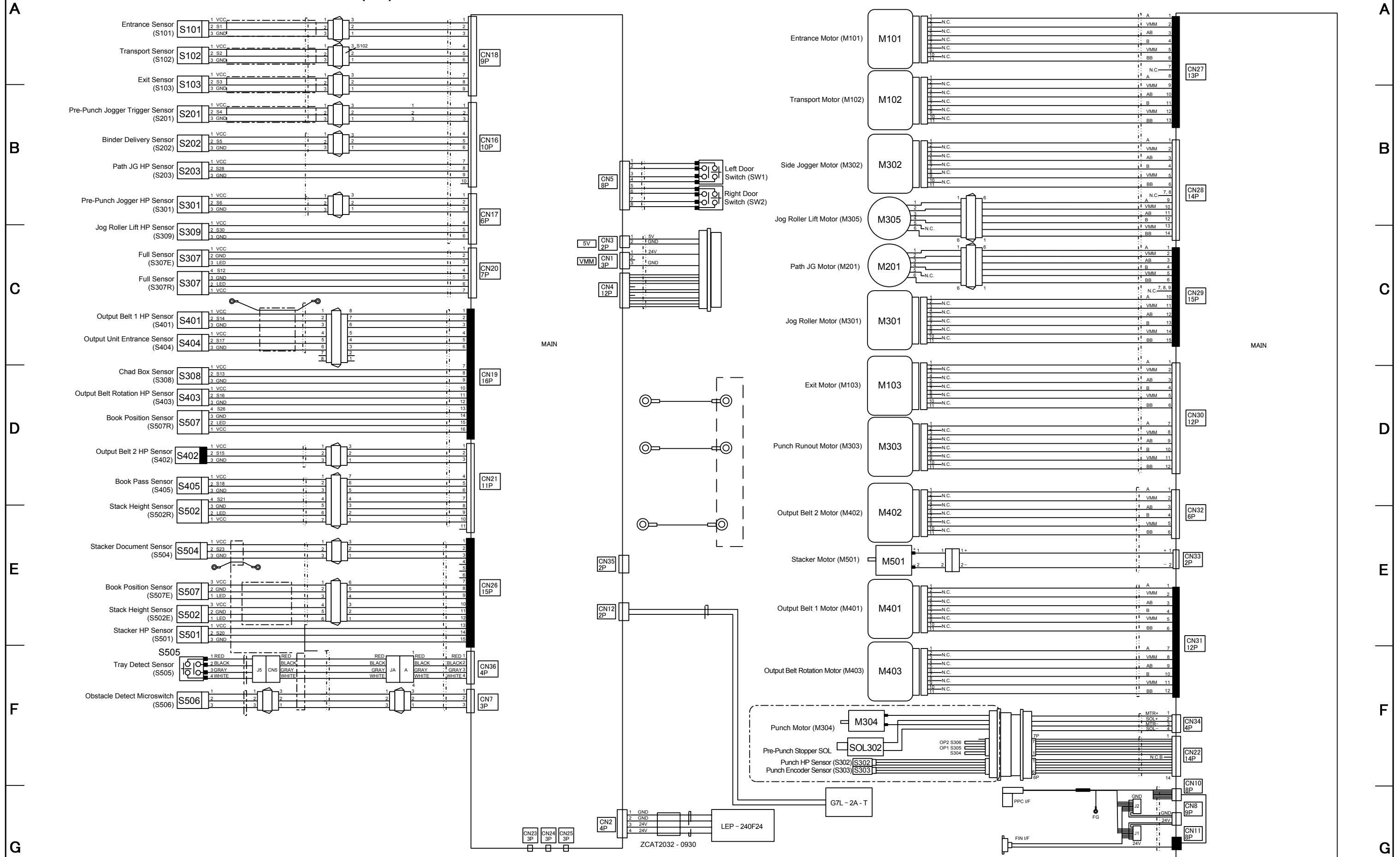
