PLATE:S
ENSOR:TRANSPO
RT:UPPER

16.D6851045
DISCHARGE BRUS
H:EXIT:CONNECTI
NG

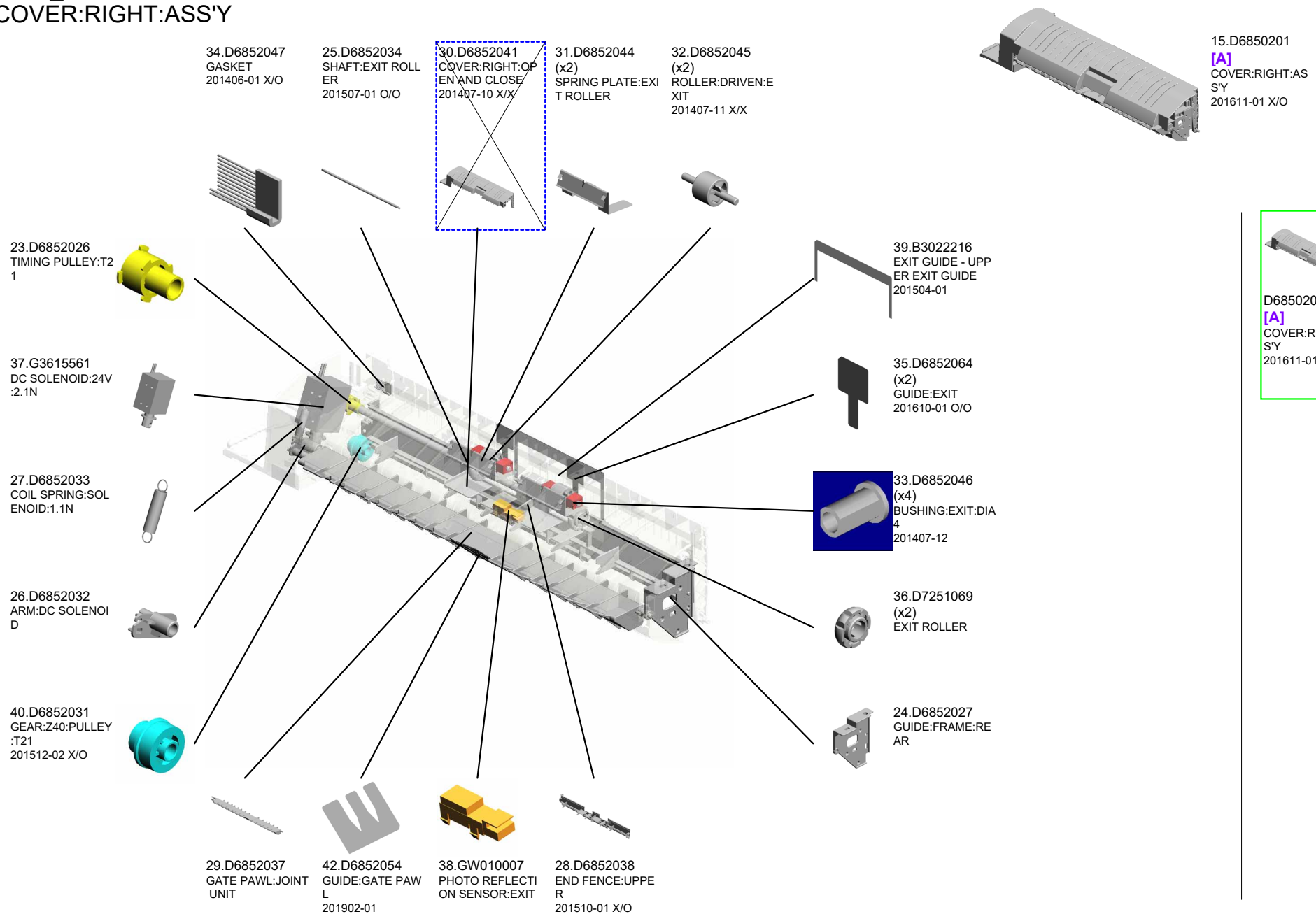
13.C4086691
SHIELD

11.AA082170
PLAIN SHAFT BEA
RING:DIA4XDIA8X5
:EG-1
202001-01 O/O

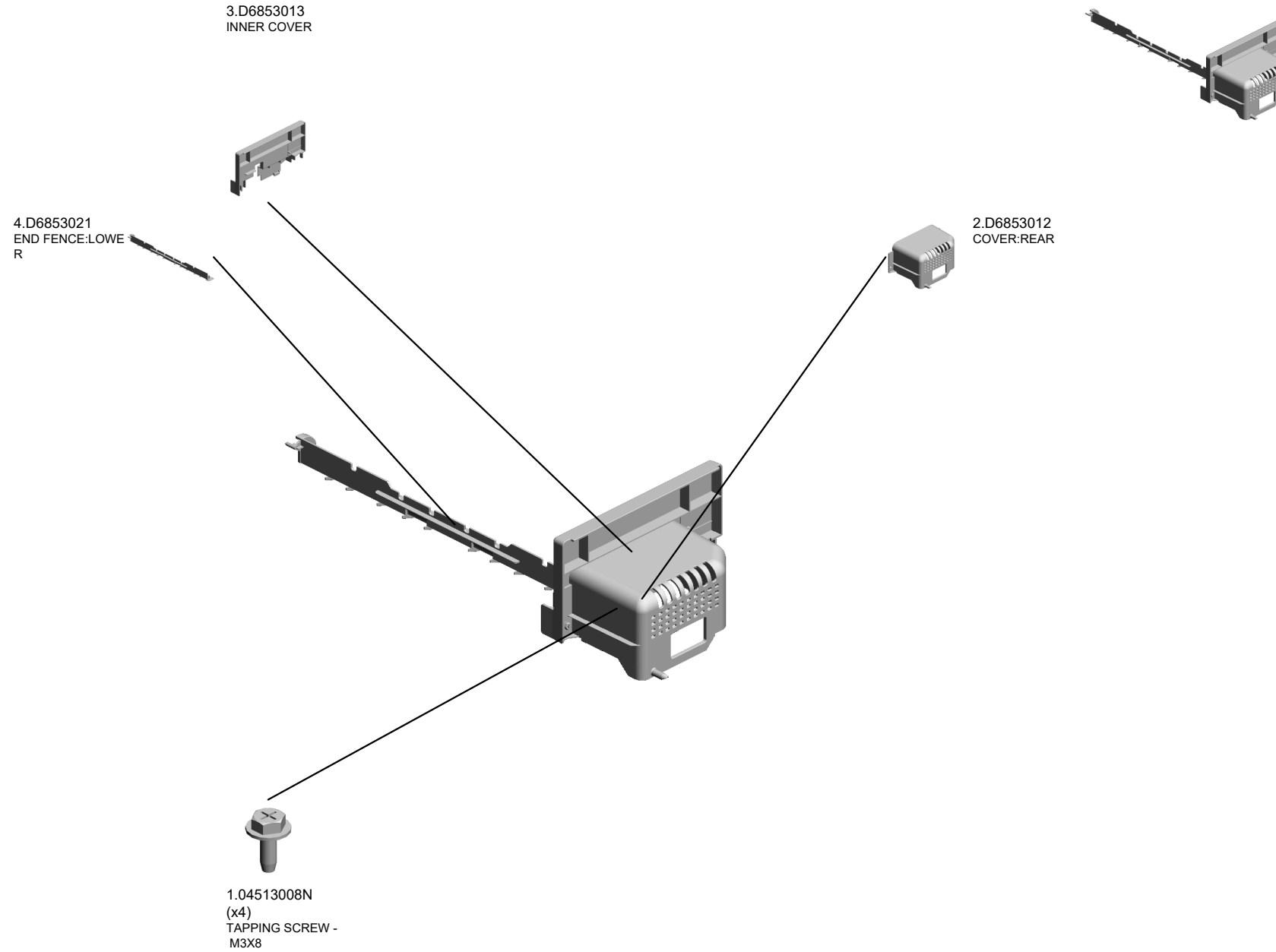
8.08050092
RETAINING RING -
3M

10.AA021030
MAGNET CATCH

U001_S001 COVER:RIGHT:ASS'Y



U002 EXTERIOR



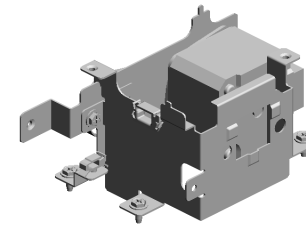
U001	U002	U003	U004	U005	U006	U007
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U003 MECHANICAL DRIVE SECTION

