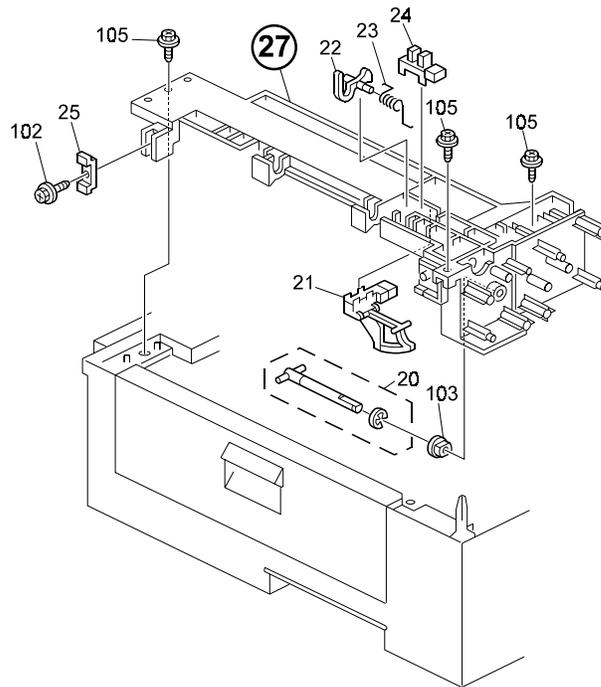


Model: Stella-C1/ F1 Paper Tray Unit (Palm)	Date: 25-Feb-03	No.: MB421001
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Modified Article: Base Plate - Paper Feed		Prepared by: M. Ishihara	
From: Technical Services Sec. Service Planning Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction	<input type="checkbox"/> Vendor change	<input type="checkbox"/> To meet standards ()
	<input type="checkbox"/> To facilitate assembly	<input type="checkbox"/> To improve reliability	
	<input type="checkbox"/> Part standardization	<input checked="" type="checkbox"/> Other (To meet field request)	

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
-	B4212705	Base Plate – Paper Feed	1	-	7	27	New

The above part has been newly registered due to requests from the field.



Model: Stella-C1, C2/ F1, F2 Paper Tray Unit (Palm)	Date: 26-Apr-04	No.: MB421002
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Modified Article: Friction Pad		Prepared by: M. Ishihara	
From: Technical Support Section, Service Support Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction	<input type="checkbox"/> Vendor change	<input type="checkbox"/> To meet standards ()
	<input type="checkbox"/> To facilitate assembly	<input checked="" type="checkbox"/> To improve reliability	
	<input type="checkbox"/> Part standardization	<input type="checkbox"/> Other ()	

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B4212601	G5553160	Friction Pad	1-1	X/O	5	17	

Two Mylars have been added to the friction pad to further ensure proper feeding when using paper with burred edges.

Note: This modification was applied to the production line from April to December 2003.

Model: Stella-C1, C2/ F1, F2 Paper Tray Unit (Palm)	Date: 26-Apr-04	No.: MB421003
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Modified Article: Friction Pad		Prepared by: M. Ishihara	
From: Technical Support Section, Service Support Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction	<input type="checkbox"/> Vendor change	<input type="checkbox"/> To meet standards ()
	<input type="checkbox"/> To facilitate assembly	<input checked="" type="checkbox"/> To improve reliability	
	<input type="checkbox"/> Part standardization	<input type="checkbox"/> Other ()	

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
G5553160	B4212606	Friction Pad	1-1	X/O	5	17	

The friction pad has been changed as follows (from January 2004 production) to further ensure proper paper feeding:

- 1) A film has been added to the pad to provide for smoother paper feed.
- 2) The material of the pad has been changed from cork to urethane to further ensure each sheet is fed individually.

Model: Model S-C1, C2, F1, F2 Paper Tray Unit (B421)	Date: 25-May-04	No.: MB421004
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Modified Article: Addition of Tapping Screw		Prepared by: A. Ishiyama	
From: 1st Technical Support Sec. Service Support Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> Part standardization	<input type="checkbox"/> Vendor change <input checked="" type="checkbox"/> To improve reliability <input type="checkbox"/> Other	<input type="checkbox"/> To meet standards ()
Modification Schedule:	From June '04 productions		

The following tapping screw has been added to secure the optional paper tray unit (B421) side fence in place, ensuring feeding errors do not occur as a result of fence slippage.

