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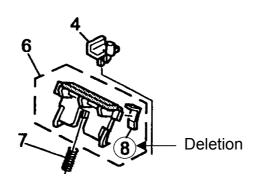
Modification **B**ulletin

CII	I	Į.	PAGE.	1/

Model: Model K-P1 Paper Feed Unit Date)1	No.: MG555001
Modified Article: Parts Catalog					by: M.	Kitajima
From: Technical Services Dept., GTS Division						
Reason for	□ Parts catalog correction	☐ Vend	dor ch	ange 🔲 To		neet standards
Modification:	☐ To facilitate assembly	☐ To improve re		e reliability ()
	☐ Part standardization	☐ Othe	r			

Please delete the following part from your Parts Catalogs:

1. Paper cassette (G555)



Part number	Description	Q'ty	Page	Index	Note
G5553080	Friction Pad	21	3	8	

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K	[(片(0)	

Modification Bulletin

PAGE: 1/1

Model: Model K-P1 Paper Feed Unit Date:			e: 20-Jun-01		No.: MG555002	
Modified Article: Friction Pad			Prepared by: M. Kitajima			
From: Technical Se	ervices Dept., GTS Division					
Reason for	☐ Parts catalog correction	☐ Vendor change		ange	☐ To n	neet standards
Modification:	☐ To facilitate assembly ☐ To improve		☐ To improve reliability (()
	☐ Part standardization	☐ Other				

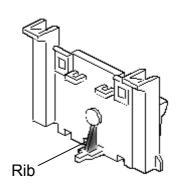
To minimize mechanical noise generated during paper feed, the weight of the friction pad assembly has been increased, improving its anti-vibration function.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
G5553080	G5553160	Friction Pad	1	0/0	3	6	

Model: Model K-P1 Paper Feed unit Date				e: 24-Aug-0	1	No.: MG555003
Modified Article: Rear End Fence			Prepared	by: M.	Kitajima	
From: Technical Services Dept., GTS Division						
Reason for	☐ Parts catalog correction	☐ Vend	dor ch	ange	☐ To n	neet standards
Modification:	☐ To facilitate assembly	acilitate assembly 🔀 To improve)
	☐ Part standardization	☐ Othe	r			

To increase the strength of the rear end fence, a rib has been added on this part as shown.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
G5553076	G5553074	Rear End Fence	1	X/O	3	11	



RCL (Japan) Production

110 = (Oupuii) i i				
MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Paper Feed Unit Type 2600	115/60	USA, Canada	G555-17	P4410700025
Paper Feed Unit Type 2600	220,230,240/50	Europe, Asia, etc.	G555-27	P4410700350
Paper Feed Unit	220/50	China	G555-69	P4410700511

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Reason for

Modification:

Modification Schedule:

Modified Article: Heat Sink

Model: Model K-P1/P2 Paper Feed Unit Type 2600

From: 1st Technical Support Sec. Service Support Dept.

☐ Parts catalog correction

☐ To facilitate assembly

□ Part standardization

Modification Bulletin

)	Date	e: 30-Jul-03		No.: MG555004
Prepared			by: A. I	shiyama
Dept.				
☐ Vendor change		☐ To m	neet standards	
☐ To improve reliability		()	
☐ Othe	r			

PAGE: 1/2

The following have been changed due to parts standardization with those used on the Paper Feed Unit Type 600 for the K-P3.

After the old parts have become out of stock.

Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number						
G5551051	G5551052	Left Frame	1→1	X/X	7	7	1
	G5551216	Heat Sink – Base	1→1	X/X	5	29	1
G5551212	G5551218	Heat Sink - Motor	1→1	0/0	5	28	

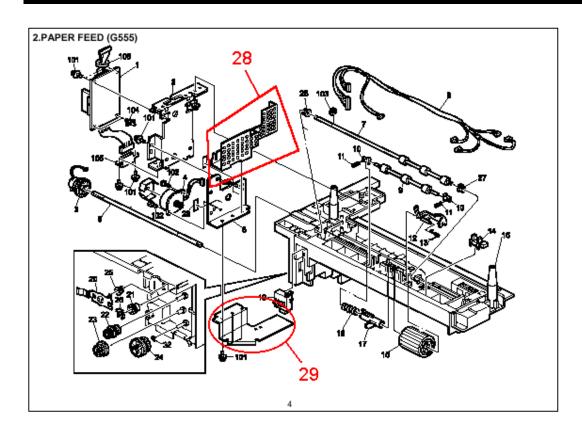
Note1: The above parts should be replaced together as a set.

