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ISSUED ON: November 15, '95

Model	PS270 / 28	30 / 290		V	olt/Hz M	Date of odification	Serial Numb
Modified Article	Interface B	Board					
Reason for Modification	To meet the CE Mark standards.						
				Inter-	Pa	rts Catalog	
Old P/N	New P/N	Description	Q'ty Used	Inter- change- ability	Pa Index No.	rts Catalog Page	e
Old P/N A5495100	New P/N A5495103	Description Interface Board (A549)	Q'ty Used $1 \rightarrow 1$	change-			
				change- ability	Index No.	Page	80)

Note: In markets other than Europe, the interchangeability is O/O.

M. Iwasa, Manager Technical Support Department

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ISSUED ON: November 15, '95

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
PS 290	115/60	USA, Canada	A549-15	3A15070001
PS 290	115/60 220, 240/50	Whole World	A549-17	A3775070001
PS 290	115/60 220, 240/50	Whole World	A549-22	887508XXXX
PS 290	220, 240/50	Europe	A549-26	3G40750001
PS 280	115/60	USA, Canada	A550-15	2A95070001
PS 280	115/60 220, 240/50	Whole World	A550-17	A3785070001
PS 280	115/60 220, 240/50	Whole World	A550-22	8865070001
PS 280	220, 240/50	Europe	A550-26	3G50750001
PS 270	115/60	USA, Canada	A553-15	2A85070001
PS 270	115/60 220, 240/50	Whole World	A553-17	A3795070001
PS 270	115/60 220, 240/50	Whole World	A553-22	8855070001
PS 270	220, 240/50	Europe	A553-26	3G60750001

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ISSUED ON: September 15, '96

Model	PS270 / 28	2S270 / 280 / 290			Volt/Hz	Date of Modification	Serial Numb
Modified Article	Rear Cove	r					
Reason forTo ensure the grounding of the rear cover, two screw holes have been added at the bottom of the rear cover and a grounding plate has been added to the Upper Rear Cover Holder.							
	<u> </u>						
				Inter-	Parts	Catalog	
Old P/N	New P/N	Description	Q'ty Used	Inter- change- ability	Parts Index No.	Catalog Page	_
Old P/N A549 1227	New P/N A549 1229	Description Rear Cover	Q'ty Used $1 \rightarrow 1$	change-		<u> </u>	PS280 / 290
				change- ability	Index No.	Page	PS280 / 290 PS270

The interchangeability of old the both and new rear covers is X/X, because the bracket for the screw s that secure the rear cover at the bottom has also been added to the base plate of the machine. The base plate is not a s ervice part.

T. Inoue

T. Inoue, General Manager 1st Field Information Dept. QAC

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ISSUED ON: September 15, '96

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
PS 290	115/60	USA, Canada	A549-15	3A16070001
PS 290	115/60 220, 240/50	Whole World	A549-17	A3776050001
PS 290	115/60 220, 240/50	Whole World	A549-22	8876050001
PS 290	220, 240/50	Europe	A549-26	3G40760001
PS 280	115/60	USA, Canada	A550-15	2A96070001
PS 280	115/60 220, 240/50	Whole World	A550-17	
PS 280	115/60 220, 240/50	Whole World	A550-22	8866050001
PS 280	220, 240/50	Europe	A550-26	3G50560001
PS 270	115/60	USA, Canada	A553-15	2A86070001
PS 270	115/60 220, 240/50	Whole World	A553-17	A3796060001
PS 270	115/60 220, 240/50	Whole World	A553-22	8856050001
PS 270	220, 240/50	Europe	A553-26	3G60760001

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ISSUED ON: September 30, '96

Model	PS280 / 290				Volt/Hz	Date of Modification	Serial Number
Modified Article	Parts Catalog				No seria	I number cut-in inf	formation.
Reason for Modification	The Front Right Bra the PS280 / 290 par	cket and the knob scre ts catalog.	ew for the bracket ar	e missing in			
Please add	these numbers to you	r parts catalog.					
New D/N	Description	O'trallagad	Inter-	Part	ts Catalog		
New P/N	Description	Q'ty Used	change- ability	Index No.	Page		
A549 6101	Front Right Bracket	$0 \rightarrow 1$		42	3		
A549 6102	Knob Screw	$0 \rightarrow 1$		43	3		
	70 0		27		T. Inoue, Gene	eral Manager nation Dept. Q	

MODIFICATION BULLETIN NO. 4 PAGE 1 OF 1

ISSUED ON: October 31, '96

Model	PS280/29	0			Volt/Hz Date of Modification Serial Number		
Modified Article	Universal	Tray			No seria	al number cut-in ir	formation
Reason for Modification	Parts standardization with other models.						
Old P/N	New P/N	Description	Q'ty Used	Inter		Parts Catalog	
				abili	ty Index		
A134 2951	A134 2952	Universal Tray	$1 \rightarrow 1$	0/0) 13	11	
					T. Inoue	General Mana Information De	iger ept. QAC