7.D6854021
BRACKET:DRAWE
R

9.D6855600
DC STEPPER MOT
OR:ASS'Y

4.11050723
CLAMPS:WES-050
7



1.04513006N
(x2)
TAPPING SCREW -
3X6

3.04583008N
(x4)
HEXAGON HEAD T
APPING SCREW:3
X8

2.04543006Q
TAPPING SCREW -
M3X6

10.D3FX2056
[A]
DISCHARGE BRUS
H:GUIDE PLATE
202006-01 X/O

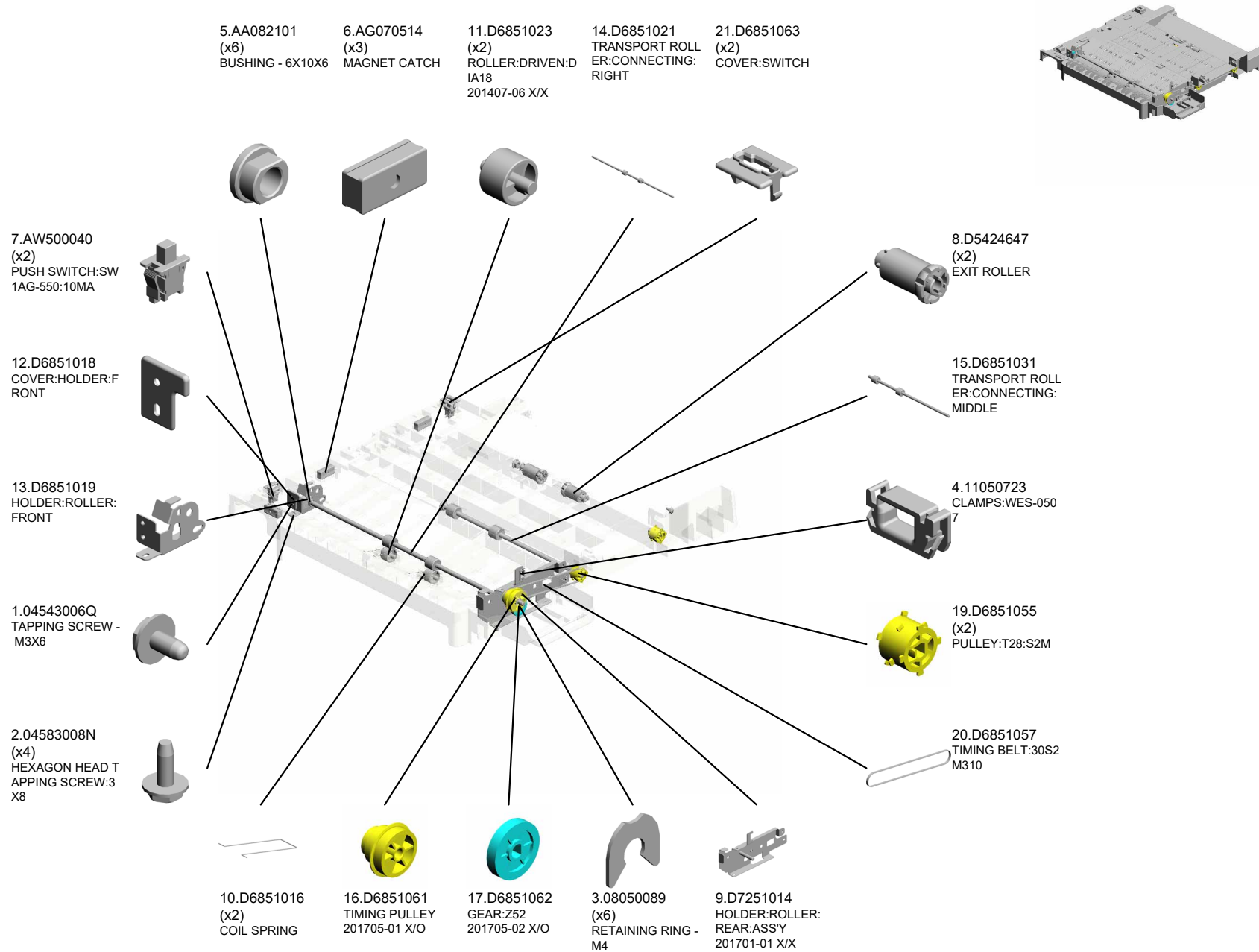
5.11050758
CLAMP:LWSM-030
6A

6.D6854011
BRACKET:DC STE
PPER MOTOR

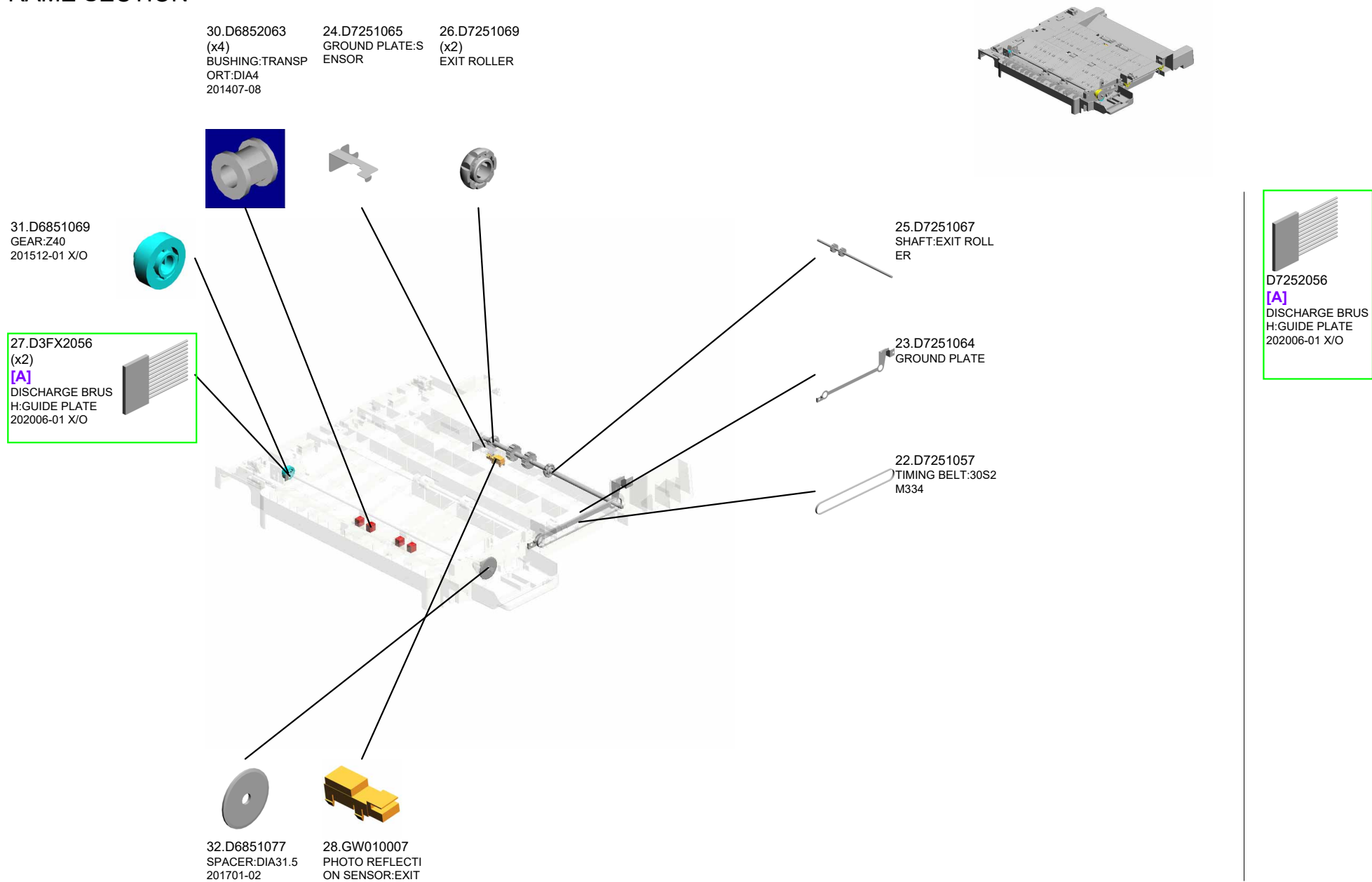
8.D6854031
TIMING BELT:50S2
M150

D7252056
[A]
DISCHARGE BRUS
H:GUIDE PLATE
202006-01 X/O

U004 FRAME SECTION

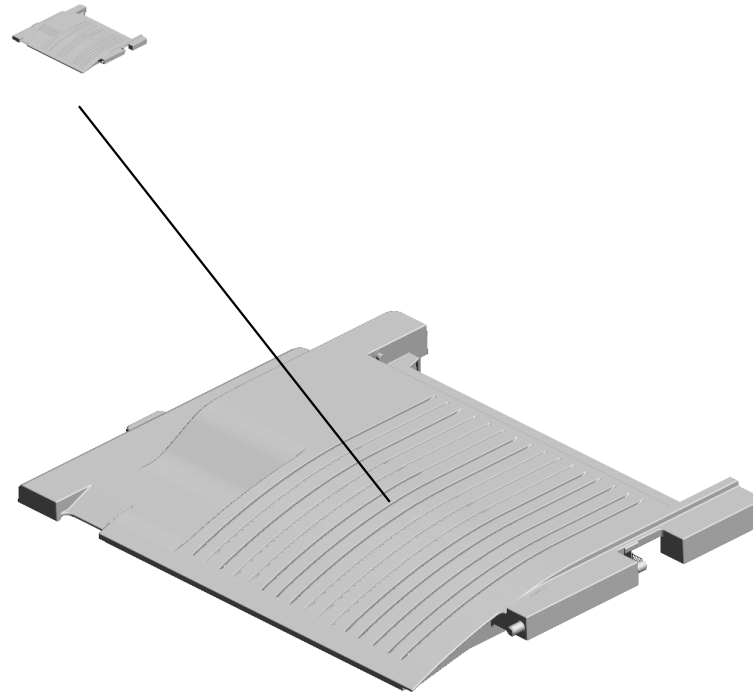


