

Reissued: 10-Jul-15

Model: Paper Feed Unit PB3160	Date: 26-Jun-13	No.: RD693001b
--------------------------------------	-----------------	----------------

RTB Reissue

The items in ***bold italics*** have been corrected or added.

Subject: Firmware Release Note: Paper Feed Unit PB3160		Prepared by: T. Tachibana	
From: 1st Tech Service Sect., MFP/Printer Tech Service Dept.			
Classification:	<input type="checkbox"/> Troubleshooting <input type="checkbox"/> Mechanical <input type="checkbox"/> Paper path <input type="checkbox"/> Product Safety	<input type="checkbox"/> Part information <input type="checkbox"/> Electrical <input type="checkbox"/> Transmit/receive <input checked="" type="checkbox"/> Other (Firmware)	<input type="checkbox"/> Action required <input type="checkbox"/> Service manual revision <input type="checkbox"/> Retrofit information <input checked="" type="checkbox"/> Tier 2

This RTB has been issued to announce the firmware release information for the **Paper Feed Unit PB3160**.

Version	Program No.	Effective Date	Availability of RFU
<i>01.780:10</i>	<i>D6935300D</i>	<i>August 2015 production</i>	<i>Not Available</i>
01.770:10	D6935300C	December 2013 production	Not Available
01.760:10	D6935300B	1st Mass production	Not Available

Note: Definition of Availability of RFU via @Remote

“Available”: The firmware can be updated via RFU or SD card.

“Not available”: The firmware can only be updated via SD card.

Version	Modified Points or Symptom Corrected
<i>01.780:10</i>	<i>Minor change</i>
01.770:10	Symptom corrected: SC622 occurs and the machine reboots automatically if paper is fed from Tray 3.
01.760:10	1st Mass production

Model: Paper Feed Unit PB3160		Date: 10-Feb-15	No.: RD693002
Subject: Parts Change information		Prepared by: Erina Hinata	
From: 1 st Tech Service Sect, MFP/P Tech Service Dept			
Classification:	<input type="checkbox"/> Troubleshooting <input type="checkbox"/> Mechanical <input type="checkbox"/> Paper path <input type="checkbox"/> Product Safety	<input checked="" type="checkbox"/> Part information <input type="checkbox"/> Electrical <input type="checkbox"/> Transmit/receive <input type="checkbox"/> Other ()	<input type="checkbox"/> Action required <input type="checkbox"/> Service manual revision <input type="checkbox"/> Retrofit information <input type="checkbox"/> Tier 2

#	Old P/N	New P/N	Description	Q'ty	Int	Set
1	D6931119	D6931325	CASTER:LEFT FRONT:SUB-ASS'Y	1	X/X	-
2	D6931119	D6931327	CASTER:RIGHT FRONT:SUB-ASS'Y	1	X/X	-
3	D6931121	D6931321	CASTER:REAR:SUB-ASS'Y	1	X/X	-
4	D6931221	D6931222	COVER:ARM	1	X/O	-

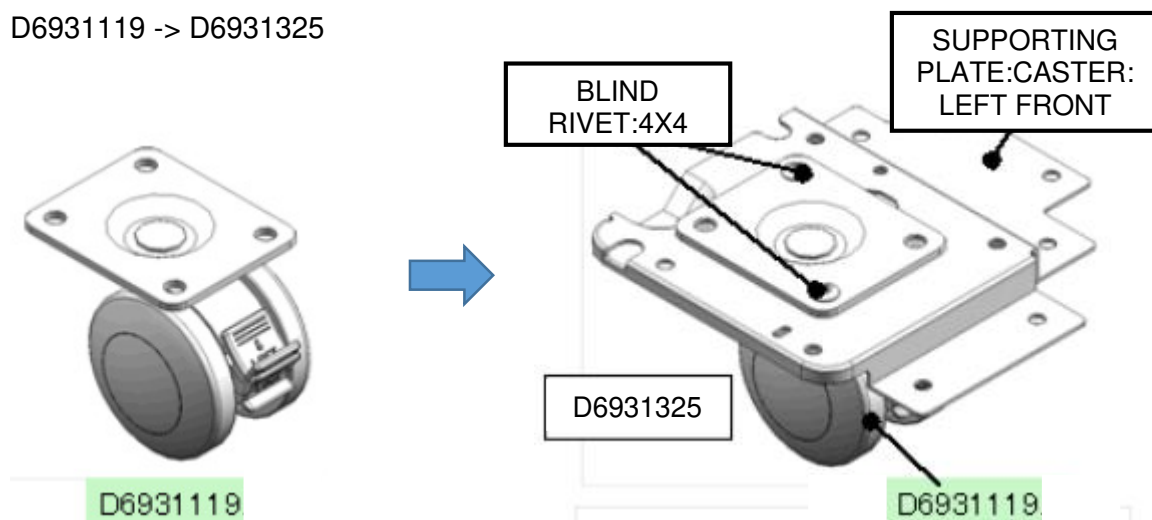
Change:

1. The caster and plate were registered together as an assembly.
2. The shape of the arm cover was changed.

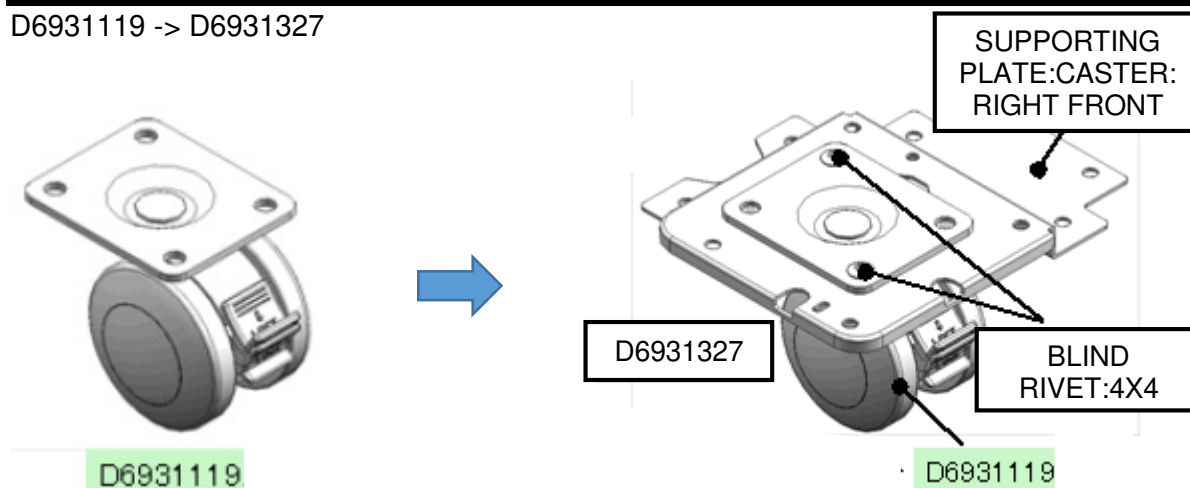
Reason:

1. To improve the part's strength against shock vibration.
2. To make the part easier to replace in the field.

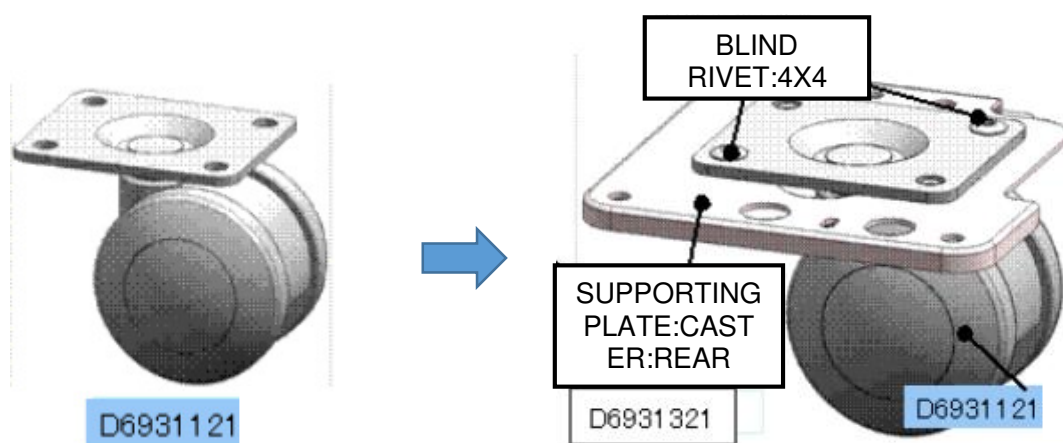
D6931119 -> D6931325



D6931119 -> D6931327



D6931121 -> D6931321



D6931221 -> D6931222



Cut-in serial numbers:

Product code:	Product name:	GER:	Cut-in S/N
D69317	PB3160	NA/EU	E634Q318616
D69321	PB3160	CHN	E634Q480001
D69517	PB3230	NA	E644Q410001
D69521	PB3230	CHN	E644Q480001
D69527	PB3230	EU	E644Q331128
D78717	PB3210	EU/A	E974Q410001
D78721	PB3220	CHN	E974Q480001

Model: Paper Feed Unit PB3150		Date: 03-Apr-18	No.: RD694002
Subject: Part catalog correction: Guide plate for PB3150/PB3160/PB3170/PB3230		Prepared by: H.Kameda	
From: Technical Support Sect., Product Marketing Dept.			
Classification:	<input type="checkbox"/> Troubleshooting <input type="checkbox"/> Mechanical <input type="checkbox"/> Paper path <input type="checkbox"/> Product Safety	<input checked="" type="checkbox"/> Part information <input type="checkbox"/> Electrical <input type="checkbox"/> Transmit/receive <input type="checkbox"/> Other ()	<input type="checkbox"/> Action required <input type="checkbox"/> Service manual revision <input type="checkbox"/> Retrofit information <input type="checkbox"/> Tier 2 <input type="checkbox"/> Tier 0.5

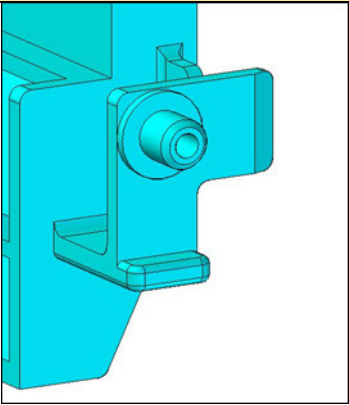
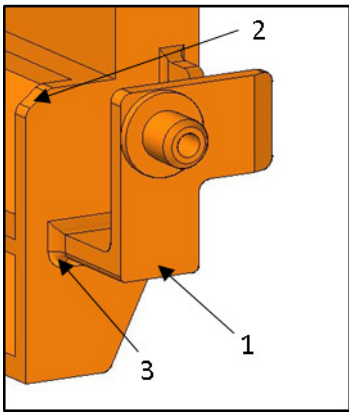
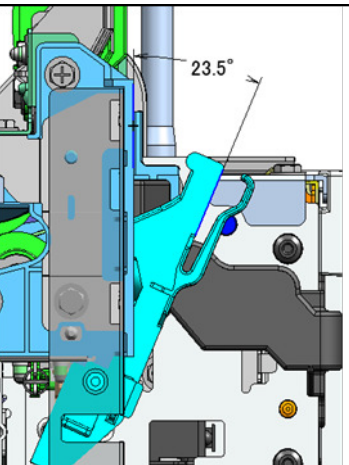
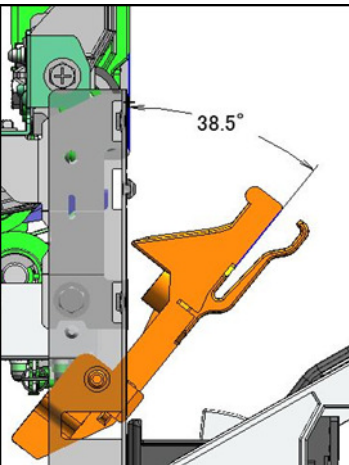
Parts catalog correction1

Affected model: D694 (Paper Feed Unit: PB3150)

Old P/N	New P/N	Description	Q'ty	Int
D1492721	D6942721	GUIDE PLATE: SWIVEL	1-1	X/O

Change: The shape of the guide plate was changed.