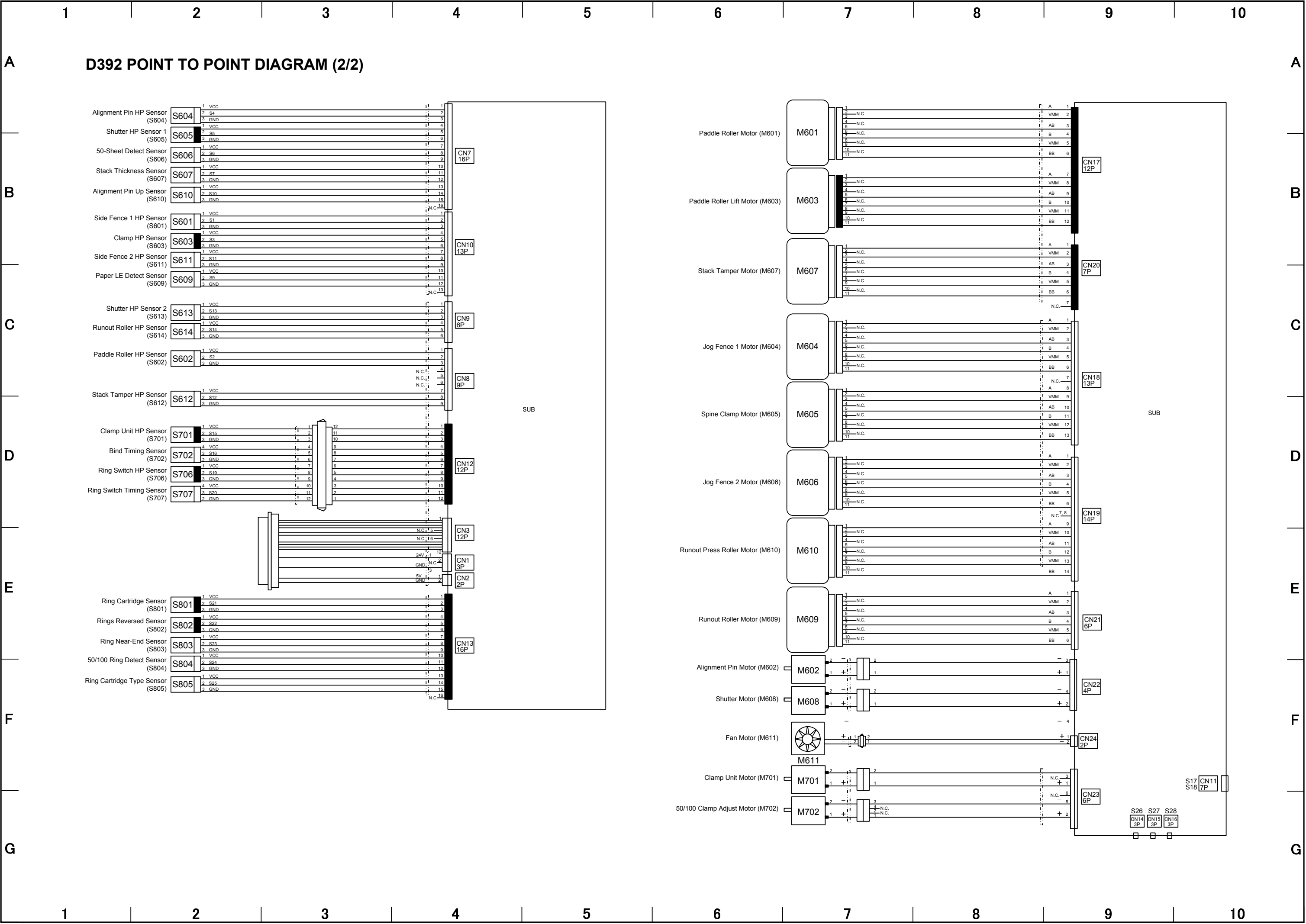
