

Paper Feed Unit PB3070
Machine Code: D425
Field Service Manual

August 2008
Subject to change

TABLE OF CONTENTS

1. Replacement and Adjustment

Covers and Roller.....	3
Covers.....	3
Feed roller.....	4
Motors and Clutch.....	5
Tray Lift Motor.....	5
Transport Motor.....	6
Paper Feed Clutch.....	7
Main Board.....	8
Sensors and Board.....	9
Paper End Sensor.....	9
Paper Size Sensors.....	9
Tray Main Board.....	10

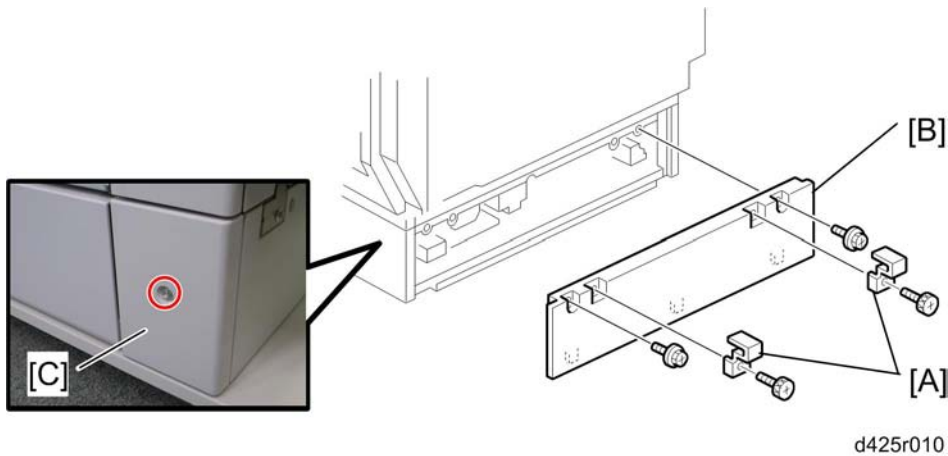


1. Replacement and Adjustment

Covers and Roller

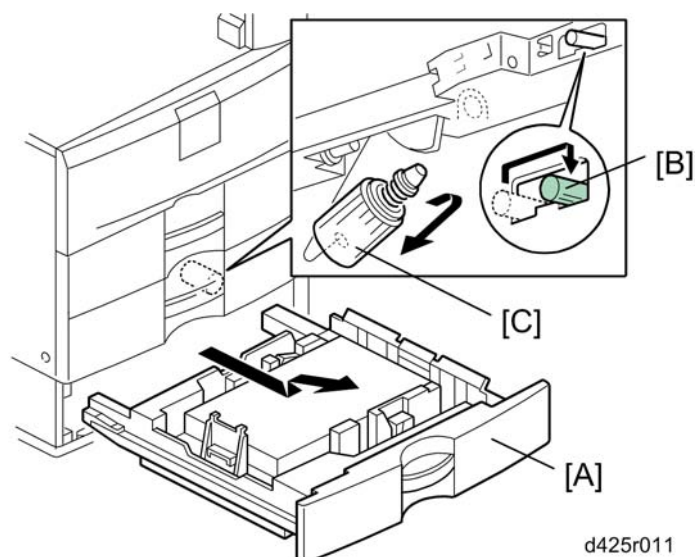
1

Covers



1. Securing brackets [A] (1/2" x 1 each)
2. Rear cover [B] (1/2" x 2)
3. Rear right cover [C] (1/2" x 1)

Feed roller



1. Pull out the tray [A]
2. Release the lock lever [B]
3. Feed roller [C]

Motors and Clutch

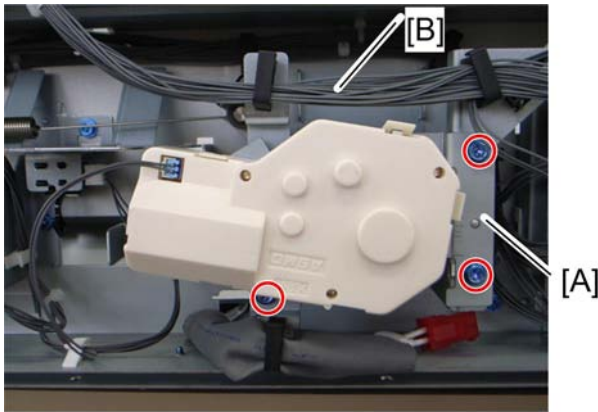
⚠ CAUTION

- Turn off the main power switch and unplug the machine before beginning any of the procedures in this section.

