

Model: Model-J LCT (PS470)		Date: 4-Oct-02	No.: MG569001
Modified Article: Transport Clutch		Prepared by: H. Someya	
From: Technical Services sec. Service Planning Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> Part standardization	<input type="checkbox"/> Vendor change <input type="checkbox"/> To improve reliability <input checked="" type="checkbox"/> Other	<input type="checkbox"/> To meet standards ()

To improve paper stacking performance, the Transport Clutch, Clutch Shaft and Timing Pulley have been changed.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AX200221		Magnetic Clutch – Paper Feed	1 - 1	X/X	15	7	
	AX200158	Magnetic Clutch – 0.8N 28Z					
G5692818	G5692835	Magnetic Clutch Shaft	1 - 1	X/X	15	6	
G5692828	G5692836	Timing Pulley – 20T	1 - 1	X/X	15	22	

Note: These parts must be replaced as a set.

RCL (Japan) Production

Model	V/Hz	Destination	Code	Serial Number
Paper Bank PS470	120V, 60Hz	USA, Canada	G569-17	P6311000207
Paper Bank PS470	220 - 240V, 50/60Hz	Europe, etc.	G569-26	4H71010001
Paper Bank PS470	220 - 240V, 50/60Hz	Europe, etc.	G569-27	P6311000001

Model: Model-J LCT (PS470)		Date: 7-Oct-02	No.: MG569002
Modified Article: Spring		Prepared by: H. Taguchi	
From: Technical Services sec. Service Planning Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> Part standardization	<input type="checkbox"/> Vendor change <input checked="" type="checkbox"/> To improve reliability <input type="checkbox"/> Other	<input type="checkbox"/> To meet standards ()

The following spring has been strengthened to ensure that when the paper tray is closed, the paper stack does not push the side fence and cause a fence open/close sensor misdetection.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
54131812		Spring - Drum Return Arm	1 - 1	X/O	5	11	
	→ G5692712	Tension Spring – End Fence					

RCL (Japan) Production

Model	V/Hz	Destination	Code	Serial Number
Paper Bank PS470	120V, 60Hz	USA, Canada	G569-17	P6310400001
Paper Bank PS470	220 - 240V, 50/60Hz	Europe, etc.	G569-26	4H70810001
Paper Bank PS470	220 - 240V, 50/60Hz	Europe, etc.	G569-27	P6310400053

Model: Model-J LCT (PS470)		Date: 7-Nov-02	No.: MG569003
Modified Article: One-way clutch		Prepared by: H.Taguchi	
From: Technical Services sec. Service Planning Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> Part standardization	<input type="checkbox"/> Vendor change <input checked="" type="checkbox"/> To improve reliability <input type="checkbox"/> Other	<input type="checkbox"/> To meet standards ()

The following one-way clutch has been strengthened to ensure that noise does not result even when the clutch is used in low-temperature environments or if it is nearing the end of its life.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AA083017	AA083014	Roller Clutch - 6 × 14 × 10	1 - 1	X/O	11	14	

RCL (Japan) Production

Model	V/Hz	Destination	Code	Serial Number
Paper Bank PS470	120V, 60Hz	USA, Canada	G569-17	P6310700190
Paper Bank PS470	220 - 240V, 50/60Hz	Europe, etc.	G569-26	4H70810001
Paper Bank PS470	220 - 240V, 50/60Hz	Europe, etc.	G569-27	P6310700001

Model: Model-J LCT (PS470)		Date: 7-Nov-02	No.: MG569004
Modified Article: Coupling bracket		Prepared by: H.Taguchi	
From: Technical Services sec. Service Planning Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> Part standardization	<input type="checkbox"/> Vendor change <input checked="" type="checkbox"/> To improve reliability <input type="checkbox"/> Other	<input type="checkbox"/> To meet standards ()

The shape of the coupling bracket has been changed to ensure that it catches the paper feed unit or bank firmly when it is lifted up with the printer mainframe using the printer grips.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
G5676210B	G5676310	Coupling Bracket	1 - 1	X/X	3	11	
G5676211A	G5676311	Coupling Bracket 2	1 - 1	X/X	11	9	

Note: The above brackets must be replaced as a set.

RCL (Japan) Production

Model	V/Hz	Destination	Code	Serial Number
Paper Bank PS470	120V, 60Hz	USA, Canada	G569-17	P6311000207
Paper Bank PS470	220 - 240V, 50/60Hz	Europe, etc.	G569-26	4H70910001
Paper Bank PS470	220 - 240V, 50/60Hz	Europe, etc.	G569-27	P6310900001

Model: Model-J LCT (PS470)		Date: 29-May-03	No.: MG569005
Modified Article: Bracket - Side Fence		Prepared by: H.Taguchi	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> Part standardization	<input type="checkbox"/> Vendor change <input checked="" type="checkbox"/> To improve reliability <input type="checkbox"/> Other	<input type="checkbox"/> To meet standards ()

