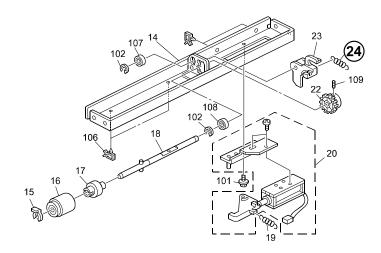
Model: RT46 for Be	llini-C2		Date	e: 20-May-0	3	No.: MB511001
Modified Article: R	Reverse Pressure Spring - 55G	iF		Prepared	by: F.N	loguchi
From: 2nd Tech. Su	pport Sec. Service Support De	pt.				
Reason for	☐ Parts catalog correction	☐ Vend	or ch	ange	☐ To n	neet standards
Modification:	☐ To facilitate assembly	⊠ To im	nprove	e reliability	()
	☐ Part standardization	☐ Other	r			

The Reverse Pressure Spring has been changed as follows to improve paper feed performance.

- Pressure increased
- Diameter increased (0.45mm→ 0.5mm)
- Pre-attachment length increased (18.0mm→ 21.4mm).

Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number						
AA060834 ¬		Reverse Pressure Spring - 55GF	1 _ 1	X/O	19	24	
	- AA060941	Spring: Pressure: Reverse	1-1	70	19	24	



RCL (Japan) Production (B511)

NOL (Japan) i Todaction	\			
MODEL NAME	BRAND	DESTINATION	CODE	SERIAL NO.
RT46	Ricoh	208-240/60	B511-17	J7230300001
	Savin			
	Gestetner			
	Lanier			
RT46	Infotec	220-240/50,60	B511-26	6Q60330001
RT46	Ricoh	220-240/50,60	B511-27	J7230300075
	Gestetner			
	Nashuatec			
	Rex Rotary			
	Lanier			

Modification Bulletin

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Model: Bellini LCT			Da	ate: 8-Nov-	06	No.: MB511002
Modified Article:	MAGNET CATCH			Prepared	by: S. Ish	iizu
From: 2nd Tech. Si	upport Sec. Service Support	Dept.				
Reason for	Parts catalog correction	☐ Vendor	ch	ange	Other	
Modification:	☐ To facilitate assembly	☐ To impr	OV	e reliability	⊠ To mee	et standards
	☐ Part standardization	☐ Product	t Sa	afety	()

Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number						
B3031361	B8321368	MAGNET CATCH	1	X/O	7	20	*
AG071010	AG071012	MAGNET CATCH	1	X/O	31	13	*
B5111171	B8321171	SAFETY SWITCH BRACKET	1	X/O	31	15	*
B5111172	-	-			31	14	*
H5105001	12042382	INTERLOCK SWITCH - FAIL- CA22	1	X/O	31	12	*

Change: Material change.

Reason: Changed as part of Ricoh's ongoing efforts to use environmentally friendly

materials.

Important: When you replace any of the new parts for the first time, **install them** together as a set.

Modification Bulletin

PAGE: 1/1

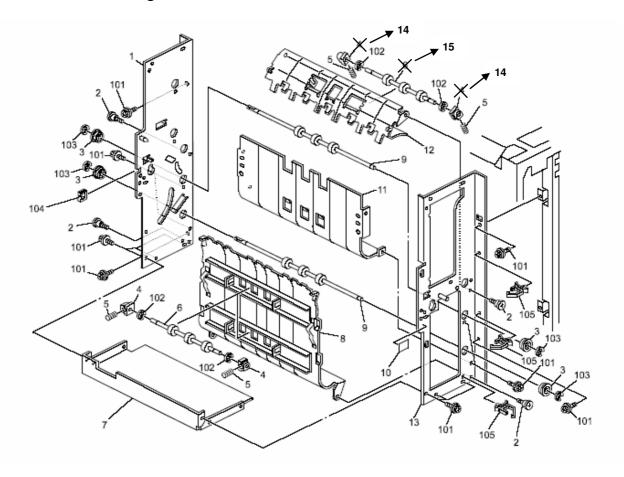
Model: Bellini-C2 L	LCT(RT46)		Da	ate: 6-Dec-	06	No.: MB511003
Modified Article:	Link Guide Plate – Open And	d Close		Prepared	by: S. Ish	iizu
From: 2nd Tech. S	upport Sec. Service Support	Dept.				
Reason for	Parts catalog correction	☐ Vendor	cha	ange	Other	
Modification:	☐ To facilitate assembly	ove	e reliability	☐ To mee	et standards	
	□ Part standardization	☐ Product	Sa	afetv	()

Old part	New part	Description	Old	New	Int	Page	Index	Note
number	number		Q'ty	Q'ty				
B5113646	B5113621	Link Guide Plate – Open	1	1	O/O	25	12	**
		And Close						
AA063852	AA066675	Pressure Spring	6	6	O/O	25	5	**
AA080034 —	→ AA080034	Bushing – 4x5x7	6	4	ı	25	4	
L	→ AA084059	Bushing	-	2	0/0	25	14*	**
AF020489 —	→ AF020489	Transport Relay Roller	3	2	-	25	6	
	→ B8342568	Transport Relay Roller	-	1	0/0	25	15*	**

Reason/Change: Parts standardization with ALASKA-C.

*: New Index

Important: If you need to install any of the new parts labeled "**" for the first time, install them **together as a set.**



Part Change Information List

Date: October 31, 2011

Model	Code P	CII Nr	PCIL	Old part	New part		Description	Old Otty	New Q'tv	Int	3DPC	Page	Indov	Sat	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
Wodel	Code 1	OIL IVI.	Correction	number	number		Description	Old Q ty	New Qty	1111	JDIO	i aye	IIIuex	Jei	Set IIIt	IIID	Note	I ICI. IVI.	LON INI.
B-C2 LCT (RT46)	B511 2	201110		AX040118	AX040231	DC MOTOR 24V 19.6W		1	1	O/O		29	10					V1101970	

Part Change Information List

Date: February 28, 2014

		PCIL	PCIL	Old part	New part		Old	New					S	Set				ECN
Model	Code	Number	Correction	number	number	Description	Q'ty	Q'ty	Int	3DPC	Page	Index	Set I	Int	RTB	Note	Ref Number	Number
B-C2 LCT (RT46)	B511	201402		B3031185	D5321185 JOINT:MOTOR:RISE		1	1	0/0		12	29					V1102630	

RICOH Part Change Information List

Date: November 2, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
											19	5						
B-C2 LCT _RT46_	B511	201510		AF020489	D6130489	ROLLER:CONNECTING:DRIVEN	9	9	O/O	N	23	7					V1502524	
											25	6						



Part Change Information List

Date: November 2, 2017

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
B-C2 LCT _RT46_	B511	201711		B5111386	D4521386	COVER:RIGHT:KEY COUNTER	1	1	0/0	N	7	14					V1002111	10090118