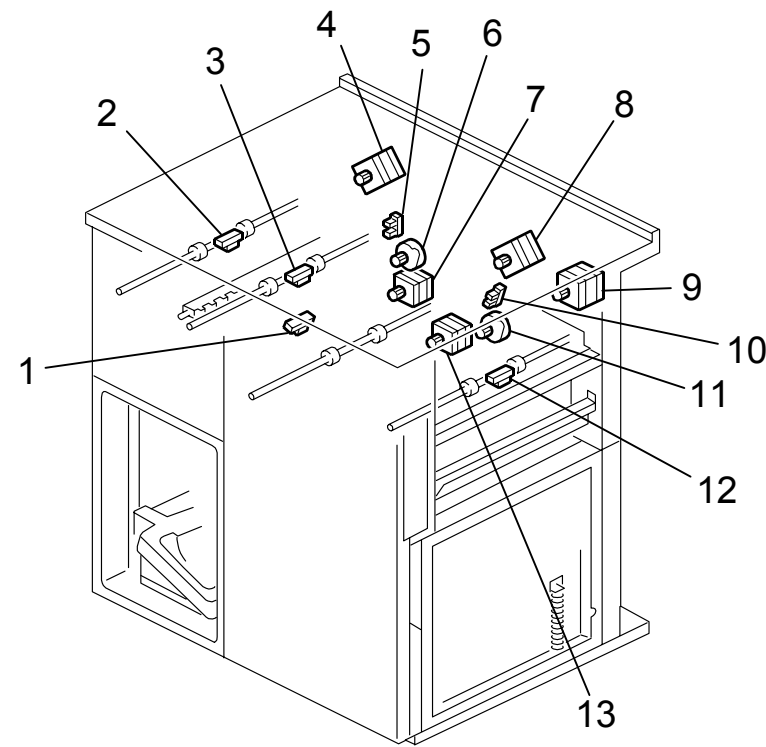


