

Paper Feed Unit PB3240
(M494)
Parts Catalog

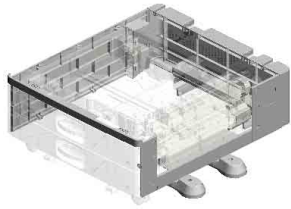
Parts change information sample

 **Add**

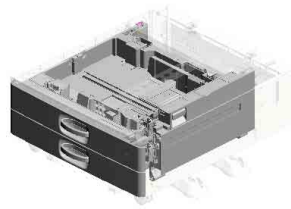
 **Update**

 **Delete**

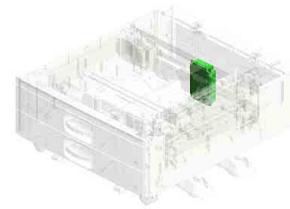
Unit All



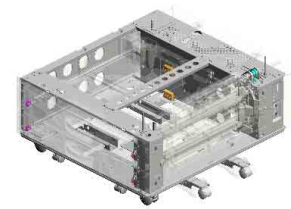
U001
EXTERIOR



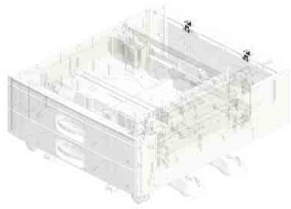
U002
PAPER TRAY



U003
ELECTRICAL

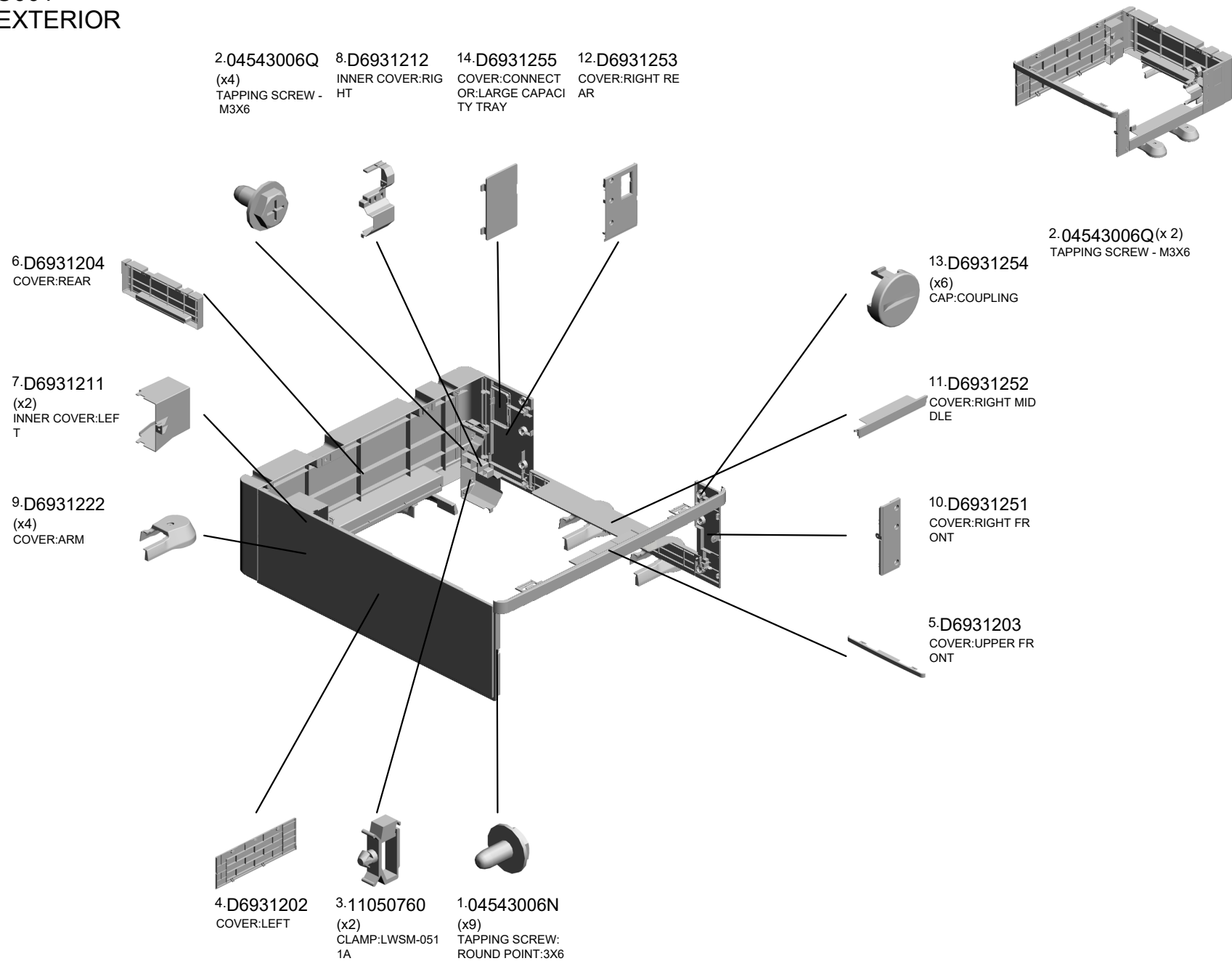


U004
MAIN FRAME



U005
ACCESSORIES

U001 EXTERIOR



U002.PAPER TRAY

U002_S005
D6932921
PAPER TRAY:NO.3:ASS'Y

U002_S001
D6932705
PAPER FEED UNIT:NO.3:ASS
'Y

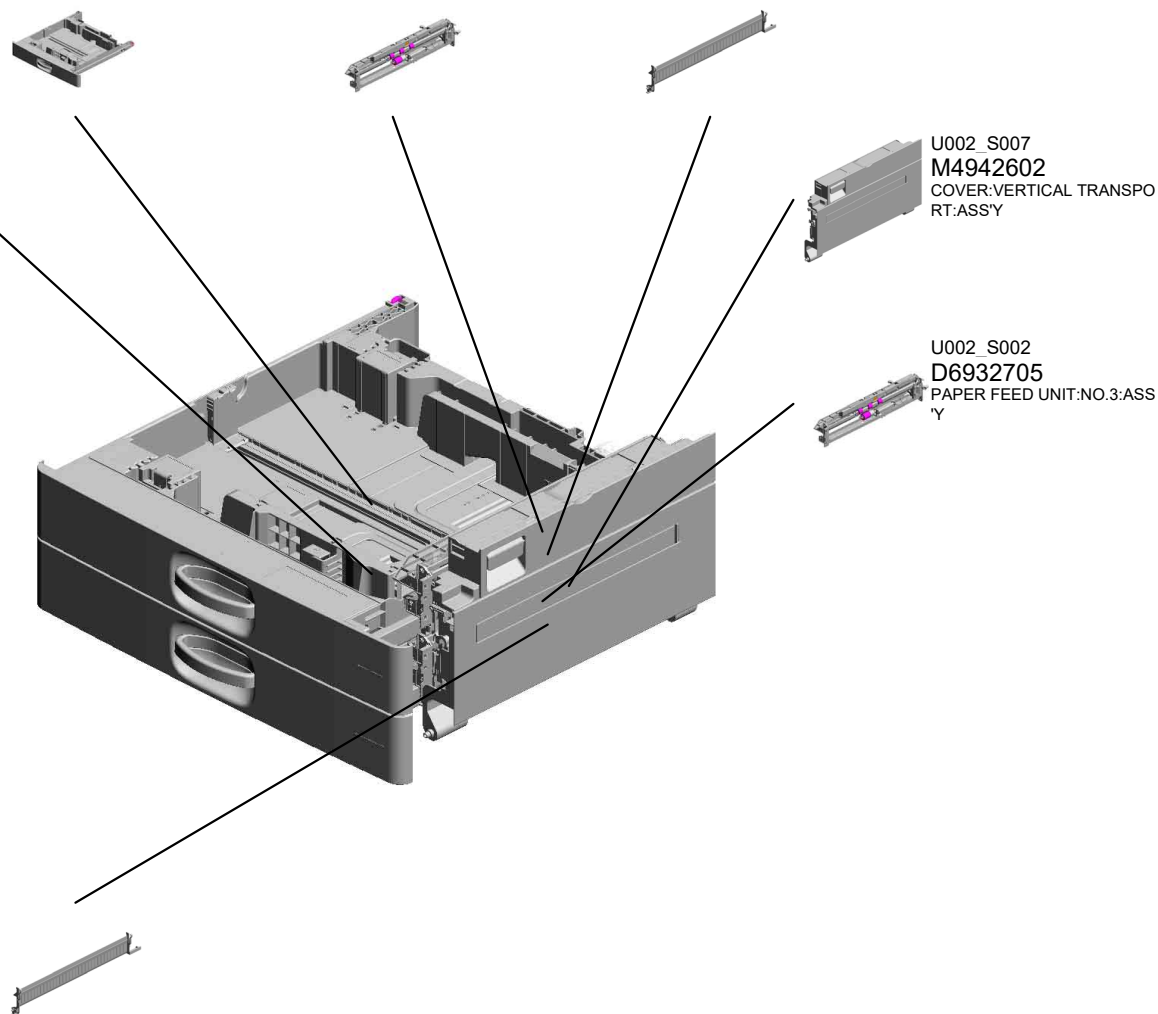
U002_S004
D6932581
GUIDE PLATE:SWIVEL:UPPE
R POSITION:ASS'Y

U002_S006
D6932921
PAPER TRAY:NO.3:ASS'Y

U002_S007
M4942602
COVER:VERTICAL TRANSPOR
T:ASS'Y

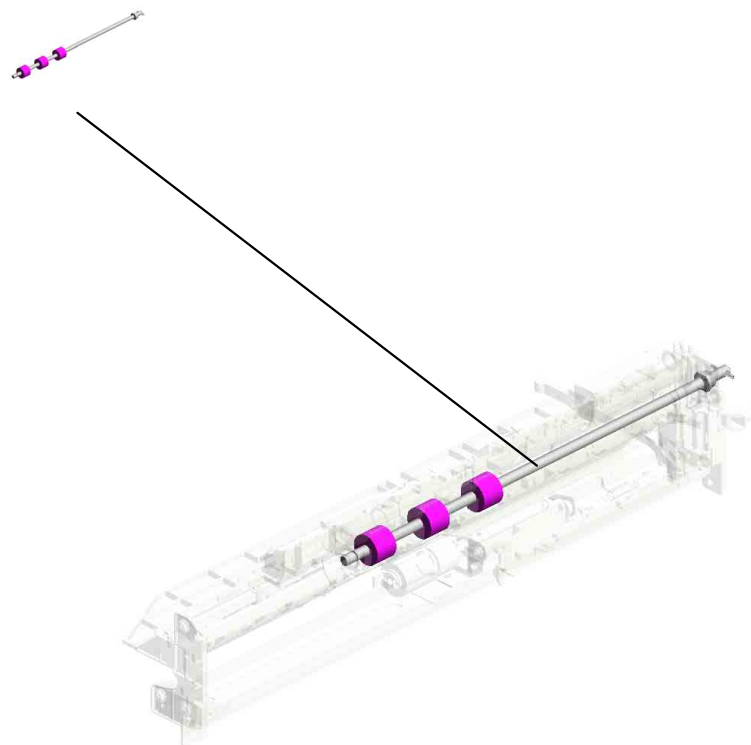
U002_S002
D6932705
PAPER FEED UNIT:NO.3:ASS
'Y

U002_S003
D6932582
GUIDE PLATE:SWIVEL:LOW
ER POSITION:ASS'Y



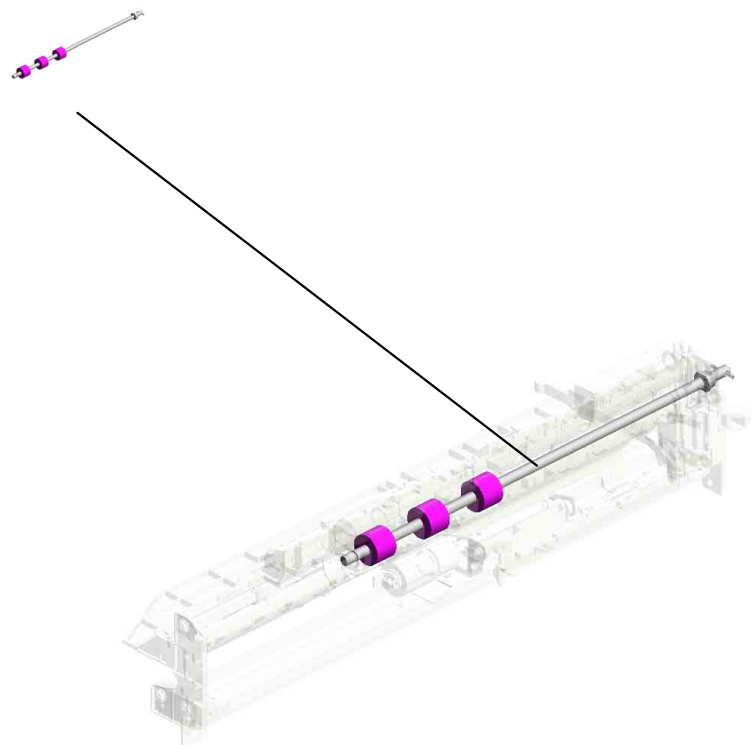
U002_S001.PAPER FEED UNIT:NO.3:ASS'Y

U002 S001 S001
D1492759
TRANSPORT ROLLER:VERTI
CAL TRANSPORT:ASS'Y



U002_S002.PAPER FEED UNIT:NO.3:ASS'Y

U002 S002 S001
D1492759
TRANSPORT ROLLER:VERTI
CAL TRANSPORT:ASS'Y



U002_S005.PAPER TRAY:NO.3:ASS'Y

U002 S005 S001
D1492840
END FENCE:PAPER TRAY:A
SS'Y

U002 S005 S005
D2412873
SIDE FENCE:AUXILIARY

U002 S005 S006
D2412873
SIDE FENCE:AUXILIARY

U002 S005 S004
D6932886
SIDE FENCE:REAR:ASS'Y

U002 S005 S002
D0BQ2873
TRAY BOTTOM PLATE:NO.2:
ASS'Y

U002 S005 S003
D2412875
SIDE FENCE:FRONT:ASS'Y

U001	U002	U003	U004	U005
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U002_S006.PAPER TRAY:NO.3:ASS'Y

U002 S006 S001
D1492840
END FENCE:PAPER TRAY:A
SS'Y

U002 S006 S005
D2412873
SIDE FENCE:AUXILIARY

U002 S006 S006
D2412873
SIDE FENCE:AUXILIARY

U002 S006 S004
D6932886
SIDE FENCE:REAR:ASS'Y

U002 S006 S002
D0BQ2873
TRAY BOTTOM PLATE:NO.2:
ASS'Y

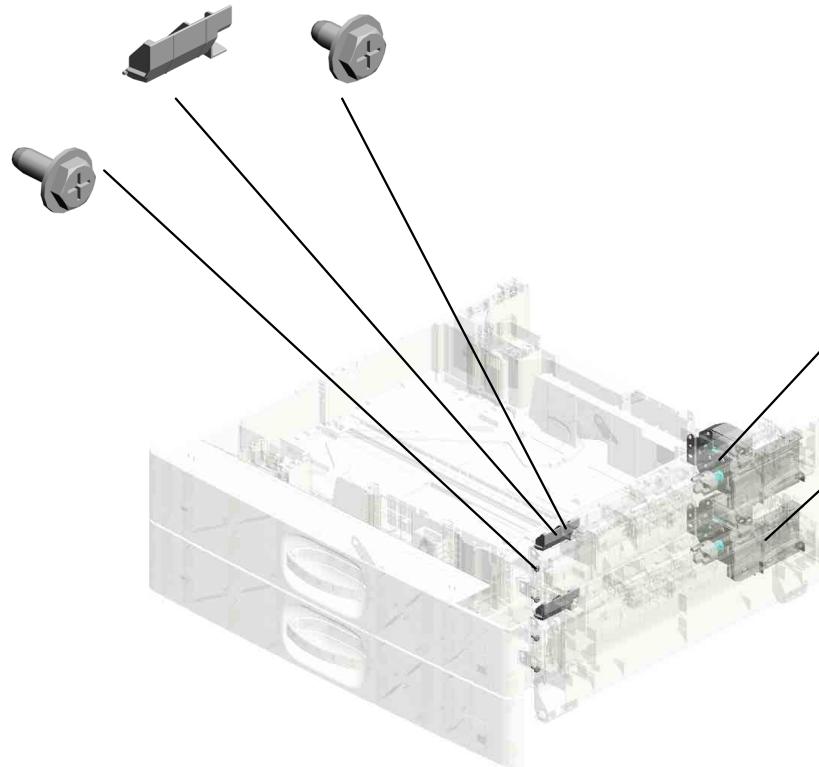
U002 S006 S003
D2412875
SIDE FENCE:FRONT:ASS'Y