U004 FRAME SECTION



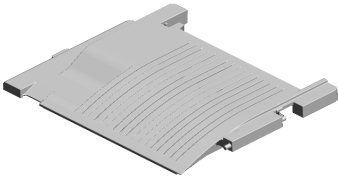
U005.LEFT COVER

U005 S001
D7250250
COVER:LEFT:ASS'Y



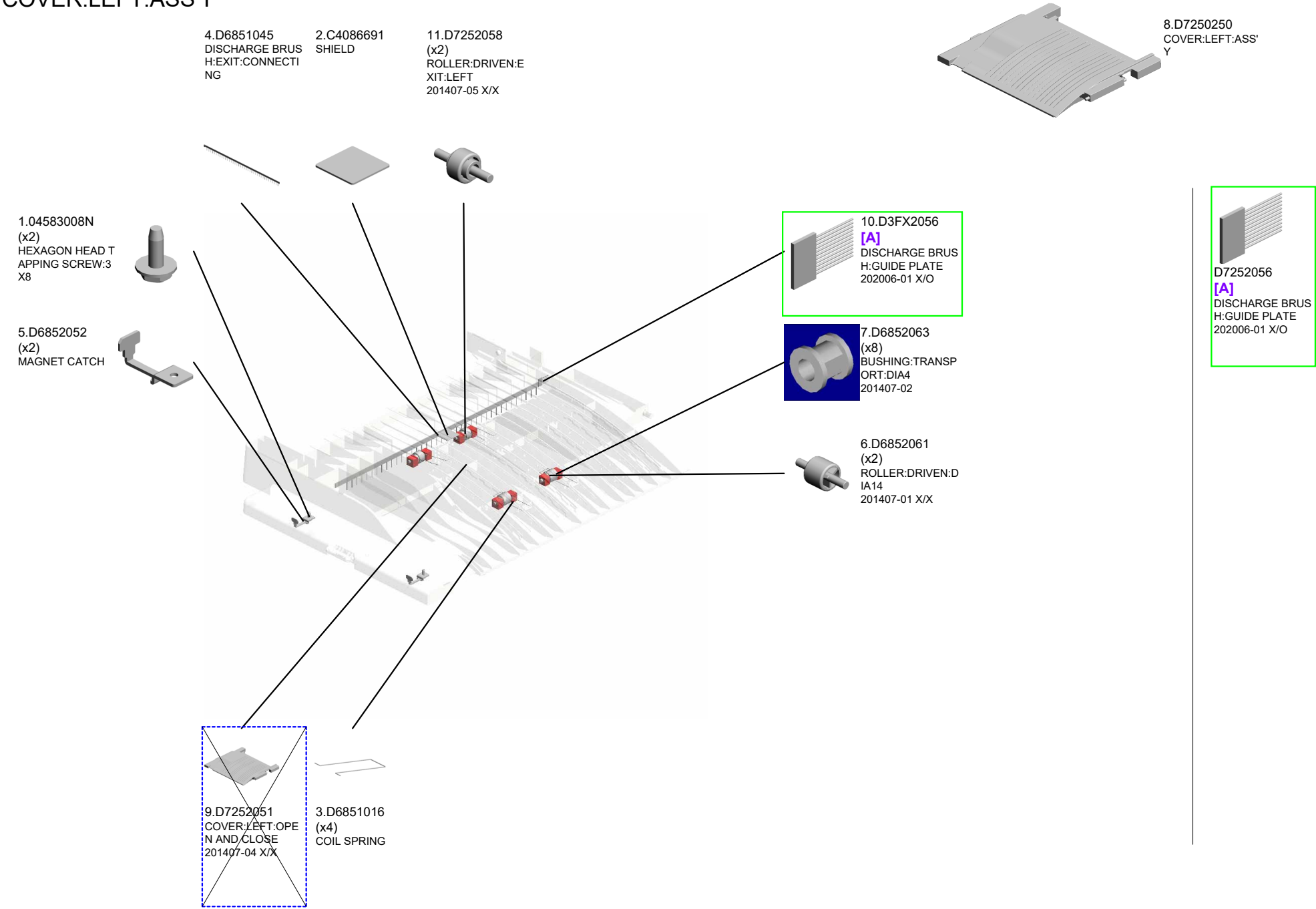
U001	U002	U003	U004	U005	U006	U007
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U005
LEFT COVER