D392 POINT TO POINT DIAGRAM (1/2)

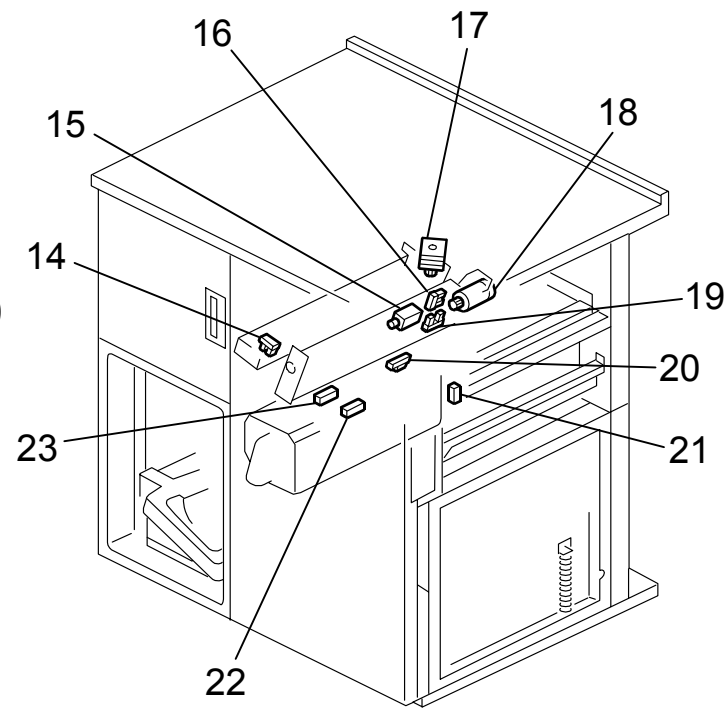




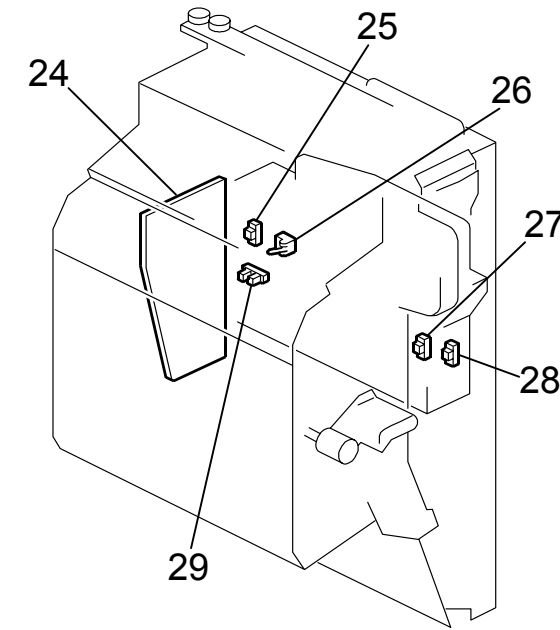
D392 ELECTRICAL COMPONENT LAYOUT (1/2)



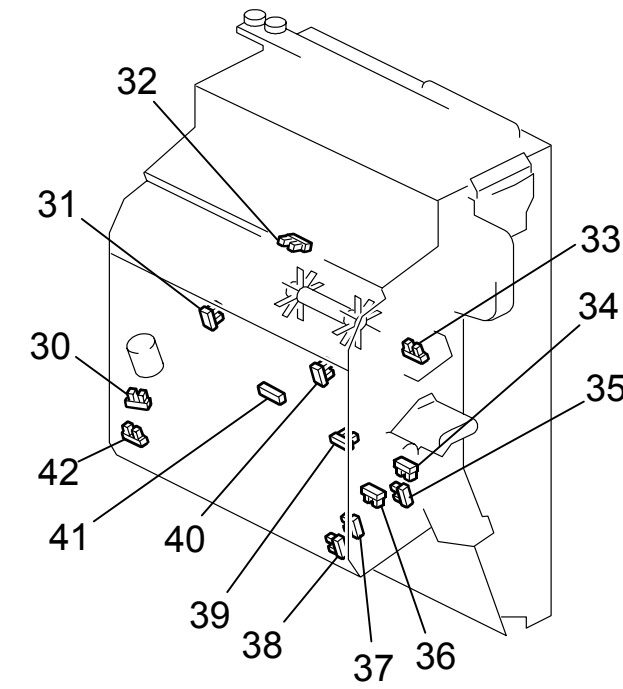