U001	U002	U003	U004	U005
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U002 PAPER TRAY

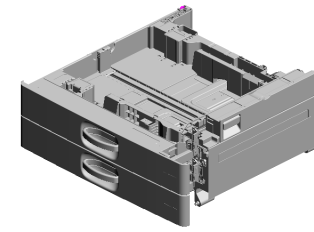
104.D6932726 2.04543006Q
(x2) (x8)
GUIDE PLATE:AUX TAPPING SCREW -
ILIARY:PAPER FEE M3X6
D UNIT
201712-03 O/O

3.04543008Q
(x4)
TAPPING SCREW:
3X8



18.AX040273
(x2)
DC MOTOR:RISING
TRAY:ASS'Y:1.007
W:BRUSH

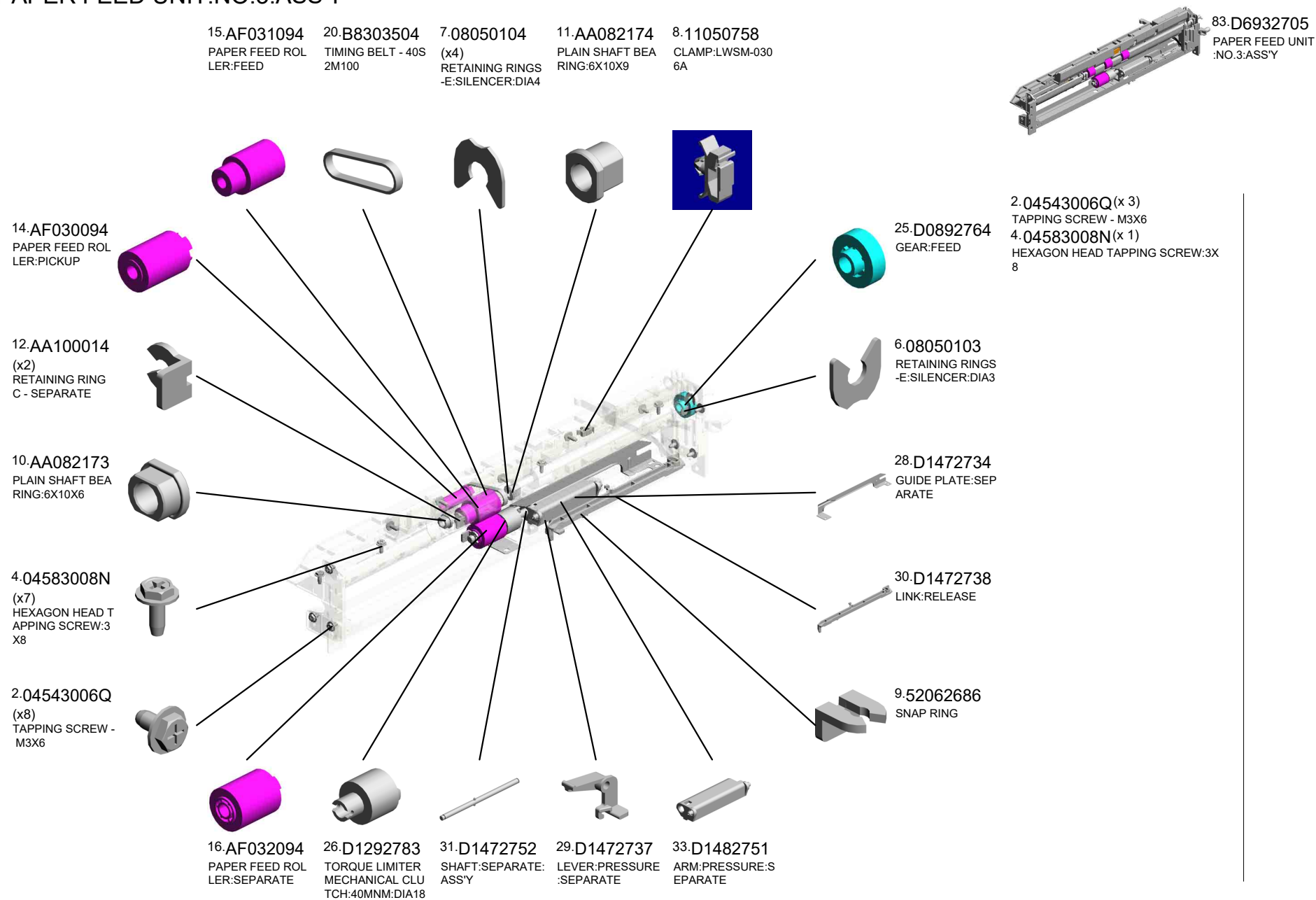
66.D1492906
(x2)
LEVER:STRETCH:
PAPER TRAY:ASS'
Y



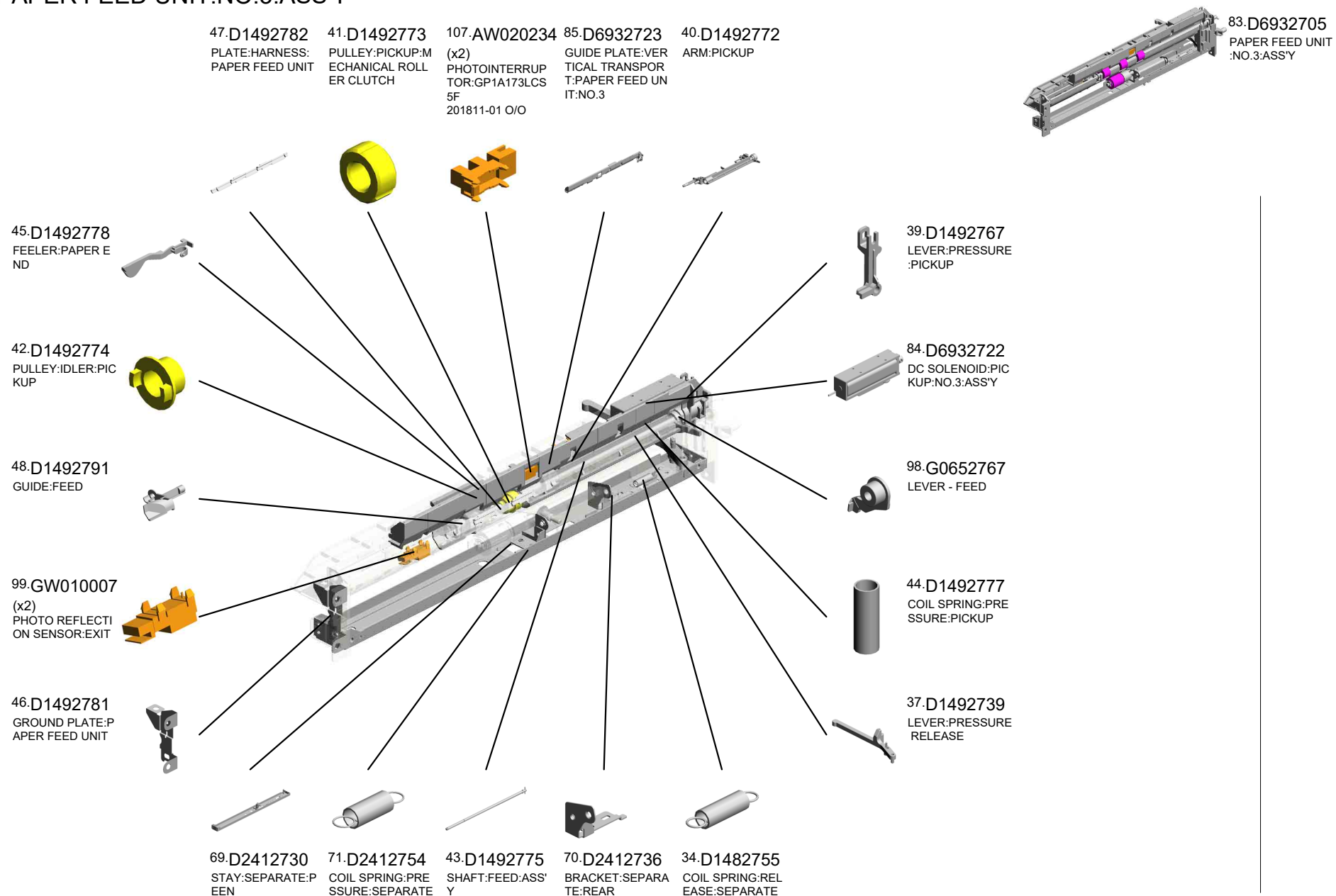
2.04543006Q (x 4)
TAPPING SCREW - M3X6

U002_S001

PAPER FEED UNIT:NO.3:ASS'Y

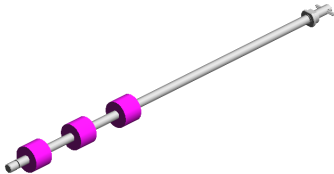
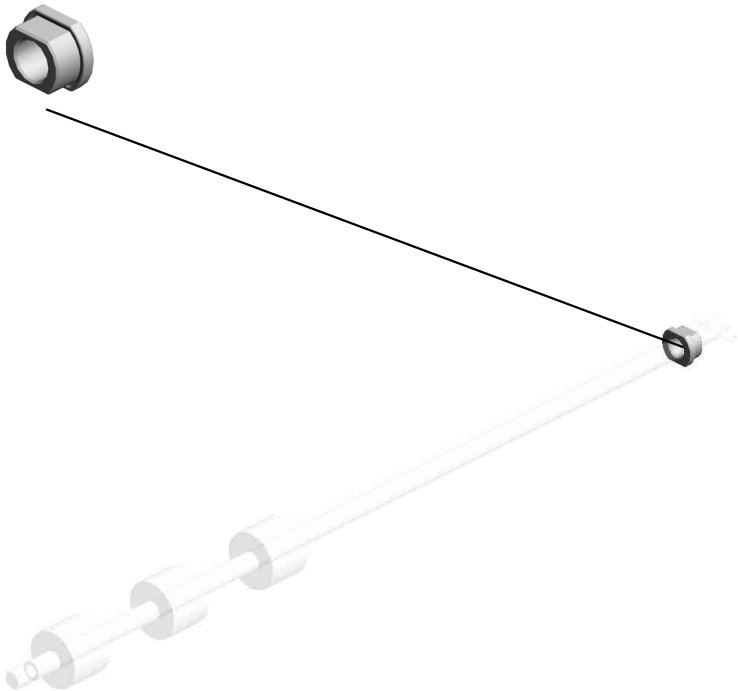


U002_S001 PAPER FEED UNIT:NO.3:ASS'Y



U002_S001_S001
TRANSPORT ROLLER:VERTICAL TRANSPORT:ASS'Y

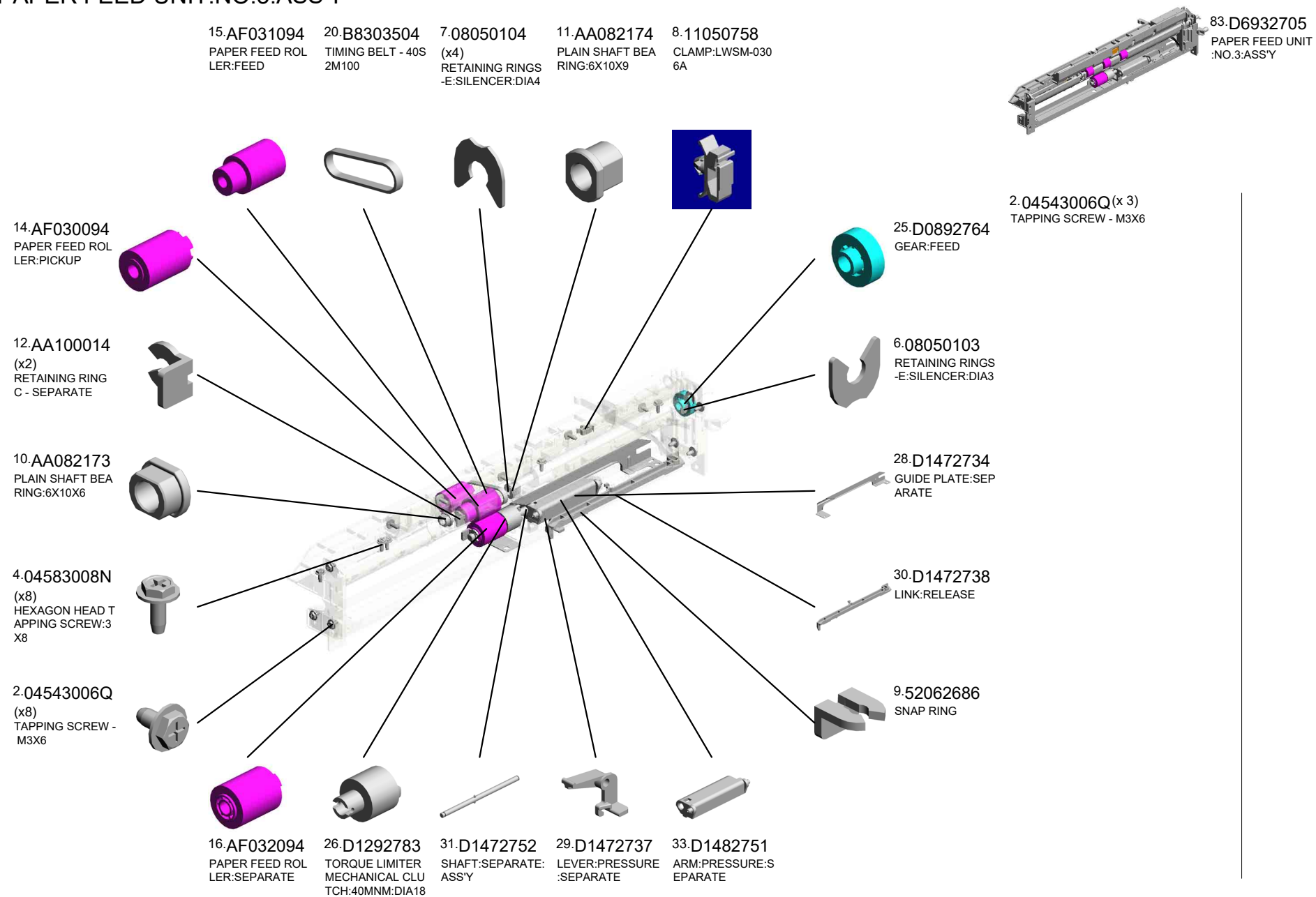
10.AA082173
PLAIN SHAFT BEARING
RING:6X10X6