U001	U002	U003	U004	U005	U006	U007
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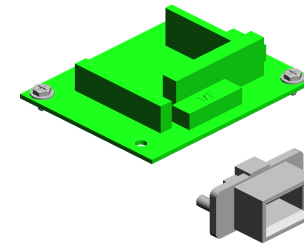
U005_S001
COVER:LEFT:ASS'Y



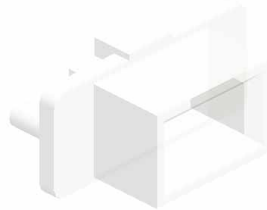
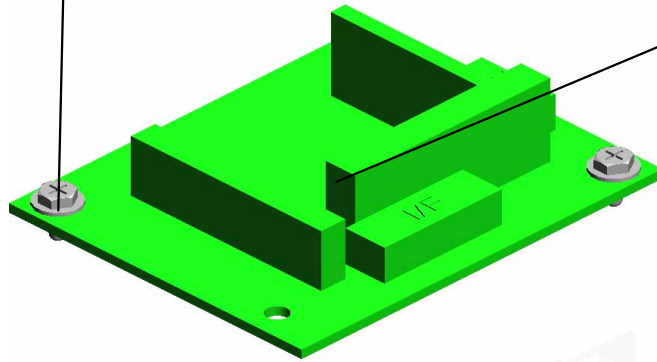
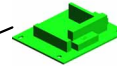
U001	U002	U003	U004	U005	U006	U007
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U006 ELECTRICAL

