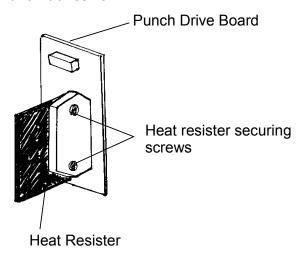
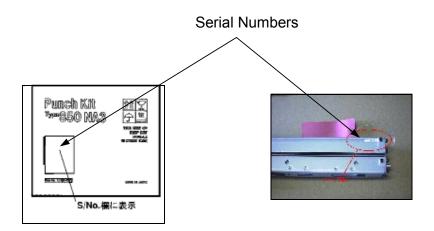
Model: Bellini – Punch Unit Date				e: 17-Oct-00)	No.: MA812001
Modified Article: Punch Drive Board				Prepared by: S. Hizen		
From: Technical Ser	vices Dept., GTS Division					
Reason for	☐ Parts catalog correction	☐ Vendo	or cha	ange	☐ To n	neet standards
Modification:	☐ To facilitate assembly ☐ To improv		prove	e reliability	()
	☐ Part standardization					

Old par number		Description	Q'ty	Int	Page	Index	Note
A812-512	0 A812-5150	Punch Drive Board	1-1	X/O	3	20	

The heat resister securing screws of the Punch Drive Board have been locked in place with an adhesive.







Modification Bulletin

PAGE: 2/2

Model: Bellini – Punch Unit Date: 17-Oct-00 No.: MA812001

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Punch Kit – Type 850 E4	N/A	Europe etc.	A812-30	3002346~
Punch Kit – Type 850 S4	N/A	Europe etc.	A812-31	3100392~
Punch Kit – Type 850 NA2	N/A	USA, Canada. South America	A812-32	3200536~
Punch Kit – Type 850 NA3	N/A	USA, Canada. South America	A812-57	5704510~
Punch Kit – Type 850 E2	N/A	Europe etc.	A812-67	6701754~

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Modification Bulletin

PAGE: 1/1

Model: Punch Unit Type 850			Date: 22-May-02		No.: MA812002	
Modified Article: Punch Unit			Prepared by: M.Matsuda			
From: Technical Ser	vices sec. Service Planning D	ept.				
Reason for Modification:			nprove	ange e reliability	☐ To m (neet standards)

The Punch Unit has been modified to further ensure that the chads (paper scraps) are properly fed to the collection area without clogging.

Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number						
A8127116	A8127156	Punch Unit – 4 Holes (North	1	X/O	3	12	
		Europe)					
A8127112	A8127132	Punch Unit – 2 Holes (Europe)	1	X/O	3	12	
A8127113	A8127133	Punch Unit – 3 Holes	1	X/O	3	12	
A8127114	A8127134	Punch Unit – 4 Holes	1	X/O	3	12	
A8127117	A8127137	Punch Unit – 2 Holes (USA)	1	X/O	3	12	

NOE (Japan) Froduction						
MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.		
Punch Kit – Type 850 E4	N/A	Europe etc.	A812-30	3004708		
Punch Kit – Type 850 S4	N/A	Europe etc.	A812-31	From 2001 October Production		
Punch Kit – Type 850 NA2	N/A	USA, Canada. South America	A812-32	From 2001 October Production		
Punch Kit – Type 850 NA3	N/A	USA, Canada. South America	A812-57	5721294		
Punch Kit – Type 850 E2	N/A	Europe etc.	A812-67	From 2001 October Production		

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Reason for

Modification:

Model: Bellini Punch Unit

Modified Article: Punch Unit - 3 Holes

From: Technical Services sec. Service Planning Dept.

☐ Parts catalog correction

☐ To facilitate assembly

☐ Part standardization

Modification Bulletin

Date: 20-Aug-0		2	No.: MA81	12003	
		Prepared	by: M.	Matsuda	
ept.					
☐ Vendor change		☐ To n	neet standai	rds	
☐ To improve reliability		()		

PAGE: 1/1

The Punch Unit has been modified to further ensure that the chads (scraps) are properly fed to the collection area without clogging.