38.D1492759
TRANSPORT ROLLER:VERTICAL TRANSPORT:ASS'Y

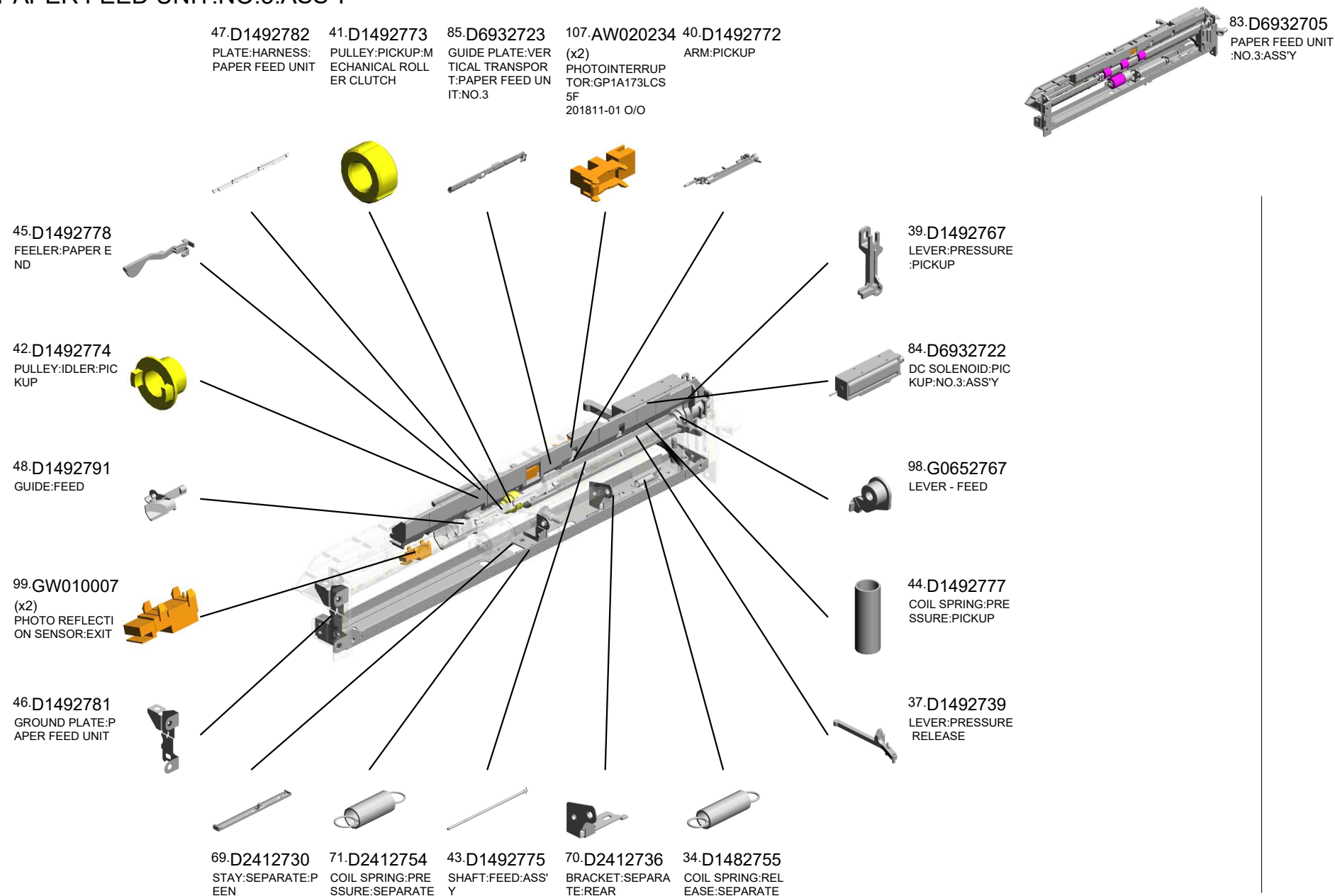
U002_S002

PAPER FEED UNIT:NO.3:ASS'Y



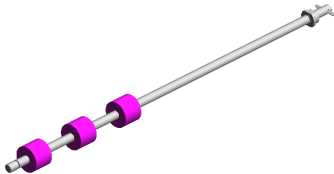
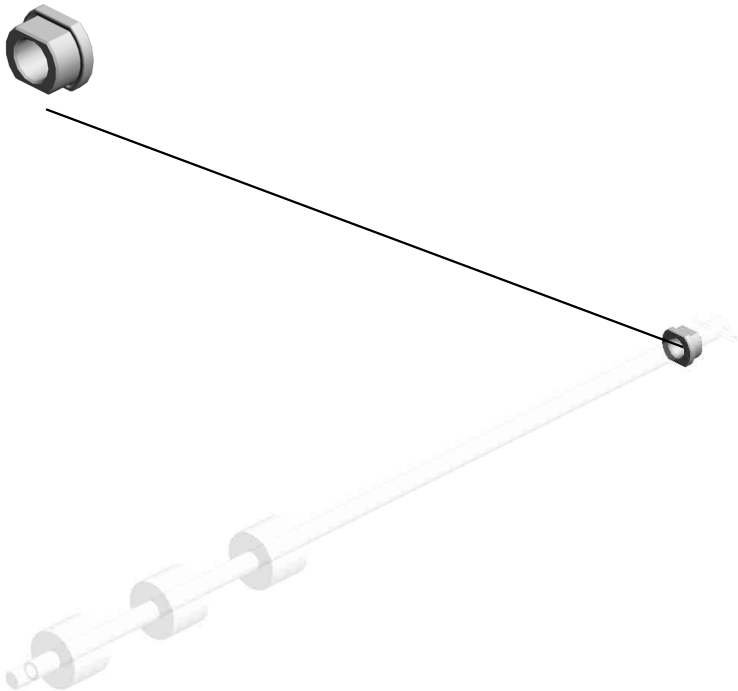
U002_S002

PAPER FEED UNIT:NO.3:ASS'Y



U002_S002_S001
TRANSPORT ROLLER:VERTICAL TRANSPORT:ASS'Y

10.AA082173
PLAIN SHAFT BEARING
RING:6X10X6

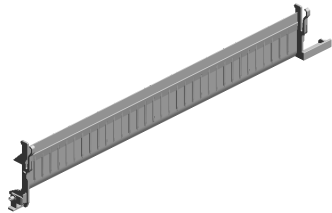


38.D1492759
TRANSPORT ROLLER:VERTICAL TRANSPORT:ASS'Y

U002_S003
GUIDE PLATE:SWIVEL:LOWER POSITION:ASS'Y

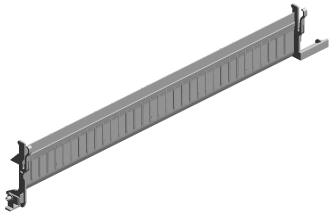


103.D6932527
GUIDE PLATE:SWI
VEL:NO.3
201803-02 X/O



106.D6932582
GUIDE PLATE:SWI
VEL:LOWER POSIT
ION:ASS'Y
201803-01 X/O

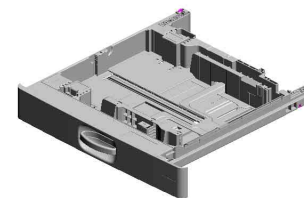
U002_S004
GUIDE PLATE:SWIVEL:UPPER POSITION:ASS'Y



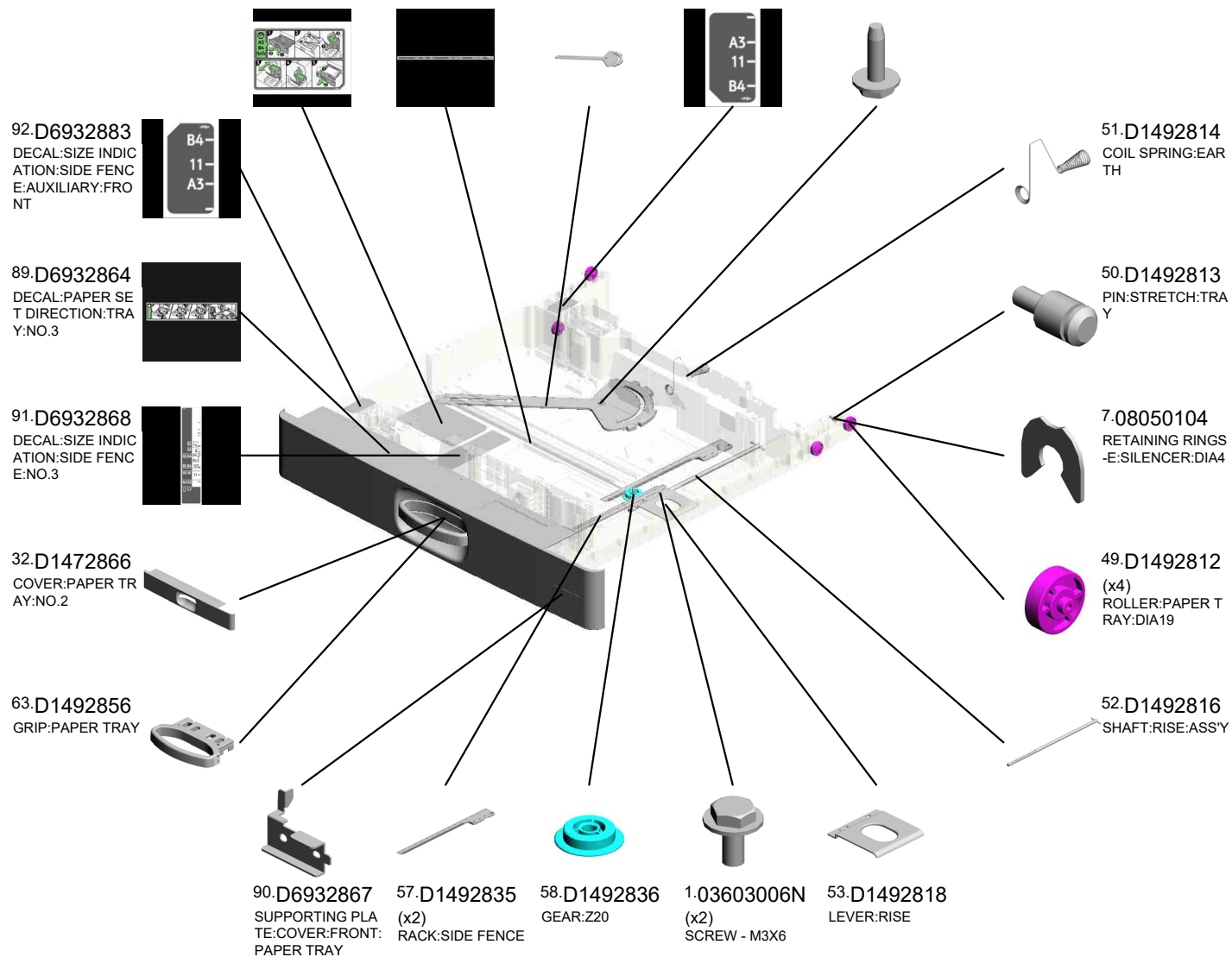
105.D6932581
GUIDE PLATE:SWI
VEL:UPPER POSITI
ON:ASS'Y
201803-03 O/O

U002_S005 PAPER TRAY:NO.3:ASS'Y

88.D6932837 DECAL:SET:SIDE FENCE:AUXILIARY
96.D7872848 DECAL:SIZE INDICATION:END FENCE:NO.3:FRONT
64.D1492872 LINK:END FENCE:PAPER SIZE SENSOR
93.D6932884 DECAL:SIZE INDICATION:SIDE FENCE:AUXILIARY:REAR
5.04583010N (x7) HEXAGON HEAD TAPPING SCREW:3 X10

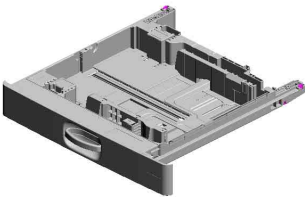
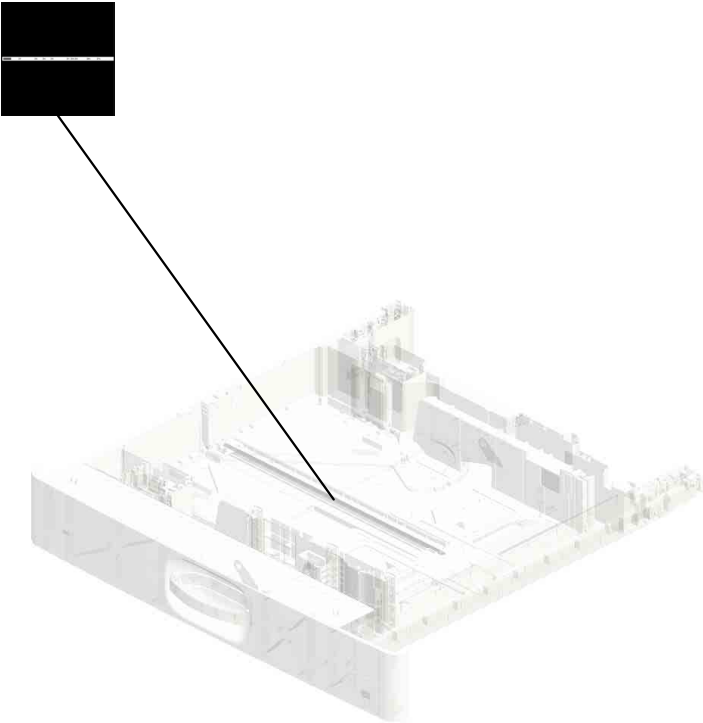


108.D6932921
[A]
PAPER TRAY:NO.3
:ASS'Y
201901-01 O/O



U002_S005
PAPER TRAY:NO.3:ASS'Y

97.D7872849
DECAL:SIZE INDIC
ATION:END FENCE
:NO.3:REAR



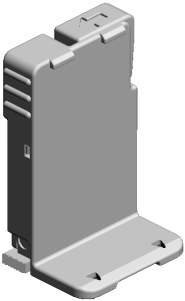
108.D6932921
[A]
PAPER TRAY:NO.3
:ASS'Y
201901-01 O/O



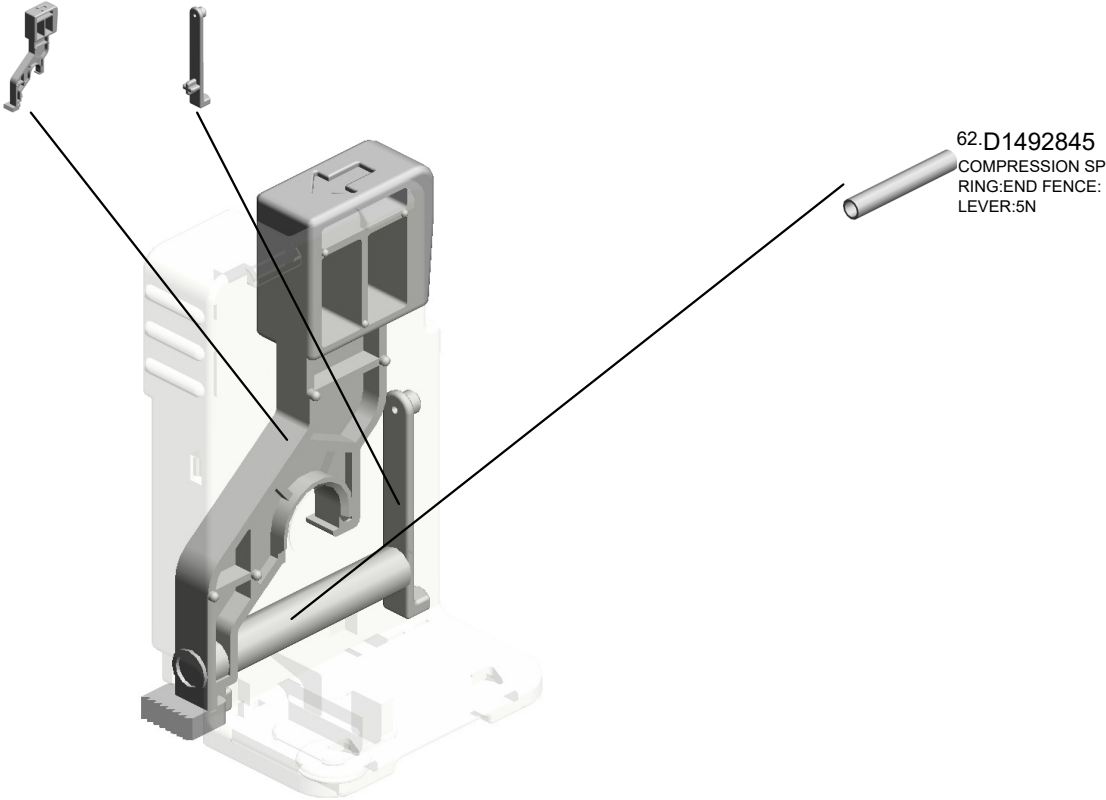
D6932821
[A]
PAPER TRAY:NO.3
:ASS'Y
201901-01 O/O