1

Tray Lift Motor

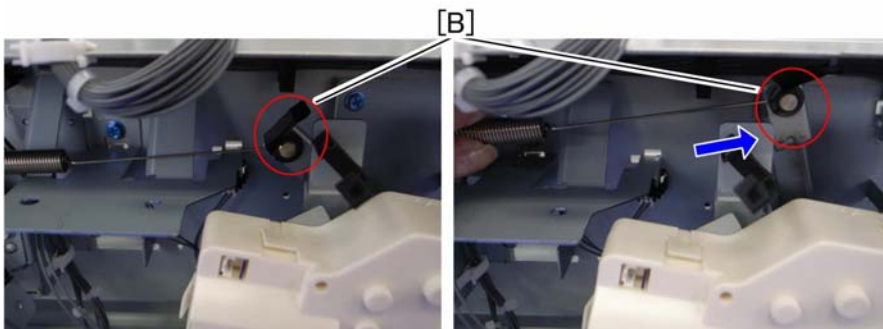
1. Rear Cover (🔧 Rear Cover)



d425r004

2. Release the harness [B] (🔧 x 2).
3. Tray lift motor with the bracket [A] (🔧 x 3, 🛠 x 2, 🛠 x 1)

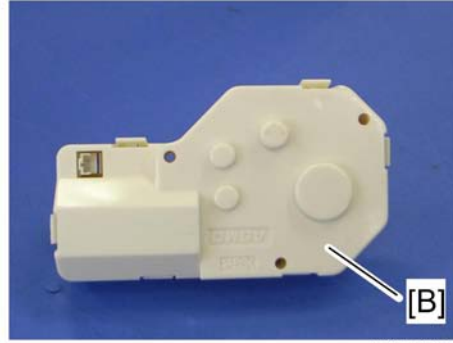
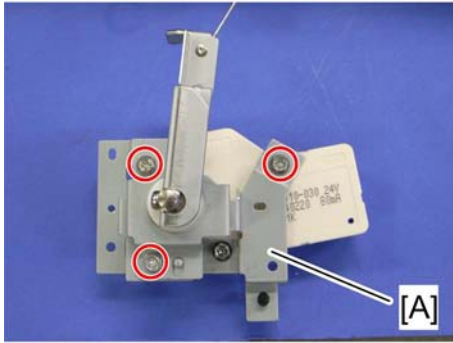
Note:



d425r006

Move the lever [B] in the red circle as shown above when removing the tray lift motor with the bracket.

1



d425r007

4. Tray lift motor bracket [A] (x 3)
5. Tray lift motor [B]

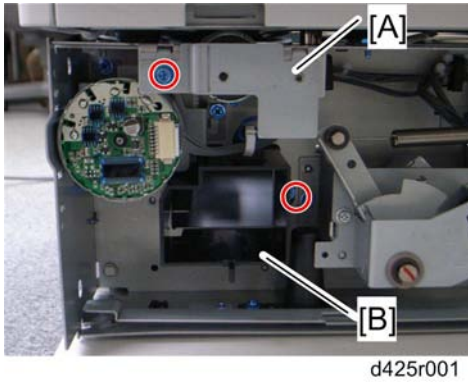
Transport Motor

1. Pull out the Tray.
2. Rear cover (Rear Cover)
3. Rear right cover (Rear Right Cover)

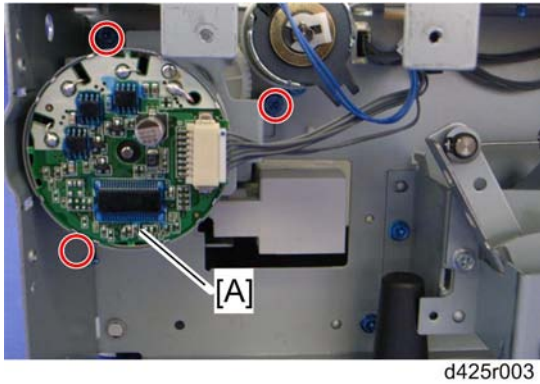


d425r008

4. Stay [A] (x 2)



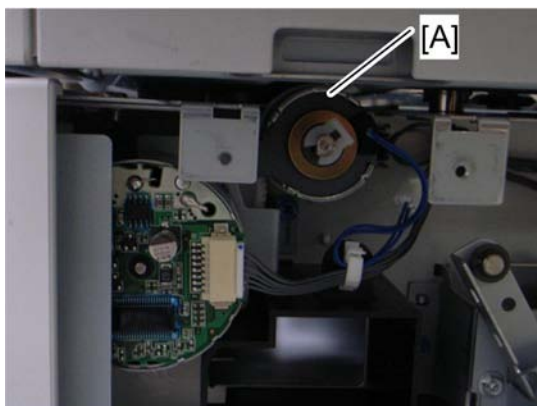
5. Rear right bracket [A] (🔧 x 1)
6. Tray end cover [B] (🔧 x 1, 🖨️ x 1)