Note: For more details, see RTB RH556011.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
	04503010N	Tapping Screw: 3X10	0→1	- / -	-	-	-

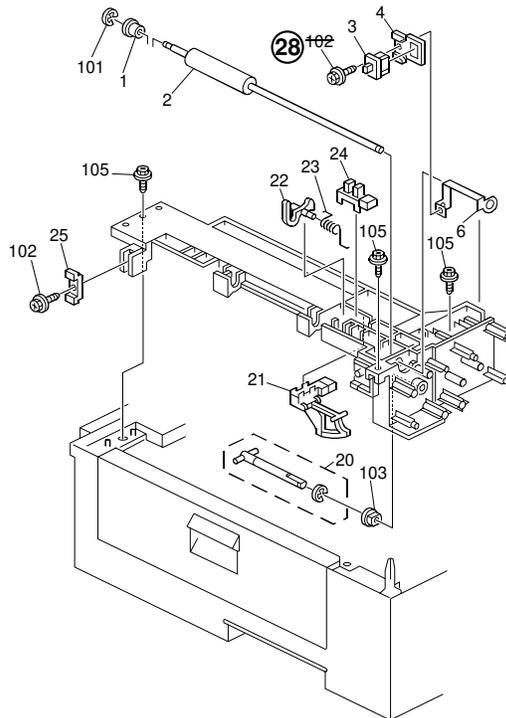
Model: Model S-C1, C2, F1, F2 Paper Tray Unit (B421)	Date: 6-Oct-04	No.: MB421005
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Modified Article: Shoulder Screw		Prepared by: M. Ishihara	
From: 1st Technical Support Sec. Service Support Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> Part standardization	<input type="checkbox"/> Vendor change <input checked="" type="checkbox"/> To improve reliability <input type="checkbox"/> Other	<input type="checkbox"/> To meet standards ()
Modification Schedule:	From April '03 productions Applied machine serial numbers: B421-17 (Generic): H973880001 – B421-26 (infotec): 4L58430001 –		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
04523008B		Tapping Screw – M3x8	1→0		6, 7	102	-
	B4212784	Shoulder Screw	0→1		6, 7	28	

Change: Screw changed to a tapping screw with shoulder.

Reason: To better hold the magnet catch of the vertical transport door.



Model: Stella-C1/F1 Paper Tray Unit (Palm)B421		Date: 6-Apr-06	No.: MB421006
Modified Article: Conformance to Rohs standards		Prepared by: Hiromoto Saitoh	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction	<input type="checkbox"/> Vendor change	<input type="checkbox"/> Other
	<input type="checkbox"/> To facilitate assembly	<input type="checkbox"/> To improve reliability	<input checked="" type="checkbox"/> To meet standards (RoHS Directive)
	<input checked="" type="checkbox"/> Part standardization	<input type="checkbox"/> Product Safety	

Old P/N	New P/N	Description	Q'ty	Int	Page	Index	Note
AG070014	AG070514	MAGNET CATCH	2	O/O	3	6	
B4212606	B4212607	FRICTION PAD	1	O/O	5	17	
B4212712	B4212713	PAPER END SENSOR	1	O/O	7	21	
AW020086	AW020156	PHOTOINTERRUPTOR:EE-SX4235A-P2	1	O/O	7	24	
B4215100	B4215110						
B4215110	B4215150	MAIN CONTROL BOARD	1	O/O	7	12	
04533006B	04533006N	TAPPING SCREW - M3X6	6	O/O	7	104	
B4212784	B4212785	SHOULDER SCREW	1	O/O	7	102	

Change: Parts standardization with the PS480

Reason: To comply with RoHS standards.

Model: Stella-C1/F1 Paper Tray Unit (Palm)B421		Date: 21-Jun-06	No.: MB421007
Modified Article: Stepper Motor		Prepared by: M. Ishihara	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction	<input type="checkbox"/> Vendor change	<input type="checkbox"/> Other
	<input type="checkbox"/> To facilitate assembly	<input type="checkbox"/> To improve reliability	<input checked="" type="checkbox"/> To meet standards (RoHS Directive)
	<input checked="" type="checkbox"/> Part standardization	<input type="checkbox"/> Product Safety	

Old P/N	New P/N	Description	Q'ty	Int	Page	Index	Note
AX060183	AX040226	Stepper Motor-DC24V 26.4W	1-1	O/O	7	14	
AX200235	AX200302	Magnetic Clutch:Paper Feed:Z36	1-1	O/O	7	18	

Change: Parts standardization with the PS480

Reason: To comply with RoHS standards.