U002_S005_S001
END FENCE:PAPER TRAY:ASS'Y

60.D1492842 61.D1492843
LEVER:END FENC CLICK:END FENCE
E

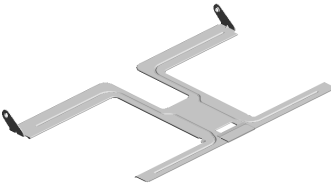
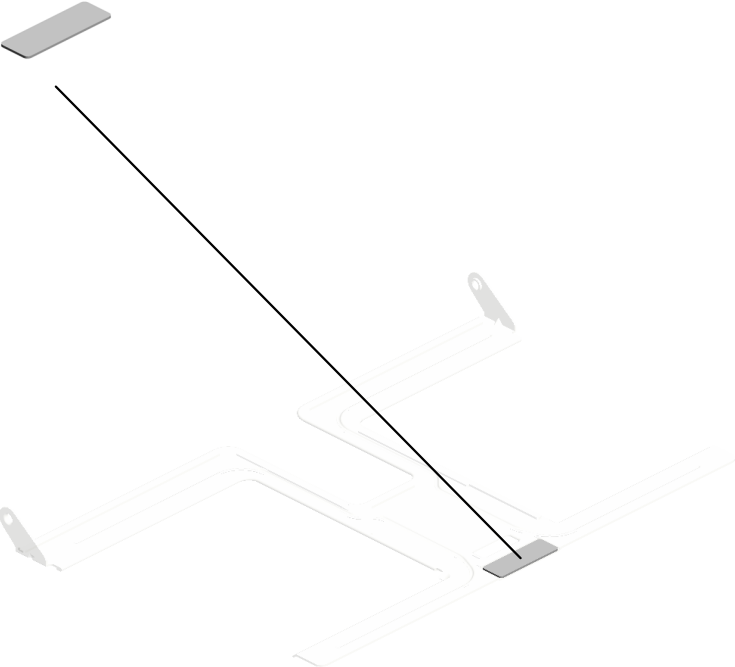


59.D1492840
END FENCE:PAPE
R TRAY:ASS'Y



U002_S005_S002
TRAY BOTTOM PLATE:NO.2:ASS'Y

13.AF013006
BOTTOM PLATE P
AD



109.D0BQ2873
[A]
TRAY BOTTOM PL
ATE:NO.2:ASS'Y
201902-01 X/O



D1492873
[A]
TRAY BOTTOM PL
ATE:NO.2:ASS'Y
201902-01 X/O

U002_S005_S003
SIDE FENCE:FRONT:ASS'Y

54.D1492824
LEVER:STOPPER:
FRONT

73.D2412875
SIDE FENCE:FRON
T:ASS'Y

56.D1492827
COMPRESSION SP
RING:SIDE FENCE:
POSITIONING

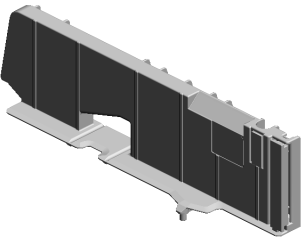
19.B2342864
PAD:CLEANER

55.D1492826
(x3)
COMPRESSION SP
RING:SIDE FENCE:
PLATE:FRONT

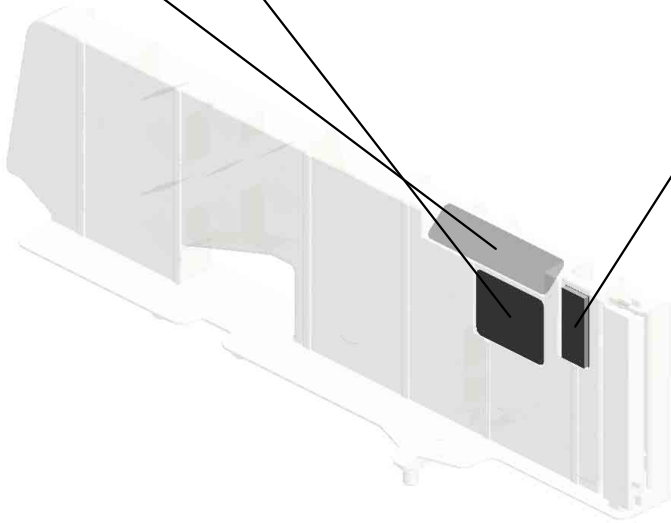
U002_S005_S004
SIDE FENCE:REAR:ASS'Y

67.D1492952
DECAL:SIDE FENC
E:PAPER VOLUME

95.D6932954
DECAL:SIDE FENC
E:ENVELOPE:PAP
ER VOLUME:NO.3



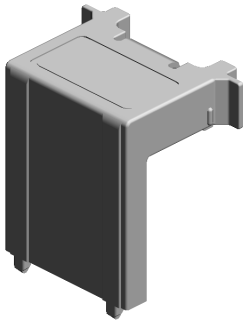
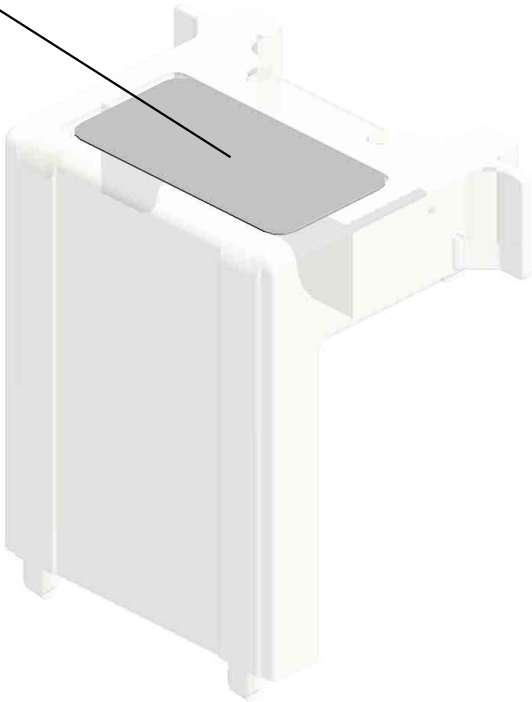
94.D6932886
SIDE FENCE:REAR
:ASS'Y



19.B2342864
PAD:CLEANER

U002_S005_S005
SIDE FENCE:AUXILIARY

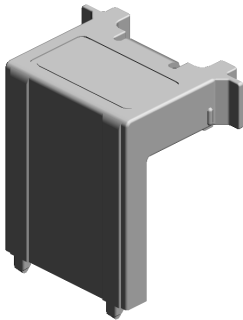
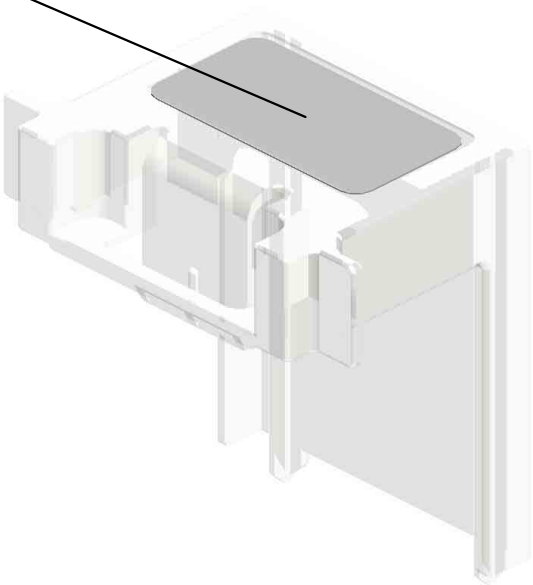
74.D2412885
DECAL:SIDE FENC
E:AUXILIARY



72.D2412873
SIDE FENCE:AUXIL
IARY

U002_S005_S006
SIDE FENCE:AUXILIARY

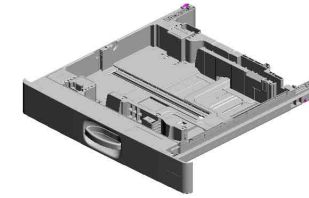
74.D2412885
DECAL:SIDE FENC
E:AUXILIARY



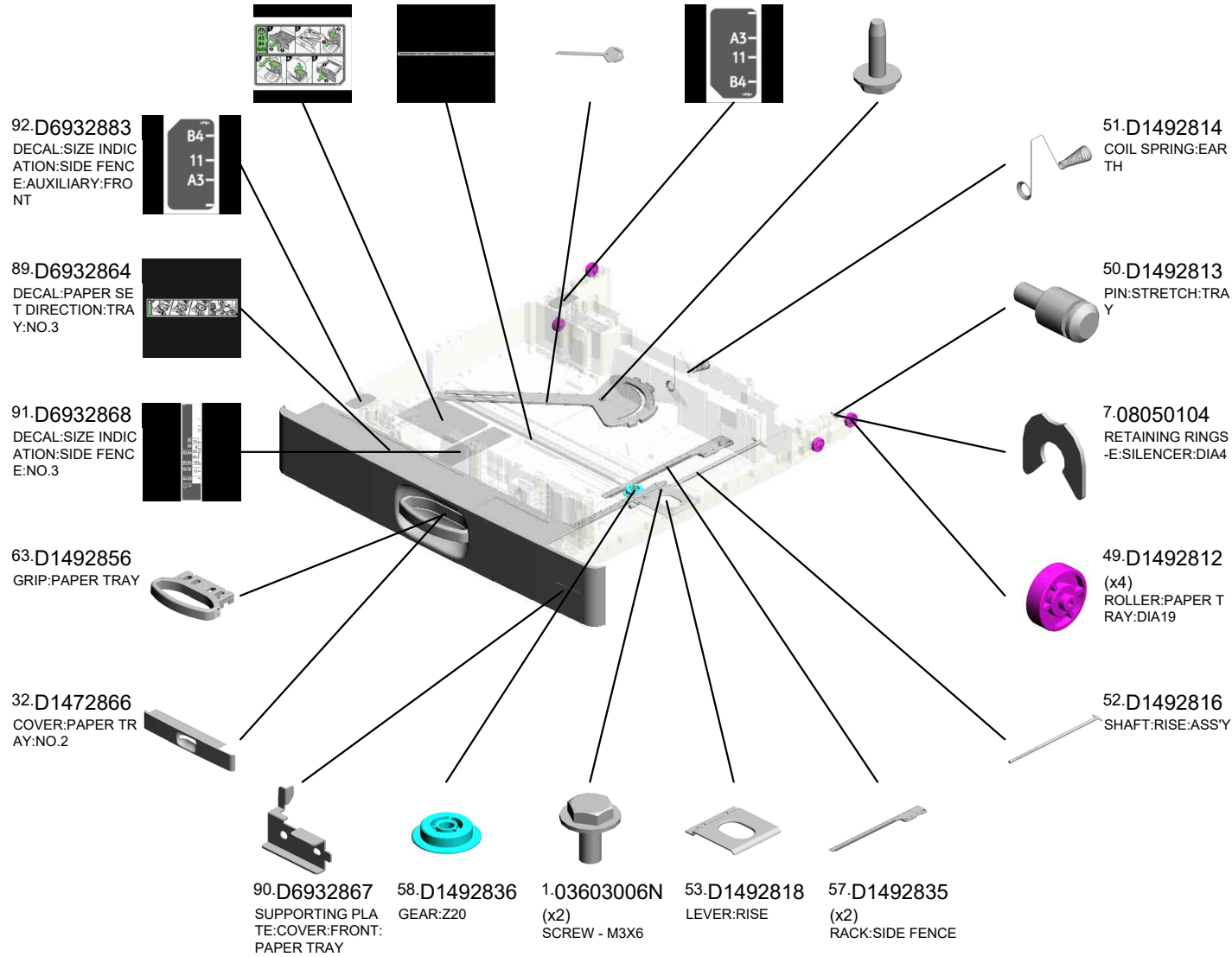
72.D2412873
SIDE FENCE:AUXIL
IARY

U002_S006 PAPER TRAY:NO.3:ASS'Y

88.D6932837 DECAL:SET:SIDE FENCE:AUXILIARY
96.D7872848 DECAL:SIZE INDICATION:END FENCE:NO.3:FRONT
64.D1492872 LINK:END FENCE:PAPER SIZE SENSOR
93.D6932884 DECAL:SIZE INDICATION:SIDE FENCE:AUXILIARY:REAR
5.04583010N (x7) HEXAGON HEAD TAPPING SCREW:3 X10

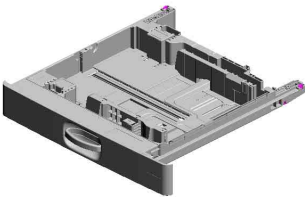
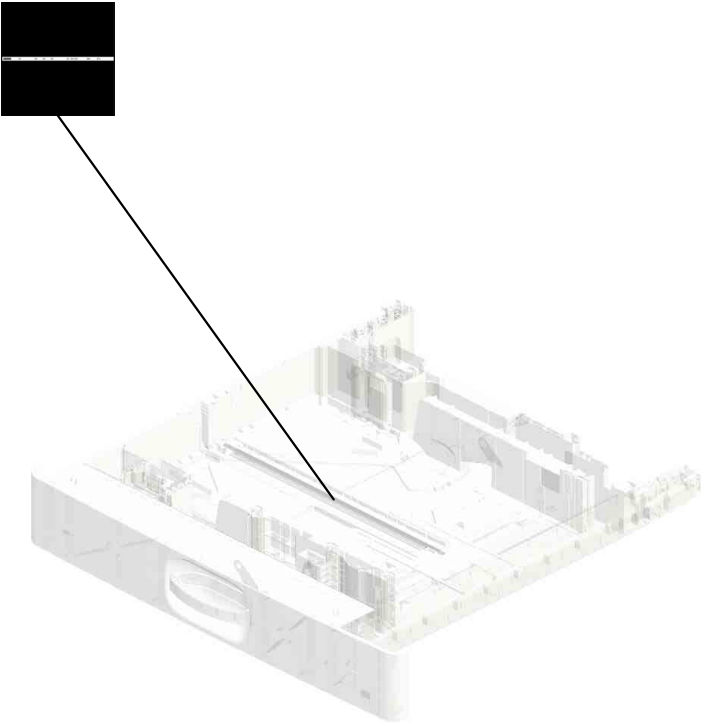


108.D6932921
[A]
PAPER TRAY:NO.3
:ASS'Y
201901-01 O/O



U002_S006
PAPER TRAY:NO.3:ASS'Y

97.D7872849
DECAL:SIZE INDIC
ATION:END FENCE
:NO.3:REAR



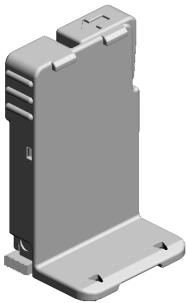
108.D6932921
[A]
PAPER TRAY:NO.3
:ASS'Y
201901-01 O/O



