# RICOH

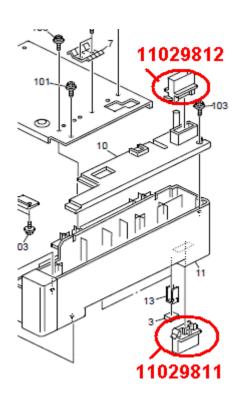
## Technical Bulletin

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Model: G-P1 PFU			Dat	e: 12-May	-10	No.: RG392001
Subject: Joint connector				Prepare	d by: K. N	Moriizumi
From: 2nd Overseas Tech Support Sec., 2nd PQM Dept.						
Classification:	Troubleshooting	□ Part info	orma	tion	☐ Action	n required
		☐ Electric	al		Service	ce manual revision
	☐ Paper path	☐ Transm	it/rec	eive	☐ Retrof	fit information
	☐ Product Safety	Other (		)	☐ Tier 2	

**Change/Reason:** The parts shown below were missing from the Parts Catalog.

Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number						
	11029812	CONNECTOR:1-1612257-4	1		7		
	11029811	CONNECTOR:1-1612256-4	1		7		





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Reissued:09-May-11

Model: G-P1 PFU Date	e: 12-May-10	No.: RG392002a
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### **RTB Reissue**

The items in **bold italics** were corrected or added.

Subject: Right fra	me		Prepared by: K. Moriizumi			
From: 2nd Overseas Tech Support Sec., 2nd PQM Dept.						
Classification:	☐ Troubleshooting	□ Part information	tion	Action required		
	☐ Mechanical	☐ Electrical		Service manual revision		
	☐ Paper path	☐ Transmit/rec	eive	☐ Retrofit information		
	☐ Product Safety	Other (	)	☐ Tier 2		

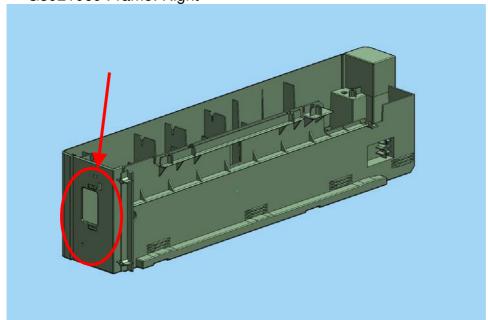
Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number						
G3921067	G3921069	FRAME:RIGHT	1	X/X	7	11	Α
	B6456830	COVER:REAR RIGHT	1	X/X	7	11	Α
	G3921068						

### Change:

- 1) A hole was added to the rear side of the right frame.
- 2) A cover was added to cover this hole.

Reason: Parts standardization with the Japanese domestic model.

--- G3921069 Frame: Right ---



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Model: G-P1 PFU D			Dat	e: 11-Jul-	11	No.: RG392003		
Subject: Stepping motor and PCB				Prepared by: K. Moriizumi				
From: 2nd Overseas Tech Support Sec. 2nd PQM Dept								
Classification:	Troubleshooting	□ Part info	ormation		☐ Action required			
	☐ Mechanical	☐ Electric	cal		Service	e manual revision		
	☐ Paper path	☐ Transm	it/rec	eive	☐ Retrof	fit information		
	☐ Product Safety	Other (		)	☐ Tier 2			

Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number						
G3925130	G3925140	PCB:BANK:P3:ASS'Y	1	X/X	5	27	Α
AX040216	AX040245	STEPPER	1	X/X	5	27	Α
		MOTOR:MM42:PULLEY					

**Change:** The stepper motor was changed to one supplied from a different vendor.

Reason: The vendor of the AX040216 motor stopped supplying it.

#### **IMPORTANT:**

- When you replace any of these parts for the first time, make sure to install all the new parts **together as a set.**
- The AX040216 stepper motor is used on several models. Make sure to confirm the interchangeability of this motor on each model, since it can vary from model to model.

### **RICOH**

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Model: G-P1 PFU			Dat	e: 12-May	-15	No.: RG392004
Subject: STAY:PAPER FEED:ADHESION				Prepared	d by: H.K	
From: 1st Tech Service Sect., MFP/P Tech Service Dept.						
Classification:	<ul><li>☐ Troubleshooting</li><li>☐ Mechanical</li><li>☐ Paper path</li><li>☐ Product Safety</li></ul>	☐ Part info ☐ Electric ☐ Transm ☐ Other (	al		☐ Service	required e manual revision it information

	part nber	New part number	Description		Int	Page	Index	Note
G39	23310	G3923320	STAY:PAPER FEED:ADHESION	1 - 1	X/O	5	14	

**Change:** The shape of the projection on the Paper Feed Stay for the paper feed roller was changed from circular to oval-shaped.

**Reason:** To improve the drive supplied from the motor to the paper feed roller.

