PAGE 1 OF 2

ISSUED ON: March 31, '94

Model	LCT / Duplex Unit for C4MF	Volt/Hz	Date of Modification	Serial Number
Modified Article	Parts Catalog			
Reason for Modification	Parts catalog correction			

Please correct your parts catalog as follows:

P/N	Description	Incorrect	Correct	Parts Catalog	
F/IN	Description	Q'ty	Q'ty	Index No.	Page
A3064730	Fork Gate Pawl - Large	2	1	18	23

S. Hamano, Assistant General Manager Technical Support Department

ISSUED ON: March 31, '94

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Ricoh PS310	115/60	U. S. A.	A305-17	
Ricoh PS320	115/60	U. S. A.	A306-17	

PAGE 1 OF 2

ISSUED ON: April 15, '94

LCT / Duplex	Unit for C4MF		Volt/Hz	Date of Modification	Serial Number
Microswitch a	and LED Sensor Type - T				
Parts standar	dization				
rdization with	h the other products, the follo	wing parts have beer	n changed. The in	nterchangeability	is O/O.
	Description	O'tri Llood	Parts Ca	talog	
New P/N	Description	Q ty Used	Index No.	Page	
	Microswitch - AH715254N	$1 \rightarrow 0$	111	11	
12042356	Microswitch - AM51612A531	$0 \rightarrow 1$	111	11	
	LED Sensor Type - T	$1 \rightarrow 0$	9	25	
AW020041	Photointerruptor	$0 \rightarrow 1$	9	25	
	Microswitch a Parts standar rdization wit New P/N 12042356	New P/NDescriptionMicroswitch - AH715254N12042356Microswitch - AM51612A531LED Sensor Type - T	Microswitch and LED Sensor Type - T Parts standardization rdization with the other products, the following parts have been New P/N Description Q'ty Used Microswitch - AH715254N $1 \rightarrow 0$ 12042356 Microswitch - AM51612A531 $0 \rightarrow 1$ LED Sensor Type - T $1 \rightarrow 0$	Microswitch and LED Sensor Type - T	$\begin{array}{c c c c c c c } \hline \mbox{Worker} & Wo$

S. Hamano, Assistant General Manager Technical Support Department

ISSUED ON: April 15, '94

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Ricoh PS310	115/60	U. S. A.	A305-17	
Ricoh PS320	115/60	U. S. A.	A306-17	

PAGE 1 OF 3

ISSUED ON: June 30, '94

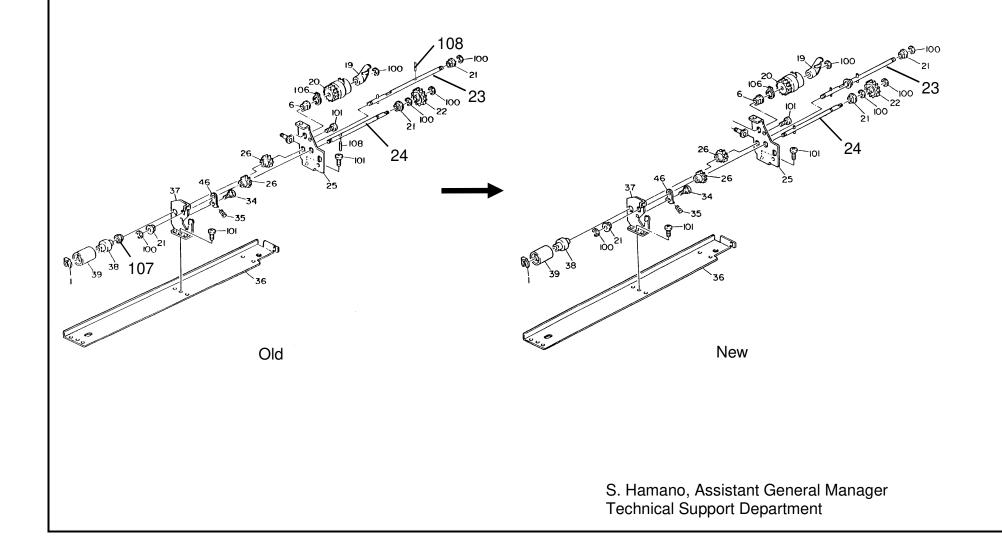
	Model		LCT / Duple	x Unit for C4MF					Volt/Hz	Date of Modification	Se Nur	rial nber
Μ	odified Article	e	Reverse Rol	ler Drive Shafts								
	Reason for Modification		To reduce ru	umbling noise								
Draw	Old Parts		New Parts	Description	Rank	Q'ty Used	Inter- change-	Parts neede	d for replacem	ent by new part	Pa Cat	arts alog
No.	No.		No.	Description	nalik	Old→New	ability	Part No.	Desc	ription	No.	Page
	A3052692-		A3052686	Reverse Shaft		$1 \rightarrow 1$	X/O				23	9
	06320100G ⁻			Pin - M2 x 10		$1 \rightarrow 0$					108	9
	08053145 -			Ball Bearing - 6 x 12 x 4mm		$1 \rightarrow 0$					107	9
	AA140370-		A3052687	Reverse Drive Shaft		$1 \rightarrow 1$	X/O				24	9
	06320100G-			Pin - M2 x 10		$1 \rightarrow 0$					108	9
Intercl (1) Wł rep (2) Th	hangeability: hen old and ne placement by r e mark to the l	ew pa lew p left o	arts are not mu part" to install t f the slash indi	ediately. B : Replace with new p itually interchangeable, use addi he new part. icates whether the old part can b machine. x = Not interchangea	tional pa	arts or an ass in the new m	sembly par achine, an	t as indicated		d for		<u></u>