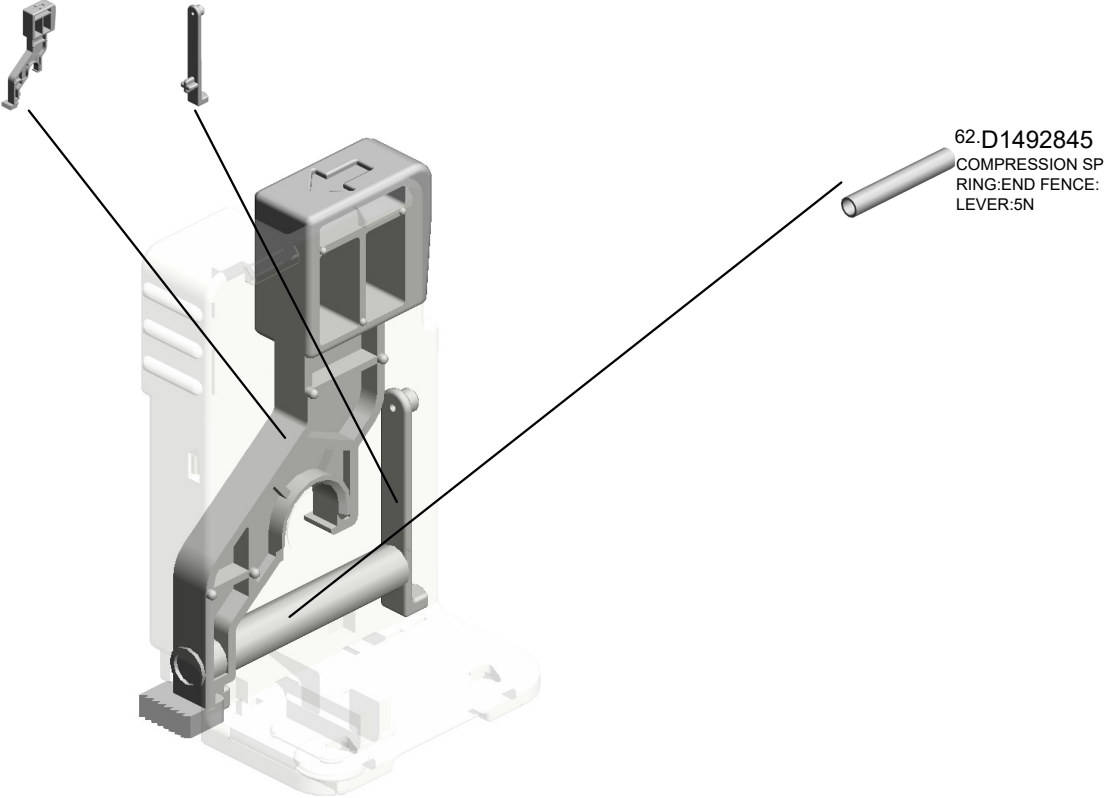
D6932821
[A]
PAPER TRAY:NO.3
:ASS'Y
201901-01 O/O

U002_S006_S001
END FENCE:PAPER TRAY:ASS'Y

60.D1492842 61.D1492843
LEVER:END FENC CLICK:END FENCE
E

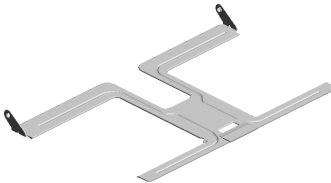
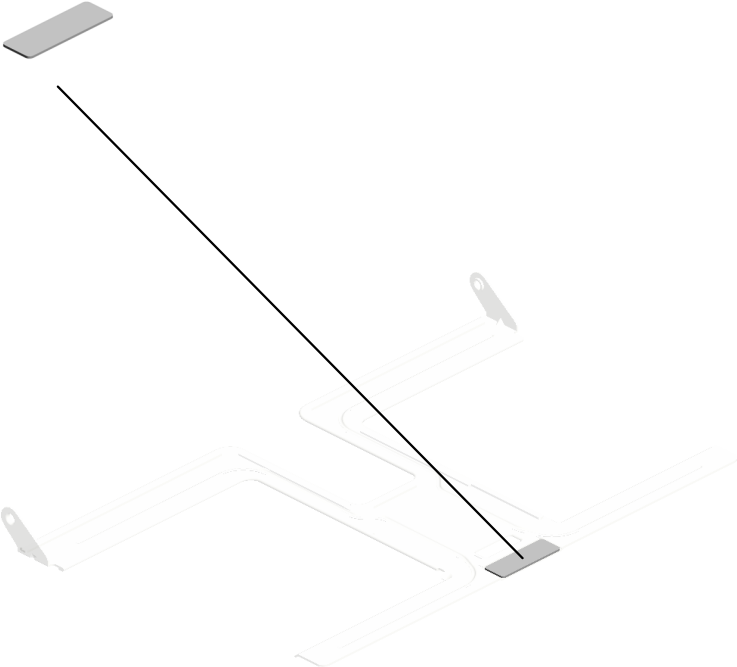


59.D1492840
END FENCE:PAPE
R TRAY:ASS'Y



U002_S006_S002
TRAY BOTTOM PLATE:NO.2:ASS'Y

13.AF013006
BOTTOM PLATE P
AD



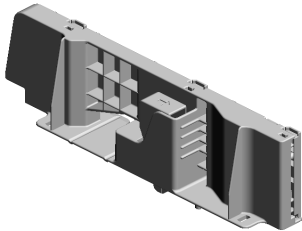
109.D0BQ2873
[A]
TRAY BOTTOM PL
ATE:NO.2:ASS'Y
201902-01 X/O



D1492873
[A]
TRAY BOTTOM PL
ATE:NO.2:ASS'Y
201902-01 X/O

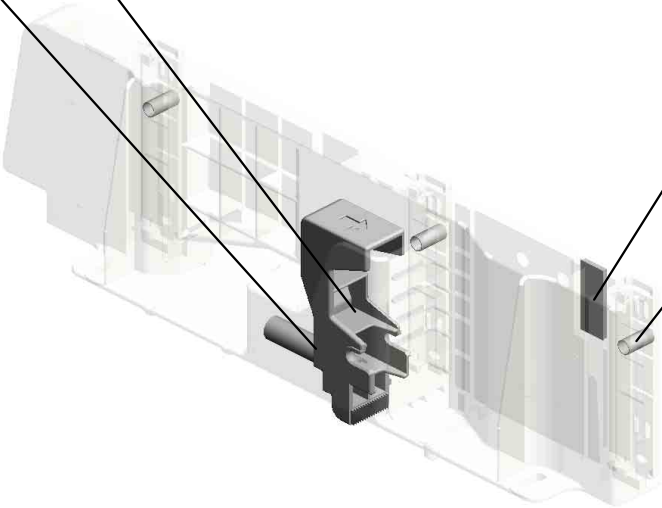
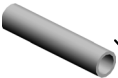
U002_S006_S003
SIDE FENCE:FRONT:ASS'Y

54.D1492824
LEVER:STOPPER:
FRONT



73.D2412875
SIDE FENCE:FRON
T:ASS'Y

56.D1492827
COMPRESSION SP
RING:SIDE FENCE:
POSITIONING



19.B2342864
PAD:CLEANER



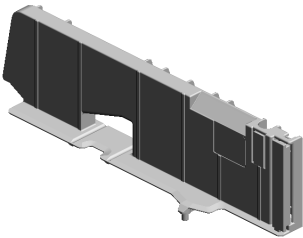
55.D1492826
(x3)
COMPRESSION SP
RING:SIDE FENCE:
PLATE:FRONT



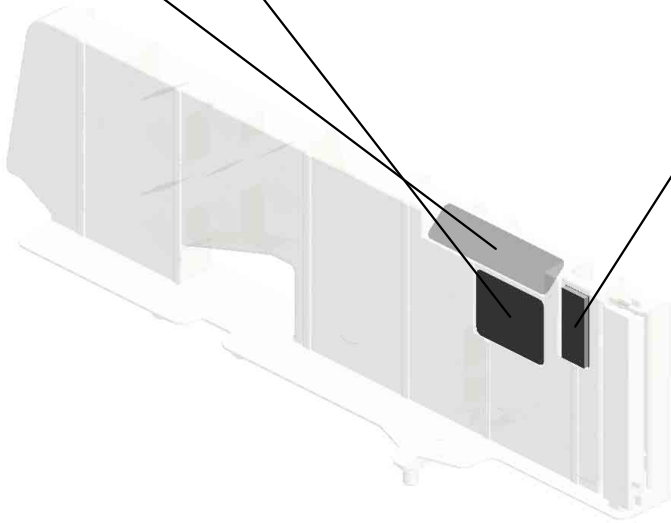
U002_S006_S004
SIDE FENCE:REAR:ASS'Y

67.D1492952
DECAL:SIDE FENC
E:PAPER VOLUME

95.D6932954
DECAL:SIDE FENC
E:ENVELOPE:PAP
ER VOLUME:NO.3



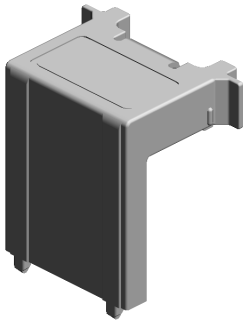
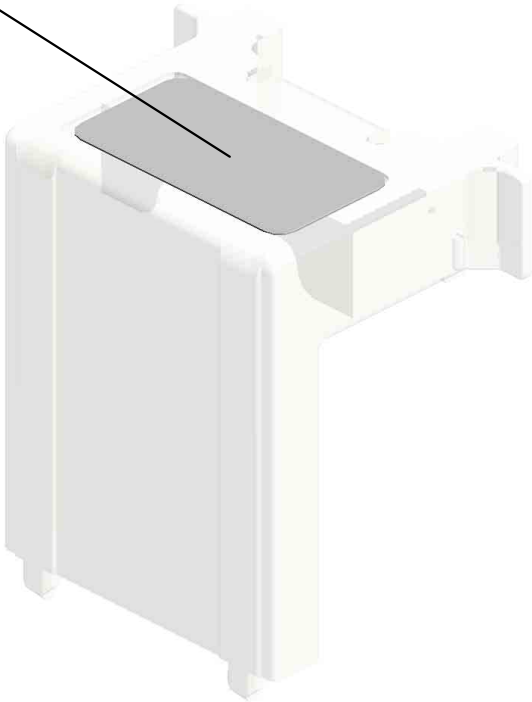
94.D6932886
SIDE FENCE:REAR
:ASS'Y



19.B2342864
PAD:CLEANER

U002_S006_S005
SIDE FENCE:AUXILIARY

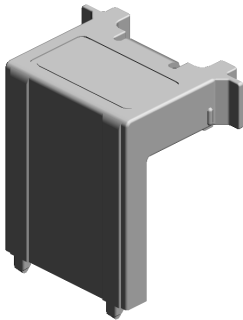
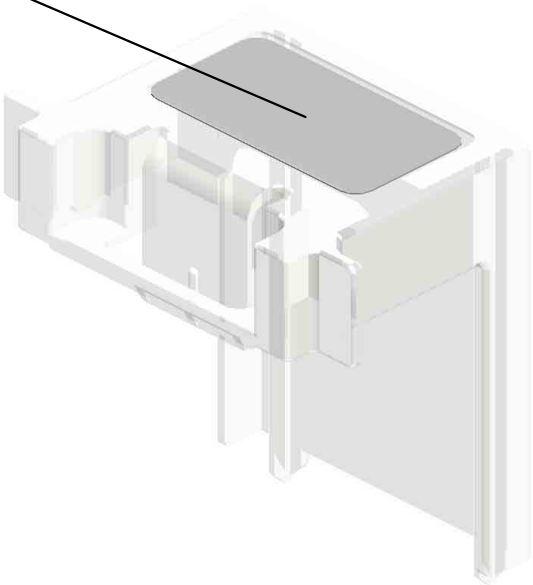
74.D2412885
DECAL:SIDE FENC
E:AUXILIARY



72.D2412873
SIDE FENCE:AUXIL
IARY

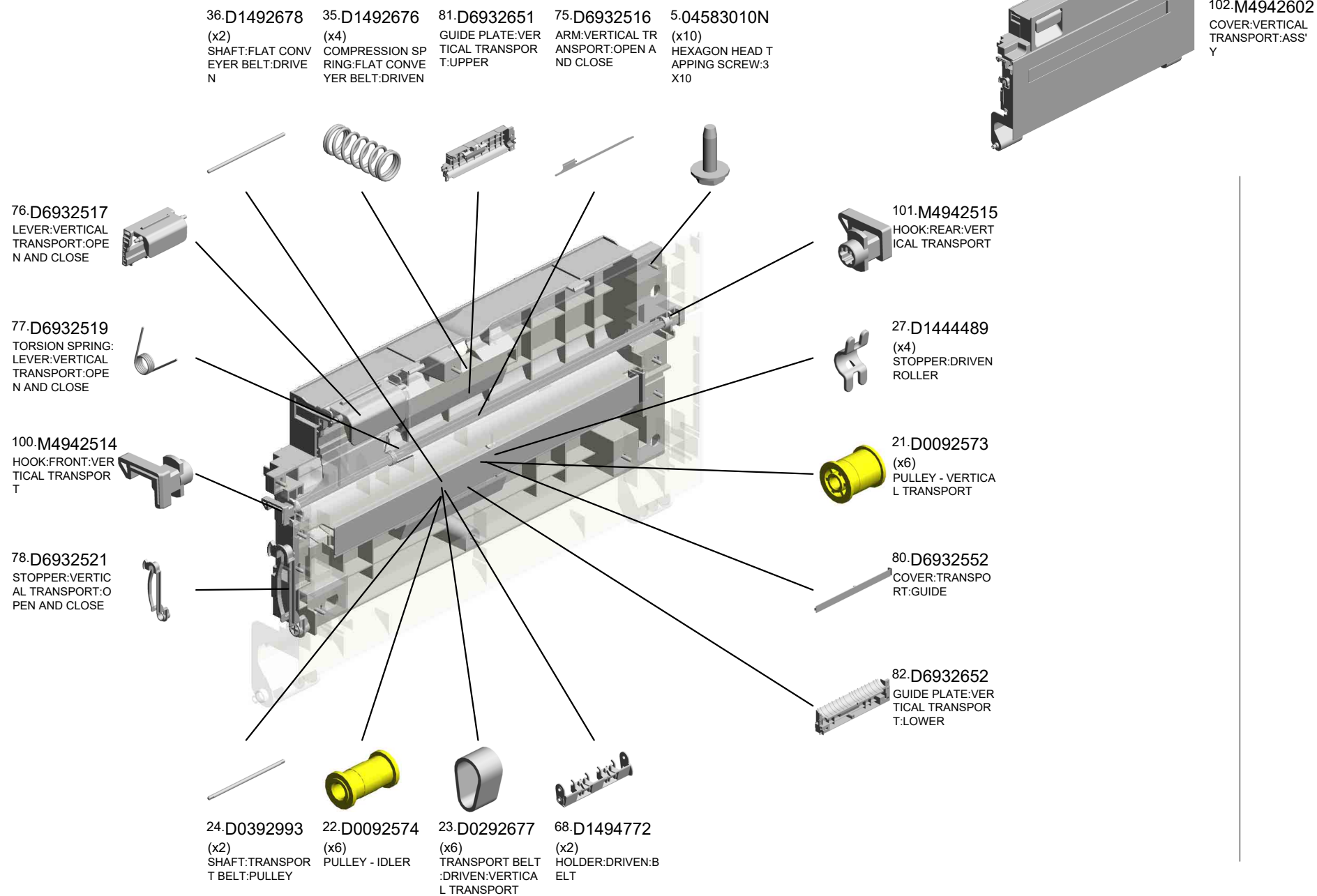
U002_S006_S006
SIDE FENCE:AUXILIARY

74.D2412885
DECAL:SIDE FENC
E:AUXILIARY



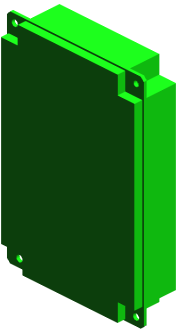
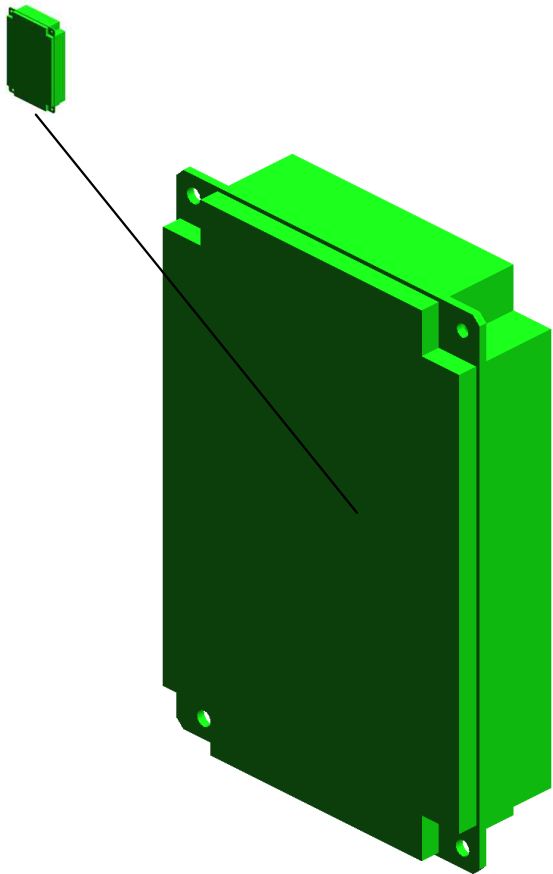
72.D2412873
SIDE FENCE:AUXIL
IARY