Reason: To further strengthen and prevent breaking of the guide plate.

	Old D1492721	New D6942721
Shape		 <ol style="list-style-type: none"> Deleted stopper Changed angle regulation Strengthened part
Angle		

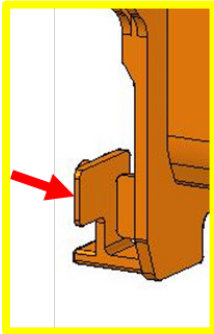
Model: Paper Feed Unit PB3150

Date: 03-Apr-18

No.: RD694002

Procedure:

1. Release the hook and remove the guide plate.



2. Attach the guide plate by sliding it toward the right hole.



3. Hook the guide plate.



Model: Paper Feed Unit PB3150

Date: 03-Apr-18

No.: RD694002

Parts catalog correction 2

Affected model: D693 (Paper Feed Unit: PB3160)

Old P/N	New P/N	Description	Q'ty	Int	Int
D6932526	D6932581	GUIDE PLATE:SWIVEL:No.3	1-0	X/O	X/O
	D6931157	CUSHION:GUIDE:SWIVEL:UP PER	0-1	-	-
	-	GUIDE PLATE:SWIVEL:NO.3	0-1	-	-
D6932725	D6932726	GUIDE PLATE:AUXILIARY:PAPER FEED UNIT	1-1	-	O/O

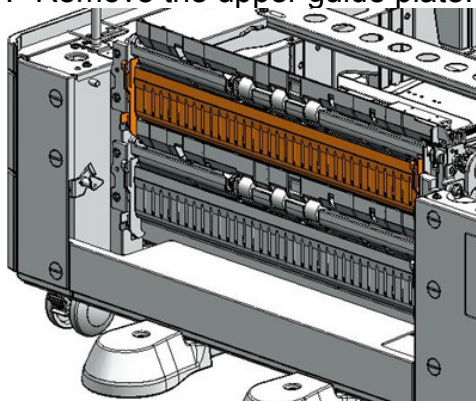
Change: Added cushions and changed the shape of the guide plate.

Reason: To further strengthen and prevent breaking of the guide plate.

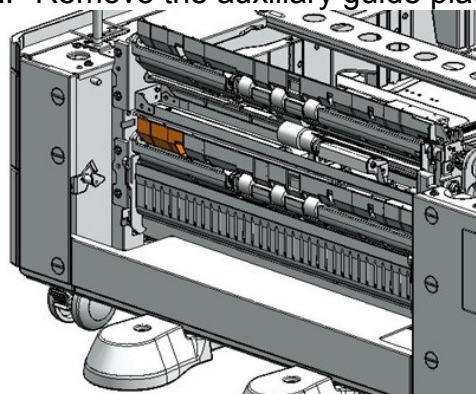
Important: Be sure to attach the above CUSHION when installing the paper guide plates.

Procedure for UPPER GUIDE PLATE ASSYS

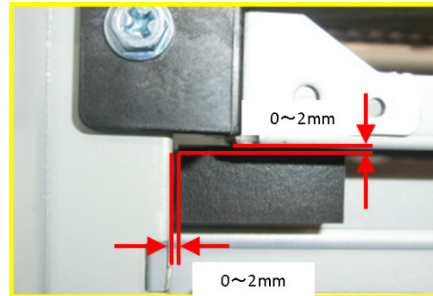
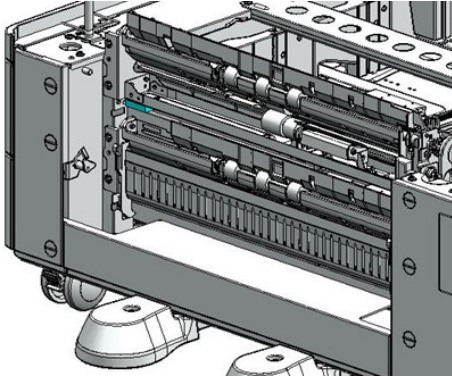
1. Remove the upper guide plate.