ISSUED ON: October 31, '96

	Model	PS280 / 29	0			Volt/Hz	Date of Modification	Serial Number
	Modified Article	Tray Side F	ences					
	Reason for Modification	The materia	he material of the side fences has been changed to improve durability.					
					Inte	r-	Parts Catalog	
	Old P/N	New P/N	Description	Q'ty Used	chan abil		No. Pag	e
	AF01 6070 A	F01 6080	Front Side Fence	$1 \rightarrow 1$	X /.	х 3	11	
	AF01 6071 A	F01 6081	Rear Side Fence	$1 \rightarrow 1$	X /.	X 11	11	
U				Т	he inter	changeability a	s a set is X/O.	

T. Inoue, General Manager

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QAC 1st Field Information Dept.

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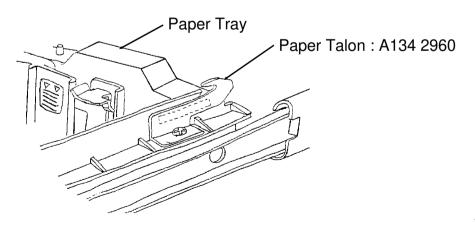
ISSUED ON: October 31, '96

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
PS 290	115/60	USA, Canada	A549-15	3A1602XXXX
PS 290	115/60 220, 240/50	Whole World	A549-17	A377602XXXX
PS 290	115/60 220, 240/50	Whole World	A549-22	887602XXXX
PS 290	220, 240/50	Europe	A549-26	3G4026XXXX
PS 280	115/60	USA, Canada	A550-15	2A9602XXXX
PS 280	115/60 220, 240/50	Whole World	A550-17	A378602XXXX
PS 280	115/60 220, 240/50	Whole World	A550-22	886602XXXX
PS 280	220, 240/50	Europe	A550-26	3G5026XXXX
PS 270	115/60	USA, Canada	A553-15	2A8602XXXX
PS 270	115/60 220, 240/50	Whole World	A553-17	A379602XXXX
PS 270	115/60 220, 240/50	Whole World	A553-22	885602XXXX
PS 270	220, 240/50	Europe	A553-26	3G6026XXXX

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ISSUED ON: October 31, '96

Model	PS280 / 290				Volt/I	Hz	Date Modifica	of ation	Serial Numb
Modified Article	Paper Talon				No serial number cut-in information				
Reason for Modification	E501 - E506 v mechanism. The tray # A13	on has been added on the paper tray when paper falls to the rear side of the 4 2953 is the tray with the Paper Talo have been assigned for the Paper Tra	tray and blocks the n.	lift					
Old P/N	New P/N	Description	Q'ty Used	ch	nter- lange-	ange-			age
	A134 2953	Paper Tray	$0 \rightarrow 1$	ability 			18		11
	A134 2960	Paper Talon	$0 \rightarrow 1$				19		11



T. Inoue, General Manager

T. Inoue, General Manager QAC 1st Field Information Dept.

Modification Bulletin

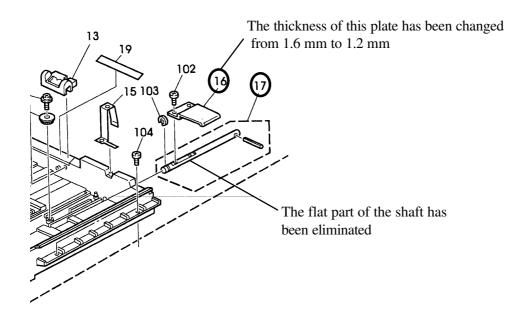
PAGE: 1/1

			Date	e: 15-Apr-97		No: 7
Modified Article: Tray Bottom Lift Shaft / Lever Prepared by: S.Hizen			Hizen			
From: QAC 1st Field Information Dept.				Checked	by: т. I	noue T. Inoue
Reason for	Parts catalog correction	U Venc	lor ch	ange	🗌 To n	neet standards
Modification:	To facilitate assembly	🗌 To improve		e reliability	()
	\boxtimes Part standardization	🗌 Othe	r			

No serial number cut-in information.

Old part number	New part number	Description	Qty	Int	Page	Index	Note
A134 - 2967	A204 - 2972	Bottom Lift Lever	1-1	X/X	11	16	*
A134 - 2966	A204 - 2971	Bottom Lift Shaft	1-1	X/X	11	17	*

These parts are interchangeable as a set. (o/o as a set)



Modification Bulletin

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				e: 31-May-97	No: 8
Modified Article: F	Paper Tray & Side Fence	Prepared by: S.	Hizen		
From: QAC 1st Field	d Information Dept.				
Reason for	Parts catalog correction	U Venc	lor ch	ange 🗌 To n	neet standards
Modification:	To facilitate assembly	🗌 To improv		e reliability ()
	\boxtimes Part standardization	⊠ Other			

The following parts have been changed to standardize with the Phoenix Mark 2.