7. Transport motor [A] (🔧 x 3, 🖨️ x 1)

Paper Feed Clutch

1. Rear Cover (🖨️ Rear Cover)
2. Rear right bracket (🖨️ transport Motor)



d425r005

3. Paper feed clutch [A] (🔧 x 1, 🛠️ x 1, 🛠️ x 1)

Main Board

1. Rear cover (🔧 Rear Cover)



d425r009

2. Main board [A] (All 🛠️s, 🛠️ x 4)

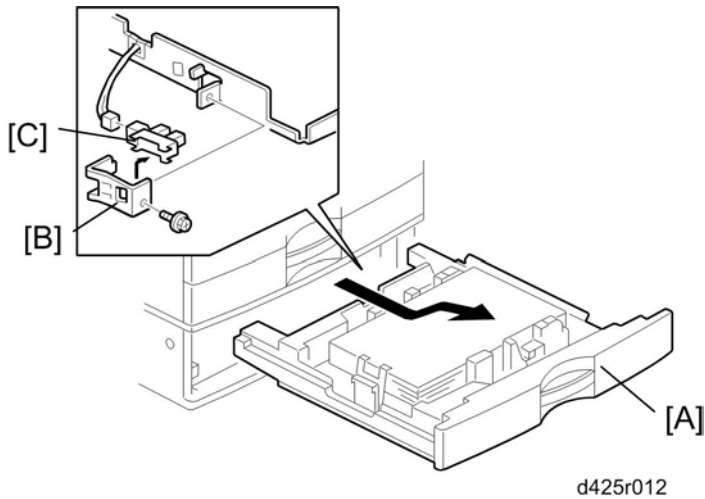
Sensors and Board

⚠ CAUTION

- Turn off the main power switch and unplug the machine before beginning any of the procedures in this section.

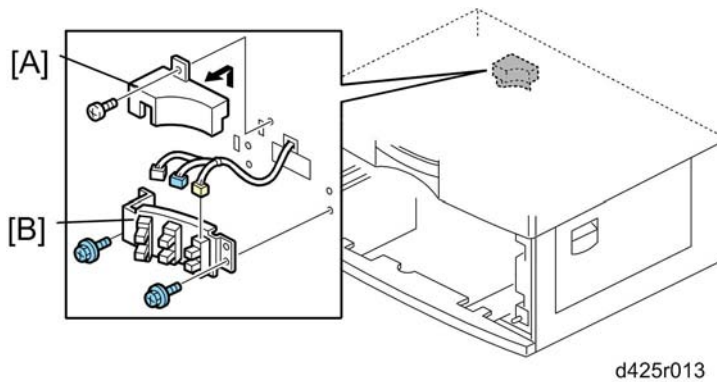
1

Paper End Sensor



1. Pull out the tray [A]
2. Sensor bracket [B] (⚙ x 1, 🔩 x 1)
3. Paper end sensor [C] (hooks)

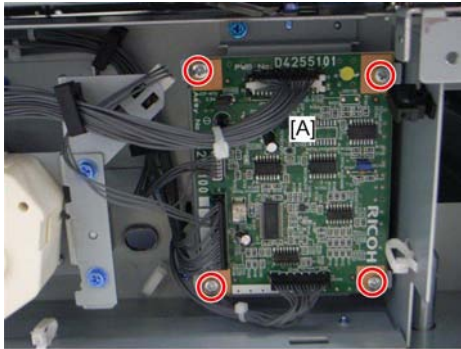
Paper Size Sensors



1. Pull out the tray.
2. Sensor bracket cover [A] (🔧 x 1)
3. Sensor bracket [B] (🔧 x 3, 🔧 x 2)
4. Paper size sensor (hooks)

Tray Main Board

1. Rear cover (🔧 Rear Cover)



2. Main board [A] (All 🔧s, 🔧 x 4)

MEMO

MEMO