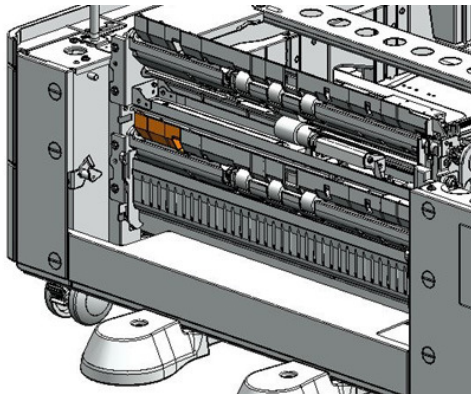
2. Remove the auxiliary guide plate for the "lower paper guide:lower" (screws x1).



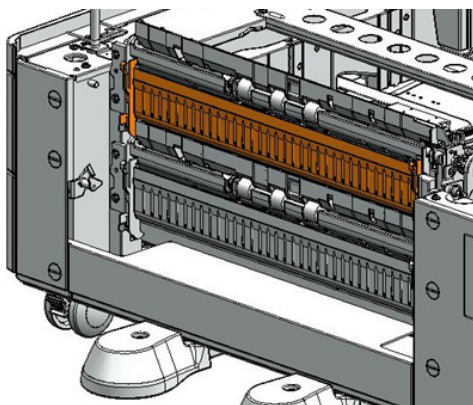
3. Attach the cushion.



4. Attach the auxiliary guide plate for the lower guide plate (screw x1).



5. Attach the upper guide plate.



Model: Paper Feed Unit PB3150

Date: 03-Apr-18

No.: RD694002

Old P/N	New P/N	Description	Q'ty	Int
D6932526	D6932582	GUIDE PLATE:SWIVEL:No.3	1-0	X/O
	D6931257	CUSHION:GUIDE:SWIVEL:LOWER	0-1	-
	-	GUIDE PLATE:SWIVEL:NO.3	0-1	-

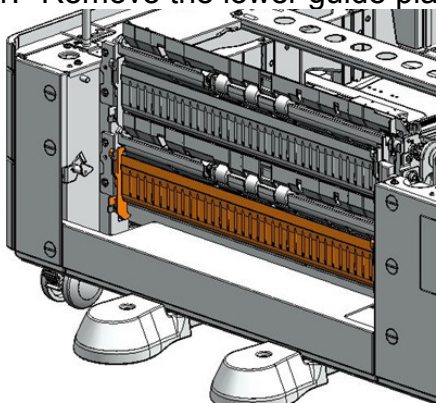
Change: Added cushions and changed the shape of the guide plate.

Reason: To further strengthen and prevent breaking of the guide plate.

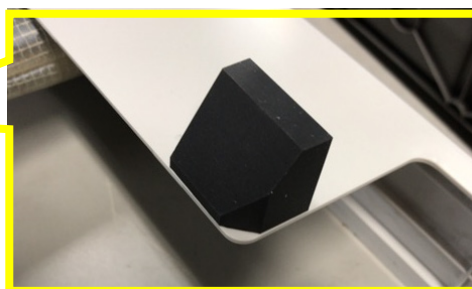
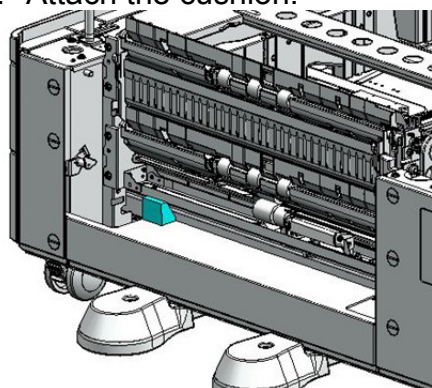
Important: Be sure to attach the above CUSHION when installing the paper guide plates.