1.04543006Q
(x2)
TAPPING SCREW -
M3X6

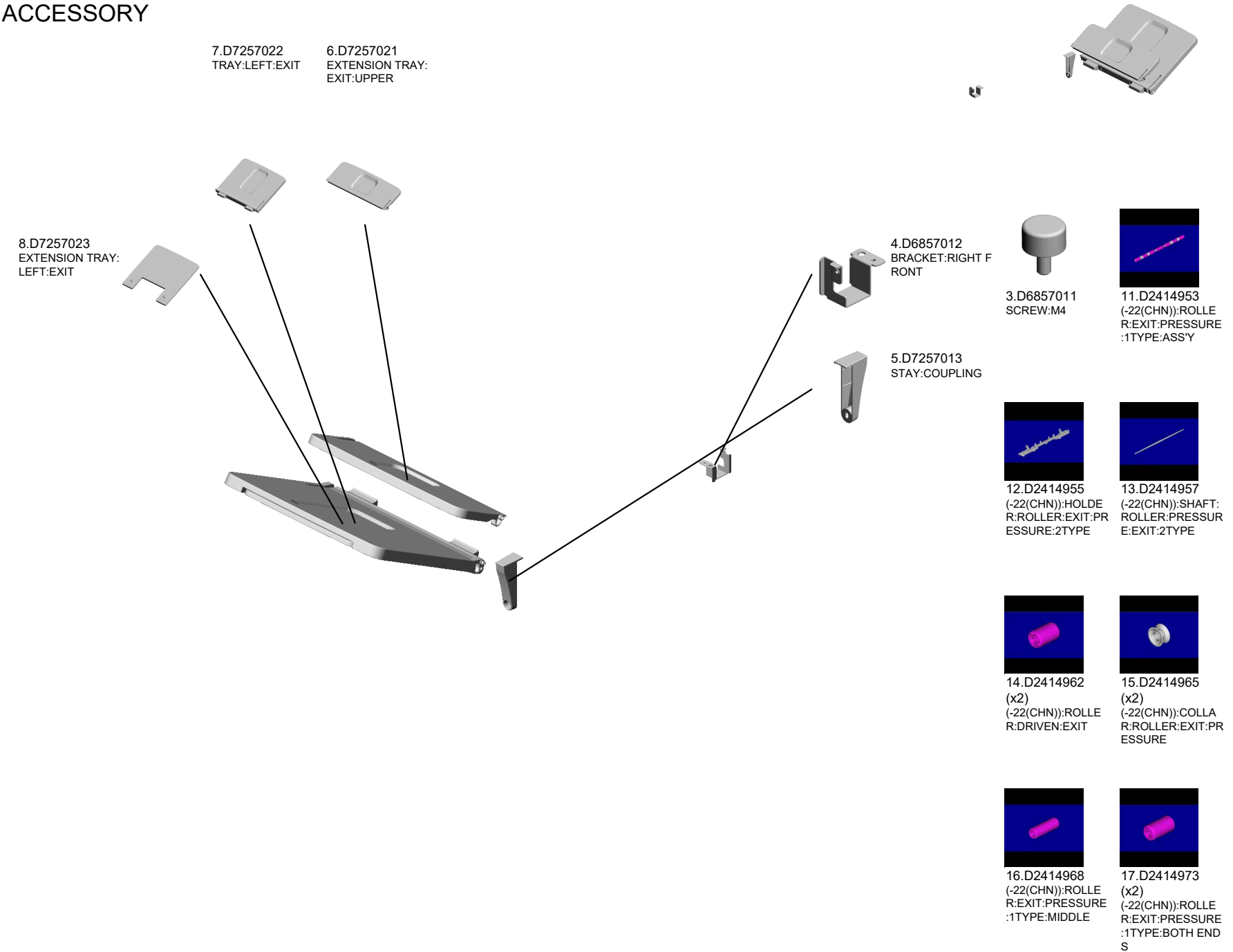


2.D7255201
PCB

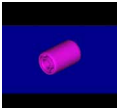
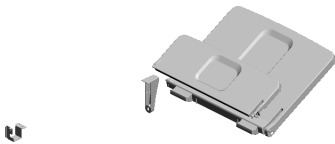


U001	U002	U003	U004	U005	U006	U007
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U007
ACCESSORY



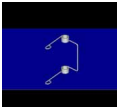
U007
ACCESSORY



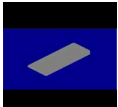
18.D2414977
(x2)
(-22(CHN)):ROLLE
R:DRIVEN:EXIT:MI
DDLE



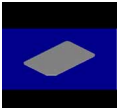
19.D2414978
(x2)
(-22(CHN)):COLLA
R:ROLLER:EXIT:PR
ESSURE:BOTH EN
DS



20.D2414981
(x2)
(-22(CHN)):COIL SP
RING:ROLLER:PRE
SSURE:EXIT



21.D2414987
(-22(CHN)):GUIDE:
EXIT:AUXILIARY:MI
DDLE



22.D2414988
(x2)
(-22(CHN)):GUIDE:
EXIT:AUXILIARY:B
OTH ENDS

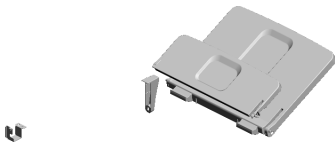


23.D2414985
(-22(CHN)):GUIDE
PLATE:EXIT:AUXILI
ARY:ASS'Y
201612-01 X/O

1.04514010N (x 1)
TAPPING SCREW:4X10
2.04543008Q (x 1)
TAPPING SCREW:3X8

U001	U002	U003	U004	U005	U006	U007
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U007
ACCESSORY



9.04514014N (x 1)
(-22(CHN)):TAPPING SCREW:M4X14

10.07200020G (x 4)
(-22(CHN)):RETAINING RING - M2

U001	U002	U003	U004	U005	U006	U007
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Exclusive Parts

Number	Part Name	Group	ID
54472681	SNAP RING	U001_S001	9
AA021030	MAGNET CATCH	U001_S001	10
AA082101	BUSHING - 6X10X6	U001_S001	12
		U004	5
AA082170	PLAIN SHAFT BEARING:DIA4XDIA8X5:EG-1	U001_S001	11
AG070514	MAGNET CATCH	U004	6
AW500040	PUSH SWITCH:SW1AG-550:10MA	U004	7
B3022216	EXIT GUIDE - UPPER EXIT GUIDE	U001_S001	39
C4086691	SHIELD	U001_S001	13
		U005_S001	2
D2414953	(-22(CHN)):ROLLER:EXIT:PRESSURE:1TYPE:ASS'Y	U007	11
D2414955	(-22(CHN)):HOLDER:ROLLER:EXIT:PRESSURE:2TYPE	U007	12
D2414957	(-22(CHN)):SHAFT:ROLLER:PRESSURE:EXIT:2TYPE	U007	13
D2414962	(-22(CHN)):ROLLER:DRIVEN:EXIT	U007	14
D2414965	(-22(CHN)):COLLAR:ROLLER:EXIT:PRESSURE	U007	15
D2414968	(-22(CHN)):ROLLER:EXIT:PRESSURE:1TYPE:MIDDLE	U007	16
D2414973	(-22(CHN)):ROLLER:EXIT:PRESSURE:1TYPE:BOTH ENDS	U007	17
D2414977	(-22(CHN)):ROLLER:DRIVEN:EXIT:MIDDLE	U007	18
D2414978	(-22(CHN)):COLLAR:ROLLER:EXIT:PRESSURE:BOTH ENDS	U007	19
D2414981	(-22(CHN)):COIL SPRING:ROLLER:PRESSURE:EXIT	U007	20
D2414985	(-22(CHN)):GUIDE PLATE:EXIT:AUXILIARY:ASS'Y	U007	23
D2414987	(-22(CHN)):GUIDE:EXIT:AUXILIARY:MIDDLE	U007	21
D2414988	(-22(CHN)):GUIDE:EXIT:AUXILIARY:BOTH ENDS	U007	22
D3FX2056	DISCHARGE BRUSH:GUIDE PLATE	U003	10
		U004	27