D392V101.WMF



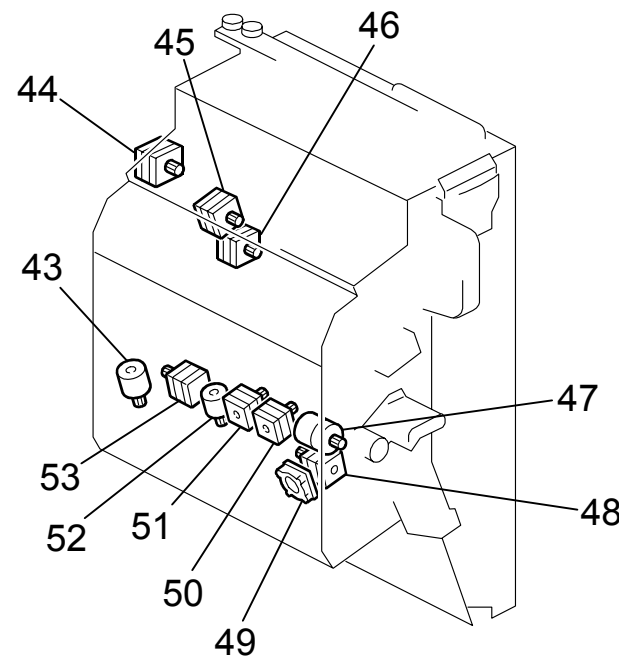
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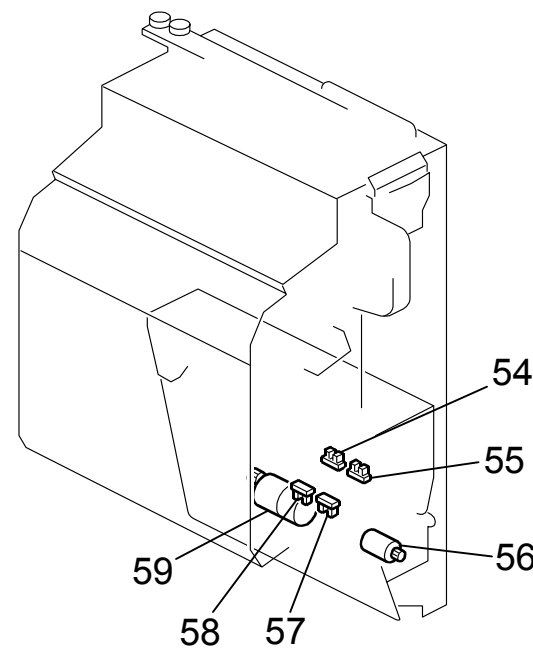
D392V103.WMF