PAGE 2 OF 3

ISSUED ON: June 30, '94

DETAILS OF MODIFICATION

The cylindrical pins on the reverse roller drive shafts have been changed to spring pins. To facilitate servicing, the assembled parts will be supplied as service parts in stead of the individual parts as shown below.



PAGE 3 OF 3

ISSUED ON: June 30, '94

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Ricoh PS310	115/60	U. S. A.	A305-17	A3254030001
Ricoh PS320	115/60	U. S. A.	A306-17	A3264030001

PAGE 1 OF 2

ISSUED ON: August 31, '94

Model	LCT / Duplex Unit for C4MF	Volt/Hz	Date of Modification	Serial Number
Modified Article	Parts Catalog			
Reason for				
Modification	Parts catalog correction			

Note: The modification bulletins for NRG start from this issue.

Please correct your parts catalog as follows:

Incorrect P/N	Incorroct Description	Correct P/N	Correct Description	Parts C	Catalog
Inconect F/N	Incorrect Description	Correct P/N	Correct Description	Index No.	Page
52055251	LED Sensor Type - T	AW020041	Photointerruptor	9	25

S. Hamano, Assistant General Manager Technical Support Department

ISSUED ON: August 31, '94

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Ricoh PS310	115/60	U. S. A.	A305-17	
Ricoh PS320	115/60	U. S. A.	A306-17	
Nashuatec / Gestetner DIGLCT1	220 ~ 240/50	Europe	A305-25	
Nashuatec / Gestetner DIGLCTD	220 ~ 240/50	Europe	A306-25	

PAGE 1 OF 2

ISSUED ON: February 29, '96

Model	LCT / Duple	LCT / Duplex Unit for C4MF			t/Hz Dat Modifi	e of cation	Serial Numbe
Modified Article	Caster - 150	lkg / Bolt					
Reason for Modification	To fully secu	ure the casters.					
(The caster has	also been ch	e secure, the bolt has been cha anged for parts standardization.	5	ated type.	Parts	Catalog	
			5		Parts O	Catalog Pa	ge
The caster has	also been ch	anged for parts standardization	.)	Inter- change-			
(The caster has Old P/N	also been ch	Description	.) Q'ty Used	Inter- change- ability	Index No.	Pa	7
(The caster has Old P/N	also been ch New P/N	Description Caster - 150 Kg	.) Q'ty Used $n \rightarrow n-2$	Inter- change- ability O/	Index No.	Pa 7	7

* New Index

ISSUED ON: February 29, '96

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Ricoh PS310	115/60	U. S. A.	A305-17	A325602XXXX
Ricoh PS320	115/60	U. S. A.	A306-17	A326602XXXX
Nashuatec / Gestetner DIGLCT1	220, 240/50	Europe	A305-25	549602XXXX
Nashuatec / Gestetner DIGLCTD	220, 240/50	Europe	A306-25	550602XXXX