This modification is also to secure both fence positions with screws.

Old part	New part	Description	Qty	Int	Page	Index	Note
AF016080	AF016084	Front Side Fence	1-1	X/X	11	3	*112
A1342953	A2042953	Paper Tray	1-1	X/X	11	18	*①
AF016081	AF016085	Rear Side Fence	1-1	X/X	11	11	*112

Note:

 ${\rm \textcircled{O}}$ The interchangability of these three parts as a set is X/O.

0 Both old side fences are still available as service parts.

The start serial number cut-ins are as follows:

MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
PS 290	115/60	USA, Canada	A549-15	3A17040001
PS 290	220, 240/ 50 115/ 60	Whole World	A549- 17	A3777040001
PS 290	220, 240/ 50 115/ 60	Whole World	A549- 22	8877040001
PS 290	220, 240/ 50	Europe	A549- 26	3G40470001
PS 280	115/60	USA, Canada	A550- 15	2A97040001
PS 280	220, 240/ 50 115/ 60	Whole World	A550- 17	A3787040001
PS 280	220, 240/ 50 115/ 60	Whole World	A550- 22	8867040001
PS 280	220, 240/ 50	Europe	A550- 26	3G50470001

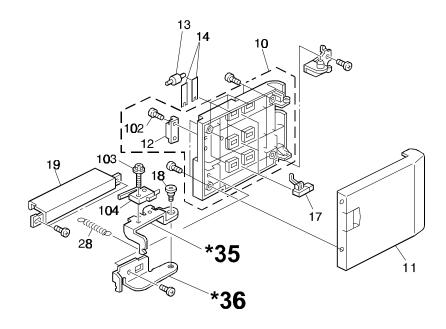
Modification Bulletin

Model: PS270 Dat			Date	e: 30-Jun-97	No: 9		
Modified Article: Part number assignment				Prepared by: S. Hizen			
From: QAC 1st Field Information Dept.							
Reason for	Parts catalog correction	🗌 Venc	lor ch	ange 🗌 To r	meet standards		
Modification:			🔲 To improve reliability 🛛 (👘)				
	Part Standardization	Other					

(No serial number cut-in information)

Please add the following part numbers to your parts catalog.

New part	Description	Qty	Page	Index
number				
A552 2567	Upper Bracket	1	3	35
A552 2568	Lower Bracket	1	3	36



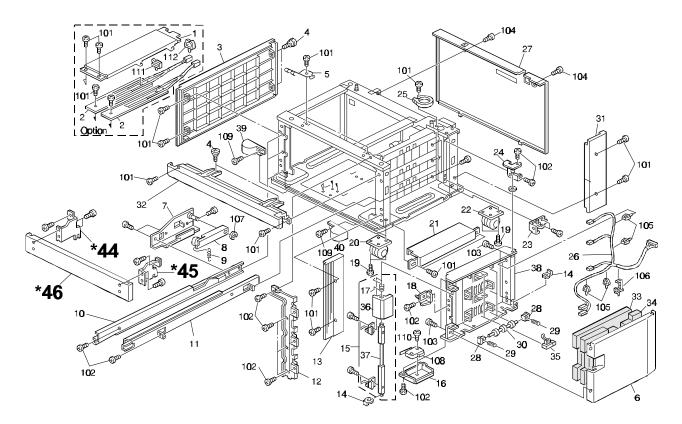
Modification Bulletin

Model: PS280/PS290			Date: 30-Jun-97		No: 10	
Modified Article: Parts Catalog Correction				Prepared by: S. Hizen		
From: QAC 1st Field Information Dept.						
Reason for	Parts catalog correction	🗌 Vend	dor ch	ange 🛛 🗌 To r	neet standards	
Modification:	To facilitate assembly To impro		nprov	rove reliability ()		
	Part Standardization	Other				

(No serial number cut-in information)

Please add the following part numbers and the illustrations to your parts catalog.

New part number	Description	Qty	Page	Index
A553 1311	Cover Bracket - Front Lower Left	1	3	44
A553 1310	Cover Bracket - Front Lower Right	1	3	45
A553 1303	Front Lower Cover	1	3	46



RIGOH

Modification Bulletin

Model: PS280/PS290 for AD3 Date				e: 31-Oct-98	3	No.: 11
Modified Article: H	Prepared by: E. Fukuyama					
From: GTS and S Field Information Dept.						
Reason for	eason for		dor change		🗌 To n	neet standards
Modification:		To improve reliability		()	
	Part standardization	⊠ Other				

The following part has been added as a service part. Please add this to your parts catalog.

Old part number	New part number	Description	Qty	Int	Page	Index	Note
	A5499500	Heater Kit	1		3	42	