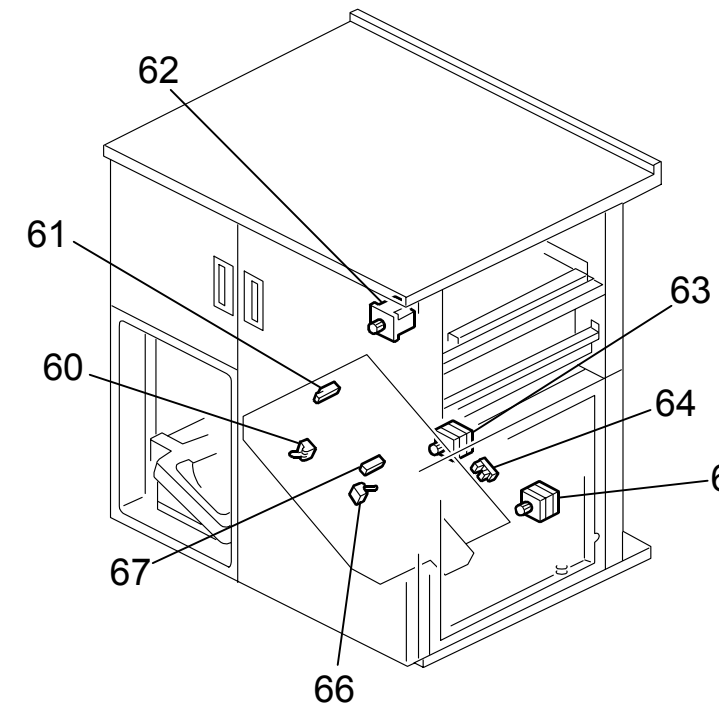
D392V104.WMF



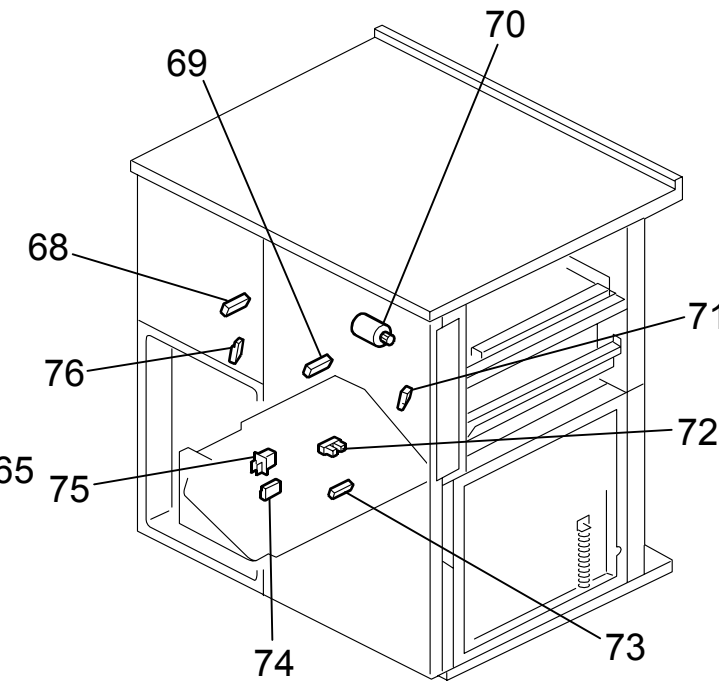
D392V105.WMF



D392V106.WMF

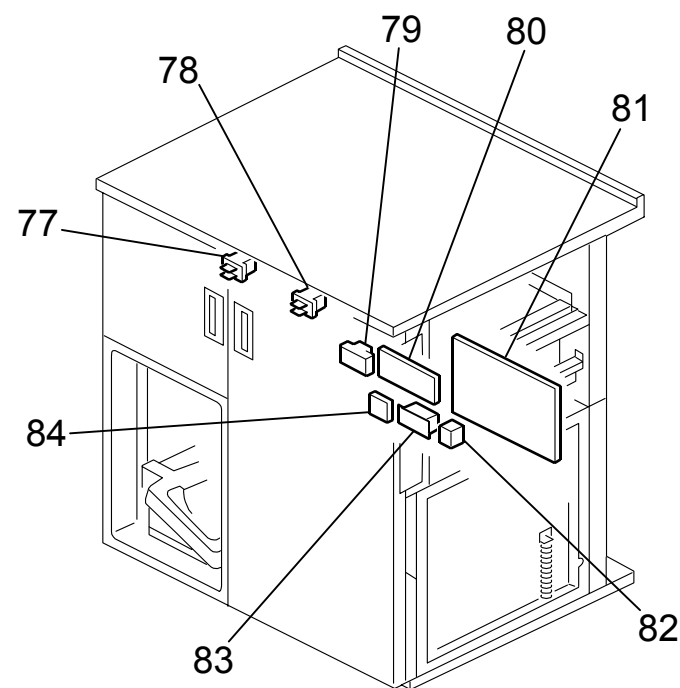


D392V107.WMF



D392V108.WMF

D392 ELECTRICAL COMPONENT LAYOUT (2/2)