U002_S007 COVER:VERTICAL TRANSPORT:ASS'Y



U003
ELECTRICAL

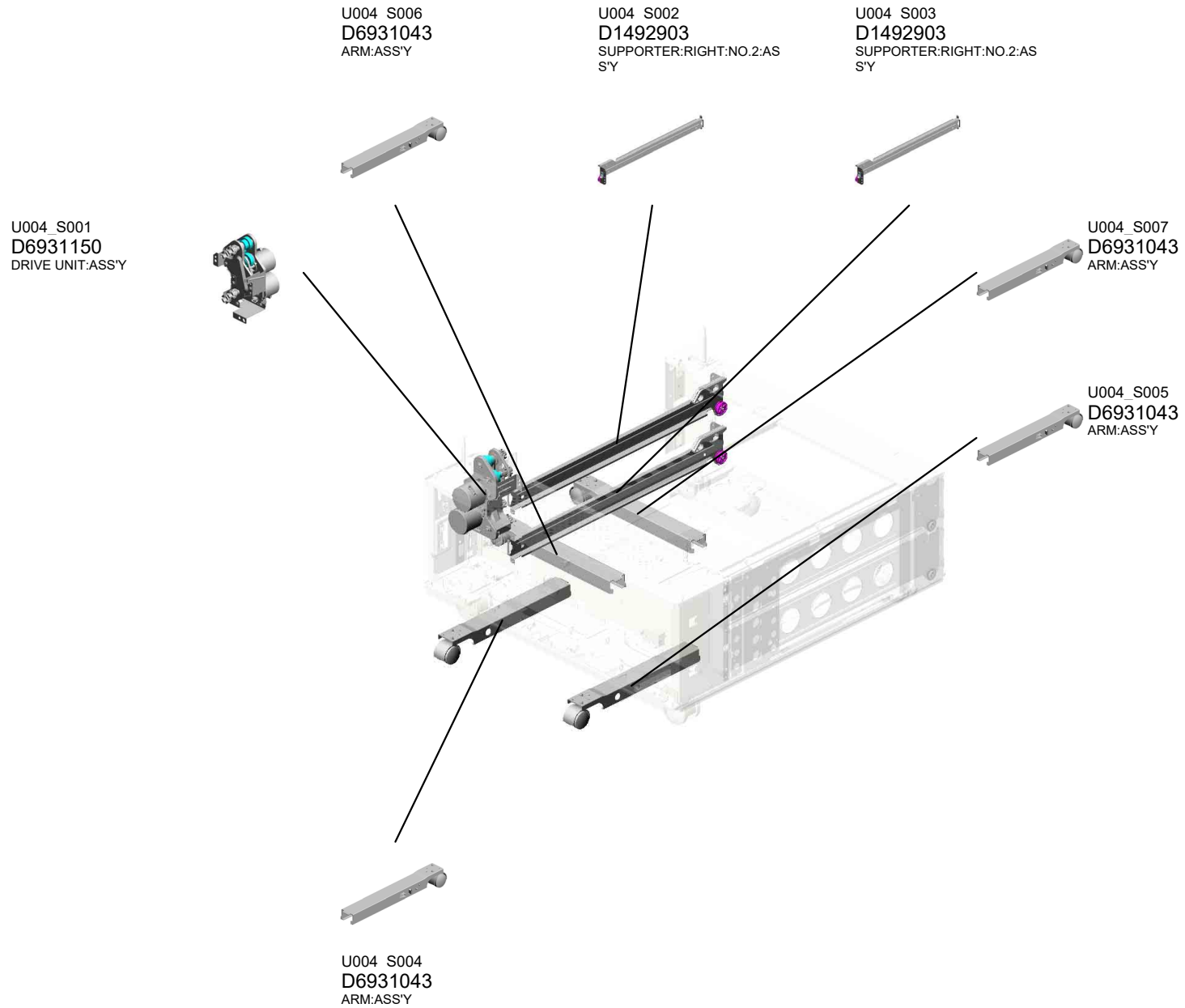
2.M4945100
PCB:MAIN CONTR
OL:ASS'Y



1.04543006Q (x 7)
TAPPING SCREW - M3X6

U001	U002	U003	U004	U005
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U004.MAIN FRAME



U004 MAIN FRAME

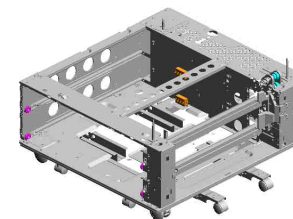
7.11050758
(x6)
CLAMP:LWSM-030
6A

46.D6932586
COVER:HARNESS:
PAPER FEED UNIT

1.04513014N
TAPPING SCREW:
3X14

2.04543006Q
(x67)
TAPPING SCREW -
M3X6

45.D6932523
STOPPER:SHAFT:
VERTICAL TRANS
PORT



6.11050723
(x4)
CLAMPS:WES-050
7

37.D6931446
COVER:SWITCH:O
N OFF DETECTOR

10.12042612
MICRO SWITCH:D3
V-16506-3C25

36.D6931444
BRACKET:MICRO
SWITCH

33.D6931321
(x2)
CASTER:REAR:SU
B-ASS'Y

9.11050761
(x3)
CLAMP:LWS-0511A

8.11050759
(x4)
CLAMP:LWSM-060
5A

19.AW500044
(x2)
PUSH SWITCH

31.D6931146
GROUND PLATE:S
AFETY

35.D6931327
CASTER:RIGHT FR
ONT:SUB-ASS'Y

5.08050103
(x2)
RETAINING RINGS
-E:SILENCER:DIA3

28.D1492928
(x2)
ROLLER:SUPPORT
ER:PAPER TRAY:L
EFT

3.04544006Q
(x36)
TAPPING SCREW:
4X6

24.C4106032
(x2)
CASTER:DIA30

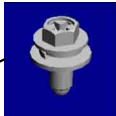
34.D6931325
CASTER:LEFT FRO
NT:SUB-ASS'Y

U004
MAIN FRAME

50.AW500049
(x2)
[A]
PUSH SWITCH:SW
1AG-550
201903-01 O/O



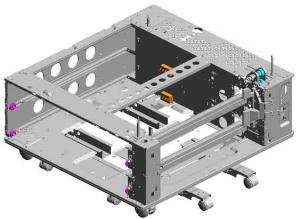
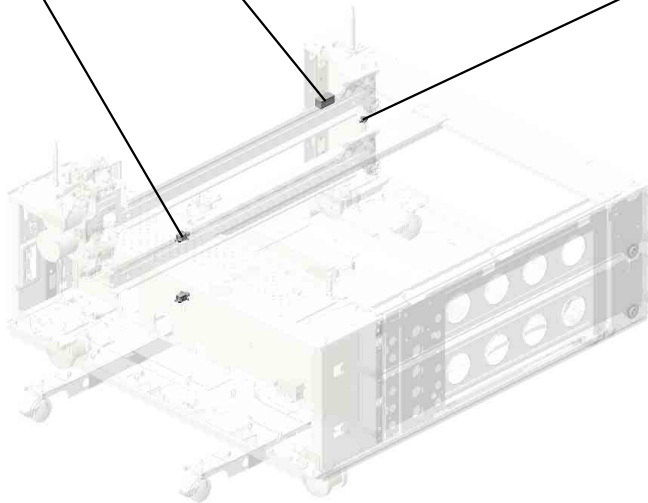
49.D6931157
CUSHION:GUIDE:S
WIVEL:UPPER
201712-02



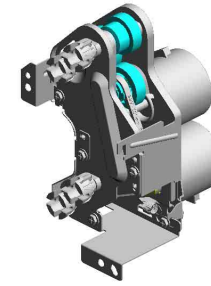
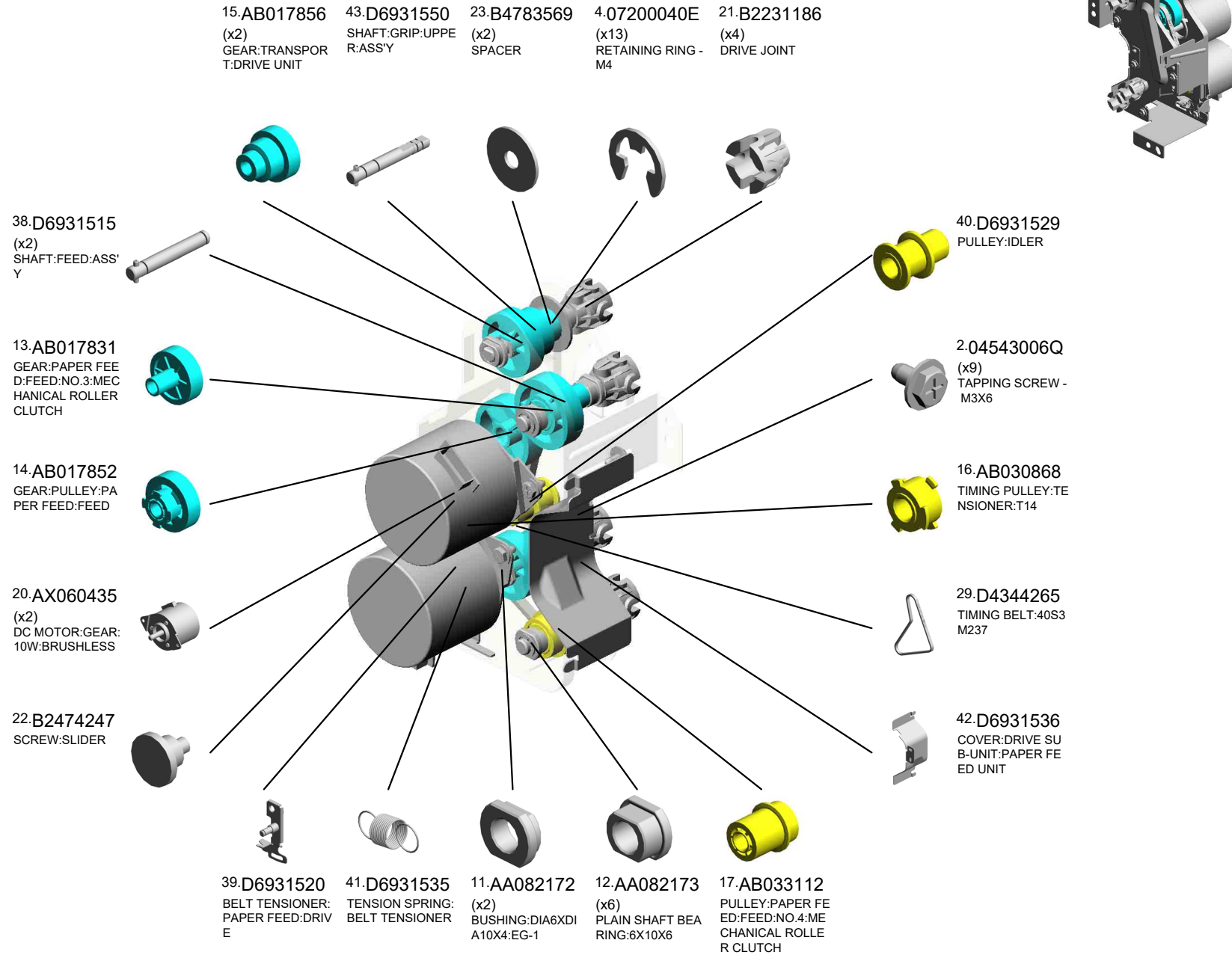
48.G8327900
SCREW:SPRING W
ASHER:ROUND PO
INT:M4X10



AW500040
[A]
PUSH SWITCH:SW
1AG-550:10MA
201903-01 O/O



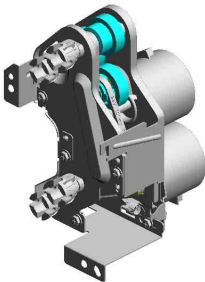
U004_S001 DRIVE UNIT:ASS'Y



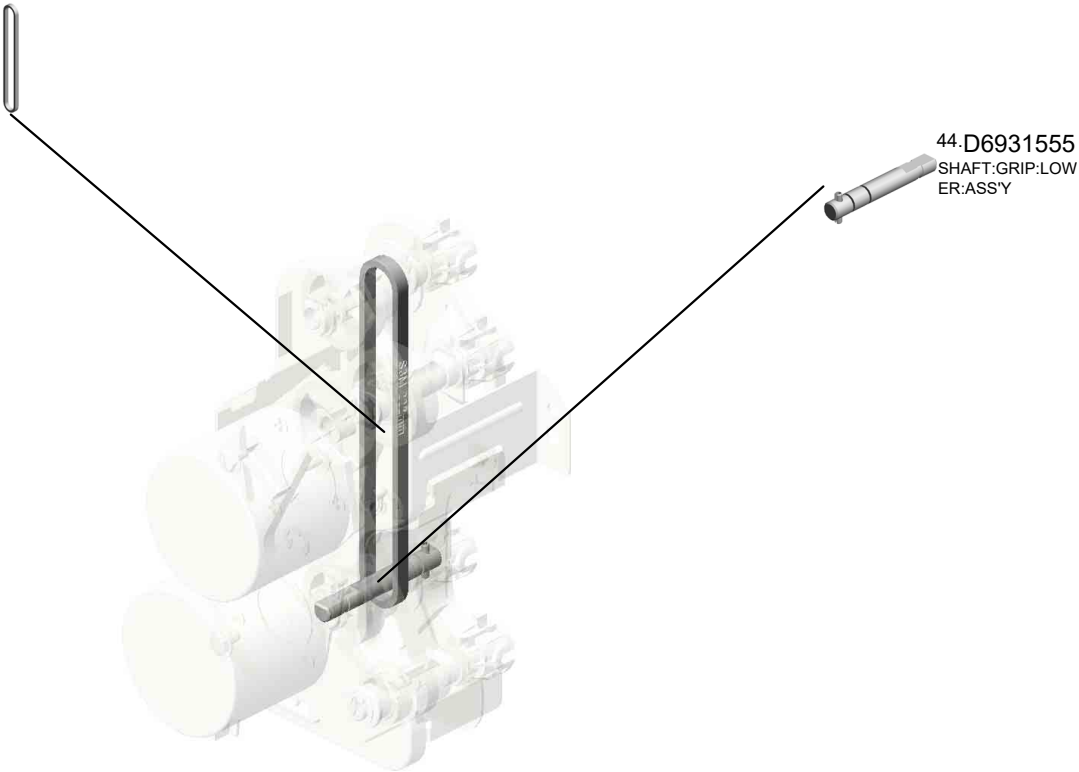
32.D6931150
DRIVE UNIT:ASS'Y

U004_S001
DRIVE UNIT:ASS'Y

47.G5692819
TIMING BELT - S3
M 222



32.D6931150
DRIVE UNIT:ASS'Y



U004_S002
SUPPORTER:RIGHT:NO.2:ASS'Y

27.D1492924
STOPPER:PAPER
TRAY

25.D1492903
SUPPORTER:RIGH
T:NO.2:ASS'Y

2.04543006Q
(x3)
TAPPING SCREW -
M3X6

5.08050103
RETAINING RINGS
-E:SILENCER:DIA3

26.D1492923
ROLLER:SUPPORT
ER:PAPER TRAY

U004_S003
SUPPORTER:RIGHT:NO.2:ASS'Y

27.D1492924
STOPPER:PAPER
TRAY

25.D1492903
SUPPORTER:RIGH
T:NO.2:ASS'Y

2.04543006Q
(x3)
TAPPING SCREW -
M3X6

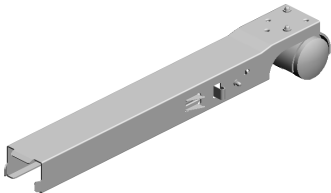
5.08050103
RETAINING RINGS
-E:SILENCER:DIA3