Number	Part Name	Group	ID
		U005_S001	10
D5424647	EXIT ROLLER	U001_S001	14
		U004	8
D6850201	COVER:RIGHT:ASS'Y	U001_S001	15
D6851016	COIL SPRING	U004	10
		U005_S001	3
D6851018	COVER:HOLDER:FRONT	U004	12
D6851019	HOLDER:ROLLER:FRONT	U004	13
D6851021	TRANSPORT ROLLER:CONNECTING:RIGHT	U004	14
D6851023	ROLLER:DRIVEN:DIA18	U004	11
D6851031	TRANSPORT ROLLER:CONNECTING:MIDDLE	U004	15
D6851045	DISCHARGE BRUSH:EXIT:CONNECTING	U001_S001	16
		U005_S001	4
D6851055	PULLEY:T28:S2M	U004	19
D6851057	TIMING BELT:30S2M310	U004	20
D6851061	TIMING PULLEY	U004	16
D6851062	GEAR:Z52	U004	17
D6851063	COVER:SWITCH	U004	21
D6851069	GEAR:Z40	U004	31
D6851077	SPACER:DIA31.5	U004	32
D6852011	GUIDE PLATE:RIGHT	U001_S001	17
D6852012	GUIDE:FRAME:FRONT:ASS'Y	U001_S001	18
D6852015	BRACKET:SOLENOID	U001_S001	19
D6852016	GROUND PLATE:SENSOR:TRANSPORT:UPPER	U001_S001	20
D6852025	TIMING BELT:40S2M122	U001_S001	22
D6852026	TIMING PULLEY:T21	U001_S001	23
D6852027	GUIDE:FRAME:REAR	U001_S001	24
D6852031	GEAR:Z40:PULLEY:T21	U001_S001	40
D6852032	ARM:DC SOLENOID	U001_S001	26
D6852033	COIL SPRING:SOLENOID:1.1N	U001_S001	27
D6852034	SHAFT:EXIT ROLLER	U001_S001	25
D6852037	GATE PAWL:JOINT UNIT	U001_S001	29
D6852038	END FENCE:UPPER	U001_S001	28
D6852044	SPRING PLATE:EXIT ROLLER	U001_S001	31
D6852045	ROLLER:DRIVEN:EXIT	U001_S001	32

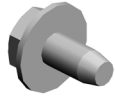
Exclusive Parts

Number	Part Name	Group	ID
D6852046	BUSHING:EXIT:DIA4	U001_S001	33
D6852047	GASKET	U001_S001	34
D6852052	MAGNET CATCH	U005_S001	5
D6852054	GUIDE:GATE PAWL	U001_S001	42
D6852061	ROLLER:DRIVEN:DIA14	U005_S001	6
D6852063	BUSHING:TRANSPORT:DIA4	U004	30
		U005_S001	7
D6852064	GUIDE:EXIT	U001_S001	35
D6853012	COVER:REAR	U002	2
D6853013	INNER COVER	U002	3
D6853021	END FENCE:LOWER	U002	4
D6854011	BRACKET:DC STEPPER MOTOR	U003	6
D6854021	BRACKET:DRAWER	U003	7
D6854031	TIMING BELT:50S2M150	U003	8
D6855600	DC STEPPER MOTOR:ASS'Y	U003	9
D6857011	SCREW:M4	U007	3
D6857012	BRACKET:RIGHT FRONT	U007	4
D7250250	COVER:LEFT:ASS'Y	U005_S001	8
D7251014	HOLDER:ROLLER:REAR:ASS'Y	U004	9
D7251057	TIMING BELT:30S2M334	U004	22
D7251064	GROUND PLATE	U004	23
D7251065	GROUND PLATE:SENSOR	U004	24
D7251067	SHAFT:EXIT ROLLER	U004	25
D7251069	EXIT ROLLER	U001_S001	36
		U004	26
D7252058	ROLLER:DRIVEN:EXIT:LEFT	U005_S001	11
D7255201	PCB	U006	2
D7257013	STAY:COUPLING	U007	5
D7257021	EXTENSION TRAY:EXIT:UPPER	U007	6
D7257022	TRAY:LEFT:EXIT	U007	7
D7257023	EXTENSION TRAY:LEFT:EXIT	U007	8
G3615561	DC SOLENOID:24V:2.1N	U001_S001	37
GW010007	PHOTO REFLECTION SENSOR:EXIT	U001_S001	38
		U004	28

Standard Parts



03130040N
SCREW:M3X4



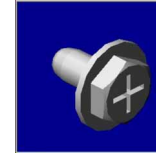
04513006N
TAPPING SCREW - 3X6



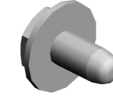
04513008N
TAPPING SCREW - M3X8



04514010N
TAPPING SCREW:4X10



04514014N
(-22(CHN)):TAPPING SCREW: M4X14



04543006Q
TAPPING SCREW - M3X6



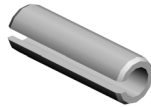
04543008Q
TAPPING SCREW:3X8



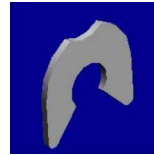
04583008N
HEXAGON HEAD TAPPING S
CREW:3X8



06220100E
SPRING PIN - 2X10MM



06230100E
SPRING PIN - 3X10MM



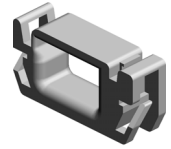
07200020G
(-22(CHN)):RETAINING RING
- M2