D392V109.WMF

Symbol	Index No.	Description	P to P
Sensors			
S101	12	Entrance Sensor (S101)	1-A2
S102	3	Transport Sensor (S102)	1-A2
S103	2	Exit Sensor (S103)	1-A2
S201	1	Pre-Punch Jogger Trigger Sensor (S201)	1-B2
S202	20	Binder Delivery Sensor (S202)	1-B2
S203	5	Path JG HP Sensor (S203)	1-B2
S301	14	Pre-Punch Jogger HP Sensor (S301)	1-B2
S302	16	Punch HP Sensor (S302)	1-F7
S303	19	Punch Encoder Sensor (S303)	1-F7
S307R	23	Full Sensor (S307R)	1-C2
S307E	22	Full Sensor (S307E)	1-C2
S308	21	Chad Box Sensor (S308)	1-D2
S309	10	Jog Roller Lift HP Sensor (S309)	1-C2
S401	66	Output Belt 1 HP Sensor (S401)	1-C2
S402	60	Output Belt 2 HP Sensor (S402)	1-D2
S403	64	Output Belt Rotation HP Sensor (S403)	1-D2
S404	67	Output Unit Entrance Sensor (S404)	1-C2
S405	69	Book Pass Sensor (S405)	1-D2
S501	72	Stacker HP Sensor (S501)	1-E2
S502R	61	Stack Height Sensor (S502R)	1-E2
S502E	76	Stack Height Sensor (S502E)	1-E2
S504	73	Stacker Document Sensor (S504)	1-E2
S505	75	Tray Detect Sensor (S505)	1-F2
S506	74	Obstacle Detect Microswitch (S506)	1-F2
S507R	71	Book Position Sensor (S507R)	1-D2
S507E	68	Book Position Sensor (S507E)	1-E2
S601	31	Side Fence 1 HP Sensor (S601)	2-B2
S602	32	Paddle Roller HP Sensor (S602)	2-C2
S603	39	Clamp HP Sensor (S603)	2-B2
S604	35	Alignment Pin HP Sensor (S604)	2-A2
S605	38	Shutter HP Sensor 1 (S605)	2-B2
S606	34	50-Sheet Detect Sensor (S606)	2-B2
S607	36	Stack Thickness Sensor (S607)	2-B2
S609	41	Paper LE Detect Sensor (S609)	2-C2
S610	37	Alignment Pin Up Sensor (S610)	2-B2
S611	40	Side Fence 2 HP Sensor (S611)	2-B2
S612	33	Stack Tamper HP Sensor (S612)	2-D2
S613	30	Shutter HP Sensor 2 (S613)	2-C2
S614	42	Runout Roller HP Sensor (S614)	2-C2
S701	54	Clamp Unit HP Sensor (S701)	2-D2
S702	55	Bind Timing Sensor (S702)	2-D2
S706	57	Ring Switch HP Sensor (S706)	2-D2
S707	58	Ring Switch Timing Sensor (S707)	2-D2
S801	26	Ring Cartridge Sensor (S801)	2-E2
S802	27	Rings Reversed Sensor (S802)	2-E2
S803	29	Ring Near-End Sensor (S803)	2-E2
S804	28	50/100 Ring Detect Sensor (S804)	2-F2
S805	25	Ring Cartridge Type Sensor (S805)	2-F2

Symbol	Index No.	Description	P to P
Switches			
DOOR-SW1	77	Left Door Switch (SW1)	1-B6
DOOR-SW2	78	Right Door Switch (SW2)	1-B6
Solenoids			
SOL 302	15	Pre-Punch Stopper SOL (S302)	1-F7
Motors			
M101	9	Entrance Motor (M101)	1-A7
M102	8	Transport Motor (M102)	1-B7
M103	4	Exit Motor (M103)	1-D7
M201	6	Path JG Motor (M201)	1-C7
M301	7	Jog Roller Motor (M301)	1-C7
M302	17	Side Jogger Motor (M302)	1-B7
M303	13	Punch Runout Motor (M303)	1-D7
M304	18	Punch Motor (M304)	1-F7
M305	11	Jog Roller Lift Motor (M305)	1-B7
M401	65	Output Belt 1 Motor (M401)	1-E7
M402	62	Output Belt 2 Motor (M402)	1-E7
M403	63	Output Belt Rotation Motor (M403)	1-F7
M501	70	Stacker Motor (M501)	1-E7
M601	45	Paddle Roller Motor (M601)	2-A7
M602	52	Alignment Pin Motor (M602)	2-F7
M603	46	Paddle Roller Lift Motor (M603)	2-B7
M604	50	Jog Fence 1 Motor (M604)	2-C7
M605	47	Spine Clamp Motor (M605)	2-D7
M606	51	Jog Fence 2 Motor (M606)	2-D7
M607	44	Stack Tamper Motor (M607)	2-C7
M608	43	Shutter Motor (M608)	2-F7
M609	48	Runout Roller Motor (M609)	2-E7
M610	53	Runout Press Roller Motor (M610)	2-E7
M611	49	Fan Motor (M611)	2-F7
M701	59	Clamp Unit Motor (M701)	2-F7
M702	56	50/100 Clamp Adjust Motor (M702)	2-G7