26.D1492923
ROLLER:SUPPORT
ER:PAPER TRAY

U001	U002	U003	U004	U005
------	------	------	------	------

U004_S004
ARM:ASS'Y

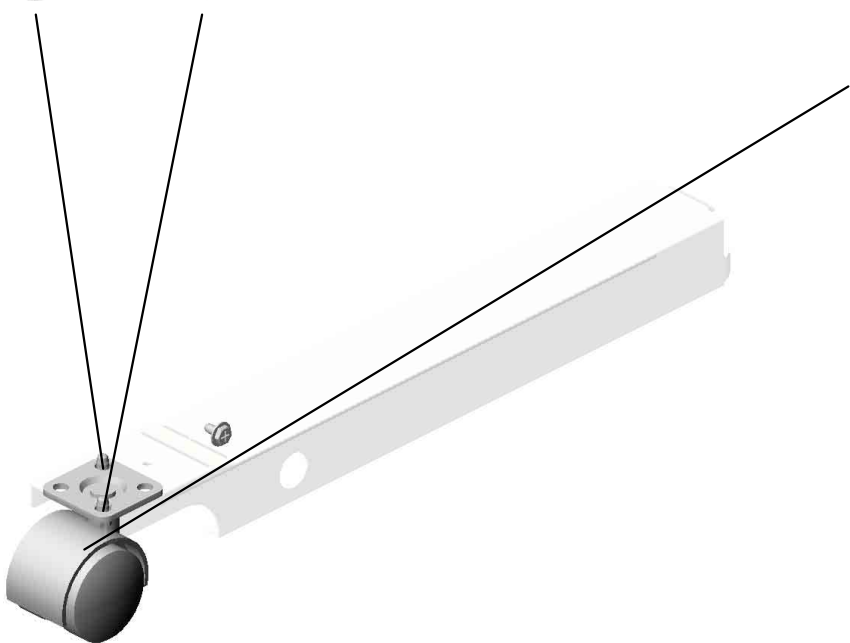
3-04544006Q 2-04543006Q
(x2) TAPPING SCREW -
TAPPING SCREW: M3X6
4X6



30.D6931043
ARM:ASS'Y

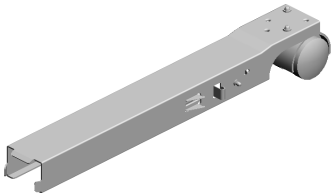


24.C4106032
CASTER:DIA30



U004_S005
ARM:ASS'Y

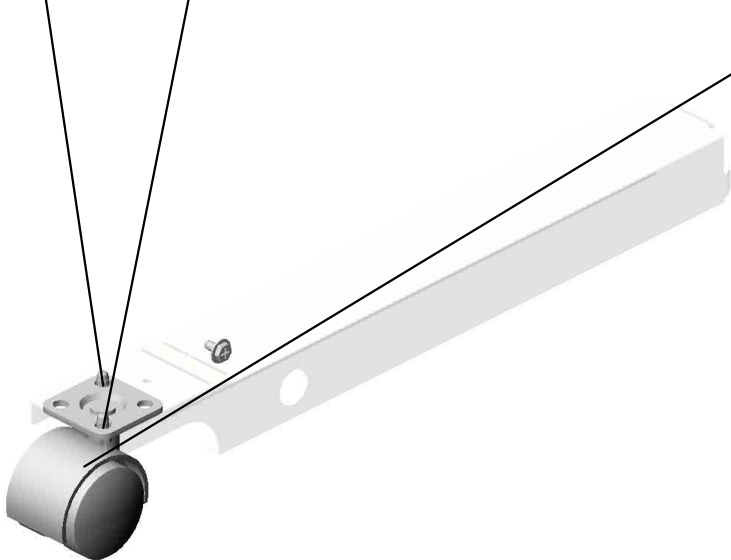
3-04544006Q 2-04543006Q
(x2) TAPPING SCREW -
TAPPING SCREW: M3X6
4X6



30.D6931043
ARM:ASS'Y

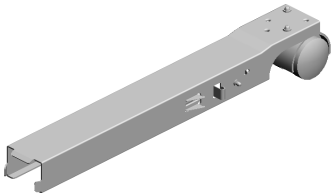


24.C4106032
CASTER:DIA30



U004_S006
ARM:ASS'Y

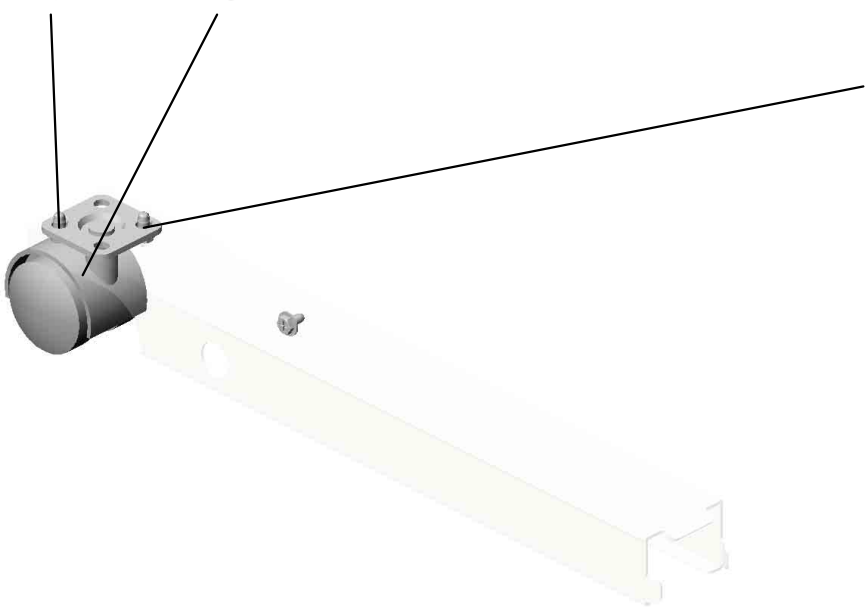
2.04543006Q 24.C4106032
TAPPING SCREW - CASTER:DIA30
M3X6



30.D6931043
ARM:ASS'Y

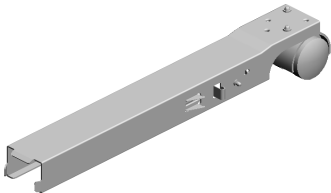


3.04544006Q
(x2)
TAPPING SCREW:
4X6

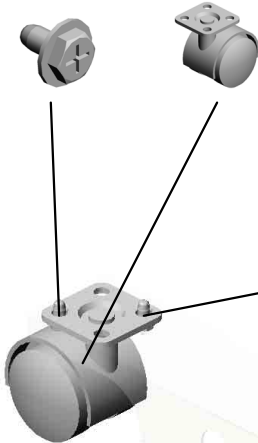


U004_S007
ARM:ASS'Y

2.04543006Q 24.C4106032
TAPPING SCREW - CASTER:DIA30
M3X6



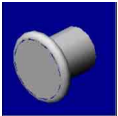
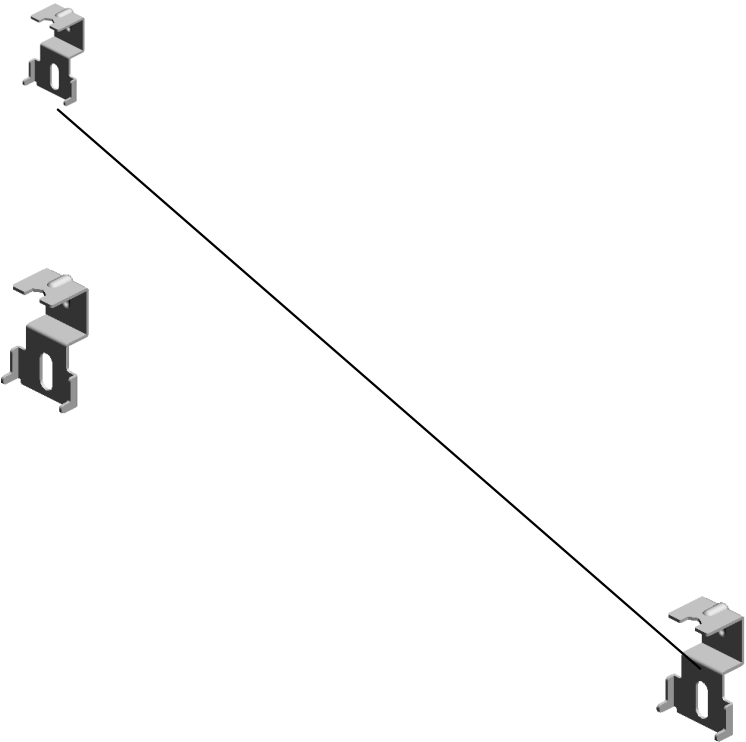
30.D6931043
ARM:ASS'Y



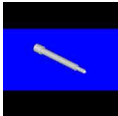
3.04544006Q
(x2)
TAPPING SCREW:
4X6

U005
ACCESSORIES

2.D6931404
(x2)
BRACKET:COUPLI
NG

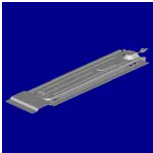


1.AA143575
FLAT SCREW:KNO
B SCREW:M4X10

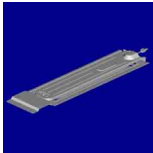


3.M4941405
(x2)
SCREW:M4X10

HEATER:PAPER TRAY:ASS'Y

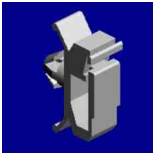


1.D6931117
(NA):HEATER:ASS'Y

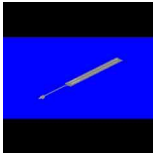


2.D6931127
(EU,AA,KOR,CHN):HEATER:ASS'Y

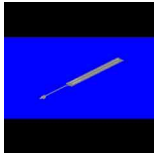
HEATER:PAPER TRAY:ASS'Y:SUB PARTS



1.11050758
(x4)
CLAMP:LWSM-0306A



2.AX400193
(NA):HEATER:120V:9W



3.AX400194
(EU,AA,KOR,CHN):HEATER - 230V/9
W



4.G8327900
SCREW:SPRING WASHER:ROUND P
OINT:M4X10

HEATER:PAPER TRAY:ELECTRICAL COMPONENTS SECTION



1.D2386661
(NA):HEATER:PAPER TRAY:ELECTRI
CAL COMPONENTS SECTION:ASS'Y



2.D2386662
(EU,AA,KOR,CHN):HEATER:PAPER T
RAY:ELECTRICAL COMPONENTS SE
CTION:ASS'Y

HEATER:PAPER TRAY:ELECTRICAL COMPONENTS SECTION:SUB PARTS



1.04543006Q
(x3)
TAPPING SCREW - M3X6



2.D2025185
,o,b,aF,c,g,a



1.M4955415
HARNESS:HEATER:CONNECTING

Harness for optional 3-Tray

Exclusive Parts

Number	Part Name	Group	ID
52062686	SNAP RING	U002_S001	9
		U002_S002	9
AA082172	BUSHING:DIA6XDIA10X4:EG-1	U004_S001	11
AA082173	PLAIN SHAFT BEARING:6X10X6	U002_S001	10
		U002_S001_S001	10
		U002_S002	10
		U002_S002_S001	10
		U004_S001	12
AA082174	PLAIN SHAFT BEARING:6X10X9	U002_S001	11
		U002_S002	11
AA100014	RETAINING RING C - SEPARATE	U002_S001	12
		U002_S002	12
AA143575	FLAT SCREW:KNOB SCREW:M4X10	U005	1
AB017831	GEAR:PAPER FEED:FEED:NO.3:MECHANICAL ROLLER CLUTCH	U004_S001	13
AB017852	GEAR:PULLEY:PAPER FEED:FEED	U004_S001	14
AB017856	GEAR:TRANSPORT:DRIVE UNIT	U004_S001	15
AB030868	TIMING PULLEY:TENSIONER:T14	U004_S001	16
AB033112	PULLEY:PAPER FEED:FEED:NO.4:MECHANICAL ROLLER CLUTCH	U004_S001	17
AF013006	BOTTOM PLATE PAD	U002_S005_S002	13
		U002_S006_S002	13
AF030094	PAPER FEED ROLLER:PICKUP	U002_S001	14
		U002_S002	14
AF031094	PAPER FEED ROLLER:FEED	U002_S001	15
		U002_S002	15
AF032094	PAPER FEED ROLLER:SEPARATE	U002_S001	16
		U002_S002	16
AW020234	PHOTOINTERRUPTOR:GP1A173LCS5F	U002_S001	107
		U002_S002	107
AW500044	PUSH SWITCH	U004	19
AW500049	PUSH SWITCH:SW1AG-550	U004	50
AX040273	DC MOTOR:RISING TRAY:ASS'Y:1.007W:BRUSH	U002	18
AX060435	DC MOTOR:GEAR:10W:BRUSHLESS	U004_S001	20
AX400193	(NA):HEATER:120V:9W	HEATER:PAPER	2

Number	Part Name	Group	ID
		TRAY:ASS'Y:SUB PARTS	
AX400194	(EU,AA,KOR,CHN):HEATER - 230V/9W	HEATER:PAPER TRAY:ASS'Y:SUB PARTS	3
B2231186	DRIVE JOINT	U004_S001	21
B2342864	PAD:CLEANER	U002_S005_S003	19
		U002_S005_S004	19
		U002_S006_S003	19
		U002_S006_S004	19
B2474247	SCREW:SLIDER	U004_S001	22
B4783569	SPACER	U004_S001	23
B8303504	TIMING BELT - 40S2M100	U002_S001	20
		U002_S002	20
C4106032	CASTER:DIA30	U004	24
		U004_S004	24
		U004_S005	24
		U004_S006	24
		U004_S007	24
D0092573	PULLEY - VERTICAL TRANSPORT	U002_S007	21
D0092574	PULLEY - IDLER	U002_S007	22
D0292677	TRANSPORT BELT:DRIVEN:VERTICAL TRANSPORT	U002_S007	23
D0392993	SHAFT:TRANSPORT BELT:PULLEY	U002_S007	24
D0892764	GEAR:FEED	U002_S001	25
		U002_S002	25
D0BQ2873	TRAY BOTTOM PLATE:NO.2:ASS'Y	U002_S005_S002	109
		U002_S006_S002	109
D1292783	TORQUE LIMITER MECHANICAL CLUTCH:40MM:DIA18	U002_S001	26
		U002_S002	26
D1444489	STOPPER:DRIVEN ROLLER	U002_S007	27
D1472734	GUIDE PLATE:SEPARATE	U002_S001	28
		U002_S002	28
D1472737	LEVER:PRESSURE:SEPARATE	U002_S001	29
		U002_S002	29
D1472738	LINK:RELEASE	U002_S001	30
		U002_S002	30