Procedure for LOWER GUIDE PLATE ASSYS

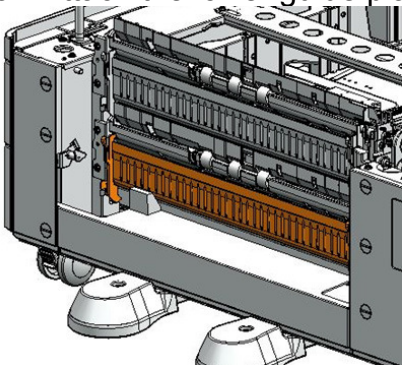
1. Remove the lower guide plate.



2. Attach the cushion.



3. Attach the lower guide plate.



Model: Paper Feed Unit PB3150

Date: 03-Apr-18

No.: RD694002

Parts catalog correction 3

Affected model: D695 (LCIT: PB3230/PB3170)

Old P/N	New P/N	Description	Q'ty	Int
D6932526	D6952581	GUIDE PLATE:SWIVEL:No.3	1-0	X/O
	-	STOPPER:GUIDE PLATE:SWIVEL:ASS'Y	0-1	-
	-	GUIDE PLATE:SWIVEL:ADHESION	0-1	-

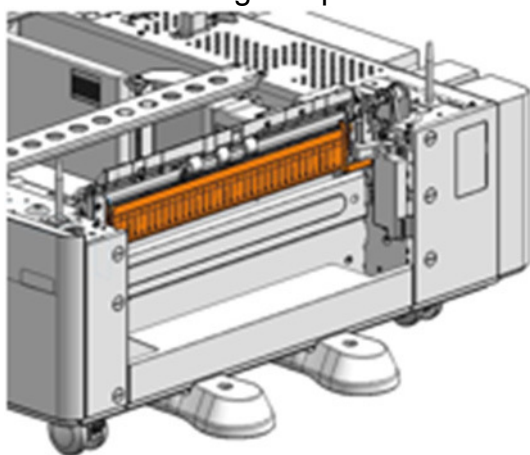
Change: Added cushions and changed the shape of the guide plate.

Reason: To further strengthen and prevent breaking of the guide plate.

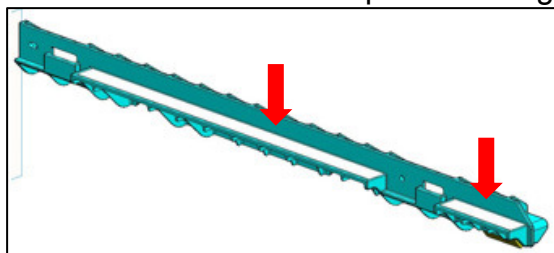
Important: Be sure to attach the above STOPPER, when installing the paper guide plates.

Procedure

1. Remove the guide plate.



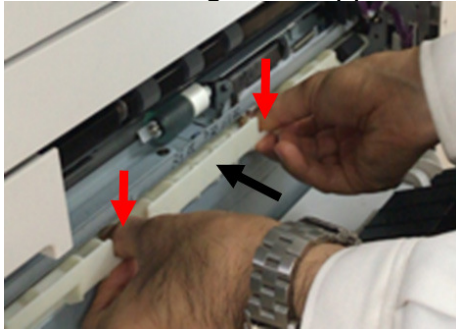
2. Remove the double tape from the guide stopper.



3. Attach the guide stopper.



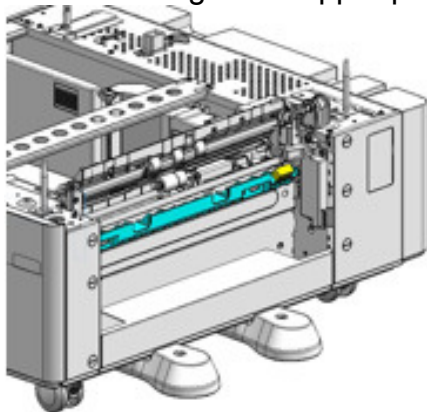
4. Attach the guide stopper.



5. Attach the guide plate stopper.



6. Attach the guide stopper plate.



7. Attach the guide plate.