Model: PALM (B421)		Date: 31-Jul-06	No.: MB421008
Modified Article: Friction pad		Prepared by: Hiromoto Saitoh	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	<input checked="" type="checkbox"/> Parts catalog correction	<input type="checkbox"/> Vendor change	<input type="checkbox"/> Other
	<input type="checkbox"/> To facilitate assembly	<input type="checkbox"/> To improve reliability	<input type="checkbox"/> To meet standards
	<input type="checkbox"/> Part standardization	<input type="checkbox"/> Product Safety	()

Old P/N	New P/N	Description	Q'ty	Int	Page	Index	Note
B4212607	B4212608	FRICITION PAD	1	X/O	5	17	

Change: A spacer was added between the friction pad and pad table.

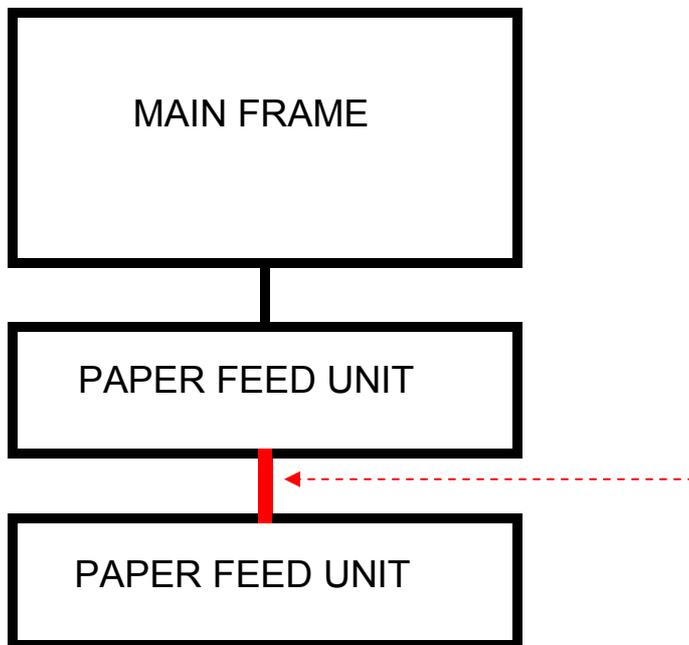
Reason: To further ensure that non-feed jams do not occur.

Model:S-F2 and S-F2.6		Date: 31-Jul-07	No.: MH556031
Modified Article: Harness – Option Paper Feed Unit		Prepared by: T. Shintani	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	<input checked="" type="checkbox"/> Parts catalog correction	<input type="checkbox"/> Vendor change	<input type="checkbox"/> Other
	<input type="checkbox"/> To facilitate assembly	<input type="checkbox"/> To improve reliability	<input type="checkbox"/> To meet standards (RoHs compliant)
	<input type="checkbox"/> Part standardization	<input type="checkbox"/> Product Safety	

Part Number	Description	Q'ty	Page	Index	Note
H5565241	HARNESS:INTERFACE:LOWER:PALM:ASS'Y	1			

Change/Reason: This part was missing from the Parts Catalog.

Note: This harness is used to connect the two Paper Feed Units, as shown below.



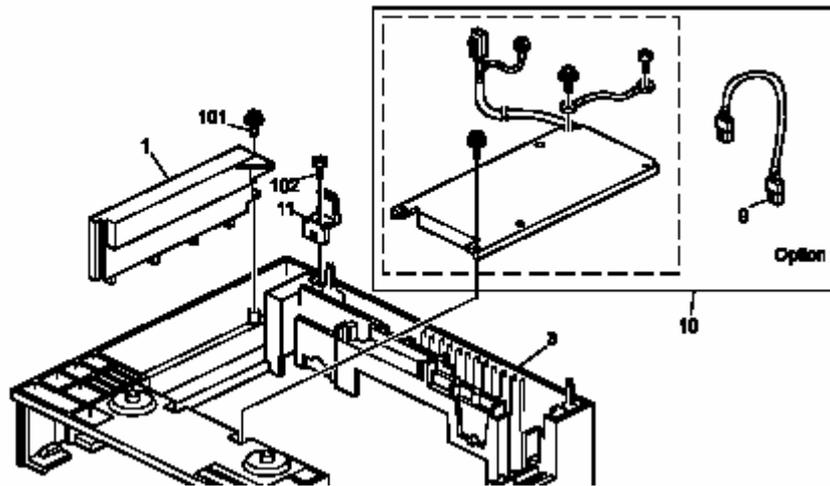
Model: PALM (B421)	Date: 2-Jun-08	No.: MB421009
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Modified Article: Tray Heater Assembly		Prepared by: M. Ishihara	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	<input checked="" type="checkbox"/> Parts catalog correction	<input type="checkbox"/> Vendor change	<input type="checkbox"/> Other
	<input type="checkbox"/> To facilitate assembly	<input type="checkbox"/> To improve reliability	<input type="checkbox"/> To meet standards ()
	<input type="checkbox"/> Part standardization	<input type="checkbox"/> Product Safety	