Exclusive Parts

Number	Part Name	Group	ID
D1472752	SHAFT:SEPARATE:ASS'Y	U002_S001	31
		U002_S002	31
D1472866	COVER:PAPER TRAY:NO.2	U002_S005	32
		U002_S006	32
D1482751	ARM:PRESSURE:SEPARATE	U002_S001	33
		U002_S002	33
D1482755	COIL SPRING:RELEASE:SEPARATE	U002_S001	34
		U002_S002	34
D1492676	COMPRESSION SPRING:FLAT CONVEYER BELT:DRIVEN	U002_S007	35
D1492678	SHAFT:FLAT CONVEYER BELT:DRIVEN	U002_S007	36
D1492739	LEVER:PRESSURE RELEASE	U002_S001	37
		U002_S002	37
D1492759	TRANSPORT ROLLER:VERTICAL TRANSPORT:ASS'Y	U002_S001_S001	38
		U002_S002_S001	38
D1492767	LEVER:PRESSURE:PICKUP	U002_S001	39
		U002_S002	39
D1492772	ARM:PICKUP	U002_S001	40
		U002_S002	40
D1492773	PULLEY:PICKUP:MECHANICAL ROLLER CLUTCH	U002_S001	41
		U002_S002	41
D1492774	PULLEY:IDLER:PICKUP	U002_S001	42
		U002_S002	42
D1492775	SHAFT:FEED:ASS'Y	U002_S001	43
		U002_S002	43
D1492777	COIL SPRING:PRESSURE:PICKUP	U002_S001	44
		U002_S002	44
D1492778	FEELER:PAPER END	U002_S001	45
		U002_S002	45
D1492781	GROUND PLATE:PAPER FEED UNIT	U002_S001	46
		U002_S002	46
D1492782	PLATE:HARNESS:PAPER FEED UNIT	U002_S001	47
		U002_S002	47
D1492791	GUIDE:FEED	U002_S001	48
		U002_S002	48
D1492812	ROLLER:PAPER TRAY:DIA19	U002_S005	49
		U002_S006	49

Number	Part Name	Group	ID
D1492813	PIN:STRETCH:TRAY	U002_S005	50
		U002_S006	50
D1492814	COIL SPRING:EARTH	U002_S005	51
		U002_S006	51
D1492816	SHAFT:RISE:ASS'Y	U002_S005	52
		U002_S006	52
D1492818	LEVER:RISE	U002_S005	53
		U002_S006	53
D1492824	LEVER:STOPPER:FRONT	U002_S005_S003	54
		U002_S006_S003	54
D1492826	COMPRESSION SPRING:SIDE FENCE:PLATE:FRONT	U002_S005_S003	55
		U002_S006_S003	55
D1492827	COMPRESSION SPRING:SIDE FENCE:POSITIONING	U002_S005_S003	56
		U002_S006_S003	56
D1492835	RACK:SIDE FENCE	U002_S005	57
		U002_S006	57
D1492836	GEAR:Z20	U002_S005	58
		U002_S006	58
D1492840	END FENCE:PAPER TRAY:ASS'Y	U002_S005_S001	59
		U002_S006_S001	59
D1492842	LEVER:END FENCE	U002_S005_S001	60
		U002_S006_S001	60
D1492843	CLICK:END FENCE	U002_S005_S001	61
		U002_S006_S001	61
D1492845	COMPRESSION SPRING:END FENCE:LEVER:5N	U002_S005_S001	62
		U002_S006_S001	62
D1492856	GRIP:PAPER TRAY	U002_S005	63
		U002_S006	63
D1492872	LINK:END FENCE:PAPER SIZE SENSOR	U002_S005	64
		U002_S006	64
D1492903	SUPPORTER:RIGHT:NO.2:ASS'Y	U004_S002	25
		U004_S003	25
D1492906	LEVER:STRETCH:PAPER TRAY:ASS'Y	U002	66
D1492923	ROLLER:SUPPORTER:PAPER TRAY	U004_S002	26
		U004_S003	26
D1492924	STOPPER:PAPER TRAY	U004_S002	27
		U004_S003	27

Exclusive Parts

Number	Part Name	Group	ID
D1492928	ROLLER:SUPPORTER:PAPER TRAY:LEFT	U004	28
D1492952	DECAL:SIDE FENCE:PAPER VOLUME	U002_S005_S004	67
		U002_S006_S004	67
D1494772	HOLDER:DRIVEN:BELT	U002_S007	68
D2025185	,o,b,aF,c,g,a	HEATER:PAPER TRAY:ELECTRICAL COMPONENTS SECTION:SUB PARTS	2
D2386661	(NA):HEATER:PAPER TRAY:ELECTRICAL COMPONENTS SECTION:ASS'Y	HEATER:PAPER TRAY:ELECTRICAL COMPONENTS SECTION	1
D2386662	(EU,AA,KOR,CHN):HEATER:PAPER TRAY:ELECTRICAL COMPONENTS SECTION:ASS'Y	HEATER:PAPER TRAY:ELECTRICAL COMPONENTS SECTION	2
D2412730	STAY:SEPARATE:PEEN	U002_S001	69
		U002_S002	69
D2412736	BRACKET:SEPARATE:REAR	U002_S001	70
		U002_S002	70
D2412754	COIL SPRING:PRESSURE:SEPARATE	U002_S001	71
		U002_S002	71
D2412873	SIDE FENCE:AUXILIARY	U002_S005_S005	72
		U002_S005_S006	72
		U002_S006_S005	72
		U002_S006_S006	72
D2412875	SIDE FENCE:FRONT:ASS'Y	U002_S005_S003	73
		U002_S006_S003	73
D2412885	DECAL:SIDE FENCE:AUXILIARY	U002_S005_S005	74
		U002_S005_S006	74
		U002_S006_S005	74
		U002_S006_S006	74
D4344265	TIMING BELT:40S3M237	U004_S001	29
D6931043	ARM:ASS'Y	U004_S004	30
		U004_S005	30
		U004_S006	30

Number	Part Name	Group	ID
		U004_S007	30
D6931117	(NA):HEATER:ASS'Y	HEATER:PAPER TRAY:ASS'Y	1
D6931127	(EU,AA,KOR,CHN):HEATER:ASS'Y	HEATER:PAPER TRAY:ASS'Y	2
D6931146	GROUND PLATE:SAFETY	U004	31
D6931150	DRIVE UNIT:ASS'Y	U004_S001	32
D6931157	CUSHION:GUIDE:SWIVEL:UPPER	U004	49
D6931202	COVER:LEFT	U001	4
D6931203	COVER:UPPER FRONT	U001	5
D6931204	COVER:REAR	U001	6
D6931211	INNER COVER:LEFT	U001	7
D6931212	INNER COVER:RIGHT	U001	8
D6931222	COVER:ARM	U001	9
D6931251	COVER:RIGHT FRONT	U001	10
D6931252	COVER:RIGHT MIDDLE	U001	11
D6931253	COVER:RIGHT REAR	U001	12
D6931254	CAP:COUPLING	U001	13
D6931255	COVER:CONNECTOR:LARGE CAPACITY TRAY	U001	14
D6931321	CASTER:REAR:SUB-ASS'Y	U004	33
D6931325	CASTER:LEFT FRONT:SUB-ASS'Y	U004	34
D6931327	CASTER:RIGHT FRONT:SUB-ASS'Y	U004	35
D6931404	BRACKET:COUPLING	U005	2
D6931444	BRACKET:MICRO SWITCH	U004	36
D6931446	COVER:SWITCH:ON OFF DETECTOR	U004	37
D6931515	SHAFT:FEED:ASS'Y	U004_S001	38
D6931520	BELT TENSIONER:PAPER FEED:DRIVE	U004_S001	39
D6931529	PULLEY:IDLER	U004_S001	40
D6931535	TENSION SPRING:BELT TENSIONER	U004_S001	41
D6931536	COVER:DRIVE SUB-UNIT:PAPER FEED UNIT	U004_S001	42
D6931550	SHAFT:GRIP:UPPER:ASS'Y	U004_S001	43
D6931555	SHAFT:GRIP:LOWER:ASS'Y	U004_S001	44

Exclusive Parts

Number	Part Name	Group	ID
D6932516	ARM:VERTICAL TRANSPORT:OPEN AND CLOSE	U002_S007	75
D6932517	LEVER:VERTICAL TRANSPORT:OPEN AND CLOSE	U002_S007	76
D6932519	TORSION SPRING:LEVER:VERTICAL TRANSPORT:OPEN AND CLOSE	U002_S007	77
D6932521	STOPPER:VERTICAL TRANSPORT:OPEN AND CLOSE	U002_S007	78
D6932523	STOPPER:SHAFT:VERTICAL TRANSPORT	U004	45
D6932552	COVER:TRANSPORT:GUIDE	U002_S007	80
D6932581	GUIDE PLATE:SWIVEL:UPPER POSITION:ASS'Y	U002_S004	105
D6932582	GUIDE PLATE:SWIVEL:LOWER POSITION:ASS'Y	U002_S003	106
D6932586	COVER:HARNESS:PAPER FEED UNIT	U004	46
D6932651	GUIDE PLATE:VERTICAL TRANSPORT:UPPER	U002_S007	81
D6932652	GUIDE PLATE:VERTICAL TRANSPORT:LOWER	U002_S007	82
D6932705	PAPER FEED UNIT:NO.3:ASS'Y	U002_S001	83
		U002_S002	83
D6932722	DC SOLENOID:PICKUP:NO.3:ASS'Y	U002_S001	84
		U002_S002	84
D6932723	GUIDE PLATE:VERTICAL TRANSPORT:PAPER FEED UNIT:NO.3	U002_S001	85
		U002_S002	85
D6932726	GUIDE PLATE:AUXILIARY:PAPER FEED UNIT	U002	104
D6932837	DECAL:SET:SIDE FENCE:AUXILIARY	U002_S005	88
		U002_S006	88
D6932864	DECAL:PAPER SET DIRECTION:TRAY:NO.3	U002_S005	89
		U002_S006	89
D6932867	SUPPORTING PLATE:COVER:FRONT:PAPER TRAY	U002_S005	90
		U002_S006	90
D6932868	DECAL:SIZE INDICATION:SIDE FENCE:NO.3	U002_S005	91
		U002_S006	91

Number	Part Name	Group	ID
D6932883	DECAL:SIZE INDICATION:SIDE FENCE:AUXILIARY:FRONT	U002_S005	92
		U002_S006	92
D6932884	DECAL:SIZE INDICATION:SIDE FENCE:AUXILIARY:REAR	U002_S005	93
		U002_S006	93
D6932886	SIDE FENCE:REAR:ASS'Y	U002_S005_S004	94
		U002_S006_S004	94
D6932921	PAPER TRAY:NO.3:ASS'Y	U002_S005	108
		U002_S006	108
D6932954	DECAL:SIDE FENCE:ENVELOPE:PAPER VOLUME:NO.3	U002_S005_S004	95
		U002_S006_S004	95
D7872848	DECAL:SIZE INDICATION:END FENCE:NO.3:FRONT	U002_S005	96
		U002_S006	96
D7872849	DECAL:SIZE INDICATION:END FENCE:NO.3:REAR	U002_S005	97
		U002_S006	97
G0652767	LEVER - FEED	U002_S001	98
		U002_S002	98
G5692819	TIMING BELT - S3M 222	U004_S001	47
G8327900	SCREW:SPRING WASHER:ROUND POINT:M4X10	HEATER:PAPER TRAY:ASS'Y:SUB PARTS	4
		U004	48
GW010007	PHOTO REFLECTION SENSOR:EXIT	U002_S001	99
		U002_S002	99
M4941405	SCREW:M4X10	U005	3
M4942514	HOOK:FRONT:VERTICAL TRANSPORT	U002_S007	100
M4942515	HOOK:REAR:VERTICAL TRANSPORT	U002_S007	101
M4942602	COVER:VERTICAL TRANSPORT:ASS'Y	U002_S007	102
M4945100	PCB:MAIN CONTROL:ASS'Y	U003	2
M4955415	HARNESS:HEATER:CONNECTING	Harness for optional 3-Tray	1

Standard Parts



03603006N
SCREW - M3X6



04513014N
TAPPING SCREW:3X14



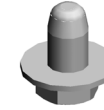
04543006N
TAPPING SCREW:ROUND P
OINT:3X6



04543006Q
TAPPING SCREW - M3X6



04543008Q
TAPPING SCREW:3X8



04544006Q
TAPPING SCREW:4X6



04583008N
HEXAGON HEAD TAPPING S
CREW:3X8



04583010N
HEXAGON HEAD TAPPING S
CREW:3X10



07200040E
RETAINING RING - M4



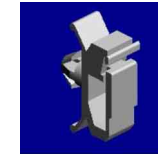
08050103
RETAINING RINGS-E:SILENC
ER:DIA3



08050104
RETAINING RINGS-E:SILENC
ER:DIA4



11050723
CLAMPS:WES-0507



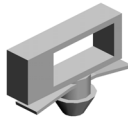
11050758
CLAMP:LWSM-0306A



11050759
CLAMP:LWSM-0605A



11050760
CLAMP:LWSM-0511A



11050761
CLAMP:LWS-0511A



12042612
MICRO SWITCH:D3V-16506-3
C25

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
201903-01	1903 Modification	-	AW500040	PUSH SWITCH:S W1AG-550:10MA	AW500049	PUSH SWITCH:S W1AG-550	U004	50	2	O/O			
201902-01	1902 Modification	-	D1492873	TRAY BOTTOM P LATE:NO.2:ASS'Y	D0BQ2873	TRAY BOTTOM P LATE:NO.2:ASS'Y	U002_S005 _S002	109	1	X/O			
			D1492873	TRAY BOTTOM P LATE:NO.2:ASS'Y	D0BQ2873	TRAY BOTTOM P LATE:NO.2:ASS'Y	U002_S006 _S002	109	1	X/O			
201901-01	1901 Modification	-	D6932821	PAPER TRAY:NO .3:ASS'Y	D6932921	PAPER TRAY:NO .3:ASS'Y	U002_S005	108	1	O/O			
			D6932821	PAPER TRAY:NO .3:ASS'Y	D6932921	PAPER TRAY:NO .3:ASS'Y	U002_S006	108	1	O/O			
201811-01	1811 Modification	-	AW020224	PHOTOINTERRU PTOR:GP1A173L CSVF	AW020234	PHOTOINTERRU PTOR:GP1A173L CS5F	U002_S001	107	2	O/O			
							U002_S002	107	2				
201803-01	1803 Modification	-			D6932582	GUIDE PLATE:S WIVEL:LOWER P OSITION:ASS'Y	U002_S003	106	1	X/O		Old part number D6932527,Int x/o	
201803-02	1803 Modification	-	D6932527	GUIDE PLATE:S WIVEL:NO.3			U002_S003	103	1	X/O		New part number D6932582,Int x/o	
201803-03	1803 Modification	-			D6932581	GUIDE PLATE:S WIVEL:UPPER P OSITION:ASS'Y	U002_S004	105	1	O/O		Old part number D6932527,Int o/o	
201803-04	1803 Modification	-	D6932527	GUIDE PLATE:S WIVEL:NO.3			U002_S004	103	1	O/O		New part number D6932581,Int o/o	
201712-01	1712 Modification	A	D6932526	GUIDE PLATE:S WIVEL:NO.3			U002_S003	79	1	X/O			
							U002_S004	79	1				
201712-02	1712 Modification	A			D6931157	CUSHION:GUIDE :SWIVEL:UPPER	U004	49	1				
201712-03	1712 Modification	A	D6932725	GUIDE PLATE:A UXILIARY:PAPER FEED UNIT	D6932726	GUIDE PLATE:A UXILIARY:PAPER FEED UNIT	U002	104	2	O/O			