○ Other

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A8127133	A8127173	Punch Unit – 3 Holes	1	X/O	3	12	

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MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Punch Kit – Type	N/A	USA, Canada.	A812-57	5727072
850 NA3		South America		

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Modification:

☐ Part standardization

Modification **B**ulletin

Model: Bellini Punch Unit			te: 7-Aug-02		No.: MA812004
Modified Article: F	unch Unit		Prepared	by: м.	Matsuda
From: Technical Ser					
Reason for	Parts catalog correction	☐ Vendor c	nange	☐ To m	neet standards
Modification:	☐ To facilitate assembly	☐ To impro	e reliability	()

PAGE: 1/1

The Punch Unit has been modified to further ensure that the chads (scraps) are properly fed to the collection area without clogging.

○ Other

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A8127132	A8127172	Punch Unit – 2 Holes (Europe)	1	X/O	3	12	
A8127137	A8127177	Punch Unit – 2 Holes (USA)	1	X/O	3	12	
A8127134	A8127174	Punch Unit – 4 Holes	1	X/O	3	12	
A8127156	A8127176	Punch Unit – 4 Holes (North	1	X/O	3	12	
		Europe)					

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MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Punch Kit – Type 850 E4	N/A	Europe etc.	A812-30	3005405
Punch Kit – Type 850 S4	N/A	Europe etc.	A812-31	3101082
Punch Kit – Type 850 NA2	N/A	USA, Canada. South America	A812-32	
Punch Kit – Type 850 NA3	N/A	USA, Canada. South America	A812-57	5727870
Punch Kit – Type 850 E2	N/A	Europe etc.	A812-67	6705257

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Reason for

Modification:

Model: Punch Unit for Bellini

Modified Article: Punch Unit - 3 Holes

From: Technical Services sec. Service Planning Dept.

☐ Parts catalog correction

☐ To facilitate assembly

☐ Part standardization

Modification Bulletin

Da	te: 3-Oct-02		No.: MA812005	
	Prepared	l by: M.	Matsuda	
ept.				
☐ Vendor c	hange	☐ To n	neet standards	
☐ To impro	ve reliability	()	

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The Punch Unit has been modified to minimize the scattering of paper punch holes (chads).

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A8127173	A8127183	Punch Unit – 3 Holes	1	X/O	3	12	

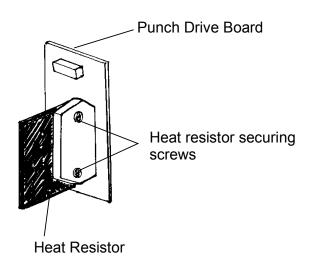
○ Other

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Punch Kit – Type	N/A	USA, Canada.	A812-57	5727870
850 NA3		South America		

Model: Bellini Punch Unit Date			e: 28-Oct-02	2	No.: MA812006	
Modified Article: Punch Drive Board					by: M.	Matsuda
From: Technical Services sec. Service Planning Dept.						
Reason for	☐ Parts catalog correction	☐ Vend	dor ch	ange	☐ To n	neet standards
Modification:	☐ To facilitate assembly	☐ To in	nprove	e reliability	()
	☐ Part standardization	Othe	r			

Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number						
A8125150	A8125160	Punch Drive Board	1	X/O	3	20	

To improve the reliability of the heat resistor securing screw lock, the punch drive board unit has been modified.



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MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Punch Kit – Type 850 E4	N/A	Europe etc.	A812-30	3003122
Punch Kit – Type 850 S4	N/A	Europe etc.	A812-31	3100699
Punch Kit – Type 850 NA2	N/A	USA, Canada. South America	A812-32	3201701
Punch Kit – Type 850 NA3	N/A	USA, Canada. South America	A812-57	5718042
Punch Kit – Type 850 E2	N/A	Europe etc.	A812-67	6703074

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Modification **B**ulletin

PAGE: 1/1

Model: Bellini Punch	n Unit	Da	ate	28-Nov-0	2	No.: MA812007	
Modified Article: P	unch Unit			Prepared	by: M.	Matsuda	
From: Technical Ser	vices sec. Service Planning De	ept.					
Reason for	☐ Parts catalog correction	☐ Vendor	cha	ange	To n	neet standards	,
Modification:	☐ To facilitate assembly	☐ To impro	ove	reliability	()	
	☐ Part standardization	☑ Other					

The Punch Unit has been modified to minimize the scattering of paper punch holes (chads).

Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number						
A8127172	A8127182	Punch Unit – 2 Holes (Europe)	1	X/O	3	12	
A8127177	A8127187	Punch Unit – 2 Holes (USA)	1	X/O	3	12	
A8127174	A8127184	Punch Unit – 4 Holes	1	X/O	3	12	
A8127176	A8127186	Punch Unit – 4 Holes (North Europe)	1	X/O	3	12	

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MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Punch Kit – Type 850 E4	N/A	Europe etc.	A812-30	3005682
Punch Kit – Type 850 S4	N/A	Europe etc.	A812-31	3101109
Punch Kit – Type 850 NA2	N/A	USA, Canada. South America	A812-32	3202101
Punch Kit – Type 850 NA3	N/A	USA, Canada. South America	A812-57	5728104
Punch Kit – Type 850 E2	N/A	Europe etc.	A812-67	6705442



Modification Bulletin

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Model: Bellini Punch	n Unit	e: 8-May-03	}	No.: MA812008		
Modified Article: P	unch Head			Prepared	by: S.	Orita
From: 2nd Tech Sup	pport Sec. Service Support Dep					
Reason for	☐ Parts catalog correction	☐ Vend	dor ch	ange	☐ To n	neet standards
Modification:	☐ To facilitate assembly	☐ To improve reliability			()
	☐ Part standardization	Othe	r			

The Punch Heads have been registered as individual service parts so that the entire Punch Unit does not need to be replaced in the field when only the head fails.

Old part number	New part number	Description	Q'ty	Page	Index	Note
	A8129501	Punch Head – 8 mm (NA) (1pc)	1	3	*33	
	A8129502	Punch Head – 6.5 mm (EU) (1pc)	1	3	*33	

* New Index

Note:

The service part Punch Heads are different from those fitted in production machines. Specifically, the service part is gold and the production unit part is silver.

For details, please refer to RTB No. RA294061.

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
Punch Kit – Type 850 E4	N/A	Europe etc.	A812-30	Service Parts Only
Punch Kit – Type 850 S4	N/A	Europe etc.	A812-31	Service Parts Only
Punch Kit – Type 850 NA2	N/A	USA, Canada. South America	A812-32	Service Parts Only
Punch Kit – Type 850 NA3	N/A	USA, Canada. South America	A812-57	Service Parts Only
Punch Kit – Type 850 E2	N/A	Europe etc.	A812-67	Service Parts Only



Date: March 18, 2009

		PCIL	PCIL	Old	New									
Model	Code	Number	Correction	part number	part number	Description	Old Q'ty	New Q'ty I	nt 3DPC	Page	Index	Set Set Int RTB	Note	Ref Number
Bellini Punch Unit	A812	200903		A3777122	A8127127	GUIDE PLATE:PUNCH	2	2 X	0	3	10 A	4		V0804545
Bellini Punch Unit	A812	200903		A6067122	A8127135	GUIDE PLATE:PUNCH	2	2 X	' O	3	10			V0804545



Date: April 30, 200	JY
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		PCIL	PCIL	Old	New												
Model	Code	Number	Correction	part number	part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number
Bellini Punch Unit	A812	200904		A8127541	A8127542	GUIDE PLATE:PUNCH:4:NE	2	2	X/O		3	10					
Bellini Punch Unit	A812	200904		A8127542	A8127552	GUIDE PLATE:PUNCH:4:NE	2	2	X/O		3	10					V0804545
Bellini Punch Unit	A812	200904			B5317350	COVER:PUNCH	0	1			3	34			Υ		V0900373



Date: November 30, 2009

Model	Code	PCIL Nr.	PCIL	Old part	New part	Description	Old O'ty	New O'ty	Int 3D	PC Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
Model	Oode	I OIL IVI.	Correction	number	number	Description	Old Q ty	New Qty	IIIL OD	or or rage	IIIdex	061	Oct IIIt	Ш	Note	TIGI. IVI.	LON INI.
B-C1 Punch Unit	A812	200911		A8127121	A8127171	BRACKET:PUNCH:DRIVE:ASS'Y	2	2	X/O	,	3	8		RA812001		V0902259	



Date: January 31, 2011

Model Code PC	PCIL Nr.	Old part New part	Description	Old Q'tv New Q'tv	Int 3DPC	Page I	ndex Set Set Int	RTB	Note	Ref. Nr.	ECN Nr.
	Correction	number number									
B-C1 Punch Unit A812 20	201101 5	54195714 AA143791	CREW:SAFETY	1 1	O/O	3	6			V1002931	10120290