Incorrect P/N	Correct P/N	Description	Q'ty	Int	Page	Index	Note
B4215370	B4215371	Tray Heater Harness	1-1	-	3	9	
B4217000	B4217001	Tray Heater Assembly	1-1	-	3	10	

Change / Reason: Part Number correction

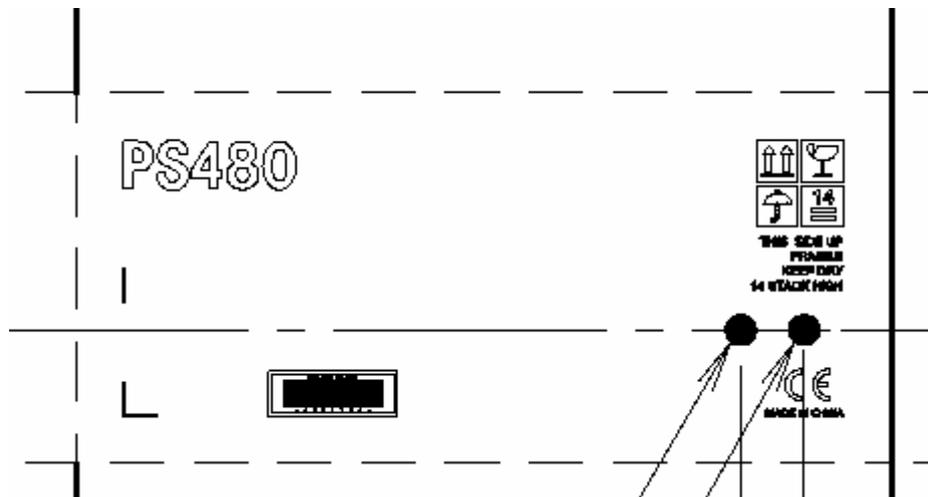
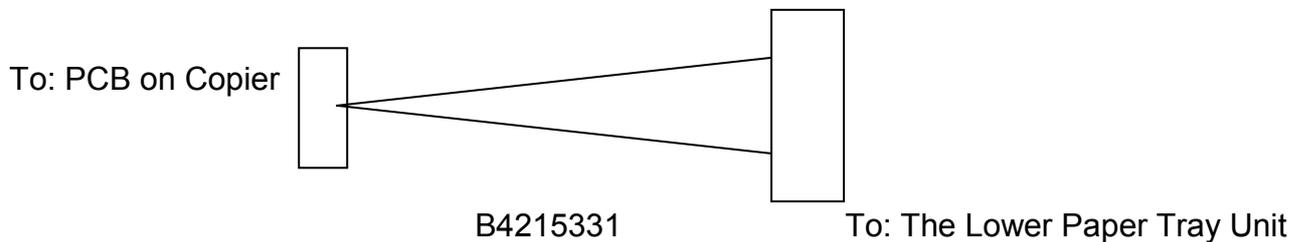
1.PAPER TRAY UNIT 1 (B421)



Model: PALM (B421, PS480)		Date: 30-Oct-08	No.: MB421010
Modified Article: Tray Heater Assembly		Prepared by: M. Ishihara	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction	<input type="checkbox"/> Vendor change	<input checked="" type="checkbox"/> Other
	<input type="checkbox"/> To facilitate assembly	<input type="checkbox"/> To improve reliability	<input type="checkbox"/> To meet standards
	<input type="checkbox"/> Part standardization	<input type="checkbox"/> Product Safety	()

Old P/N	New P/N	Description	Q'ty	Int	Page	Index	Note
-	B4215331	Harness: Interface: Lower: Palm: Ass'y	0-1	-	3	-	

Change / Reason: The above harness has been added to the PS480 (Paper Tray Unit) to make it possible to install one more PS480 (Paper Tray Unit).



The carton of the paper tray unit has two black dots marks .
It means that the unit has the above interface harness installed and two units can be installed on the Stella-C4 model.

RICOH**Part Change Information List**

Date: August 31, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
S-C1/F1 Paper Tray Unit PS480	B421	201108		B4211060	D5671060	FRAME	1	1	O/O		3	3					V1101585	11070324

RICOH**Part Change Information List**

Date: April 30, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Qty	New Qty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
S-C1/F1 Paper Tray Unit PS480	B421	201404		B4212705	B4212704	CHASSIS:PAPER FEED UNIT	1	1	X/O		7	27					V1302434	