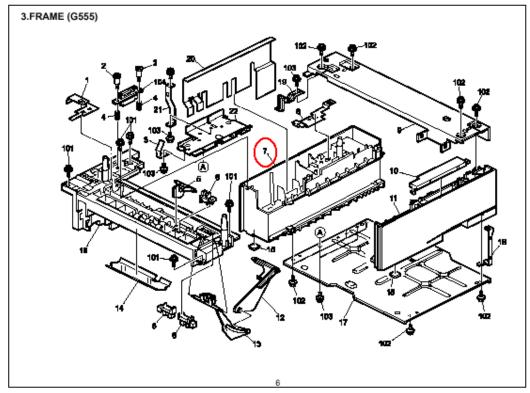
PAGE: 2/2

Model: Model K-P1/P2 Paper Feed Unit Type 2600

Date: 30-Jul-03

No.: MG555004





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Reason for

Modification:

Modification Schedule:

Model: Model K-P1/P2 Paper Feed Unit Type 2600

From: 1st Technical Support Sec. Service Support Dept.

☐ Parts catalog correction

From June 2003 production

☐ To facilitate assembly

☐ Part standardization

Modified Article: PCB Bank Ass'y

Modification Bulletin

)	Date	e: 30-Jul-03		No.: MG555005							
		Prepared	by: A. I	shiyama							
Dept.											
☐ Vend☐ To in☐ Othe	nprove	ange e reliability	_	neet standards , TUV)							

PAGE: 1/1

The fuse rating has been printed on the PCB ("50Vdc 1.5A") to meet safety standards, and in accordance with this change, the board's layout has been modified to ensure the bracket does not contact the board circuit.

Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number						
G5553221	G5553223	Interface PCB Bracket	1→1	X/X	5	2	1
G5555100	G5555120	PCB Bank Ass'y	1→1	X/X	5	1	1,2

Note:

- 1. The above parts should be replaced together as a set.
- 2. The G5555100 PCB Bank Assembly is still used on the China model (G555-69).



Part Change Information List

Date: Jun 30, 2010

Model	Code	PCIL Nr.	PCIL Old part Correction number	New part number		Description	Old Q'ty	New Q'ty Int	3DPC	Page Inde	x Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
K-P1 Paper Feed unit Type 2600	G555	201006	G5553112	G3993112	SHAFT - PAPER FEED		1	1 0/0		5	6				V1000967	10041068

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Part Change Information List

Date: December 28, 2011

Model	Code PCII Nr PCIL	Old part New part	Description	Old Q'tv	New O'tv	nt 3DF	PC Page Inde	x Set Set Int	RTB	Note	Ref. Nr.	ECN Nr.
Middel	Correction	number number	Description	Old Q ty	New Q ty	iii 3Di	or or rage inde	x Oct Oct IIIt	1110	14016	Hel. IVI.	LOIVIN.
K-P1 Paper Feed unit Type 2600	G555 201112	AX040215 AX040244 STEPPER N	OTOR:DC:13.2W	1	1 ()/X	5	4	RG399001		V1103042	11091233

					Old part	New part		Old	New						Set				
	Model	Code	PCIL Number	PCIL Correction	number	number	Description	Q'ty	Q'ty	Int	3DPC	Page	Index	Set	Int	RTB	Note	Ref Number	ECN Number
K-	P1 Paper Feed unit Type 2600	G555	201501		G5553224	G3993224	STEPPED SCREW - CONNECTOR	2	2	0/0		7	2					V1001014	



Part Change Information List

Date:	April	1, 2	2015
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		PCIL	PCIL	Old part				New Q'								Ref	ECN
Model	Code	Number	Correction	number	New part number	Description	Old Q'ty	ty	Int	3DPC	Page	Index	Set Set Ir	nt RTB	Note	Number	Number
K-P1 Paper Feed unit Type 2600	G555	201503		G5553080	G5553160	FRICTION PAD	1	1	O/O	N	3	6					1050600
K-P1 Paper Feed unit Type 2600	G555	201503		G5553160	G5553135	FRICTION PAD:ADHESION	1	1	O/O	N	3	6					3100565
K-P1 Paper Feed unit Type 2600	G555	201503		G5553135	G5553140	FRICTION PAD:ADHESION	1	1	0/0	N	3	6				V1403826	



Part Change Information List

Date: May 8, 2015

		PUL	PCIL	Old part			Old Nev	/								
Model	Code	Number	Correction	number	New part number	Description	Q'ty Q'ty	lnt	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number ECN Number
K-P1 Paper Feed unit Type 2600	G555	201504		G5555120	G5555130	PCB:BANK:P3:ROHS:ASS'Y	1 1	X/O	N	5	1					V1500809