The material of the following part has been changed from steel to a high-strength plastic (POM) to ensure that the End Fence is not scraped by any welding flashes on the bracket supporting the fence.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
G5692708	G5692706	Shoe - Side Fence	1 - 1	X/O	5	12	

RCL (Japan) Production

Model	V/Hz	Destination	Code	Serial Number
Paper Bank PS470	120V, 60Hz	USA, Canada	G569-17	P6330400001
Paper Bank PS470	220 - 240V, 50/60Hz	Europe, etc.	G569-26	4H70230001
Paper Bank PS470	220 - 240V, 50/60Hz	Europe, etc.	G569-27	P6330200001

Model: Model-J LCT (PS470)		Date: 22-Dec-03	No.: MG569006
Modified Article: Release Lever		Prepared by: H.Taguchi	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> Part standardization	<input type="checkbox"/> Vendor change <input checked="" type="checkbox"/> To improve reliability <input type="checkbox"/> Other	<input type="checkbox"/> To meet standards ()

The following have been changed to ensure that jammed paper is not torn when removed.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AA060692	AA060908	Release Spring	1 – 1	X/X	13	13	*1
A2322774	G0652774	Pressure Lever	1 – 1	X/X	13	12	*1
A2322775	G0652775	Link Lever	1 – 1	X/X	13	9	*1
A2322776	G0652776	Release Lever	1 – 1	X/X	13	6	*1

Note: These parts should be replaced together as a set (interchangeability as a set: X/O).

RCL (Japan) Production

Model	V/Hz	Destination	Code	Serial Number
Paper Bank PS470	120V, 60Hz	USA, Canada	G569-17	P6321000001
Paper Bank PS470	220 - 240V, 50/60Hz	Europe, etc.	G569-26	4H71220001
Paper Bank PS470	220 - 240V, 50/60Hz	Europe, etc.	G569-27	P6321000009

Model: Model-J LCT (PS470)		Date: 3-Jun-05	No.: MG569007
Modified Article: PCB ASS'Y		Prepared by: H.Taguchi	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction <input type="checkbox"/> Vendor change <input checked="" type="checkbox"/> Other <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> To improve reliability <input type="checkbox"/> To meet standards <input checked="" type="checkbox"/> Part standardization <input type="checkbox"/> Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
G5695111	G5695115	PCB ASS'Y	1	X/O	15 17	24 *	

Change/Reason: Parts standardization with the Model J-P3 LCT.

RCL (Japan) Production

Model	V/Hz	Destination	Code	Serial Number
Paper Bank PS470	120V, 60Hz	USA, Canada	G569-17	P63501xxxxx
Paper Bank PS470	220 - 240V, 50/60Hz	Europe, etc.	G569-26	4H70640001
Paper Bank PS470	220 - 240V, 50/60Hz	Europe, etc.	G569-27	P6340600001

Model: Model-J LCT (PS470)		Date: 3-Jun-05	No.: MG569008
Modified Article: PCB ASS'Y		Prepared by: H.Taguchi	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction <input type="checkbox"/> Vendor change <input checked="" type="checkbox"/> Other <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> To improve reliability <input type="checkbox"/> To meet standards <input checked="" type="checkbox"/> Part standardization <input type="checkbox"/> Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
G5695111	G5695115	PCB ASS'Y	1	X/O	15 17	24 *	

Change/Reason: Parts standardization with the Model J-P3 LCT.

RCL (Japan) Production

Model	V/Hz	Destination	Code	Serial Number
Paper Bank PS470	120V, 60Hz	USA, Canada	G569-17	Service Parts Only
Paper Bank PS470	220 - 240V, 50/60Hz	Europe, etc.	G569-26	4H71040005
Paper Bank PS470	220 - 240V, 50/60Hz	Europe, etc.	G569-27	P6350200001

Model: Model-J LCT (PS470)		Date: 8-Jun-05	No.: MG569009
Modified Article: PCB ASS'Y		Prepared by: H.Taguchi	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction <input type="checkbox"/> Vendor change <input type="checkbox"/> Other <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> To improve reliability <input type="checkbox"/> To meet standards <input checked="" type="checkbox"/> Part standardization <input type="checkbox"/> Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
G5695115	G5695116	PCB ASS'Y	1	X/O	15 17	24 *	

Change/Reason: Parts standardization with the Model J-P4 LCT.

RCL (Japan) Production

Model	V/Hz	Destination	Code	Serial Number
Paper Bank PS470	120V, 60Hz	USA, Canada	G569-17	Service Parts Only
Paper Bank PS470	220 - 240V, 50/60Hz	Europe, etc.	G569-26	4H71040005
Paper Bank PS470	220 - 240V, 50/60Hz	Europe, etc.	G569-27	P6350200001

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
J LCT (PS470)	G569	201010		G5691175	B6001175	SLIDE RAIL:RIGHT	1	1	X/O		5	8					V1001166	4060443



Part Change Information List

Date: January 31, 2013

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
J LCT (PS470)	G569	201301		AH012014	AH012050	CASTER:STOPPER:NO	2	2	O/O		3	26					V1203033	12091652