## RICOH

# Technical Bulletin

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Model: Diana-C1/C1L Paper Feed Unit PB3070			Dat	e: 16-Mar-	.09	No.: RD425001
Subject: No feed paper jam from PFU				Prepared by: K. Moriizumi		
From: 1st Tech. Support Sec. Service Support Dept.						
Classification:		☐ Part info	Part informat		Action	required
		☐ Electrical ☐ Transmit/recei			☐ Service manual revision	
	☐ Paper path			eive	Retrof	fit information
	☐ Product Safety	Other (		)	⊠ Tier 2	

#### **SYMPTOM**

A non-feed paper jam occurs when the machine tries to feed relatively heavy paper from the PFU.

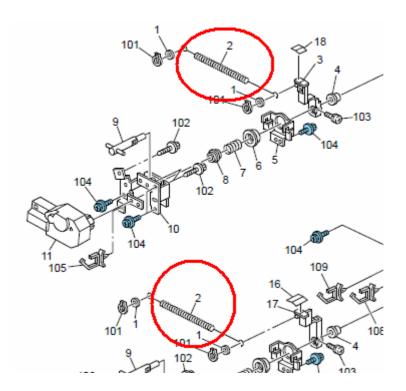
#### **CAUSE**

There is not enough pressure on the top sheet of paper to separate it from the other sheets.

#### **SOLUTION**

- 1. Advise users not to load the tray full when using heavy paper types, OR
- 2. Replace the pressure tension springs (P/N D3312773) with special springs (P/N D3312774).

**Note:** These "special springs" will increase the paper feed pressure. Therefore, if the operator uses thin paper types after this spring is installed, multi-feeds may occur.



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Model: DI-C1/C1L Paper Feed Unit PB3070			Dat	Date: 15-Apr-10		No.: RD425002		
Subject: Loud noise from optional paper tray					Prepared by: M.Saiki			
From: 2nd Overseas Tech Support Sec., 2nd PQM Dept.								
Classification:		☐ Part info	Part information		☐ Action	required		
		☐ Electrical ☐ Transmit/rec			☐ Service manual revision			
	☐ Paper path			eive Retro		fit information		
	☐ Product Safety	$\square$ Other (		)	⊠ Tier 2			

Target Models: DI-C1 and DI-C1L

#### **SYMPTOM**

A loud vibration can be heard while the paper is being fed from the optional paper tray.

#### **CAUSE**

When the paper is fed, vibration is transmitted through the friction pad to the stay of the paper tray.

#### SOLUTION

#### **Production Line:**

A vibration-proof cushion pad was added.

PB3030 Paper Feed Unit: Applied from January 2010 production PB3070 Paper Feed Unit: Applied from January 2010 production

#### In the Field:

If the symptom is reported, attach the following part to the paper feed bracket:

P/N D4252558 SPACER:ADHESION

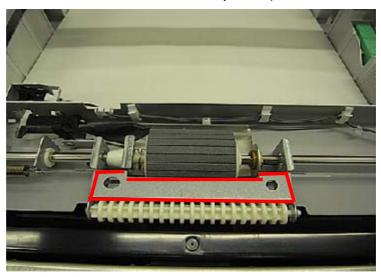
See the next page for the attachment procedure

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## **Attachment Procedure**

- 1. Remove the optional paper tray(s).
- 2. Clean and dry the attachment surface for the spacer (marked in red below).

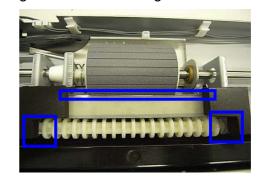


3. Carefully peel off the tape and attach the spacer to the bracket.

## Important:

- Make sure that both sponges are not touching the guide roller.
- Make sure that the Mylar is not touching the feed roller or guide roller.





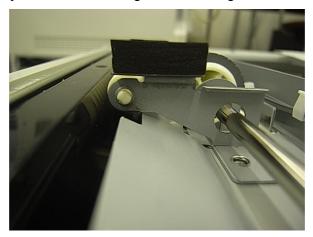


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4. Make sure that the Mylar does not hang over the edge of the bracket.



Side view

- 5. Reinstall the optional paper tray.
- 6. Remove the vertical transport cover for the standard paper tray.
- 7. Open the vertical transport cover for the optional paper tray (lowermost tray).

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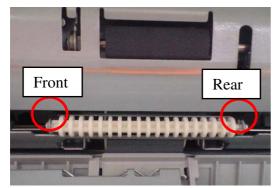
8. Look inside the machine from the vertical transport cover openings and check the following:

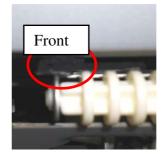
- Make sure the sponges are not hanging outside the width of the guide roller (left and right sides).
- Make sure the sponges are not hanging outside the front edge of the guide roller.

If they are, use a ruler to correct the position of the sponges, as shown below.











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