08050089
RETAINING RING - M4



08050092
RETAINING RING - 3M



11050723
CLAMPS:WES-0507



11050758
CLAMP:LWSM-0306A

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
202006-01	2006 Modification	-	D7252056	DISCHARGE BRUSH:GUIDE PLATE	D3FX2056	DISCHARGE BRUSH:GUIDE PLATE	U003	10	1	X/O			D72521:
							U004	27	2				
							U005_S001	10	1				
202001-01	2001 Modification	-	AA082063	BUSHING - 8X10 X5	AA082170	PLAIN SHAFT BEARING:DIA4XDIA8X5:EG-1	U001_S001	11	1	O/O			D72521:
201902-01	1902 Modification	-			D6852054	GUIDE:GATE PAWL	U001_S001	42	1				D72521:
201705-01	1705 Modification	A	D6851051	TIMING PULLEY	D6851061	TIMING PULLEY	U004	16	1	X/O			D72521:
201705-02	1705 Modification	A	D6851052	GEAR:Z28	D6851062	GEAR:Z52	U004	17	1	X/O			D72521:
201701-01	1701 Modification	B	D6851013	HOLDER:ROLLER:REAR:ASS'Y	D7251014	HOLDER:ROLLER:REAR:ASS'Y	U004	9	1	X/X			D72521:
201701-02	1701 Modification	B			D6851077	SPACER:DIA31.5	U004	32	1				D72521:
201612-01	1612 Modification	-	D2414990	(-22(CHN)):GUIDE PLATE:EXIT:AXILIARY	D2414985	(-22(CHN)):GUIDE PLATE:EXIT:AXILIARY:ASS'Y	U007	23	1	X/O			D72521:
201611-01	1611 Modification	-	D6850200	COVER:RIGHT:ASS'Y	D6850201	COVER:RIGHT:ASS'Y	U001_S001	15	1	X/O			D72521:
201610-01	1610 Modification	-	D6852049	GUIDE:EXIT	D6852064	GUIDE:EXIT	U001_S001	35	2	O/O			D72521:
201512-01	1512 Modification	B	D6851058	GEAR:Z21	D6851069	GEAR:Z40	U004	31	1	X/O	X/O		D72521:
201512-02	1512 Modification	B	D6852023	GEAR:Z21:PULLEY:T21	D6852031	GEAR:Z40:PULLEY:T21	U001_S001	40	1	X/O	X/O		D72521:
201510-01	1510 Modification	-	D6852036	END FENCE:UPPER	D6852038	END FENCE:UPPER	U001_S001	28	1	X/O			D72521:
201507-01	1507 Modification	-	D6852030	SHAFT:EXIT ROLLER	D6852034	SHAFT:EXIT ROLLER	U001_S001	25	1	O/O			D72521:
201504-01	1504 Modification	-			B3022216	EXIT GUIDE - UPPER EXIT GUIDE	U001_S001	39	1				D72521:
201407-01	1407 Modification	A	AF040621	DRIVEN ROLLER - DIA14	D6852061	ROLLER:DRIVEN:DIA14	U005_S001	6	2	X/X			D72521:

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
201407-02	1407 Modification	A			D6852063	BUSHING:TRANS PORT:DIA4	U005_S001	7	1				D72521:
					D6852063	BUSHING:TRANS PORT:DIA4	U005_S001	7	1				
					D6852063	BUSHING:TRANS PORT:DIA4	U005_S001	7	1				
					D6852063	BUSHING:TRANS PORT:DIA4	U005_S001	7	1				
					D6852063	BUSHING:TRANS PORT:DIA4	U005_S001	7	1				
					D6852063	BUSHING:TRANS PORT:DIA4	U005_S001	7	1				
					D6852063	BUSHING:TRANS PORT:DIA4	U005_S001	7	1				
					D6852063	BUSHING:TRANS PORT:DIA4	U005_S001	7	1				
201407-03	1407 Modification	A			D7250250	COVER:LEFT:AS S'Y	U005_S001	8	1	X/O			D72521:
201407-04	1407 Modification	A	D7252051	COVER:LEFT:OP EN AND CLOSE			U005_S001	9	1	X/X			D72521:
201407-05	1407 Modification	A	D7252057	ROLLER:DRIVEN :DIA14:EXIT	D7252058	ROLLER:DRIVEN :EXIT:LEFT	U005_S001	11	2	X/X			D72521:
201407-06	1407 Modification	B	D6851017	ROLLER:DRIVEN :DIA18	D6851023	ROLLER:DRIVEN :DIA18	U004	11	2	X/X			D72521:
201407-07	1407 Modification	B	D6851053	GEAR:Z21	D6851058	GEAR:Z21	U004	18	1	X/O			D72521:
201407-08	1407 Modification	B			D6852063	BUSHING:TRANS PORT:DIA4	U004	30	1				D72521:
					D6852063	BUSHING:TRANS PORT:DIA4	U004	30	1				
					D6852063	BUSHING:TRANS	U004	30	1				

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
						PORT:DIA4							
					D6852063	BUSHING:TRANS PORT:DIA4	U004	30	1				
201407-09	1407 Modification	C	D6852024	GEAR:Z21:PULL EY:T21	D6852023	GEAR:Z21:PULL EY:T21	U001_S001	21	1	X/O			D72521:
201407-10	1407 Modification	C	D6852041	COVER:RIGHT:O PEN AND CLOSE			U001_S001	30	1	X/X			D72521:
201407-11	1407 Modification	C	D6852043	EXIT ROLLER:DR IVEN	D6852045	ROLLER:DRIVEN :EXIT	U001_S001	32	2	X/X			D72521:
201407-12	1407 Modification	C			D6852046	BUSHING:EXIT:D IA4	U001_S001	33	1				D72521:
					D6852046	BUSHING:EXIT:D IA4	U001_S001	33	1				
					D6852046	BUSHING:EXIT:D IA4	U001_S001	33	1				
					D6852046	BUSHING:EXIT:D IA4	U001_S001	33	1				
201407-13	1407 Modification	C			D6850200	COVER:RIGHT:A SS'Y	U001	15	1	X/O			D72521:
201406-01	1406 Modification	-	D7252056	DISCHARGE BR USH:GUIDE PLA TE	D6852047	GASKET	U001_S001	34	1	X/O			D72521:

